



## INSTALLATION BULLETIN #2003

**DESCRIPTION:** UNIVERSAL JOINTS

**WARRANTY:** 1YEAR FROM DATE OF PURCHASE. REPLACEMENT OF PRODUCT DEEMED DEFECTIVE BY THE FACTORY. LABOR NOT INCLUDED.

### Universal Joint Installation

- 1) Measure and mark 7/8" in from the end of the steering shaft
- 2) Position yoke onto shafting to the 7/8" mark. Tighten setscrews to mark shaft
- 3) Remove yoke.
- 4) Using a 1/4" drill bit, countersink the marked position on the shaft.
- 5) Apply red thread locker to threads
- 6) Reinstall universal joint onto shaft.
- 7) Using a torque wrench, tighten the setscrews to **no more than 25 ft-lbs.**
- 8) Tighten jam nuts.

**Note: Inspect u-joints frequently to ensure tightness and proper fit**