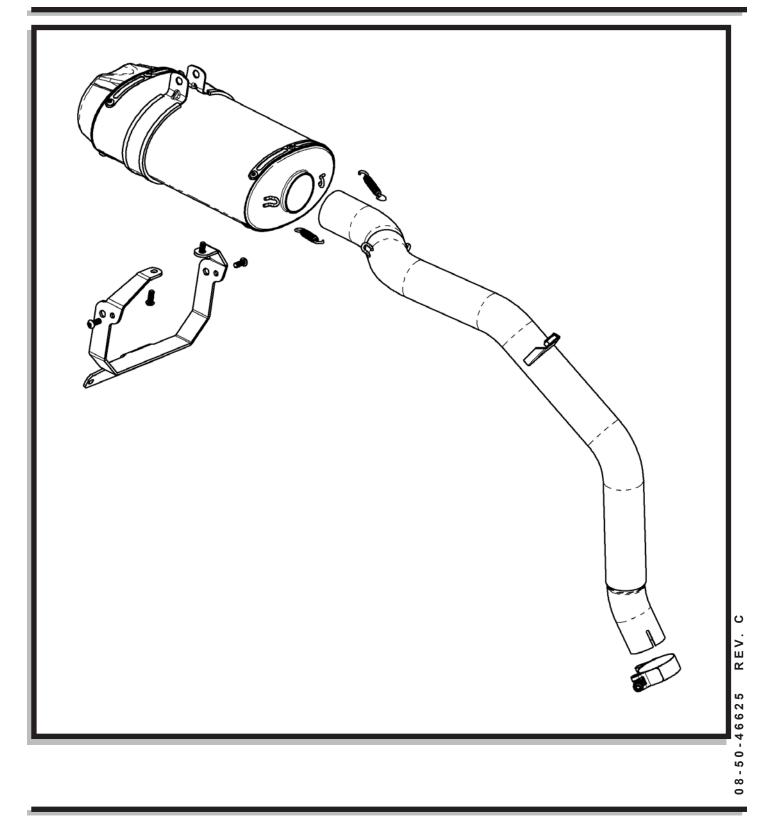


RT1 DUAL OUTLET SLIP-ON EXHAUST

TRIUMPH DAYTONA 675 2009-12



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PARTS INCLUDED

Ref.	Part Number	Description	Qty
1)	00-200-02194	Slip-on Midpipe Assembly	1
2)	00-200-00056	Carbon Fiber Dual Outlet Muffler	1
3)	04-24-42866	Supersport Fender Bracket	1
4)	03-46-48062	Muffler Mounting Strap	1
5)	07-27-42005	Muffler Strap Silicone Rubber Sleeve	1
6)	01-5106100016-SS	M6-1.0x16mm Socket Button Head Bolt	4
7)	01-7406100-27	M6-1.0 Hex Flange Nut	2
8)	07-41-4004	Dual Swivel Spring, Short	2
9)	07-38-42060-35	T-Bolt Clamp	1

TOOLS REQUIRED

- Ref. Description
- 1) 3/8" Drive Ratchet
- 2) 3" Extension
- 3) 10mm Socket
- 4) 12mm Socket
- 5) 13mm Socket
- 6) 4mm Allen Socket

Ret.	Description
7)	5mm Allen Socket
8)	8mm Allen Socket
9)	10mm Wrench
10)	12mm Wrench
11)	Torque Wrench
12)	Spring Tool or Needlenose Pliers

INSTALLATION INSTRUCTIONS

- 1) Make sure the motorcycle is cool and place securely on a service lift or stand.
- Lift up on the front of the passenger seat and remove the bolt securing the passenger seat to the subframe. Remove the passenger seat. (Fig. 1)
- 3) Using the key, remove the rider seat.
- 4) Remove the four bolts securing the tail section to the subframe. lift up on the tail section and disconnect the tail light wire. remove the tail section. (Fig. 2)

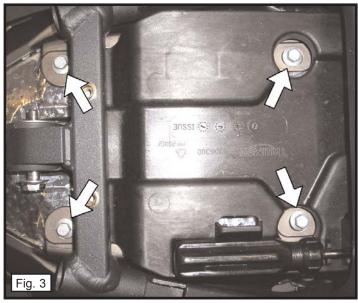


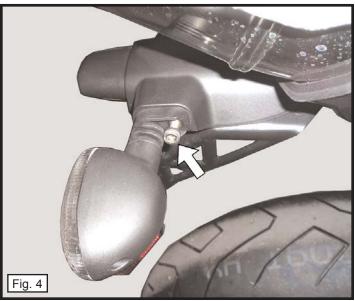
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- 5) Remove the four bolts securing the plastic cover over the stock muffler. Remove the cover. (Fig. 3)
- 6) Remove the left and right turn signal mounting bolts. Slide the turn signals/license plate light assembly away from the license plate mount and disconnect all wires. Make note of the right and left turn signal wiring. Set turn signal assembly aside. (Fig. 4)
- 7) Remove the four bolts that secure the license plate bracket to the stock muffler. Remove the license plate bracket. (Fig. 5)
- 8) Loosen the muffler inlet clamp. (Fig. 6)
- **9)** Remove and retain the muffler mounting bolt and nut. Remove the muffler assembly from the motorcycle. (Fig. 7)
- **10)**Remove, and retain, the midpipe mounting bolt from the subframe. (Fig. 8)



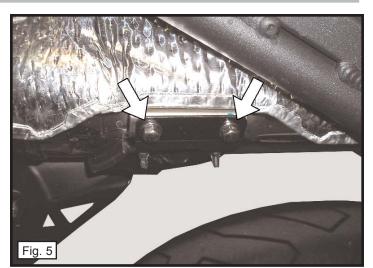




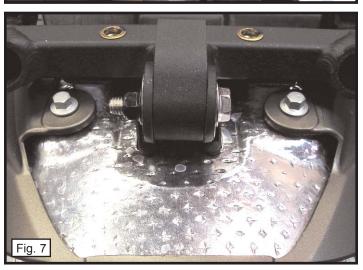
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- **11)**Loosen the lower midpipe clamp enough that it will completely slide off of the midpipe, down onto the headpipe outlet. (Fig. 9)
- **NOTE:** If you don't remove the clamp from the midpipe, it will not fit past the shock spring during removal.
- 12) The stock midpipe can not be removed from the motorcycle without raising the subframe. To begin this process remove the front gas tank mount bolt, located behind the top triple clamp.
- **NOTE:** Enlist the help of a friend for the next few steps. It will make things easier.
- **13)**Remove the rear gas tank mounting bolt.
- 14) Have your helper carefully raise the gas tank, and hold it out of the way of the subframe mounting bolts.
- **15)**Remove the four subframe mounting bolts.
- **16)**Carefully raise the subframe up enough to remove the stock midpipe. Remove the stock midpipe.
- **17)**Reinstall the subframe, and gas tank. Tighten all bolts to factory specification.
- 18) Remove the two rearmost inner fender mounting bolts. Place the supplied supersport fender bracket against the rear fender. Secure the bracket to the subframe using two supplied M6-1.0x16mm button head bolts. Tighten bolts to factory specification. (Fig. 10)



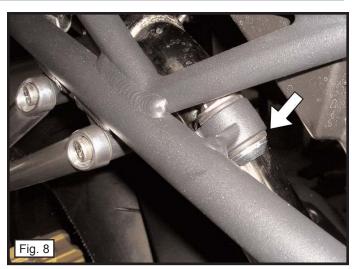




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- 19) Using the two supplied M6-1.0x16mm socket button head bolts, and two M6-1.0 hex flange nuts, mount the turn signals to the locations provided on the supersport fender bracket.Fully tighten the mounting hardware. (Fig. 11)
- **20)**Route the turn signal wiring and reconnect all turn signal wires to the harness. (Fig. 12)
- 21)Check the stock headpipe outlet. If the mi pipe gasket did not come off with the stock midpipe, remove it from the headpipe outlet.
- **22)**Place the supplied t-bolt clamp onto the headpipe outlet tube. Carefully feed the Jardine midpipe into the motorcycle and slide it over the headpipe outlet tube. (Fig. 13)
- **23)**Using the original hardware, loosely install the midpipe mounting bolt to the new midpipe.
- 24) Slide the dual outlet muffler onto the midpipe until it is fully seated. Attach the two provided swivel springs to the muffler/midpipe connection.
- **25)**Attach the provided silicone rubber sleeve to the inside of the muffler mounting clamp.
- **26)**Slide the muffler mounting clamp over the muffler and secure it to the subframe using the original muffler mounting hardware. (Fig. 14)
- **27)**Fully tighten the t-bolt clamp, midpipe mounting bolts, and muffler mounting bolt.







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- **28)**Connect the tail light wire from the tail section, to the harness. Carefully place the tail section over the subframe. Secure the tail section to the subframe using the four original mounting bolts. (Fig. 15)
- **29)**Reinstall the rider and passenger seats. (Fig. 16)
- **30)**Clean all fingerprints and grease from the exhaust system.
- 31) Start the motorcycle and enjoy!









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