



T/A and Z-28 Spoiler Kit Installation Instructions

IMPORTANT NOTE: Because our spoilers are made from a very rigid fiberglass material, the stud mounting locations that were normally used on the original OEM parts are not needed. These extra supports were designed to keep the OEM rubber spoilers from warping away from the car. If you desire, you may apply automotive urethane adhesive inside the upper edge of the flare for additional support but it is not necessary. For those who want the OEM style stud mounting hardware, we do sell those brackets on our website for most of the year ranges. The main advantage of the interior bracket upgrade is that it makes these spoilers easier to install in you have a factory Trans Am car that already has the mounting holes drilled in the fender. If your car is not an original T/A or Z-28 you will not need to drill holes in your outer fenders. We highly recommend that an experienced body shop perform this installation, as you may need to do some minor custom fitting and trimming of the fiberglass.

- 1.) Jack up the front of the car and safely lower the front end onto jack stands.
- 2.) Remove front wheels.
- 3.) Using a 1/4" drill bit, open up all indented or marked holes in the front center air dam and their respective mating holes in the front wheel spoilers (if applicable).
- 4.) Using supplied nuts and bolts, bolt together the 3-piece front spoiler. (On 77-78 T/A, 3M double sided trim installation tape should be used instead during step 9. Two small C-clamps on the bottom work well for this step).
- 5.) With a friend's help and some 2" masking tape, carefully hang the front spoiler unit in position, making sure the fiberglass edges match the contours of the fenders.
- 6.) If some trimming is needed, mark those areas with masking tape, remove spoiler from car, and file down using 40 grit sand paper and a paint stick. Remember that approximately an 1/8" inch gap is desired, since we will later install the 1/4" rubber welting.
- 7.) Remove front spoilers and install the rubber welting, making sure it is pushed down all the way. (on 79-81 Z-28, a little grinding on the edge of the spoiler can make the job easier.
- 8.) Test fit the parts. Repeat steps 5-8 until you get the desired fit.
- 9.) Hang spoiler unit on car with 2" masking tape, and install self drilling screws on the inside of the fender well(4), and bottom of rocker panel(2). It is not necessary to go into the original screw holes on your car, but some prefer to do so.
- 10.) Bolt up all bolts that hold the center spoiler to the car.
- 11.) Re-install wheels, and lower the front end.
- 12.) Jack up rear and repeat steps 5-11 to install rear spoilers in the same manner.
- 13.) Sand the gelcoat surface with 320 grit sandpaper, prime and paint to match car.