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07.5 - 2010 GM DURAMAX CAB & CHASSIS 6.6L 4" DPF RACE KIT - REG CAB



- □ 1-10833
- □ 1-6195
- □ 1-10834
- □ 1-CH61
- □ 2-AS400



KIT # 851 07.5-2010 DURAMAX CAB & CHASSIS 6.6L 4" DPF RACE KIT – REG CAB

For race applications only.

REMOVAL OF ORIGINAL SYSTEM

- 1. Unbolt the flanges fastening the downpipe and the DPF/tailpipe assembly.
- 2. Remove all factory bungs and airlines on Diesel Particulate Filter, tie-strap them to the frame of the truck or take them off at the clip connection.
- 3. Spray the hangers with WD-40 and then pry hangers from the rubber and remove the DPF/tailpipe from truck.

Notes: - Make sure to put clamps on connections before connecting pipes.

- Snug the clamps down so they will hold the pipe but the pipe can still be moved with some effort.

INSTALLATION INSTRUCTIONS

- 1. Install pipe #10833 by attaching the two flanges together using the OEM fasteners and inserting hanger into rubber insulator.
- 2. Install muffler, clamp hanger and elbow. Snug all the clamps down so they will hold the pipe but the pipe can still be moved with some effort.
- 3. With all the pipes mounted loosely, adjust the <u>new FLO-PRO system</u> for clearance and appearance. Evenly tighten all bolts and clamps working your way to the back of the truck.