

IMPORTANT: PLEASE KEEP THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE !



## 2011/12 Chrysler 300 Classic Grilles Upper & Lower Replacement



Classic Silver Part #1099-0101-11  
Classic Heavy Mesh Part #1099-0104-11C  
Classic Black Ice Heavy Mesh Part #1099-B104-11C



### TOOLS REQUIRED

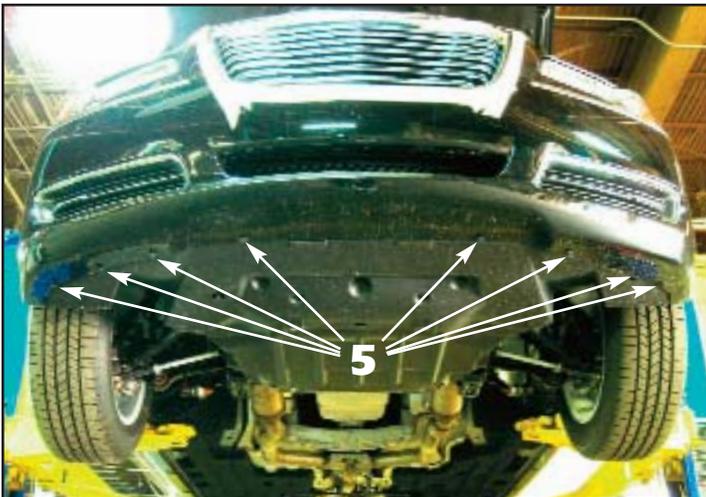
Flat blade screwdriver, automotive grade masking tape, #2 phillips screwdriver, 7mm, 8mm, 9mm, 10mm and ratchet, duck bill pliers, awl or pointed tool, electric drill, 1/8" & 5/16" drill bits, scotch brite pad or sandpaper, flat or semi-gloss black paint, glass cleaner or alcohol, soft clean cloths.

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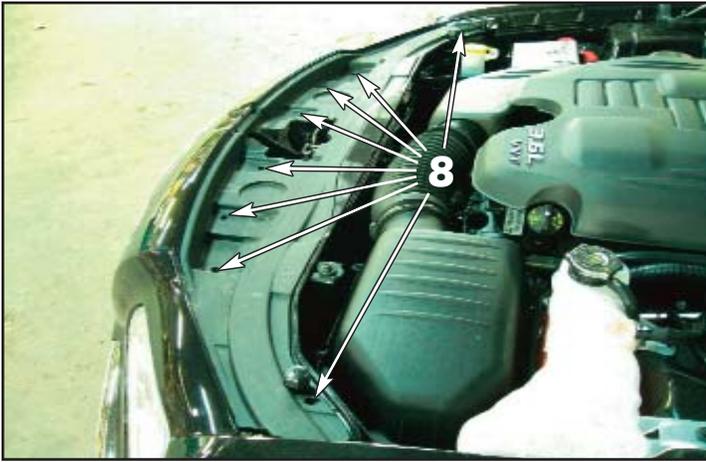
1. Disconnect the negative battery terminal.
2. Raise and support the vehicle.
3. Remove the plastic push fasteners that secure each front wheel house splash shield to the front bumper cover. Repeat the removal steps for the opposite side.

4. Pull out on the bumper cover and back on the front wheel house splash shield and remove the fastener (1) that secures the front fascia assembly to the fender. Repeat the removal steps for the opposite side.



5. Remove the eight (8) 7mm hex screws that secure the front belly pan (2) to the underside of the bumper cover.

6. Lower the vehicle.
7. Pull out on the bumper cover at the wheel house opening to disengage the bumper cover (2) from the fender retaining bracket. Repeat on the opposite side.



8. Remove the eight fascia to radiator support fasteners.



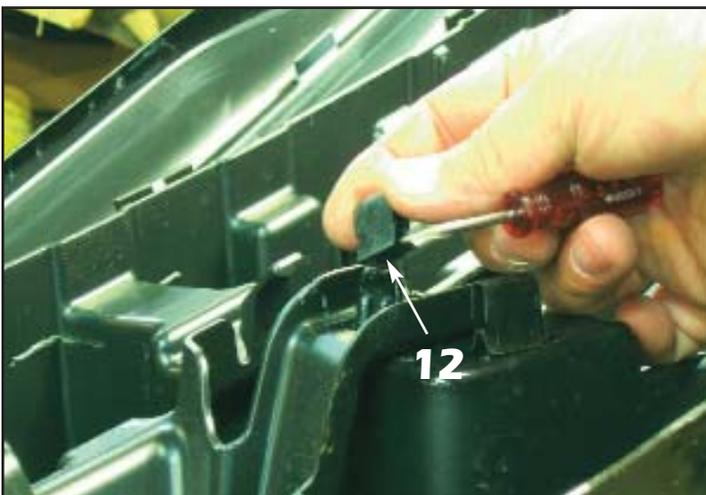
9. Pull up on the top of the bumper cover at the upper fender to disengage the top of the bumper cover from the upper fender retaining bracket. Repeat on the opposite side.



10. With the help of an assistant, pull the bumper cover away from the vehicle and if equipped, disconnect the fog lamp harness and the adaptive speed control harness. Place the bumper cover on a clean workbench for factory grille removal.



11. Use masking tape to protect the paint and chrome finish of the grille and bumper cover prior to factory grille removal.



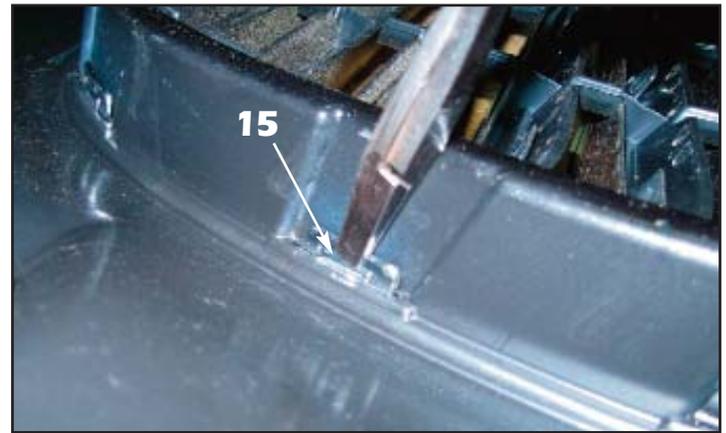
12. Remove the retaining clip (1) securing the lower inner support to the bumper cover. Repeat on the opposite side and remove the support. Unclip parking assist wire harness if equipped.



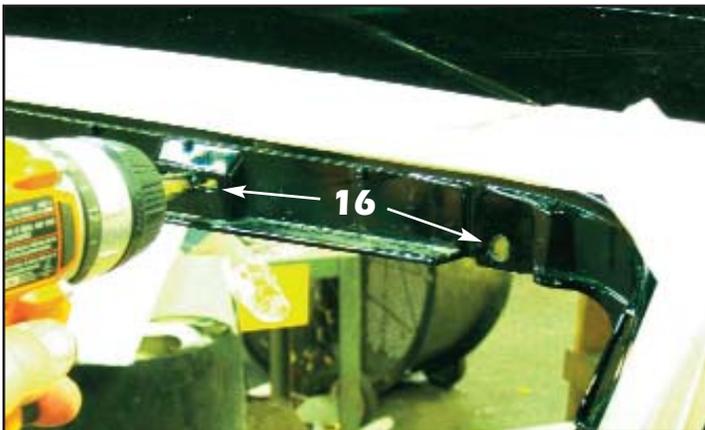
13. Remove the factory phillips screws retaining the factory grille to the bumper cover (top, one each side).



14. Use a flat blade screwdriver to release the mounting clips securing the factory grille to the bumper cover across the top edge.



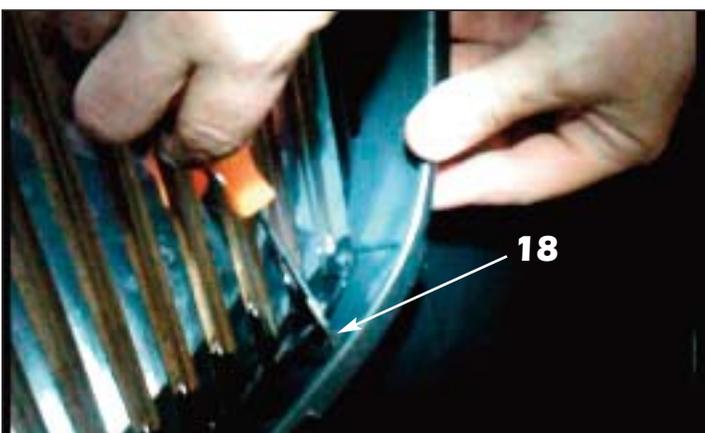
15. Use duck billed pliers or long nosed pliers to squeeze the factory mounting tabs and push them back through the slots in the bumper cover. Do not damage the factory mounting tabs as they will be reused.



16. Use a 5/16" drill bit to drill through the centers of the factory grille mounting slots and the end holes across the top of the bumper cover.



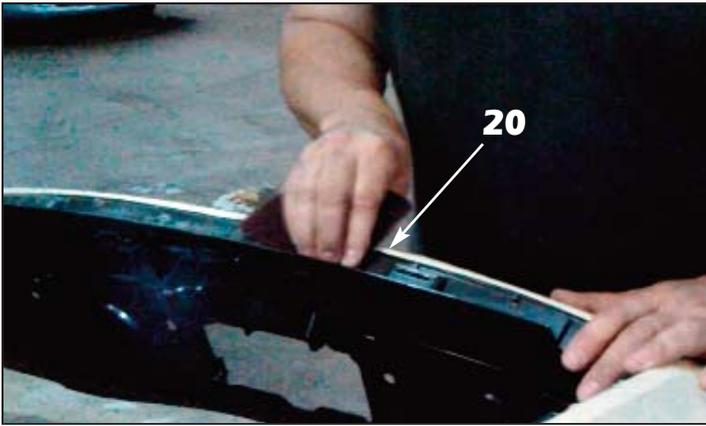
17. Align the Classic grille onto the bumper cover, making sure the upper mounting studs pass through the holes enlarged across the top of the bumper cover and that the side studs fit through the grille opening.



18. Using an awl or similar pointed tool, mark the lower hole locations onto the bumper cover and remove the grille from the bumper cover.



19. Use a 1/8" (.125") drill bit to drill through the bumper cover at the marks made in the previous step.

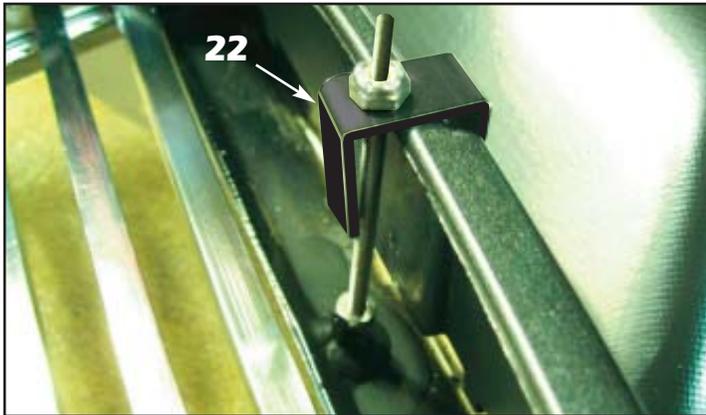


20. For vehicles painted colors other than dark blue or black: Use masking tape to tape up the first ledge of the bumper opening recess and scuff the factory paint for black paint adhesion.

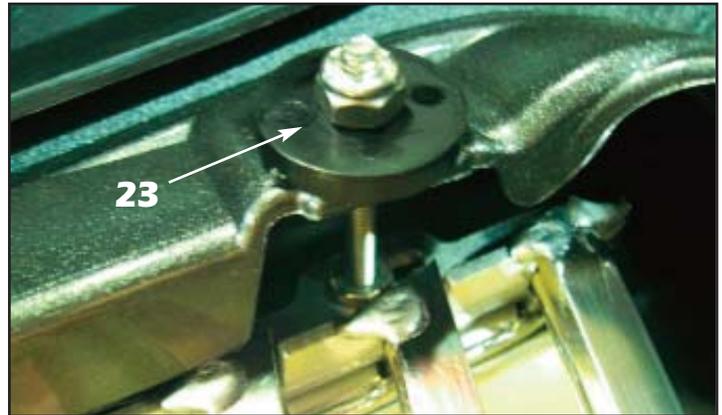


21. Apply flat or semi-gloss black paint to the grille opening in the bumper cover (as shown).

21a. Once the paint is dry, realign the Classic grille back onto the bumper cover.



22. Carefully turn the bumper cover over and install the side mounting brackets onto the pre-installed 3" studs (one per side) and secure them with #8-32 ESNA half nuts.



23. Install the supplied large black plastic washers and #8-32 ESNA half nuts onto the upper carriage bolts and tighten.



24. While pressing in on the front of the grille, install the supplied #10 x 5/8" tek screws to secure the lower portion of the Classic grille to the bumper cover.



25. With the help of an assistant, realign the bumper cover back on to the vehicle and reverse the removal procedure to finish.



### Classic Silver Part #1099-0101-11

Quantity:	Description:	Part Number:
1	Classic Grille Assembly	*****
1	Installation Hardware Kit	1099-1902-11C
4	Large Black Plastic Washers	1999-0264-00
2	#8-32 ESNA Half Nuts	1999-0065-00
4	#10-24 ESNA Lock Nuts	1999-2991-00
3	#10 x 5/8" S.S. Tek Screws	1999-9036-00
2	Side Mounting Brackets	1099-0156-11

### Classic Heavy Mesh Part #1099-0104-11C

Quantity:	Description:	Part Number:
1	Classic Mesh Grille Assembly	*****
1	Installation Hardware Kit	1099-1902-11C
4	Large Black Plastic Washers	1999-0264-00
2	#8-32 ESNA Half Nuts	1999-0065-00
4	#10-24 ESNA Lock Nuts	1999-2991-00
3	#10 x 5/8" S.S. Tek Screws	1999-9036-00
2	Side Mounting Brackets	1099-0156-11

### Classic Black Ice Heavy Mesh Part #1099-B102-11C

Quantity:	Description:	Part Number:
1	Classic "Black Ice" Heavy Mesh Grille Assembly	*****
1	Installation Hardware Kit	1099-1902-11C
4	Large Black Plastic Washers	1999-0264-00
2	#8-32 ESNA Half Nuts	1999-0065-00
4	#10-24 ESNA Lock Nuts	1999-2991-00
3	#10 x 5/8" S.S. Tek Screws	1999-9036-00
2	Side Mounting Brackets	1099-0156-11