

Grille Installation Process

Scion XB '08-'10 MX Series Lower Grille Kit 3pc (TOY-1853)

Part # TOY-1853B

Part # TOY-1853S



Picture #1:

Here is our project 2008 Scion XB in need of a GrillCraft Custom MX-Series mesh grille.



Picture #2:

Remove the plastic push clips shown.



Picture #3:

Remove plastic trim panel.



Picture #4:

Remove upper grille center bolt.



Picture #5:

Remove upper grille shell from vehicle.



Picture #6:

Remove the bolts located on the right & left top portion of the bumper cover.



Picture #7:

Remove the push clips located on the right & left top section of the bumper cover.



Picture #8:

Remove bolts located in the right & left fender well.



Picture #9:

Remove push clips located in the right & left section of the fender well.



Picture #10:

Remove bolts located on the front under side of the bumper cover.



Picture #11:

Here is a view of the bolts removed from the underside.



Picture #12:

Pull on the right & left front section of the bumper cover as shown. The bumper will unclip from the vehicle.



Picture #13:

Remove bumper cover from vehicle.



Picture #14:

Remove bumper cover from vehicle.



Picture #15:

Insert GrillCraft grille into lower bumper opening and mark mounting tab location.



Picture #16:
Remove lower factory grille from bumper.



Picture #17:
Cut a notch out of the factory grille insert for the GrillCraft grille tab as shown.



Picture #18:
Drill 3/16" holes for grille mounting screws.



Picture #19:
The lower grille mounting hardware. It is best to paint mounting hardware with flat black spray paint when installing a black grille.



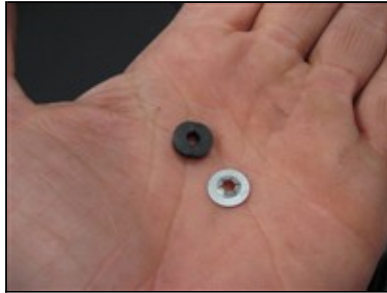
Picture #20:
Fasten grille screws from back side.



Picture #21:
Insert the side vent grille into vent opening and mark mounting pin locations.



Picture #22:
Drill holes for vent grille mounting pins.



Picture #23:
The vent grille mounting fastener.



Picture #24:
Place rubber washer and metal fastener onto mounting pin from the back side of bumper.



Picture #25:
Push down on metal fastener using a small nut driver.



Picture #26:
A view of the fastener installed.



Picture #27:
The GrillCraft vent grilles fit like a glove!



Picture #28:
2008 Scion XB shown with GrillCraft MX Series upper & lower mesh grille.



Picture #29:
2008 Scion XB shown with GrillCraft MX Series upper & lower mesh grille.



Picture #30:
2008 Scion XB shown with GrillCraft MX Series upper & lower mesh grille.



Picture #31:
2008 Scion XB shown with GrillCraft MX Series upper & lower mesh grille.



Picture #32:
2008 Scion XB shown with GrillCraft MX Series upper & lower mesh grille.



Picture #33:
2008 Scion XB shown with GrillCraft MX Series upper & lower mesh grille.



Picture #34:
2008 Scion XB shown with GrillCraft MX Series upper & lower mesh grille.



Picture #35:
2008 Scion XB shown with GrillCraft MX Series upper & lower mesh grille.



Picture #36:
2008 Scion XB shown with GrillCraft MX Series upper & lower mesh grille.