

IMPORTANT: PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE



2007-08 Cadillac Escalade "Premiere" Fender Vent Replacement Inserts

L 27 G6R

Premiere "V w/Bar" Part # 1009-01XW-07VB

Quantity	Description	Part No.
1 Set	"V w/Bar" Fender Vent Replacements (include): Fender Vent Frames _____ Right	***** 1009-0083-07
	Left	1009-0084-07
(2)	Chrome Plated Mesh Inserts _____	1009-0081-07
(2)	Chrome Plated "V w/Bar" Emblems _____	1009-0089-07
(6")	.030" x 1" Double Faced Tape _____	3004-9240-92
(2)	Mounting Brackets _____	1009-0091-07
(2)	10-24 x 3/4" S.S. Black Machine Screws _____	1999-0225-00
(4)	Black Plastic Washers _____	1999-0256-00
(4)	ESNA Half Nuts _____	1999-0065-00

Premiere "EXT" Part # 1009-01XW-07

Quantity	Description	Part No.
1 Set	"EXT" Fender Vent Replacements (include): Chrome Plated Frames _____ Right	***** 1009-0083-07
	Left	1009-0084-07
(2)	Chrome Plated Mesh Inserts _____	1009-0081-07
(2)	Chrome Plated "EXT" Emblems _____	1009-0085-07
(2)	Chrome Plated "V" Emblems _____	1009-0086-07
(6")	.030" x 1" Double Faced Tape _____	3004-9240-92
(2)	Mounting Brackets _____	1009-0091-07
(2)	10-24 x 3/4" S.S. Black Machine Screws _____	1999-0225-00
(8)	Black Plastic Washers _____	1999-0256-00
(8)	ESNA Half Nuts _____	1999-0065-00

Premiere "E" Part # 1009-01XW-07E

Quantity	Description	Part No.
1 Set	"E" Fender Vent Replacements (include): Chrome Plated Frames _____ Right	***** 1009-0083-07
	Left	1009-0084-07
(2)	Chrome Plated Mesh Inserts _____	1009-0081-07
(2)	Stainless Steel "E" Emblems _____	1009-0088-07
(2)	Chrome Plated Bar & Circle _____	1009-0087-07
(6")	.030" x 1" Double Faced Tape _____	3004-9240-92
(2)	Mounting Brackets _____	1009-0091-07
(2)	10-24 x 3/4" S.S. Black Machine Screws _____	1999-0225-00
(2)	"E" Emblem Mounting Plates _____	1009-0092-07
(4)	Black Plastic Washers _____	1999-0256-00
(4)	ESNA Half Nuts _____	1999-0065-00

Premiere "V" Part # 1009-01XW-07V

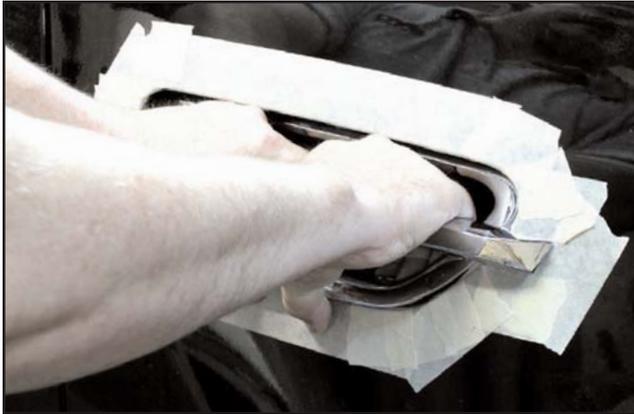
Quantity	Description	Part No.
1 Set	"V" Fender Vent Replacements (include): Chrome Plated Frames _____ Right	***** 1009-0083-07
	Left	1009-0084-07
(2)	Chrome Plated Mesh Inserts _____	1009-0081-07
(2)	Chrome Plated "V" Emblems _____	1009-0086-07
(6")	.030" x 1" Double Faced Tape _____	3004-9240-92
(2)	Mounting Brackets _____	1009-0091-07
(2)	10-24 x 3/4" S.S. Black Machine Screws _____	1999-0225-00
(4)	Black Plastic Washers _____	1999-0256-00
(4)	ESNA Half Nuts _____	1999-0065-00



IMPORTANT! The exposed edges of the stainless steel mesh can be extremely sharp. Please handle with care.

1. Use masking tape to protect the paint surrounding the chrome sections of the fender vents.
2. Use a plastic squeegee to cut through the existing double faced tape on both ends of the chrome sections.

3. Insert a plastic or other non-metal tool between the black vent and the chrome section and twist while pushing in on the black vent until both lower clips release. Push in on the black vent until the top unclips and allow the vent to fall into the fender. You will be able to remove the black vents once the chrome surrounds have been removed.



4. Lift up on the lower two (2) mounting tabs and rotate the lower section of the chrome section out until the lower mounting tabs clear the fender opening.



5. Remove the factory chrome sections from the fender openings.
6. Remove the black vent sections from the inside of the front fender (not reused). Depending where the black vent sections are, you may need to use a wire with a hook bent onto the end to pull them out. Remove remaining factory double faced tape from the fenders.



7. Install the supplied double faced tape to the ends of the replacement fender vents, trimming the tape approximately 1/8" from the edge of the part ("E" shown, "EXT" & "V" kits similar). Peel off the double faced tape backing before proceeding to **Step 11**.
8. Make sure you can get to the phillips screw with a #1 or #2 phillips screwdriver. If not, you will have to loosen the nuts securing the mesh to the frame and slightly shift the mesh.



9. Tape up the fender vent openings for the following paint application.



10. Apply gloss or semi-gloss black paint into the fender vent openings, making sure you paint everything visible inside the openings, then remove the masking tape.



11. Align the vent assemblies into the openings in the fenders and make sure that the retaining bracket is vertical. Use a #2 phillips screw driver to carefully tighten the screw until the vent assembly is secure. **DO NOT OVERTIGHTEN** or you will depress the center of the assembly.



12. Align several strips of double faced tape to the back of the "E" emblems and remove the tape backing.
13. Align the "E" emblem into place and press firmly to set the tape.
14. Finished installation.