



**12500FLT—FLOWTECH I STANDARD HEADERS  
32500FLT—FLOWTECH II CERAMIC HEADERS**

**1969-79 Ford 2WD ONLY - 302W**

**NOTE:** Recommended replacement gasket – Mr. Gasket P/N 6460

**NOTE:** Must modify exhaust to retain catalytic converters.

**NOTE:** Can be modified to fit A.I.R. fittings in head.

We realize that you had many choices when you chose your headers, and we thank you for purchasing **FLOWTECH™**. At **FLOWTECH™**, we put many years of performance exhaust experience into every product we build. We feel and know that you will agree. **FLOWTECH™** headers are the best you can buy at any price.

As a result of restricted room available in some engine compartments, you may experience a close fit to some body and chassis components. This is a normal condition. If this is the first time installing a set of headers, it may be timing consuming. While not complex, stick with it. As soon as you start your engine, the reward of the additional horsepower and performance will be well worth your efforts. Proper installation and periodic maintenance will result in the maximum performance and life of your **FLOWTECH™** headers.

**READ THESE INSTRUCTIONS CAREFULLY BEFORE STARTING:**

For the ease of installation, your vehicle must be raised a minimum of 24". **Warning:** Should you decide to install any exhaust product yourself, be warned that the original equipment jack that came with the vehicle is intended for emergency use only. The use of a frame jack, in conjunction with a floor jack, as the main support is highly recommended to minimize the accidental dropping of a vehicle while the installation proceeds. Never go under a vehicle that is supported by only a bumper jack!

**A. PREPARE THE VEHICLE FOR INSTALLATION:**

1. Disconnect the battery to prevent accidental damage to the electrical system. Disconnect the battery cable at the starter.
2. Remove the air cleaner and hot air tube.
3. Disconnect automatic choke exchange tube.
4. Remove spark plugs on both sides of the engine.
5. Unbolt the headpipe from the stock exhaust manifold and move aside. Remove the stock exhaust manifold.
6. Remove old port gaskets if equipped. Clean the exhaust port surfaces of all debris.

**B. CHECK THE CONDITION OF THE ENGINE MOUNTS:**

**INSTALLATION NOTE:** It is recommended that new engine mounts be installed before installing the headers.

**C. INSTALL THE RIGHT SIDE HEADER FROM BELOW:**

1. It may be necessary to raise the engine on some model years.
2. Place the gasket into position and check the port alignment.
3. Install the front and rear header bolts (supplied). **DO NOT TIGHTEN!**
4. Lower the engine (if it was raised) down into its original position. Tighten the engine mount bolts.
5. Install the balance of the header bolts (supplied). **DO NOT TIGHTEN!**
6. Tighten all header bolts progressively and evenly, until all are tight.

**D. INSTALL THE LEFT SIDE HEADER FROM BELOW:**

1. Place the gasket into position and check the port alignment.
2. Install the front and rear header bolts (supplied). **DO NOT TIGHTEN!**
3. Install the balance of the header bolts (supplied). **DO NOT TIGHTEN!**
4. Tighten all header bolts progressively and evenly, until they are tight.
5. If equipped with an automatic transmission, it may be necessary to relocate the shifting linkage from one side to the other.

#### **E. AFTER HEADERS ARE IN PLACE:**

1. Inspect all points with limited clearance. Relocate any points that have direct contact with the headers. Make sure there is adequate clearance around all lines (transmission, brake, fuel, and electrical wires). Reroute, as necessary. **Before installing your exhaust system, replace any fluids that you might have removed or lost.**
2. All engines are not mounted exactly the same from the factory, and it is sometimes necessary to loosen the motor mounts and move the engine slightly to one side or the other for maximum clearance. **If the motor mounts are worn or broken, they should be replaced.**

#### **E. CONNECT THE EXHAUST SYSTEM:**

1. Reconnect the battery cable at the starter.
2. Bolt the reducer adapters (using the gasket, nuts, and bolts supplied) to the collectors.
3. Connect the exhaust system by either welding or clamping the exhaust pipes to the reducer adapters.
4. Reconnect the negative battery cable at the battery.