

**Step 1:** Raise the frame drill template **into** place by locating it on the rear frame cross member **OE** bumper outer mounting holes. *NOTE:* The notch will be on the top and the drill template will be flipped for use on both the driver and passenger side.

**Step 2:** Using the supplied drill template, making sure its straight mark the needed holes with a scribe or marker then proceed to drill the (4) holes in the frame using a 7/16° drill bit.

**CAUTION!** Be VERY CAREFUL not to drill into the fuel tank. Use a drill stop on the drill bit to prevent the drill bit from over penetrating.

