



Magnum and Charger Front Spoiler Installation Instructions

- 1) Remove lower splash pan. If you are also installing the custom front grille, It is highly recommended that you remove the entire fascia to make both jobs easier.
- 2) If the spoiler mounting holes have not yet been drilled out, find the hole marks on the spoiler's mounting flange and drill them out using a 5/16" drill bit.
- 3) On the Magnum spoiler, unscrew and remove the (4) fastening studs on the sides.
- 4) Use masking tape to hold the spoiler up to car in order to test fit it and get it centered.
- 5) Once happy with the positioning and the spoiler is held in place with tape, drill out the holes through the fascia, and install the supplied bolts and nuts. On the Charger, do not drill the (2) spoiler end bolt holes yet, and skip to step (7a).
- 6a) On the Magnum, flex out the ends of the spoiler and screw in the (4) mounting studs.
- 6b) Use a marker, and mark where the studs touch the fascia, then unbolt and spoiler.
- 6c) Drill out the (4) stud bolt holes with a 1/4" drill bit.
- 6d) Re-install the spoiler, and bolt up the (4) studs as well.
- 7a) On the Charger, hold up ends of the spoiler with tape in the correct position and drill through the countersunk holes in the ends with a 1/4" drill bit.
- 7b) Install the (2) black phillips countersunk machine screws using the supplied nuts.
- 8) The fit should be tight, and there will be a small gap between the fascia and the spoiler where it curves around the nose. This gap will be closed when the rubber gasket is installed.
- 9) If you are NOT going to paint the spoiler, unbolt it and install the rubber gasket by sticking it to the back side of the spoiler. Made sure the gasket wraps downward on the ends of the charger spoiler for a finished look.
- 10) If you ARE going to paint the spoiler, wait until the paint work is finished, as the sticky edge of the rubber will attract sanding dust and will be hard to keep clean while the spoiler is being prepped and painted.