

# TC BROS CHOPPERS



PRODUCT CATALOG

## TC BROS CHOPPERS

Founded in 2006 by two brothers from Ohio with a passion for home-built custom motorcycles. TC Bros. Choppers has become a leading supplier for the do-it-yourself custom bike builder who isn't afraid to turn a wrench, get dirty, chop, cut, grind, and weld an otherwise perfectly good motorcycle, all in the name of "Custom." In an age of overpriced, mass produced, turn-key "customs," TC Bros. Choppers offers an affordable, professional, reliable parts solution for garage-built enthusiasts all over the world. We've earned a reputation for unique designs, high quality

manufacturing and fast, friendly service, and we intend to keep it. We understand our customers' needs because we are hard-working do-it-yourself builders, just like you. We know your time is precious, so we keep a good stock of the items you need, and we ship them fast so you can get your build done right, your way, and as efficiently as possible. We'd like to close by saying "thank you" to our past, present, and future customers for turning our passion into a career. We could not have done it without you!

Sincerely,  
Tyler & Tim Cobb  
Co-Founders

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**113-0001**  
**35MM FORK SEALS (FITS 1977-84**  
**YAMAHA XS650 AND MANY OTHER**  
**BIKES)**



35mm Fork Seals (Fits 1977-84 Yamaha XS650). These seals also fit many other bikes with 35mm forks.

**112-0005**  
**XS650 HIGH PERFORMANCE BRONZE**  
**SWINGARM BUSHINGS**



Bronze Swing Arm Bushings (pair). Replace Your Plastic Factory Swing Arm Bushings, Greatly Improving Your Bikes Handling. A Must For Yamahas Running a Swingarm. Bushings are CNC Machined From Alloy

932 Bronze With a Spiral Grease Groove For Long Life. Set Fits: All 1970-84 XS650's, All XS500, TX500, TX650, TX750.

**112-0004**  
**HONDA CB750 HIGH PERFORMANCE**  
**STEERING HEAD BEARING KIT**



Honda CB750 High Performance Steering Head Bearing Kit.

Replace factory loose ball bearings & races with these tapered roller bearings. High performance direct replacement for original stock

bearings. One of the single biggest improvements you can make to the handling of your CB750. Fits many Honda models including: CB750A 76-78, CB750F Super Sport 76-78, CB750K1-K5 750 Four 69-78, CB500 71-76, CB500T 75-76, CB550F 75-77, CB550K 74-78, CB550SC 83, and many others! NOT FOR USE WITH OUR SPRINGER FRONT ENDS.

**112-0003**  
**YAMAHA XS650 HIGH PERFORMANCE**  
**STEERING HEAD BEARING KIT**



Yamaha XS650 High Performance Steering Head Bearing Kit. Replace factory loose ball bearings & races with these tapered roller bearings. High performance direct replacement

for original stock bearings. One of the single biggest improvements you can make to the handling of your XS650. Fits XS650 1970-1983. Also fits: Yamaha TX650 70-76, TX750 73-74 and many more! NOT FOR USE WITH OUR SPRINGER FRONT ENDS.

**112-0002**  
**YAMAHA XS650 REAR WHEEL BEARING**  
**AND SEAL KIT**



Rear Wheel Bearing and Seal Kit. Fits: Yamaha TX650 70-76, TX750 73-74, XS650 70-83.

**112-0001**  
**YAMAHA XS650 FRONT WHEEL BEARING**  
**AND SEAL KIT**



Front Wheel Bearing and Seal Kit. Fits: Yamaha XS650 75-83 and many more!

**1 18-0004  
HONDA CB750 ENGINE STAND**



Honda SOHC CB750 Engine Rebuild Stand. Make your engine rebuild a lot easier with this engine stand. Very rigid and easily secured to your work

bench using holes found in base of stand. Powdercoated gloss black for a durable finish. Fits SOHC Honda CB750 Engines 1969-1978.

**1 18-0002  
LOW PROFILE MOTORCYCLE LIFT  
(770 LBS. CAPACITY)**



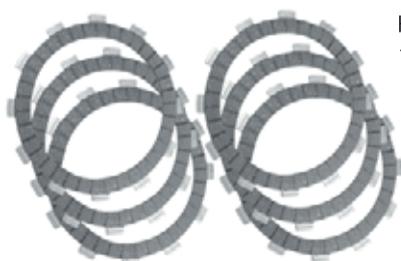
Lift has a capacity of 770 lbs. with a lifting range from 3.5" to 12". Perfect for hard tailed bikes with low ground clearance.

**1 10-0006  
NGK BP7ES SPARK PLUGS (PAIR)**



Pair of NGK BP7ES spark plugs for Yamaha XS650 1973-84.

**1 10-0004  
1980-83 YAMAHA XS650 CLUTCH  
KIT**



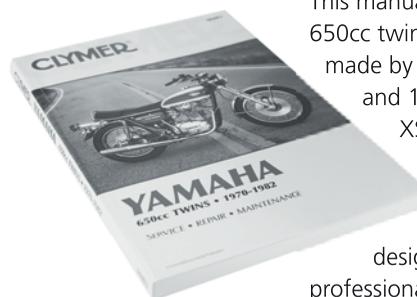
Heavy Duty EBC Clutch. Fits 1980-83 Yamaha XS650.

**1 18-0003  
YAMAHA XS650 ENGINE STAND**



Yamaha XS650 Engine Rebuild Stand. Make your engine rebuild a lot easier with this engine stand. Very rigid and easily secured to your work bench using holes found in base of stand. Powdercoated gloss black for a durable finish. Fits all years of XS650 and TX650 motors.

**1 18-0001  
CLYMER MANUAL YAMAHA 650CC  
TWINS 70-82**



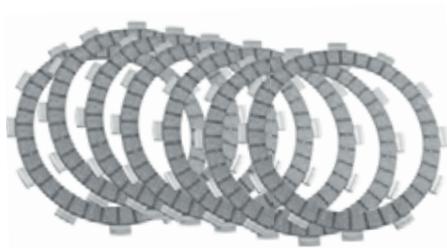
This manual covers all of the 650cc twin cylinder motorcycles made by Yamaha between 1970 and 1982, including the XS1, XS2, TX650, and XS650. Unlike OEM manuals, which are purposely designed for the professional technician, with an impressive array of specialized tools, equipment and knowledge, Clymer manuals are designed for the first-time user.

**1 10-0005  
1975-81 YAMAHA  
XS650 ENGINE  
GASKET KIT**



Yamaha XS650 Overhaul Gasket Set Fits Years 1975-81.

**110-0003**  
**1974-79 YAMAHA XS650**  
**CLUTCH KIT**



Heavy Duty EBC Clutch. Fits 1974-79 Yamaha XS650.

**110-0002**  
**1980-83 CLUTCH SPRINGS YAMAHA**  
**XS650**



Heavy Duty EBC Clutch Springs. Fits 1980-83 Yamaha XS650.

**110-0001**  
**1974-79 CLUTCH SPRINGS YAMAHA**  
**XS650**



Heavy Duty EBC Clutch Springs. Fits 1974-79 Yamaha XS650.

**109-0003**  
**XS650 BILLET ALUMINUM INTAKE**  
**MANIFOLDS**



Get rid of your cracked and leaking rubber intake manifolds and replace them with our super trick, CNC machined billet aluminum racing intakes. These are very sturdy and improve flow to your motor. They are for use with aftermarket carbs only (34-36mm Mikuni VM Roundslides). They will not work with stock XS650 carbs.

**109-0002**  
**UNI CLAMP-ON AIR FILTERS**  
**(PAIR)(2.125"-2.25")**



These filters fit 2.125-2.25in diameter carb openings. They will work for stock Yamaha XS650 1980-84 Mikuni BS34 CV Carbs, 1970-79 stock XS650 Mikuni BS38 CV Carbs and Mikuni VM34 aftermarket roundslide carbs. Sold as a pair.

**109-0001**  
**CRANKCASE BREATHER FILTER**



Crankcase Breather Filter for 3/8" ID hose. These are a must when removing stock airboxes/filters and installing aftermarket pod filters.

**113-0003  
CHROME SPRINGER KIT  
FOR YAMAHA XS650**

CHROME Harley style springer modified to fit Yamaha XS650 frames (1970-84). We modify Harley style -2" length (stock XS650 length) springers and include correct bearings for your metric XS650 neck. Kit includes: CHROME springer, bearings and races, 3/4" axle, spacers, and detailed installation instructions. Springer is designed to use (84-99) Harley style 19" or 21" wheels and brakes. Springers are in stock and ship right away.



**113-0002  
BLACK SPRINGER KIT  
FOR YAMAHA XS650**

BLACK Harley style springer modified to fit Yamaha XS650 frames (1970-84). We modify Harley style -2" length (stock XS650 length) springers and include correct bearings for your metric XS650 neck. Kit includes: BLACK springer, bearings and races, 3/4" axle, spacers, and detailed installation instructions. Springer is designed to use (84-99) Harley style 19" or 21" wheels and brakes. Springers are in stock and ship right away.

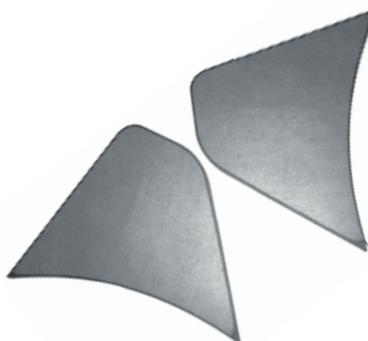


**104-0009  
UNIVERSAL AXLE PLATES**



Universal hardtail axle plates with 20mm slots. They are cut from 3/8" thick steel and have an integrated fender mounting tab. Perfect for people building hardtails who have access to tubing, but can't get axle plates made. Sold as pair.

**104-0001  
XS650 NECK GUSSETS**



Get rid of your stock gussets and clean up your neck area of your frame with TC Bros. Yamaha XS650 neck gusset weldments. Made from 3/16" mild steel for easy welding. Fits all years of the Yamaha XS650 frames (70-82).

**104-0002  
CUSTOM REAR DRUM BRAKE  
ANCHOR ROD**



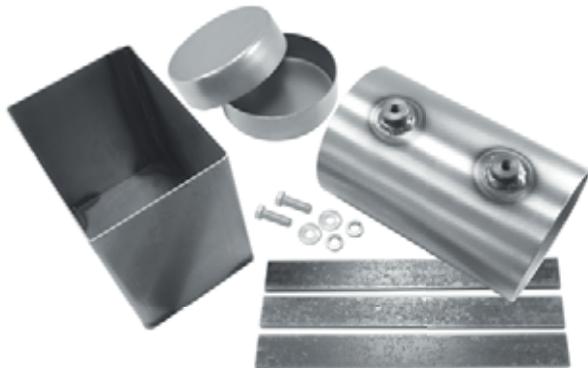
This brake anchor rod is designed specifically for the Yamaha XS650 but will work with many other models. TC Bros. Rear Drum Brake Anchor Rod. Kit includes: brake anchor rod, mild steel weld on tab, spherical rod ends, 3/8" stainless button head bolts and nylock nuts.

**104-0007  
THREADED BUNGS**



4 Bungs, Bolts, and Rubber Washers. Can be used to mount fenders, tanks, and virtually anything that you want to bolt to your frame. CNC Machined From 1018 Cold Rolled Steel. 5/16"-18 Threaded Hole. 1.75" Overall Length. Includes Bolts and Rubber Washers to protect your paint. Sold in quantities of 4.

**104-0005  
CHOPPER BATTERY & ELECTRONICS  
BOX KIT**



TC Bros. Choppers Custom Chopper/Bobber Battery Box and electronics tank that looks like a round oil tank. The electronics box is 4.5" diameter and has removable caps for hiding all of your wiring and ignition components while still having access to them. Mounts are already welded in for you and mounting bolts are included. Parts are made from 16ga steel and are raw finish. Mounting straps for both the battery box and electronics box are included and ready for you to bolt or weld on. Battery box fits a stock XS650 battery (12N14 type as used on 1974-1983 models) perfectly with the stock rubber boot (weather stripping can be used if you do not have a boot). Can fit many other models and applications!

**104-0004  
ELECTRONICS TANK (FAKE OIL TANK)**



TC Bros. Choppers Custom Chopper/Bobber Electronics Tank that looks like a round oil tank. The electronics tank is 4.5" diameter and has removable caps for hiding all of your wiring and ignition components while still having access to them. Mounts are already welded in for you and mounting bolts are included. Parts are made from 16ga steel and are raw finish. Mounting straps are included for you to bolt or weld on. Can fit many other models and applications!

**104-0006  
CHROME WELD-ON KICK STAND**



Get rid of your ugly stock kickstand and replace it with this super clean chrome kickstand with hidden spring. Kit includes chrome kickstand and weldable steel block coped to fit 1 1/8" tubing on your frame.

**104-0003  
BATTERY BOX (FITS STOCK XS650  
BATTERY 12N14)**

TC Bros. Choppers Custom Chopper/Bobber Battery Box. Box is made from 16ga steel and is in raw finish. Mounting straps are included and ready for you to bolt or weld on. Battery box fits a stock XS650 battery (12N14 type as used on 1974-1983 models) perfectly with the stock rubber boot (weather stripping can be used if you do not have a boot). Can fit many other models and applications!



**104-0010  
EXTRA FRAME TUBING 4FT**



TC Bros. Choppers Universal Frame Tubing. Tubing is 1 1/8" Diameter Steel with .120" (about 1/8") wall thickness. This tubing is the same as we use on our XS650, CB750 and universal weld on hardtails. Sold in 4 foot lengths.

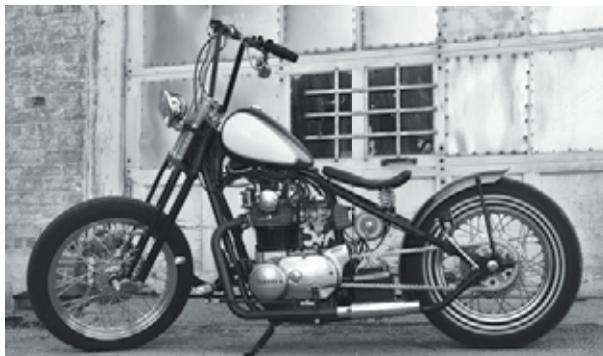
**103-0001  
YAMAHA  
XS650  
WELD ON  
HARDTAIL**

Yamaha XS650 weld-on rigid hard tail frame section. It incorporates 3" of stretch and 5" of ground clearance for a very balanced look and stance that is very rideable. It is designed to use your stock wheel, tire, spacers, and chain adjusters. It is constructed of 1 1/8" diameter steel tubing with .120" wall thickness. The 1 1/8" diameter is also the same as the stock XS650 frame tubing for a very nice looking install that looks like it was factory made! The axle plates are cut from 3/8" thick steel and have an integrated mount hole for easy fender mounting. This hardtail is jig built for a perfect fit every time. The lower rails have solid steel slugs welded into them that fit into the stock frame tubes for strength and easy assembly. Mounting instructions are included.



**103-0002  
HARDTAIL FRAME SERVICE YAMAHA XS650  
(PRICE INCLUDES HARDTAIL)**

JUST SEND US YOUR YAMAHA XS650 FRAME AND WE WILL HARDTAIL IT FOR YOU! IT'S THAT EASY! WE DO THE HARD WORK FOR YOU! We can also rake necks, mount your seat, electronics/battery box, and gas tank if desired for an extra fee. Call us for a quote! UPS SHIPPING ONLY.



**103-0004  
HARDTAIL FRAME SERVICE HONDA CB750  
(PRICE INCLUDES HARDTAIL)**

JUST SEND US YOUR HONDA CB750 FRAME AND WE WILL HARDTAIL IT FOR YOU! IT'S THAT EASY! WE DO THE HARD WORK FOR YOU! We can install your seat and tank for an additional fee. Call us for a quote. UPS SHIPPING ONLY.



**103-0003  
HONDA  
CB750 WELD  
ON HARDTAIL**

Honda CB750 weld-on rigid hard tail frame section. Fits SOHC (69-76) CB750 models. THIS WILL NOT FIT (77-78) MODELS.

The unique design bolts to your stock swingarm mounting location for additional strength and ease of installation. It incorporates 6" of stretch and 5" of ground clearance for a very balanced look and stance that is very rideable. It is designed to use your stock wheel, tire, and chain adjusters. It is constructed of 1 1/8" diameter steel tubing with .120" wall thickness. The axle plates are cut from 3/8" thick steel and have an integrated mount hole for easy fender mounting. This hardtail is jig built for a perfect fit every time. Detailed mounting instructions are included.



**104-0011**  
**UNIVERSAL HARDTAIL KIT**



TC Bros. Choppers Universal Hardtail Kit. Tubing is 1 1/8" Diameter Steel with .120 (about 1/8") wall thickness. This tubing is the same as we use on our XS650 & CB750 weld on hardtails. The axle plates are cut from 3/8" thick steel and have an integrated mounting tab for easy fender mounting. The axle slots are 20mm (.787") which is a common metric axle size. Fitment possibilities are nearly endless. Remember that since this kit is universal, you will be responsible for modifying your frame and making this kit fit and function properly. All modification is done at your own risk.

**104-0006**  
**CHROME WELD-ON KICK STAND**



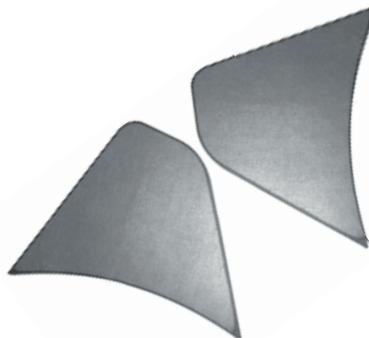
Get rid of your ugly stock kickstand and replace it with this super clean chrome kickstand with hidden spring. Kit includes chrome kickstand and weldable steel block coped to fit 1 1/8" tubing on your frame.

**104-0009**  
**UNIVERSAL AXLE PLATES**



Universal hardtail axle plates with 20mm slots. They are cut from 3/8" thick steel and have an integrated fender mounting tab. Perfect for people building hardtails who have access to tubing, but can't get axle plates made. Sold as pair.

**104-0001**  
**XS650 NECK GUSSETS**



Get rid of your stock gussets and clean up your neck area of your frame with TC Bros. Yamaha XS650 neck gusset weldments. Made from 3/16" mild steel for easy welding. Fits all years of the Yamaha XS650 frames (70-82).

**104-0002**  
**CUSTOM REAR DRUM BRAKE ANCHOR ROD**



This brake anchor rod is designed specifically for the Yamaha XS650 but will work with many other models. TC Bros. Rear Drum Brake Anchor Rod. Kit includes: brake anchor rod, mild steel weld on tab, spherical rod ends, 3/8" stainless button head bolts and nylock nuts.

**104-0010**  
**EXTRA FRAME TUBING 4FT**



TC Bros. Choppers Universal Frame Tubing. Tubing is 1 1/8" Diameter Steel with .120 (about 1/8") wall thickness. This tubing is the same as we use on our XS650, CB750 and universal weld on hardtails. Sold in 4 foot lengths.

**102-0002  
YAMAHA XS650  
FORWARD  
CONTROLS KIT**

TC Bros. Choppers, LLC bolt on Forward Controls that fit all years/ models of the Yamaha XS650 from 1970-83. Kit includes a pair of forward controls featuring cnc machined aluminum pegs and powder coated steel mounting brackets. Mounting instructions with pictures are included. Universal Linkage Kits (Part #102-0003) can be purchased separately from us.


**102-0011  
YAMAHA XS400  
FORWARD CONTROLS**

TC Bros. Choppers, LLC bolt on Forward Controls that fit all years of the Yamaha XS400 Special SOHC 6 Speed Twin from 1977-82. DOES NOT FIT STANDARD, DOHC, OR MAXIM MODELS. Kit includes a pair of forward controls featuring cnc machined aluminum pegs and powder coated steel mounting brackets. Mounting instructions with pictures are included. Universal Linkage Kits (Part #102-0003) can be purchased separately from us.


**102-0008  
YAMAHA XS1100  
FORWARD CONTROLS**

TC Bros. Choppers, LLC bolt on Forward Controls that fits Yamaha XS1100 4 cylinder motorcycles. Kit includes a pair of forward controls featuring cnc machined aluminum pegs and powder coated steel mounting brackets. Mounting instructions with pictures are included. Universal Linkage Kits (Part #102-0003) can be purchased separately from us.


**102-0006  
YAMAHA MAXIM XJ650  
FORWARD CONTROL KIT**

TC Bros. Choppers, LLC bolt on Forward Controls that fit Yamaha XJ650 Maxim 4 cylinder motorcycles. Kit includes a pair of forward controls featuring cnc machined aluminum pegs and powder coated steel mounting brackets. Mounting instructions with pictures are included. Universal Linkage Kits (Part #102-0003) can be purchased separately from us.


**102-0007  
YAMAHA MAXIM XJ750  
FORWARD CONTROL KIT**

TC Bros. Choppers, LLC bolt on Forward Controls that Yamaha XJ750 Maxim 4 cylinder air cooled motorcycles. Kit includes a pair of forward controls featuring cnc machined aluminum pegs and powder coated steel mounting brackets. Mounting instructions with pictures are included. Universal Linkage Kits (Part #102-0003) can be purchased separately from us.


**102-0012  
HONDA SOHC  
CB750 FORWARD  
CONTROL KIT**

TC Bros. Choppers, LLC bolt-on forward controls that fit Honda CB750 4 cylinder SOHC Motorcycles. This kit fits K1-K6 SOHC models produced from 1969-1978. WILL NOT FIT DOHC MODELS. Kit includes a pair of forward controls featuring cnc machined aluminum pegs and powder coated steel mounting brackets. Mounting instructions with pictures are included. Universal Linkage Kits (Part #102-0003) can be purchased separately from us.



**102-0013  
HONDA DOHC CB750  
FORWARD  
CONTROL KIT**

TC Bros. Choppers, LLC bolt-on forward controls that fit Honda CB750 4 cylinder DOHC Motorcycles. This kit fits DOHC models produced from 1979-1983. DOES NOT FIT SOHC MODELS. Kit includes a pair of forward controls featuring cnc machined aluminum pegs and powder coated steel mounting brackets. Mounting instructions with pictures are included. Universal Linkage Kits (Part #102-0003) can be purchased separately from us.



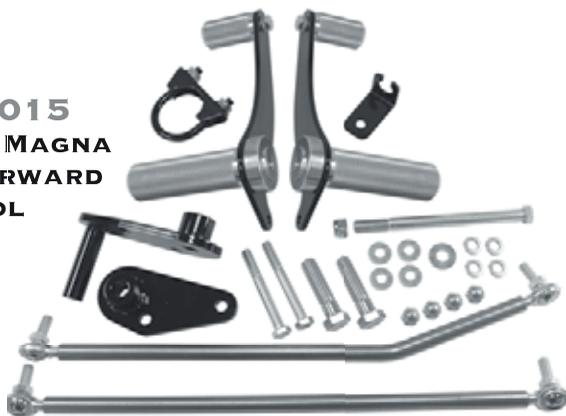
**102-0014  
HONDA MAGNA V45  
FORWARD CONTROL KIT**

TC Bros. Choppers, LLC bolt-on forward controls that fit Honda V45 4 cylinder V4 Magna Motorcycles. This kit fits Magna 750cc and 700cc models produced from 1982-1986. DOES NOT FIT V30 500cc or V65 1100cc MODELS. Kit includes a pair of forward controls featuring cnc machined aluminum pegs and powder coated steel mounting brackets. Mounting instructions with pictures are included. Universal Linkage Kits (Part #102-0003) can be purchased separately from us.



**102-0015  
HONDA MAGNA  
V65 FORWARD  
CONTROL  
KIT**

TC Bros. Choppers, LLC bolt-on forward controls that fit all years of Honda V65 1100cc 4 cylinder V4 Magna Motorcycles (1983-1986). DOES NOT FIT V30 500cc or V45 750cc and 700cc MODELS. Kit includes a pair of forward controls featuring cnc machined aluminum pegs and powder coated steel mounting brackets. Mounting instructions with pictures are included. Linkage included with kit.



**102-0016  
HONDA SOHC CB650  
FORWARD  
CONTROL KIT**

TC Bros. Choppers, LLC bolt-on forward controls that fit Honda CB650 4 cylinder SOHC Motorcycles. This kit fits SOHC models produced from 1979-1982. DOES NOT FIT DOHC Nighthawk MODELS. Kit includes a pair of forward controls featuring cnc machined aluminum pegs and powder coated steel mounting brackets. Mounting instructions with pictures are included. Universal Linkage Kits (Part #102-0003) can be purchased separately from us.



**102-0017  
HONDA CB550-CB500  
FORWARD CONTROL KIT**

TC Bros. Choppers, LLC bolt-on forward controls that fit Honda CB500 and CB550 4 cylinder SOHC Motorcycles. This kit does not fit supersport models with the factory 4-1 exhaust system. DOES NOT FIT DOHC MODELS. Kit includes a pair of forward controls featuring cnc machined aluminum pegs and powder coated steel mounting brackets. Mounting instructions with pictures are included. Universal Linkage Kits (Part #102-0003) can be purchased separately from us.



**102-0018  
KAWASAKI KZ650-KZ750  
FORWARD CONTROL KIT**

TC Bros. Choppers, LLC bolt-on forward controls that fit Kawasaki KZ650 and KZ750 four cylinder air cooled DOHC motorcycles (does not fit SPECTRE models). Kit includes a pair of forward controls featuring cnc machined aluminum pegs and powder coated steel mounting brackets. Mounting instructions with pictures are included. Universal Linkage Kits (Part #102-0003) can be purchased separately from us.



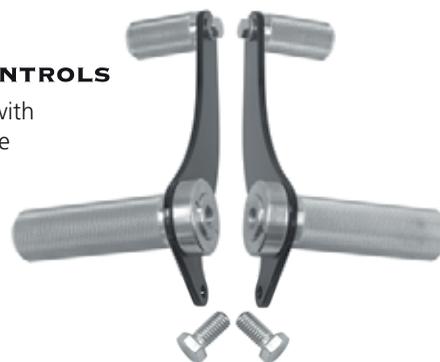
**102-0001  
BRAKE PIVOT FOR FORWARD CONTROL  
LINKAGE**

TC Bros. Choppers, LLC universal brake pivot kit for connecting forward control linkage to drum brake linkage. Kit includes weld on raw steel mount with threaded holes that is coped to fit your frame tubing. After welding the mount to your frame you can then bolt the brake pivot to that. Brake pivot is totally serviceable with replaceable oil impregnated bronze bushings. Pivot is powdercoated gloss black for a super durable finish. Kit also includes raw steel return spring mounting tab and return spring.



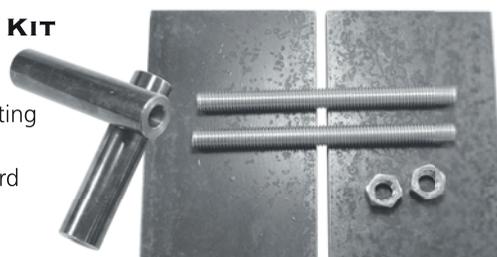
**102-0004  
UNIVERSAL  
FORWARD CONTROLS**

Universal controls with knurled pegs can be mounted on virtually any bike.



**104-0012  
UNIVERSAL FORWARD  
CONTROL  
MOUNTING KIT**

Universal Mounting kit for TC Bros. Universal Forward Controls.



**102-0003  
UNIVERSAL  
LINKAGE KIT**

Universal linkage kit for all TC Bros Choppers forward control and rearset kits. The rods/tubes need to be cut to fit your application. KIT INCLUDES: Two 24" Long 5/16" Threaded Rods, Four 5/16" Ball Joints, Two 5/16" ID x 1/2" OD Raw Steel Tubes (to cover rod threads and increase rigidity), Eight 5/16" Jam Nuts, Four Nylock Nuts, and Four Flat Washers.



**102-0010  
UNIVERSAL FORWARD  
CONTROLS WITH  
MOUNTING KIT**

Universal controls with knurled pegs. Kit includes material to make your own custom mounts. This kit can be mounted on virtually any bike.



**101-0002**  
**TC BROS. APE HANGER**  
**HANDLEBARS - 12"**  
**CHROME FINISH**



These bars have a 12" rise, 6" pull back, 30" width and are Chrome finish. They are made from 7/8" OD x 13ga wall (.095 thick) steel tubing. The 7/8" OD is used on many metric bikes as well as some British models. If you have 7/8" diameter bars on your bike, and your handlebar clamp spacing is 5-1/2" or less (outside to outside), then these bars should fit your bike (longer cables are usually required).

**101-0003**  
**TC BROS. APE HANGER**  
**HANDLEBARS - 12"**  
**BLACK POWDERCOATED**



These bars have a 12" rise, 6" pull back, 30" width and are Black Powdercoated. They are made from 7/8" OD x 13ga wall (.095 thick) steel tubing. The 7/8" OD is used on many metric bikes as well as some British models. If you have 7/8" diameter bars on your bike, and your handlebar clamp spacing is 5-1/2" or less (outside to outside), then these bars should fit your bike (longer cables are usually required).

**101-0004**  
**TC BROS. APE HANGER**  
**HANDLEBARS - 15"**  
**CHROME FINISH**



These bars have a 15" rise, 6" pull back, 30" width and are Chrome finish. They are made from 7/8" OD x 13ga wall (.095 thick) steel tubing. The 7/8" OD is used on many metric bikes as well as some British models. If you have 7/8" diameter bars on your bike, and your handlebar clamp spacing is 5-1/2" or less (outside to outside), then these bars should fit your bike (longer cables are usually required).

**101-0005**  
**TC BROS. APE HANGER**  
**HANDLEBARS - 15"**  
**BLACK POWDERCOATED**



These bars have a 15" rise, 6" pull back, 30" width and are Black Powdercoated. They are made from 7/8" OD x 13ga wall (.095 thick) steel tubing. The 7/8" OD is used on many metric bikes as well as some British models. If you have 7/8" diameter bars on your bike, and your handlebar clamp spacing is 5-1/2" or less (outside to outside), then these bars should fit your bike (longer cables are usually required).

**101-0006**  
**TC BROS. DRAG BARS**  
**CHROME FINISH**



TC Bros. 7/8" diameter drag bars with chrome Finish. They are made from 7/8" OD x 13ga wall (.095 thick) steel tubing. The 7/8" OD is used on many metric bikes as well as some British models. If you have 7/8" diameter bars on your bike, and your handlebar clamp spacing is 8" or less (outside to outside), then these bars should fit your bike. These bars have 28" overall length and a 2" pull back.

**101-0007**  
**TC BROS. DRAG BARS - BLACK**  
**POWDERCOAT FINISH**



TC Bros. 7/8" diameter drag bars with black powdercoat Finish. They are made from 7/8" OD x 13ga wall (.095 thick) steel tubing. The 7/8" OD is used on many metric bikes as well as some British models. If you have 7/8" diameter bars on your bike, and your handlebar clamp spacing is 8" or less (outside to outside), then these bars should fit your bike. These bars have 28" overall length and a 2" pull back.

**101-0001  
TC BROS. LANE SPLITTER  
HANDLEBARS 9.25" RISE  
BLACK POWDERCOATED**



TC Bros. Choppers, LLC "Lane Splitter" Handlebars. These bars have a 9-1/4" rise, 2-1/2" pull back, 28" overall width and are powdercoated gloss black for a very durable finish. They are made from 7/8" OD x 13ga wall (.095 thick) steel tubing. The 7/8" OD is used on many metric bikes as well as some British models. If you have 7/8" diameter bars on your bike, and your handlebar clamp spacing is 6-3/4" or less (outside to outside), then these bars should fit your bike. Stock cables on Yamaha XS650 will work (longer cables may be required on other bikes you install them on).

**101-0010  
VINTAGE STYLE  
7/8" DIAMETER  
BLACK GRIPS**



Vintage Style Black Rubber 7/8" Diameter Grips

**101-0012  
7/8 TO 1 INCH HANDLEBAR SHIMS (USE 1  
INCH RISERS WITH 7/8 BARS)**

Use these handlebar shims to run 7/8" bars in 1" risers. Knurled for extra grip. Four pieces per set.



**101-0009  
CHROME MINI CLAMP  
ON MIRROR**

Vintage Style 3" Diameter Chrome Clamp On Mirror. Works With 7/8" or 1" Diameter Handlebars.



**101-0008  
YAMAHA XS650  
EXTENDED  
CABLES SET +5"**



OEM quality +5" extended cable set for Yamaha XS650. These cables work great with our 12" and 15" ape hanger handlebars. Fits 1976-1984 models.

**101-0011  
7/8" THROTTLE ASSEMBLY  
WITH VINTAGE STYLE  
GRIPS**



Universal 7/8" throttle & grip set. The grips are vintage style. This throttle works well with stock XS650 cables and will work for most Triumph, BSA, Yamaha, Honda or any other bike with 7/8" bars. These are a single-pull throttle. Includes throttle assembly with grip and left hand grip.

**116-0001  
CUSTOM STAINLESS  
BRAIDED  
BRAKELINE KIT  
5FT**



KIT INCLUDES 5FT OF BRAKE LINE, TWO REUSEABLE 10MM BANJO FITTINGS, AND INSTRUCTIONS. EASILY CUT TO LENGTH TO FIT YOUR APPLICATION. 308 Stainless steel -3 braided hose specifically designed for high performance brake applications. It features a Teflon liner along with a clear coated exterior for abrasion resistance to painted surfaces. Max. operating pressure is 2500 PSI.

**107-0020  
BATES STYLE  
HEADLIGHT 5.75"**

5 3/4" Diameter Chrome Bates Style Headlight.



**107-0021  
BULLET STYLE 5.75"  
HEADLIGHT**

5 3/4" Chrome Bullet Headlamp. H-4 60/55W bulb.



**107-0022  
TRIANGLE HEADLIGHT**

Tri Angle Headlamp includes lower mount and 12v 35/35w H-6 bulb.



**107-0019  
ROUND 4" HEADLIGHT**

4" Diameter Chrome Round Headlight. H4 Halogen Bulb with high and low beam and parking beam.



**107-0016  
STOP TAIL LIGHT**

Stop Brake/Tail Lamp Round Style as used on early bobbers. Dimensions: 2.75" Diameter, 1.75" Thick, 1.5" Bolt Spacing.



**107-0014  
2" ROUND BOBBER  
TAIL LIGHT**

2" round brake/tail lamp as used on early bobbers. Dimensions: 2" Diameter, 3" depth



**107-0010  
CAT EYE TAIL LIGHT**

Chrome Cat Eye Brake/Tail Lamp with chrome die cast housing. Dimensions: 5" wide, 2" thick, 2.75" tall, 2" bolt spacing.



**107-0009  
BOX STYLE TAIL  
LIGHT**

Chrome Box Brake/Tail lamp (with license plate light). Simple two wire hook up, self grounding chrome die cast housing. Dimensions: 4.25" wide, 2" thick, 2" tall.



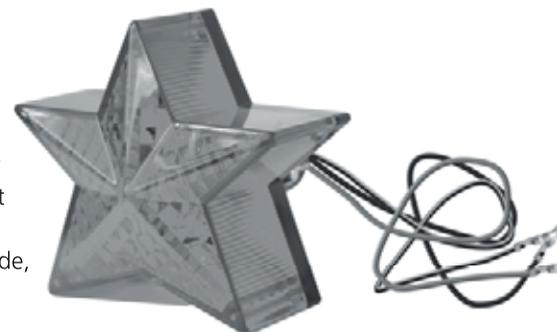
**107-0012  
MALTESE CROSS  
TAIL LIGHT**

12 Volt Maltese Iron Cross Brake/Tail Lamp with chrome die cast housing. Dimensions: 4.25" wide, 3.875" tall, 1.875" thick, 2" bolt hole spacing.



**107-0013  
STAR TAIL LIGHT**

Retro Style 12 Volt STAR Brake/Tail Lamp. Make your bike stand out from the rest with this unique tail lamp! Dimensions 3.5" tall, 4" wide, 3.25" deep.



**107-0015  
DIAMOND LED  
TAIL LIGHT**

Chrome Billet Diamond LED brake/tail lamp. Built in license plate light. Same bolt spacing as Cat Eye tail lights. Dimensions: 4.75" wide, 1" thick, 2" tall.


**107-0027  
33 FORD REPLICA  
TAIL LIGHT POLISHED  
STAINLESS STEEL**

12V Ford replica tail light with polished stainless housing and red glass lens. Also features license plate light to illuminate your plate at night. Light has both a brake/running light. These lights measure 3 3/4" in diameter, 2 1/4" deep. The mounting studs are 1 3/4" center to center. Great light for your old school bobber or chopper!


**107-0030  
FORD DUOLAMP MODEL  
A STAINLESS STEEL  
TAIL LIGHT**

Polished stainless steel 12V Ford Duolamp reproduction tail light with red glass lens. Also features license plate light to illuminate your plate at night. Light has separate bulbs for brake/running light. These lights measure 3 3/4" in diameter, 2 1/4" deep. The mounting studs are 1 3/4" center to center. Great light for your old school bobber or chopper!


**107-0008  
CHROME SPARTO  
TAIL LIGHT**

12 Volt Sparto Brake/Tail Lamp with chrome die cast housing.


**107-0028  
BLACK 33 FORD REPLICA  
TAIL LIGHT**

Black 12V Ford replica tail light with polished stainless trim ring and red glass lens. Also features license plate light to illuminate your plate at night. Light has both a brake/running light. These lights measure 3 3/4" in diameter, 2 1/4" deep. The mounting studs are 1 3/4" center to center. Great light for your old school bobber or chopper!


**107-0029  
FORD "STOP" DUOLAMP  
MODEL A STAINLESS  
STEEL TAIL LIGHT**

Polished stainless steel 12V Ford "STOP" Duolamp reproduction tail light with red glass lens. Also features license plate light to illuminate your plate at night. Light has separate bulbs for brake/running light. These lights measure 3 3/4" in diameter, 2 1/4" deep. The mounting studs are 1 3/4" center to center. Great light for your old school bobber or chopper!


**107-0007  
BLACK SPARTO TAIL  
LIGHT**

12 Volt Sparto Brake/Tail Lamp with Black die cast housing.


**107-0011  
UNIVERSAL  
MOTORCYCLE  
BRAKE  
LIGHT  
SWITCH**

Universal rear brake light switch. This clamps to your frame rail and brake rod. The two screws in the housing are the connections for your wiring.



**107-0017  
MINI CHROME BULLET  
TURN SIGNALS**



12 Volt Mini Bullet Turn Signals. Work great on choppers, bobbers, and cafe racers! Sold per pair. Dimensions: 3" Length, 1" Tall, 1.5" Width.

**107-0018  
MINI CHROME CAT  
EYE TURN  
SIGNALS**



12 Volt Mini Cat Eye Turn Signals. Work great on choppers, bobbers, and cafe racers! Sold per pair. Dimensions: 2.5" Length, 1.125" Tall, 1.5" Width.

**107-0006  
SIDE MOUNT LICENSE  
PLATE BRACKET  
(WITH NO LIGHT)**



Side Mount License Plate Bracket (with no light).

**107-0025  
33 FORD REPLICA  
SIDE MOUNT TAIL  
LIGHT/LICENSE PLATE  
BRACKET**



TC Bros. Side mount license plate/tail light bracket (tail light included). Our unique modular design allows the license plate to be mounted horizontally or vertically on either the left or right side of the bike by bolting it together using the pre cut mounting holes in the bracket. We also include two different mounting brackets so you can either bolt this bracket to your axle or weld the included raw steel slug anywhere on your frame and clamp it to that. Also included in the kit is the 12 Volt Brake/Tail Lamp with automotive style bulbs.

**107-0026  
BLACK 33 FORD  
REPLICA SIDE MOUNT  
TAIL LIGHT/LICENSE  
PLATE BRACKET**



TC Bros. Side mount license plate/tail light bracket (tail light included). Our unique modular design allows the license plate to be mounted horizontally or vertically on either the left or right side of the bike by bolting it together using the pre cut mounting holes in the bracket. We also include two different mounting brackets so you can either bolt this bracket to your axle or weld the included raw steel slug anywhere on your frame and clamp it to that. Also included in the kit is the 12 Volt Brake/Tail Lamp with automotive style bulbs.

**107-0024  
MODEL A SIDE MOUNT  
TAIL LIGHT/LICENSE  
PLATE BRACKET**



TC Bros. Side mount license plate/tail light bracket (tail light included). Our unique modular design allows the license plate to be mounted horizontally or vertically on either the left or right side of the bike by bolting it together using the pre cut mounting holes in the bracket. We also include two different mounting brackets so you can either bolt this bracket to your axle or weld the included raw steel slug anywhere on your frame and clamp it to that. Also included in the kit is the 12 Volt Brake/Tail Lamp with automotive style bulbs.

**107-0023  
"STOP" MODEL A SIDE  
MOUNT TAIL LIGHT/  
LICENSE PLATE BRACKET**



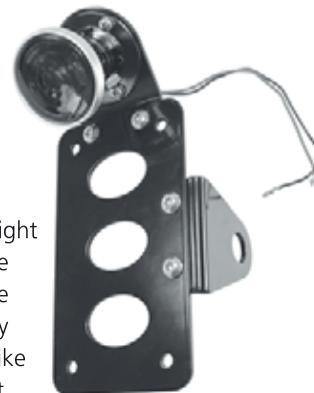
TC Bros. Side mount license plate/tail light bracket (tail light included). Our unique modular design allows the license plate to be mounted horizontally or vertically on either the left or right side of the bike by bolting it together using the pre cut mounting holes in the bracket. We also include two different mounting brackets so you can either bolt this bracket to your axle or weld the included raw steel slug anywhere on your frame and clamp it to that. Also included in the kit is the 12 Volt Brake/Tail Lamp with automotive style bulbs.

**107-0005  
"STOP" SIDE MOUNT TAIL  
LIGHT/LICENSE PLATE  
BRACKET**

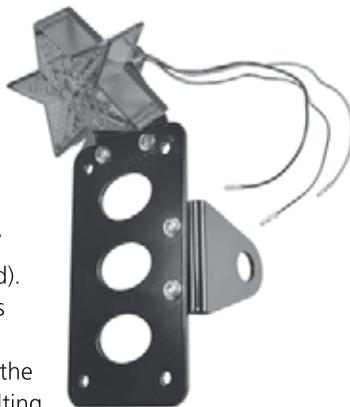
TC Bros. Side mount license plate/tail light bracket (tail light included). Our unique modular design allows the license plate to be mounted horizontally or vertically on either the left or right side of the bike by bolting it together using the pre cut mounting holes in the bracket. We also include two different mounting brackets so you can either bolt this bracket to your axle or weld the included raw steel slug anywhere on your frame and clamp it to that. Also included in the kit is the 12 Volt Brake/Tail Lamp with automotive style bulbs.


**107-0004  
2 INCH ROUND BOBBER  
SIDE MOUNT TAIL LIGHT/  
LICENSE PLATE BRACKET**

TC Bros. Side mount license plate/tail light bracket (tail light included). Our unique modular design allows the license plate to be mounted horizontally or vertically on either the left or right side of the bike by bolting it together using the pre cut mounting holes in the bracket. We also include two different mounting brackets so you can either bolt this bracket to your axle or weld the included raw steel slug anywhere on your frame and clamp it to that. Also included in the kit is the 12 Volt Brake/Tail Lamp with automotive style bulbs.


**107-0003  
STAR SIDE MOUNT  
TAIL LIGHT/LICENSE  
PLATE BRACKET**

TC Bros. Side mount license plate/tail light bracket (tail light included). Our unique modular design allows the license plate to be mounted horizontally or vertically on either the left or right side of the bike by bolting it together using the pre cut mounting holes in the bracket. We also include two different mounting brackets so you can either bolt this bracket to your axle or weld the included raw steel slug anywhere on your frame and clamp it to that. Also included in the kit is the 12 Volt Brake/Tail Lamp with automotive style bulbs.


**107-0002  
MALTESE CROSS SIDE  
MOUNT TAIL LIGHT/  
LICENSE PLATE BRACKET**

TC Bros. Side mount license plate/tail light bracket (tail light included). Our unique modular design allows the license plate to be mounted horizontally or vertically on either the left or right side of the bike by bolting it together using the pre cut mounting holes in the bracket. We also include two different mounting brackets so you can either bolt this bracket to your axle or weld the included raw steel slug anywhere on your frame and clamp it to that. Also included in the kit is the 12 Volt Brake/Tail Lamp with automotive style bulbs.


**107-0001  
CAT EYE SIDE MOUNT  
TAIL LIGHT/LICENSE  
PLATE BRACKET**

TC Bros. Side mount license plate/tail light bracket (tail light included). Our unique modular design allows the license plate to be mounted horizontally or vertically on either the left or right side of the bike by bolting it together using the pre cut mounting holes in the bracket. We also include two different mounting brackets so you can either bolt this bracket to your axle or weld the included raw steel slug anywhere on your frame and clamp it to that. Also included in the kit is the 12 Volt Brake/Tail Lamp with automotive style bulbs.


**107-0031  
YAMAHA XS650  
HEADLIGHT BRACKET  
(FITS 1974-1983)**

TC Bros. Yamaha XS650 Headlight Bracket. This bracket is designed to work with most aftermarket/custom headlights. Kit comes with metric mounting hardware. Bracket bolts directly to your stock triple clamp.



**105-0005**  
**2.2 GAL. AXED TANK**

2.2 Gallon Axed Tank. Universal mounting tabs make this tank fit virtually any custom chopper or bobber. Dimensions: Tank Body 15.75", Tip to Tip of Tabs 18", Tunnel Width 2.5", Overall Height 8.5". Tank uses CAM LOCK gas cap and either 3/8" NPT or 1/4" NPT male petcock. If using on a bike with 2 carburetors and 2 fuel lines, we recommend use of the 3/8" NPT petcock with a brass tee fitting in the fuel line to feed both carbs.



**105-0009**  
**3.3 GAL. MUSTANG TANK**

3.3 Gallon Mustang Tank. Universal mounting tabs make this tank fit virtually any custom chopper or bobber. Tank uses cam lock gas caps and 3/8" or 1/4" NPT petcock. Tunnel Length 17", Tunnel Width 1.75", Tunnel Depth 3", Overall Height 8", Front Width 11".



**105-0007**  
**RUBBER MOUNTED SPORTSTER GAS TANK 2.4 GALLON**

2.4 Gallon Rubber Mounted Sportster Tank. Dimensions: Tunnel length 16", Tank width 9", Tunnel height (4.5" at front, 1" at rear), Tunnel Width 2.125", Overall Height 7". Tank uses SCREW IN gas cap and 13/16" female petcock.



**105-0008**  
**FRISCO MOUNT SPORTSTER GAS TANK 2.4 GALLON**

2.4 Gallon Low Tunnel Frisco Mount Sportster Tank. Dimensions: Tank width 9" Overall Height 7". Tank uses SCREW IN gas cap and 13/16" female petcock.



**105-0006**  
**NARROW ALIEN GAS TANK 2.1 GALLON**

2.1 Gallon Alien Tank. Universal mounting tabs make this tank fit virtually any custom chopper or bobber. Dimensions: Tank Body 17", Tip to Tip of Tabs 18.25", Tunnel Width 2.25", Overall Height 7". Tank uses CAM LOCK gas cap and 1/4" NPT male petcock.



**105-0012  
CAM LOCK GAS CAP**

Chrome Cam Lock Gas Cap. Fits our Mustang Tanks, Alien Tanks, and Axed Tanks.



**105-0003  
SCREW IN GAS CAP**

Chrome screw in gas cap for our sportster tanks.



**105-0004  
13/16" FEMALE  
FUEL VALVE 90  
DEGREE**

Chrome Female Petcock 90 Degree With Reserve. Fits our Sportster Tanks.



**104-0007  
THREADED BUNGS**

4 Bungs, Bolts, and Rubber Washers. Can be used to mount fenders, tanks, and virtually anything that you want to bolt to your frame. CNC Machined From 1018 Cold Rolled Steel. 5/16"-18 Threaded Hole.



1.75" Overall Length. Includes Bolts and Rubber Washers to protect your paint. Sold in quantities of 4.

**105-0010  
1/4" NPT MALE FUEL VALVE**

1/4" Male Petcock with reserve. Used on many custom chopper gas tanks. Can be used with our Alien Tank, Mustang Tank and Axed Tank.



**105-0002  
KREEM GAS TANK SEALER KIT**

Fuel tank leaks are a major cause of paint damage. To protect your investment, your tank should be sealed with Kreem gas tank sealer before painting to protect the final finish and prevent



internal rust during storage. We recommend using this product for every custom fuel tank!

**105-0011  
3/8 NPT MALE FUEL  
VALVE 90 DEGREE**

3/8" NPT Chrome Male Petcock 90 Degree With Reserve. Fits Our Axed and Mustang Tanks.



**106-0013**  
**SULLY'S SMOOTH VINYL SOLO SEAT**

Sully's Customs black vinyl solo seat. Built on a steel seat pan. Made in the USA!



**106-0008**  
**BILTWELL INC. SLIMLINE SOLO SEAT- BLACK SMOOTH**

Nice and narrow with a substantial kick in the back, this seat is perfect for a small chop. The pan is stamped from heavy gauge high-tensile steel and features ribs and indents for added rigidity and stiffness.



**106-0010**  
**PILLION PAD PASSENGER SEAT**

Black vinyl pillion pad passenger seat. Bolts to rear fender with built-in threaded inserts. Dimensions 9" x 5" x 3".



**106-0003**  
**SOLO SEAT MOUNTING KIT (WITH 3" SPRINGS)**

Everything you need to mount a custom solo seat to your chopper or bobber. Kit includes our Seat Pivot, Weld-on Spring Mounts and 3" Chrome Springs.



**106-0005**  
**AIR RIDE SOLO SEAT BRACKET**

TC Bros. Choppers Universal Air Ride Solo Seat Kit. Compact rubber air spring offers far superior vibration dampening as compared to traditional seat springs with unlimited adjustability. The air spring uses a bicycle style Schrader fill valve that allows the rider to easily inflate the air spring from 1psi-100psi. It's 2.1" length of travel is very comparable to a set of 3" seat springs. Slotted mounting holes on the seat bracket allows universal fitment on almost any solo seat. The frame mounting bracket is coped for perfect fitment on 1 1/8" diameter frame tubing but can easily fit 1" or 1 1/4" crossmembers as well.



**106-0014**  
**SOLO SEAT MOUNTING KIT (WITH 4" SPRINGS)**

Everything you need to mount a custom solo seat to your chopper or bobber. Kit includes our Seat Pivot, Weld-on Spring Mounts and 4" Chrome Springs.



**106-0004**  
**SOLO SEAT MOUNTING KIT (WITH 5" SPRINGS)**

Everything you need to mount a custom solo seat to your chopper or bobber. Kit includes our Seat Pivot, Weld-on Spring Mounts and 5" Chrome Springs.



**106-0002  
WELD-ON  
FRONT  
SOLO SEAT  
PIVOT**


TC Bros. Weld On Front Solo Seat Pivot. You are looking at the nicest solo seat nose pivot bracket kit on the market for the best price anywhere! The pivot bracket is made from one piece of 3/16" steel for the ultimate in strength and simplicity. Unlike welded pivot brackets, the one piece design eliminates the possibility of a cracked seat pivot bracket caused by a failed weld. It also makes for a very low profile that looks great on just about every aftermarket spring style solo seat made. The long slotted holes permit a wide range of fitments and allow for adjustability. The finish on the bracket is black powdercoat for durability. This simple design also permits the weld-on mount to be mounted to either a round frame tube or a flat surface without a standoff and without interference to the pivoting action because the weld-on pivot mount is slightly larger in diameter than the rest of the components. The weld-on pivot mount is raw finish steel and ready to weld. The 3/8" hex socket cap bolt is stainless steel, as well as the washer and nylock nut so they will NEVER rust. The replaceable bushings are oil impregnated bronze for a squeak free ride and very long life. Fitment possibilities are nearly endless. If you have a solo seat with springs on it, this bracket will probably fit.

**106-0001  
SOLO SEAT  
SPRING MOUNTS**


TC Bros. Choppers pair of Custom Weld on Chopper/Bobber Hardtail Solo Seat Spring mounts. They are CNC Machined from 1018 cold rolled steel and are ready to weld on. Stud is 3/8" diameter and base is 1" diameter with a 1 1/8" radius coped into the mount. Easily fits 1" and 1 1/4" cross tubes. They also include a pair of hairpins, steel washers, and leather washers to keep your springs quiet and protect your paint. Just like our front seat pivot these are universal and can fit endless applications.

**106-0006  
3 INCH SEAT  
SPRINGS**


Chrome Plated 3 Inch Seat Springs.  
(Sold as pair).

**106-0011  
4 INCH SEAT  
SPRINGS**


Chrome Plated 4 Inch Seat Springs.  
(Sold as pair).

**106-0007  
5 INCH SEAT  
SPRINGS**


Chrome Plated 5 Inch Seat Springs.  
(Sold as pair).

**106-0012  
3 INCH TORSION  
SEAT SPRINGS**


Chrome Plated 3 Inch Seat Springs.  
(Sold as pair).

**105-0001**  
**6" RAW STEEL**  
**FLAT BOBBER**  
**FENDER**

6" Raw Steel Flat Bobber Fender.



**105-0015**  
**CHROME 6" STEEL**  
**FLAT FENDER**

Chrome 6" wide flat chopper fender.



**105-0014**  
**7 METAL WEST 6" WIDE SMOOTH**  
**STEEL CHOPPER FENDER**

7 Metal West's 6" Wide Bobber Style Raw Steel Fender. Looks Great With Vintage Style 16" and 18" tires. Handmade in the USA from .0625" steel.



**105-0013**  
**7 METAL WEST 6" WIDE RIBBED STEEL**  
**CHOPPER FENDER**

7 Metal West's 6" Wide Bobber Style Raw Steel Fender. Looks Great With Vintage Style 16" and 18" tires. Handmade in the USA from .0625" steel.



**104-0008**  
**UNIVERSAL FENDER STRUT KIT**

Universal fender strut kit for choppers and bobbers. Kit includes: 4 CNC Machined steel bungs with 3/8-16 threaded hole and two 12" long 1/2" diameter steel rods. Everything is made from 1018 mild steel for easy welding!



**104-0007**  
**THREADED BUNGS**

4 Bungs, Bolts, and Rubber Washers. Can be used to mount fenders, tanks, and virtually anything that you want to bolt to your frame. CNC Machined From 1018 Cold Rolled Steel. 5/16"-18 Threaded Hole. 1.75" Overall Length. Includes Bolts and Rubber Washers to protect your paint. Sold in quantities of 4.



**109-0003  
XS650 BILLET  
ALUMINUM  
INTAKE  
MANIFOLDS**


Get rid of your cracked and leaking rubber intake manifolds and replace them with our super trick, CNC machined billet aluminum racing intakes. These are very sturdy and improve flow to your motor. They are for use with aftermarket carbs only (34-36mm Mikuni VM Roundslides). They will not work with stock XS650 carbs.

**109-0001  
CRANKCASE BREATHER  
FILTER**


Crankcase Breather Filter for 3/8" ID hose. These are a must when removing stock airboxes/filters and installing aftermarket pod filters.

**109-0005  
12" CHROME SHORTY  
MUFFLER**


Show chromed shorty style fiberglass packed muffler. One end is 1.5" ID and the other end is 1.75" ID so they can be used with 1.5" or 1.75" OD pipes. Includes chrome universal mounting strap. Muffler is 12" long.

**109-0008  
COCKTAIL SHAKER MUFFLER**


Chrome "Cocktail Shaker" Muffler. Includes a chrome exhaust clamp, 7" inch chrome universal mounting strap, and a set of adapters so you can run this muffler on 1-1/2", 1-5/8" or 1-3/4" exhaust pipes. They have mechanical baffles which can be easily removed if you want. Muffler is 18-1/2" long.

**109-0002  
UNI CLAMP-ON AIR  
FILTERS (PAIR)  
(2.125"-2.25")**


These filters fit 2.125-2.25in diameter carb openings. They will work for stock Yamaha XS650 1980-84 Mikuni BS34 CV Carbs, 1970-79 stock XS650 Mikuni BS38 CV Carbs and Mikuni VM34 aftermarket roundslide carbs. Sold as a pair.

**109-0004  
YAMAHA XS650  
BUILDER EXHAUST  
KIT 1.5 INCH DIAMETER**


TC Bros. Choppers, LLC Do it yourself exhaust kit for all years of the Yamaha XS650. Kit Includes 2 flanges and collars to fit your stock XS650 head, 2 mandrel bent 90 degree pieces, 2 mandrel bent 180 degree pieces and 2 straight length pieces. Tubing is 1.5 inch diameter 16 gauge mild steel. Flanges are 1/4 inch thick. Plenty of material is included to make just about any custom exhaust that you think of!

**109-0013  
TAPERED MUFFLER**


Chrome "Tapered Style" Muffler. Includes a chrome exhaust clamp, chrome universal mounting strap, and an adapter so you can run this muffler on 1-1/2" or 1-3/4" exhaust pipes. They have non-removable mechanical baffles. Muffler is 16-1/4" long.

**109-0011  
MEGAPHONE MUFFLER**

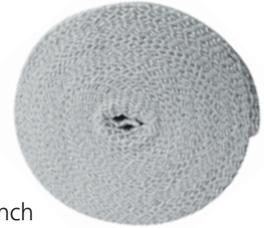

Chrome "Megaphone Style" Muffler. Includes a chrome exhaust clamp, chrome universal mounting strap, and an adapter so you can run this muffler on 1-1/2", 1 5/8", or 1-3/4" exhaust pipes. They have mechanical baffles which can be easily removed if you want. Muffler is 17 1/2" long.

**109-0006**  
**25FT BLACK HEADER**  
**WRAP 2" WIDE**



Black Fiberglass Exhaust Header Wrap. 2 inch wide 1/16 inch thick 25 foot roll. 25ft is usually enough for most single cylinder motorcycle exhausts, we recommend 50ft for dual pipes such as Yamaha XS650 exhausts. Use safety wire, stainless zip ties, or hose clamps at the ends of the wrap to secure it.

**109-0014**  
**25FT WHITE HEADER**  
**WRAP 2" WIDE**



White Fiberglass Exhaust Header Wrap. 2 inch wide 1/16 inch thick 25 foot roll. 25ft is usually enough for most single cylinder motorcycle exhausts, we recommend 50ft for dual pipes such as Yamaha XS650 exhausts. Use safety wire, stainless zip ties, or hose clamps at the ends of the wrap to secure it.

**109-0007**  
**50FT BLACK HEADER**  
**WRAP 2" WIDE**



Black Fiberglass Exhaust Header Wrap. 2 inch wide 1/16 inch thick 50 foot roll. 50ft is usually enough for most twin cylinder motorcycle exhausts, we recommend 50ft for dual pipes such as Yamaha XS650 exhausts. Use safety wire, stainless zip ties, or hose clamps at the ends of the wrap to secure it.

**109-0016**  
**50FT WHITE HEADER**  
**WRAP 2" WIDE**



White Fiberglass Exhaust Header Wrap. 2 inch wide 1/16 inch thick 50 foot roll. 50ft is usually enough for most twin cylinder motorcycle exhausts, we recommend 50ft for dual pipes such as Yamaha XS650 exhausts. Use safety wire, stainless zip ties, or hose clamps at the ends of the wrap to secure it.

**109-0015**  
**STAINLESS STEEL ZIP TIES FOR HEADER**  
**WRAP (2" MAX DIAMETER)**



These stainless zip ties are used at the ends of header wrap to secure it. Much cleaner looking than using hose clamps. 2" max diameter. SOLD IN QUANTITIES OF 4.

**109-0009**  
**DRAG PIPE BAFFLES**  
**1.5" DIAMETER**



Exhaust baffles for 1.5 inch diameter drag pipes. These install inside your pipes to restore back pressure and eliminate popping and backfiring when tuned properly. Overall length: 4 inches. Sold as pair.

**109-0010**  
**DRAG PIPE BAFFLES**  
**1.75" DIAMETER**



Exhaust baffles for 1.75 inch diameter drag pipes. These install inside your pipes to restore back pressure and eliminate popping and backfiring when tuned properly. Overall length: 4 inches. Sold as pair.

**109-0012**  
**MUFFLER ADAPTERS**  
**(PAIR)**



Set of reducers so you can run 1.75" ID mufflers on 1-1/2" or 1-5/8" exhaust pipe. Sold as pair.

**115-0001  
AVON SPEEDMASTER  
3.5-19 FRONT TIRE**

VINTAGE STYLE RIBBED AVON SPEEDMASTER  
3.5-19 FRONT TIRE


**115-0003  
SHINKO DUAL LINE WHITE  
WALL REAR TIRE MT-90-16**

VINTAGE STYLE SHINKO DUAL LINE WHITE  
WALL REAR TIRE MT-90-16

**115-0005  
FRONT INNER TUBE  
3.25/3.5-19**


High quality front inner tube with threaded  
metal valve stem. Fits 3.25/3.5-19 tires.

**111-0004  
WELD ON CHAIN  
TENSIONER  
530 SPROCKET**


Monstercraftsman Weld-On  
Chain Tensioner, Sand blasted and ready-to-weld bracket,  
Stainless Steel Hardware and Spring, Fits 530 series chain.  
The spring is hand wound stainless steel for MAX tension.  
This tensioner is used to keep the chain tight automatically  
which avoids chain slap which can cause drive issues as well as  
damage to fenders and frames. The tensioner can be placed in  
virtually any location in your drive line. This item is completely  
universal to all makes and models.

**111-0001  
530 BLACK HEAVY  
DUTY MOTORCYCLE  
CHAIN 120 LINKS**


120 Link Black 530 Motorcycle Chain. Comes with  
master link so just cut to length and your ready to go. Quality  
engineered for strength and durability. All chains are pre-  
stretched and shot-peened. Precision tolerances for perfect  
balance in every pitch. Complete with oiling hole in the  
bushing to insure proper lubrication. Heavy Duty chains have  
"Quad Staked" riveted pins for added strength. These chains  
are long enough to work with both our XS650 and CB750  
hardtail frames.

**115-0002  
SHINKO BLACKWALL REAR TIRE  
MT-90-16**

VINTAGE STYLE SHINKO BLACKWALL REAR TIRE  
MT-90-16


**115-0004  
SHINKO WIDE WHITE WALL  
REAR TIRE MT-90-16**

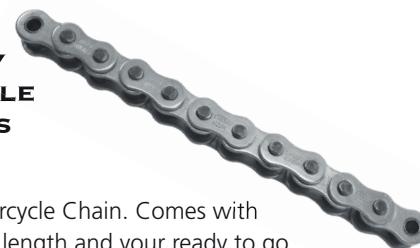
VINTAGE STYLE SHINKO WHITE WALL  
REAR TIRE MT-90-16

**115-0006  
REAR INNER TUBE  
5.00/5.10-16**


High quality rear inner tube with threaded metal valve  
stem. Fits 5.00/5.10-16 or MT90-16 tires.

**111-0003  
1.125 CLAMP ON CHAIN  
TENSIONER 530 SPROCKET**


Monstercraftsman Clamp  
on Tensioner. 1/2 thick steel  
bracket machined and powder  
coated clamps right on to 1.125" tubing on your bike! The  
spring is hand wound stainless steel for MAX tension. This  
tensioner is used to keep the chain tight automatically which  
avoids chain slap which can cause drive issues as well as  
damage to fenders and frames. The tensioner can be placed  
in virtually any location in your drive line. This item was  
designed to fit TC Bros. XS650 Hardtail Frames with 1.125"  
tubing but is completely universal to all makes and models.

**111-0002  
530 GOLD HEAVY  
DUTY MOTORCYCLE  
CHAIN 120 LINKS**


120 Link Gold 530 Motorcycle Chain. Comes with  
master link so just cut to length and your ready to go.  
Quality engineered for strength and durability. All chains  
are pre-stretched and shot-peened. Precision tolerances for  
perfect balance in every pitch. Complete with oiling hole in  
the bushing to insure proper lubrication. Heavy Duty chains  
have "Quad Staked" riveted pins for added strength. These  
chains are long enough to work with both our XS650 and  
CB750 hardtail frames.

**108-0004**  
**XS650 PERMANENT**  
**MAGNET**  
**ALTERNATOR KIT**  
**PMA (FITS ALL**  
**YEARS)**



THIS XSCHARGE BRAND PMA KIT IS THE MOST COMPLETE AND BEST PRICED PMA KIT FOR THE YAMAHA XS650 AVAILABLE!! The weakest point of a Yamaha XS650 is the charging system. With the permanent magnet alternator there are no wearing parts, so you will have a maintenance free charging system. The kit comes with detailed installation instructions with photos and it is an easy 2 wire hook up. Another major advantage of this kit is that it will allow you to eliminate your battery from your system (and replace with a capacitor) for an ultra clean look. Fits 1970-79 XS650 with OEM points ignition (or Cam-Timed Ignition systems such as Pamco or Boyer Brandsen). It will also fit 1980-83 models running Aftermarket Cam-Timed Ignition Systems such as PAMCO or BOYER. WILL NOT WORK WITH FACTORY YAMAHA TCI (CDI) ELECTRONIC IGNITION. Boyer Brandsen does not support batteryless operation.

**108-0002**  
**1980-84 YAMAHA**  
**XS650 CHOPPER**  
**WIRING HARNESS**  
**(6 PIN CDI)**



Simplified chopper wiring harness for 1980-84 Yamaha XS650's with factory CDI ignition (with 6 pin plug) and combined rectifier regulator. Very simple to use, just hook harness to battery through a switch and plug and play with factory style connectors. No special tools or cutting/splicing of your factory harness required. Comes with detailed wiring instructions/diagram. REGULATOR, RECTIFIER, AND CDI NOT INCLUDED

**108-0008**  
**REGULATOR/**  
**RECTIFIER YAMAHA**  
**XS650 (POINTS**  
**IGNITION MODELS)**



Heavy duty solid state combined regulator/rectifier unit that replaces the Yamaha OEM regulator AND rectifier on models with separate mechanical voltage regulator and rectifier (points ignition bikes).

**108-0001**  
**1970-79 YAMAHA**  
**XS650 CHOPPER**  
**WIRING HARNESS**  
**(POINTS IGNITION)**



Simplified chopper wiring harness for 1970-1979 Yamaha XS650's with separate voltage regulator and rectifier. Very simple to use, just hook harness to battery through a switch and plug and play with factory style connectors. No special tools or cutting/splicing of your factory harness required. Comes with detailed wiring instructions/diagram. REGULATOR/RECTIFIER NOT INCLUDED

**108-0003**  
**1980-84 YAMAHA**  
**XS650 CHOPPER**  
**WIRING HARNESS**  
**(8 PIN CDI)**



Simplified chopper wiring harness for 1980-84 Yamaha XS650's with factory CDI ignition (with 8 pin plug) and combined rectifier regulator. Very simple to use, just hook harness to battery through a switch and plug and play with factory style connectors. No special tools or cutting/splicing of your factory harness required. Comes with detailed wiring instructions/diagram. REGULATOR, RECTIFIER, AND CDI NOT INCLUDED

**108-0007**  
**REGULATOR/**  
**RECTIFIER YAMAHA**  
**XS650 (CDI**  
**IGNITION MODELS)**



Heavy duty solid state combined regulator/rectifier that replaces the Yamaha OEM part. Fits XS650's with combined regulators/rectifiers (electronic ignition models).

**108-0005**  
**YAMAHA XS650 OEM**  
**STYLE STATOR (70-**  
**79 POINTS IGNITION**  
**MODELS)**



Brand New Stator Assembly for factory Points Ignition type models. Fits: 1970-79 Yamaha XS650. Does not include brush holder or carbon brushes but your stock ones can be used. Replace brushes if carbon brush is 7mm. (0.276") or less.

**118-0005  
YAMAHA XS650 ROTOR PULLER  
TOOL (FITS ALL YEARS)**

Use this Rotor Puller to pull your rotor without damaging it. Fits: All years Yamaha XS650.


**108-0010  
XS650 ALTERNATOR  
BRUSHES SET (FITS  
70-79 POINTS MODELS)**

Alternator Brush Set Fits: 1970-79 Yamaha XS650 (points ignition models). Complete set as shown. Replace your brushes if they are worn to 7mm. (0.276") or less.


**108-0011  
XS650 ALTERNATOR  
BRUSHES SET (FITS 80-84  
CDI MODELS)**

Alternator Brush Set Fits: 1980-84 Yamaha XS650 (CDI ignition models). Complete set as shown. Replace your brushes if they are worn to 7mm. (0.276") or less.


**108-0012  
UNIVERSAL IGNITION SWITCH**

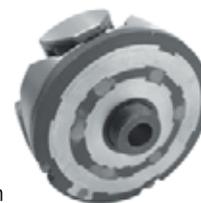
Chrome Universal Ignition Switch.


**110-0006  
NGK BP7ES SPARK  
PLUGS (PAIR)**

Pair of NGK BP7ES spark plugs for Yamaha XS650 1973-84


**108-0009  
ROTOR YAMAHA XS650  
(FITS ALL YEARS)**

This rotor replaces the OEM rotor on all Yamaha XS650 models Purchased between 1970 and 1982. This BRAND NEW replacement rotor not a rebuilt or remanufactured rotor. The new rotor has the magnet built in for triggering the electronic (CDI) ignition on the later models. The earlier XS650 models use points ignition and this rotor can be used for that as well.


**108-0006  
YAMAHA XS650 OEM  
STYLE STATOR (80-84  
CDI IGNITION MODELS)**

Brand New Stator Assembly for factory CDI Ignition type models. Fits: 1980-84 Yamaha XS650. Does not include brush holder or carbon brushes but your stock ones can be used. Replace brushes if carbon brush is 7mm. (0.276") or less. You will need to use your original 80-84 TCI trigger if you still are using your stock ignition.


**104-0004  
ELECTRONICS TANK  
(FAKE OIL TANK)**

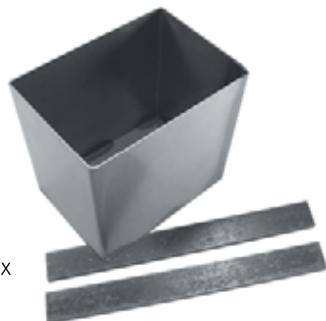
TC Bros. Choppers Custom Chopper/Bobber Electronics Tank that looks like a round oil tank. The electronics tank is 4.5" diameter and has removable caps for hiding all of your wiring and ignition components while still having access to them. Mounts are already welded in for you and mounting bolts are included. Parts are made from 16ga steel and are raw finish. Mounting straps are included for you to bolt or weld on. Can fit many other models and applications!


**108-0013  
CHROME MINI HORN 12V**

Chrome plated 2.5" diameter 12 volt 100dB mini horn.



**104-0003  
BATTERY BOX  
(FITS STOCK XS650  
BATTERY 12N14)**



TC Bros. Choppers Custom Chopper/Bobber Battery Box. Box is made from 16ga steel and is in raw finish. Mounting straps are included and ready for you to bolt or weld on. Battery box fits a stock XS650 battery (12N14 type as used on 1974-1983 models) perfectly with the stock rubber boot (weather stripping can be used if you do not have a boot). Can fit many other models and applications! Picture shows items mounted on a hardtailed XS650 (bike not included).

**102-0005  
UNIVERSAL REARSETS**



Loaded Gun Customs aluminum universal mount bolt on rearsets. Can fit virtually any bike if you make mounts and shift/brake linkage rods. Each rearset only weighs 9oz each. Universal Linkage Kits are not included but are available from us. These are great for you cafe racer builders out there who are able to make custom mounts for your frame and want to save some cash.

**102-0003  
UNIVERSAL LINKAGE  
KIT**



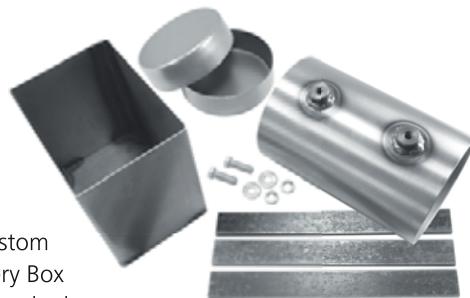
For all TC Bros Choppers forward control and rearset kits. The rods/tubes need to be cut to fit your application. KIT INCLUDES: Two 24" Long 5/16" Threaded Rods, Four 5/16" Ball Joints, Two 5/16" ID x 1/2" OD Raw Steel Tubes (to cover rod threads and increase rigidity), Eight 5/16" Jam Nuts, Four Nylock Nuts, and Four Flat Washers.

**101-0006  
TC BROS. DRAG BARS - CHROME FINISH**



TC Bros. 7/8" diameter drag bars with chrome Finish. They are made from 7/8" OD x 13ga wall (.095 thick) steel tubing. The 7/8" OD is used on many metric bikes as well as some British models. If you have 7/8" diameter bars on your bike, and your handlebar clamp spacing is 8" or less (outside to outside), then these bars should fit your bike. These bars have 28" overall length.

**104-0005  
CHOPPER  
BATTERY &  
ELECTRONICS  
BOX KIT**



TC Bros. Choppers Custom Chopper/Bobber Battery Box and electronics tank that looks like a round oil tank. The electronics box is 4.5" diameter and has removable caps for hiding all of your wiring and ignition components while still having access to them. Mounts are already welded in for you and mounting bolts are included. Parts are made from 16ga steel and are raw finish. Mounting straps for both the battery box and electronics box are included and ready for you to bolt or weld on. Battery box fits a stock XS650 battery (12N14 type as used on 1974-1983 models) perfectly with the stock rubber boot (weather stripping can be used if you do not have a boot). Can fit many other models and applications!

**102-0019  
YAMAHA XS650 REARSETS**



Loaded Gun Customs ultra lightweight, high performance XS650 bolt on rearsets kit that fits all Yamaha XS650 motorcycles from 1974-1983. The whole kit weighs only 2lbs 14oz. Linkage rods with heim joints and mounting hardware are also included. Everything bolts on with no frame modifications. Mounting instructions with pictures are included. The stock kickstart lever must be heated and bent to clear the brake pedal. The stock brake pedal and stock shifter must be cut and a hole drilled in them to attach linkage to.

**101-0007  
TC BROS. DRAG BARS - BLACK  
POWDERCOAT FINISH**



TC Bros. 7/8" diameter drag bars with black powdercoat Finish. They are made from 7/8" OD x 13ga wall (.095 thick) steel tubing. The 7/8" OD is used on many metric bikes as well as some British models. If you have 7/8" diameter bars on your bike, and your handlebar clamp spacing is 8" or less (outside to outside), then these bars should fit your bike. These bars have 28" overall length.

**1 12-0004  
HONDA CB750 HIGH  
PERFORMANCE STEERING  
HEAD BEARING KIT**

Honda CB750 High Performance Steering Head Bearing Kit. Replace factory loose ball bearings & races with these tapered roller bearings. High performance direct replacement for original stock bearings. One of the single biggest improvements you can make to the handling of your CB750. Fits many Honda models including: CB750A 76-78, CB750F Super Sport 76-78, CB750K1-K5 750 Four 69-78, CB500 71-76, CB500T 75-76, CB550F 75-77, CB550K 74-78, CB550SC 83, and many others! NOT FOR USE WITH OUR SPRINGER FRONT ENDS.


**1 12-0003  
YAMAHA XS650 HIGH  
PERFORMANCE STEERING  
HEAD BEARING KIT**

Yamaha XS650 High Performance Steering Head Bearing Kit. Replace factory loose ball bearings & races with these tapered roller bearings. High performance direct replacement for original stock bearings. One of the single biggest improvements you can make to the handling of your XS650. Fits XS650 1970-1983. Also fits: Yamaha TX650 70-76, TX750 73-74 and many more! NOT FOR USE WITH OUR SPRINGER FRONT ENDS.


**1 09-0003  
XS650 BILLET  
ALUMINUM  
INTAKE  
MANIFOLDS**

Get rid of your cracked and leaking rubber intake manifolds and replace them with our super trick CNC machined billet aluminum racing intakes. These are very sturdy and improve flow to your motor. They are perfect when installing aftermarket carbs. These will fit aftermarket 34-36mm Mikuni VM Roundslide Carbs. Will not fit stock 34mm CV, stock 38mm, or Mikuni 38mm VM Roundslide Carbs. Sold as a pair.


**1 07-0017  
MINI CHROME BULLET TURN SIGNALS**

12 Volt Mini Bullet Turn Signals. Work great on choppers, bobbers, and cafe racers! Sold per pair. Dimensions: 3" Length, 1" Tall, 1.5" Width.


**1 12-0005  
XS650  
HIGH PERFORMANCE  
BRONZE SWINGARM  
BUSHINGS**

Bronze Swing Arm Bushings (pair). Replace Your Plastic Factory Swing Arm Bushings, Greatly Improving Your Bikes Handling. A Must For Yamahas Running a Swingarm. Bushings are CNC Machined From Alloy 932 Bronze With a Spiral Grease Groove For Long Life. Set Fits: All 1970-84 XS650's, All XS500, TX500, TX650, TX750


**1 01-0009  
CHROME MINI CLAMP  
ON MIRROR**

Vintage Style 3" Diameter Chrome Clamp On Mirror. Works With 7/8" or 1" Diameter Handlebars.


**1 07-0018  
MINI CHROME  
CAT EYE TURN  
SIGNALS**

12 Volt Mini Cat Eye Turn Signals. Work great on choppers, bobbers, and cafe racers! Sold per pair. Dimensions: 2.5" Length, 1.125" Tall, 1.5" Width.



## TC BROS CHOPPERS

Below are three project bikes designed and built in our shop using many of the parts offered to you in this catalog. We hope they spark some ideas for your next build.



## HOLEY ROLLER

### MAKE: 1980 YAMAHA XS650

**Frame:** Stock Rake with TC Bros Choppers 3" Stretch Weld on Hardtail (Part #103-0001)

**Front End:** Stock Yamaha XS650 forks with unwanted tabs shaved off

**Wheels:** Stock Yamaha XS650 wheels custom drilled and powdercoated by TC Bros.

**Controls:** Custom Drilled TC Bros. Forward Controls (Part #102-0002)

**Tank:** Frisco Mount Sportster Tank (Part #105-0005) with custom holes through the tank

**Fender:** Hand Made 5" Fender by 7 Metal West

**Seat:** Custom Alligator Solo Seat with TC Bros. Air Ride Seat Kit (Part #106-0005)

**Bars:** TC Bros. Lanesplitter Handlebars (Part #101-0001)

**Exhaust:** Custom made pipes with TC Bros Builder Exhaust Kit (Part #109-0004)

**Misc:** TC Bros. Electronics "tank" (Part #104-0004)

**Tires:** Dual Sport Dirt Bike Tires

**Lights:** Triangle Headlight (Part #107-0022), 1933 Ford Replica Tail Light (Part #107-0026)

**Electrical:** XSCHARGE PMA Charging System with capacitor to eliminate the battery. (Part #108-0004)

**Build Time:** 2 months

**Photos:** KB Photography

## BLUE COLLAR BOBBER

### MAKE: 1980 YAMAHA XS650

**Frame:** Stock Rake with TC Bros Choppers 3" Stretch Weld on Hardtail (Part #103-0001)

**Front End:** -2" Springer modified by TC Bros. Choppers to fit XS650 Neck (Part #113-0002)

**Wheels:** 16" XS650 Rear, 19" Harley Front

**Controls:** TC Bros Choppers Forward Controls (Part #102-0002)

**Tank:** 2.2 gallon "Axed" (Part #105-0005)

**Fender:** 5¾" Ribbed

**Bars:** TC Bros. 12" Apehangers (Part #101-0003)

**Misc:** TC Bros. Battery/Electronics Boxes (Part #104-0005)

**Tires:** Shinko Rear (Part #115-0003), Avon Front (Part #115-0001)

**Lights:** Bates Headlight (Part #107-0020), "STOP" Taillight (Part #107-0005)

**Build Time:** 2 months

**Photos:** KB Photography



## CAFÉ RACER

### MAKE: 1978 YAMAHA XS650

**Frame:** Stock

**Front End:** Stock

**Wheels:** Stock Yamaha Aluminum Spoke Rims

**Controls:** Loaded Gun Yamaha XS650 Rearsets (Part #102-0019)

**Tank:** Stock

**Seat:** Omar's Tail

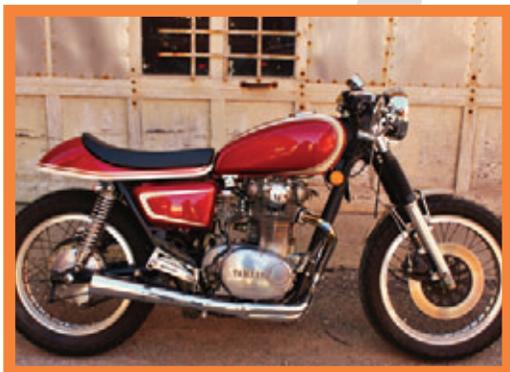
**Exhaust:** Mac 2 into 1

**Lights:** Mini Cat Eye Turn Signals (Part #107-0018) Cat Eye Side Mount Tail Light (Part #107-0001)

**Electrical:** XSCHARGE PMA Charging System with capacitor to eliminate the battery. (Part #108-0004)

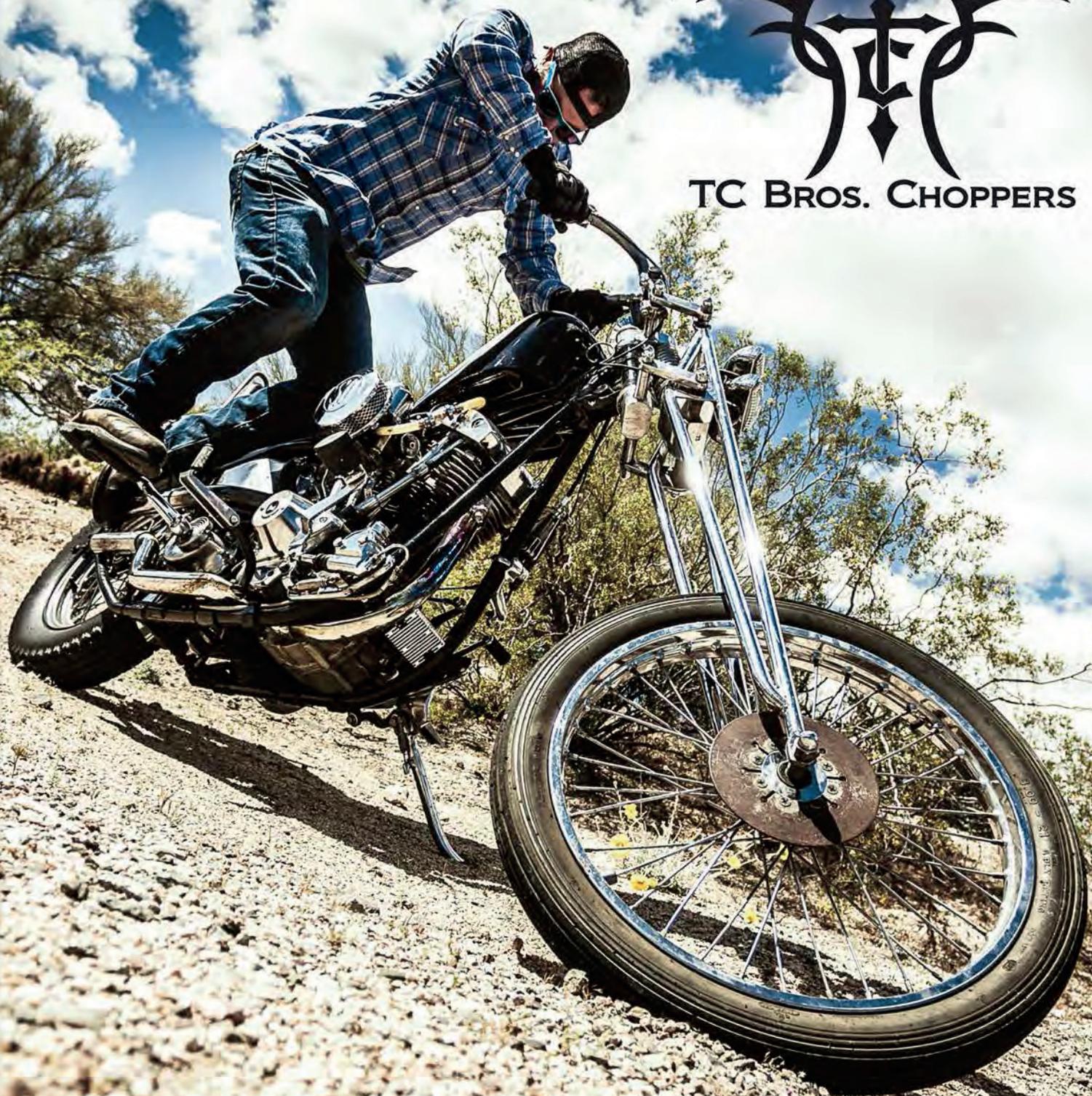
**Build Time:** 2 months

**Photos:** KB Photography





**TC BROS. CHOPPERS**



*Product Catalog*



TC BROS. CHOPPERS



# Engineered for Freedom.®



Founded in 2006 by two brothers from Ohio with a passion for garage built custom motorcycles, TC Bros. Choppers has become a leading supplier for the do-it-yourself custom bike builder who isn't afraid to turn a wrench, get dirty, and chop, cut, grind, and weld an otherwise perfectly good motorcycle all in the name of custom. In an age of overpriced, mass produced, turn-key "customs", TC Bros. Choppers offers an affordable, professional, reliable parts solution for garage-built enthusiasts all over the world.

We know your time is precious, so we keep a good stock of the items you need and ship them fast so you can get your build done right, your way, and as efficiently as possible. Unique designs, high quality manufacturing, and fast, friendly customer service are all reputations that we have earned and intend to keep.

Thank you to our past, present, and future customers for allowing us to do what we love every day!

Cheers,  
Tyler & Tim Cobb – *The TC Bros*

633



**Bootlegger**  
W:25" | H:9.5" | P:5"



**Rabbit**  
W:18" | H:12" | P:10"



**Whiskey**  
W:24" | H:9" | P:0"



**Lane Splitter**  
W:30" | H:9.5" | P:3"



**Drag**  
W:28" | H:0" | P:2"



**Tracker**  
W:30" | H:5" | P:4.5"



**Speedline**  
W:28" | H:7.5" | P:2"



**Slant-Z**  
W:24" | H:6" | P:3.25"



**Window**  
W:28" | H:6" | P:2"



**BMX**  
W:29" | H:8" | P:2"



**8" Mini Apes**  
W:30" | H:8" | P:6"



**12" Apes**  
W:31" | H:12" | P:6"



**16" Apes**  
W:33" | H:16" | P:6"



**Enduro**  
W:32" | H:4.5" | P:3"



**What are Dimples?**  
Dimples are indentations in your handlebars enabling you to use stock hand controls on 1982-up Harley Motorcycles.



100% TIG Welded Construction

Handlebar	Finish	Smooth non-dimpled	Dimpled for 82-UP Harley
8" Mini Apes	Black	#101-0101	#101-0102
	Chrome	#101-0103	#101-0104
12" Apes	Black	#101-0105	#101-0106
	Chrome	#101-0107	#101-0108
16" Apes	Black	#101-0109	#101-0110
	Chrome	#101-0111	#101-0112
Bootlegger	Black	#101-0127	#101-0128
	Chrome	#101-0129	#101-0130
BMX	Black	#101-0151	#101-0152
	Chrome	#101-0153	#101-0154
Drag	Black	#101-0139	#101-0140
	Chrome	#101-0141	#101-0142
Enduro	Black	#101-0147	#101-0148
	Chrome	#101-0149	#101-0150
Lane Splitter	Black	#101-0113	#101-0114
	Chrome	#101-0115	#101-0116
Rabbit	Black	#101-0125	N/A
	Chrome	#101-0126	N/A
Slant-Z	Black	#101-0131	#101-0132
	Chrome	#101-0133	#101-0134
Speedline	Black	#101-0121	#101-0122
	Chrome	#101-0123	#101-0124
Tracker	Black	#101-0143	#101-0144
	Chrome	#101-0145	#101-0146
Whiskey	Black	#101-0117	#101-0118
	Chrome	#101-0119	#101-0120
Window	Black	#101-0135	#101-0136
	Chrome	#101-0137	#101-0138

# 1" handlebars



W: Width | H: Height | P: Pullback

# 7/8" handlebars



12" Apes

#101-0003



15" Apes

#101-0005



Extended Cable Kits  
for XS650

#101-0008



Lane Splitter

#101-0001



Drag Bars

#101-0007



- Precision CNC Mandrel Bent Tubing
- Welded in a Precision CNC Machined Fixture for the Best Fit in the Industry
- Easy to follow instructions



#103-0008

Wide Tire | 180-200MM

#103-0009

# hardtails



CB750  
1969-1976 Models



#103-0003

XS650  
1970-1983 Models



#103-0001

Universal



#104-0011

# Harley

## KITS

Linkage Included

### SPORTSTER

1991-2003 Sportster 5 Speed  
#102-0070

No Pegs

1991-2003 Sportster 5 Speed  
#102-0071

2004-Newer Sportster  
#102-0075

No Pegs

2004-Newer Sportster  
#102-0076

- CNC Machined 'knurled' Foot Pegs For Extra Grip
- TIG Welded Mounting Brackets
- Bronze Bushings For Long Life

# Metric

## KITS

Linkage Sold Separately

### YAMAHA

XS650  
#102-0002

XJ750 Maxim  
#102-0007

XS400  
#102-0011

XS11 00  
#102-0008

XJ650 Maxim  
#102-0006

### KAWASAKI

KZ650/750  
#102-0018

### HONDA

CB550  
#102-0017

CB750 DOHC  
#102-0013

CB650  
#102-0016

V45 Magna  
#102-0014

CB750 SOHC  
#102-0012

V65 Magna linkage included  
#102-0015

### LINKAGE

Universal Linkage Kit  
#102-0003



# forward controls



# Forward Control Accessories



**Universal Linkage Kit**

#102-0003



**Rear Drum Brake Pivot**

#102-0001



**Drum Brake Anchor Rod**

#104-0002



**Honda Shadow ACE 750 Forward Controls  
Extension Kit 1998-2003 VT750**

#102-0025



**Shifter Pegs**

#102-0073



**Nomad Foot Pegs**  
Fit Harley Clevis Type Mounts

#102-0072



# side mount tail light & license plate brackets

Most versatile design on the market!

Can be Mounted Horizontally or Vertically

Vertical Configuration



Horizontal Configuration



Kit Contents



3 mounting brackets included



Weld/Clamp-On



Shock Mount  
ID: 1/2"



Axle Mount  
ID: 20MM (.787")

TC Bros. Exclusive  
Hardtail-Proof™

Rubber Mounting System  
isolates tail light from vibration.

Heavy Duty Steel Brackets



Many different styles including both  
**Traditional Incandescent**  
& **Super Bright LED!**



**2" Bobber**  
Incandescent

#107-0004



**Maltese Cross**  
Incandescent

#107-0002



**Cateye**  
Incandescent

#107-0001



**Nautical Star**  
Incandescent

#107-0003



# Super Bright LED Styles



**Model A**  
LED

#107-0050



**'33 Ford Black**  
LED

#107-0052



**'33 Ford Polished**  
LED

#107-0051

## Replacement Tail Lamps



**2" Bobber**  
Incandescent

#107-0014



**Stop Bobber**  
Incandescent

#107-0016



**Cateye**  
Incandescent

#107-0010



**Maltese Cross**  
Incandescent

#107-0012



**Nautical Star**  
Incandescent

#107-0013



**33 Ford Black**  
Incandescent

#107-0028

LED

#107-0049



**33 Ford Polished**  
Incandescent

#107-0027

LED

#107-0048



**Model A**  
Incandescent

#107-0030

LED

#107-0043



**Stop Model A**  
Incandescent

#107-0029

LED

# Replacement Tail Lamp Parts



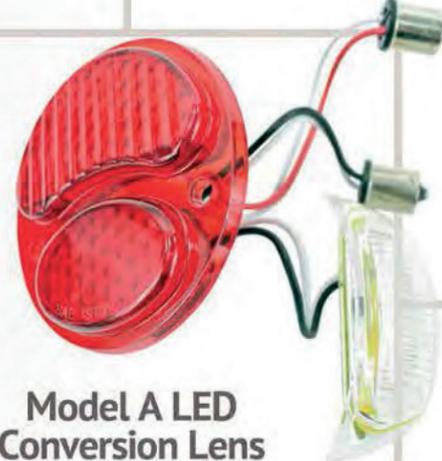
**Yamaha XS650  
Headlight Bracket**  
*(Fits 1974-1983)*

#107-0031



**Side Mount  
License Plate Bracket**  
*(with no light)*

#107-0006



**Model A LED  
Conversion Lens**

#107-0044



**Stop Model A Lens**

#107-0077



**Model A Lens**

#107-0056



**33 Ford Lens**

#107-0078



# air ride solo seat kits



Compressed

**Single Bag**  
Max Recommended  
Rider Weight: 225Lbs

#106-0005



Compressed

**Dual Bag**  
Max Recommended  
Rider Weight: 325Lbs

#106-0022

Compact rubber air springs offer superior vibration dampening compared to traditional seat springs due to no "metal on metal" contact. Durable 1/4" thick seat mounting bracket with slotted holes for universal fitment. Unlimited adjustably for different rider weights.

## Seat Mounting Accessories



### Weld-On Front Solo Seat Pivot/Hinge

CNC laser cut from pure American steel. Kit includes maintenance free oil impregnated bronze bushings, stainless steel hardware and a mild steel mounting bung for easy welding.

#106-0002



### Seat Spring Mounting Bungs

Threaded for hairpin style springs

#106-0047



### Seat Spring Mounting Bungs

Un-threaded for barrel style springs

#106-0001

CNC Machined From 1018 Mild Steel For Easy Welding Coped for 1.125" Frame Tubing

## Seat Springs



**3" Barrel**

#106-0006



**4" Barrel**

#106-0011



**5" Barrel**

#106-0007



**3" Hairpin**

#106-0012

*Harley*  
DIY KITS

Kits come complete with everything you need to cut and weld a set of custom pipes for your bike. All bends are produced using a CNC mandrel bender for accuracy and maximum exhaust flow. All tubing is American Made mild steel for superior weldability.

Tubing: 1.75" OD x 16ga Wall (.065" Thick)

**KITS AVAILABLE FOR**

Ironhead Sportster  
#109-0094

Evo Sportster/Big Twin  
#109-0092

Shovelhead  
#109-0093

Panhead  
#109-0095

3 Bolt STD  
#109-0096



*Yamaha XS650*  
DIY KIT

Ultra Smooth CNC Mandrel Bent Tubing For Maximum Flow.  
CNC Machined Collars For A Precision Fit & Seal.

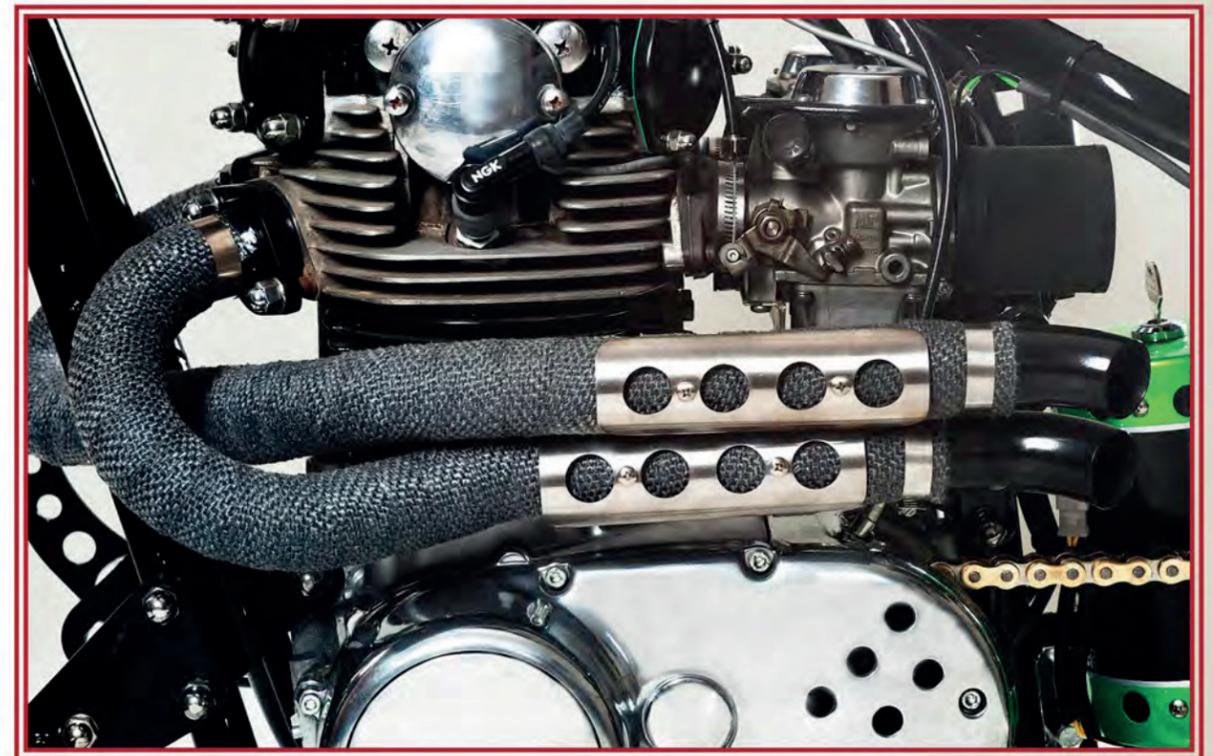
Tubing: 1.5" OD x 16ga Wall (.065" Thick)  
#109-0004



*Only Need Flanges?*  
**We have you covered!**



<b>Shovelhead</b>	<b>Evo</b>	<b>Ironhead</b>	<b>Panhead</b>	<b>3 Bolt STD</b>
#109-0098	#109-0097	#109-0099	#109-0100	#109-0101



**DIY exhaust**



# TC Bros. header wrap



- Wrapping the exhaust system maintains hotter exhaust gases, decreasing the density, and allowing the exhaust gas to exit the system faster!
- By doing this, the engine breathes more efficiently, thus allowing the engine to develop more power!
- Fiberglass wrap is rated for temperatures of 1000 degrees Fahrenheit continuous, 2000 degrees Fahrenheit intermittent.
- Use safety wire, stainless zip ties, or hose clamps at the ends of the wrap to secure it.



## 25' Rolls

White: #109-0014  
Black: #109-0006

## 50' Rolls

White: #109-0016  
Black: #109-0007



Secure it with our stainless zip ties

#109-0015

TC Bros Choppers 6.25" wide spun steel fenders are 100% made in the USA and among the highest quality you will find anywhere! Spun from 13GA (.090" thick) premium American steel, these are very heavy duty and built to last. Parallel sidewalls make for easy mounting to sissy bars or fender struts! 27.5" inside diameter fits 16" tires perfectly, and 6.25" inside width accommodates up to a 140 series tire. Works perfectly with vintage style 16" tire sizes such as 5.00 x 16, MT90-16, 5.10 x 16, etc. Also looks good on OEM style tires such as 130/90-16, 140/90-16, etc.



6 1/4" Wide Spun Steel  
Bobber Fender

#105-0136



Extra Bungs  
4 Pack

3/16"-18: #104-0007  
1/8"-16: #104-0034



Fender Strut Kit

#104-0008

# fenders & mounts

# weld-on kickstands



- Features internal spring & ball detent for a super clean look.
- Mild steel mounting block coped to fit your frame tubing for easy welding.
- Durable satin black powdercoat or chrome finish.



## Replacement Mounting Kits

3 Sizes to Choose from:

1" | 1 1/8" | 1 1/4"  
#104-0025 | #104-0024 | #104-0026

## Kickstands

3 Sizes to Choose from:

1" | 1 1/8" | 1 1/4"  
Chrome: #104-0013 | Chrome: #104-0006 | Chrome: #104-0014  
Black: #104-0019 | Black: #104-0020 | Black: #104-0021

**Cap Only**  
unvented 1 1/4" x 12" threads

#105-0134

**Cap With Bung**  
unvented

#105-0135



**"Pill" Oil tank**  
10"L x 5"  
Just under 3 quart oil capacity  
TIG Welded, Includes Cap

#105-0132



## Oil Tank Mounting Kit

#105-0133



## DIY Oil Tank Kit

#105-0137

oil tanks



# electrical & battery boxes



**Holey Battery Box**  
YTX14AH or 12N14 Series Battery

*(Must use on Stock Width Sportster Hardtail)*

#104-0027



**Holey Battery Box**  
1981-2003 Sportster YTX20 or YB16 Series Battery

#104-0028



**Mounting Bracket**  
Stock Width Sportster Hardtail

#104-0029



**Mounting Bracket**  
Wide Tire Sportster Hardtail

#104-0030



**Battery Box**  
fits XS650 12N 14 Battery

#104-0003



**Electronics "Tank"**  
Fake Oil Tank

#104-0004



**Complete Kit**

#104-0005



## Plug & Play Chopper Wiring Harnesses



**1970-1979  
Yamaha XS650**  
points ignition

#108-0001



**1980-1984  
Yamaha XS650**  
6 pin CDI

#108-0002



**1980-1984  
Yamaha XS650**  
8 pin CDI

#108-0003

# DIY parts



**Tank Sight Glass**

#105-0072



**Tank Sight Gauge**

#105-0128



**1970-1984 XS650  
Bronze Springarm Bushings**

#112-0005



**Extra Bungs**  
4 Pack

5/16"-18: #104-0007  
3/8"-16: #104-0034



**XS650 Neck Gussets**

#104-0001



**20MM Axle Plates**

#104-0009



**Extra Frame Tubing**  
1-1/8" OD .120 Wall 4'

#104-0010



**Universal Hardtail Kit**

#104-0011



**XS650**

#118-0003



**CB750**

#118-0004



**Universal**

#102-0005



**XS650 Kit**

#102-0019



**Stock Width Sportster Hardtail**  
10.2" shoulder to shoulder

#104-0033



**Wide Tire Sportster Hardtail**  
12.9" shoulder to shoulder

#104-0032

Precision Centerless Ground 17-4PH High Strength Stainless Steel

# intake



## Breather Bolts for 1991–Newer Sportster & EVO Big Twin

Fully CNC Machined from 6061 Billet Aluminum. Hand polished for a great finish. Includes stainless steel screens & washers.

#109-0082

## Air Cleaner/Carb Support Bracket for 1991–2003 Sportster

Heavy duty CNC laser cut steel construction. Durable black powdercoated finish. Designed using the latest 3D CAD software for a perfect fit every time!

#109-0083



## Xs650 Billet Aluminum Intake Manifolds

Designed for aftermarket 34–36MM Mikuni VM Roundslide Carbs.

#109-0003



Check out a selection of motorcycle frame & body offered in our online store.