

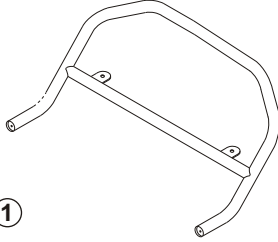

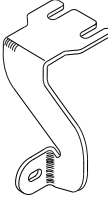


SIGNATURE OF QUALITY

# INSTRUCTIONS

APPLICATION: 2001-04 FORD EXPLORER SPORT 2DR 2/4WD  
2001-05 FORD EXPLORER SPORT TRAC 4DR 2/4WD

AUTOMOTIVE PRODUCTS, INC.

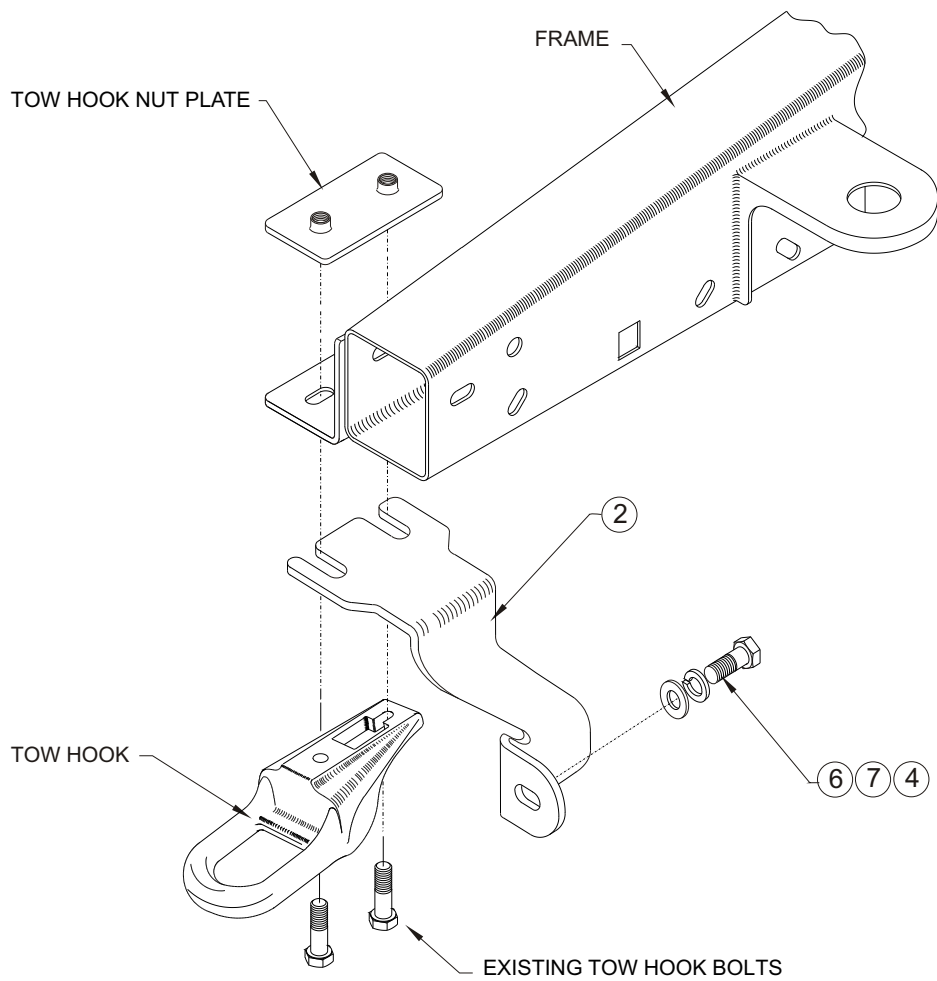
<b>SAFARI BAR ASSEMBLY</b>  <b>30-0000 30-0005</b>  <b>MOUNT KIT</b>  <b>30-1145</b>	 <b>①</b>	 <b>②</b>	 <b>③</b>
--	---	--	---

ITEM	QTY	CONTENTS	TOOLS
1	1	SAFARI BAR ASSEMBLY (PURCHASED SEPARATELY)	3/4" SOCKET 8MM SOCKET 10MM SOCKET 15MM SOCKET RATCHET TORQUE WRENCH
2,3	2	BRACKET, PASSENGER (2) AND DRIVER (3)	
4	2	1/2-13 X 2.00" HEX HEAD BOLT	
5	4	1/2-13 X 1.25" HEX HEAD BOLT	
6	10	1/2" FLAT WASHER	
7	6	1/2" LOCK WASHER	
8	4	1/2-13 HEX NUT	

- STEP 1. Remove the contents from box and check for damage. Verify all parts are present. Read instructions completely before beginning.
- STEP 2. Remove four 8mm bolts and three 6mm bolts that secure the lower shroud cover located behind bumper.
- STEP 3. Loosen front and rear tow hook bolts.  
NOTE: Vehicles without tow hooks, attach brackets to frame using 1/2" fasteners as shown. Install bolts through existing holes in L bracket on side of frame. SEE FIGURE 1.
- STEP 4. Attach brackets between tow hooks and vehicle frame. Leave loose.
- STEP 5. Attach Safari Bar to mount brackets using 1/2" fasteners. Level and adjust Safari as desired and tighten all fasteners. Recommended torque values are 64 Ft. Lbs. for 1/2" fasteners and 50 Ft. Lbs. for tow hook bolts.
- STEP 6. Reinstall lower shroud cover. Torque 8mm fasteners to 26 FT. LBS. and 6mm fasteners to 11 FT. LBS.

### FINISH PROTECTION

Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish or wax that contains an abrasive is detrimental, as the compounds scratch the finish and open it to corrosion.



5 6 7 8

**NOTE:** USE THESE FASTENERS ON VEHICLES WITHOUT TOW HOOKS.

**FIGURE 1** PASSENGER SIDE SHOWN, DRIVER SIDE OPPOSITE



AUTOMOTIVE PRODUCTS, INC.

Shop for quality Westin products on our website.

Thank You for choosing Westin products.

Buy grille guards and bull bars in our online store.