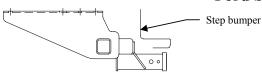
## **Installation Instructions Ford Light Duty**

Part Numbers: 51020

**F-Series Trucks** 

## **Ford Supercrew Pickup Truck**

Ball Mount



Manufacturer's Rating or Max Tongue Max Gross Hitch type Trailer WT (LB) WT (LB) Weight Distributing 10,000 (4540 Kg) 1000 (454 Kg) Weight Carrying 5000 (2270 Kg) 500 (227 Kg)

Do Not Exceed Lower of Towing Vehicle

## **Hitch Shown In Proper Position**

Equipment Required:	① ②	Wiring Access L	ocation: PU1, PU2
Fastener Kit: 51020-051	₩		
<b>Wrenches:</b> 3/4, 7/8	<b>■ \}</b>		
Drill Bits: None			
Frame	rail—		
			\_\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\
<i>(</i> ::	<b>*</b>		$\downarrow \uparrow$
		3 *	`
		N 1 1 11	
		000	Fasteners typical both sides
	/ 1/4/1		r astericis typicar butil slucs

0	Qty. (8)	Carriage Bolt 1/2-13 X 1-3/4	3	Qty. (8)	Conical Washer 1/2
2	Qty. (8)	Spacer	4	Qty. (8)	Hex Nut 1/2-13

- 1. Scrape wax coating off of frame rails around the eight attachments.
- 2. Insert bolts and spacer in forward and rearmost attachment holes in each frame rail as show above.
- 3. Raise hitch into position and loosely attach fasteners to bolts as shown above.
- 4. Center hitch and install remaining fasteners as shown above.

Tighten all 1/2-13 fasteners with torque wrench to 75 Lb.-Ft. (102 N\*M)

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.

This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C. Regulation V-5 and SAE J684.