Oxygen Sensor Installation Instructions

STEP 1:  
Remove protector cap just prior to installation

STEP 2:  
If not already coated, apply (enclosed) anti-seize to oxygen sensor threads

STEP 3:  
Install sensor body ensuring lead wire is not twisted or bent

STEP 4:  
Install all sensors with new gasket supplied & torque to proper specs as below:

**M18 sensors** - Install finger tight then 1/2 - 3/4 turn with wrench / O2 sensor socket 26-33 ft. lbs.

**M12 sensors** - Install finger tight then 3/4 - 1 turn with wrench / O2 sensor socket 13.2-17 ft. lbs.

a) Flanged applications - (where flange is NOT already installed on sensor) Install flange to exhaust manifold first, then mount sensor in flange (copper gasket is bonded to the flange & no additional gasket is required)

b) Flanged applications - (where flange is already installed on sensor) (It is important to use the supplied gasket before installing sensor)

STEP 5: Connect and route lead wire as originally installed