

Dura-Bond®

Since 1947

LS Engine Parts Guide

Cam Bearings (Stock Replacement, Block Saver, Cam Saver)

Connecting Rod Bushings

Engine Hardware

Engine Hardware Kits

Valve Seats

Valve Spring Shims



STD	HI-PERF.	HI-PERF. (Coated)	GENERAL APPLICATION DATA	PRODUCT COMMENTS
CAM BEARINGS (STOCK REPLACEMENT, BLOCK SAVER, CAM SAVER)				
CH-10	CHP-10	CHP-10T	LS Cam Bearings 1999-2006 LS1 First Design	Also Available "Cam Saver" (.001, .010, .020, .030 Under I.D.)
	CHP-10R	CHP-10RT	LS Cam Bearings 1999-2006 LS1 First Design	"Block Saver" Position 1,5 (+.020 O.D.); Position 2,3,4 (+.010 O.D.)
CH-23	CHP-23	CHP-23T	LS Cam Bearings 2003-2009 LS1 Second Design LS3, LS7	Also Available "Cam Saver" (.010, .020 Under I.D.)
CH-25	CHP-25	CHP-25T	LS Cam Bearings 2007-2018 LS3, LS7, LS9, LSX	Also Available "Cam Saver" (.001, .002, .003, .010, .020, .030 Under I.D.)
	CHP-25R1	CHP-25R1T	LS Cam Bearings 2007-2018 LS3, LS7, LS9, LSX	"Block Saver" (+.010 O.D., 2.357 Hsg. Non-Stepped)
CH-25R2	CHP-25R2	CHP-25R2T	LS Cam Bearings 2007-2018 LS3, LS7, LS9, LSX	"Block Saver" (+.020 O.D., Hsg. Stepped)
CONNECTING ROD BUSHINGS				
RBG-2			LS Connecting Rod Bushings 2006-Up Gen III & IV	Bronze Bushing
ENGINE HARDWARE				
AW-9016-P			LS Engine Hardware 1999-2018	Cam Retainer
AB-046-P			LS Engine Hardware 1999-2018	Cam Sprocket Bolt (8mm-1.25 x 24mm, Hex)
AB-044-P			LS Engine Hardware 1999-2018	Cam Thrust Plate Bolt (8mm-1.25 x 22mm, Flat Head Torx)
AB-840-P			LS Engine Hardware 1999-2018	Harmonic Balancer Bolt (16mm-2.0 x 103mm, Hex)
AD-258			LS Engine Hardware 1999-2000	Head Dowel (O.D. 0.6250, I.D. 0.523, Length 0.500)
AD-326			LS Engine Hardware 2001-2018	Head Dowel (O.D. 0.6420, I.D. 0.516, Length 0.500)
AP-860-P			LS Engine Hardware 1999-2018	Oil Galley Plug
AP-023-P			LS Engine Hardware 1999-2018	Oil Galley Plug (Front), (41/64)
AB-046-P			LS Engine Hardware 1999-2018	Seal Housing Bolt (8mm-1.25 x 24mm, Hex)
AB-045-P			LS Engine Hardware 1999-2018	Timing Cover Bolt (8mm-1.25 x 30mm, Hex)
AD-047			LS Engine Hardware 1999-2018	Transmission Dowel (O.D. 0.6206, I.D. Solid, Length 1.185)
AK-001-P			LS Engine Hardware 1999-2018	Woodruff Key (3/16 x 1-3/8)
ENGINE HARDWARE KITS				
FKC-6			LS Engine Hardware Kit 1999-2000	(Large Kit)
FKC-6B			LS Engine Hardware Kit 1999-2000	(Small Kit)
FKC-7			LS Engine Hardware Kit 2001-2018	(Large Kit)
FKC-7B			LS Engine Hardware Kit 2001-2018	(Small Kit)
VALVE SEATS				
72443C			LS "Killer Bee" Copper-Infiltrated Valve Seats LS3	(Intake) O.D. 2.1940, I.D. 1.900, Depth .413, Angle 45°
72444C			LS "Killer Bee" Copper-Infiltrated Valve Seats LS3	(Exhaust) O.D. 1.6320, I.D. 1.340, Depth .413, Angle 45°
32034			LS Valve Seats	(Intake) O.D. 2.0441, I.D. 1.732, Depth .406, Angle 45°
31787			LS Valve Seats	(Intake) O.D. 2.2550, I.D. 1.875, Depth .375, Angle 45°
39045			LS Valve Seats	(Exhaust) O.D. 1.6339, I.D. 1.299, Depth .394, Angle 45°
SHIMS				
1230	1230-HP		LS Valve Spring Shims .015" Thickness	1.300 Spring Pocket & .520 Valve Guide Diameters
3230	3230-HP		LS Valve Spring Shims .030" Thickness	1.300 Spring Pocket & .520 Valve Guide Diameters
6230	6230-HP		LS Valve Spring Shims .060" Thickness	1.300 Spring Pocket & .520 Valve Guide Diameters