

IMPORTANT: PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE



2003-09 Hummer H2 "Off Road" Wheel Arch Flares

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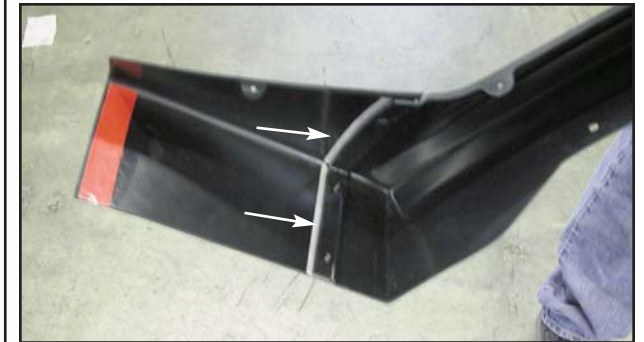
Carbon Fiber Look Part #5308-2400-03WCB

Quantity	Description	Part No.
1	Front Right Wheel Arch Flare - Hood	5308-2401-03WCB
1	Front Left Wheel Arch Flare - Hood	5308-2402-03WCB
1	Front Right Wheel Arch Flare - Cab	5308-2403-03WCB
1	Front Left Wheel Arch Flare - Cab	5308-2404-03WCB
1	Rear Right Wheel Arch Flare	5308-2405-03WCB
1	Rear Left Wheel Arch Flare	5308-2406-03WCB
1	Rear Right Wheel Arch Extension	5308-2407-03WCB
1	Rear Left Wheel Arch Extension	5308-2408-03WCB
1	Rear Right Splash Guard	5308-2409-03WCB
1	Rear Left Splash Guard	5308-2410-03WCB
1	Rear Right Splash Shield	5308-2412-03W
1	Rear Left Splash Shield	5308-2413-03W
1	Hardware Kit (Items listed below)	5308-2411-03W
6	3/4" Black Truss Head Screws	3999-9036-00
8	3/8" Black Truss Head Screws	1999-9574-00
28	#10 x 1/2" Pan TriWing S.S. SMS	1999-0219-00
28	#10 Countersunk Finishing Washers	1999-0221-00
2'	.045" x 1" Double Faced Tape	3004-9244-92
1	#3 TriWing 1/4" Hex Bit	1999-0220-00
4	1-7/8" Long Plastic Push Fasteners	1999-0224-00
2	Plastic Push Fasteners	5999-1952-00

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This flare kit will not work with H2's equipped with the MANIK Side Step & Rocker Bar kit.



1. Attach the rear extension to the rear flares using the supplied double faced tape (where shown).



2. Once the rear extension is held in place with the 1" double faced tape, install two (2) 3/8" truss head screws to the bottom edge to secure it.



3. Remove the factory wheel arch moulding screws and use masking tape to align it back onto the while you align the E&G wheel arch flare. Keep most of the masking tape on the factory wheel arch, allowing only a 1/4" of tape to adhere to the body.



4. Trim off the lower section shown from the rear factory wheel mouldings (as shown).



5. Align the E&G Classics fender flare over the taped on factory moulding and install them onto the vehicle using the factory screws (starting at top center). Use a 9/64" drill bit to drill through each recessed area in the flare for tamper-proof fastener installation.



6. Align the rear splash guard sections. Drill (from underneath the vehicle) a 3/32" hole through the predrilled holes in the bottom rear edge of the E&G wheel splash guard section for 3/8" truss head screw installation.



7. Align the splash guard sections to the rear flares and mark the bumper cover with a grease pencil. Remove the rear wheel flares for the following procedure.



8. Once the rear flares have been removed, drill and install two (2) 3/4" truss head screws (where shown). Make sure the splash guards line up with the grease pencil marks. Blow out all holes drilled through the metal of the vehicle to remove metal shavings. Apply a good quality sealer to each hole drilled to prevent future rust problems.



9. Install the rear wheel arch flares using the supplied stainless steel washers onto each tri-wing fastener and tighten. **DO NOT OVER TIGHTEN OR YOU WILL STRIP OUT THE SCREW HOLES!**



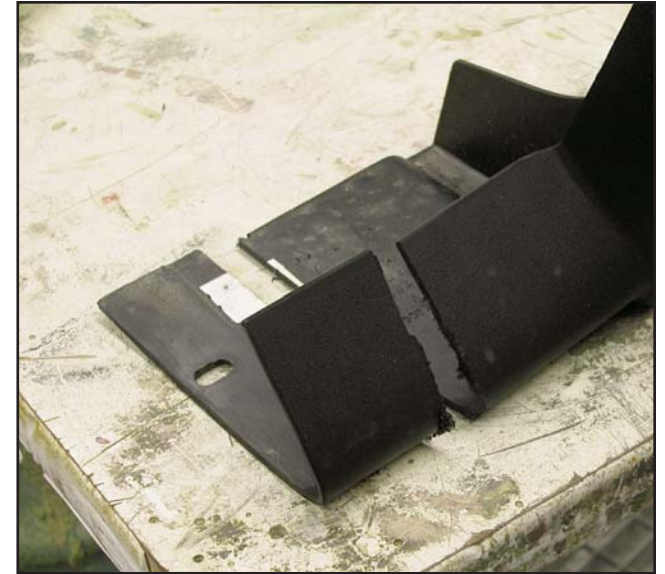
10. If the splashguard sections are slightly out of adjustment, simply move the inside edge forward or back, then drill and install a second (2nd) 3/8" truss head screw (see arrow).



11. Align the rear splash shields into place, drill and install a 3/4" phillips truss head screw where shown at the top inside of the rear flare splash shield.



12. Install the supplied long push fasteners into the existing holes in the rear flare splash shields, rear flare splash guards and the factory rear bumper cover. Install a standard push fastener in the lower inside hole.



13. Remove the front wheel arch moulding attached to the cab and trim off 1-1/2" from the rear lower edge.



14. Align the factory wheel arch moulding back onto the cab and use masking tape to hold it in place (same procedure as rear off road flare).



15. Align the E&G wheel arch flare over the factory wheel arch moulding and install it using the factory screws. Use a 9/64" drill to drill through the center of each mounting depression and install the supplied stainless steel fasteners. **DO NOT OVERTIGHTEN THE SCREWS OR YOU WILL STRIP OUT THE MOUNTING HOLES I**



16. Once the factory screws are installed, align the bottom of the flare with the factory push fastener hole and reinstall the factory push fastener.



17. Tape the factory wheel arch moulding to the hood and remove the factory center push fastener and mounting screws (apply tape as outlined in step 3).



18. Align the E&G wheel arch flares over the factory wheel arch mouldings and reinstall the center push fasteners and factory mounting screws. Use a 9/64" drill bit to drill through the recessed areas and install the stainless steel hardware to finish. **DO NOT OVERTIGHTEN THE SCREWS!**