



# PERFORMANCE

VEHICLES / PARTS / RACING

2 0 1 9 C A T A L O G

## MORE CHOICES FOR EVERY PROJECT!



◀ **NEW SCHOOL: LT5**  
755 SUPERCHARGED HP!

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▲ **OLD SCHOOL: ZZ6 EFI**  
CLASSIC 350 WITH MODERN TECH!

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**COPO CAMARO LAUNCHES ▶**  
**50<sup>TH</sup> ANNIVERSARY!**

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**PERFORMANCE**  
VEHICLES / PARTS / RACING

## ***MORE CHOICES FROM THE FACTORY SOURCE YOU CAN TRUST!***

Chevrolet Performance—the pioneer and innovator in factory-engineered crate engines and performance parts—offers more choices than ever to build the project vehicle of your dreams.

New crate engines, including the supercharged LT5 from the Corvette ZR1 and the ZZ6 EFI, which blends classic style and modern technology, join an expanded range of personalization accessories and performance parts for the restyled 2019 Camaro and the All-New Silverado 1500, as well as a new lineup of racing-proven off-road parts for the Colorado.

It all adds up to one of the industry's most comprehensive portfolios of parts for your new Chevrolet or your vintage hot rod, muscle car, classic truck or 4x4.

Approximately 50 crate engines, including LS, LT, LSX, COPO, Circle Track, Small-Block and Big-Block, offer nearly limitless possibilities for new-school and old-school projects, as well as race cars. Additionally, our Connect & Cruise systems bundle the engine, transmission, controllers and more together to take the guesswork out of powering your project, while our lineup of E-ROD emissions-compliant systems make several of our crate engines legal for installation in millions of pre-1996 vehicles in California.

We've also added more parts to make building and installing our crate engines easier, including new power steering kits for the LT1 and LT4 crate engines.

More than choice, Chevrolet Performance offers trust. Our crate engines, along with most parts and accessories, are factory-designed and engineered to the same standards as production vehicle components, while additional supplied parts and accessories meet the same rigorous standards.

That means you can trust the parts will fit and perform like they were factory-installed. The accessories and performance parts for new Chevrolet models won't void the new-vehicle limited warranty.

No matter what you're driving or building, Chevrolet Performance offers more choices to build your vehicle your way, all backed by the assurance of factory-engineered and approved parts.

We've done the hard work. Your toughest job might just be deciding which engine and accessories are right for your project.

Enjoy the dream!

The Chevrolet Performance Team

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**PERFORMANCE**  
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## CHEVROLET PERFORMANCE PARTS COMPLIANCE WITH EMISSIONS STANDARDS

Motor vehicle emissions standards are intended to help achieve and maintain air quality goals that benefit human health and the environment. U.S. federal and state and Canadian law prohibits knowingly removing, modifying, or making inoperative, or causing someone to remove or render inoperative, or otherwise tampering with, any part or element of design installed in compliance with motor vehicle emission standards on a motor vehicle or nonroad vehicle, or otherwise modifying any required emission and noise control system. Unless specifically noted to the contrary herein, vehicles equipped with Chevrolet Performance Parts may not meet emissions laws and regulations and should not be operated on public roads or used for any other use. The parts listed in this catalog are intended primarily for use in vehicles that are NOT:

- (1) "motor vehicles" designed for street use; or
- (2) off-road vehicles used for anything but competition.

U.S. federal and state, and Canadian provincial agencies have the authority to administer substantial monetary penalties against individuals and companies who do not comply with these laws. Chevrolet Performance customers are responsible for ensuring their use of Chevrolet Performance Parts complies with applicable federal, state/provincial and local laws, regulations and ordinances, and for ensuring that modified vehicles are operated in a manner that complies with applicable laws. In an effort to help consumers maintain compliance with emissions regulations, the product descriptions for many parts include emissions-related warnings and notices. This page summarizes the emissions-related information that you may see in this catalog.

### PARTS INTENDED FOR COMPETITION USE ONLY

The Chevrolet Performance Catalog includes parts that are intended exclusively for use in competition vehicles that will only be driven on a track or off-road course. By "competition vehicles," GM means vehicles (i) used exclusively for competitions organized and sanctioned by a local or private body and (ii) not designed for use on public streets or highways. Consumers are strongly advised not to install parts accompanied by this warning on vehicles that will be driven on public roads, as they are not designed for that purpose. The product descriptions for such parts are accompanied by the following warning icon:



**WARNING: NOT EMISSIONS LEGAL FOR STREET USE**

*Because of their effect on a vehicle's emissions performance, certain parts in the Chevrolet Performance Catalog are intended exclusively for use in competition vehicles. The "Checkered Flag" icon means a part is designed and intended for use in vehicles operated exclusively for competition: in racing or organized competition on courses separate from public streets or highways. Installation or use of this part on a vehicle operated on public streets or highways is likely to violate U.S., Canadian, and state and provincial laws and regulations relating to motor vehicle emissions.*

### PARTS THAT HAVE RECEIVED A CALIFORNIA EXECUTIVE ORDER

Manufacturers of add-on and modified emissions-related parts (aftermarket parts) that sell their product for use in California vehicles must obtain an exemption from the California Air Resources Board (CARB). This exemption is called an Executive Order (EO) and allows the part or modification to be installed on specific emission-controlled vehicles and used in vehicles driven on public streets and highways. An exemption is granted if the product has been determined not to cause an increase in vehicle emissions from the production vehicles for which the part is intended, nor otherwise cause vehicles to be noncompliant with the vehicle emissions certification and anti-tampering laws.

Every EO part or modification comes with a unique assigned number, and comes with limitations and restrictions on the installation and use of the part. The EO number will appear on a special exemption label affixed to the part or its packaging. Consumers are advised to familiarize themselves with the EO and its limitations and restrictions to ensure that such parts are installed and used properly. The product descriptions for some parts listed in the Chevrolet Performance Catalog are accompanied by the "50 State" icon and the following notice:



*The "50 State" icon means that this part has undergone an evaluation by CARB and that CARB has determined that the part or modification has been shown to not increase vehicle emissions when installed and used properly in the application(s) identified in the product description. CARB policy authorizes consumers to install and use these parts in vehicles driven on public streets and highways. Parts that have an exemption include the EO number and a link to the CARB website so that customers are informed of the requirements and limitations of installation and use contained in the EO.*

### FOR MORE INFORMATION

General Motors is committed to performance parts development that allows enthusiasts to modify their vehicles and remain compliant with emissions requirements. The information provided here is intended to provide general guidance of interest to most consumers, and may not apply to all vehicles or all situations.

# PERFORMANCE CENTER NEWS

## NEW FOR 2019

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LT5 6.2L  
Crate Engine

LT4 E-ROD  
System



COPO 427  
50th Anniversary  
Engine



ZZ6 EFI  
Crate Engine



# FIFTY YEARS OF THE COPO CAMARO

## An Enduring Performance Legacy

**Legends rarely live up to their mythology, but the iconic COPO Camaro program has only grown stronger with time.**

It marks its 50th anniversary in 2019 and it all started with an enterprising Chevrolet dealer, who used the company's special-order system to build what wasn't already offered in the Camaro, in order to make the car more competitive in Stock and Super Stock drag racing.

The classes were all the rage in the Sixties, rooted in production-based vehicles and the engines offered with them. Winning on the strip did plenty to sway opinions in the showroom, so a strong showing was important for all manufacturers. The competition only grew more intense by the end of the decade, with racers scraping for every extra horsepower the factory could give them.

Illinois-based dealer and racing sponsor Fred Gibb was doing what he could to help, when it occurred to him that Chevrolet's in-house special order system, known as Central Office Production Order (COPO), could be the solution. Typically, the COPO system was used for fleet vehicle services such as special paint or truck equipment, but Gibb used it to equip the Camaro with the 427 all-aluminum Big-Block racing engine.

The ZL1 was originally conceived as an essentially lighter version of the very capable L-88 427, intended for the Can Am road-racing series. Its lightweight aluminum block was used with Chevrolet's updated "second design" L-88 cylinder heads and an aggressive, mechanical camshaft. The engine was bred for high-rpm performance, which was perfect for the drag strip, and it also offered an approximately 100-pound weight advantage over regular-production, Corvette-based 427 engines.

Chevrolet didn't simply rubber-stamp Gibb's request. It took plenty of convincing and some cajoling from Vince Piggins, who was responsible for the Camaro Z/28, to get the project approved. There was also another catch: To make the engine eligible for NHRA competition, at least 50 examples of the car had to be offered for sale to the public.

Gibb ordered the 50 cars, but knew he'd have a hard time selling the pricey muscle car, which cost basically twice as much as a standard Camaro. He sold 13 and the remaining 37 were redistributed to other dealers. In the meantime, more dealers found out about the ultimate-performance COPO Camaro models and ordered their own. When the clutch dust settled, 69 COPO Camaro models with the ZL1 engine were built in 1969.



*The original 1969 ZL1 COPO Camaro*

### The Legend Grows

In the years after the original COPO Camaro program, which also included a number of COPO Camaro models with iron-block 427 engines, drag-strip success evolved into collector-car distinction. The comparative handful of ZL1-engined models are among the most coveted muscle cars.

Chevrolet opened the next chapter in the COPO Camaro anthology in 2011, with the introduction of a COPO Camaro race car concept at the SEMA Show. The overwhelming response helped make the decision to build a limited run of 69 factory-built COPO Camaro race cars in 2012.

The contemporary COPO cars quickly picked up what their predecessors laid down on the drag strip more than four decades earlier, setting national records with 9-second quarter-mile elapsed times.

Chevrolet has continued with the COPO Camaro program in the years since, limiting the build to 69 cars per year, in honor of the original ZL1 model's production run. Each is built by hand at a specialty facility, where they start with the same body-in-white body structure as regular-production Camaro models and are built to NHRA specifications, including a solid rear axle in place of the production cars' independent axle. A variety of naturally aspirated and supercharged racing engines are offered to suit different racing classes.

Additionally, Chevrolet Performance offers a number of genuine COPO Camaro racing components for racers who want to build the legacy into their own Camaro race car. See page 68 for more details.

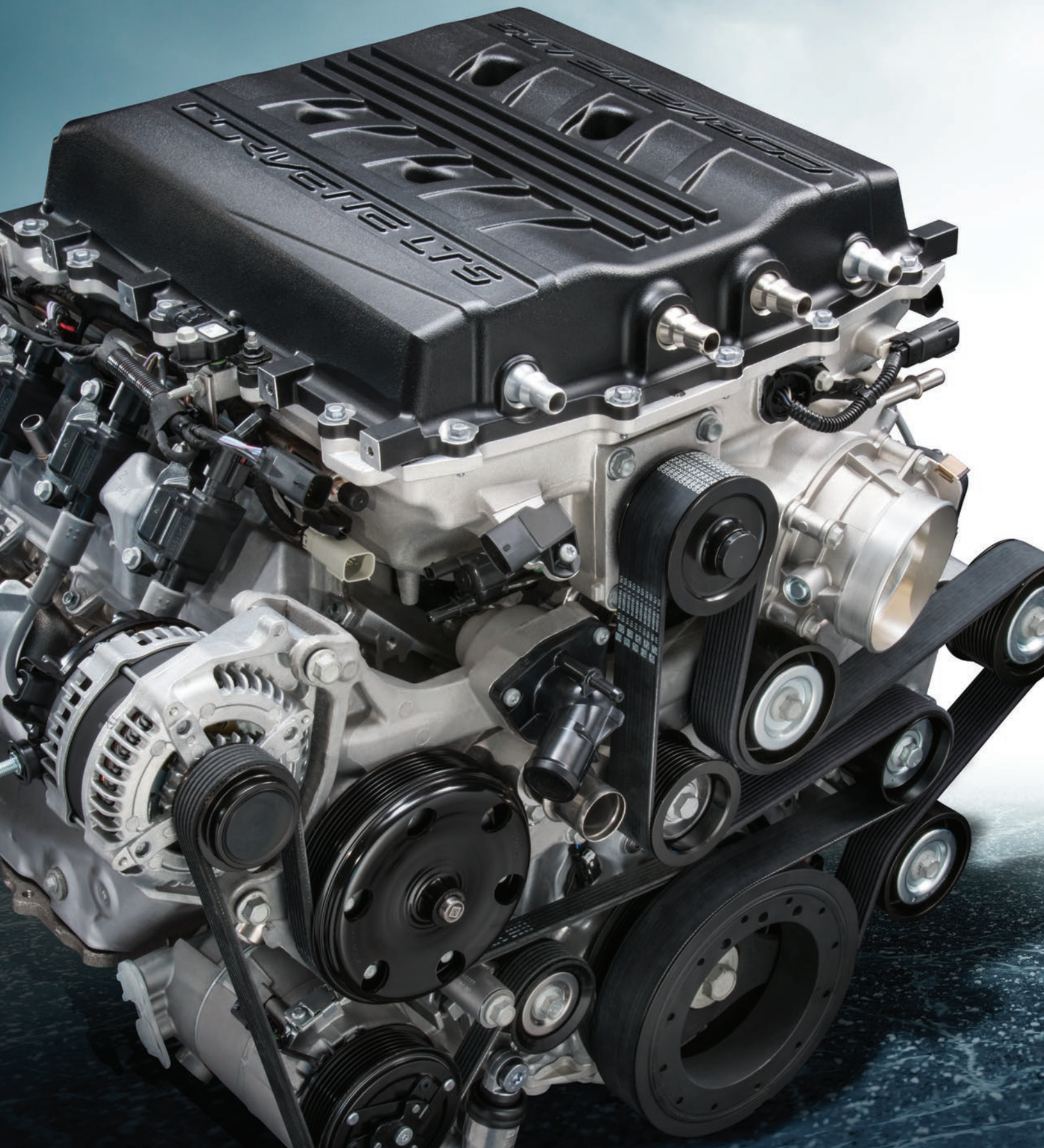


### 50th Anniversary COPO Camaro

Chevrolet returned to the SEMA Show to introduce the 2019 COPO Camaro, showing a 50th Anniversary Special Edition appearance package offered for customers of the 2019 production race cars.

Featuring a special Anniversary Blue Metallic exterior color that pays homage to the original Laguna Blue offered in 1969, the special-edition models also offer a naturally aspirated LSX 427 racing engine dressed to emulate the look of the original 1969 427 engine, including chrome valve covers and a black intake manifold.

The 2019 COPO Camaro engine lineup also includes a revised version of the supercharged, LSX-based 350 engine, which now features a 2.65L Magnuson supercharger, as well as a 302-cubic-inch engine—and all models feature the updated front and rear styling shared by the 2019 Camaro SS production model.





# THE NEW LT5 IS THE MOST POWERFUL PRODUCTION-BASED CHEVROLET CRATE ENGINE EVER!

The power behind the 2019 Corvette ZR1—the 755-horsepower, supercharged LT5 6.2L—is now available from Chevrolet Performance in the new LT5 crate engine kit (P/N 19417105). It's the most powerful production engine ever from Chevrolet.

This new, supercharged LT5 represents the pinnacle of nearly 65 years of Small-Block engineering and performance.

"The Small-Block's legacy is rooted in decades of continuous engineering advancements that have brought performance achievements that couldn't have been dreamt of when it was conceived," said Jordan Lee, General Motors' chief engineer for the Small-Block. "And while there have been plenty of great Small-Block engines over the decades, the LT5 tops them all in terms of output, engineering and technology."

When originally offered in the 1955 Corvette, the optional 265-cubic-inch Small-Block was rated at 195 horsepower, for a power density ratio of 0.73—or 0.73 horsepower for every cubic inch. The new LT5's ratio is 2.00. That's 275 percent greater than the original Small-Block. Of course, the original 1955 Small-Block wasn't supercharged and the LT5 is, using pressurized air to pump up its output.

"The LT5 builds on the successful supercharging legacy established with Chevrolet's LS9 and LT4 engines," says Lee. "Advanced technologies such as direct injection and supercharger efficiency improvements have enabled us to make the most of what forced induction can offer, thereby expanding the performance range of the engine to deliver exceptional power delivery across the rpm band."

An all-new, more efficient supercharger on the LT5 is based on the same effective four-lobe design as the LS9 and LT4 air compressors, but it is larger. At 2.65 liters in displacement, it is 64 percent larger than the LT4's 1.7-liter compressor and pumps out more boost.

Significantly, the larger compressor makes more boost while spinning a little slower than the LT4's blower. That's important because the pressurized air charge doesn't get as hot before it hits the heat exchangers of the intercooling system, reducing the overall temperature all the way to the combustion chambers. As for the intercooling system itself, approximately 30-percent larger "bricks" contribute to about twice the capacity of the LT4's system.

All that force-fed air into the engine requires a commensurate amount of fuel and the LT5's engineers delivered it with an extra set of injectors—an additional set of eight conventional port-injection-style injectors to supplement the engine's standard direct-injection system, for a grand total of 16 injectors in the engine.

In most driving conditions, the engine operates solely on the direct injection system, with the secondary port injectors supplying additional fuel-heavy loads, particularly at wide-open throttle. It's the first dual-fuel system of its kind ever in a GM automotive engine.

There are more unique features in the engine, too, including the largest throttle body ever on an LS or LT engine, an electronically controlled bypass for the supercharger, specific main bearings and more. The bottom end and cylinder heads are largely derived from the LT4.

Chevrolet Performance supports the new LT5 crate engine kit with a complementing controller and front accessory drive system, both available separately. See page 222 for more details.

***It's the power of the Corvette ZR1 now available for hot rods, pro-tourers, classic trucks and more!***

## LT5 QUICK SPECS

- **Bore x Stroke:** 4.06 x 3.62 inches
- **Compression Ratio:** 10:1
- **Crankshaft:** Forged steel
- **Pistons:** Forged aluminum with polymer-coated skirts
- **Cylinder Heads:** Rotocast A356T6 aluminum
- **Valves:** 2.13-inch titanium (intake) and 1.59-inch sodium-filled (exhaust)
- **Supercharger:** R2650 (2.65L)
- **Supercharger Drive:** 11-rib belt
- **Max Boost:** 14 psi
- **Throttle Body:** 95mm diameter
- **Fuel System:** Direct injection (primary) with port injection (supplementary)
- **Horsepower:** 755 @ 6,400 rpm
- **Torque (lb.-ft.):** 715 @ 3,600 rpm

# ZZ6 EFI CRATE ENGINES

**OFFER VINTAGE STYLE,  
MODERN DRIVABILITY**



ZZ6 EFI  
Deluxe



ZZ6 EFI  
Turn-Key



Combining the drivability advantages of electronically controlled fuel injection with the classic style and installation versatility of the 350 Small-Block, Chevrolet Performance's new ZZ6 EFI crate engine kits offer a "best of both worlds" solution for hot rod and resto-mod projects.

The ZZ6 EFI is based on the recently introduced ZZ6 engine, which advances the legendary ZZ crate engine family with contemporary valvetrain technology that enables greater high-rpm capability. It is matched with an all-new EFI induction system developed by Chevrolet Performance, featuring port injectors mounted on an aluminum intake manifold that has the appearance of a carbureted intake.

A fuel-injection throttle body mounted in place of the carburetor allows a traditional air cleaner to be installed on the engine. The result is a great, traditional appearance on cruise night and all the drivability advantages of EFI on the highway—and strong 420 horsepower on tap.

A simple plug-and-play control system included with the kit rounds out the package to get the ZZ6 EFI running without the need for third-party tuning.

As with Chevrolet Performance's other ZZ6 crate engines, the ZZ6 EFI uses cylinder heads based on the proven Fast Burn design, with large intake runners and 2.00/1.55-inch valves. Beehive-style valve springs enable greater high-rpm

performance and durability, as the egg-shaped springs have less reciprocating mass in motion, require less spring pressure for greater valve control and handle valvetrain stresses more efficiently. They allow the ZZ6 to rev higher to make the most of every cubic inch of air drawn through it. The ZZ6 also uses an aggressive hydraulic roller camshaft that supports the engine's high-rpm airflow capability while maintaining excellent low-speed drivability.

Chevrolet Performance offers two ZZ6 EFI crate engine kits: the ZZ6 EFI Deluxe (P/N 19368149) and the ZZ6 EFI Turn-Key (P/N 19368150). The Deluxe package includes the distributor, damper and flexplate. The Turn-Key kit includes the distributor and damper installed, starter, fuel pump, air conditioning pump, alternator, single-belt Front-End Accessory Drive Kit and more.

Chevrolet Performance also offers the ZZ6 platform in conventionally carbureted forms, including a base version that includes a carbureted intake manifold (carburetor not included) and a Turn-Key version that includes a four-barrel carburetor.

All ZZ6 engines are built with all-new components, including a block with four-bolt main caps—a strength-enhancing design feature not found on most used 350 blocks.

*See page 114 for more details.*

## ZZ6 EFI QUICK SPECS

- **Bore x Stroke:** 4.00 x 3.48 inches
- **Compression Ratio:** 9.72:1
- **Crankshaft:** Forged steel (shot-peened)
- **Pistons:** Hypereutectic aluminum
- **Cylinder Heads:** Aluminum Fast Burn-style
- **Valves:** 2.00-inch (intake) and 1.55-inch (exhaust)
- **Camshaft:** Hydraulic roller
- **Camshaft Lift:** .474-inch (intake) and .510-inch (exhaust)
- **Camshaft Duration:** 208° (intake) and 221° (exhaust)
- **Induction System:** Electronically controlled port fuel injection
- **Horsepower:** 420 @ 5800 rpm
- **Torque (lb.-ft.):** 408 @ 4500 rpm



## **LT4 E-ROD SYSTEM ADDS NEW, SUPERCHARGED CHOICE TO 50-STATE-LEGAL CRATE ENGINE PACKAGES!**

Chevrolet Performance's lineup of E-ROD high-performance crate engine systems are eligible for installation in millions of 1995-and-earlier vehicles in California—and we've just added the 650-hp supercharged LT4 engine to the lineup!

The LT4 is based on the powerhouse supercharged engine offered in the Corvette Z06 and Camaro ZL1. The E-ROD lineup also includes the LS3 6.2L, LSA 6.2L, and LT1 6.2L. Each crate engine system includes emissions equipment and a specially calibrated controller designed for installation without the need for third-party tuning. Like the new LT4 system, each is also available in a Connect & Cruise combination that matches it with a complementing transmission.

All E-ROD crate engine systems have been granted official California Air Resources Board (CARB) E.O. numbers.

The new LT4 E-ROD system adds a powerful, supercharged choice when it comes to planning your emissions-legal project.

*See page 229 for more details.*

# NEW LT1 & LT4 POWER STEERING KITS!

Chevrolet Performance's all-new hydraulic power steering kits for the LT1 and LT4 crate engines are the factory-engineered solution to adding the convenience feature in older vehicles.

Until now, custom power steering systems were required, because the production-vehicle applications for the engines used electronically controlled steering systems, which didn't include a conventional, engine-driven hydraulic pump.

That dilemma is solved with our new power steering kits, which include a traditional hydraulic pump, mounting bracket (with hardware) and drive belt. Available in separate kits for LT1 and LT4 wet sump

applications, each bolts on to the respective engine and is incorporated with the front-end accessory drive system (sold separately). The builder simply adds the hoses (not included) between the pump and steering box to complete the assembly.

It's an easy, bolt-on solution from Chevrolet Performance. Don't forget to order it with your crate engine and front-end accessory drive system!

The part number for the LT1 kit is 19417241 and the part number for the LT4 kit is 19417242. These kits do not work with the new LT5 crate engine. See pages 276-278 for more information.



19417242

LT4 Wet Sump Hydraulic Power Steering Add-on Kit



19417241

LT1 Wet Sump Hydraulic Power Steering Add-on Kit

# MORE PERSONALIZATION CHOICES THAN EVER FOR NEW CHEVROLET CARS & TRUCKS

Chevrolet knows your new vehicle is more than transportation. It's an extension of your personality and that's why Chevy offers accessories to complement your style, performance aspirations and even your professional endeavors.

New and expanded accessories and performance parts portfolios for Camaro, Colorado and the all-new 2019 Silverado offer more choices than ever for new Chevrolet owners to personalize their vehicle. The portfolio also includes accessories and performance parts for Corvette and other Chevrolet models.

Designed and developed along with the vehicles themselves, for seamless design and performance integration, the accessories and performance parts are available for purchase and installation through Chevrolet dealers. Better still, they're validated to the same rigorous standard as original-equipment parts, for the peace of mind that they'll fit, perform and last like your new Chevy.

Chevrolet's performance parts are 50-state-legal and their installation won't void the new-vehicle limited warranty.

## Camaro

A new lineup of accessories and performance parts is available to complement the fresh styling of the 2019 Camaro, from serious street performance and styling to enhanced track capability. They include more-aggressive, second-generation ground effects, new hood/fender graphics designed around the car's new look, as well as performance parts that include cold-air induction kits, brake upgrades and 1LE suspension components. There are also exhaust kits, wheels, spoilers and more for 2016–2019 Camaro models.



**Camaro High-Wing Spoiler**  
(P/N 84509432) See page 25 for more details.

## Corvette

Chevrolet's portfolio of track-proven performance upgrades, aero enhancements and other accessories helps take the driving experience to a higher level—on and off the track. Handling and braking upgrades help the Corvette push harder through the turns, while production-based supporting elements from the Z51 and Z06 models offer even more. Each is engineered and validated to production-vehicle specs, for uncompromising fit and performance. Similarly, the aero enhancements and additional accessories strike a balance between form and function.



**Corvette Cold Intake System**  
(P/N 84152141) See page 44 for more details.

## All-new Silverado 1500

With eight trims and six propulsion combinations, the all-new 2019 Silverado is designed to offer more choices for customers—and the all-new portfolio of accessories and performance parts expands that choice with more personalization options than ever. The lineup includes popular step kits and tonneau covers, as well as illuminated bowtie emblems, tailgate lettering graphics, cargo bed storage boxes and more. The performance parts include cat-back exhaust kits, cold-air intake systems, brake systems and suspension lift kits. All are engineered and validated to the same standards as the production Silverado itself.



### 2-Inch Suspension Lift Kit

(P/N 84629787 – 4WD, P/N 84629789 – 2WD)

See page 55 for more details.



### Front 6-Piston Brembo Brake Upgrade System

(P/N 23505023) See page 52 for more details.



### Colorado Rear Differential Cover

(P/N 84401985) See page 62 for more details.

## Colorado

Chevrolet's mid-size truck offers big performance capability and Chevrolet Performance delivers with factory-engineered parts designed to push the Colorado's boundaries on and off the road. Cold-air induction and exhaust upgrades for models with the 3.6L V-6 help the engine breathe deeper, while accessories such as off-road lighting kits, a sport bar for the cargo bed and side bed rails offer functional style.

Chevrolet Performance also offers an all-new collection of ZR2 off-road components developed in conjunction with Chad Hall Racing. Validated, in part, in Best in the Desert racing prior to release, as well as at Chevrolet's proving grounds in Arizona and Nevada, the components amplify the Colorado's off-road capability with competition-proven strength. The portfolio includes a body-lift kit and long-travel suspension components, racing-tuned Multimatic™ DSSV shocks, rear differential cover, steel driveshaft and more. See page 61 for complete details.



### Colorado Front Jounce Shock System

(P/N 84403780) See page 61 for more details.

# DOMINATE THE DRAG STRIP WITH CAMARO DRAG RACING PARTS

Chevrolet's Camaro Drag Race Development Program was founded to help racers make the most of their Camaro's capability on the drag strip.

Since its inception in 2016, it has produced a range of axle, chassis and additional components, designed to help racers improve the drag-strip launch and traction capabilities of Gen 6 Camaro SS models, while also supporting high-horsepower and/or forced-induction enhancements—all in the quest for quicker ETs.

## The lineup includes:

- 6.2L cold-air intake system with race filter
- American Racing Headers long-tube headers with 1-7/8-inch primary tubes
- High-stall torque converter for 2016–2018 Camaro SS models equipped with an automatic transmission (not compatible with the 10-speed automatic offered on the 2019 Camaro SS)
- Rear Small Brake System that allows the use of smaller-diameter rear racing wheels
- Weld® Racing lightweight front and rear racing wheels
- ZL1-spec solid rear cradle mounts

- ZL1-spec heavy-duty half-shaft system
- ZL1-spec heavy-duty prop shaft system

In testing with a modified 2018 Camaro SS model, more than 400 quarter-mile passes were made for the parts' durability validation. They produced some fast results:

- 60-foot time of 1.433 seconds
- Eighth-mile ET of 6.739 seconds
- Quarter-mile ET of 10.569 seconds at 127.8 mph.

The parts can help your Camaro SS turn on the win light. See page 27 more product details.







# FEED YOUR PASSION.

*Everything you need to stay connected with the latest Chevrolet Performance parts, offers, news, culture, and more.*



PERFORMANCE

# PERFORMANCE

UPGRADES & ACCESSORIES



**CAMARO** PG. 18



**CORVETTE** PG. 43



## **MORE CHOICES THAN EVER TO PERSONALIZE YOUR NEW CHEVROLET!**

Chevrolet understands that your new vehicle is more than transportation. It's a personal statement.

Our comprehensive lineup of accessories and performance parts—available through your Chevrolet dealer and other authorized retailers—takes the personalization of your new Chevy to the next level, with styling, performance and functional upgrades to make it truly yours.

The collection offers something for almost every new Chevrolet model, including the Gen 6 Camaro, 2014-19 Corvette, the all-new 2019 Silverado 1500, Colorado, and more.

Chevrolet Performance parts and accessories are designed and validated to the same standards as regular-production parts. That means they will perform like all the other components on your new vehicle and they're guaranteed, for peace of mind. In fact, most of our production-based parts and new-vehicle accessories will not void new vehicle limited warranty when they're installed by your Chevrolet dealer. See your dealer for complete details and warranty coverage for specific parts.

Make your Chevrolet experience even more personal with factory-engineered performance parts and accessories!



**SILVERADO** PG. 52



**COLORADO** PG. 58





# GEN 6 CAMARO PERFORMANCE UPGRADES

## ***PARTS TUNED JUST RIGHT FOR YOUR CAMARO***

The Gen 6 Camaro continues to fuel enthusiasts' driving desires and Chevrolet Performance's collection of factory-engineered appearance and performance parts takes them farther.

Handling, braking, exhaust and engine performance components help your Gen 6 charge harder, while a choice of rear spoilers, ground effects and other styling accessories help it turn heads. All are designed and validated to the same standards as regular-production parts, for uncompromising fit and performance.

Nobody knows your Camaro better than Chevrolet Performance. Trust us to help make it look and perform like the Camaro of your dreams!

GEN 6 CAMARO PERFORMANCE UPGRADES



**84401186**

**1LE Spec Handling Suspension Upgrade System**

Enhance your vehicle's road-handling performance with this Suspension and Sway Bar Upgrade System. This system uses the same hardware and shock calibration as the production 1LE. The stiffer stabilizer bars, higher-rate springs and handling links reduce body roll and increase steering precision and feel. MR Shock calibration has been specially tuned to optimize ride and handling with the increased spring and stabilizer bar rates. Available exclusively for Camaro SS models with Magnetic Ride Control.

**NOTE:** Calibration requires programming at dealership (included).



**84203549**

**Lowering Suspension Upgrade System**

Optimize your vehicle's handling with this Lowering Suspension Upgrade System. It lowers vehicle's ride height by up to 20mm. Components include front and rear coil springs, front struts, rear shocks and replacement fasteners where required.

**Lowering Suspension Upgrade System:**

Part Number	Description
84203549	Camaro SS Coupe (without Magnetic Ride Control).
84225258	Camaro SS Convertible (without Magnetic Ride Control).
84225252	Camaro LS/LT Coupe (with 20" wheels).
84225256	Camaro LS/LT Convertible (with 20" wheels).



**84242386**

**Sway Bar Suspension Upgrade System**

Enhance your vehicle's road-handling performance with this Sway Bar Suspension Upgrade System. Contents include stiffer front and rear stabilizer bars and front handling links. When combined with the Lowering Suspension Upgrade System, vehicle roll is reduced by 18%. (Available exclusively on Coupe models equipped with the 6.2L V8 LT1 engine, Lowering Suspension Upgrade System, and without Magnetic Ride Control.)

Gen 6 Camaro Performance Upgrades continued

**84352121**  
**ZL1 1LE Spec Multimatic Lowering and Handling Suspension Upgrade System\***

Born on the track, designed for the ZL1 1LE, and tested to the extreme in Trans Am TA4 competition, the system is for the serious on-track enthusiast looking for the fastest times around a track at the sacrifice of street comfort. Multimatic DSSV dampers, combined with front and rear coil springs, and a ZL1 1LE spec front sway bar, reduce ride height by up to 10mm and offer a 22% decrease in roll gradient, a 245% increase in front spring stiffness, and—in Chevrolet Performance testing—up to 1.8-seconds a lap reduction around the Milford Proving Grounds' NE Course (compared to a stock Camaro SS).

**NOTE:** Intended for off-road use.

\*See Warranty Statement on page 41



**84352119**  
**ZL1 1LE Spec Handling Component Suspension Upgrade System\***

This track tested system provides racers with front ride links, front handling links, rear upper and lower trailing links, and rear knuckles complete with stiffer bushings and ball joints to reduce suspension flex. The 71% stiffer upper and lower trailing links (compared to the Camaro SS), 58% stiffer rear link inner bushings, and an additional 4% reduction in roll gradient (combined with the ZL1 1LE Spec Multimatic Lowering and Handling Suspension Upgrade System), result in improved on-track performance lap after lap.

**NOTE:** Intended for off-road use

\*See Warranty Statement on page 41



**Camaro SS 1LE eLSD Calibration Upgrade**  
**(Dealer Install Only)**

Continuous on-track and street development combined with the pursuit of perfection have pushed our Camaro engineers to develop an eLSD calibration that will enable faster turn in and faster power application on turn exit. This eLSD calibration will decouple the differential at a faster rate based on accelerator pedal position and steering wheel angle to enable faster yaw rotation at corner entry and upon corner exit the eLSD will couple faster than normal rates to enable power to be delivered sooner to both rear wheels.

**NOTE:** This exclusive calibration upgrade is only available for installation at the dealer.



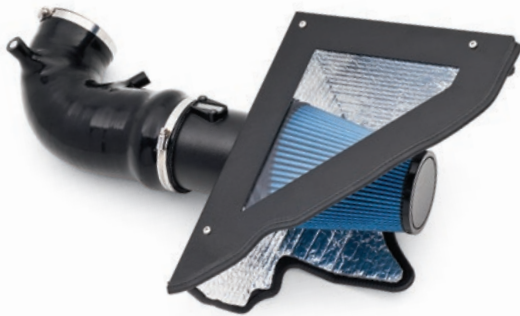


### 6.2L Strut Tower Brace

Enhance the road feel of your Camaro and stand out under the hood with this unique anodized tower-to-tower brace. This lightweight, 6061 T6 aluminum under-hood 6.2L Tower-to-Tower Brace enhances chassis stiffness, increases strut tower lateral stiffness up to 47%, and contributes to a more direct steering response. It's a direct bolt-on for 2016+ Camaro SS models. The black anodized tower brace features a laser etched Chevrolet Performance logo. Base and installation hardware included.

**Strut Tower Brace Options include:**

Part Number	Year	Description
84247228 <b>NEW!</b>	2016–2019	6.2L Black Tower Brace (Camaro SS Coupe and Convertible)
84125309	2016–2019	6.2L Aluminum Tower Brace (Camaro SS Coupe)



### 84531831

#### 6.2L Cold Air Intake System

Enhance the sound, style and performance of your vehicle with this 6.2L Cold Air Intake System. This system reduces air intake restriction up to 17% at 360 g/sec and is legal in 50 states. It looks great under the hood, includes a high efficiency dry media air filter and all necessary installation hardware. Fits 2016–2019 6.2L Camaro.

*This part has been granted an Executive Order from the California Air Resources Board. E.O.D-126-44 (2016–2019)*



### 84242613

#### 3.6L Cold Air Intake System

Add an element of performance-oriented style to your vehicle with this 3.6L Cold Air Intake System. It looks great under the hood and includes an open-element air filter, a sealed compartment, required engine calibration and all necessary installation hardware. This upgrade creates up to a 15% reduction in pressure drop. Fits 2016–2017 3.6L Camaro.



### 23245471

#### Front 6-Piston Brembo® Brake Upgrade System in Red

Enhance the braking capability of your LS, LT or SS model with the Chevrolet Performance Front 6-Piston Brembo® Brake Upgrade System in Red featuring six-piston monoblock aluminum calipers with performance brake pads and two-piece, 14.6-inch x 1.3-inch (370mm x 34mm) vented and slotted Duralife™ rotors (cast-iron braking rings with aluminum hats). These performance brakes are for the serious track enthusiast looking for ultimate braking performance while maintaining street drivability, and they're larger than the factory systems for LS, LT and SS models (SS features 13.6-inch rotors/four-piston calipers from the factory). The Duralife™ rotors feature a hardened surface to reduce corrosion and provide quieter braking with less vibration. This front-brake kit is available for LS, LT and SS Camaro models without 1LE Package.

Gen 6 Camaro Performance Upgrades continued

### 84300395

#### Rear 4-Piston Brembo® Brake Calipers in Red

Upgrade the look of your Camaro with these Rear 4-Piston Brembo Brake Calipers in Red. These rear-brake calipers are available for Camaro SS models without 1LE package and offer a perfect red color match to pair with the available Front 6-piston Brembo Brake Upgrade System.



#### 2.0L Cat-Back Dual Exhaust Upgrade System with Polished Tips

Upgrade the look and sound of your vehicle with this 2.0L Cat-Back Dual Exhaust Upgrade System with Polished Tips. It delivers a great performance sound and reduced restriction, while promoting increased power. 2016–2018 model years include Active Noise Cancellation (ANC) and Electronic Sound Enhancement (ESE) calibration for vehicles with Bose stereo system. Available for LS and LT models.

**NOTE:** Not a direct bolt on. Requires cutting of pipe behind the catalytic converter.

**Options include:**

Part Number	Year	Description
84578419	2019	Does not include ANC or ESE, not compatible with Ground Effects Kit
84578420	2019	Does not include ANC or ESE, use with Ground Effects Kit
84100441	2016–2018	Includes ANC and ESE, not compatible with Ground Effects Kits
84100442	2016–2018	Includes ANC and ESE, use with Ground Effect Kits



#### 3.6L Axle-Back Dual Exhaust Upgrade System with Polished Tips

Upgrade the look and sound of your vehicle with this 3.6L Axle-Back Dual Exhaust Upgrade System with Polished Tips. It adds a great performance sound and premium appearance without voiding the factory warranty. Available for LS and LT models. See chart below for accessory ground effects package and dual mode factory installed performance exhaust (NPP) compatibility.

**Options include:**

Part Number	Year	Description
84578421	2019	For use without Ground Effects Kit and without NPP Dual-Mode Exhaust
84578422	2019	For use with Ground Effects Kit and without NPP Dual-Mode Exhaust
84028864	2016–2018	For use without Ground Effects Kit and without NPP Dual-Mode Exhaust
84028866	2016–2018	For use with Ground Effects Kit and without NPP Dual-Exhaust



#### 6.2L Axle-Back Dual Exhaust Upgrade System with Polished Tips

Upgrade the look and sound of your vehicle with this 6.2L Axle-Back Dual Exhaust Upgrade System with Polished Dual-Wall Tips featuring the Chevrolet Bowtie logo. 2016–2018 model year includes Active Noise Cancellation (ANC) calibration for vehicles with Bose stereo system and is 50-state compliant. It provides great performance sound and decreased backpressure (up to 25% less) while promoting increased power. Rigorously tested to GM standards for durability, corrosion and performance, installation of this system will not void the vehicle warranty if performed by an authorized GM dealership. Available for SS models. See chart below for accessory ground effects package and dual-mode factory installed performance exhaust (NPP) compatibility.

**Options include:**

Part Number	Year	Description
84578423	2019	Does not include ANC, not compatible with Ground Effect Kit
84578424	2019	Does not include ANC, use with Ground Effects Kit
84028865	2016–2018	Includes ANC, not compatible with Ground Effects Kit
84028867	2016–2018	Includes ANC, use with Ground Effects Kit







Short-Throw Shifter **A**



2.0L Turbo and 3.6L Shift Knob and Boot **B**



6.2L Shift Knob and Boot **B**



3.6L Engine Cover **C**



6.2L Engine Cover **D**

## GEN 6 CAMARO PERFORMANCE

### A. 1LE Spec Short-Throw Shifter

Get quicker, more precise shifts in your manual-transmission Camaro with this Short-Throw Shifter kit. It's the same shifter used in the production 1LE and delivers shorter shifts. The kit includes the shifter and installation hardware.

Part Number	Description
24286952	For use with 2.0L Turbo and 3.6L (LS/LT)
24287123	For use with 6.2L (SS)

### B. 1LE Spec Shift Knob and Boot

Add a sporty touch to the interior of your vehicle with the soft hand-stitched shift knob and boot in Black Suede.

Part Number	Description
24287140	For use with 2.0L Turbo and 3.6L (LS/LT)
24287141	For use with 6.2L (SS)

### C. 2.0L Turbo and 3.6L Engine Covers

Give your Gen 6 Camaro's LS/LT or SS engine a stylish, show-quality upgrade with this engine cover. They are available to match most exterior colors, allowing you to complement or contrast the color choices to suit your style.

#### Engine Cover Options include:

Part Number	Description
12663899	2.0L Turbo Engine Cover in Red
12663900	2.0L Turbo Engine Cover in Blue (2016–2018)
12663901	2.0L Turbo Engine Cover in Black
12663903	3.6L Engine Cover in Red (shown)
12663904	3.6L Engine Cover in Blue (2016–2018)
12663905	3.6L Engine Cover in Black

### D. 6.2L Engine Cover

Give your vehicle a stylish upgrade with this 6.2L Engine Cover in red, black and blue, allowing you to complement or contrast the exterior color of your vehicle. The LT1 Engine cover kit contains 3 components: LH side cover, RH side cover and intake manifold cover. Available exclusively for Camaro SS models.

#### Engine Cover Options include:

12669894	6.2L Engine Cover in Red (shown)
12669895	6.2L Engine Cover in Black
12669896	6.2L Engine Cover in Blue

## GEN 6 CAMARO EXTERIOR

### A. Center Caps

Add a finishing touch to your Camaro with these custom Center Caps specifically designed for Chevrolet wheels. They are made of durable material to help resist corrosion for long life.

Part Number	Description
19351755	Center Caps in Black with Silver Performance Logo (shown)
19352505	Center Caps in Silver with Camaro Tri-Shield
19351757	Center Caps in Silver with Red SS Logo
19353016	Center Caps in Black with Black Bowtie Logo
19351756	Center Caps in Silver with Red RS Logo
19332925	Center Caps in Gloss Black with a Silver Bowtie Logo
19351758	Center Caps in Black with Red SS Logo

### B. Wheels

Add a high-performance appearance to your Camaro with these 20-Inch Aluminum Wheels. Use only GM-approved wheel and tire combinations.

Part Number	Description
23333839	20-inch 5-Spoke Gloss Black Wheel with Red Outline Stripe – SS Front, LS/LT Front/Rear
23333848	20-inch 5-Spoke Gloss Black Wheel with Red Outline Stripe – SS Rear
84015312	20-inch 5-Split-Spoke Machine Faced Wheels – SS Front, LS/LT Front/Rear
84015313	20-inch 5-Split-Spoke Machine Faced Wheels – SS Rear
23333843	20-inch 5-Split-Spoke Low-Gloss Black Wheels – SS Front, LS/LT Front/Rear
23333840	20-inch 5-Split-Spoke Low-Gloss Black Wheels – SS Rear

**NOTE:** Center Caps, Tires, Lugnuts, Tire Pressure Monitors, and Wheel Locks sold separately.



**A** Performance Center Cap



**B** 20-Inch Wheel – 5-Spoke Gloss Black with Red Outline Stripe



**B** 20-Inch Wheel – 5-Split-Spoke Machine Faced



**B** 20-Inch Wheel – 5-Split-Spoke Low-Gloss Black



ZL1 Spec Spoiler for SS **C**



ZL1 1LE Spec High Wing Spoiler **D**

**C. ZL1 Spec Spoiler**

This aggressive ZL1-style Spoiler Kit reduces vehicle lift by 61% with a 3% increase in drag when installed on the Camaro SS while paired with the Camaro SS accessory ground effects or front splitter package.\*

The Spoiler Kit can also be used alone to enhance your vehicle's styling. Available in select body colors or gloss black.

*\*Results as tested in a static wind tunnel in recommended track format with front tire deflectors removed.*

Part Number	Year	Description
84224815	2016–2019	Spoiler Kit, Garnet Red Tintcoat
84224809	2016–2019	Spoiler Kit, Silver Ice Metallic
84224810	2016–2019	Spoiler Kit, Summit White
84224811	2016–2018	Spoiler Kit, Bright Yellow
84224812	2016–2019	Spoiler Kit, Red Hot
84224813	2016–2019	Spoiler Kit, Mosaic Black Metallic
84224814	2016–2018	Spoiler Kit, Hyper Blue Metallic
84224816	2016–2018	Spoiler Kit, Nightfall Way Metallic
84224817	2016–2018	Spoiler Kit, Arctic Blue Metallic
84224808	2016–2019	Spoiler Kit, Black (shown)
84330883	2019	Satin Steel Gray Metallic
84330884	2019	Shadow Gray Metallic
84330885	2019	Riverside Blue Metallic

**D. 84509432 NEW!**

**ZL1 1LE Spec High Wing Spoiler – Carbon Fiber**

For Camaro enthusiasts seeking maximum rear downforce for their 2018+ Camaro SS Coupe, the ZL1 1LE Spec High Wing Spoiler delivers. Built from exposed weave carbon fiber, the aggressive high-mounted 3 stanchion carbon weave wing increases rear aero downforce on Camaro SS by up to 284% while only increasing drag by 9% in static wind tunnel testing. Includes all mounting hardware and requires no drilling.

Chevrolet Performance recommends use with the Camaro SS Front Fascia Extension or ground effects kit for improved track vehicle handling characteristics and aerodynamic balance.

## THE ULTIMATE TRACK GEN 6 CAMARO SS SELECTION

Kit Description	Part Numbers per Model/Year			
	2016–2017 Camaro SS	2018 Camaro SS	2019+ Camaro SS	2017+ Camaro SS 1LE
Chevrolet Performance Cold Air Intake System	84531831	84531831	84531831	84531831
6.2L Cold Air Intake System – Race Filter	84355716	84355716	84355716	84355716
6.2L Axle Back Dual Exhaust Upgrade System***	84028865	84028865	84578423	—
6.2L Axle Back Dual Exhaust Upgrade System for vehicles with Ground Effects	84028867	84028867	84578424	—
LT1 Head/Hot Cam Kit	19333525	19333525	19333525	19333525
ZL1 1LE Spec Multimatic Lowering and Handling Suspension Upgrade System**	84352121	84352121	84352121	—
ZL1 1LE Spec Handling Component Suspension Upgrade System**	84352119	84352119	84352119	—
1LE Spec Handling Suspension Upgrade System for Magnetic Ride	84556736	84556736	84556736	—
Strut Tower Brace in Black	84247228	84247228	84247228	84247228
ZL1 1LE Spec Solid Rear Cradle Mounts	84341929	84341929	84341929	84341929
eLSD Calibration	—	—	—	See Dealer
1LE Wheels – Front, 20" x 10"	23355791	23355791	23355791	—
1LE Wheels – Rear, 20" x 11"	23355802	23355802	23355802	—
1LE Tires – Front, 285/30R20	19362405	19362405	19362405	—
1LE Tires – Rear, 305/30R20	19362406	19362406	19362406	—
Front 6-Piston Brembo Brake Upgrade System	84236462	84236462	84236462	—
Rear 4-Piston Brembo Brake Calipers	84300395	84300395	84300395	—
Wicker Bill for Blade Spoiler	—	—	—	23250646
ZL1 Spec Spoiler (Black)*	84224808	84224808	84224808	—
ZL1 1LE Spec Spoiler in Carbon Fiber*	—	84509432	84509432	—
Ground Effects Kit Dual Exhaust (Black)	84116166	84116166	84116166	—
Ground Effects Kit Quad Exhaust (Black)	84116167	84116167	84116167	84116167
Front Fascia Extension (Black, included in Ground Effects Kit)	84132662	84132662	84132662	84132662
1LE Spec Short-Throw Shifter	24287123	24287123	24287123	—
1LE Spec Shift Knob and Boot	24287141	24287141	24287141	—

\*Not available with rear vision camera

\*\*Not available for Magnetic Ride Vehicles

\*\*\*Not available for vehicles that have quad-exhaust (NPP)



# CAMARO DRAG RACING UPGRADES

## ***DOMINATE THE DRAG STRIP***

Explore the quarter-mile capabilities of your Camaro SS with the full line of Chevrolet Performance Parts. Developed to help improve the drag strip launch and traction capabilities of your Gen 6 Camaro SS, these parts have been put through extreme testing and validation by the Chevrolet Drag Racing Development Program.

## ***CAMARO SS EXTREME VALIDATION STANDARDS***

***400+ PASSES AT  
600+ HORSEPOWER***

***60-FOOT TIME OF  
1.433 SECONDS***

***EIGHTH-MILE OF  
6.739 SECONDS***

***QUARTER-MILE TIME  
OF 10.569 @ 127.8 MPH***

Camaro SS Drag Racing Upgrades continued

### 84355716 NEW!

#### 6.2L Cold Air Intake System – Race Filter

When maximum airflow is all you need, this Cold Air Intake System Race Filter has you covered. Designed for the Camaro SS drag racer, this high-flow dry media race filter provides up to a 51% reduction in restriction at 350 g/sec (compared to the production Camaro LT1 Air Induction System) for the ultimate off-road drag strip performance.

**NOTE:** Requires Chevrolet Performance 6.2L V8 Cold Air Intake system. Will void powertrain warranty.



### CAV8-16178300LSNC **NEW!**

#### American Racing Headers

Chevrolet Performance has partnered with American Racing Headers to create a licensed header kit for Camaro. These headers feature 3/8-inch thick flanges with TIG-welded and hand-ported inlets, along with a 1-7/8-inch tube routing that maximizes performance and fit. Designed and manufactured in the USA with USA-sourced 304 stainless steel, these headers are for track and competition use only.

**NOTE:** Non GM warranty. Limited warranty by American Racing Headers. 12 months.



### 24290897 **NEW!**

#### High-Stall Torque Converter System

(2016–2018 MY)

This High-Stall Torque Converter is ideally matched to the LT1 powertrain to provide up to a 45% increase in stall speed over the standard unit, resulting in consistent lower 60-foot times and overall E.T.'s. This system is for track/competition use only and provides the same quality-engineered torque converter clutch and torque ratio linearity you've come to expect from your Chevrolet, while delivering the added performance you crave at the track.

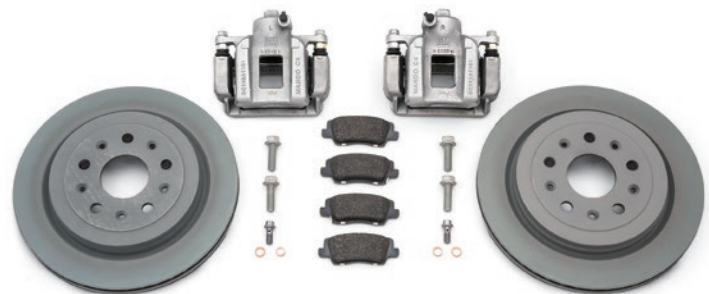
**NOTE:** The ultimate stall speed achieved will depend on the extent of engine modifications, torque management, tire selection and track surface conditions.

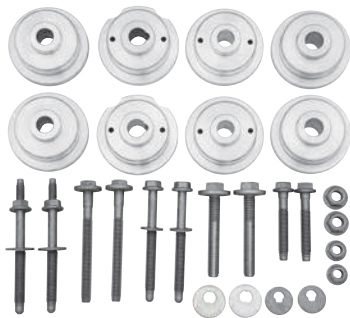


### 84396515 **NEW!**

#### Rear Small Brake System

The right tires can help put the power to the pavement. Expand your wheel and tire choices by switching to a smaller rear brake system. This brake system decreases the rear rotor diameter to 315 mm (from the standard 339 mm on SS). This allows for the use of wheels as small as 16 inches (always verify fit). High-performance, semi-metallic brake pads are included to maintain a confident brake feel.



**84341929 NEW!****ZL1 1LE Spec Solid Rear Cradle Mounts**

These ZL1 1LE Spec Solid Rear Cradle Mounts are constructed from 6061-T6 aluminum and machined from billet. They replace your vehicle's standard rubber bushings and add rigidity while reducing suspension compliance for drag strip or track driving applications.

**84398126 NEW!****ZL1 Spec Heavy-Duty Halfshaft System**

For racers looking for halfshafts capable of carrying up to 5,000 lb.-ft. of torque on each side, round after round. This system was designed for Camaro SS drag racers and includes both right and left halfshafts, washer and bolt assemblies, hub nuts, and replacement exhaust gasket and clamp for a bolt-on and race solution.

**84398125 NEW!****ZL1 Spec Heavy-Duty Propshaft System**

With increased power and torque, seasoned Camaro drag racers know they need heavy-duty driveline equipment to put the power to the ground, round after round. Capable of carrying up to 4,000 lb.-ft. of torque, this system ships complete with the front flex coupler nuts and bolts, center bearing bolts, rear flex coupler nuts and bolts, the complete ZL1 propeller shaft assembly, and replacement exhaust gasket and clamp for a bolt-on drag strip solution.

**88B-1806N-GM NEW!****WELD® Racing Frontrunner Drag Racing Wheel**

Chevrolet Performance has teamed up with WELD® Racing to create an 18-inch x 6-inch drag racing frontrunner. The result is an American-made fully vetted forged 6061-T6 aluminum monoblock drag racing wheel in a black anodized finish that will fit on your sixth-generation Camaro. Exceeds SFI 15.1 Specs. SFI 15.1 Certified. 18"×6" – 2.7" Backspace, 5X120 Bolt Pattern, Black Frontrunner.

**88B-610SB-GM NEW!****WELD® Racing Rear Drag Racing Wheel**

Chevrolet Performance has partnered with WELD® Racing to create a 16-inch x 10-inch racing wheel. The result is an American-made fully vetted forged 6061-T6 aluminum drag racing wheel in a black anodized finish that will fit perfectly on your sixth-generation Camaro. Exceeds SFI 15.1 Specs. SFI 15.1 Certified. 16"×10" + 39mm Offset – 7" Backspace, 5×120 Bolt Pattern, Black Center, Black Single Beadlock with Chevrolet Performance Logo.

**NOTE:** Non GM warranty. Limited warranty by WELD. 30 days from end-user purchase.



# GEN 5 CAMARO PERFORMANCE UPGRADES

## **UPGRADES TO ENHANCE CAPABILITY ON THE STREET OR TRACK**

The Gen 5 Camaro offers great performance capability, with special models including the 1LE, ZL1 and Z/28 earning the label of “legendary.” Chevrolet Performance has worked to make the most-popular performance parts from the hottest models available to all Camaro enthusiasts, giving Camaro V-6 and SS owners the tools to build strong-pulling, harder-cornering and quicker-stopping performance on the street or track. From the comprehensive Z/28 suspension kit to the ZL1 driveline package and brakes—along with shifters, cylinder heads, fuel system upgrades and even aerodynamic aids—we’ve got the components you need to transform your performance-hungry Gen 5 Camaro.

Better still, all of Chevrolet Performance’s Gen 5 Camaro components are the factory-engineered and validated components, so you know they’ll fit, perform and hold up with the confidence you can’t get with other aftermarket parts. Check out our extensive and unmatched collection and take your Camaro’s capability to the next level!



GEN 5 CAMARO PERFORMANCE UPGRADES



**23464729**  
**Gen 5 Z/28 Suspension Kit\***  
**(With DSSV® Dampers)**

The Z/28 is the first high-volume production road car to employ racing-derived DSSV® (Dynamic Suspensions Spool Valve) damper technology from Multimatic. The dampers rely upon a pair of self-piloted spool valves to control fluid through tuned port shapes rather than conventional deflected disc dampers. The design of the inverted-monotube front strut and aluminum-body monotube rear hydraulic dampers offers maximum response, stiffness and tuning optimized for the track, with the highest level of damper predictability, accuracy and repeatability. The unique dampers are the center of a comprehensive suspension package that also includes higher-rate coil springs, smaller-diameter solid stabilizer bars, and higher-rate suspension bushings. The dampers are matched with optimized stiff spring rates and stabilizer bars in both the front and rear to reduce body movement in hard cornering and acceleration. Also included in the package are front ride and handling links, rear upper control arms, rear trailing links, and toe links, which have upgraded stiffer bushings designed to reduce cornering compliance and increase durability on the track.

**The system includes:**

Part Number	Description	QTY
22942442	Performance Emblem	1
22842513	Front Stability Bar Assembly	1
22812943	Rear Stability Bar	1
22761221	Rear Stability Bar Links	2
23105018	Right Side Ride Link	1
23105019	Left Side Ride Link	1
23105014	Left Side Handling Link	1
23105015	Right Side Handling Link	1
23104902	Right Rear Upper Control Arm	1

Part Number	Description	QTY
23104903	Left Rear Upper Control Arm	1
23104900	Rear Lower Trailing Arm	2
22845487	Rear Toe Link	2
22903661	Left Strut	1
22903662	Right Strut	1
23473509	Right Rear Shock Absorber	1
23473510	Left Rear Shock Absorber	1
23475839	Installation Instructions	1

**NOTE:** For 2010–2011 vehicles, kit 23484878 required for installation.

\*See Warranty Statement on page 41

**23484878**  
**Gen 5 1LE & Z/28 Service Modification Kit**  
**(2010–2011 Gen 5 Camaro model years only)**

This kit includes the rear lower control arms and hardware necessary to properly install the stability bars included in the 1LE and Z/28 suspensions. This kit is needed for 2010 and 2011 model year Camaros only, as the size of the stabilizer bar clamp stud changed starting in 2012 for both the front and the rear bar clamps. Kit includes the braces and installation hardware (not shown).



Gen 5 Camaro Performance Upgrades continued



**23123398 (V-6 Camaro)**

**23123397 (V-8 Camaro, not shown)**

**Gen 5 Camaro 1LE Track Pack – Street**

Upgrade your V-6 or SS Camaro’s suspension with the same parts used in the 1LE Track Pack. This kit features a stiffer 27mm solid front stabilizer bar and a 28mm solid rear stabilizer bar for improved body control in cornering. The front struts were redesigned with improved damping curves for more body control and quicker response times. It also includes faster-reacting rear monotube shocks to replace the V-6 and SS twin-tube design and combines them with a stiffer rear upper shock mount to increase vehicle agility, both are shared with the ZL1. The bushings in the rear toe link are replaced with spherical bushings to eliminate compliance in cornering, which is also common with the ZL1. The V-6 kit also includes the stiffer front springs used on the 1LE and SS variants.

**23123397 V-8 system includes:**

Part Number	Description	QTY
11516078	Nut-FRT STAB HYD SHF Link	2
22942442	Emblem-F/End UPR Tie Bar	1
23123399	Installation - ACSRY	1
11569638	Nut-FRT SUSP Strut MT	2
11516078	Nut-RR S/ABS (UPR)	2
22845487	Link ASM-RR SUSP ADJ	2
23115372	Absorber ASM-RR SHK	2

Part Number	Description	QTY
22922445	Mount ASM-RR S/ABS UPR	1
22922446	Mount ASM-RR S/ABS UPR	1
22761221	Link ASM-RR S/ABS UPR	2
22786260	Shaft ASM-RR STAB	1
22812942	Shaft ASM-FRT STAB	1
22812984	Strut ASM-FRT SUSP	1
22812985	Strut ASM-FRT SUSP	1

**NOTE:** For 2010–2011 vehicles, Kit 23484878 required for installation.

**NOTE:** The V-6 1LE Suspension Kit requires use of SS Brake Kit P/N 23120542 and 23120543 (not included).



**23120485**

**Gen 5 Camaro 1LE Strut Tower Brace**

Firm up the ride characteristics of your Camaro with this lightweight, aluminum underhood tower-to-tower brace. The brace enhances chassis stiffness, contributing to a firmer feel behind the wheel and more-direct steering response. It is a direct bolt-on for 2011–2015 Camaro SS and V-6 models. Kit includes the brace and installation hardware (not shown).



## 23120542 Gen 5 Camaro SS Brake Upgrade Kit for Camaro V-6

Upgrades the front and rear brakes for 2010–2015 Camaro V-6 models with the Brembo® front and rear brake components from the SS. The front rotors are 14-inch diameter, compared to the 12.6-inch diameter of the V-6 brakes, while the rear rotors are 14.4-inch diameter, compared to the stock 12.4-inch rotors. The SS calipers are aluminum Brembo® four-piston units for each corner. It's a more economical option for customers who want greater brake performance on the street and track, but don't need the performance of the ZL1 brakes. The kit includes two front rotors and calipers, two rear rotors and calipers, brake pads, master cylinder and installation hardware.

**NOTE:** Requires 20" wheels for caliper clearance.

### The system includes:

Part Number	Description	QTY
23120544	Installation Sheet	1
22956541	Master Brake Cylinder	1
23131778	RR Brake Shield	1
23131777	LR Brake Shield	1
92229712	Front Hose	1
92229713	Front Hose	1
92229716	Rear Hose	2

Part Number	Description	QTY
21012386	Front and Rear Hose Washers	8
11569590	Front and Rear Hose Bolts	4
11611687	Rear Drive Shaft Nut	2
22907156	Front Pad Kit	1

## 23252398 Gen 5 Z/28 Brake Ducts

Brake ducts decrease "brake fade", increase brake component life, create secondary cooling of brake fluid and sustain brake pedal feel for longer periods of time. This is achieved by a supply of constant fresh air to the back of rotor area. This air supply improves convection of the brake rotor vanes, reducing heat build-up compared to conventional air flow, thus increasing brake performance. Fits 2014–2015 SS and 1LE.



Gen 5 Camaro Performance Upgrades continued



**22959672**  
**Gen 5 SS V-8 Camaro to ZL1 Brembo® Front Brake Conversion Kit<sup>1</sup>**

Upgrade the front brakes on your 2010–2015 Camaro SS with the larger brakes from the supercharged Camaro ZL1—including racing-style two-piece, 14.6-inch front rotors and six-piston Brembo aluminum calipers in black with the ZL1 logo. That gives improved performance over the 14-inch rotors/four-piston calipers on SS models.

The ZL1 two-piece rotors offer greater resistance to warping and potentially longer rotor life, as well as reduced weight. The design features a separate cast-iron rotor brake ring mounted to an aluminum “hat” that attaches the brake assembly to the wheel hub. The hat and brake ring cool at different rates, which helps the rotor dissipate heat more effectively. This racing-style disc design enhances braking performance under track operating conditions. Kit includes two rotors, two calipers, pads and mounting hardware.

Add the optional ZL1 rear caliper kit, P/N 23104466, to complement the style of the ZL1 front caliper.

**NOTE:** Requires 20" wheels for caliper clearance.

<sup>1</sup>For V-6 Conversion use Complete Kit P/N 22989384 (front and rear)

**The system includes:**

Part Number	Description	QTY
22960684	Front Installation Sheet	1
20795300	ZL1 Front LH Rotor	1
20944529	ZL1 Front LH Caliper	1
20944530	ZL1 Front RH Caliper	1
25940448	SPO Front Caliper Pin Kit	2
25940447	SPO Front Service Pad Kit	1
20944523	ZL1 Front LH Hose	1
20944532	ZL1 Front LH Shield	1
20795302	ZL1 Front RH Rotor	1

Part Number	Description	QTY
20944522	ZL1 Front RH Hose	1
20944531	ZL1 Front RH Shield	1
11570788	Caliper-to-Knuckle Bolts	4
11569590	Front Hose Bolts	2
21012386	Front Hose Washers	4
22942442	Chevrolet Perf. Badge	1

**23104466**  
**Gen 5 SS V-8 Camaro to ZL1 Rear Conversion Kit**

Make your SS rear brakes match the look of your front ZL1 conversion. Includes black ZL1 calipers and pads, hardware and instruction sheet.

**NOTE:** Requires 20" wheels for caliper clearance.

**The system includes:**

Part Number	Description	QTY
23117967	SSV-8 Rear Installation Sheet	1
20944518	ZL1 Rear LH Caliper	1
20944519	ZL1 Rear RH Caliper	1
89047744	SPO Rear Pad Kit	1
89047728	SPO Rear Caliper Pin Kit	2
21012386	Rear Hose Washers (not shown)	4





## 22989384 Gen 5 Camaro V-6 to ZL1 Brake Conversion Kit (Complete Front & Rear Kit)

Upgrade the brakes on your 2010–2015 Camaro V-6 to the system used on the supercharged Camaro ZL1—including racing-style two-piece, 14.6" front rotors with six-piston Brembo® front calipers, 14.4-inch rear rotors with four-piston Brembo® rear calipers and a V-8-specific master cylinder. That compares to the 12.6-inch front and 12.4-inch rear rotors and single-piston sliding calipers on V-6 models.

**NOTE:** Requires 20" wheels for caliper clearance.

### The front system includes:

Part Number	Description	QTY
22960684	Front Installation Sheet	1
20795300	ZL1 Front LH Rotor	1
20944529	ZL1 Front LH Caliper	1
20944530	ZL1 Front RH Caliper	1
25940448	Front Caliper Pin Kit	2
25940447	Front Service Pad Kit	1
20944523	ZL1 Front LH Hose	1
20944532	ZL1 Front LH Shield	1
20795302	ZL1 Front RH Rotor	1
20944522	ZL1 Front RH Hose	1
20944531	ZL1 Front RH Shield	1
11570788	Caliper to Knuckle Bolts	4
11569590	Front Hose Bolts	2
21012386	Front Hose Washers	4
22942442	Chevrolet Perf. Badge	1

### The rear system includes:

Part Number	Description	QTY
22989385	Rear Installation Sheet	1
11515781	Rear Caliper-to-Knuckle Bolts	4
92245929	Rear Rotor	2
20944518	ZL1 Rear RH Caliper	1
20944519	ZL1 Rear LH Caliper	1
89047744	Rear Pad Kit	1
89047728	Rear Caliper Pin Kit	2
23131777	ZL1 Rear LH Shield	1
92229716	ZL1 Rear RH & LH Hose	2
23131778	ZL1 Rear RH Shield	1
21012386	Front & Rear Hose Washers	4
22956541	V-8 Master Cylinder	1
11569590	Rear Hose Bolts	2

Gen 5 Camaro Performance Upgrades continued

**23454578** 

**Gen 5 Z/28 Air Intake\***

A unique open-air box intake system is used with the Z/28's LS7 engine, featuring a replaceable conical air filter, and delivers the highest airflow performance of any production Camaro filter system. The air cleaner seals around the bottom of the hood, reducing the chance recirculated hot air will be drawn into the engine. It is a bolt-on substitute for the intake system on the Camaro SS. The Z/28 air intake provides up to a 51% reduction in air restriction when compared to a standard LS3 equipped Camaro. Includes hardware that supports 1LE and SS PCV systems.

This performance air intake system is intended exclusively for use in competition vehicles that will only be driven on a track or off-road course. When installed, the performance air intake may cause your vehicle to no longer be emissions compliant. As a result, after installing this component, your vehicle should no longer be driven on public roads. In addition, your powertrain warranty will be voided due to the nature of the intended track use.

**NOTE:** No calibration support from GM is available. Not recommended for use on L99. Not available for sale in California, except as a direct replacement part for the Camaro Z/28.

\*See Warranty Statement on page 41



**23206771**

**Gen 5 Performance Exhaust Upgrade**

Upgrade the look and sound of your Camaro's exhaust system with one of our tuned, emissions-legal bolt-on exhaust kits. They deliver a great performance sound and reduced restriction, which promotes increased power—especially when combined with other performance parts.

Part Number	Year	Description
23206771	2014–2015	V-8 (LS3) Off-Road Exhaust Upgrade Kit. with tips
23206772	2014–2015	V-8 (LS3) Exhaust Upgrade Kit with Tips
23206773	2014–2015	V-8 (LS3) Exhaust Upgrade Kit, without Tips
23206774	2014–2015	V-6 (LFX) Exhaust Upgrade Kit, with Tips
23206775	2014–2015	V-6 (LFX) Exhaust Upgrade Kit, without tips
92206990	2010–2013	V-6
92225673	2010–2013	V-6 with Ground Effects
92225672	2010–2013	V-8 LS3 with Ground Effects
92206992	2010–2013	V-8 LS3
92231570	2010–2013	V-8 LS3 Off-Road





## 23454579

### Gen 5 Z/28 Exhaust Hook-Up Kit

Bolt on better performance! This kit bolts an LS7 Z/28 cat-back exhaust to a LS3 Gen 5 Camaro. This is the only kit necessary to clamp the LS7 Z/28 exhaust (P/N 22906768) right up to your production LS3 equipped SS. The Z/28 Exhaust system provides up to 26% reduction in back pressure compared to a LS3-equipped Camaro.

## 23259294

### Gen 5 Z/28 Cat-Back Exhaust System (not shown)

A complete kit with pipes, mufflers, hangers and exhaust tips assembled as a single unit. It features 2.75" pipes, with up to 26% less back pressure than a stock LS3 system.

**NOTE:** Gen 5 Z/28 exhaust system is compatible with cars equipped with dual mode exhaust (NPP). Cars not equipped with NPP exhaust must also apply rear valance panel. 2010–2013 – P/N 22815277. 2014–2015 – P/N 22915157.



## 23216684

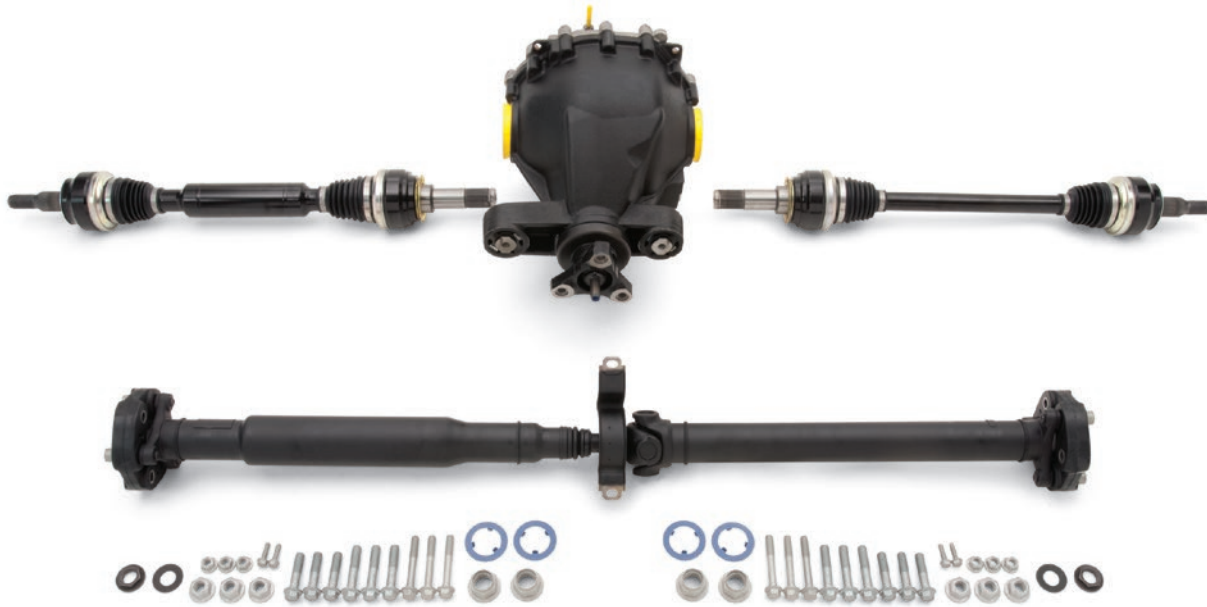
### Gen 5 Z/28 Rear Differential Module Cooler Kit

The Camaro Z/28 is equipped with an RDM cooling system that circulates cooled transmission fluid through a heat exchanger integrated into the RDM cover. This innovative system reduces oil temperature by over 100° F, helping the differential maintain cool, stable performance throughout the most aggressive track driving sessions. The Z/28 system has greater heat rejection capability than competitors' air-cooled RDMs, helping to prevent differential component damage from high temperature oil degradation. The integral heat exchanger design also eliminates the weight, noise and complexity of a dedicated external pump and its associated hardware, seen in many aftermarket systems. This Z/28-based RDM cooling kit can be applied to any 2010–2015 Camaro SS with a manual transmission.

#### **Kit Includes:**

- Z/28 RDM cover with gasket
- Upper and lower fluid lines
- All mounting hardware, clips brackets, and bolts for proper installation

Gen 5 Camaro Performance Upgrades continued



**84407158**

**Gen 5 Camaro ZL1 HD Driveline Kit – Manual\***

If you’re building an ultimate-performance 2010–2015 Camaro, Chevrolet Performance’s Camaro ZL1 Driveline Kit delivers the strength required to put big power to the pavement. This kit features the specialty components from the production Camaro ZL1, including a larger, stronger 9.9-inch cast-iron differential housing, stronger axles and heavy-duty limited-slip differential. This patent-pending system is designed to ensure that the ZL1’s tremendous power is delivered smoothly to the ground. A rear-differential cooler is incorporated and reduces temperatures in the differential by more than 100° F (fluid lines must be installed). Asymmetrical half-shafts—a 60mm hollow shaft on the right and a 33mm solid shaft on the left—offer different torsional stiffness rates, which work with the limited-slip differential to minimize the chance of wheel hop on hard launches. Also included is a stronger ZL1 prop shaft. The trans flange included in the kit will not be required for the SS1LE or Z/28 applications.

**NOTE:** This change will affect the indicated vehicle speed. Recalibration is required for accurate speedometer reading. Not available from Chevrolet Performance.

**22959395**

**Gen 5 Camaro ZL1 HD Driveline Kit – Automatic\* (not shown)**

All the performance advantages of Kit P/N 22959394 described above, but for vehicles equipped with an automatic transmission.

**NOTE:** This change will affect the indicated vehicle speed. Recalibration is required for accurate speedometer reading. Not available from Chevrolet Performance.

**Manual system includes:**

Part Number	Description	QTY
20931145	Propshaft	1
20931133	RDM	1
22960153	RDM Plug/cap	2
22953760	LH Halfshaft	1
22953759	RH Halfshaft	1
22960154	Trans Flange	1
89059464	Trans Flange Nut	2
89059465	Trans Flange Washer	1
22960155	I-Sheet	1
11611234	Driveshaft Nut	1
11611965	Driveshaft Washer	2
11611335	Prop-to-Trans Bolt	3
11611365	Prop-to-Trans Nut	3
11515758	Prop-to-Frame Bolt	2
11516878	RDM-to-Cradle Bolt	3
11516078	RDM-to-Cradle Nut	3
22942442	Chevrolet Performance Badge	1

**Automatic system includes:**

Part Number	Description	QTY
22960156	Propshaft	1
20931134	RDM	1
22960153	RDM Plug/cap	2
22953760	LH Halfshaft	1
22953759	RH Halfshaft	1
24256909	Trans Flange	1
24256278	Trans Flange Nut	1
22960155	I-Sheet	1
11611234	Driveshaft Nut	2
11611965	Driveshaft Washer	2
11611335	Prop-to-Trans Bolt	3
11611365	Prop-to-Trans Nut	3
11611336	Prop-to-RDM Bolt	3
11515758	Prop-to-Frame Bolt	2
11516878	RDM-to-Cradle Bolt	3
11516078	RDM-to-Cradle Nut	3
22942442	Chevrolet Performance Badge	1

\*See Warranty Statement on page 41





**19301504** (fits 2010–2013 MY)  
**19329768** (fits 2014–2015 MY)  
**Gen 5 Camaro 1LE 3.91 Gear Kit**



This lower (higher numerically) ratio rear-drive gear kit will increase effective rear wheel torque multiplication in Gen 5 Camaros by 13% (over standard 3.45 ratio) in a manual transmission-equipped car, and 20% (over standard 3.27 ratio) in an automatic-equipped car. This gearset is the original equipment ratio found in the 2013–2015 1LE Camaro package. Reflash of the speedometer calibration by your dealer is included with the kit. GM provides a calibration and new certification label.

*These parts have been granted an Executive Order (E.O.) from the California Air Resources Board. Part Number 19301504 E.O. D-126-35 and Part Number 19329768 E.O. D-126-37.*

**The kit includes:**

Part Number	Description	QTY
22813040	Gear Kit (shown)	1
92230403	Gasket	1
92230584	Oil Seal	1
90538867	Nut	3
92138569	Bolt	3
92139104	Bolt	3
88900330	Limited-Slip Differential Oil Additive	1
19301909	Label Altered Vehicle Cert.	1
19301503	Instruction Sheet	1



**23489551**  
**Gen 5 Z/28 Aero Components Kit**

Take your Camaro's handling performance to the next level with this kit. Select downforce-enhancing aero components from the Z/28 are offered in this bolt-on package, including the Z/28 front splitter, Z/28 rear spoiler, underbody closeout panel, and revised Gurney lip extensions.

**The system includes:**

Part Number	Description	QTY
23498354	Front Splitter Kit	1
23227595	Front Splitter Bracket Kit	1
23481656	Rear Blade Spoiler Kit	1
23222454	Gurney Lip Extension Kit	1
23459995	Underbody Closeout Panel Kit (not shown)	1

Gen 5 Camaro Performance Upgrades continued

**23322214**

**Gen 5 Camaro Short-Throw Suede-Wrapped Shifter Kit**

Get quicker, more precise shifts in your manual-transmission Camaro SS with Chevrolet Performance's Camaro ZL1 shifter kit. This is the same shifter used in the production ZL1, which delivers shorter shifts than the shifter in the SS. The kit includes the shifter, installation hardware and a sueded micro-fiber shift knob with contrast stitching.



**23157703**

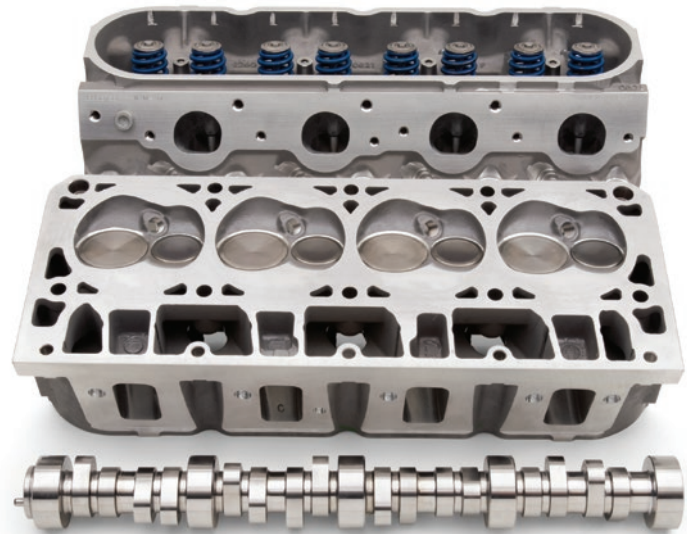
**Gen 5 Camaro Short-Throw Leather-Wrapped Shifter Kit (not shown)**

The production Camaro Performance Package shifter delivers shorter, more precise shifts for a greater feeling of control and more immediate performance. It is a direct replacement for the standard manual shifter on 2010–2015 Camaro SS models and is similar to the Camaro ZL1 shifter, but with a leather-wrapped shift knob. The kit includes the shifter, shift knob and installation hardware.

**19300535** 

**LS3 Power Upgrade Kit – Basic\* (Heads and Cam Only)**

Increase the power of the LS3 engine in your Corvette or Camaro SS by 40 horsepower with Chevrolet Performance's high-performance heads-and-cam kit. Developed by Chevrolet Performance engineers as a direct replacement for the factory-installed heads and camshaft (tuning required), the kit includes our CNC-ported LS3 cylinder heads, which flow more than 350 cfm (intake side), with 276cc intake runners and 2.165"/1.590" valves. The high-lift LS7 camshaft makes the most of the heads' generous airflow attributes, holding the big valves open so the engine can process more air. This kit fits other LS-family engines with at least 4.000" bores. Contents include the camshaft and fully assembled cylinder heads. Head gaskets and cylinder head bolts must be purchased separately.



**19301990**

**LS3 Power Upgrade Kit – Deluxe\* (Heads, Cam and Components) (not shown)**



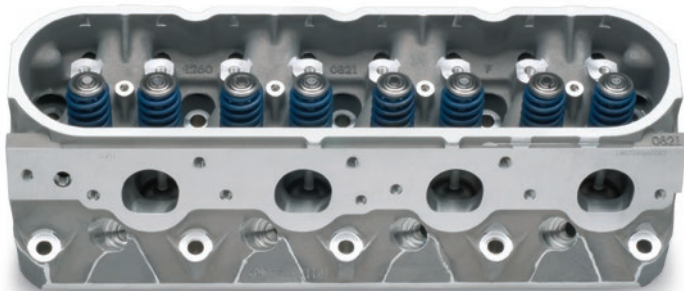
Same as 19300535 (above), but includes cylinder heads, camshaft and components needed to complete the job. New calibration included.

*This part has been granted an Executive Order (E.O.) from the California Air Resources Board. E.O. D-126-45*

**The kit includes:**

Part Number	Description	QTY
88958758	CNC LS3 Cyl Head	2
12638426	LS7 Camshaft	1
12623754	Camshaft Sprocket	1
11588723	Cam Bolts	3
12610046	Head Gasket	2
19258707	Head Bolts	20
12602540	Cover	2
12617944	Exhaust Manifold Gasket	2
12557840	Crankshaft Bolt	1

\*See Warranty Statement on page 41



### 88958758

#### LS3 CNC-Ported Cylinder Head\*

Airflow equals power, and this LS3 CNC-ported head flows nearly 10 percent more than the stock cylinder head to promote greater power across the rpm band.

### 19328743

#### LS9 CNC-Ported Head Assembly\* (not shown)

Lightweight and strong, this LS9 CNC-ported head delivers big-time performance! It features roto-cast design for additional casting strength and is CNC-ported to same specs as P/N 88958758 LS3 design. It is assembled with lightweight LS9 components, including titanium intake valves, sodium-filled exhaust valves and high-performance beehive-style valve springs.

See page 253 for more details.

\*See Warranty Statement Below



### 12653073

#### Gen 5 Camaro 1LE PCV System

Crankcase ventilation system designed for the track-oriented Camaro 1LE package, designed for excellent oil separation and crankcase return during high-performance driving and high-load cornering. Simple catch-can-type design screws into oil-fill port in the rocker cover of V-8 and V-6 models.



### 19303293

#### Gen 5 ZL1 Fuel Pump

Get greater performance with a track-proven fuel pump! The high-capacity fuel pump module from the 2012 Camaro ZL1 drops right into 2010+ Camaro fuel tanks and supports about 600 hp.

**NOTE:** When combined with service part 22756513 and 22756514 fuel pickups, you can expand the amount of fuel available during road course usage with your Camaro.

\*These components are intended for installation and operation in off-road uses only. They may not meet the full durability requirements that Chevrolet validates for its street legal, production vehicle components. The use of these components in a GM vehicle may result in adversely affecting vehicle performance. In some cases, use of certain Chevrolet Performance components may result in the failure of other components or systems, which would not be covered under the New Vehicle Limited Warranty. For Performance Parts in this catalogue designated with an asterisk (\*), installation of such parts may void part or all of the New Vehicle Limited Warranty; further warranty information and other specific restrictions are called out with each Performance Part. Otherwise, vehicles do retain their New Vehicle Limited Warranty coverage with Chevrolet Performance components installed by an authorized GM Dealer or qualified Independent Service Center.



Parts intended for competition use only.  
See page 2 for details.



PERFORMANCE

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## THE ULTIMATE TRACK GEN 5 CAMARO SS SELECTION

Kit Description	Part Numbers per Model/Year				
	Camaro 1LE 2014–2015	Camaro 1LE 2013	Camaro SS 2014–2015	Camaro SS 2012–2013	Camaro SS 2010–2011
Z/28 RDM Cooling System Kit <sup>1</sup>	23216684	23216684	23216684	23216684	23216684
Z/28 Half Shaft (Left)	23473010	23473010	23473010	23473010	23473010
Z/28 Half Shaft (Right)	23473011	23473011	23473011	23473011	23473011
Z/28 Aero Package <sup>2</sup>	23489551	—	23489551	—	—
Z/28 Suspension Kit	23464729	23464729	23464729	23464729	23464729
ZL1 Engine Mounts	20952437	20952437	20952437	20952437	20952437
Z/28 Concentric Slave Cylinder	24266013	24266013	24266013	24266013	24266013
Z/28 Induction	23454578	23454578	23454578	23454578	23454578
Z/28 Brake Ducts	23252398	—	23252398	—	—
LS7 Exhaust Adapter	23454579	23454579	23454579	23454579	23454579
LS7 Exhaust System	23259294	23259294	23259294**	23259294**	23259294**
ZL1 Brake Upgrade Kit	22959672	22959672	22959672	22959672	22959672
LS3 Power Upgrade Kit – Deluxe	19301990	19301990	19301990	19301990	19301990
ZL1 Wheel Hubs/Bearings	25954415	25954415	25954415	25954415	25954415
1LE Wheels – Front, 20" x 10"	—	—	22798741	22798741	22798741
1LE Wheels – Rear, 20" x 11"	—	—	22798743	22798743	22798743
1LE Tires – Left	—	—	88878548	88878548	88878548
1LE Tires – Right	—	—	88878549	88878549	88878549
1LE PCV System	—	—	12653073	12653073	12653073
Camaro 1LE Strut Tower Brace	—	—	23120485	23120485	23120485
Short Throw Shifter (Suede) <sup>3</sup>	—	—	19299460	19299460	19299460
ZL1 Fuel Pump	—	—	19303293	19303293	19303293
ZL1 Fuel Pickup Hose	—	—	22756513	22756513	22756513
ZL1 Fuel Pickup Pipe	—	—	22756514	22756514	22756514
1LE Suspension Adapter Kit <sup>4</sup>	—	—	—	—	23484878

<sup>1</sup> For manual cars only

<sup>2</sup> See page 39 for details

<sup>3</sup> Alternate P/N 23157703, Leather Gear Knob

<sup>4</sup> Needed for Z/28 Suspension Upgrade

\*\*Vehicles without Dual Mode (NPP) exhaust systems require rear valance panel:

P/N 22815277 (2010–2013)

P/N 22915157 (2014–2015)



# CORVETTE PERFORMANCE UPGRADES

## ***FUNCTIONALLY DESIGNED, PERFORMANCE PROVEN***

Corvette has always balanced form and function, and Chevrolet Performance's collection of factory-engineered accessories and performance parts pushes the icon to higher levels of capability on the track—and elevated style on the street.

Handling and braking upgrades help the Corvette push harder through the turns, while production-based supporting elements from the Z51 and Z06 models offer even more. Each is engineered and validated to production-vehicle specs, for uncompromising fit and performance.

When it comes to form, Chevrolet Performance delivers with aero-enhancing spoilers, aerodynamic packages, accessory wheels and more—all designed to help your Corvette look as good as it goes.

Your Corvette offers capability few other cars can match. When pushing it even farther, trust Chevrolet Performance's factory-engineered parts to take you there!

CORVETTE PERFORMANCE UPGRADES

**84152141**  
**Cold Air Intake System**



Add an element of performance-oriented style to your vehicle with this Chevrolet Performance Air Intake System. This system reduces air intake restriction up to 30% for LT1 engines, up to 28% for LT4, and up to 26% for LT5 Engines. This system also has a horsepower gain of up to 11 hp on the LT4 Engine and up to 17 hp on the LT5 Engine. This system is 50-state legal. It looks great under the hood and includes an open-element air filter with the Jake Logo and all necessary installation hardware.

*This part has been granted an Executive Order (E.O.) from the California Air Resources Board. E.O. D-126-43 (2014–2019)*



Part Number	Description
84372901	Service Replacement Filter

**100 Octane Calibration (not shown)**  
**(Dealer Install Only)**



This calibration is optimized for track use with 100 octane fuel. If used on the street with lower octane fuel, 93 octane rating or less, driveability issues may be experienced. In particular it is possible that detonation, or spark knock, may occur in hot climates or hot running conditions with fuel that has a lower octane rating than 100. Spark knock results in the ECM retarding spark timing, which will/may result in reduced engine performance. We recommend using 100 octane fuel with this calibration to maintain peak engine performance.

*This part has been granted an Executive Order (E.O.) from the California Air Resources Board. E.O. D-126-41*

**NOTE:** *This exclusive calibration upgrade is only available for installation at the dealer.*

Part Number	Description
12677901	For 2015–2016 Z06 Corvette Models



**Corvette Magnetic Ride Suspension Calibration Upgrade (not shown)**  
**(Dealer Install Only)**

Continuous on-track and street development combined with the pursuit of perfection have pushed our Corvette engineers to develop updated tuning strategies and algorithms for existing Magnetic Selective Ride Control equipped Corvettes. Each calibration is independently tuned for its respective chassis; updates Tour, Sport, and Track modes, and includes independent compression and rebound calibration for front and rear dampers individually, allowing for precise control of heave, pitch, and roll under a wide variety of situations to fine tune the vehicle's response. Corvette Magnetic Ride Suspension Calibration Upgrades improve ride quality and handling feel, and have been rigorously verified and tested to ensure the system continues to communicate with the rest of the vehicle systems, making sure your Corvette functions as intended, while maintaining your vehicle's warranty, in a way only Chevrolet Performance can.

**NOTE:** *This exclusive calibration upgrade is only available for installation at the dealer.*

Model Year	Trim Level	Tour	Sport	Track
2015-2018	Z06 with Z07	X	X	X
2015-2018	Z06 without Z07	X	X	X
2017-2018	Grand Sport with Z07	X	X	X
2017-2018	Grand Sport without Z07	X	X	X
2016-2018	Base	X	X	X
2014-2018	Z51	X	X	



### 23336064 Corvette Handling Suspension Upgrade System

This suspension package was developed to improve the on-track handling capabilities of the Corvette Stingray, including Z51-equipped models. Developed for racing, the Corvette Stingray T1 Suspension Kit has been tuned with a unique front stabilizer bar paired with the rear stabilizer bar from the Grand Sport, lower control arms with stiffer handling bushings, and track-optimized passive shocks. Roll stiffness has been increased (40% front, 20% rear). This kit is homologated for SCCA's Touring 1 Class, and is designed to maintain eligibility for most club racing sanctioning bodies.

**NOTE:** For Grand Sport and Z06 customers, the lower control arms from the T1 kit are available individually under 23336059 (RR), 23336060 (LR), 23336061 (RF), and 23336062 (LF) respectively.



### 84150313 Corvette Z06 Front Brake Cooling Duct System

Enhance the stopping performance of your vehicle with the Front Brake Cooling Duct System. The kit includes brake ducts and deflectors that transport air from the front grille through the wheel wells to effectively cool the front brakes and expel heat. This increases airflow by 16% (based on CFD analysis) to increase stopping performance by reducing temperature and brake fade. Available on Stingray base trim only.

**NOTE:** Brake duct performance is optimized when used with Z06 Grille Kit (below).



### Corvette Z06 Spec Grille System

Further enhance the airflow to your vehicle with a Corvette Z06 Grille System, specifically designed to provide maximum airflow to the radiator and brake cooling ducts. The 17% additional airflow (compared to Z51 and based on CFD analysis) can help keep your vehicle running cooler on the track. Additionally, the inlet ramps to the brake cooling ducts were optimized to balance the airflow demands of brake cooling and engine cooling. (Not for Z06 models. For vehicles with front camera but not grille inserts.)

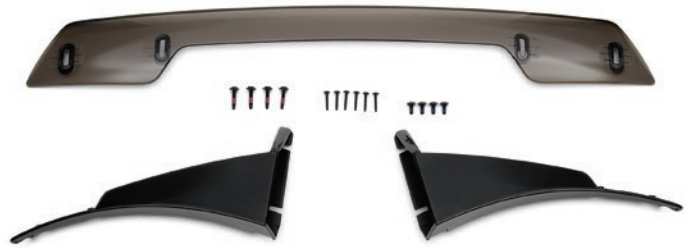
**Grille System Options include:**

Part Number	Year	Description
84115259	2016–2018	With Front Camera
84115258	2016–2019	Without Front Camera

Corvette Performance Upgrades continued

**84056038**  
**Corvette Z06 Spec Aero Package Level 3**

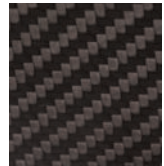
Add a new dimension of downforce to your Corvette Z06 with a Performance Aero Kit Downforce Package. This Level 3 Aero Package is an upgrade exclusively for Level 2-equipped Corvette Z06 models and adds elements from the Z07 Performance Package, including larger end plates to the front splitter, as well as an adjustable transparent wickerbill on the rear spoiler for track use.



23373152 (black)



84347359 (carbon fiber)



**Corvette Quarter Panel Vents**

Substantial airflow is critical for maintaining cooling performance on the track. The quarter vents offer larger openings for increased airflow to the transmission oil cooler and differential cooler—an approximately 25% improvement over the airflow of the Z51 at track speeds (based on CFD analysis).

**Panel Vent Options include:**

Part Number	Year	Description
23373152	2015–2019	Black, for Z51
84347359	2015–2019	Carbon Fiber, for Z06 and Z51

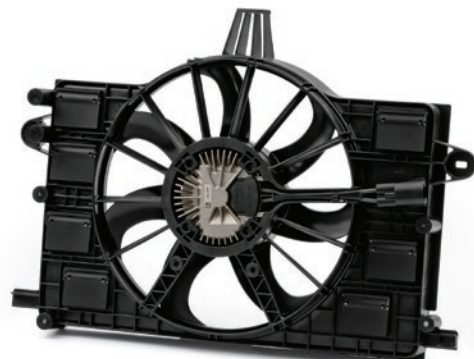
**23385708**   
**Corvette Z06 Spec Carbon Fiber Underbody Braces**

These carbon fiber underbody braces are about 17% lighter than the aluminum braces on the Corvette Stingray, while maintaining original overall torsional stiffness.

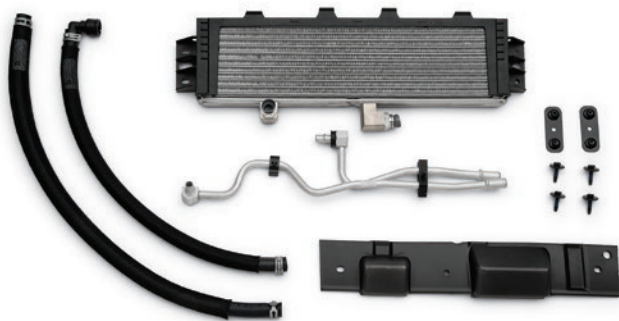


**23376530**  
**Corvette Z06 600-Watt Radiator Fan**

Developed to meet the Z06's track cooling requirements, this powerful, 600-watt radiator cooling fan increases the fan speed over the Stingray's 500-watt system for greater airflow and enhanced cooling capability. It is a direct replacement for the standard Corvette Stingray cooling fan on pre-2015 Z51 and all base 2014–2017 models.

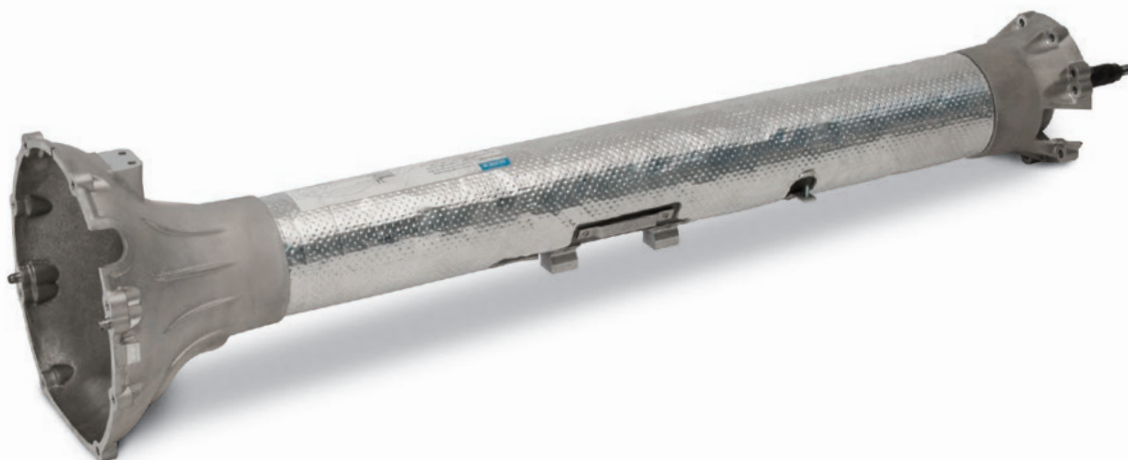






### 84309470 Corvette Secondary Radiator

This radiator adds additional cooling capability to manual transmission Corvettes that see regular track use. This kit includes the lines and hardware necessary to mount and plumb this additional radiator to the front of any manual transmission-equipped Stingray. This includes base Stingray, Z51, and Z06 cars. With the addition of this kit to a Z51 manual transmission car, the radiator fluid temperatures are lowered 25° F the engine oil temperatures are down 15° F. Addition of the Z06 grill (page 45) further enhances the cooling capacity of this kit with radiator fluid temperatures lowered 27° F and engine oil temperatures down 18° F.



### Corvette Z06 Carbon Fiber Torque Tube and Prop Shaft Kit

Drop a few pounds on your Stingray with the Z06 Carbon Fiber Torque Tube assembly. It saves almost 15.5 pounds (7 Kg) compared to the Stingray's steel-intensive torque tube. Chevrolet Performance's Corvette Z06 Carbon Fiber Torque Tube and Prop Shaft Kit (P/Ns 23228000, 23401477, 23227999 and 23401476) features the torque tube assembly and the Corvette Z06 prop shaft with high-temperature couplings. The higher-temperature rubber couplers in the prop shaft can withstand

the higher temperatures typically encountered at the track. Applications vary by transmission and model year. See your Chevrolet Performance dealer for the correct part number for your vehicle.

**Torque Tube and Prop Shaft Kit Options include:**

Part Number	Description
23228000	Manual (shown)
23227999	Automatic



### 23229542 Corvette Stingray Heat Shield

Protect your prop shaft from heat! This larger heat shield helps protect the prop shaft from high temperatures seen with track use. It is only required for 2014 Corvette Stingray models. It is included on 2015+ models.

## PERFORMANCE UPGRADES & ACCESSORIES

Corvette Performance Upgrades continued

### Corvette Z06 Prop Shaft Assembly with High-Temp Couplers (not shown)

Handle track temps better! The Corvette Z06's internal prop shaft includes rubber couplers designed for higher temperatures and, combined with the larger heat shield, results in increased durability during track use. They are only needed for vehicles manufactured before June 2, 2015. Includes prop shaft assembly only.

#### Prop Shaft Assembly Options include:

Part Number	Description
23366291	Manual
23366290	Automatic

### Corvette Z06 Carbon Fiber Torque Tube Housing (not shown)

When every pound matters, trim weight without compromising performance. The Corvette Z06's Carbon Fiber Torque Tube Housing saves almost 15.5 pounds (7 Kg) compared to the Stingray's steel-intensive torque tube. Includes the torque tube housing assembly only.

#### Torque Tube Housing Options include:

Part Number	Description
23366289	Manual
23366287	Automatic

### A. Corvette Center Caps

Add an extra element of beauty to your Corvette with a unique Center Cap.

Part Number	Description
19301417	Jake Logo, Argent Background
19301418	Stingray Logo
19301420	Z51 Logo, Chrome
19301415	Crossed-Flag Logo, Argent Background (shown)
19301416	Crossed-Flag Logo, Black Background
19301421	Z51 Logo, Metallic Gray
19302357	Carbon Logo (shown)
19331659	Jake Logo, Black Background (shown)
19301419	Stingray Logo



**A** Corvette Center Caps

## CORVETTE WHEELS

### B. 19- and 20-Inch Wheels (Z06 only) – Black Painted With Machine Groove

Personalize your Corvette Z06 vehicle with these 19- and 20-Inch Wheels validated to GM specifications. Use only GM-approved wheel and tire combinations.

Part Number	Year	Description
23251387	2016–2019	19-inch Wheel - Front Wheel - Black Painted With Machine Groove - 6Z9 (Z06 Only)
23319267	2016–2019	20-inch Wheel - Rear Wheel - Black Painted With Machine Groove - 6Z9 (Z06 Only)

**NOTE:** Center Caps, Tires, Lugnuts, Tire Pressure Monitors, and Wheel Locks sold separately.



**B** Z06 10-Spoke Black Painted Wheel

### C. 19- and 20-Inch Wheels (Z06 only) – Nickel Pearl Painted With Machine Groove

Personalize your Corvette Z06 vehicle with these 19- and 20-Inch Wheels validated to GM specifications. Use only GM-approved wheel and tire combinations.

Part Number	Year	Description
23251390	2016–2019	19-inch Wheel - Front Wheel - Nickel Pearl Painted - 5Z8 (Z06 Only)
23319266	2016–2019	20-inch Wheel - Rear Wheel - Nickel Pearl Painted - 5Z8 (Z06 Only)

**NOTE:** Center Caps, Tires, Lugnuts, Tire Pressure Monitors, and Wheel Locks sold separately.



**C** Z06 10-Spoke Nickel Pearl Painted Wheel



Grand Sport Cover **D**



Indoor Vehicle Cover – C7R Corvette Racing **E**



Indoor Vehicle Cover – Black ZR1 Logo **E**



Outdoor, All-Weather Vehicle Cover – Stingray Logo, Gray **F**

## VEHICLE COVERS

Keep your performance investment clean and protected with a choice of indoor or outdoor Vehicle Covers. The soft Indoor Dust Cover helps keep dust and light debris off, and when circumstances dictate outdoor storage, an Outdoor All-Weather Vehicle Cover helps to shield the finish from the elements, offering waterproof, breathable protection. Great looks are always important, and both versions have you covered with Corvette-specific logos. Each includes a duffel-style storage bag to keep the cover clean and neatly out of the way when not in use.

### D. Grand Sport Cover

Part Number	Year	Description
84025014	2017–2019	Vehicle Cover, Rendered Grand Sport Indoor Cover
23249342	2017–2019	Vehicle Cover, Embossed Grand Sport Indoor Cover

### E. Indoor Covers

Part Number	Year	Description
23142888	2014–2019	Vehicle Cover, Indoor Dust Cover, Embossed Logo, Red
23481362	2014–2019	Vehicle Cover, C7R Corvette Racing, Indoor (Fits 2014–2016 Vehicles) (shown)
23142881	2014–2019	Vehicle Cover, Indoor Dust Cover, Crossed-Flag Logo, Gray
23142882	2014–2019	Vehicle Cover, Indoor Dust Cover, Crossed-Flag Logo, Kalahari
23142883	2014–2019	Vehicle Cover, Black Stingray Logo
23187874	2015–2019	Vehicle Cover, For Z06, Indoor, Galvanized Cool
23187875	2015–2019	Vehicle Cover, For Z06, Indoor, Blue
84053409	2019	Vehicle Cover, For ZR1, Black ZR1 Logo (shown)

### F. Outdoor Covers

Part Number	Year	Description
23142884	2014–2019	Vehicle Cover, Outdoor All-Weather, Stingray Logo, Black
23142885	2014–2019	Vehicle Cover, Outdoor All-Weather, Stingray Logo, Gray (shown)
23187877	2015–2019	Vehicle Cover, For Z06, Outdoors, Redline
23187876	2015–2019	Vehicle Cover, For Z06, Outdoors, Black



# THE ULTIMATE TRACK CORVETTE STINGRAY

The C7 Corvette Stingray is one of the most track-capable sports cars you can buy—particularly when it's equipped with the available, track-tested Z07 package, with its performance eclipsed only by the supercharged Corvette Z06. From aerodynamic aids designed to produce cornering-enhancing downforce and add high-speed stability to the larger brakes and unique drivetrain elements required to support the 650-hp Z06's higher performance capability, it's a world-class supercar.

Many of the Z06's special components can be applied to the Stingray (including Z51 models) to enhance handling, braking, cooling and downforce performance, elevating its capability on the track for quicker lap times and a greater overall feeling of confidence in turns and on straights. Chevrolet Performance engineers have hand-picked the Z06 parts and other components that offer the greatest performance enhancements, with most of them offered as direct replacements for Stingray corresponding stock parts.

No one has spent more time developing Corvette performance components than Chevrolet, and our new range of components is the result of countless hours of testing. When applied to your Stingray, you can trust they will fit and perform as expected, with production-level durability. Mix and match the parts to build your own ultimate Stingray track car. It's the capability of the Z06 straight from Chevrolet Performance!

## THE ULTIMATE TRACK CORVETTE STINGRAY SELECTION

Kit Description	Part Numbers	Trim	Transmission	Restrictions
T1 Suspension Kit	23336064	Non-Z51 or Z51	Man. or Auto.	Vehicles with FE1/FE3
T1 Right Rear Control Arm	23336059	Z06 or GS	Man. or Auto.	N/A
T1 Left Rear Control Arm	23336060	Z06 or GS	Man. or Auto.	N/A
T1 Right Front Control Arm	23336061	Z06 or GS	Man. or Auto.	N/A
T1 Left Front Control Arm	23336062	Z06 or GS	Man. or Auto.	N/A
Carbon Fiber Underbody Braces	23385708	Non-Z51 or Z51	Man. or Auto.	N/A
Manual Transmission Carbon Fiber Driveshaft Complete Assembly	84016821	Non-Z51 or Z51	Man.	N/A
Automatic Transmission Carbon Fiber Driveshaft Complete Assembly	84016824	Non-Z51 or Z51	Auto.	N/A
Larger Driveshaft Heat Shield <sup>3</sup>	23229542	Non-Z51 or Z51	Man. or Auto.	N/A
Manual Transmission Internal Prop-Shaft Assembly including higher temp couplers <sup>2</sup>	23366291	Non-Z51 or Z51	Man.	N/A
Automatic Transmission Internal Prop-Shaft Assembly including higher temp couplers <sup>2</sup>	23366290	Non-Z51 or Z51	Auto.	N/A
Manual Transmission Carbon Fiber Torque Tube Housing Assembly	23366289	Non-Z51 or Z51	Man.	N/A
Automatic Transmission Carbon Fiber Torque Tube Housing Assembly	23366287	Non-Z51 or Z51	Auto.	N/A
Z06 Transmission Cooler Duct <sup>1</sup>	84241511	Z51	Man.	N/A
Z06 Transmission Fluid Pump (internal to transmission)	19180060	Z51	Man.	N/A
Z06 Large Core Transmission Cooler (manual, rpo: mek) <sup>1</sup>	23283460	Z51	Man.	N/A
Pipe, Transmission Fluid clr inl & ottl, rear large core manual transmission line <sup>1</sup>	23212375	Z51	Man.	N/A
Z06 Grille w/o camera	84115258	Non-Z51 or Z51	Man. or Auto.	Base car should buy brake ducts to fill the hole
Z06 Grille w/camera <sup>5</sup>	84020980	Non-Z51 or Z51	Man. or Auto.	Base car should buy brake ducts to fill the hole
Quarter Panel Vent <sup>1</sup>	23373152	Z51	Man. or Auto.	N/A
Z51 Brake Ducts	84150313	Non-Z51	Man. or Auto.	N/A
600W Radiator Fan <sup>4</sup>	23376530	Non-Z51 or Z51	Man. or Auto.	N/A
Auxiliary Laydown Radiator	84309470	Non-Z51, Z51 & Z06	Man.	N/A
C7 Front Compartment Air Deflector	23135212	Non-Z51, Z51 & Z06	Man. or Auto.	Track use only, must be removed for daily driving
C6 Z06 Rear Duct (eps cooler)	15842373	Non-Z51, Z51 & Z06	Man. or Auto.	Track use only, must be removed for daily driving
Ground Effects – exposed carbon fiber	84139800	Non-Z51 or Z51	Man. or Auto.	Must be purchased with Rear Spoiler Kit
Ground Effects – carbon flash	84139797	Non-Z51 or Z51	Man. or Auto.	Must be purchased with Rear Spoiler Kit
Ground Effects – arctic white	84139794	Non-Z51 or Z51	Man. or Auto.	Must be purchased with Rear Spoiler Kit
Ground Effects – Laguna blue/blue my mind	84139806	Non-Z51 or Z51	Man. or Auto.	Must be purchased with Rear Spoiler Kit
Ground Effects – shark gray metallic/fusion gray metallic	84139803	Non-Z51 or Z51	Man. or Auto.	Must be purchased with Rear Spoiler Kit
Ground Effects – torch red	84139791	Non-Z51 or Z51	Man. or Auto.	Must be purchased with Rear Spoiler Kit
Z06 Rear Spoiler w/stage 1 – carbon flash metallic	23303055	Non-Z51	Man. or Auto.	Must be purchased with Ground Effects
Z06 rear Spoiler w/stage 1 – white arctic	23301862	Non-Z51	Man. or Auto.	Must be purchased with Ground Effects
Z06 rear Spoiler w/stage 1 – Laguna blue/blue my mind	23301863	Non-Z51	Man. or Auto.	Must be purchased with Ground Effects
Z06 rear Spoiler w/stage 1 – shark gray metallic/fusion gray metallic	23301860	Non-Z51	Man. or Auto.	Must be purchased with Ground Effects
Z06 rear Spoiler w/stage 1 – torch red	23301864	Non-Z51	Man. or Auto.	Must be purchased with Ground Effects
Z06 rear Spoiler w/stage 3 bridge – carbon flash metallic	84056045	Z51	Man. or Auto.	Must be purchased with Ground Effects
Z06 rear Spoiler w/stage 3 bridge – white arctic	84056044	Z51	Man. or Auto.	Must be purchased with Ground Effects
Z06 rear Spoiler w/stage 3 bridge – Laguna blue/blue my mind	84056042	Z51	Man. or Auto.	Must be purchased with Ground Effects
Z06 rear Spoiler w/stage 3 bridge – shark gray metallic/fusion gray metallic	84056043	Z51	Man. or Auto.	Must be purchased with Ground Effects
Z06 rear Spoiler w/stage 3 bridge – torch red	84056041	Z51	Man. or Auto.	Must be purchased with Ground Effects
Z51 Spoiler – carbon flash metallic	22989472	Non-Z51	Man. or Auto.	N/A
Z51 Spoiler – white arctic	22967764	Non-Z51	Man. or Auto.	N/A
Z51 Spoiler – Berlin blue metallic/night race blue metallic	22967765	Non-Z51	Man. or Auto.	N/A
Z51 Spoiler – torch red	22967767	Non-Z51	Man. or Auto.	N/A
Z51 Spoiler – crystal red tintcoat	22967769	Non-Z51	Man. or Auto.	N/A
Z51 Spoiler – black	22967771	Non-Z51	Man. or Auto.	N/A
Z51 Spoiler – switchblade silver/blade silver metallic	22967773	Non-Z51	Man. or Auto.	N/A
Z51 Spoiler – velocity yellow tintcoat	22967774	Non-Z51	Man. or Auto.	N/A
Z51 Spoiler – Laguna blue/blue my mind	22967770	Non-Z51	Man. or Auto.	N/A
Cold Air Intake Kit	84152141	Non-Z51, Z51 & Z06	Man. or Auto.	N/A

<sup>1</sup> For Coupe body style only

<sup>2</sup> For models manufactured before 06/02/2015

<sup>3</sup> 2014 model year only

<sup>4</sup> 2014+ model years for Non-Z51, 2014 model year for Z51

<sup>5</sup> 2014–2017 model year only



# ALL-NEW SILVERADO 1500 PERFORMANCE UPGRADES

Chevrolet Performance's portfolio of accessories and performance parts offer more ways than ever to personalize your new Silverado 1500.

Performance upgrades include cat-back exhaust kits, cold-air intake systems, brake systems and suspension lift kits. All are engineered and validated to the same standards as the production Silverado 1500 itself.

We haven't neglected owners of pre-2019 Silverado models, either, as we have carried over our collection of performance parts, styling accessories and functional accessories for earlier models.

Trucks are personal. Trust Chevrolet Performance to help make your Silverado unique.

## 23505023 **NEW!**

### Front 6-Piston Brembo® Brake Upgrade System in Red

For braking by the numbers, the Chevrolet Performance Brake Upgrade System simply adds up. The system centers around 410 mm x 32 mm (16.1-inch x 1.3-inch) Duralife™ rotors that feature a hardened surface to reduce corrosion and provide quieter braking with less vibration. Coupled with Bright Red Chevrolet Performance Brembo® 6-piston fixed aluminum calipers this upgrade system means serious business with a:

- **22% increase in rotor area over stock**
- **89% increase in brake pad area to increase system thermal capacity**

**NOTE:** System not available with RBR wheels or any Chevrolet wheels smaller than 20-inches in diameter. The system is not ePWI compatible. Front brake system is not compatible with production spare wheel and tire.



**ALL-NEW SILVERADO 1500 PERFORMANCE UPGRADES**

**A. 84434801 NEW!  
Rear Brake Calipers in Red**

Designed to compliment the Front Big Brake System, the Chevrolet Performance Color Matched Rear Brake System includes painted Bright Red calipers. Additionally, the rear brake system maintains complete integration with the all-new 2019 Silverado braking system and works seamlessly with the production parking brake system. Will not void the New Vehicle Limited Warranty.



Rear Brake Calipers in Red **A**

**COLD AIR INTAKE SYSTEMS**

**84561597 NEW!  
5.3L Cold Air Intake System (not shown)**

Upgrade the performance and look of your Silverado with the Chevrolet Performance 5.3L Cold Air Intake System. This system reduces air intake restriction by up to 13% and looks great under the hood. It's available for 5.3L applications and features a high efficiency dry media filter, a 98mm outer diameter intake tube, and a matching MAF calibration for optimal performance. Rigorously tested for durability, corrosion, and performance, this system is 50-state emissions compliant and will not void the New Vehicle Limited Warranty.



*This part has been granted an Executive Order (E.O.) from the California Air Resources Board E.O D-126-48*

**B. 84561598 NEW!  
6.2L Cold Air Intake System**

Upgrade the performance and look of your Silverado with the Chevrolet Performance 6.2L Cold Air Intake System. This system reduces air intake restriction by up to 17% and looks great under the hood. It's available for 6.2L applications and features a high efficiency dry media filter, a 98mm outer diameter intake tube, and a matching MAF calibration for optimal performance. Rigorously tested for durability, corrosion, and performance, this system is 50-state emissions compliant and will not void the New Vehicle Limited Warranty.



*This part has been granted an Executive Order (E.O.) from the California Air Resources Board E.O D-126-48*



6.2L Cold Air Intake System **B**

**C. Exhaust Tip NEW!**

Add a sporty appearance to the exterior of your vehicle with this Chevrolet Performance Exhaust Tip Set. This 4" Tip features the Bowtie logo for a personalized touch.



*This part has been granted an Executive Order (E.O.) from the California Air Resources Board E.O D-126-44*



Exhaust Tip **C**

Part Number	Year	Description
84240383	2019	4.3L and 5.3L Dual Wall Angle Cut Exhaust Tip with Bowtie Logo
84240390	2019	2.7L Dual Wall Angle Cut Exhaust Tip with Bowtie Logo

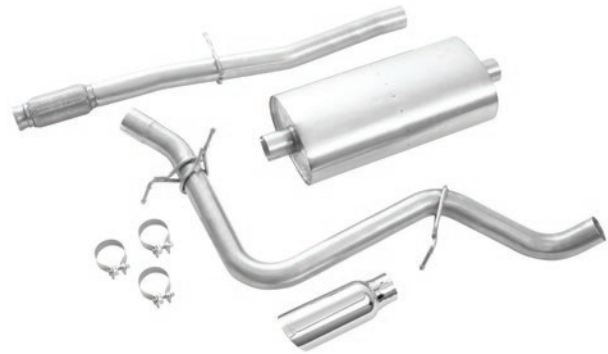
All-New Silverado 1500 Performance Upgrades continued

## A. 5.3L Cat-Back Single Exit Exhaust Upgrade System with Tip **NEW!**

Increased performance, reduced backpressure, and that high-performance sound all come standard with the Chevrolet Performance 5.3L Cat-Back Single Exit Exhaust Upgrade system. With 3-inch outer diameter 304 stainless steel pipes, this system offers **up to a +7 hp improvement at 5600 rpm** and up to 4 additional pound feet of torque at 4100 rpm compared to the production exhaust system. Up to a 35% reduction in backpressure at 300g/s at 600-degrees C makes it all possible, and the slick 4.5-inch outer diameter dual wall, angle cut, high-polished exhaust tip makes a statement on-and off-road. The system is a bolt-on cat-back and includes everything required for a complete installation.

Estimated power based upon SAE test procedure J1349.

Part Number	Year	Description
84173601	2019	Cat-Back Performance Exhaust Upgrade System - CHEV w/L84 5.3 Engine, w/Single Exhaust (For Crew Cab Short Box and Double Cab Standard Box)
84173594	2019	Cat-Back Performance Exhaust Upgrade System - CHEV w/L84 5.3 Engine, w/Single Exhaust (For Crew Cab Standard Box)



**A** 5.3L Cat-Back Single Exit Exhaust Upgrade System with Tip

## B. 5.3L Cat-Back Dual Exit Exhaust Upgrade System **NEW!**

Increased performance, reduced backpressure, and that high-performance sound all come standard with the Chevrolet Performance 5.3L Cat-Back Dual Exit Exhaust Upgrade system. With front 3-inch and rear split 2.75-inch outer diameter 304 stainless steel pipes, this system offers **up to a +10 hp improvement at 5600 rpm** and up to 6 additional pound feet of torque at 4100 rpm compared to the production exhaust system. Up to a 41% reduction in backpressure at 300g/s at 600-degrees C makes it all possible and the system is a bolt-on cat-back and includes everything required for a complete installation.

Estimated power based upon SAE test procedure J1349.

Part Number	Year	Description
84173604	2019	Cat-Back Performance Exhaust Upgrade System - w/L84 5.3 Engine, w/Dual Exhaust (For Crew Cab Short Box and Double Cab Standard Box)
84173605	2019	Cat-Back Performance Exhaust Upgrade System - w/L84 5.3 Engine, w/Dual Exhaust (For Crew Cab Standard Box)



**B** 5.3L Cat-Back Dual Exit Exhaust Upgrade System

## C. 6.2L Cat-Back Dual Exit Exhaust Upgrade System **NEW!**

Increased performance, reduced backpressure, and that high-performance sound all come standard with the Chevrolet Performance 6.2L Cat-Back Dual Exit Exhaust Upgrade system. With large front 3.5-inch and rear split 2.75-inch outer diameter 304 stainless steel pipes, this system offers up to a **40% reduction in backpressure at 335g/s at 600-degrees C, up to a +13 hp improvement at 5600 rpm** and up to 8 additional pound feet of torque at 4100 rpm compared to the production exhaust system. The system is a bolt-on cat-back and includes everything required for a complete installation.

Part Number	Year	Description
84527232	2019	Cat-Back Performance Exhaust Upgrade System - w/L87 6.2 Engine, w/Dual Exhaust (For Crew Cab Standard Box)
84527234	2019	Cat-Back Performance Exhaust Upgrade System - w/L87 6.2 Engine, w/Dual Exhaust (For Crew Cab Short Box and Double Cab Standard Box)



**C** 6.2L Cat-Back Dual Exit Exhaust Upgrade System





### 2-inch Suspension Lift **NEW!**

Introducing the only 2-inch Suspension Lift designed, engineered, tested and backed by Chevrolet specifically for the All-New 2019 Silverado 1500. Developed by the same vehicle-level engineers that built the truck, the system was tested under the same grueling conditions, and will not void the New Vehicle Limited Warranty.

With separate systems for select 2WD and 4WD All-New 2019 Silverado 1500 models, each system features front and rear passive monotube dampers specifically tuned to the chassis, jounce bumpers, rear leaf spring spacers and much more for fully integrated installation. An exclusive front camera reconfiguration and an Electronic Power Steering calibration is included so that all driver assist systems continue to function seamlessly. Read the vehicle owner's manual for important driver-assist system feature limitations and information. Expert installation by an authorized GM Dealer is recommended.

#### ALLOWABLE SUSPENSION LIFT CONFIGURATIONS FOR ALL-NEW 2019 SILVERADO 1500

#### RESTRICTIONS

(DO NOT INSTALL A SUSPENSION LIFT ON THESE CONFIGURATIONS/OPTIONS)

Part Number	Drive	Truck Configuration	Suspension Codes	Configuration Restriction	Option Restrictions
84629787	4WD	Crew & Extended Cab (all bed lengths)	Z85, Z60 or Z71	Restricted from LT trim with 5.3L V8 engine (L84)	
84629789	2WD	Crew Cab, short bed	Z85	Restricted from LT trim with 5.3L V8 engine (L84) or 3.0L Turbo Diesel engine (LM2)	Restricted from Continuous Damping/Magnetic Ride Control (Z45), Towing Package (NHT), Snow Plow Package (VYU) & Lifted Suspension (Z7X)
			Z60 or Z71	Restricted from LT trim with 5.3L V8 engine (L84)	
		Crew & Extended Cab, standard bed	Z85, Z60 or Z71	Restricted from LT trim with 5.3L V8 engine (L84)	

#### Required System Recalibrations/Reconfigurations

To maintain full functionality of all driver-assist systems, the following recalibrations/reconfigurations must be performed:

##### Front Camera:

- To accommodate the additional 2-inch suspension height, the front camera must be reconfigured

##### Electronic Power Steering:

- To reduce the hard stop turning limits and enable a softer maximum steering angle limit, the Electronic Power Steering requires recalibration. The results are reduced power steering, motor fatigue and stress, allowing long-term operation with lifted suspension components

#### The 2-Inch Suspension Lift Cannot Be Installed On:

- All Regular Cab trucks
- All GM plant-built lifted trucks (Z7X), including Trail Boss and Trail Boss Custom
- All Continuous Damping/Magnetic Ride Control (Z45) Trucks
- All Enhanced Towing-equipped trucks (NHT)
- All Snow Plow Prep-equipped trucks (VYU)
- Trucks with a composite rear leaf spring:
  - Chevrolet LT Trim with 5.3L V8 (L84) Engine
  - Chevrolet LT Trim, 2WD, Crew Cab, short bed with 3.0L Turbo Diesel (LM2) engine and Z85 suspension

# SILVERADO LD PERFORMANCE UPGRADES



## 84263234 Front 6-Piston Brembo® Brake Upgrade System in Red

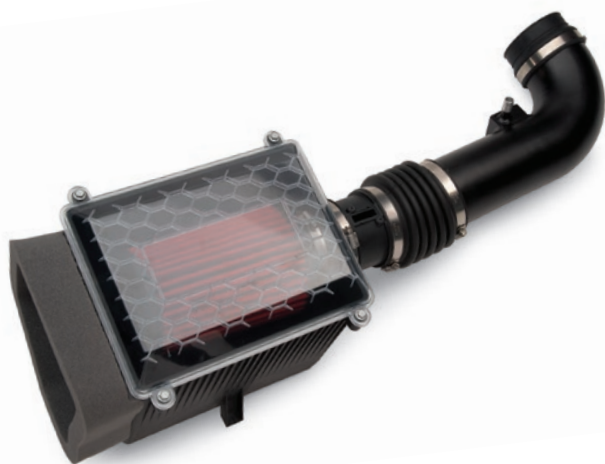
The Front 6-Piston Brembo Brake Upgrade System in Red features Brembo® six-piston, fixed aluminum calipers loaded with brake pads clamping on larger-than-stock 16.1-inch x 1.3-inch (410 x 32mm) Duralife™ rotors. Provides an 84% increase in brake pad area and a 42% increase in rotor area for increased brake system thermal capacity. Duralife™ rotors feature a hardened surface to reduce corrosion and provide quieter braking with less vibration. This brake package includes all necessary hardware and installation instructions. This front brake system is available for any light-duty 2014+ Silverado and light-duty 2015+ Tahoe/Suburban with 20-inch to 22-inch original equipment or GM accessory wheels (except SEU wheels).

**NOTE:** System not available with RBR wheels or any Chevrolet wheels smaller than 20-inches in diameter. The system is not ePWI compatible. Front brake system is not compatible with production spare wheel and tire.





5.3L Cat-Back Single Exhaust Upgrade System with Polished Tip **A**



5.3L Cold Air Intake System **B**



Exhaust Tip – Bowtie Logo **C**

## SILVERADO LD PERFORMANCE UPGRADES

### A. Performance Exhaust Kits

#### 5.3L Cat-Back Single Exhaust Upgrade System with Polished Tip

Upgrade the look, sound and overall performance of your vehicle's exhaust system with this 5.3L Cat-Back Single Exhaust Upgrade System with Polished Tip designed for models equipped with the 5.3L V8 engine. This kit yields real horsepower gains of 10 horsepower<sup>1</sup> at 5,600 rpm with increased 3-inch diameter piping. It features a direct bolt-on design with no cutting required and is made from 304 Stainless Steel, including a highly polished 4.5-inch exhaust tip.

*Estimated power based upon SAE test procedure J1349.*

Part Number	Year	Description
23462044	2014–2018	Performance Exhaust - Silverado LD with 5.3L V-8 (LWB)
23462045	2014–2018	Performance Exhaust - Silverado LD with 5.3L V-8 (SWB)

#### 6.2L Cat-Back Single Exhaust Upgrade System with Polished Tip (not shown)

Upgrade the look, sound and overall performance of your vehicle's exhaust system with this 6.2L Cat-Back Single Exhaust Upgrade System with Polished Tip designed for models equipped with the 6.2L V8 engine. This kit yields real horsepower gains of 7 horsepower<sup>1</sup> at 5600 with increased 3.5-inch diameter piping. It features a direct bolt-on design with no cutting required and is made from 304 stainless steel, including a highly polished 4.5-inch exhaust tip.

*Estimated power based upon SAE test procedure J1349.*

Part Number	Year	Description
23462042	2014–2018	Performance Exhaust - Silverado LD with 6.2L V-8 (LWB)
23462043	2014–2018	Performance Exhaust - Silverado LD with 6.2L V-8 (SWB)

### B. 5.3L Cold Air Intake System

Upgrade the performance and look of your vehicle with this 5.3L Cold Air Intake System. This system improves air flow by up to 15% and looks great under the hood. It features a fully enclosed air box to keep the air entering the system as cold as possible for optimal performance. The 5.3L Cold Air Intake System is rigorously tested to GM standards for durability, corrosion and performance. This part will not void the vehicle warranty if installed by an authorized GM dealership.

*This part has been granted an Executive Order (E.O.) from the California Air Resources Board – E.O. D-126-40 (2014–2016), E.O. D-126-44 (2017–2019)*

Part Number	Year	Description
84016022	2014–2016	Performance Air Intake- Silverado 1500, Tahoe, and Suburban with 5.3L V-8.
84533096	2017–2019	Performance Air Intake- Silverado 1500, Tahoe, and Suburban with 5.3L V-8.
23231630		Service Replacement Filter

### C. Exhaust Tip

Add a sporty appearance to your Silverado with Dual-Walled Exhaust Tips made from highly polished stainless steel.

Part Number	Year	Description
22799814	2014–2019	Bowtie Logo, Dual-Wall, Angle Cut, 4" Diameter, L83 5.3L Highly Polished (shown)
22911703	2015–2019	No Logo, Dual-Wall, Angle Cut, 4" Diameter, L96 6.0L, Highly Polished
23435023	2014–2018	No Logo, Dual-Wall, Angle Cut, 4" Diameter, L86 6.2L, Highly Polished





# COLORADO PERFORMANCE UPGRADES

Chevrolet's mid-size truck offers big performance capability and Chevrolet Performance delivers with factory-engineered parts designed to push the Colorado's boundaries on and off the road.

For 2019, Chevrolet Performance offers an all-new collection of ZR2 off-road components to amplify the Colorado's off-road capability.

The portfolio includes a body-lift kit and long-travel suspension components, racing-tuned Multimatic™ DSSV shocks, rear differential cover, steel driveshaft and more. See page 61 for complete details.

With Chevrolet Performance, your Colorado will know no boundaries.

### 3.6L Cold Air Intake System



Upgrade the performance and look of your vehicle with this 3.6L Cold Air Intake System, which reduces air intake restriction up to 20% at peak rated airflow of 240 g/sec. This system not only improves airflow, it also looks great under the hood. It features a fully enclosed air box to keep the air entering the system as cold as possible for optimal performance. The 3.6L Cold Air Intake System is rigorously tested to GM standards for durability, corrosion and performance and is legal in all 50 states. This part will not void the vehicle warranty if installed by an authorized GM dealership.

*The following parts have been granted an Executive Order (E.O.) from the California Air Resources Board E.O. D-126-39 (2015-2016), E.O.D-126-44 (2017-2019)*

Part Number	Year	Description
84535312	2017–2019	Performance Air Intake – Colorado with 3.6L V-6 (LGZ)
23342235	2015–2016	Performance Air Intake – Colorado with 3.6L V-6 (LFX)
23353916		Service Replacement Filter





3.6 Cat-Back Single Exhaust Upgrade System with Polished Tip **A**



ZR2 Spare Tire Carrier **B**



18-Inch Black Aluminum Wheel (non off-road use) **C**



17-Inch Black Aluminum Wheel shown with Goodyear Wrangler DuraTrac Off-Road Tire **D E**

**COLORADO PERFORMANCE UPGRADES**

**A. 3.6L Cat-Back Single Exhaust Upgrade System with Polished Tip**

Upgrade the look, sound and overall performance of your vehicle's exhaust system with this 3.6L Cat-Back Single Exhaust Upgrade System with Polished Tip designed for Short and Long Wheelbase Models equipped with the 3.6L V6 engine. This kit yields real horsepower gains of 10 horsepower<sup>1</sup> with increased 3-inch diameter piping. It features a direct bolt-on design with no cutting required and is made from 304 stainless steel, including a highly polished 4-inch exhaust tip featuring the Chevrolet Bowtie logo. This kit maintains the vehicle warranty. The part is warranted by GM.

*Estimated power based upon SAE test procedure J1349*

Part Number	Year	Description
23206304	2015-2016	Colorado with 3.6L V-6 (LWB)
23460296	2015-2016	Colorado with 3.6L V-6 (SWB)
84179065	2017-2019	Colorado with 3.6L V-6 (LWB)
84179066	2017-2019	Colorado with 3.6L V-6 (SWB)

**B. 84235106 ZR2 Spare Tire Carrier**

Off-road or on, the unique Colorado ZR2 Spare Tire Carrier relocates the existing full-size spare from underneath your Colorado into the bed of your truck, adding functionality and style. Designed to allow easy access to the spare tire and still allow maximum bed space for additional accessories, the Spare Tire Carrier is ready for your next adventure.

**C. 23343591 18-Inch Aluminum Wheel**

Personalize your Colorado with this attractive 18-inch Black Aluminum Wheel, validated to GM specifications. Use only GM-approved wheel and tire combinations. Not compatible with off-road tire.

*NOTE: Center Caps, Tires, Lugnuts, Tire Pressure Monitors, and Wheel Locks sold separately.*

**D. 23343590 17-Inch Black Aluminum Wheel**

Add a personal sense of style to your Colorado with this 17-inch Black Finish Wheel Kit. Use only GM-approved wheel and tire combinations.

*NOTE: Center Caps, Tires, Lugnuts, Tire Pressure Monitors, and Wheel Locks sold separately.*

**E. 19325357 Off-Road Tire**

This 17-inch Goodyear Wrangler DuraTrac off-road tire has been specifically designed for your vehicle. Use only GM-approved wheel and tire combinations.

Colorado Performance Upgrades continued

### COLORADO UNDERBODY PROTECTION

**A. 84352135**

**ZR2 Spec Front Skid Plate**

Protect the underside of your vehicle with a Chevrolet Accessories Front Underbody Shield. Specifically designed for your vehicle, this Underbody Shield can help keep debris from damaging key mechanical components.



**A** ZR2 Spec Front Skid Plate

**B. 84352136**

**ZR2 Spec Mid Skid Plate**

Protect the underside of your vehicle with a Chevrolet Accessories Mid Underbody Shield. Specifically designed for your vehicle, this Underbody Shield can help keep debris from damaging key mechanical components.



**B** ZR2 Spec Mid Skid Plate

**C. 23282726**

**Transfer Case Skid Shield**

Add some peace of mind and underbody protection to your truck with this stout, bolt-on Transfer Case Skid Shield.



**C** Transfer Case Skid Shield

**D. 84141175**

**Crew Cab Rocker Panel Guard**

Help protect the rocker panel of your vehicle from road debris with this stylish Chevrolet Accessories Rocker Panel Guard.



**D** Crew Cab Rocker Panel Guard

# COLORADO ZR2

## OFF-ROAD PERFORMANCE PARTS

Chevrolet Performance now offers an all-new collection of ZR2 off-road components developed in conjunction with Chad Hall Racing. Validated, in part, in Best in the Desert racing prior to release, as well as at Chevrolet's proving grounds in Arizona and Nevada, the components amplify the Colorado's off-road capability with competition-proven strength.



### **84403780 NEW!** **ZR2 Front Jounce Shock System**

The Chevrolet Performance ZR2 Front Jounce Shock System, designed specifically for 2017+ Colorado ZR2 models, is a nitrogen-charged hydraulic secondary suspension bump shock intended exclusively for off-road use. The Jounce Shock System greatly enhances gross vehicle motion control, increases suspension bump capacity, and provides exponential bottoming protection for extreme off-road conditions. This complete bolt-on system (requires removal of existing jounce bumper and bracket on frame) includes both front Jounce Shocks, required mounting brackets, and all required fasteners.

**NOTE:** Intended for off-road use.

## PERFORMANCE UPGRADES & ACCESSORIES

Colorado Performance Upgrades continued

### A. 84422546 **NEW!**

#### ZR2 Rear Jounce Shock System

The Chevrolet Performance ZR2 Rear Jounce Shock System, designed specifically for 2017+ Colorado ZR2 models, is intended exclusively for off-road use. The Jounce Shock System greatly enhances gross vehicle motion control, increases suspension bump capacity, and provides exceptional bottoming protection for extreme off-road conditions. This complete bolt-on system (requires removal of existing jounce bumper pad on frame) includes both rear Jounce Shocks, the required mounting brackets and all required fasteners. Requires Jounce Striker/Leaf Spring Mount System (P/N 84422116). Chevrolet Performance recommends use with the Cross Car Beam System (P/N 84403779, V-6 equipped) and Long Travel Rear Leaf Spring system (P/N 84402368) for optimum off-road performance.

**NOTE:** Intended for off-road use.



**A** ZR2 Rear Jounce Shock System

### B. 84403779 **NEW!**

#### ZR2 Cross Car Beam System

The Chevrolet Performance ZR2 Cross Car Beam System helps counteract the loads from the ZR2 Rear Jounce Shock System by creating a structural beam across the frame. Intended for off-road use only and recommended when installing the ZR2 Rear Jounce Shock system, the bolt-on Cross Car Beam System includes the beam assembly, end plates, and the required fasteners. Not available for diesel ZR2 models. Chevrolet Performance recommends use with the Rear Jounce Shock System (P/N 84422546).

**NOTE:** Intended for off-road use.



**B** ZR2 Cross Car Beam System

### C. 84402369 **NEW!**

#### ZR2 Anti-Wrap Link System

The Chevrolet Performance ZR2 Anti-Wrap Link System helps prevent axle wrap under acceleration, and braking and improves suspension control in extreme off-road conditions. This system is for V-6 equipped 2017+ Colorado ZR2 models intended exclusively for off-road use. Includes the frame attachment, front mount, anti-wrap bar with bushing, sealed rod end bearing, rear mount to differential cover, and all necessary mounting fasteners. Requires the Rear Differential Cover (P/N 84401985) and Long Travel Rear Leaf Spring system (P/N 84402368). Chevrolet Performance recommends use with the 1.5-inch Body Lift System (P/N 84429026) for optimal performance.

**NOTE:** Intended for off-road use.



**C** ZR2 Anti-Wrap Link System

### D. 84401895 **NEW!**

#### ZR2 Rear Differential Cover

The Chevrolet Performance ZR2 Rear Differential Cover is precision machined from 6061-T6 billet aluminum, created for the 2017+ Colorado ZR2 models and intended exclusively for off-road use. The billet differential cover provides a robust mounting platform for the Anti-Wrap Bar System, and looks great doing it thanks to the clear anodized finish and unique Chevrolet Performance logo plate. Includes all necessary hardware for installation. Can be used as a replacement for the stock cover, but is required when installing the Anti-Wrap Link System (P/N 84402369).

**NOTE:** Intended for off-road use.



**D** ZR2 Rear Differential Cover



ZR2 Front Long Travel DSSV Shocks **E**

**E. 84402367 NEW!**  
**ZR2 Front Long Travel DSSV Shocks**

The Chevrolet Performance ZR2 Front Long Travel Dynamic Suspension Spool Valve (DSSV) Shocks are designed and tuned specifically for off-road racing by Chevrolet Performance and Multimatic. They provide up to a 15% increase in overall suspension travel on 2017+ Colorado ZR2 models. Enhancements from stock ZR2 DSSV Shocks include an 18mm diameter rod to accommodate higher side load, Viton seals to handle high shock temperatures, solid Heim joint lower mount, optimized Spool Valve tuning, and a threaded shock body to allow for ride height adjustments. The system includes both front shocks, top mounts with rate washers, upper spring seats, and all required mounting fasteners, are fully rebuildable through an authorized Multimatic DSSV Dealer. Requires the High Angle Upper Control Arm Ball Joint System (P/N 84402363). Chevrolet Performance recommends use with the Plunging Ball Spline Half Shaft System (P/N 84429060) and Front Jounce Shock System (P/N 84403780) for optimum off-road performance.

**NOTE:** Intended for off-road use.

**NOTE:** Does not include springs. Chevrolet performance recommends the use of a flat ground coil over type 3" ID spring, 14" in length, with two optional rates, 650 lbs/in or 700 lbs/in.

ZR2 Rear Long Travel DSSV Shocks **F**

**F. 84402366 NEW!**  
**ZR2 Rear Long Travel DSSV Shocks**

Chevrolet Performance ZR2 Rear Long Travel Dynamic Suspension Spool Valve (DSSV) Shocks are designed and tuned specifically for off-road racing by Chevrolet Performance and Multimatic. They provide up to a 10% increase in overall rear suspension travel on 2017+ Colorado ZR2 models and feature a 16mm diameter rod for higher side load, Viton seals to handle high shock temperatures, solid Heim joint lower mount, and optimized Spool Valve tuning. Includes both rear shocks and all required mounting fasteners. Fully rebuildable through an authorized Multimatic DSSV dealer. Chevrolet Performance recommends use with the Long Travel Leaf Spring System (P/N 84402368), Rear Jounce Shock System (P/N 84422546) and Jounce Shock Striker/Leaf Spring Mount System (P/N 84422116) for optimum off-road performance.

**NOTE:** Intended for off-road use.

**G. 84402368 NEW!**  
**ZR2 Long Travel Leaf Spring System**

The Chevrolet Performance ZR2 Long Travel Leaf Spring System is an optimized single rate leaf spring that replaces the stock ZR2 Dual Rate Spring. The spring design relocates the rear axle for a better directed path of the rear tire to center in the rear wheel house in extreme travel conditions. The spring system also increases the rear ride height approximately 30mm to allow for a typical off-road payload to be carried during off-road events. Overall suspension travel is increased up to 11" when paired with the Long Travel Rear DSSV shocks (P/N 84402367). A direct bolt-on, the system includes both rear leaf springs, longer off-road shackles, and all mounting fasteners. Chevrolet Performance recommends use with the Jounce Striker/Leaf Spring Mount System (P/N 84422116), Long Travel Rear DSSV Shocks (P/N 84402367), Anti-Wrap Link System (P/N 84402369) and Rear Jounce Shock System (P/N 84422546) for optimum off-road performance.

**NOTE:** Intended for off-road use.

ZR2 Long Travel Leaf Spring System **G**

## PERFORMANCE UPGRADES & ACCESSORIES

Colorado Performance Upgrades continued

### A. 84429026 **NEW!**

#### ZR2 1.5-inch Body Lift System

Chevrolet Performance ZR2 1.5-inch Body Lift System increases front and rear fender tire clearance, enabling the use of popular off-road tire options. Specifically designed for the Colorado ZR2, this kit includes all components and Genuine Chevrolet Fasteners for installation. The system is a direct bolt-on for 2017+ Colorado ZR2 V-6 models.

**NOTE:** Intended for off-road use.



**A** ZR2 1.5-inch Body Lift System

### B. 84419134 **NEW!**

#### ZR2 Tie Rod Sleeve System

Chevrolet Performance ZR2 Tie Rod Sleeve System provides an effective solution to increase buckling strength for severe duty, off-road, and race conditions while maintaining the stock tie rods. Tested and validated in extreme off-road races, the Tie Rod Sleeve System is a proven addition to the ZR2.

**NOTE:** Intended for off-road use.



**B** ZR2 Tie Rod Sleeve System

### C. 84402363 **NEW!**

#### ZR2 High Angle Upper Control Arm Ball Joint System

Chevrolet Performance ZR2 High Angle Upper Control Arm Ball Joint System enables increased upper ball joint articulation, which enables increased front suspension travel. A direct replacement for the production unit, the high angle joint system increases cross car articulation by up to 18% and features a sealed ball joint design and boot design based on Chevrolet Performance standards, providing a protected environment from off-road elements. Includes front upper control arms and all fasteners for a direct bolt-on installation.

**NOTE:** Intended for off-road use.



**C** ZR2 High Angle Upper Control Arm Ball Joint System



ZR2 Ball Spline Half Shafts **D**

**D. 84429060 NEW!**  
**ZR2 Ball Spline Half Shafts**

Chevrolet Performance ZR2 Ball Spline Half Shafts feature fixed inner and outer Double Offset Joints and a plunging Ball Spline Shaft, allowing for larger joint angles compared to production ZR2 half shafts, accommodating lifted or leveled 2017+ Colorado ZR2 models. These half shafts provide improved articulation while reducing feedback forces through the steering system during hard cornering and off-road events. Designed and validated for severe duty off-road events where speeds and loading conditions are pushed to extremes. Includes both Ball Spline Half Shaft, and wheels nuts for complete installation.

**NOTE:** Intended for off-road use.

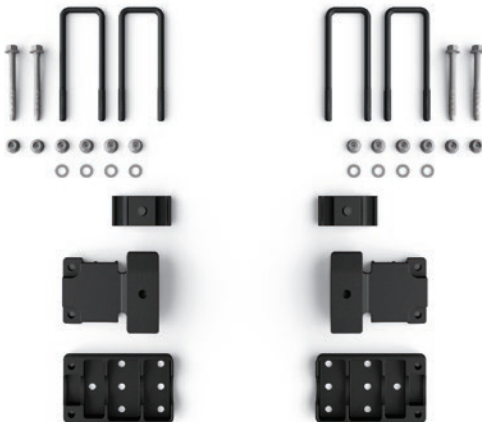


ZR2 Steel Driveshaft **E**

**E. 84401894 NEW!**  
**ZR2 Steel Driveshaft**

The Chevrolet Performance ZR2 Steel Driveshaft offers superior resistance to impact damage in off-road conditions. Designed for use on 2017+ Colorado ZR2 during extreme off-road and rock crawling events. This 3.5-inch diameter steel driveshaft allows for increased clearance over obstacles, has a maximum driveshaft speed of 5,000 RPM and improves packaging with additional and optional off-road suspension components. Comes assembled with 1350 U-Joints and includes all required fasteners.

**NOTE:** Intended for off-road use.



ZR2 Jounce Striker/Leaf Spring Mount System **F**

**F. 84422116 NEW!**  
**ZR2 Jounce Striker/Leaf Spring Mount System**

The Chevrolet Performance Jounce Striker/Leaf Spring Mount System is engineered specifically for use with the Rear Jounce Shock System and to maximize performance of the Long Travel Leaf Spring System. The Jounce Striker/Leaf Spring Mount System reduces the clamp length of the leaf spring pack, reducing stress due to travel and load, increasing performance of the spring. This system is also engineered for the ideal touchdown location for the jounce shock and supports the axle tube at the point of contact. Includes upper, mid, and lower spring plates, and all required fasteners, including new U-bolts. Required for installing the Rear Jounce Shock System (P/N 84422546). Chevrolet Performance recommends use when installing Long Travel Leaf Springs (P/N 84402368).

**NOTE:** Intended for off-road use.



PERFORMANCE

# COPO

C A M A R O



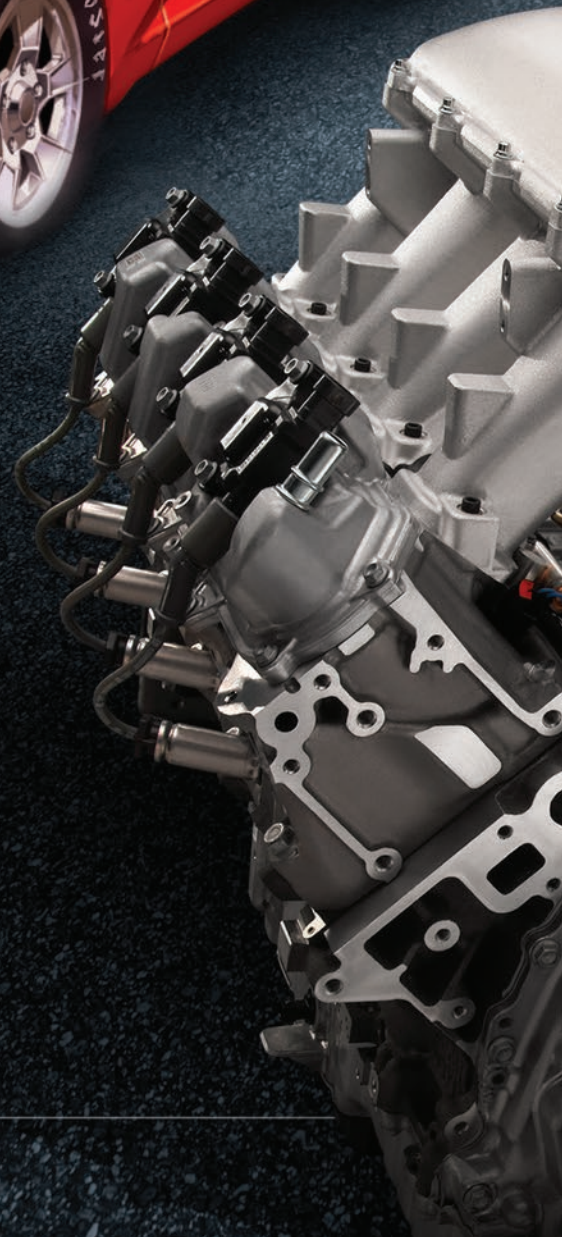
PRE-STAGE

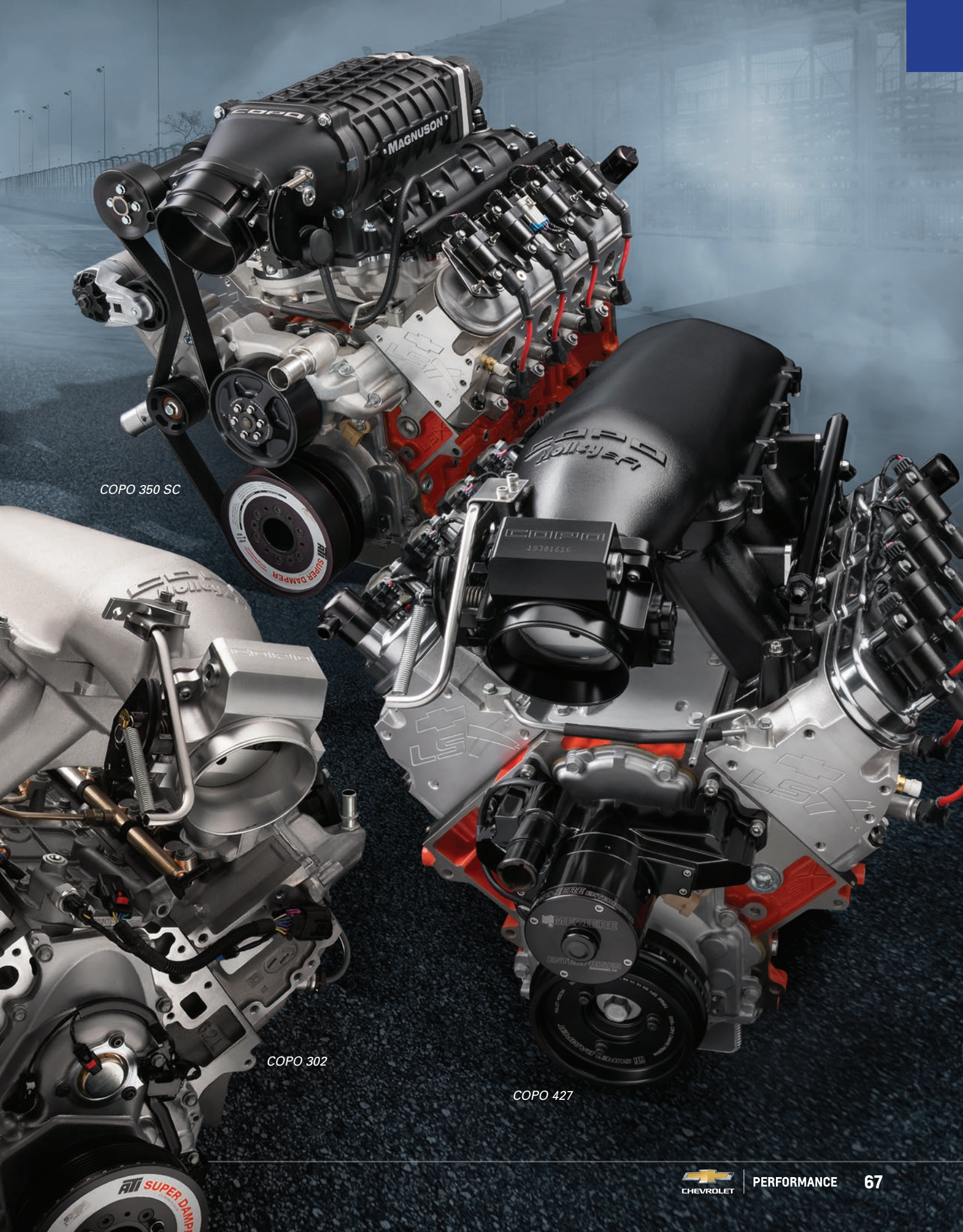
STAGE

## A 50-YEAR HERITAGE OF ULTIMATE FACTORY PERFORMANCE

Chevrolet Performance's COPO Camaro program advances the racing legacy established 50 years ago by performance-minded dealers who used Chevy's COPO special-order system to produce high-horsepower, factory-engineered Camaros.

Today, racers have the opportunity to purchase factory-built 2019 COPO Camaro race cars—only 69 will be built—and builders can select from Chevrolet Performance's extensive lineup of COPO Camaro production racing engines and parts to help construct their own race car—including a Gen-5-style Body-in-White. Be part of the 50-year COPO history with Chevrolet Performance!





COPO 350 SC

COPO 302

COPO 427

# COPO CAMARO PROGRAM



## COPO Crate Engines

Chevrolet Performance's COPO crate engines are engineered for NHRA's Stock Eliminator class, offering sportsman racers a range of factory-developed-and-assembled racing engines.

The 6.2L N/A LT-based engine makes a COPO race car eligible for FS/C, FS/D and FS/E. The 302 N/A engine is eligible for FS/E, FS/F and FS/G, and the 427 N/A engine puts a Gen 6 COPO in FS/A, FS/B or FS/C. The 350 S/C engine makes the COPO race car eligible for FS/XX, FS/AA and FS/A. NHRA Stock Eliminator classes are based primarily on curb weight and horsepower ratings.

Chevrolet Performance engineers designed and tested the engines with the same methods used to develop production engines, ensuring their performance and durability. Each engine is hand-assembled in a specialty build facility.

## COPO Vehicle Components

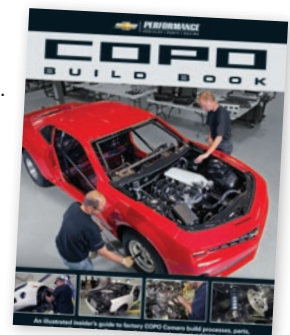
Chevrolet Performance's COPO Camaro vehicle components are factory-engineered or factory-approved—and all are approved by NHRA for competition. They enable racers to build their cars to the standards of production race cars, with a full range of high-performance parts.

Additional components, such as the LSX Bowtie block, are available from Chevrolet Performance.

## COPO Camaro Build Book

Chevrolet Performance's *COPO Camaro Build Book* (P/N 88958767) provides a step-by-step look at the assembly of the production race cars through hundreds of color photos, which can assist racers when it comes to building their own race cars.

**NOTE:** Content is based on Gen 5 COPO race cars.



**19368682 (2018–2019)**  **COPO 302 – NHRA Rated at 360 hp**

The COPO 302 builds on the high-rpm legacy of the original 302 Small-Block which powered the first-generation Camaro Z/28. It's based on the production LT1 engine, but with a shorter 3-inch stroke—just like the original 302. The rest of the engine is built for high-rpm power and strength, with a unique camshaft profile, super-strong valvetrain, an all-forged rotating assembly, CNC-ported heads and a Holley Hi-Ram intake manifold.

**TECH SPECS**

<b>Displacement:</b>	302 cu in (5.0L)
<b>Compression Ratio:</b>	12.5:1
<b>Cylinder Block:</b>	Gen V aluminum
<b>Bore x Stroke (in):</b>	4.00 x 3.000
<b>Crankshaft:</b>	Forged steel
<b>Connecting Rods:</b>	Forged steel
<b>Pistons:</b>	Forged aluminum
<b>Cylinder Heads:</b>	CNC-ported LT1 aluminum
<b>Induction:</b>	Natural
<b>Intake Manifold:</b>	Holley Hi-Ram
<b>Camshaft Type:</b>	Hydraulic roller
<b>Camshaft Lift (in):</b>	.641 intake/.641 exhaust
<b>Camshaft Duration (@ .050 in):</b>	240° intake/284° exhaust

**19351766 (2016–2019)**  **COPO LT – NHRA Rated at 410 hp**

The COPO LT is a high-power blend of the latest technologies and proven horsepower-building elements. It builds on the strength of the LT 6.2L engine found in the production Corvette Stingray and Camaro SS, and adds a very hot camshaft, an all-forged rotating assembly, CNC-ported heads and a Holley Hi-Ram intake manifold similar to the one on the COPO 427. It all adds up to high-rpm horsepower for low ETs.

**TECH SPECS**

<b>Displacement:</b>	376 cu in (6.2L)
<b>Compression Ratio:</b>	12.4:1
<b>Cylinder Block:</b>	Gen V aluminum
<b>Bore x Stroke (in):</b>	4.062 x 3.622
<b>Crankshaft:</b>	Forged steel
<b>Connecting Rods:</b>	Forged steel
<b>Pistons:</b>	Forged aluminum
<b>Cylinder Heads:</b>	CNC-ported LT1 aluminum
<b>Induction:</b>	Natural
<b>Intake Manifold:</b>	Holley Hi-Ram
<b>Camshaft Type:</b>	Hydraulic roller
<b>Camshaft Lift (in):</b>	.641 intake/.641 exhaust
<b>Camshaft Duration (@ .050 in):</b>	242° intake/285° exhaust



This Chevrolet Performance Racing Crate Engine is purpose-built for racing only, and has no warranty.



Parts intended for competition use only. See page 2 for details.



PERFORMANCE

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**19417335 (2019)** **NEW!**

**19351762 (2016–2018)**

**COPO 427 – NHRA Rated at 470 hp**

The legendary COPO Camaro program got its start 50 years ago with specialty 427 engines, and the latest COPO 427 racing crate engine builds on that legacy. It is built on the LSX engine block and features a high-compression rotating assembly and high-flow LSX heads. New for 2019, the engine sports black fuel rails, polished aluminum valve covers and a black Holley Hi-Ram intake manifold and throttle body, a tribute to the original 1969 427. You've got history on your side with the COPO 427!

**TECH SPECS**

<b>Displacement:</b>	427 cu in (7.0L)
<b>Compression Ratio:</b>	13.5:1
<b>Cylinder Block:</b>	LSX iron
<b>Bore x Stroke (in):</b>	4.125 x 4.000
<b>Crankshaft:</b>	Forged steel
<b>Connecting Rods:</b>	Forged steel
<b>Pistons:</b>	Forged w/dome
<b>Cylinder Heads:</b>	LSX-LS7 aluminum six-bolt
<b>Induction:</b>	Natural
<b>Intake Manifold:</b>	Holley Hi-Ram
<b>Camshaft Type:</b>	Hydraulic roller
<b>Camshaft Lift (in.):</b>	.630 intake/.630 exhaust
<b>Camshaft Duration (@.050 in):</b>	233° intake/276° exhaust

**19368698\* (2019)** **NEW!**

**19351764\*\* (2016–2018)**

**COPO 350 SC – NHRA Rated at 580 hp**

The COPO 350 Supercharged is similar to the engine offered in 2014–2018 COPO Camaro race cars, but featuring a 2.65L Magnuson Roots-type supercharger utilizing Eaton's high-twist four-lobe TVS Technology. It's supported by the high-performance LSX engine block, forged internals designed to stand up to the cylinder pressures generated by forced induction, and LSX cylinder heads with six-bolt cylinder clamping strength.

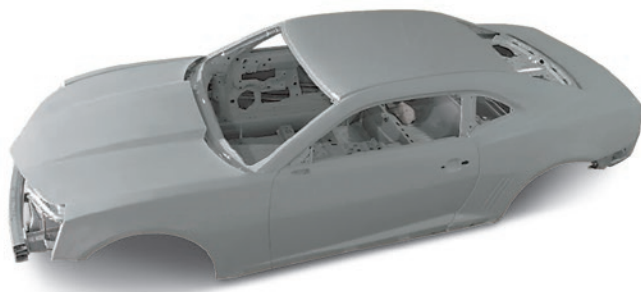
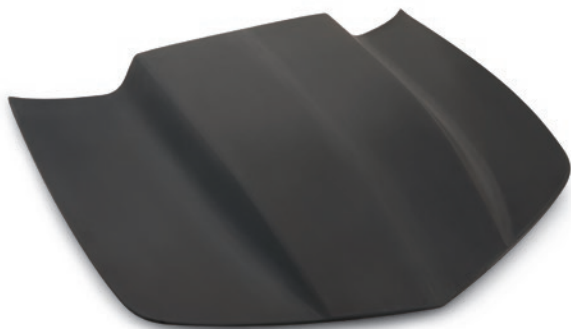
**TECH SPECS**

<b>Displacement:</b>	350 cu in (5.7L)
<b>Compression Ratio:</b>	10.2:1
<b>Cylinder Block:</b>	LSX cast iron
<b>Bore x Stroke (in):</b>	4.065 x 3.370
<b>Crankshaft:</b>	Forged steel
<b>Connecting Rods:</b>	Forged steel
<b>Pistons:</b>	Forged w/dome
<b>Cylinder Heads:</b>	LSX/LS7 aluminum 6-bolt
<b>Induction:</b>	Boosted
<b>Intake Manifold:</b>	2.65L Magnuson*/2.9L Whipple**
<b>Camshaft Type:</b>	Hydraulic roller
<b>Camshaft Lift (in):</b>	.640 intake/.640 exhaust
<b>Camshaft Duration (@.050 in):</b>	244° intake/255° exhaust

\*19368698 (2019) w/Magnuson S/C \*\*19351764 (2016-2018) w/Whipple S/C





Gen 5 Body-in-White **A**Gen 5 COPO Camaro Cowl-Induction Hood (Top) **B**Gen 5 COPO Camaro Cowl-Induction Hood (Underside) **B**

## COPO VEHICLE COMPONENTS

Build your own COPO Camaro race car with the same parts used on the production models, including the unique, lightweight hood emblazoned with the COPO name. Start with one of our Chevrolet Performance Camaro bodies-in-white and build your COPO your way!

### A. 19243374

#### **Camaro Body-in-White – Gen 5 (limited to stock on hand)**

Chevrolet Performance's Gen 5 Camaro Body-in-White is the smart choice and affordable foundation on which to build a COPO replica or other Camaro race car. It includes an assembled body structure, with the front fenders, hood, roof, doors, rear quarters and trunk lid. The structure also includes the complete floorpans and chassis rails. It is delivered as a painted body shell (color availability is limited), with no additional components or materials. The bodies do not have vehicle identification numbers, so they may be used only as racing vehicles that will never be licensed for street driving.

### B. 22950678

#### **COPO Camaro Cowl-Induction Style Hood – Gen 5**

Lightweight composite hood with high-rise cowl-induction styling to clear tall racing engines, featuring the Chevrolet Bowtie and the COPO logo embossed on the underside. Designed for hinged/strut opening or adaptable to racing hood pins. Delivered ready to paint.

### 23177465

#### **COPO Carbon Fiber Hood – Gen 5 (not shown)**

Want to take off 12 lbs. in a few minutes? Swap out your composite COPO hood for this high-tech carbon-fiber piece to improve your launch times.



## BUILDER'S TIP

### **COPO PARTS DIRECT—THE OFFICIAL LICENSED SUPPLIER FOR GEN 5 AND 6 COPO CAMAROS**

Now going on the eighth year since the COPO Camaro was reintroduced as the ultimate "Chevrolet Performance Part" P/N 20129562. The legacy continues with Chevrolet Performance building 69 COPO Camaros for 2019.

For enthusiasts planning to build their own COPO-style quarter-mile Camaro, COPO Parts Direct is the place to go. They are the official Chevrolet licensed source for COPO-style Camaro parts, component kits, references and expertise. See their ad on page 397.

**COPO**  
**PARTS DIRECT**  
OFFICIAL PARTS SUPPLIER FOR GEN 5 & 6 COPO CAMAROS

# CRATE ENGINES

## AND ENGINE COMPONENTS

### MORE CHOICES TO BUILD YOUR DREAM PROJECT!

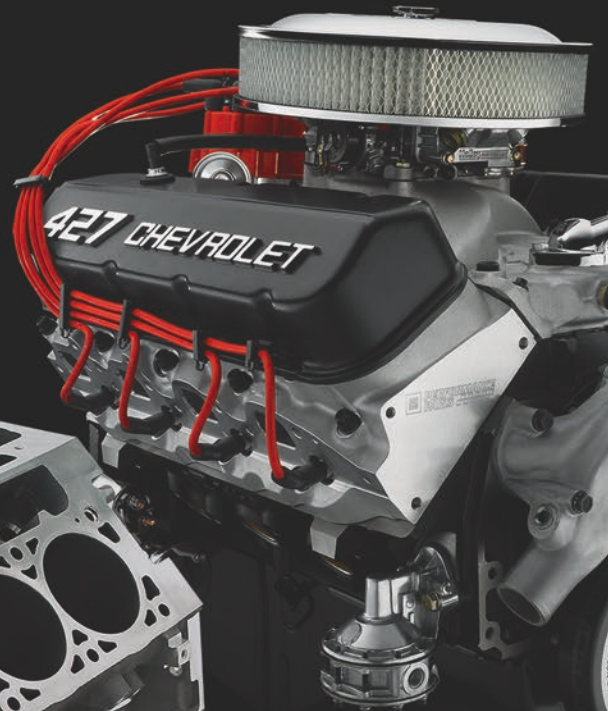
When it comes to choices, Chevrolet Performance's broad portfolio of Small-Block, Big-Block, LS, LSX and LT crate engines offers you more for selecting the perfect powertrain for your project.

New ZZ6 EFI, LS364/494 and LT5 engines build on our diverse lineup of performance crate engines. The ZZ6 EFI (page 114) adds a contemporary twist to the classic Small-Block, with electronically controlled port fuel injection. The new LT5 crate engine (page 222) is the 755-horsepower supercharged heart from the 2019 Corvette ZR1. It's the most powerful production-car engine ever from Chevrolet and we're proud to say it's ready for your hot rod or pro-touring project.

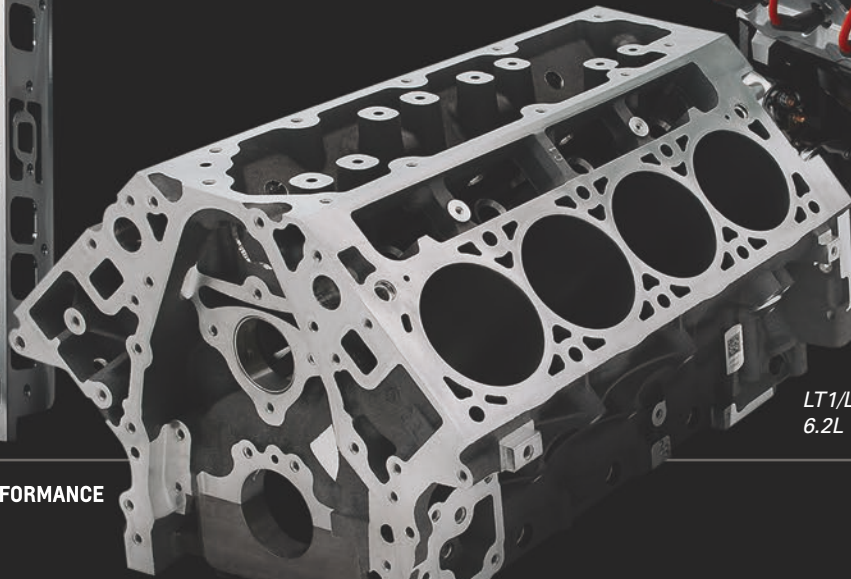
For the ultimate in convenience, Chevrolet Performance's innovative Connect & Cruise powertrain systems match our crate engines with complementing transmissions and all the necessary controller and installation kits. We even offer them with our 50-state-legal E-ROD crate engines.

It's never been easier to select a ready-to-run crate engine system for your project vehicle—and with our supporting components such as front-end accessory drive kits, you'll get that project up and running sooner.

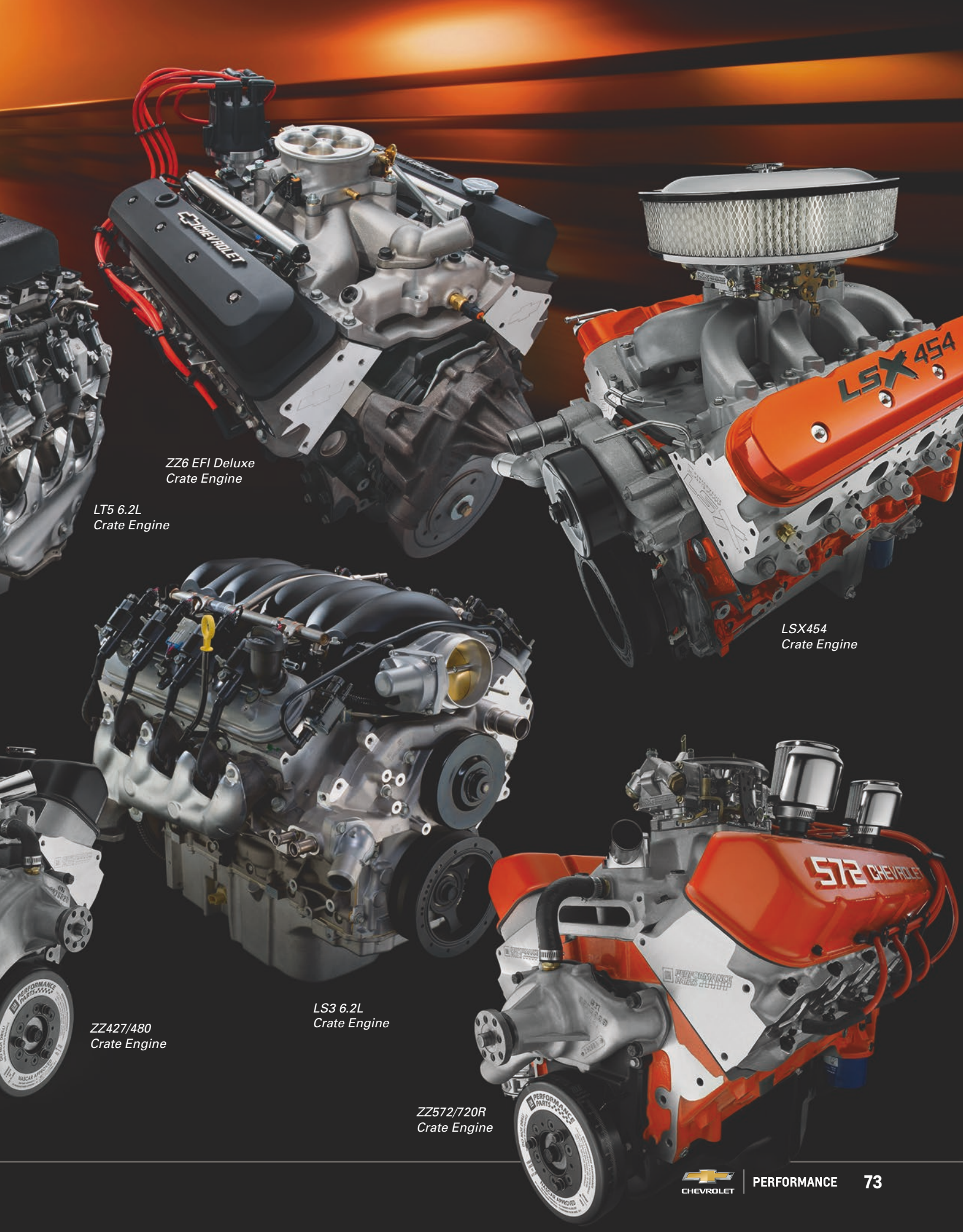
Then again, with nearly 50 production-based and high-performance, factory-engineered crate engine choices to pick from, selecting just one for your project might just be the toughest decision of all!



*Bowtie 572/620  
Cylinder Head Assembly*



*LT1/LT4 Aluminum  
6.2L Bare Block*



*ZZ6 EFI Deluxe  
Crate Engine*

*LT5 6.2L  
Crate Engine*

*LSX454  
Crate Engine*

*LS3 6.2L  
Crate Engine*





















*ZZ427/480  
Crate Engine*

*ZZ572/720R  
Crate Engine*






# Crate Engine Quick Reference Charts











## Chevy Small-Block V-8

Part Number	Description	Engine Size	Weight	hp	Torque	Trans*	Page	Warranty
19355658	350/290 Base	350 cu in	352	308	347	A	92	
19355659	350/290 Deluxe	350 cu in	518	308	347	A	94	
19355662	350 HO Turn-Key – with iron Vortec Heads	350 cu in	575	333	381	A	96	
19355660	350 HO Base – with iron Vortec Heads	350 cu in	298	333	381	A	97	
19355661	350 HO Deluxe – with iron Vortec Heads	350 cu in	481	333	381	A	97	
19417619	Ram Jet 350 – PFI with iron Vortec Heads	350 cu in	517	345	396	A	98	
19367080	SP350/357 Base	350 cu in	300	357	407	A	100	
19367082	SP350/357 Deluxe	350 cu in	450	357	407	A	102	
19367084	SP350/357 Turn-Key	350 cu in	575	357	407	A	104	
19417624	SP350/385 Base	350 cu in	510	385	405	A	106	
12670966	SP/ZZ Partial Engine	350 cu in	540	N/A	N/A	A	107	
19417623	SP350/385 Turn-Key	350 cu in	410	385	405	A	108	
19417576	ZZ6 Base	350 cu in	405	405	406	A	110	
19417622	ZZ6 Turn-Key	350 cu in	410	405	406	A	112	
19368149	ZZ6 EFI Deluxe	350 cu in	410	420	408	A	114	
19368150	ZZ6 EFI Turn-Key	350 cu in	430	420	408	A	116	
19355670	HT383	383 cu in	405	323	444	B	118	
19355719	383 Partial Engine	383 cu in	335	N/A	N/A	B	119	
19417374	HT383E	383 cu in	450	323	444	B	120	
19355672	SP383 Deluxe	383 cu in	410	435	445	B	122	









## Chevy Circle Track Racing Engines

Part Number	Description	Engine Size	Weight	hp	Torque	Trans*	Page	Warranty
88869602	CT350	350 cu in	451	350	396	N/A	126	
88869604	CT400	350 cu in	466	404	406	N/A	128	
19331563	CT525	376 cu in	415	533	477	N/A	130	

## Chevy LS-Series Small-Block V-8

Part Number	Description	Engine Size	Weight	hp	Torque	Trans*	Page	Warranty
19370449	L96 6.0L	6.0L	614	360	380	A	194	
19370416	LS3 6.2L – Corvette Gen IV V-8	6.2L	415	430	425	A	196	
19370411	LS376/480 – EFI LS3 Gen IV V-8	6.2L	415	495	473	B	198	
19370412	LS376/515 – carbureted LS3 Gen IV V-8	6.2L	415	533	477	B	200	
19370413	LS376/525 – EFI LS3 Gen IV V-8	6.2L	415	525	486	B	202	
19329008	DR525 with Gen 4 F-Car Oil Pan	376 cu in	415	525	498	B	204	
19329009	DR525 with Muscle Car Oil Pan	376 cu in	415	525	494	B	204	
19329246	LS7 7.0L – Camaro Z/28 and Corvette Z06	7.0L	440	505	470	B	206	
19370850	LSA 6.2L	6.2L	435	556	551	C	208	
19260165	LS9 6.2L	6.2L	435	638	604	N/A	210	

## Chevy LT-Series Small-Block V-8

Part Number	Description	Engine Size	Weight	hp	Torque	Trans*	Page	Warranty
19329997	LT1 6.2L with dry sump	6.2L	425	460	465	E	216	
19416592	LT1 6.2L with wet sump	6.2L	425	465	455	E	216	
19355378	LT376/535	6.2L	425	535	470	H	218	
19332702	LT4 6.2L SC with dry sump	6.2L	450	650	650	N/A	220	
19417413	LT4 6.2L SC with wet sump – for Connect & Cruise/8 speed auto.	6.2L	450	650	650	F	220	
19417105	LT5 6.2L	6.2L	625	755	715	N/A	222	
19328837	LTG 2.0L Turbocharged – rear wheel drive	2.0L	390	272	295	D	224	
12677823	LTG 2.0L Turbocharged – front wheel drive	2.0L	390	272	295	D	224	

## Warranty Information



Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.



Chevrolet Performance Parts include a 12-month/unlimited mile limited warranty.






Chevrolet Performance Racing Crate Engines are purpose-built for racing only, and have no warranty.















GM Parts Engines offer a 36-month or 100,000-mile limited warranty when the engine is installed in a recommended application.












## Chevy LSX-Series Small-Block V-8

Part Number	Description	Engine Size	Weight	hp	Torque	Trans*	Page	Warranty
19332312	LSX376-B8	6.2L	531	476	475	C	234	
19355575	LSX376-B15	6.2L	539	473	444	C	236	
19355573	LSX454	7.4L	525	627	586	C	238	

## Chevy Big-Block V-8

Part Number	Description	Engine Size	Weight	hp	Torque	Trans*	Page	Warranty
19331572	ZZ427/480	427 cu in	520	480	490	C	296	
12568774	454 HO – with iron heads and roller cam	454 cu in	590	438	500	C	298	
12498778	454 Partial Engine	454 cu in	361	N/A	N/A	C	299	
19331574	ZZ454/440	454 cu in	522	469	519	C	300	
88890534	HT502 – truck replacement engine	502 cu in	557	406	541	C	302	
12568782	502 Partial Engine	502 cu in	402	N/A	N/A	C	303	
12568778	502 HO – with iron heads and roller cam	502 cu in	602	461	558	C	304	
19331576	ZZ502/502 Base – with aluminum heads	502 cu in	504	508	580	C	306	
19331579	ZZ502/502 Deluxe – with aluminum heads	502 cu in	611	508	580	C	308	
19331583	ZZ572/620 Deluxe	572 cu in	580	621	645	C	310	
19331581	ZZ572/620 Base	572 cu in	514	621	645	C	311	
19331585	ZZ572/720R Deluxe	572 cu in	677	727	680	C	312	

## GM Parts Crate Engines<sup>1</sup>

Description	Engine Size	Weight	hp	Torque	Trans*	Page	Warranty
3.8L V-6	3.8L	–	200	230	N/A	371	
4.3L LU3	4.3L	–	180–200	245–260	N/A	371	
4.8L LR4	4.8L	–	275	285–290	N/A	371	
5.3L LM7/L59	5.3L	–	285	325–330	N/A	371	
5.7L Gen 0	5.7L	–	195	N/A	N/A	372	
5.7L Gen 1E	5.7L	–	N/A	N/A	N/A	372	
5.7L Gen 1	5.7L	–	N/A	N/A	N/A	372	
6.0L LQ4	6.0L	–	325	370	N/A	372	
7.4L L19/L29	7.4L	–	230–270	N/A	N/A	373	

<sup>1</sup>This is a sample listing of GM Parts Crate Engines. Please see your GM dealer for the entire GM engine portfolio.

**NOTE:** Weights include crates and all packaging material. Approximate crate weight is 30 lbs.

## \*Recommended Transmissions

Trans	Part Number	Description	Page
<b>A</b>	19368611	SuperMatic™ 4L65-E Four-Speed Automatic (remanufactured)	360
<b>B</b>	19368613	SuperMatic™ 4L70-E Four-Speed Automatic (remanufactured)	360
<b>C</b>	19300175	SuperMatic™ 4L85-E Four-Speed Automatic	360
<b>D</b>	19368645	LTG 4-Speed Automatic – Rear Wheel Drive (remanufactured)	369
<b>E</b>	19368614	SuperMatic™ 4L70-E Four-Speed Automatic – LT1	360
<b>F</b>	19368615	SuperMatic™ 4L75-E Four-Speed Automatic (remanufactured)	360
<b>G</b>	19417579	SuperMatic™ 8L90-E Eight-Speed Automatic – LT1	361
<b>H</b>	19417580	SuperMatic™ 8L90-E Eight-Speed Automatic – LT4	361



# Torque Converter Quick Reference Chart

## Automatic Transmission Torque Converter Match Listing

Engine P/N	Description	Displac.	Hp	Torque	4L60 Family		4L80 Family		
					Converter P/N	Stall Range	Converter P/N	Stall Range	
					Fits SuperMatic 4L65-E, 4L70-E (LS bell) and 4L75-E		Fits SuperMatic 4L85-E		
<b>Chevy Small-Block V-8</b>									
19355659	350/290 Deluxe	350 cu in	300	335	19299800	2,400–2,800	N/A	N/A	
19355662	350 HO Turn-Key – with Iron Vortec Heads	350 cu in	333	381	19299800	2,400–2,800	N/A	N/A	
19417619	Ram Jet 350 – PFI with Iron Vortec Heads	350 cu in	351	403	19299800	2,400–2,800	19299804	2,400–2,800	
19367080	SP350/357 Base	350 cu in	357	407	19299800	2,400–2,800	19299804	2,400–2,800	
19367082	SP350/357 Deluxe	350 cu in	357	407	19299800	2,400–2,800	19299804	2,400–2,800	
19367084	SP350/357 Turn-Key	350 cu in	357	407	19299800	2,400–2,800	19299804	2,400–2,800	
19417624	SP350/385 Base	350 cu in	385	405	19299801	3,000–3,400	19299805	3,000–3,400	
19417623	SP350/385 Turn-Key	350 cu in	385	405	19299801	3,000–3,400	19299805	3,000–3,400	
19417576	ZZ6 Base	350 cu in	405	406	19299801	3,000–3,400	19299805	3,000–3,400	
19417622	ZZ6 Turn-Key	350 cu in	405	406	19299801	3,000–3,400	19299805	3,000–3,400	
19368149	ZZ6 EFI Deluxe	350 cu in	420	408	19299801	3,000–3,400	19299805	3,000–3,400	
19368150	ZZ6 EFI Turn-Key	350 cu in	420	408	19299801	3,000–3,400	19299805	3,000–3,400	
19355670	HT383 Base – Performance Engine	383 cu in	323	444	19299800	2,400–2,800	19299804	2,400–2,800	
19355672	SP383 Deluxe	383 cu in	435	445	19299801	3,000–3,400	19299805	3,000–3,400	

## Chevy LS/LT/LSX V-8

19370449	L96 6.0L	6.0L	360	380	19299802	2,400–2,800	19299806	2,400–2,800
19370416	LS3 6.2L – Corvette Gen IV V-8	6.2L	430	425	19299802	2,400–2,800	19299806	2,400–2,800
19370414	LS3 6.2L – E-Rod Kit Automatic	6.2L	430	425	19299802	2,400–2,800	19299806	2,400–2,800
19370411	LS376/480 – LS3 Gen IV V-8	6.2L	495	473	19299803	3,000–3,400	19299807	3,000–3,400
19370412	LS376/515 – Carbureted LS3 Gen IV V-8	6.2L	533	477	19299803	3,000–3,400	19299807	3,000–3,400
19370413	LS376/525 – LS3 Gen IV ASA Camshaft	6.2L	525	486	19299803	3,000–3,400	19299807	3,000–3,400
19370417	DR525 with Gen IV F car oil pan	6.2L	525	498	N/A	N/A	N/A	N/A
19370418	DR525 with muscle car oil pan	6.2L	525	494	N/A	N/A	N/A	N/A
19329246	LS7 7.0L – Corvette Z06	7.0L	505	470	19299803	3,000–3,400	19299807	3,000–3,400
	Optional LS7 (depending on application)	7.0L	505	470	19299802	2,400–2,800	19299806	2,400–2,800
19370850	LSA 6.2L SC – Gen IV V-8 (with 4L75-E)	6.2L	556	551	19299802	2,400–2,800	19299806	2,400–2,800
19260165	LS9 6.2L SC – Gen IV V-8 (with 4L75-E)	6.2L	638	604	19299802	2,400–2,800	19299806	2,400–2,800
19332312	LSX376-B8	6.2L	476	475	19299802	2,400–2,800	19299806	2,400–2,800
19355575	LSX376-B15	6.2L	473	444	N/A	N/A	N/A	N/A
19355573	LSX454 (with 4L75-E)	7.4L	627	586	19299803	3,000–3,400	19299807	3,000–3,400
19329997	LT1 6.2L with dry sump	6.2L	460	465	19299802	2,400–2,800	19299806	2,400–2,800
19416592	LT1 6.2L with wet sump	6.2L	455	455	24290217	N/A	24290217	N/A
19355378	LT376/535	6.2L	535	470	19299803	3,000–3,400	N/A	N/A
19332702	LT4 6.2L SC with dry sump (with 4L75-E)	6.2L	650	650	19299802	N/A	19299806	N/A
19417413	LT4 6.2L SC with wet sump – for Connect & Cruise/8-speed auto.	6.2L	650	650	24280634	N/A	24280634	N/A

## Chevy Big-Block V-8

19331572	ZZ427/480	427 cu in	480	490	19299801	3,000–3,400	19299805	3,000–3,400
12568774	454 HO – with iron heads and roller cam	454 cu in	438	500	19299800	2,400–2,800	19299804	2,400–2,800
19351574	ZZ454/440 – 440 horsepower with aluminum heads	454 cu in	469	519	19299800	2,400–2,800	19299804	2,400–2,800
88890534	HT502 – truck replacement engine	502 cu in	406	541	19299800	2,400–2,800	19299804	2,400–2,800
12568778	502 HO – with iron heads and roller cam	502 cu in	461	558	19299800	2,400–2,800	19299804	2,400–2,800
19331576	ZZ502/502 base engine – with aluminum heads	502 cu in	508	580	19299801	3,000–3,400	19299805	3,000–3,400
19331579	ZZ502 Deluxe – with aluminum heads	502 cu in	508	580	19299801	3,000–3,400	19299805	3,000–3,400
19331583	ZZ572/620 Deluxe (with 4L75-E)	572 cu in	621	645	19299803	3,000–3,400	19299805	3,000–3,400
19331585	ZZ572/720R Deluxe	572 cu in	727	680	N/A	N/A	19299805	3,000–3,400

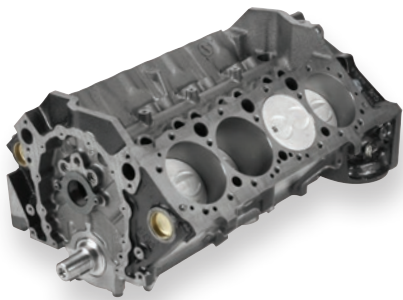


# Engine Power and Torque Ratings Test Procedures

All Chevrolet Performance crate engines were tested in a controlled environment on a dynamometer following the Society of Engineers (SAE) standard test procedures J1349 for net power testing or J1995 for gross power testing. Atmospheric correction factors for J1349 use a temperature of 77°F and a barometric pressure of 29.31 inHg. The J1995 correction factors are derived from SAE test J607 correcting to standard temperature and pressure conditions of 60°F and 29.92 inHg. Formally declared values meet the requirements within SAE test standard J2723.

## Different Levels of Engine Assemblies

Recognizing that each customer has unique needs, Chevrolet Performance offers four distinct levels of Crate Engines, covering the gamut from starter Partial engines to complete Turn-Key engines that are ready to be dropped into your favorite vehicle. This variety gives builders the opportunity to customize an engine as much or as little as they need to meet their expectations.



### Partial Engine

This is for the builder who wants to start essentially from the block up. These engines typically include the block and reciprocating assembly. It allows the builder to choose the heads, cam and intake combination he/she wants.



### Base

The Base engine assembly typically includes block, crank, pistons, cam, heads and valve covers, but allows the builder to pick the carburetor/injection system and intake manifold they desire.



### Deluxe

The Deluxe crate engines are essentially ready to fire up, as they ship with the distributor installed, harmonic balancer bolted on and the carburetor in the crate. All you need to do is put the parts together and go!



### Turn-Key

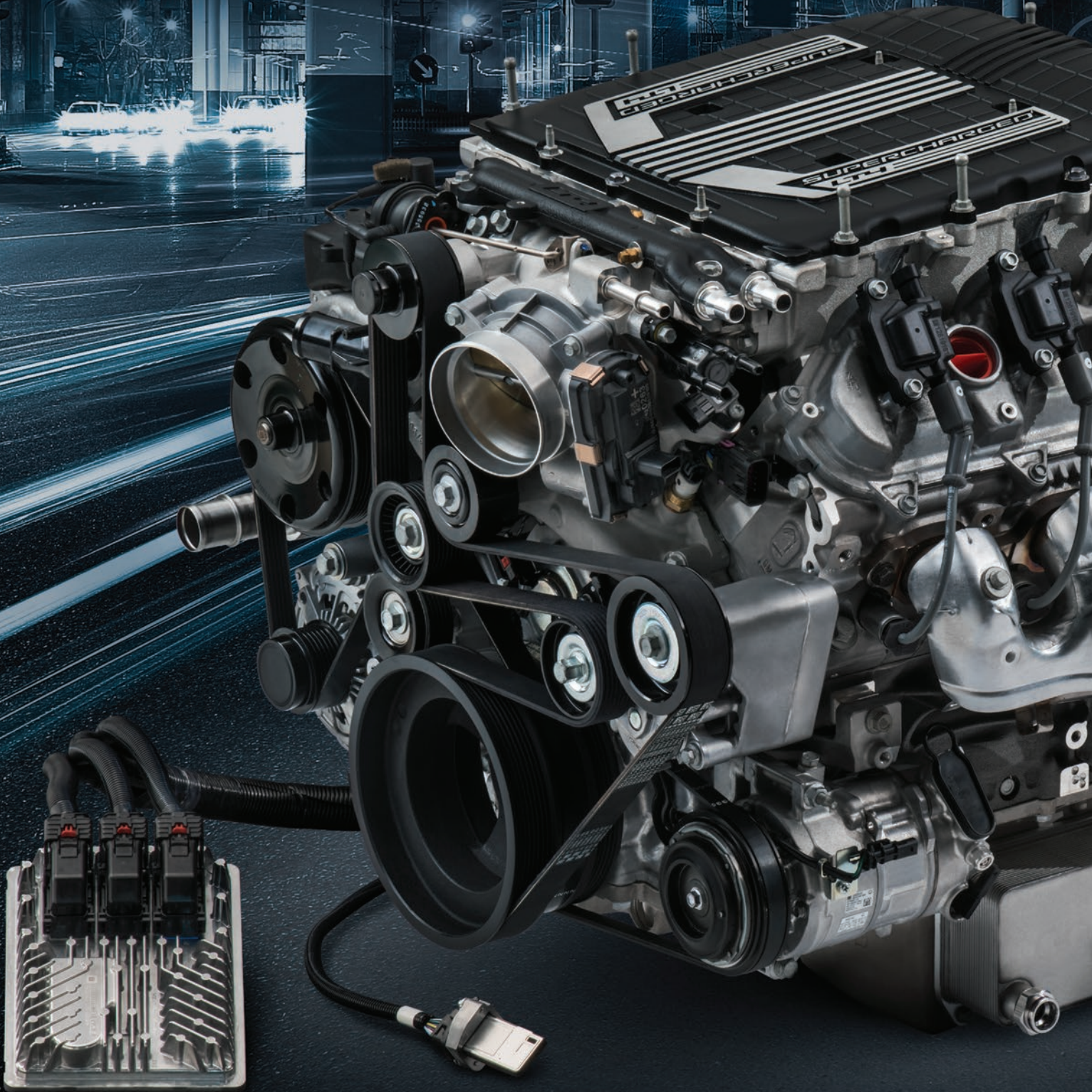
We told our engineers to have some fun and assemble engines the way they think it should be done ... we then took their combinations, built them up and put them in a crate that ships right to your dealer. The Turn-Key engines represent an outstanding value, and they are perfect for enthusiasts who have built a chassis and need reliable power to get it down the road.



PERFORMANCE

# CONNECT & CRUISE

CRATE POWERTRAIN SYSTEMS





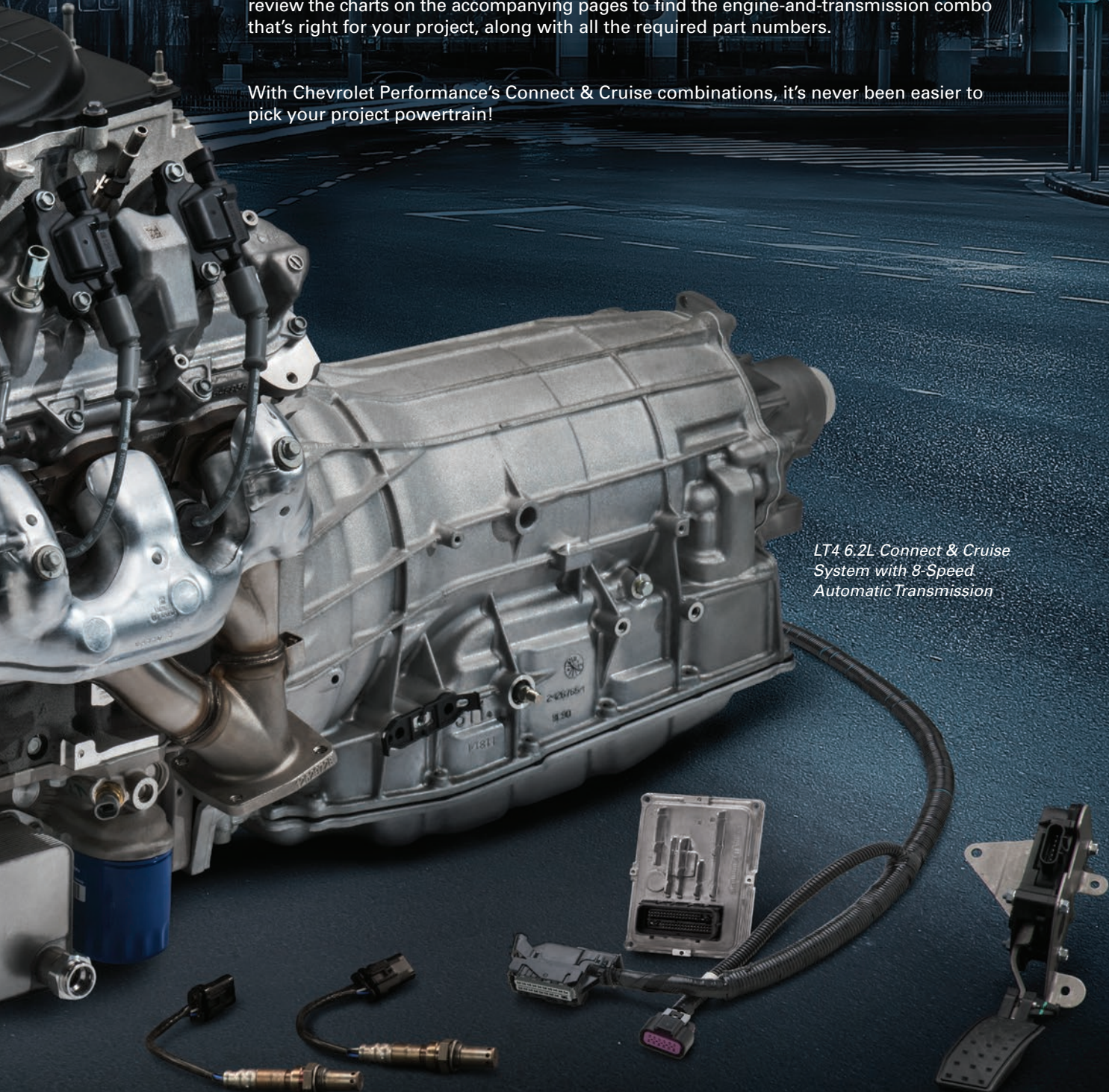
## **FACTORY-MATCHED PERFORMANCE ENGINE-AND-TRANSMISSION COMBOS**

Reduce the hassle of powering your project vehicle with Chevrolet Performance's innovative Connect & Cruise factory-matched crate powertrain systems.

Each system matches one of our performance Small-Block, Big-Block and LS/LT crate engines with a complementing transmission, as well as the supporting calibrated controllers, torque converters (for automatic transmissions) and installation kits. Simply review the charts on the accompanying pages to find the engine-and-transmission combo that's right for your project, along with all the required part numbers.

With Chevrolet Performance's Connect & Cruise combinations, it's never been easier to pick your project powertrain!

*LT4 6.2L Connect & Cruise System with 8-Speed Automatic Transmission*



## CONNECT & CRUISE BUILDER'S GUIDE

Each Chevrolet Performance Connect & Cruise Crate Powertrain System includes:

- **Instruction sheet**
- **Brand-new, fully assembled crate engine**
- **Automatic or manual transmission**
- **Transmission Installation Kits**
- **SuperMatic™ transmission control module and harness (automatic transmission only)**
- **Calibrated engine control module**
- **Two oxygen sensors and mounting bosses (for installation in the exhaust system)**
- **Mass airflow meter and mounting boss (for installation in the air intake system)**
- **Throttle pedal assembly (for use with the electronically operated throttle)**
- **Assembled wiring harness with fuse box and necessary cam sensor and MAP sensor jumpers**
- **Oil pressure sensor that is compatible with the harness**

**NOTE:** All components, engine, transmission, transmission installation kit, torque converter and controllers are ordered and delivered separately.

To facilitate a complete installation, the builder will need to source additional components to complete the engine assembly and get the vehicle running, including:

- Fuel tank and fuel lines (re-circulating or returnless)
- Fuel pump: 58 psi (400 kPa) for all engines except 65 psi (450 kPa) for LSA and LS9
- Air induction system that incorporates the mass airflow sensor
- Starter and exhaust systems

Additionally, all engines require a Front-End Accessory Drive system. The instruction manual included with each kit offers recommendations and Chevrolet Performance offers several configurations to suit different applications. Each allows the installer to easily delete air conditioning. See pages 270–279 for applications and part numbers.

Chevrolet Performance recommends the LS1 Engine Installation Guide P/N 88959384, which illustrates basic procedures and offers helpful tips on installing an LS engine in older vehicles.

### About Chevrolet Performance Engine and Transmission Controllers

The Connect & Cruise engine controller and SuperMatic™ transmission controller are designed for true stand-alone performance in older vehicles. All that's needed to get a vehicle running with the engine controller are power and ground sources, a high-pressure fuel pump and electric cooling fans. For all engines except the LSA and LS9, Chevrolet Performance recommends a 58-psi (400 kPa) fuel pump. The LSA and LS9 require a 65-psi (450 kPa) pump.

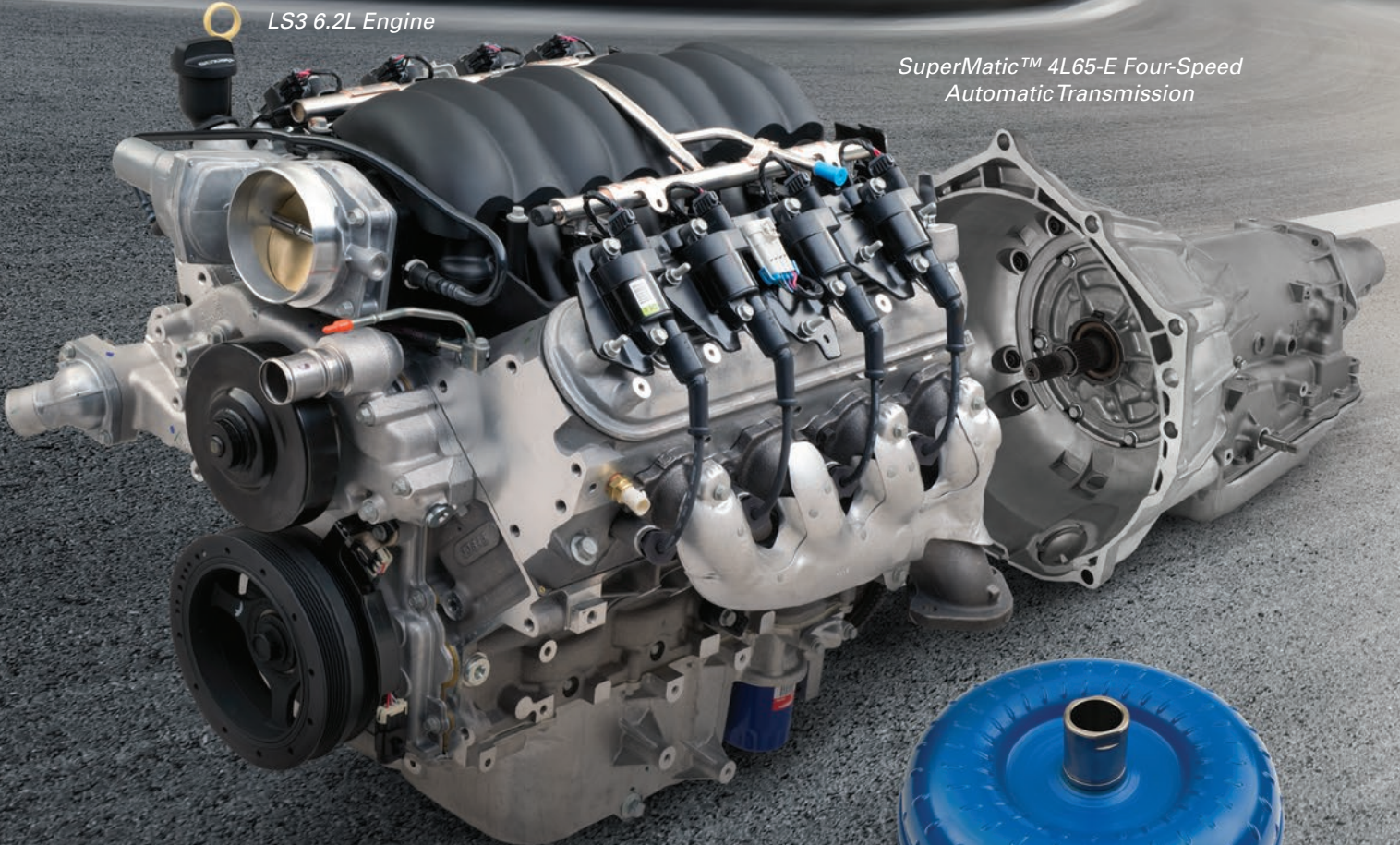
Chevrolet Performance's specially calibrated engine controller does not utilize a number of features associated with production-model systems, eliminating the possibility of "trouble codes" being set. It also includes a SES (service engine soon) LED indicator embedded in the fuse box.

The SuperMatic™ transmission controller is the most fully integrated and user-friendly transmission control system on the market. Only a few connections are required to get the transmission ready for operation in your vehicle—and it is designed for tuning-free compatibility with the Connect & Cruise systems' engine control modules.

**NOTE:** Installing an electronically controlled automatic transmission in an older vehicle with a mechanical speedometer requires an aftermarket signal converter.

LS3 6.2L Engine

SuperMatic™ 4L65-E Four-Speed Automatic Transmission



SuperMatic™ Torque Converter



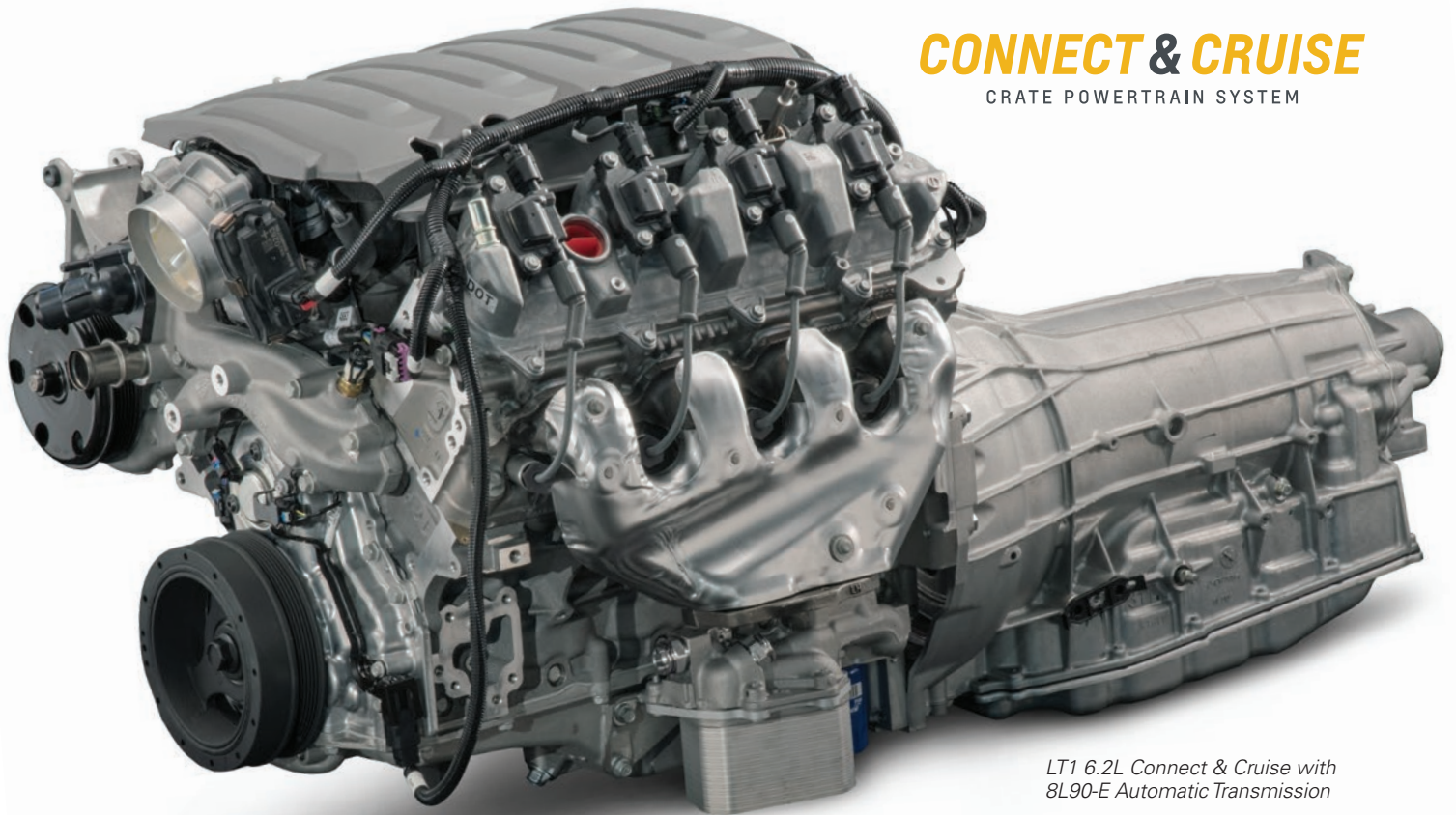
Engine Controller Module & Harness



SuperMatic™ Transmission Controller



# FUEL INJECTED ENGINES WITH AUTOMATIC TRANSMISSIONS



**CONNECT & CRUISE**  
CRATE POWERTRAIN SYSTEM

*LT1 6.2L Connect & Cruise with  
8L90-E Automatic Transmission*

Chevrolet Performance's Connect and Cruise systems make it simple to optimize performance and minimize hassle. Our engineers have paired the right engine, transmission and controllers with our LS/LT crate engines to take the guesswork out of your build. It is the easy, economical way to get you on the road quickly!

Select your crate powertrain system from the chart on the following page.

**NOTE:** All components, engine, transmission, transmission installation kit, torque converter and controllers are ordered and delivered separately. This part is intended for competition use only. See page 2 for details.



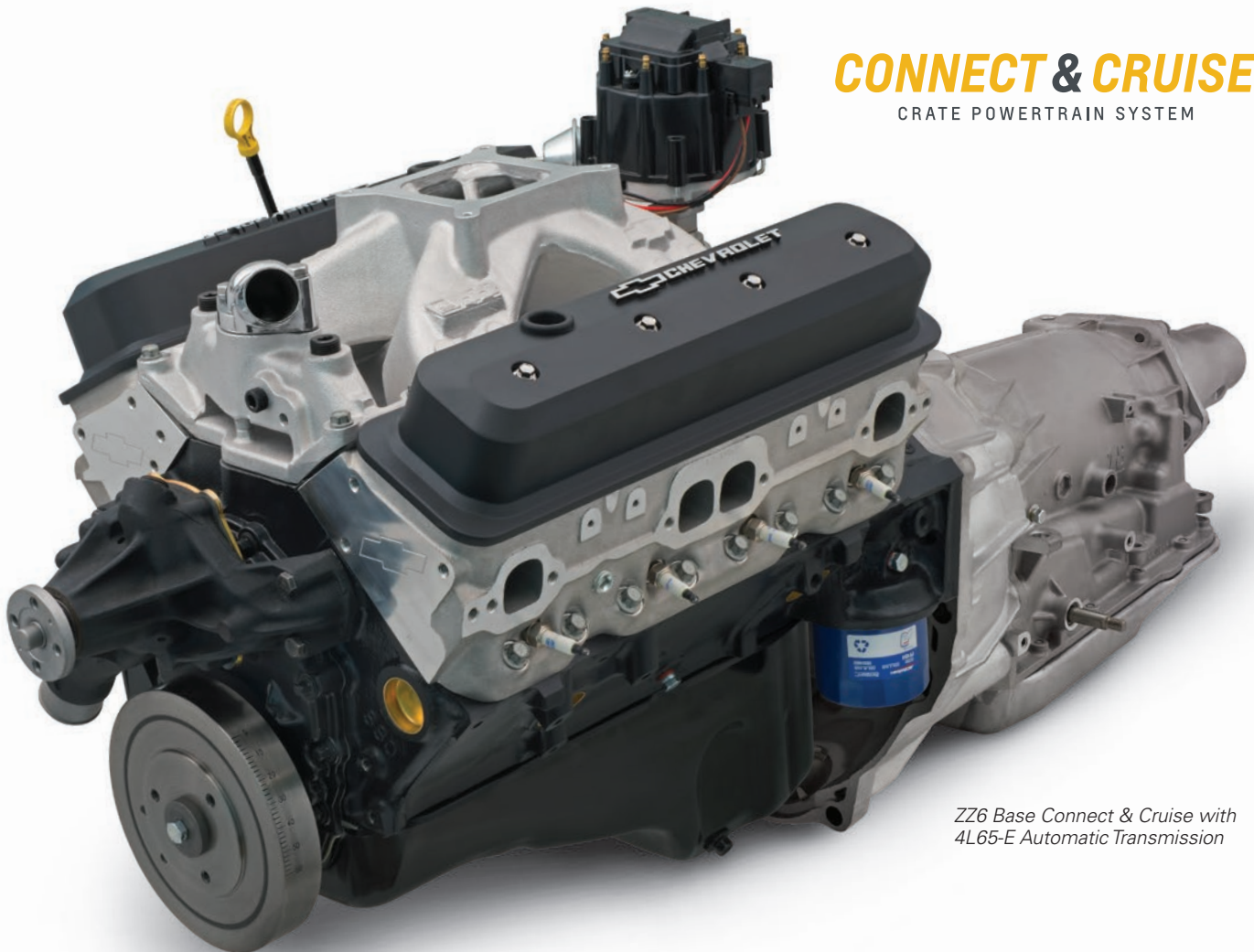
Chevrolet Performance Connect & Cruise Crate Powertrain Systems include a 24-month or 50,000-mile (whichever comes first) limited warranty. E-ROD Connect & Cruise Crate Powertrain Systems include a 36-month or 50,000 mile (whichever comes first) limited warranty. See dealer for details.

## LS/LT-SERIES

Connect & Cruise System	Engine	Engine Controller	Transmission Installation Kit	Transmission	Torque Converter	Transmission Controller
L96 6.0L 2WD w/4L65-E	19370449	19417415	19259117	19368611	19299802	19302405
L96 6.0L 4WD w/4L70-E	19370449	19417415	19259117	19368612	19299802	19302405
LS3 6.2L 2WD w/4L65-E	19370416	19354328	19259117	19368611	19299802	19302405
LS3 6.2L 4WD w/4L70-E	19370416	19354328	19259117	19368612	19299802	19302405
LS3 6.2L E-ROD w/4L65-E	19370414	included with E-ROD kit	19259117	19368611	19299802	19302405
LS376/480 w/4L70-E	19370411	19354330	19259117	19368613	19299803	19302405
LS376/525 w/4L70-E	19370413	19354332	19259117	19368613	19299803	19302405
LS376/525 w/4L75-E	19370413	19354332	19259117	19368615	19299803	19302405
LSA 6.2L SC w/4L75-E	19370850	19369381	19259117	19368615	19299802	19302405
LSA 6.2L SC w/4L85-E	19370850	19369381	19259119	19300175	19299806	19302410
LSA 6.2L SC E-ROD w/4L75-E	19416892	included with E-ROD kit	19259117	19368615	19299802	19302405
LSA 6.2L SC E-ROD w/4L85-E	19416892	included with E-ROD kit	19259119	19300175	19299806	19302410
LS7 7.0L w/4L70-E	19329246	19354334	19259117	19368613	19299802 or 19299803	19302405
LS7 7.0L w/4L75-E	19329246	19354334	19259117	19368615	19299802 or 19299803	19302405
LT1 6.2L Wet Sump w/4L70-E	19416592	19417228	19329416	19368614	19299802	19302405
LT1 6.2L Dry Sump w/4L70-E	19329997	19417227	19329416	19368614	19299802	19302405
LT1 6.2L SC Wet Sump w/8-Speed	19416592	19417229	19368955	19417579	included with trans.	included with trans.
LT1 E-ROD Wet Sump w/4L70-E	12682080	included with E-ROD kit	19329416	19368614	19299802	19302405
LT376/535 w/4L75-E	19355378	19417230	19329416 +19255817*	19368615	19299803	19302405
LT4 6.2L SC E-ROD Wet Sump w/4L75-E	19356048	included with E-ROD kit	19329416 +19255817*	19368615	19299802	19302405
LT4 6.2L Dry Sump w/4L75-E	19332702	19370428	19329416 +19255817*	19368615	19299802	19302405
LT4 6.2L SC Wet Sump w/4L75-E	19417413	19417363	19329416 +19255817*	19368615	19299802	19302405
LT4 6.2L SC Wet Sump w/8-Speed	19417413	19417364	19368955	19417580	included with trans.	included with trans.
ZZ6 EFI w/4L65-E	19368150	included	19332781	19368611	19299801	19332775

\*Bell Housing Kit

# CARBURETED ENGINES WITH AUTOMATIC TRANSMISSIONS



**CONNECT & CRUISE**  
CRATE POWERTRAIN SYSTEM

*ZZ6 Base Connect & Cruise with  
4L65-E Automatic Transmission*

Chevrolet Performance has expanded the Connect & Cruise Powertrain lineup with new systems, pairing Gen I Small-Block, Big-Block and even carbureted LS engines. Whether you are looking to power your project vehicle or simply give new life to your work truck, Chevrolet Performance has the Crate Powertrain System to help meet your needs!

Select your crate powertrain system from the chart on the following page.

**NOTE:** All components, engine, transmission, transmission installation kit, torque converter and controllers are ordered and delivered separately. This part is intended for competition use only. See page 2 for details.



*Chevrolet Performance Connect & Cruise Crate Powertrain Systems include a 24-month or 50,000-mile (whichever comes first) limited warranty. E-ROD Connect & Cruise Crate Powertrain Systems include a 36-month or 50,000 mile (whichever comes first) limited warranty. See dealer for details.*

**LS-SERIES**

Connect & Cruise System	Engine	Transmission Installation Kit	Transmission	Torque Converter	Transmission Controller
LS 376/515 w/4L70-E	19370412	19259117	19368613	19299803	19332775

**SMALL-BLOCK**

Connect & Cruise System	Engine	Transmission Installation Kit	Transmission	Torque Converter	Transmission Controller
350/290 Deluxe w/4L65-E	19355659	19332781	19368611	19299800	19332775
350 HO Turn-Key w/4L65-E	19355662	19332781	19368611	19299800	19332775
Ram Jet 350 w/4L65-E	19417619	19332781	19368611	19299800	19332775
SP350/357 Turn-Key w/4L65-E	19367084	19332781	19368611	19299801	19332775
SP350/385 Base w/4L65-E	19417624	19332781	19368611	19299801	19332775
SP350/385 Turn-Key w/4L65-E	19417623	19332781	19368611	19299801	19332775
ZZ6 Base w/4L65-E	19412576	19332781	19368611	19299801	19332775
ZZ6 Turn-Key w/4L65-E	19417622	19332781	19368611	19299801	19332775
HT383 w/4L70-E	19355670	19332781	19368613	19299800	19332775
SP383 Deluxe w/4L70-E	19355672	19332781	19368613	19299801	19332775

**BIG-BLOCK**

Connect & Cruise System	Engine	Transmission Installation Kit	Transmission	Torque Converter	Transmission Controller
ZZ427/480 w/4L70-E	19331572	19332781	19368613	19299801	19332775
454 HO w/4L85-E	12568774	19332784	19300175	19299804	19332780
ZZ454/440 w/4L85-E	19331574	19332784	19300175	19299804	19332780
HT502 w/4L85-E	88890534	19332784	19300175	19299804	19332780
502 HO w/4L85-E	12568778	19332784	19300175	19299804	19332780
ZZ502/502 Deluxe w/4L85-E	19331579	19332784	19300175	19299805	19332780
Ram Jet 502 w/4L85-E	12499121	19332784	19300175	19299805	19332780
ZZ572/620 Deluxe w/4L85-E	19331583	19332784	19300175	19299805	19332780
ZZ572/720R Deluxe w/4L85-E	19331585	19332784	19300175	19299805	19332780

# CARBURETED AND FUEL INJECTED ENGINES WITH MANUAL TRANSMISSIONS

**CONNECT & CRUISE**

CRATE POWERTRAIN SYSTEM



*LSA Connect & Cruise  
with T56 Manual Transmission*

Chevrolet Performance knows there are a lot of enthusiasts who like to do their own shifting. So our engineers have developed a full line of packages that pair LS, LT and a wide range of our Small- and Big-Block engines with our robust T56 Super Magnum Six-Speed Manual Transmission.

Select your crate powertrain system from the chart on the following page.

**NOTE:** All components, engine, transmission, transmission installation kit, torque converter and controllers are ordered and delivered separately. This part is intended for competition use only. See page 2 for details.



*Chevrolet Performance Connect & Cruise Crate Powertrain Systems include a 24-month or 50,000-mile (whichever comes first) limited warranty. E-ROD Connect & Cruise Crate Powertrain Systems include a 36-month or 50,000 mile (whichever comes first) limited warranty. See dealer for details.*



## LS-SERIES

Connect & Cruise System	Engine	Engine Controller	Transmission Installation Kit	Transmission
LS3 6.2L w/T56	19370416	19354328	19301625	19352208
LS3 6.2L E-ROD w/T56	19370414	included with E-ROD kit	19301625	19352208
LS376/480 w/T56	19370411	19354330	19301625	19352208
LS376/515 w/T56	19370412	N/A	19301625	19352208
LS376/525 w/T56	19370413	19354332	19301625	19352208
LSA 6.2L SC w/T56	19370850	19369381	19329912	19352208
LSA 6.2L SC E-ROD w/T56	19416892	included with E-ROD kit	19329912	19352208
LS9 6.2L SC w/T56	19260165	19369382	19331083	19352208
LS7 7.0L SC w/T56	19329246	19354334	19301625	19352208
LT1 6.2L Wet Sump w/T56	19416592	19417228	19329912	19352208
LT1 6.2L Dry Sump w/T56	19329997	19417227	19329912	19352208
LT1 6.2L E-ROD Wet Sump w/T56	12682080	included with E-ROD kit	19329912	19352208
LT4 6.2L SC Wet Sump w/T56	19417413	19417363	19329912	19352208
LT4 6.2L SC Dry Sump w/T56	19332702	19370428	19339912	19352208
LT4 6.2L SC E-ROD Wet Sump w/T56	19356048	included with E-ROD kit	19329912	19352208
LT376/535 w/T56	19355378	19417230	19329912	19352208

## SMALL-BLOCK

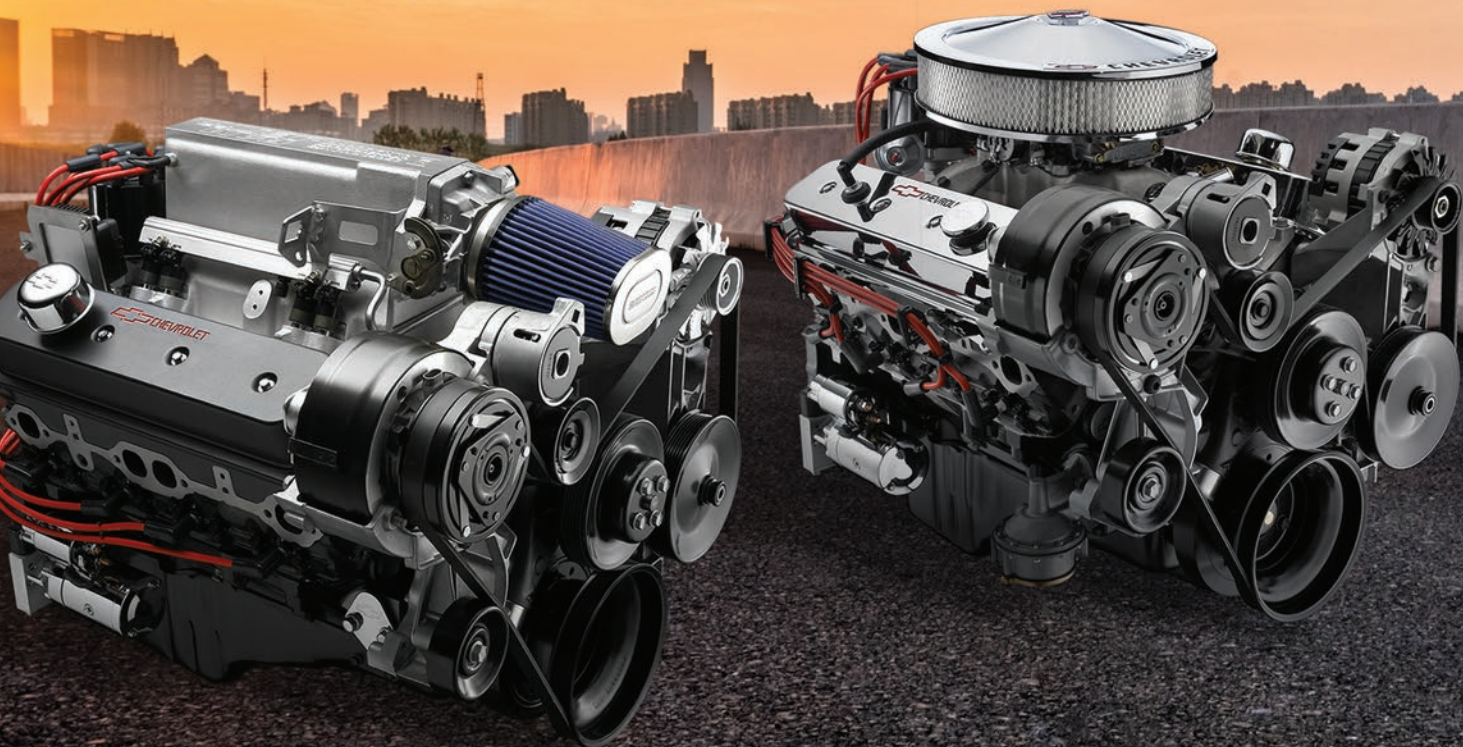
Connect & Cruise System	Engine	Engine Controller	Transmission Installation Kit	Transmission
SP383 Deluxe w/T56	19355672	—	19329900	19352208
SP350/357 Turn-Key w/T56	19367084	—	19329900	19352208
SP350/385 Turn-Key w/T56	19417623	—	19329900	19352208
Ram Jet 350 w/T56	19417619	—	19329900	19352208

## BIG-BLOCK

Connect & Cruise System	Engine	Engine Controller	Transmission Installation Kit	Transmission
ZZ427/480 w/T56	19331572	—	19329902	19352208
ZZ454/440 w/T56	19331574	—	19329901	19352208
Ram Jet 502 w/T56	12499121	—	19329901	19352208
427 Anniversary w/T56	19166392	—	19329902	19352208
ZZ502/502 Deluxe w/T56	19331579	—	19329901	19352208
ZZ572/620 Deluxe w/T56	19331583	—	19329902	19352208

# SMALL-BLOCK

## CRATE ENGINES



### A HERITAGE OF HIGH PERFORMANCE

*From that first project-car rebuild to the exhilaration of that first trip down the quarter-mile, the legendary Chevrolet Small-Block has served as the inaugural performance engine experience for generations of enthusiasts. That legacy continues, with Chevrolet Performance's range of high-performance, value-driven Small-Block crate engines. Modern valvetrain technologies and EFI on some engines help ensure the Small-Block family will be a performance choice for generations to come!*

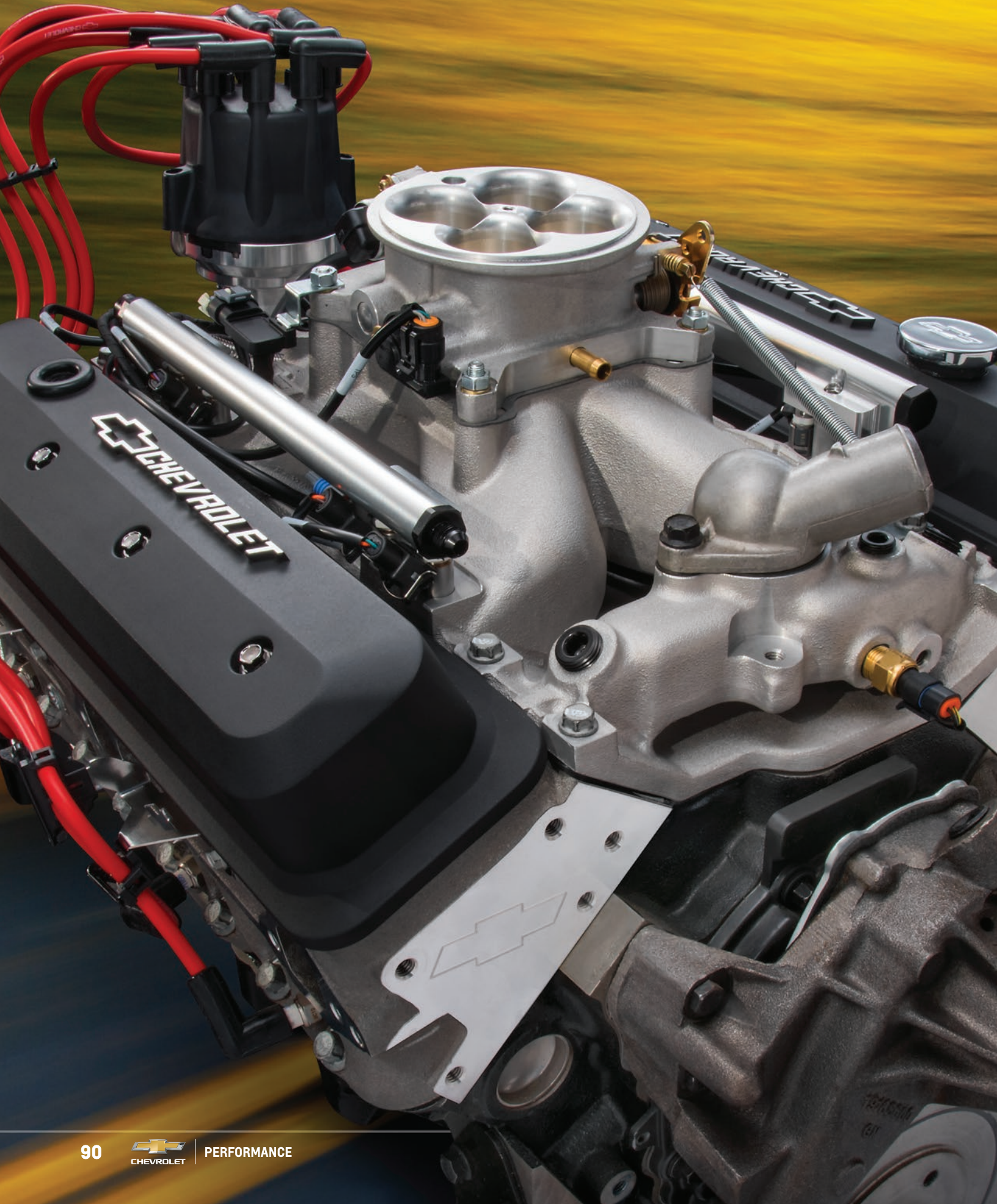
*You can find these Chevrolet Performance Small-Block Engines on the following pages:*

350/290 BASE .....	92	SP350/385 TURN-KEY .....	108
350/290 DELUXE .....	94	ZZ6 BASE .....	110
350 HO TURN-KEY .....	96	ZZ6 TURN-KEY .....	112
RAM JET 350 .....	98	ZZ6 EFI DELUXE .....	114
SP350/357 BASE .....	100	ZZ6 EFI TURN-KEY .....	116
SP350/357 DELUXE .....	102	HT383 .....	118
SP350/357 TURN-KEY .....	104	HT383E .....	120
SP350/385 BASE .....	106	SP383 DELUXE .....	122



*Engines Shown From Left:  
Ram Jet 350, 350 HO, ZZ6 Base*

SMALL-BLOCK FEATURED ENGINE



# THE NEXT BIG THING IN SMALL-BLOCK PERFORMANCE



## ZZ6 EFI DELUXE

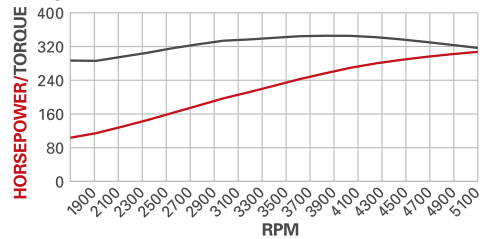
*With more than 65 years of development behind it, the Small-Block's adaptability continues to make it one of the industry's most versatile engine platforms—and the all-new ZZ6 EFI Deluxe crate engine package takes it to the next level, balancing modern port fuel injection technology with classic aesthetics. With a traditional air cleaner in place, it looks right at home in your vintage Chevy, but offers modern EFI drivability. The Small-Block does it again!*

***See page 114 for complete details and specs.***

# 350/290 Base

19355658    **308 hp** @ 5,100 rpm / **347 lb.-ft.** @ 3,900 rpm

DYNO CHART



## OUR BEST CRATE ENGINE VALUE DELIVERS ALL YOU EXPECT IN A POWERFUL SMALL-BLOCK!

The value-priced Chevrolet Performance Small-Block crate engine is also our best seller—and it’s easy to understand why. The 350/290 Base Small-Block features four-bolt mains for strength and makes a great economical alternative to rebuilding a tired, two-bolt main core. Use it to re-power your budget Camaro project!

Inside the 350/290 Base are quality parts, including a hydraulic-flat-tappet camshaft and durable aluminum pistons that produce an 8.0:1 compression ratio. We offer the 350/290 in a base form, allowing you to add the induction and other accessories. That’s great for builders swapping over the intake manifold, carburetor and other components when re-powering a vehicle.

Chevrolet Performance has all the components to build up the 350/290 Base into a great-looking, high-performance engine, too—from an aluminum intake and carburetor (we recommend the 670-cfm Holley four-barrel (P/N 19170092) to the distributor, water pump and more. Save the time and hassle of rebuilding your old engine by ordering the 350/290 Base and finishing it to your own specifications.


**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.


### TECH SPECS

<b>Part Number:</b>	19355658
<b>Engine Type:</b>	Chevy Small-Block V-8
<b>Displacement (cu in):</b>	350
<b>Bore x Stroke (in):</b>	4.000 x 3.480
<b>Block (P/N 10066034):</b>	Cast iron with 4-bolt main caps
<b>Crankshaft (P/N 93426651):</b>	Nodular iron
<b>Connecting Rods (P/N 10108688):</b>	Powdered metal steel
<b>Pistons (P/N 93422884):</b>	Cast aluminum
<b>Camshaft Type (P/N 3896962):</b>	Hydraulic flat tappet
<b>Valve Lift (in):</b>	.450 intake / .460 exhaust
<b>Camshaft Duration (@.050 in):</b>	222° intake / 222° exhaust
<b>Cylinder Heads (P/N 93438649):</b>	Iron; 76cc chambers
<b>Valve Size (in):</b>	1.94 intake / 1.50 exhaust
<b>Compression Ratio:</b>	8.0:1
<b>Rocker Arms (P/N 10089648):</b>	Stamped steel
<b>Rocker Arm Ratio:</b>	1.5:1
<b>Recommended Fuel:</b>	Regular pump
<b>Ignition Timing:</b>	32° Total @ 4,000 rpm
<b>Maximum Recommended rpm:</b>	5,100
<b>Balanced:</b>	Internal

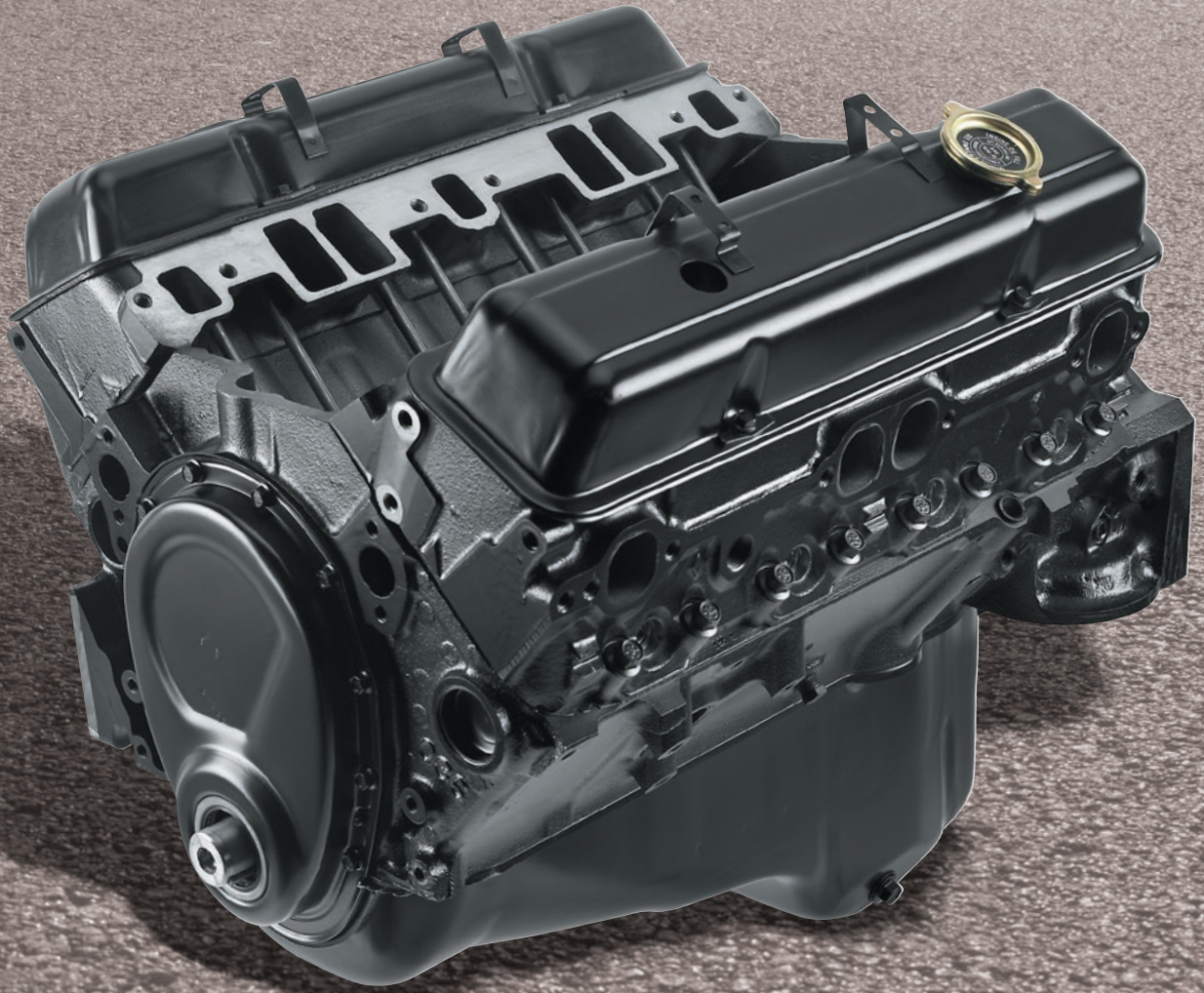
### INSTALLATION NOTES

- Use neutral balance harmonic damper P/N 12551537
- Use internally balanced flexplate P/N 471529 for automatic transmission or flywheel P/N 14085720 for manual transmission (not included)
- Power ratings based on tests with Holley 670-cfm carburetor P/N 19170092 (not included)
- Does not accept Chevrolet Performance roller lifter assemblies
- Not intended for marine applications
- See the Valve Covers section on page 154 for selection of chrome, polished and aluminum valve covers
- Pre-1986-style 2-piece rear main seal block
- Recommended for use in vehicles with 6,000 GVW or less

 Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.

 Chevrolet Performance does not utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.

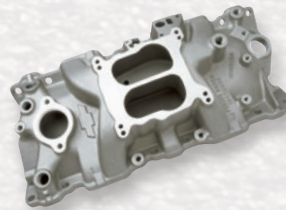
 This part is intended for competition use only. See page 2 for complete details.



**19368611**  
**SuperMatic™ 4L65-E Four-Speed Automatic Transmission (remanufactured)**

Electronically controlled four-speed overdrive transmission. Suitable for engines producing up to 430 lb.-ft. of torque.

*See page 359 for torque converter applications.*



**10185063**  
**Dual Plane Intake Manifold**

Delivers good low-end and mid-range torque for daily driving.

*See page 169 for details.*

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

See page 132 for our complete line of Small-Block components



**93440806**  
**HEI Distributor**

Page 168



**12361146**  
**High-Torque Mini Starter**

Page 176



**19299800**  
**Torque Converter**

Page 358



**19170092**  
**Carburetor – Holley 670-cfm**

Page 178



**19332781**  
**Transmission Installation Kit**

Page 362



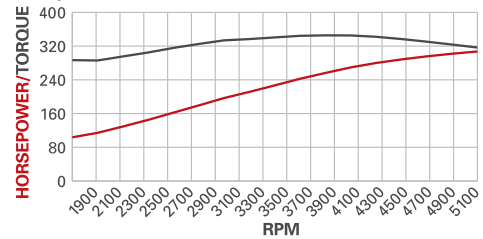
**19332775**  
**Transmission Controller**

Page 363

# 350/290 Deluxe

19355659    **308 hp** **347 lb.-ft.**  
@ 5,100 rpm @ 3,900 rpm

DYNO CHART



## AN AFFORDABLE ICON

The 350 Small-Block is the cornerstone of the performance world—the most popular high-performance Small-Block crate engine. The 350/290 Deluxe, with 308 hp and 347 lb.-ft. of torque, adds an aluminum intake manifold\* and chrome dress-up kit to create one of the most stylish and value-driven engines on the market.

Like all Chevrolet Performance Small-Block crate engines, the engine is built with a cast-iron block. It's got four-bolt main caps—a feature that's almost impossible to find in cores—and it's filled with a tough rotating assembly, featuring aluminum pistons delivering an 8.0:1 compression ratio. You'll feel the power every time you sit in the driver's seat!

Chevrolet Performance has all the parts needed to get your project vehicle running, from the carburetor to the starter and distributor, to the plug wires and more.

\*Holley 670-cfm carburetor P/N 19170092 recommended (not included).


**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.


## TECH SPECS

<b>Part Number:</b>	19355659
<b>Engine Type:</b>	Chevy Small-Block V-8
<b>Displacement (cu in):</b>	350
<b>Bore x Stroke (in):</b>	4.000 x 3.480
<b>Block (P/N 10066034):</b>	Cast iron with 4-bolt main caps
<b>Crankshaft (P/N 93426651):</b>	Nodular iron
<b>Connecting Rods (P/N 10108688):</b>	Powdered metal steel
<b>Pistons (P/N 93422884):</b>	Cast aluminum
<b>Intake Manifold (P/N 10185063):</b>	Dual plane
<b>Camshaft Type (P/N 3896962):</b>	Hydraulic flat tappet
<b>Valve Lift (in):</b>	.450 intake / .460 exhaust
<b>Camshaft Duration (@.050 in):</b>	222° intake / 222° exhaust
<b>Cylinder Heads (P/N 93438649):</b>	Iron; 76cc chambers
<b>Valve Size (in):</b>	1.94 intake / 1.50 exhaust
<b>Compression Ratio:</b>	8.0:1
<b>Rocker Arms (P/N 10089648):</b>	Stamped steel
<b>Rocker Arm Ratio:</b>	1.5:1
<b>Recommended Fuel:</b>	Regular pump
<b>Ignition Timing:</b>	32° Total @ 4,000 rpm
<b>Maximum Recommended rpm:</b>	5,100
<b>Balanced:</b>	Internal

## INSTALLATION NOTES

- Use neutral balance harmonic damper P/N 12551537
- Use internally balanced flexplate P/N 471529 for automatic transmission or flywheel P/N 14085720 for manual transmission (not included)
- Power ratings based on tests with Holley 670-cfm carburetor P/N 19170092 (not included)
- Does not accept Chevrolet Performance roller lifter assemblies
- Not intended for marine applications
- Pre-1986-style 2-piece rear main seal block
- Recommended for use in vehicles with 6,000 GVW or less

 Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.

 Chevrolet Performance does not utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.

 This part is intended for competition use only. See page 2 for complete details.





Chrome parts are not assembled on engine

Shown with 670-cfm carburetor (not included)



**19368611**  
**SuperMatic™ 4L65-E Four-Speed Automatic Transmission (remanufactured)**  
 Electronically controlled four-speed overdrive transmission. Suitable for engines producing up to 430 lb.-ft. of torque.

See page 359 for torque converter applications.



**19299800**  
**Torque Converter**  
 Designed to provide long life when matched with a SuperMatic™ transmission.

See page 358 for details.

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

See page 132 for our complete line of Small-Block components



**93440806**  
**HEI Distributor**  
 Page 168



**12361051**  
**Spark Plug Wire Set**  
 Page 177



**12361146**  
**High-Torque Mini Starter**  
 Page 176



**19170092**  
**Carburetor – Holley 670-cfm**  
 Page 178



**19332781**  
**Transmission Installation Kit**  
 Page 362

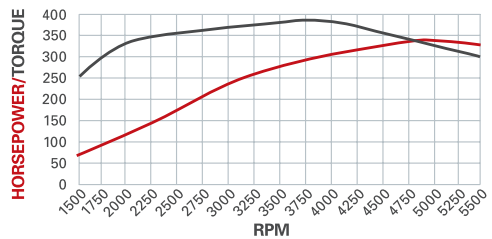


**19332775**  
**Transmission Controller**  
 Page 363

# 350 HO Turn-Key

19355662    // **333 hp** @ 5,100 rpm / **381 lb.-ft.** @ 3,700 rpm

DYNO CHART



## THE CLASSIC 350 READY TO ROCK!

Forget rebuilding! Our 350 HO is assembled with all-new parts and high-flow heads, giving you more power than just about any production-spec Small-Block ever installed at the factory: 333 hp and a satisfying 381 lb.-ft. of torque. It's affordable power with dependability you can count on.

A cast-iron block with four-bolt main caps is the foundation for the 350 HO, which is topped with iron Vortec heads fitted with 1.94/1.50-inch valves. Its durable rotating assembly has aluminum pistons delivering a 9.0:1 compression ratio, while a hydraulic flat-tappet camshaft requires no periodic lash adjustments.

As one of our Turn-Key crate engines, the 350 HO Turn-Key comes with the intake manifold and distributor installed. It also includes the carburetor, front-accessory kit, starter, fuel pump and spark plug wires (not installed).

The 350 HO is also available in "Deluxe" and "Base" configurations. See next page for information.


**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.


### TECH SPECS

<b>Part Number:</b>	19355662
<b>Engine Type:</b>	Chevy Small-Block V-8
<b>Displacement (cu in):</b>	350
<b>Bore x Stroke (in):</b>	4.000 x 3.480
<b>Block (P/N 10105123):</b>	Cast iron with 4-bolt main caps
<b>Crankshaft (P/N 10243070):</b>	Nodular iron
<b>Connecting Rods (P/N 10108688):</b>	Powdered metal steel
<b>Pistons (P/N 88954280):</b>	Cast aluminum
<b>Intake Manifold (P/N 12496820):</b>	Dual plane
<b>Camshaft Type (P/N 24502476):</b>	Hydraulic flat tappet
<b>Valve Lift (in):</b>	.435 intake / .460 exhaust
<b>Cylinder Heads (P/N 12558060):</b>	Vortec iron; 64cc chambers
<b>Valve Size (in):</b>	1.940 intake / 1.500 exhaust
<b>Compression Ratio:</b>	9.0:1 nominal
<b>Rocker Arms (P/N 10089648):</b>	Stamped steel
<b>Rocker Arm Ratio:</b>	1.5:1
<b>Water Pump (P/N 19201601):</b>	Cast iron, long-style
<b>Recommended Fuel:</b>	Premium pump
<b>Ignition Timing:</b>	32° Total @ 4,000 rpm
<b>Maximum Recommended rpm:</b>	5,100
<b>Balanced:</b>	External
<b>Flexplate (P/N 14088765):</b>	12.750"

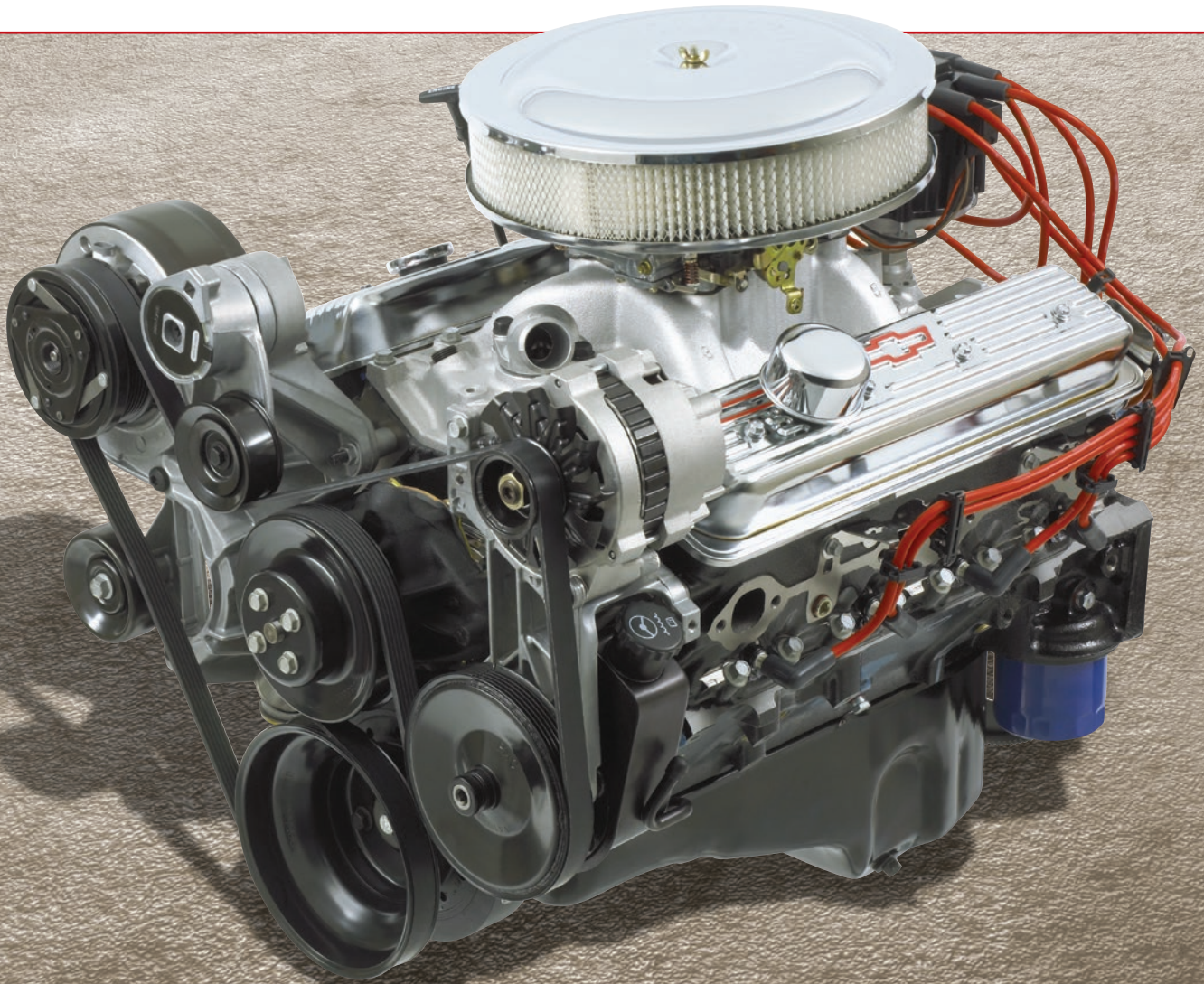
### INSTALLATION NOTES


- Comes with 12.750" externally balanced 153-tooth automatic transmission flexplate. Requires externally balanced flywheel for manual transmission. See chart on page 163
- Has right-side oil dipstick
- Requires fuel line from fuel pump to carburetor
- Fuel pump pressure is pre-set; fuel pressure regulator not required
- Some assembly and minor engine tuning required
- Not intended for marine applications
- Chevrolet Performance Front Accessory Drive Kits include a Reverse Rotation Water Pump

 Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.

 Chevrolet Performance does not utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.

 This part is intended for competition use only. See page 2 for complete details.






**19355661**   

**350 HO Deluxe**

Like the 350 HO Turn-Key crate engine, the 350 HO Deluxe is rated at 333 horsepower and 381 lb.-ft. of torque. The intake manifold, carburetor and distributor are installed.



**19355660**   

**350 HO Base**

All the same important, power-building elements as the Turn-Key and Deluxe versions, but it comes without an intake manifold, carburetor or distributor.

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

See page 132 for our complete line of Small-Block components



**19368611**  
**SuperMatic™ 4L65-E**  
**Automatic Transmission**  
**(remanufactured)**

Page 360



**12497985**  
**Aluminum Chrome**  
**Valve Covers**

Page 154



**12361146**  
**High-Torque**  
**Mini Starter**

Page 176



**19299800**  
**Torque Converter**

Page 358



**19332781**  
**Transmission**  
**Installation Kit**

Page 362



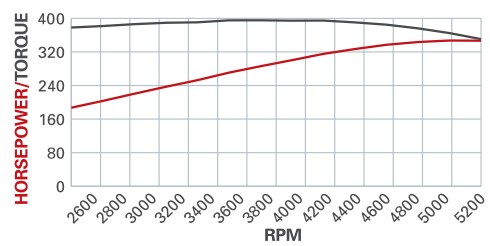
**19332775**  
**Transmission**  
**Controller**

Page 363

# Ram Jet 350

19417619    / **345 hp** / **396 lb.-ft.**  
@ 5,000 rpm / @ 3,600 rpm

DYN0 CHART



## VINTAGE STYLE AND MODERN PERFORMANCE

Chevrolet Performance's unique Ram Jet 350 combines the classic look of the original Rochester mechanical injection system with the dependability and optimized performance of contemporary port fuel injection. It's the perfect combination for a project vehicle, producing 345 hp and 396 lb.-ft. of torque. Our engineers tweaked the calibration on this iconic engine, and the result is a broadened torque curve and 22 more horsepower at 5,000 rpm—which means better drivability and power over a broader rpm spectrum than ever before!

A cast-iron engine block is matched with a durable rotating assembly that delivers a pump-gas-friendly 9.0:1 compression ratio, as well as a smooth hydraulic roller camshaft that complements power delivery with a great idle quality. The engine's unique intake manifold and plenum is 9.75 inches tall, offering plenty of clearance to fit under the hood of most vehicles without modifications.

The Ram Jet 350 crate engine kit includes a MEFI 4 engine controller, wiring harness and a detailed instruction guide to make adding this retro-style EFI system a complete DIY project. Additional components are required, including a high-pressure fuel pump and front-end accessory drive system.

**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.

## TECH SPECS

<b>Part Number:</b>	19417619
<b>Engine Type:</b>	Chevy Small-Block V-8
<b>Displacement (cu in):</b>	350
<b>Bore x Stroke (in):</b>	4.000 x 3.480
<b>Block:</b>	Cast iron with 2-bolt main caps
<b>Crankshaft (P/N 10243070):</b>	Cast iron
<b>Connecting Rods (P/N 10108688):</b>	Powdered metal steel
<b>Pistons (P/N 12571703):</b>	Hypereutectic aluminum
<b>Intake Manifold (P/N 12498032):</b>	Ram Jet PFI design
<b>Camshaft Type (P/N 14097395):</b>	Hydraulic roller
<b>Valve Lift (in):</b>	.431 intake / .451 exhaust
<b>Camshaft Duration (@.050 in):</b>	196° intake / 206° exhaust
<b>Cylinder Heads (P/N 12528913):</b>	Vortec iron; 64cc chambers
<b>Valve Size (in):</b>	1.940 intake / 1.500 exhaust
<b>Compression Ratio:</b>	9.0:1 nominal
<b>Rocker Arms (P/N 19210729):</b>	Aluminum roller style
<b>Rocker Arm Ratio:</b>	1.5
<b>Recommended Fuel:</b>	Premium pump
<b>Ignition Timing:</b>	34° Total @ 4,000 rpm
<b>Maximum Recommended rpm:</b>	5,200
<b>Balanced:</b>	External

**NOTE:** Distributor with melonized steel gear **MUST** be used with long-blocks and Partial engines with steel camshafts, or engine damage will occur.

## INSTALLATION NOTES

- Comes with externally balanced, manual transmission flywheel; change to externally balanced flexplate for automatic transmission applications. See chart on page 163
- Installer to supply 12-volt power source and fuel pump
- See instructions for fuel pump recommendation
- Not intended for marine applications
- **IMPORTANT!** For a safe, proper and trouble-free engine break-in, the MEFI 4 computer has a "green" mode that controls rpm during the break-in period. During this period, engine speed is limited to 4,000 rpm in the first hour, 4,500 rpm in the second hour and 5,200 rpm in the third hour



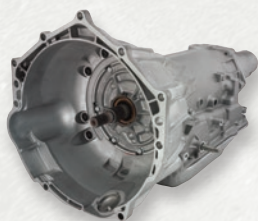
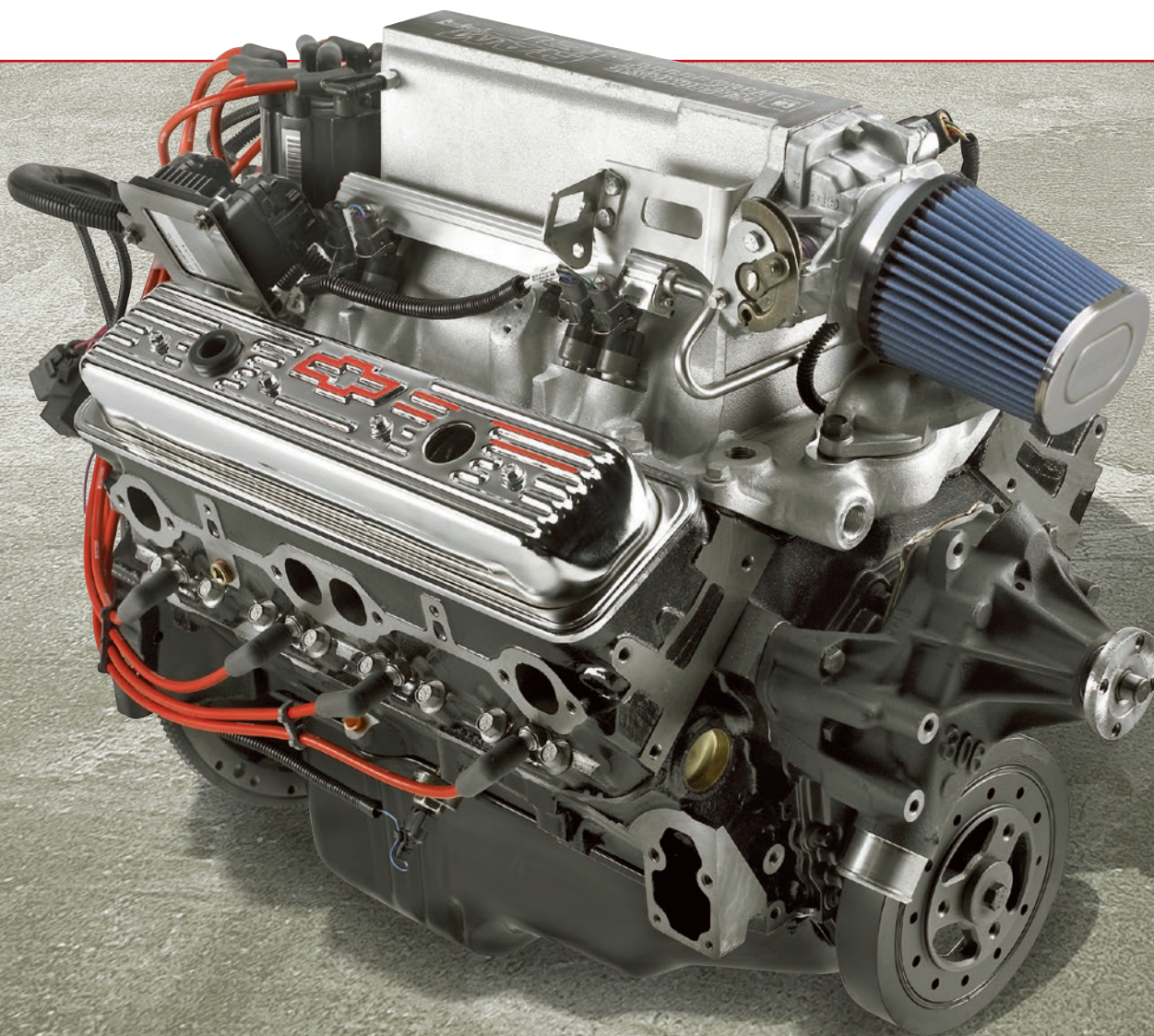
Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.



Chevrolet Performance **does not** utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.



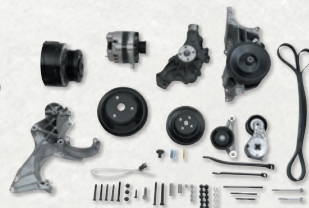
This part is intended for competition use only. See page 2 for complete details.



**19368611**  
**SuperMatic™ 4L65-E Four-Speed Automatic Transmission (remanufactured)**

Electronically controlled four-speed overdrive transmission. Suitable for engines producing up to 430 lb.-ft. of torque.

See page 359 for torque converter applications.



**19369258**  
**Serpentine Accessory Drive System**

The complete kit you need to finish off the crate engine in your vehicle.

See page 166 for details.

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

See page 132 for our complete line of Small-Block components



**10465143**  
**Lightweight Starter (remanufactured)**

Page 176



**12497979**  
**Aluminum Black Crinkle Valve Covers**

Page 155



**12361146**  
**High-Torque Mini Starter**

Page 176



**19299800**  
**Torque Converter**

Page 358



**19332781**  
**Transmission Installation Kit**

Page 362



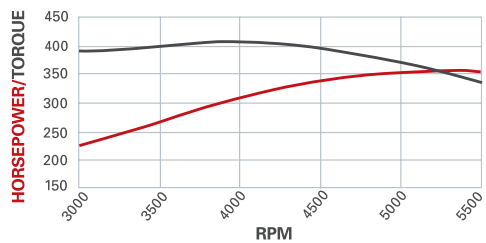
**19332775**  
**Transmission Controller**

Page 363

# SP350/357 Base

19367080    **357 hp** @ 5,500 rpm / **407 lb.-ft.** @ 4,000 rpm

DYNO CHART



## A NEW STANDARD FOR AFFORDABLE SMALL-BLOCK PERFORMANCE!

If it's affordable performance you're looking for to power your project vehicle, Chevrolet Performance's SP350/357 delivers! With 357 horsepower and a deep reserve of low-rpm torque, it quickly reminds you why Chevrolet's original 350 Small-Block has been the industry benchmark for decades.

The SP350/357 leverages the strength of a strong rotating assembly secured in a brand-new block with four-bolt mains, along with economical Vortec iron cylinder heads. A roller camshaft optimizes drivability and airflow capability. It all adds up to a 24-horsepower gain over our 350 HO crate engine—and a great, affordable alternative to rebuilding.

Our base crate engine package includes an assembled long block, including the oil pan. You finish it off your way, with the ignition system, induction system and additional accessories.

For more complete crate engines, see the SP350/357 Deluxe (P/N 19367082 page 102) and the SP350/357 Turn-Key (P/N 19367084. page 104).

**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.


### TECH SPECS


<b>Part Number:</b>	19367080
<b>Engine Type:</b>	Chevy Small-Block V-8
<b>Displacement (cu in):</b>	350
<b>Bore x Stroke (in):</b>	4.000 x 3.480
<b>Block (P/N 10105123):</b>	Cast iron with 4-bolt main caps
<b>Crankshaft (P/N 10243070):</b>	Nodular iron
<b>Connecting Rods (P/N 10108688):</b>	Powdered metal
<b>Pistons (P/N 88894280):</b>	Cast aluminum
<b>Intake Manifold (P/N 12676887):</b>	Dual plane
<b>Camshaft Type (P/N 12677151):</b>	Hydraulic roller
<b>Valve Lift (in):</b>	0.473 intake / 0.473 exhaust
<b>Camshaft Duration (@.050 in):</b>	215° intake / 223° exhaust
<b>Cylinder Heads (P/N 12558060):</b>	Cast iron; as cast with 64cc chambers
<b>Valve Size (in):</b>	1.940 intake / 1.500 exhaust
<b>Compression Ratio:</b>	9.0:1 nominal
<b>Rocker Arms (P/N 10089648):</b>	Stamped steel
<b>Rocker Arm Ratio:</b>	1.5:1
<b>Recommended Fuel:</b>	Premium pump
<b>Ignition Timing:</b>	32° Total @ 4,000 rpm
<b>Maximum Recommended rpm:</b>	5,600
<b>Balanced:</b>	External

### INSTALLATION NOTES

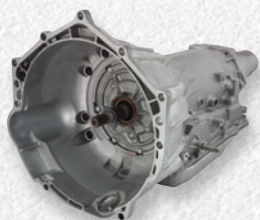
- Use the Holley 670-cfm 4-barrel carburetor P/N 19170092 to achieve the listed horsepower and torque
- Requires intake manifold, carburetor, distributor, spark plug wires, balancer, flexplate and water pump to complete assembly
- Requires feed line from fuel pump to carburetor
- Not intended for marine applications

**NOTE:** Distributor with melonized steel gear **MUST** be used with long-blocks and Partial engines with steel camshafts, or engine damage will occur.

 Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.

 Chevrolet Performance **does not** utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.

 This part is intended for competition use only. See page 2 for complete details.



**19368611**  
**SuperMatic™ 4L65-E Four-Speed Automatic Transmission (remanufactured)**  
 Electronically controlled four-speed overdrive transmission. Suitable for engines producing up to 430 lb.-ft. of torque.

*See page 359 for torque converter applications.*



**19299800**  
**Torque Converter**  
 Designed to provide long life when matched with a SuperMatic™ transmission.

*See page 358 for details.*

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

See page 132 for our complete line of Small-Block components



Photo Not Available

**12676887**  
**Intake Manifold**  
 Page 170



**93440806**  
**HEI Distributor**  
 Page 168



**12361051**  
**Spark Plug Wire Set**  
 Page 177



**19170092**  
**Carburetor – Holley 670-cfm**  
 Page 178



**12361146**  
**High-Torque Mini Starter**  
 Page 176

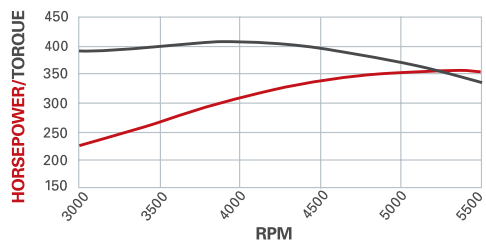


**88894341**  
**Water Pump, Long-Style Cast Iron**  
 Page 165

# SP350/357 Deluxe

19367082    **357 hp** @ 5,500 rpm / **407 lb.-ft.** @ 4,000 rpm

DYNO CHART



## POWER, DURABILITY AND AFFORDABILITY IN THE CLASSIC SMALL-BLOCK 350!

The SP350/357 is designed as an affordable performer to match just about any budget. Better still, it uses stronger components and modern technology to make it a better alternative to rebuilding.

Based on the value-driven 350 HO crate engine, our engineers swapped the flat-tappet camshaft for a hydraulic roller and added the latest Small-Block intake manifold design. Together, they help build more power across the rpm band—357 horsepower and 407 lb.-ft. of tire-turning torque

The SP350/357 leverages the strength of a strong rotating assembly secured in a brand-new block with four-bolt mains, along with economical Vortec iron cylinder heads. Its durable assembly is designed to offer years of high-performance excitement at an excellent value.

Our SP350/357 Deluxe package includes the intake manifold, distributor, damper and flexplate. Chevrolet Performance also offers the SP350/357 Base crate engine (P/N 19367080).

**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.


### TECH SPECS


<b>Part Number:</b>	19367082
<b>Engine Type:</b>	Chevy Small-Block V-8
<b>Displacement (cu in):</b>	350
<b>Bore x Stroke (in):</b>	4.000 x 3.480
<b>Block (P/N 10105123):</b>	Cast iron with 4-bolt main caps
<b>Crankshaft (P/N 10243070):</b>	Nodular iron
<b>Connecting Rods (P/N 10108688):</b>	Powdered metal
<b>Pistons (P/N 88894280):</b>	Cast aluminum
<b>Intake Manifold (P/N 12676887):</b>	Dual plane
<b>Camshaft Type (P/N 12677151):</b>	Hydraulic roller
<b>Valve Lift (in):</b>	0.473 intake / 0.473 exhaust
<b>Camshaft Duration (@.050 in):</b>	215° intake / 223° exhaust
<b>Cylinder Heads:</b>	Cast iron; as cast with 64cc chambers
<b>Valve Size (in):</b>	1.940 intake / 1.500 exhaust
<b>Compression Ratio:</b>	9.0:1 nominal
<b>Rocker Arms (P/N 12367346):</b>	Stamped steel
<b>Rocker Arm Ratio:</b>	1.5:1
<b>Recommended Fuel:</b>	Premium pump
<b>Ignition Timing:</b>	32° Total @ 4,000 rpm
<b>Maximum Recommended rpm:</b>	5,600
<b>Balanced:</b>	External
<b>Flexplate (P/N 14088765):</b>	12.750"

### INSTALLATION NOTES

- Holley 4-barrel carb included but not installed on engine
- Comes with 12.750" externally balanced 153-tooth automatic transmission flexplate. Requires externally balanced flywheel for manual transmission. See chart on page 163
- Requires fuel line from fuel pump to carburetor
- Not intended for marine applications

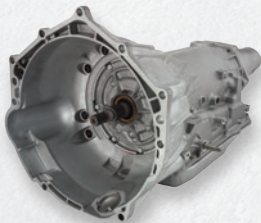
**NOTE:** Distributor with melonized steel gear **MUST** be used with long-blocks and Partial engines with steel camshafts, or engine damage will occur.

 Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.

 Chevrolet Performance **does not** utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.

 This part is intended for competition use only. See page 2 for complete details.





**19368611**  
**SuperMatic™ 4L65-E Four-Speed Automatic Transmission (remanufactured)**

Electronically controlled four-speed overdrive transmission. Suitable for engines producing up to 430 lb.-ft. of torque.

*See page 359 for torque converter applications.*



**19299800**  
**Torque Converter**

Designed to provide long life when matched with a SuperMatic™ transmission.

*See page 358 for details.*

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

See page 132 for our complete line of Small-Block components



**88894341**  
**Water Pump – Long-Style Cast Iron**

*Page 165*



**6415325**  
**Fuel Pump – High Capacity, Small-Block**

*Page 179*



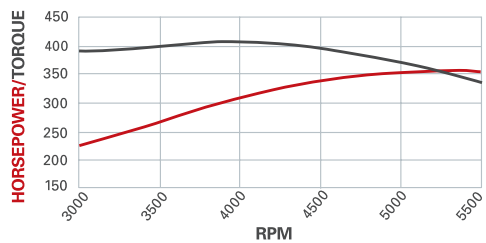
**12361146**  
**High-Torque Mini Starter**

*Page 176*

# SP350/357 Turn-Key

19367084    **357 hp** @ 5,500 rpm / **407 lb.-ft.** @ 4,000 rpm

DYNO CHART



## AN AFFORDABLE SMALL-BLOCK PERFORMER READY TO RUN!

Chevrolet Performance's line of Small-Block crate engines offers great power at a great value. The SP350/357 Turn-Key leverages the strength of a strong rotating assembly and matches it with modern valvetrain technology to support great high-rpm capability.

Economical iron cylinder heads deliver excellent airflow, while the latest intake manifold technology and a new hydraulic roller camshaft optimize airflow to push 357 horsepower and more than 400 lb.-ft. of torque! Better still, the engine is built with a durable nodular iron crankshaft and powdered metal connecting rods set in a brand-new block with four-bolt mains. That's a feature you won't find on most rebuildable cores.

Our SP350/357 Turn-Key package comes complete with the distributor, carburetor and balancer installed. The starter, fuel pump, air conditioning pump, alternator, front-end accessory drive kit and more are also included, ready to bolt on.

Chevrolet Performance also offers the SP350/357 Base crate engine (P/N 19367080) as well as the SP350/357 Deluxe (P/N 19367082). See previous pages for details.

**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.


### TECH SPECS


<b>Part Number:</b>	19367084
<b>Engine Type:</b>	Chevy Small-Block V-8
<b>Displacement (cu in):</b>	350
<b>Bore x Stroke (in):</b>	4.000 x 3.480
<b>Block (P/N 10105123):</b>	Cast iron with 4-bolt main caps
<b>Crankshaft (P/N 10243070):</b>	Nodular iron
<b>Connecting Rods (P/N 10108688):</b>	Powdered metal
<b>Pistons (P/N 88894280):</b>	Cast aluminum
<b>Intake Manifold (P/N 12676887):</b>	Dual plane
<b>Camshaft Type (P/N 12677151):</b>	Hydraulic roller
<b>Valve Lift (in):</b>	0.473 intake / 0.473 exhaust
<b>Camshaft Duration (@.050 in):</b>	215° intake / 223° exhaust
<b>Cylinder Heads:</b>	Cast iron; as cast with 64cc chambers
<b>Valve Size (in):</b>	1.940 intake / 1.500 exhaust
<b>Compression Ratio:</b>	9.0:1 nominal
<b>Rocker Arms (P/N 12367346):</b>	Stamped steel
<b>Rocker Arm Ratio:</b>	1.5:1
<b>Recommended Fuel:</b>	Premium pump
<b>Ignition Timing:</b>	32° Total @ 4,000 rpm
<b>Maximum Recommended rpm:</b>	5,600
<b>Balanced:</b>	External
<b>Flexplate (P/N 14088765):</b>	12.750"

### INSTALLATION NOTES

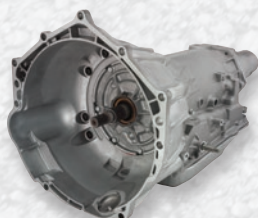
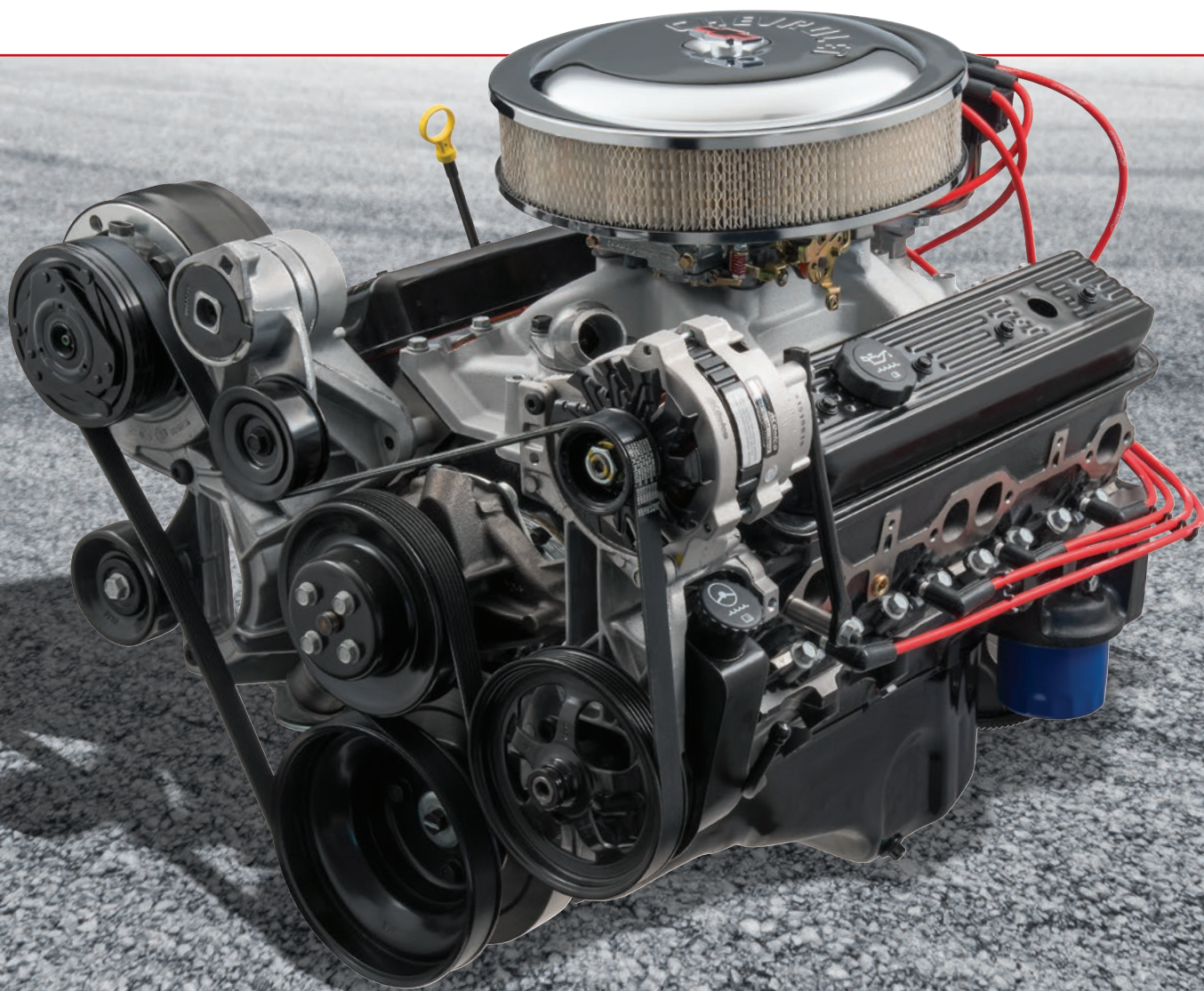
- Front-End Accessory Drive included but not installed for shipment
- Comes with 12.750" externally balanced 153-tooth automatic transmission flexplate. Requires externally balanced flywheel for manual transmission. See chart on page 163
- Requires fuel supply line from fuel pump to carburetor
- Not intended for marine applications

**NOTE:** Distributor with melonized steel gear **MUST** be used with long-blocks and Partial engines with steel camshafts, or engine damage will occur.

 Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.

 Chevrolet Performance **does not** utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.

 This part is intended for competition use only. See page 2 for complete details.



**19368611**  
**SuperMatic™ 4L65-E Four-Speed Automatic Transmission**  
 Electronically controlled four-speed overdrive transmission. Suitable for engines producing up to 430 lb.-ft. of torque.

*See page 359 for torque converter applications.*



**19299800**  
**Torque Converter**  
 Designed to provide long life when matched with a SuperMatic™ transmission.

*See page 358 for details.*

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

See page 132 for our complete line of Small-Block components



**19210728**  
**Roller Rocker Arm Set – 1.5:1 Ratio**  
*Page 153*



**19332775**  
**Transmission Controller**  
*Page 363*



**12497979**  
**Aluminum Black Crinkle Valve Covers**  
*Page 155*

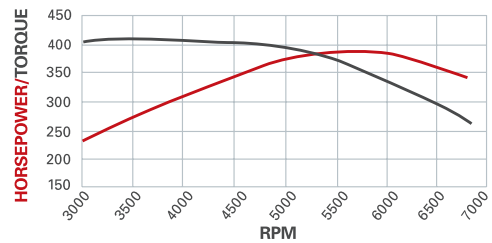


**19332781**  
**Transmission Installation Kit**  
*Page 362*

# SP350/385 Base

19417624    / **385 hp** @ 5,600 rpm / **405 lb.-ft.** @ 3,600 rpm

DYNO CHART



## THE FOUNDATION FOR A HIGH-REVVING 350 SMALL-BLOCK!

Our SP350/385 crate engine incorporates modern technologies such as beehive-type valve springs to take the classic 350 Small-Block to new levels of high-rpm performance—without sacrificing the signature torque that has made it the benchmark of V-8 engines for nearly half a century.

In fact, the 385 hp rating of the engine is complemented by excellent low-rpm torque, with the SP350/385 generating 405 lb.-ft. of torque at 3,600 rpm. It's all due to the high-flow, lightweight aluminum cylinder heads. They're based on the proven Fast Burn design, with large intake runners and 2.00/1.55-inch valves. The beehive valve springs enable greater high-rpm performance and durability, allowing the engine to rev higher to make the most of every cubic foot of air drawn through it.

As with all of Chevrolet Performance's Small-Block crate engines, the SP350/385 is built with a cast-iron block with four-bolt mains. It also features a forged steel crankshaft, an aggressive hydraulic roller camshaft and durable, high-silicon pistons. In this value-driven Base crate engine package, it also includes the intake manifold, distributor, water pump, damper and flexplate. Other accessories are required to finish it—all available from Chevrolet Performance.

**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.


### TECH SPECS


<b>Part Number:</b>	19417624
<b>Engine Type:</b>	Chevy Small-Block V-8
<b>Displacement (cu in):</b>	350
<b>Bore x Stroke (in):</b>	4.000 x 3.480
<b>Block (P/N 10243870):</b>	Cast iron with 4-bolt main caps
<b>Crankshaft (P/N 12670965):</b>	Forged steel, shot peened
<b>Connecting Rods (P/N 10108688):</b>	Powdered metal
<b>Pistons (P/N 10159436):</b>	Hypereutectic aluminum
<b>Intake Manifold (P/N 12366573):</b>	Dual plane
<b>Camshaft Type (P/N 10185071):</b>	Hydraulic roller
<b>Valve Lift (in):</b>	.474 intake / .510 exhaust
<b>Camshaft Duration (@.050 in):</b>	208° intake / 221° exhaust
<b>Cylinder Heads (P/N 19300955):</b>	Fast Burn aluminum; 62cc chambers
<b>Valve Size (in):</b>	2.000 intake / 1.550 exhaust
<b>Compression Ratio:</b>	9.6:1 nominal
<b>Rocker Arms (P/N 10089648):</b>	Stamped steel
<b>Rocker Arm Ratio:</b>	1.5:1
<b>Recommended Fuel:</b>	Premium pump
<b>Ignition Timing:</b>	36° Total @ 4,000 rpm
<b>Maximum Recommended rpm:</b>	5,800
<b>Balanced:</b>	External
<b>Flexplate (P/N 14088765):</b>	12.750"

### INSTALLATION NOTES

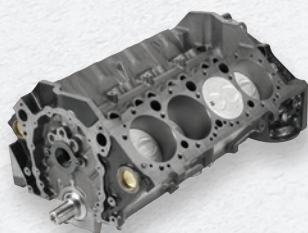
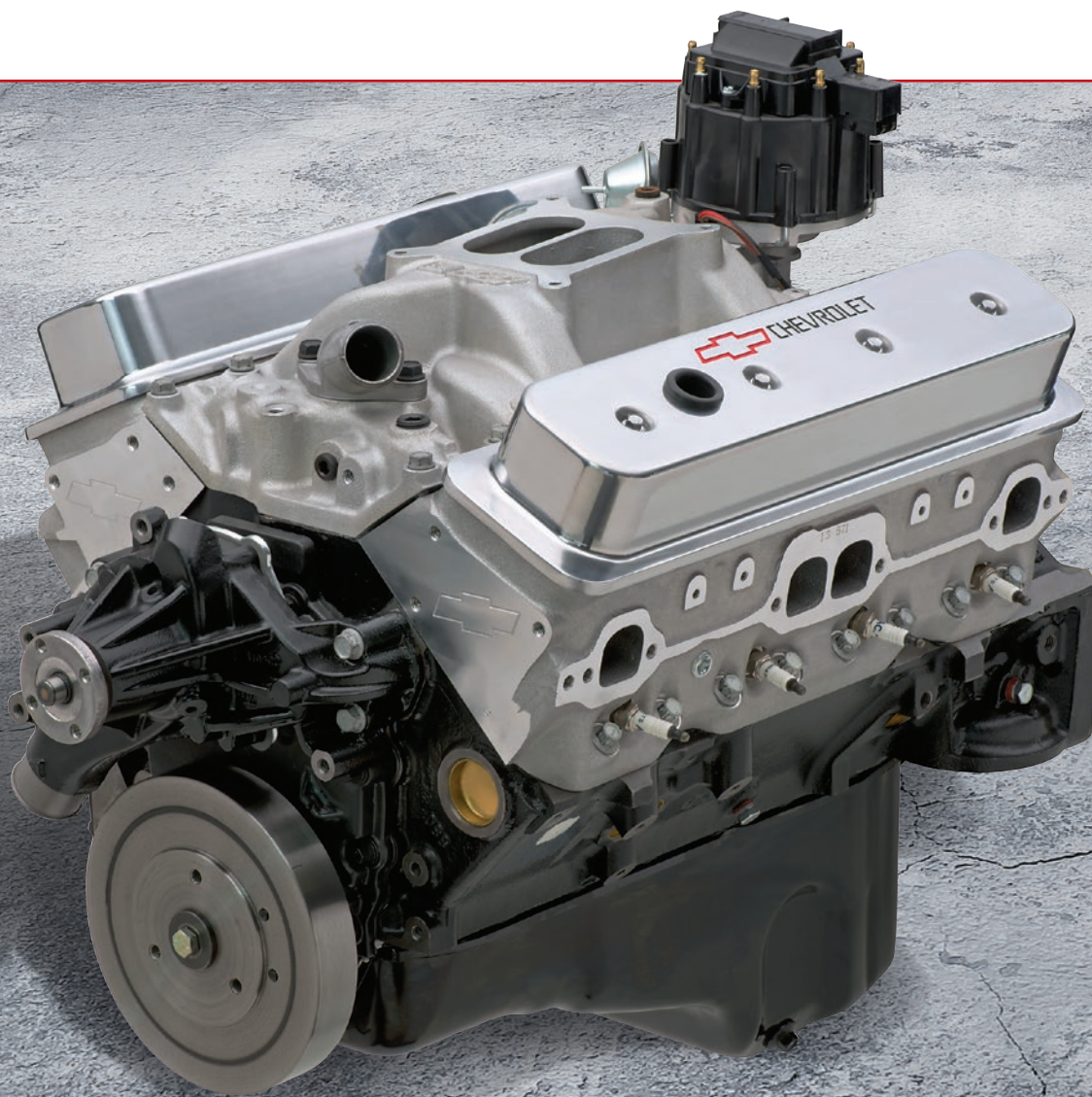
- Use the Holley 770-cfm 4-barrel carburetor (P/N 19170093) to achieve the listed horsepower and torque
- Requires 4-barrel carburetor, spark plug wires and additional components to complete assembly
- Comes with 12.750" externally balanced 153-tooth automatic transmission flexplate. Requires externally balanced flywheel for manual transmission. See chart on page 163
- Requires fuel line from fuel pump to carburetor
- Some assembly and minor engine tuning required
- Not intended for marine applications

**NOTE:** Distributor with melonized steel gear **MUST** be used with long-blocks and Partial engines with steel camshafts, or engine damage will occur.

 Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.

 Chevrolet Performance **does not** utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.

 This part is intended for competition use only. See page 2 for complete details.



**12670966**     
**SP/ZZ Partial Engine**

The SP350 Partial is based on the popular ZZ4 partial engine assembly and includes the forged steel crankshaft, high-silicon pistons and connecting rods.



**19368611**  
**SuperMatic™ 4L65-E Four-Speed Automatic Transmission (remanufactured)**

Electronically controlled four-speed overdrive transmission. Suitable for engines producing up to 430 lb.-ft. of torque.

*See page 359 for torque converter applications.*

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

See page 132 for our complete line of Small-Block components



**19210728**  
**Roller Rocker Arm Set – 1.5:1 Ratio**  
 Page 153



**19170093**  
**Carburetor – Holley 770-cfm**  
 Page 178



**12361146**  
**High-Torque Mini Starter**  
 Page 176



**19299800**  
**Torque Converter**  
 Page 358



**19332781**  
**Transmission Installation Kit**  
 Page 362

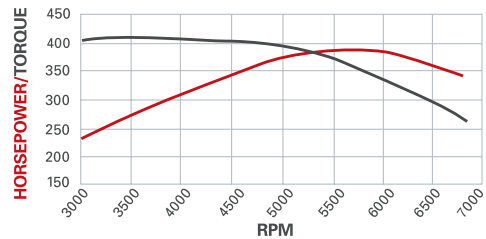


**19332775**  
**Transmission Controller**  
 Page 363

# SP350/385 Turn-Key

19417623    / **385 hp** @ 5,600 rpm / **405 lb.-ft.** @ 3,600 rpm

DYNO CHART



## THE CLASSIC 350 SMALL-BLOCK WITH MODERN FEATURES

The SP350/385 Turn-Key offers contemporary engine features on the classic Small-Block architecture. It's a unique blend of the low-rpm torque that 350 engines have always been known for and higher-rpm performance.

The SP350/385's unique capability lies in its lightweight aluminum cylinder heads, which feature a valvetrain with beehive-style valve springs, similar to the design of the high-revving LS engine family. They enable greater high-rpm performance and durability, allowing the engine to rev higher and maximize the airflow capability of the heads—all without sacrificing the 350's signature torque.

Our SP350/385 Turn-Key package comes complete with the distributor and balancer installed. The carburetor, starter, fuel pump, air conditioning pump, alternator, Front-End Accessory Drive Kit and more are also included, ready to bolt on.

**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.

### TECH SPECS

<b>Part Number:</b>	19417623
<b>Engine Type:</b>	Chevy Small-Block V-8
<b>Displacement (cu in):</b>	350
<b>Bore x Stroke (in):</b>	4.000 x 3.480
<b>Block (P/N 10243870):</b>	Cast iron with 4-bolt main caps
<b>Crankshaft (P/N 12670965):</b>	Forged steel, shot peened
<b>Connecting Rods (P/N 10108688):</b>	Powdered metal
<b>Pistons (P/N 10159436):</b>	Hypereutectic aluminum
<b>Intake Manifold (P/N 12366573):</b>	Dual plane
<b>Camshaft Type (P/N 10185071):</b>	Hydraulic roller
<b>Valve Lift (in):</b>	.474 intake / .510 exhaust
<b>Camshaft Duration (@.050 in):</b>	208° intake / 221° exhaust
<b>Cylinder Heads (P/N 19300955):</b>	Fast Burn aluminum; 62cc chambers
<b>Valve Size (in):</b>	2.000 intake / 1.550 exhaust
<b>Compression Ratio:</b>	9.6:1 nominal
<b>Rocker Arms (P/N 10089648):</b>	Stamped steel
<b>Rocker Arm Ratio:</b>	1.5:1
<b>Recommended Fuel:</b>	Premium pump
<b>Ignition Timing:</b>	36° Total @ 4,000 rpm
<b>Maximum Recommended rpm:</b>	5,800
<b>Balanced:</b>	External
<b>Flexplate (P/N 14088765):</b>	12.750"

**NOTE:** Distributor with melonized steel gear **MUST** be used with long-blocks and Partial engines with steel camshafts, or engine damage will occur.

### INSTALLATION NOTES

- SP350 Base Engine (P/N 19333157) is also available
- Comes with 12.750" externally balanced 153-tooth automatic transmission flexplate. Requires externally balanced flywheel for manual transmission. See chart on page 163
- Requires fuel line from fuel pump to carburetor
- Some assembly and minor engine tuning required
- Not intended for marine applications



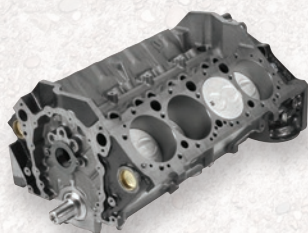
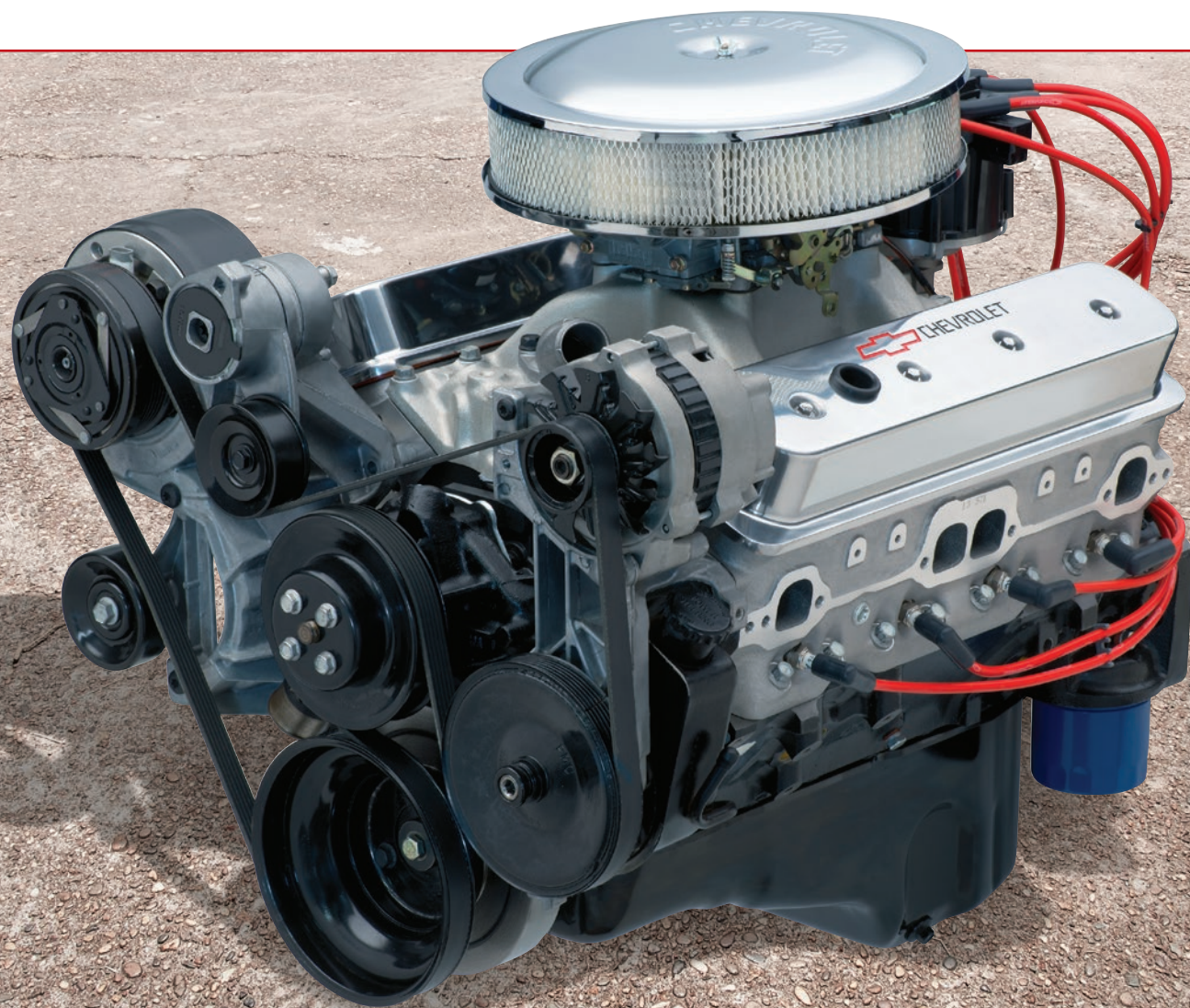
Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.



Chevrolet Performance does not utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.

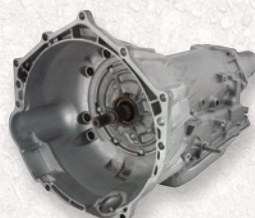


This part is intended for competition use only. See page 2 for complete details.



**12670966**     
**SP/ZZ Partial Engine**

The SP350 Partial is based on the popular ZZ4 partial engine assembly and includes the forged steel crankshaft, high-silicon pistons and connecting rods.



**19368611**  
**SuperMatic™ 4L65-E Four-Speed Automatic Transmission (remanufactured)**

Electronically controlled four-speed overdrive transmission. Suitable for engines producing up to 430 lb.-ft. of torque.

*See page 359 for torque converter applications.*

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

See page 132 for our complete line of Small-Block components



**19210728**  
**Roller Rocker Arm Set – 1.5:1 Ratio**  
 Page 153



**12497979**  
**Aluminum Black Crinkle Valve Covers**  
 Page 155



**12361146**  
**High-Torque Mini Starter**  
 Page 176



**19299800**  
**Torque Converter**  
 Page 358



**19332781**  
**Transmission Installation Kit**  
 Page 362

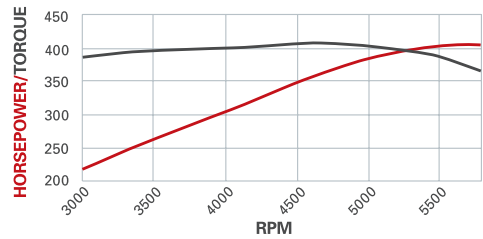


**19332775**  
**Transmission Controller**  
 Page 363

# ZZ6 Base

19417576    / **405 hp** @ 5,600 rpm / **406 lb.-ft.** @ 4,600 rpm

DYNO CHART



## CHEVROLET PERFORMANCE'S ICONIC 350-BASED ZZ ENGINE FAMILY CONTINUES THE LEGACY

Chevrolet Performance's ZZ6 delivers more power than any 350 Small-Block ever installed in a production vehicle. Rated at 405 hp and 406 lb.-ft. of torque, it derives its range-topping performance from unique, lightweight aluminum cylinder heads that enable optimal airflow at high rpm.

The cylinder head casting is based on the proven Fast Burn design, with large intake runners and 2.00/1.55-inch valves. Beehive-style valve springs deliver greater high-rpm performance and durability. Their egg-shaped profiles have less reciprocating mass in motion, require less spring pressure for greater valve control and handle valvetrain stresses more efficiently. They allow the ZZ6 to rev higher to make the most of every cubic inch of air drawn through it.

The ZZ6 also uses an aggressive hydraulic roller camshaft that supports the engine's high-rpm airflow capability while maintaining excellent low-speed drivability. This Base crate engine kit includes the intake manifold, distributor, water pump, damper and flexplate—and the distinctive aluminum valve covers that distinguish this crate engine as the latest in the ZZ legacy!

**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.


### TECH SPECS


<b>Part Number:</b>	19417576
<b>Engine Type:</b>	Chevy Small-Block
<b>Displacement (cu in):</b>	350
<b>Bore x Stroke (in):</b>	4.000 x 3.48
<b>Block (P/N 10243870):</b>	Cast iron with 4-bolt mains
<b>Crankshaft (P/N 12670965):</b>	Forged steel, shot peened
<b>Connecting Rods (P/N 10108688):</b>	Forged powder metal
<b>Pistons (P/N 10159436):</b>	Hypereutectic aluminum
<b>Intake Manifold (P/N 12496822):</b>	Single plane aluminum
<b>Carburetor (P/N 19170093):</b>	770 cfm Holley
<b>Camshaft Type (P/N 10185071):</b>	Steel hydraulic roller
<b>Valve Lift (in):</b>	.474 intake/.510 exhaust
<b>Camshaft Duration (@.050 in):</b>	208° intake/221° exhaust
<b>Cylinder Heads (P/N 19300955):</b>	Fast Burn aluminum; 62cc chambers
<b>Valve Size (in):</b>	2.000 intake / 1.550 exhaust
<b>Compression Ratio:</b>	9.7:1 nominal
<b>Rocker Arms (P/N 19210724):</b>	Aluminum roller style
<b>Rocker Arm Ratio:</b>	1.5:1
<b>Recommended Fuel:</b>	Premium pump
<b>Distributor (P/N 93440806):</b>	HEI
<b>Ignition timing:</b>	36° Total @ 4,000 rpm
<b>Maximum Recommended rpm:</b>	5,800 rpm
<b>Balanced:</b>	External
<b>Flexplate (P/N 14088765):</b>	12.750"

### INSTALLATION NOTES

- Requires 4-barrel carburetor, spark plug wires and additional components to complete assembly
- Comes with 12.750" externally balanced 153-tooth automatic transmission flexplate. Requires externally balanced flywheel for manual transmission. See chart on page 163
- Requires fuel line from fuel pump to carburetor
- Some assembly and minor engine tuning required
- Not intended for marine applications

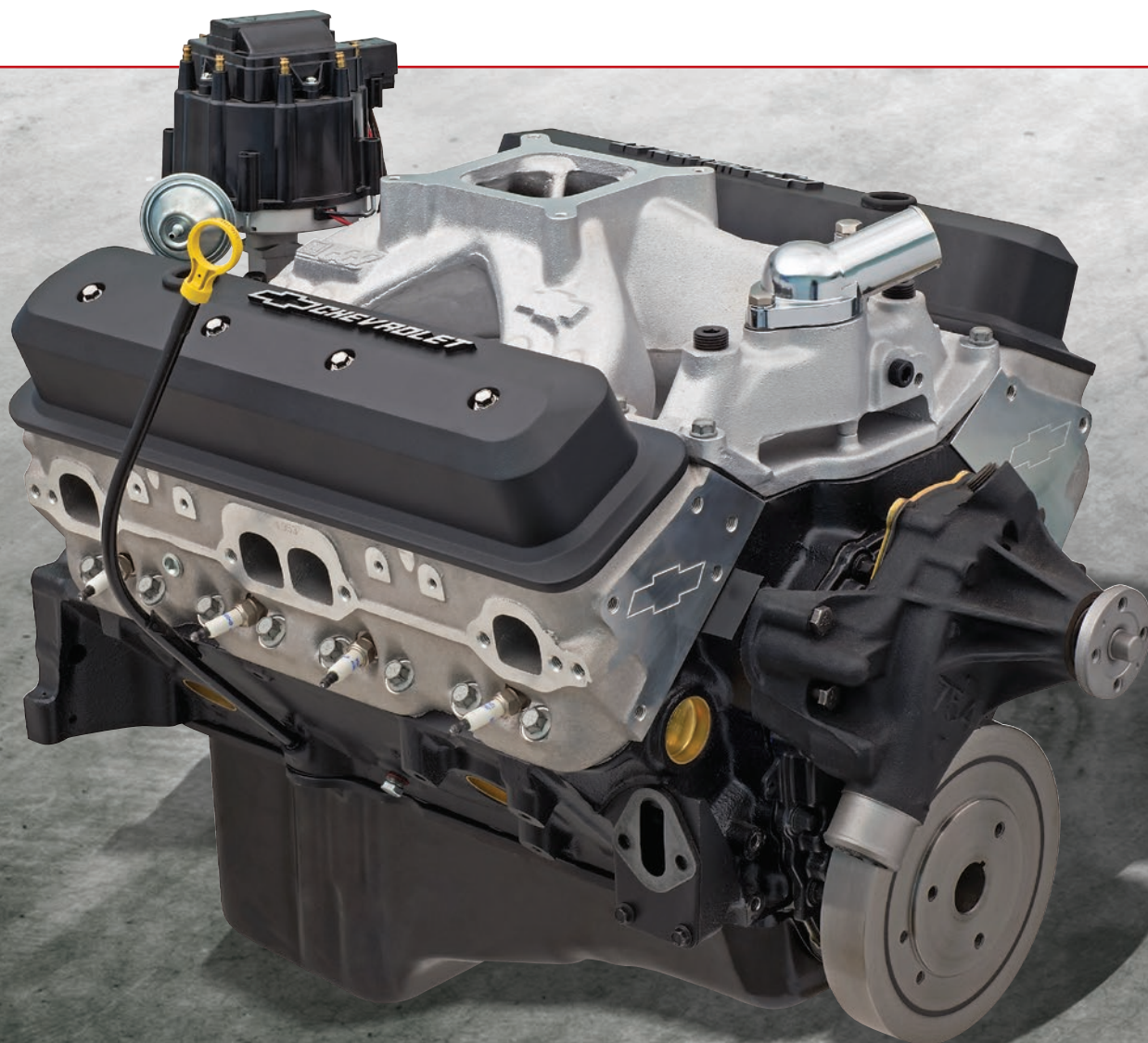
**NOTE:** Distributor with melonized steel gear **MUST** be used with long-blocks and Partial engines with steel camshafts, or engine damage will occur.

 Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.

 Chevrolet Performance **does not** utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.

 This part is intended for competition use only. See page 2 for complete details.





**12670966**   

**SP/ZZ Partial Engine**

The ZZ6 is based on the popular ZZ4 partial engine assembly and includes the forged steel crankshaft, high-silicon pistons and connecting rods.



**19368611**

**SuperMatic™ 4L65-E Four-Speed Automatic Transmission (remanufactured)**

Electronically controlled four-speed overdrive transmission. Suitable for engines producing up to 430 lb.-ft. of torque.

*See page 359 for torque converter applications.*

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

See page 132 for our complete line of Small-Block components



**12361146**  
**High-Torque Mini Starter**

*Page 176*



**12361051**  
**Spark Plug Wire Set**

*Page 177*



**19170093**  
**Carburetor – Holley 770-cfm**

*Page 178*



**19299800**  
**Torque Converter**

*Page 358*



**19332781**  
**Transmission Installation Kit**

*Page 362*



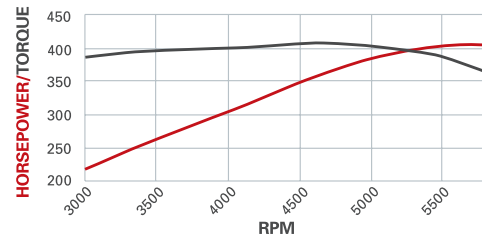
**19332775**  
**Transmission Controller**

*Page 363*

# ZZ6 Turn-Key

19417622    / **405 hp** @ 5,600 rpm / **406 lb.-ft.** @ 4,600 rpm

DYNO CHART



## THE ULTIMATE ZZ 350-BASED CRATE ENGINE FROM CHEVROLET PERFORMANCE!

Chevrolet Performance’s ZZ6 is one of the most powerful 350-based crate engines in the more than 25-year history of the ZZ crate engine lineup. It uses aluminum Fast Burn cylinder heads equipped with LS-style beehive valve springs for greater high-rpm performance. It’s rated at 405 horsepower and 406 lb.-ft. of torque—more than any GEN I Small-Block engine ever offered in a production Chevrolet muscle car or Corvette!

The ZZ6 is built with a cast-iron block with four-bolt mains, along with a forged steel crankshaft, an aggressive hydraulic roller camshaft and durable, high-silicon pistons. Motorsports-inspired valve covers distinguish this crate engine at a glance, too—along with Chevy “Bowtie” insignias in the ends of the cylinder heads that let everyone know you’ve got the latest Chevrolet Performance hardware under the hood.

This Turn-Key engine package includes the distributor and balancer installed. The carburetor, starter, fuel pump, air conditioning pump, alternator, single belt Front-End Accessory Drive Kit and more are also included. Chevrolet Performance offers the ZZ6 350 Base engine (P/N 19417576) at a lower price, allowing you to finish the engine yourself.

**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.


### TECH SPECS


<b>Part Number:</b>	19417622
<b>Engine Type:</b>	Chevy Small-Block
<b>Displacement (cu in):</b>	350
<b>Bore x Stroke (in):</b>	4.000 x 3.48
<b>Block (P/N 10243870):</b>	Cast iron with 4-bolt mains
<b>Crankshaft (P/N 12670965):</b>	Forged steel, shot peened
<b>Connecting Rods (P/N 10108688):</b>	Forged powder metal
<b>Pistons (P/N 10159436):</b>	Hypereutectic aluminum
<b>Intake Manifold (P/N 12496822):</b>	Single plane aluminum
<b>Carburetor (P/N 19170093):</b>	770 cfm Holley
<b>Camshaft Type (P/N 10185071):</b>	Steel hydraulic roller
<b>Valve Lift (in):</b>	.474 intake / .510 exhaust
<b>Camshaft Duration (@.050 in):</b>	208° intake / 221° exhaust
<b>Cylinder Heads (P/N 19300955):</b>	Fast Burn aluminum; 62cc chambers
<b>Valve Size (in):</b>	2.000 intake / 1.550 exhaust
<b>Compression Ratio:</b>	9.7:1 nominal
<b>Rocker Arms (P/N 19210724):</b>	Aluminum roller style
<b>Rocker Arm Ratio:</b>	1.5:1
<b>Recommended Fuel:</b>	Premium pump
<b>Distributor (P/N 93440806):</b>	HEI
<b>Ignition timing:</b>	36° Total @ 4,000 rpm
<b>Maximum Recommended rpm:</b>	5,800 rpm
<b>Balanced:</b>	External
<b>Flexplate (P/N 14088765):</b>	12.750"

### INSTALLATION NOTES

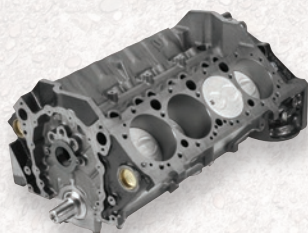
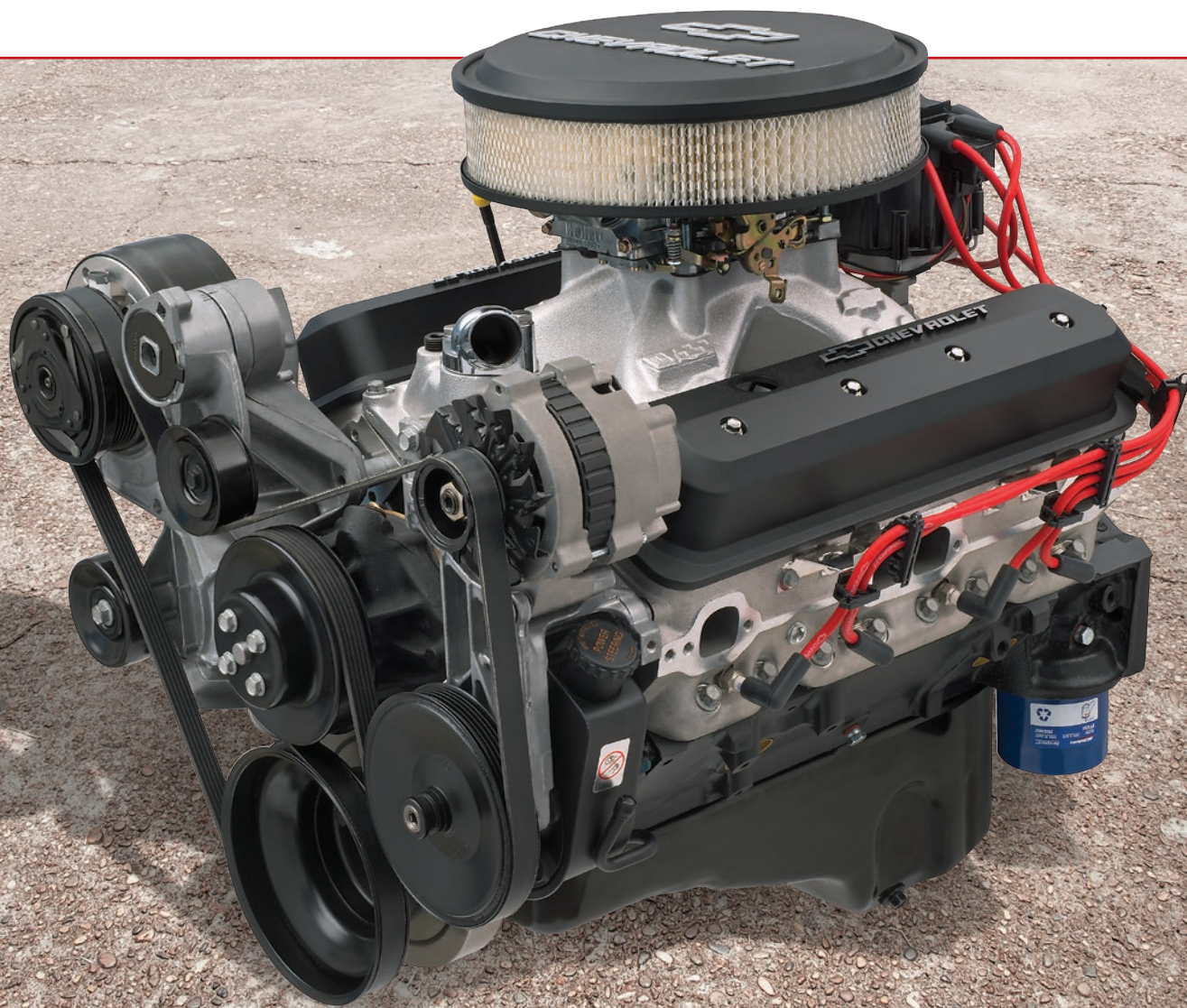
- Comes with 12.750" externally balanced 153-tooth automatic transmission flexplate. Requires externally balanced flywheel for manual transmission. See chart on page 163
- Requires fuel line from fuel pump to carburetor
- Some assembly and minor engine tuning required
- Not intended for marine applications




**NOTE:** Distributor with melonized steel gear **MUST** be used with long-blocks and Partial engines with steel camshafts, or engine damage will occur.

 Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.

 Chevrolet Performance **does not** utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.

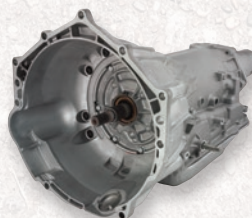
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**12670966**   

**SP/ZZ Partial Engine**

The ZZ6 is based on the popular ZZ4 Partial engine assembly and includes the forged steel crankshaft, LT1-style high-silicon pistons and connecting rods.



**19368611**

**SuperMatic™ 4L65-E Four-Speed Automatic Transmission (remanufactured)**

Electronically controlled four-speed overdrive transmission. Suitable for engines producing up to 430 lb.-ft. of torque.

*See page 359 for torque converter applications.*

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

See page 132 for our complete line of Small-Block components



**12361146**  
**High-Torque Mini Starter**

Page 176



**12497985**  
**Aluminum Chrome Valve Covers**

Page 154



**12480127**  
**Short Aluminum Valve Covers**

Page 154



**19299800**  
**Torque Converter**

Page 358



**19332781**  
**Transmission Installation Kit**

Page 362



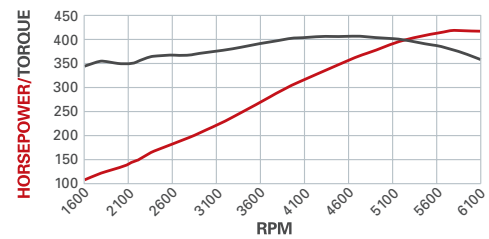
**19332775**  
**Transmission Controller**

Page 363

# ZZ6 EFI Deluxe

19368149    / **420 hp** / **408 lb.-ft.**  
@ 5,800 rpm @ 4,500 rpm

DYN0 CHART



## MODERN PERFORMANCE WITH CLASSIC STYLE

Chevrolet Performance's ZZ6 EFI crate engine blends the timeless style of the classic 350 Small-Block with modern, electronically controlled port fuel injection.

The key is the unique induction system, which features port injectors mounted on an aluminum intake manifold that has the appearance of a carbureted intake. A fuel injection throttle body mounted in place of the carburetor allows a traditional air cleaner to be installed on the engine.

As with our other ZZ6 crate engines, the cylinder heads are based on the proven Fast Burn design, with large intake runners and 2.00/1.55-inch valves. Beehive-style valve springs enable greater high-rpm performance and durability. They allow the ZZ6 to rev higher to make the most of every cubic inch of air drawn through it.

The ZZ6 also uses an aggressive hydraulic roller camshaft that supports the engine's high-rpm airflow capability while maintaining excellent low-speed drivability. It all adds up to a thoroughly modern Small-Block that looks right at home under the hood of your vintage Camaro, Chevelle, Corvette and more. A simple plug-and-play control system rounds out the package to get the engine running in your project without the need for third-party tuning.

Our Deluxe crate engine kit includes the distributor, damper and flexplate. Chevrolet Performance also offers the ZZ6 EFI Turn-Key kit (P/N 19368150, page 116).

**NOTE:** Refer to page 77 for the complete horsepower and testing procedures

### TECH SPECS

<b>Part Number:</b>	19368149
<b>Engine Type:</b>	Chevy Small-Block V-8
<b>Displacement (cu in):</b>	350
<b>Bore x Stroke (in):</b>	4.000 x 3.480
<b>Block (P/N 10243870):</b>	Cast iron with 4-bolt main caps
<b>Crankshaft (P/N 12670965):</b>	Forged steel, shot peened
<b>Connecting Rods (P/N 10108688):</b>	Forged powdered metal
<b>Pistons (P/N 10159436):</b>	Hypereutectic aluminum
<b>Camshaft Type (P/N 10185071):</b>	Steel hydraulic roller
<b>Valve Lift (in):</b>	.474 intake / .510 exhaust
<b>Camshaft Duration (@.050 in):</b>	208° intake / 221° exhaust
<b>Cylinder Heads (P/N 19300955):</b>	Fast Burn aluminum; 62cc chambers
<b>Valve Size (in):</b>	2.000 intake / 1.550 exhaust
<b>Compression Ratio:</b>	9.72:1 nominal
<b>Rocker Arms (P/N 19210724):</b>	Aluminum; roller-style
<b>Rocker Arm Ratio:</b>	1.5:1
<b>Recommended Fuel:</b>	Premium pump
<b>Ignition Timing:</b>	36° total @ 4,000 rpm
<b>Maximum Recommended RPM:</b>	5,800
<b>Balanced:</b>	External
<b>Flexplate (P/N 14088765):</b>	12.750"

**NOTE:** Distributor with melonized steel gear **MUST** be used with long-blocks and Partial engines with steel camshafts, or engine damage will occur.

### INSTALLATION NOTES

- Crate engine kit includes pre-programmed, self-learning control system
- Comes with 12.750" externally balanced, 153-tooth automatic transmission flexplate. Requires externally balanced flywheel for manual transmission
- Not intended for marine applications



Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.



Chevrolet Performance **does not** utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.



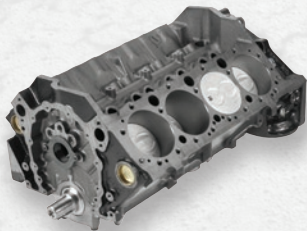
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**NEW**

**SMALL-BLOCK CRATE ENGINES**

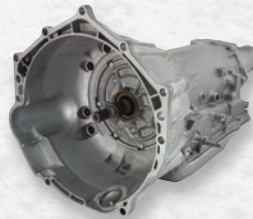


*Includes Controller*



**12670966**   
**SP/ZZ Partial Engine**

The ZZ6 is based on the popular ZZ4 Partial engine assembly and includes the forged steel crankshaft, LT1-style high-silicon pistons and connecting rods.



**19368611**  
**SuperMatic™ 4L65-E Four-Speed Automatic Transmission (remanufactured)**

Electronically controlled four-speed overdrive transmission. Suitable for engines producing up to 430 lb.-ft. of torque.

*See page 359 for torque converter applications.*

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

*See page 132 for our complete line of Small-Block components*



**19332775**  
**Transmission Controller**  
*Page 363*



**19332781**  
**Transmission Installation Kit**  
*Page 362*



**19299800**  
**SuperMatic™ Torque Converter**  
*Page 358*



**12361146**  
**High-Torque Mini Starter**  
*Page 176*



**12497698**  
**Serpentine Accessory Drive System**  
*Page 166*



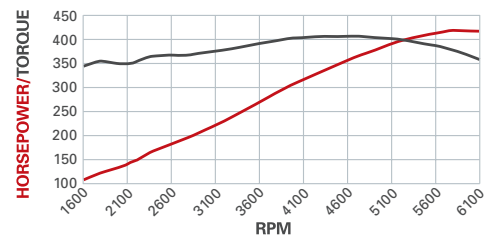
**19352208**  
**T56 Super Magnum Six-Speed Manual Transmission**  
*Page 364*



# ZZ6 EFI Turn-Key

19368150    / **420 hp** @ 5,800 rpm / **408 lb.-ft.** @ 4,500 rpm

DYNO CHART



## CHEVROLET PERFORMANCE'S FIRST FUEL-INJECTED ZZ SMALL BLOCK

The ZZ6 EFI Turn-Key crate engine offers modern performance balanced with traditional style that looks period perfect in your vintage Chevy!

Chevrolet Performance engineers adapted a unique, electronically controlled port fuel injection system to the ZZ6 350, using an aluminum intake manifold that has the appearance of a carbureted intake. A fuel injection throttle body mounted in place of the carburetor allows a traditional air cleaner to be installed on the engine.

The ZZ6 also features cylinder heads based on the proven Fast Burn design, with large intake runners and 2.00/1.55-inch valves, along with beehive-style valve springs enable greater high-rpm performance and durability. It also uses an aggressive hydraulic roller camshaft that supports the engine's high-rpm airflow capability while maintaining excellent low-speed drivability.

A simple plug-and-play control system rounds out the package to get the engine running in your project without the need for third-party tuning.

Our Turn-Key crate engine kit includes the distributor and damper installed, with the throttle body, starter, fuel pump, air conditioning pump, alternator, single-belt Front-End Accessory Drive Kit and more also included. Chevrolet Performance also offers the ZZ6 EFI Deluxe kit, which includes the installed distributor and damper (P/N 19368149, page 114).

**NOTE:** Refer to page 77 for the complete horsepower and testing procedures


### TECH SPECS


<b>Part Number:</b>	19368150
<b>Engine Type:</b>	Chevy Small-Block V-8
<b>Displacement (cu in):</b>	350
<b>Bore x Stroke (in):</b>	4.000 x 3.480
<b>Block (P/N 10243870):</b>	Cast iron with 4-bolt main caps
<b>Crankshaft (P/N 12670965):</b>	Forged steel, shot peened
<b>Connecting Rods (P/N 10108688):</b>	Forged powdered metal
<b>Pistons (P/N 10159436):</b>	Hypereutectic aluminum
<b>Camshaft Type (P/N 10185071):</b>	Steel hydraulic roller
<b>Valve Lift (in):</b>	.474 intake / .510 exhaust
<b>Camshaft Duration (@.050 in):</b>	208° intake / 221° exhaust
<b>Cylinder Heads (P/N 19300955):</b>	Fast Burn aluminum; 62cc chambers
<b>Valve Size (in):</b>	2.000 intake / 1.550 exhaust
<b>Compression ratio:</b>	9.72:1 nominal
<b>Rocker Arms (P/N 19210724):</b>	Aluminum; roller-style
<b>Rocker Arm Ratio:</b>	1.5:1
<b>Recommended Fuel:</b>	Premium pump
<b>Ignition Timing:</b>	36° total @ 4,000 rpm
<b>Maximum Recommended RPM:</b>	5,800
<b>Balanced:</b>	External
<b>Flexplate (P/N 14088765):</b>	12.750"


**NOTE:** Distributor with melonized steel gear **MUST** be used with long-blocks and Partial engines with steel camshafts, or engine damage will occur.

### INSTALLATION NOTES

- Crate engine kit includes pre-programmed, self-learning control system
- Comes with 12.750" externally balanced, 153-tooth automatic transmission flexplate. Requires externally balanced flywheel for manual transmission
- Not intended for marine applications

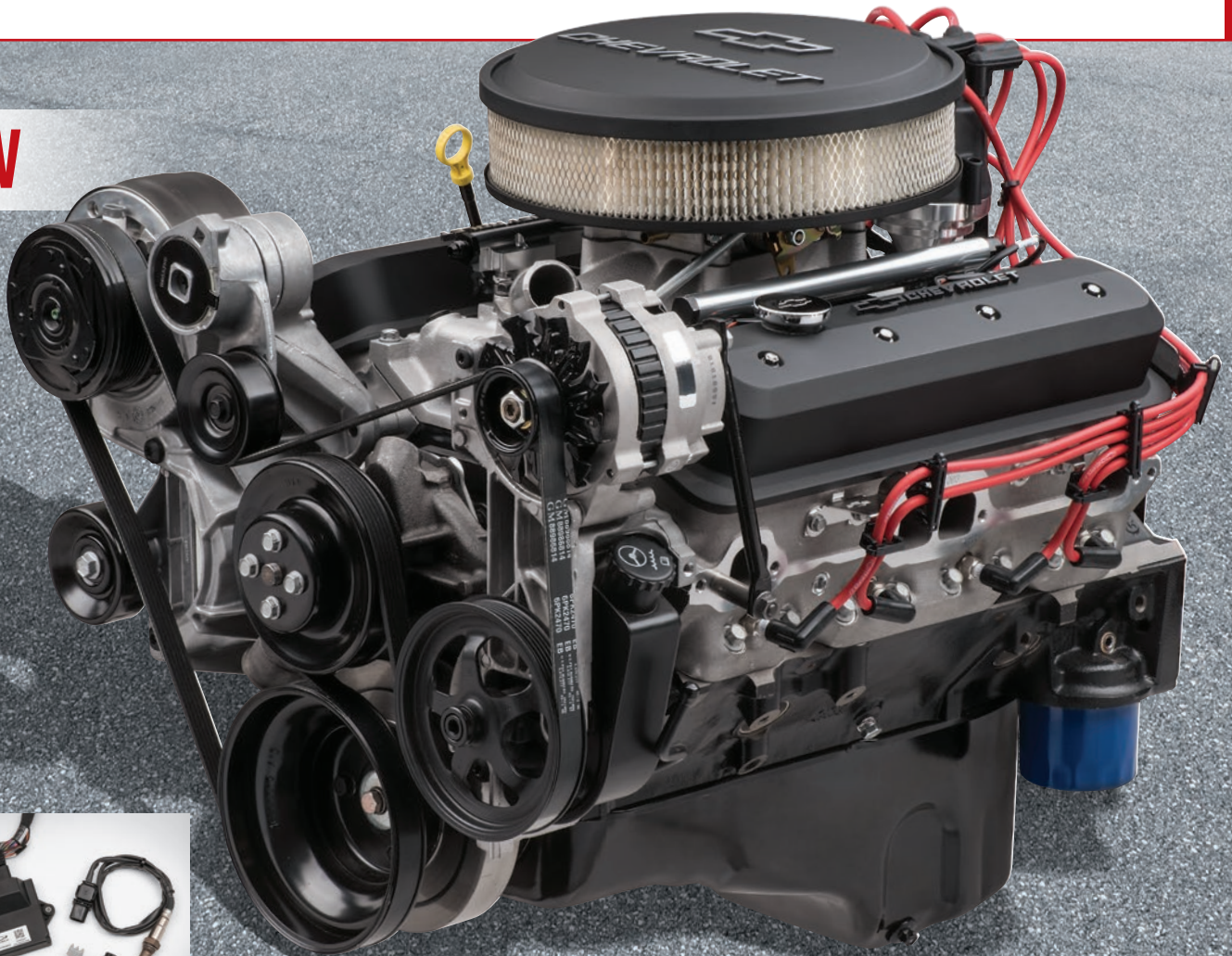
 Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.

 Chevrolet Performance **does not** utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.

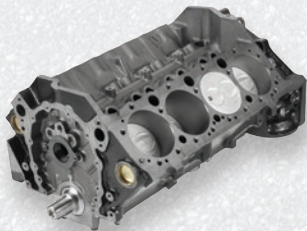
 This part is intended for competition use only. See page 2 for complete details.

**NEW**

**SMALL-BLOCK CRATE ENGINES**

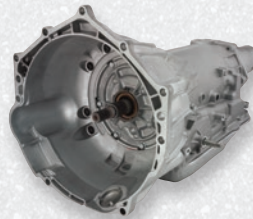


*Includes Controller*



**12670966**     
**SP/ZZ Partial Engine**

The ZZ6 is based on the popular ZZ4 Partial engine assembly and includes the forged steel crankshaft, LT1-style high-silicon pistons and connecting rods.



**19368611**  
**SuperMatic™ 4L65-E Four-Speed Automatic Transmission (remanufactured)**

Electronically controlled four-speed overdrive transmission. Suitable for engines producing up to 430 lb.-ft. of torque.

*See page 359 for torque converter applications.*

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

See page 132 for our complete line of Small-Block components



**19332775**  
**Transmission Controller**  
*Page 363*



**19332781**  
**Transmission Installation Kit**  
*Page 362*



**19299800**  
**SuperMatic™ Torque Converter**  
*Page 358*



**12361146**  
**High-Torque Mini Starter**  
*Page 176*



**19352208**  
**T56 Super Magnum Six-Speed Manual Transmission**  
*Page 364*



**19329025**  
**Bell Housing Kit**  
*Page 364*

# HT383

19355670



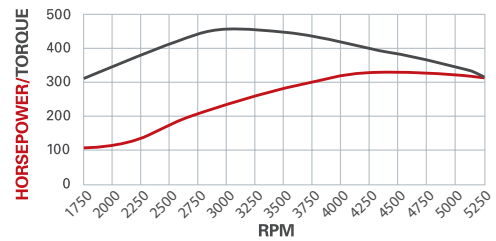
**323 hp**

@ 4,200 rpm

**444 lb.-ft.**

@ 3,000 rpm

DYNO CHART



## BIG TORQUE FOR YOUR TRUCK

Got a pre-1980 GM truck with a tired Small-Block? Forget the rebuild and take your trusty truck's capability to the next level with our big-torque HT383 stroker engine. Its extra displacement and unique parts are designed to build a wide, flat torque curve that maintains at least 400 lb.-ft. between 2,500 and 4,000 rpm. The 323 hp and 444 lb.-ft. of torque is power you simply won't get with a stock-type rebuild.

Built for true truck strength, the engine starts with a cast-iron block with four-bolt main caps—a strength-enhancing feature most production blocks don't have. We then fill the block with a forged steel stroker crankshaft and a smooth hydraulic roller camshaft, then top it off with iron Vortec heads. Its 9.1:1 compression ratio is perfect for regular gasoline at many altitudes and engine loads.

We deliver the HT383 with an aluminum intake manifold, ready for you to swap over the accessories from your tired engine. It's also backed by a 24-month/50,000-mile (80,000 km) limited warranty.

**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.

## TECH SPECS

<b>Part Number:</b>	19355670
<b>Engine Type:</b>	Chevy Small-Block V-8
<b>Displacement (cu in):</b>	383
<b>Bore x Stroke (in):</b>	4.005 x 3.800
<b>Block (P/N 88962516):</b>	Cast iron with 4-bolt main caps
<b>Crankshaft (P/N 12489436):</b>	4340 forged steel
<b>Connecting Rods (P/N 19355754):</b>	Heavy-duty forged steel
<b>Pistons (P/N 12499103):</b>	Hypereutectic aluminum
<b>Intake Manifold (P/N 12496820):</b>	Dual plane aluminum
<b>Camshaft Type (P/N 14097395):</b>	Hydraulic roller
<b>Valve Lift (in):</b>	.431 intake / .451 exhaust
<b>Camshaft Duration (@.050 in):</b>	196° intake / 206° exhaust
<b>Cylinder Heads (P/N 12558060):</b>	Vortec iron; 64cc chambers
<b>Valve Size (in):</b>	1.940 intake / 1.500 exhaust
<b>Compression Ratio:</b>	9.1:1
<b>Rocker Arms (P/N 10089648):</b>	Stamped steel
<b>Rocker Arm Ratio:</b>	1.5:1
<b>Water Pump (P/N 88894341):</b>	Cast iron
<b>Recommended Fuel:</b>	Regular pump
<b>Ignition Timing:</b>	32° Total @ 4,000 rpm
<b>Maximum Recommended rpm:</b>	5,000
<b>Balanced:</b>	External
<b>Flexplate (P/N 14088765):</b>	12.750"

**NOTE:** Distributor with melonized steel gear **MUST** be used with long-blocks and Partial engines with steel camshafts, or engine damage will occur.

## INSTALLATION NOTES

- Requires addition of carburetor, ignition and starter (not included)
- Rochester Quadrajets or Holley 670-cfm carburetor recommended
- Comes with 12.750" externally balanced 153-tooth automatic transmission flexplate. Requires externally balanced flywheel for manual transmission. See chart on page 163
- Has right-side oil dipstick
- Not intended for marine applications



Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.

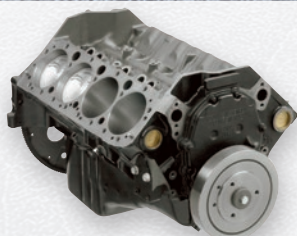
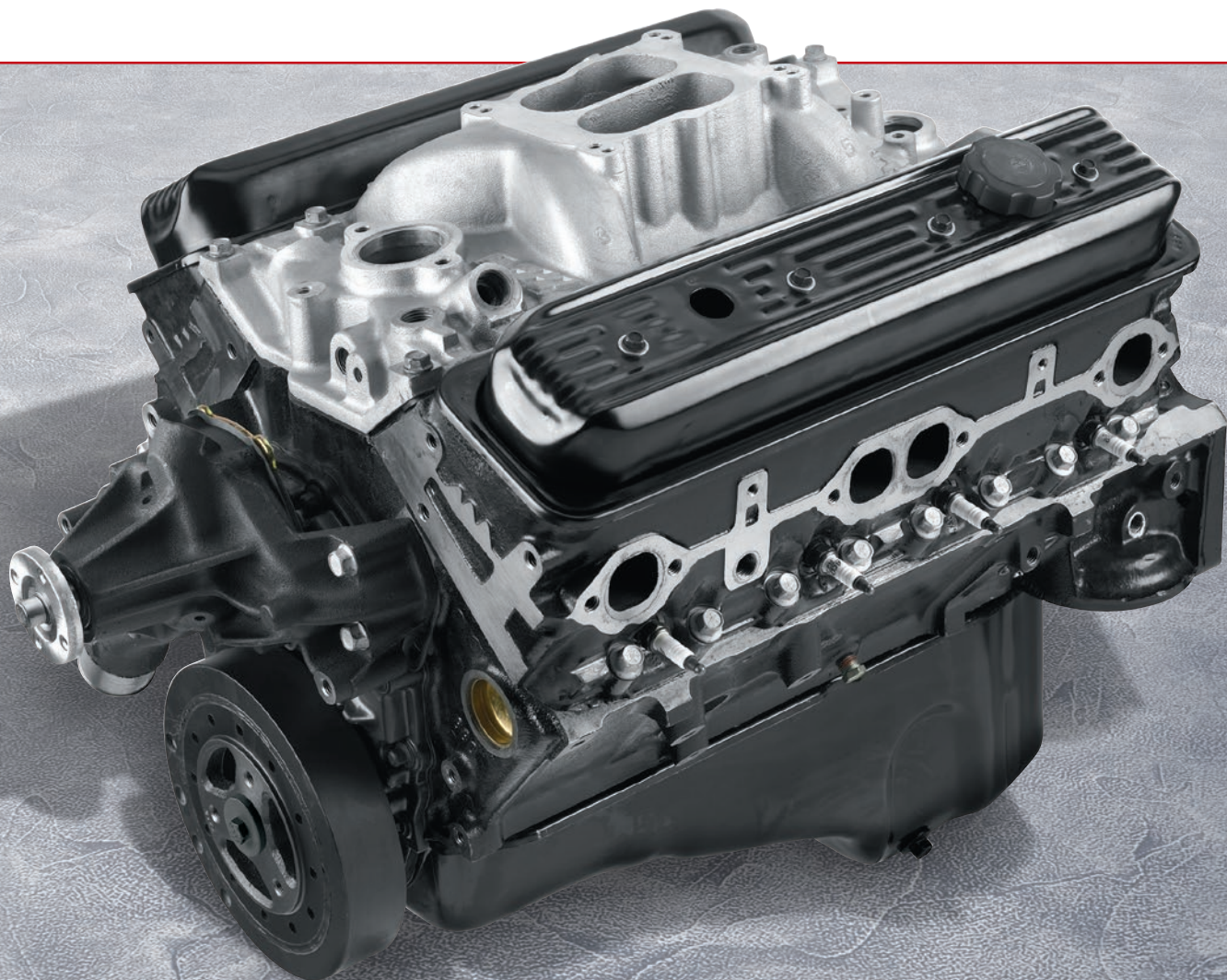





Chevrolet Performance **does not** utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.



This part is intended for competition use only. See page 2 for complete details.





**19355719**   

**383 Partial Engine**

The heart of the HT383 comes with 4.005-inch-bore/3.800-inch-stroke reciprocating assembly already installed, including a forged steel stroker crankshaft, heavy-duty connecting rods and durable aluminum-alloy pistons.



**19368613**

**SuperMatic™ 4L70-E Four-Speed Automatic Transmission (remanufactured)**

A durable, easy-cruising four-speed overdrive automatic transmission; electronically controlled for more precise, fuel-saving performance.

*See page 359 for torque converter applications.*

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

See page 132 for our complete line of Small-Block components



**93440806**  
**HEI Distributor**

Page 168



**12497985**  
**Aluminum Chrome Valve Covers**

Page 154



**19299800**  
**Torque Converter**

Page 358



**19170092**  
**Carburetor – Holley 670-cfm**

Page 178



**19332781**  
**Transmission Installation Kit**

Page 362



**19332775**  
**Transmission Controller**

Page 363

# HT383E

/ GREATER TORQUE

/ BETTER ALTERNATIVE TO A REBUILD

19417374    / **323 hp**  
@ 4,200 rpm / **444 lb.-ft.**  
@ 3,000 rpm

/ INCLUDES ALL NEW PARTS

## BOLT-IN REPLACEMENT STROKER FOR TRUCKS

Chevrolet Performance's HT383E crate engine is an affordable and more powerful direct replacement for the tired 350 engine in your 1996-1999 full-size GM truck or SUV. The larger displacement delivers up to 323 hp at 4,200 rpm and a whopping 444 lb.-ft. of torque. It is extra power you won't get with a stock-type rebuild or reconditioned used engine.

Like our standard HT383, this crate engine starts with a cast-iron block with four-bolt main caps, a forged steel stroker crankshaft, a smooth hydraulic roller camshaft and a set of iron Vortec heads. Its 9.1:1 compression ratio is perfect for regular gasoline at all altitudes and engine loads. It also includes a new water pump.

The HT383E is designed to replace the L31 5.7-liter engine in half-ton models of the Silverado, Suburban, Tahoe, Sierra and Yukon. Simply swap the intake manifold, distributor, throttle body, exhaust manifolds and other accessories from the original 350.

**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.


### TECH SPECS


<b>Part Number:</b>	19417374
<b>Engine Type:</b>	Chevy Small-Block V-8
<b>Displacement (cu in):</b>	383
<b>Bore x Stroke (in):</b>	4.005 x 3.800
<b>Block (P/N 88962516):</b>	Cast iron with 4-bolt main caps
<b>Crankshaft (P/N 12489436):</b>	4340 forged steel
<b>Connecting Rods (P/N 19355754):</b>	Heavy-duty forged steel
<b>Pistons (P/N 12499103):</b>	Hypereutectic aluminum
<b>Camshaft Type (P/N 14097395):</b>	Hydraulic roller
<b>Valve Lift (in):</b>	.431 intake / .451 exhaust
<b>Camshaft Duration (@.050 in):</b>	196° intake / 206° exhaust
<b>Cylinder Heads (P/N 12558060):</b>	Vortec iron; 64cc chambers
<b>Valve Size (in):</b>	1.940 intake / 1.500 exhaust
<b>Compression Ratio:</b>	9.1:1
<b>Rocker Arms (P/N 10089648):</b>	Stamped steel
<b>Rocker Arm Ratio:</b>	1.5:1
<b>Water Pump (P/N 89060527):</b>	Cast iron
<b>Recommended Fuel:</b>	Regular pump
<b>Maximum Recommended rpm:</b>	5,000
<b>Balanced:</b>	External
<b>Flexplate (P/N 14088765):</b>	12.750"

### INSTALLATION NOTES

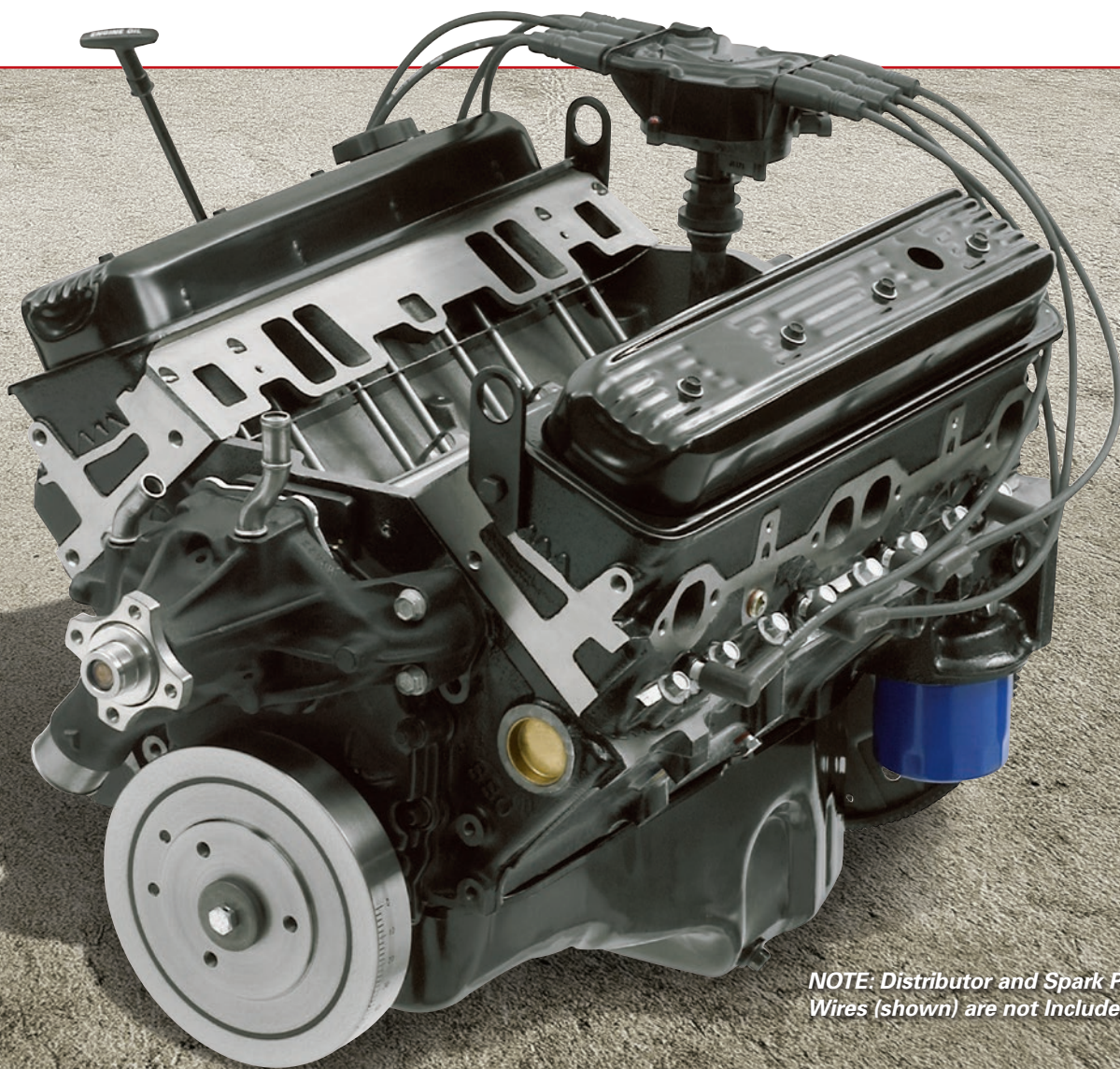
- Requires the reuse of the stock intake manifold, distributor, wiring harness and fuel injection system
- Due to calibration variances between half-, three-quarter- and one-ton vehicles, this engine is designed for half-ton trucks and SUVs only
- This engine is not emissions-legal in CA or states that have adopted CA emissions regulations
- Comes with 12.750" externally balanced 153-tooth automatic transmission flexplate. Requires externally balanced flywheel for manual transmission. See chart on page 163
- Has right-side dipstick
- Not available as a Partial Engine

**NOTE:** Distributor with melonized steel gear **MUST** be used with long-blocks and Partial engines with steel camshafts, or engine damage will occur.

 Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.

 Chevrolet Performance **does not** utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.

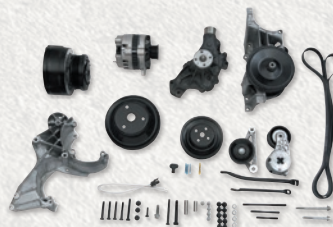
 This part is intended for competition use only. See page 2 for complete details.



*NOTE: Distributor and Spark Plug Wires (shown) are not Included*



**19368613**  
**SuperMatic™ 4L70-E Four-Speed Automatic Transmission (remanufactured)**  
 A durable, easy-cruising four-speed overdrive automatic transmission; electronically controlled for more precise, fuel-saving performance.  
 See page 359 for torque converter applications.



**19369258**  
**Serpentine Accessory Drive System**  
 The complete kit you need to finish off the crate engine in your vehicle.  
 See page 166 for details.

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

See page 132 for our complete line of Small-Block components



**12497979**  
**Aluminum Black Crinkle Valve Covers**  
 Page 155



**19210728**  
**Roller Rocker Arm Set – 1.5:1 Ratio**  
 Page 153



**19299800**  
**Torque Converter**  
 Page 358



**12366573**  
**Dual-Plane Intake Manifold**  
 Page 169



**19332781**  
**Transmission Installation Kit**  
 Page 362

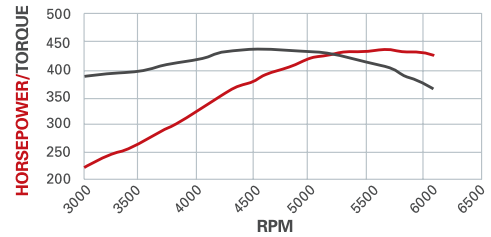


**19332775**  
**Transmission Controller**  
 Page 363

# SP383 Deluxe

19355672    / **435 hp** @ 5,600 rpm / **445 lb.-ft.** @ 4,600 rpm

DYNO CHART



## OUR LATEST TWIST ON THE BIG-TORQUE 383 STROKER!

When it comes to cranking serious torque from the classic Small-Block, it's hard to beat the 383 stroker combination, which uses a long 3.800-inch stroke with 4.005-inch bores to generate exceptional low-end pulling power and surprising high-rpm horsepower.

Chevrolet Performance's stroker crate engine is designed for optimal performance where more torque and power are what you are looking for.

It features lightweight aluminum cylinder heads based on the proven Fast Burn design, with large intake runners and 2.00/1.55-inch valves. Beehive-style valve springs enable great high-rpm performance and durability, allowing the SP383 to rev higher and build more horsepower. The result is 435 exhilarating horsepower and 445 lb.-ft. of seat-tugging torque.

Like all of our 350-based crate engines, it is built with a cast-iron block with four-bolt mains. It also features a forged steel crankshaft, an aggressive hydraulic roller camshaft and a high-flow aluminum intake manifold. Use the Holley 770-cfm four-barrel carburetor (P/N 19170093) to achieve the listed horsepower and torque ratings.

**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.


### TECH SPECS


<b>Part Number:</b>	19355672
<b>Engine Type:</b>	Chevy Small-Block V-8
<b>Displacement (cu in):</b>	383
<b>Bore x Stroke (in):</b>	4.005 x 3.800
<b>Block (P/N 88962516):</b>	Cast iron with 4-bolt main caps
<b>Crankshaft (P/N 12489436):</b>	Forged steel
<b>Connecting Rods (P/N 19355754):</b>	Heavy-duty forged steel
<b>Pistons (P/N 12499103):</b>	Hypereutectic aluminum
<b>Intake Manifold (P/N 2496822):</b>	Single plane
<b>Camshaft Type (P/N 19210723):</b>	Hydraulic roller
<b>Valve Lift (in):</b>	.509 intake / .528 exhaust
<b>Camshaft Duration (@.050 in):</b>	222° intake / 230° exhaust
<b>Cylinder Heads (P/N 19300955):</b>	Fast Burn aluminum; 62cc chambers
<b>Valve Size (in):</b>	2.000 intake / 1.550 exhaust
<b>Compression Ratio:</b>	9.6:1
<b>Rocker Arms (P/N 19210724):</b>	Aluminum roller style
<b>Rocker Arm Ratio:</b>	1.5:1
<b>Recommended Fuel:</b>	Premium pump
<b>Ignition Timing:</b>	36° Total at 4,000 rpm
<b>Maximum Recommended rpm:</b>	6,000
<b>Balanced:</b>	External
<b>Flexplate (P/N 14088765):</b>	12.750"

### INSTALLATION NOTES

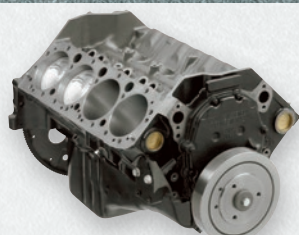
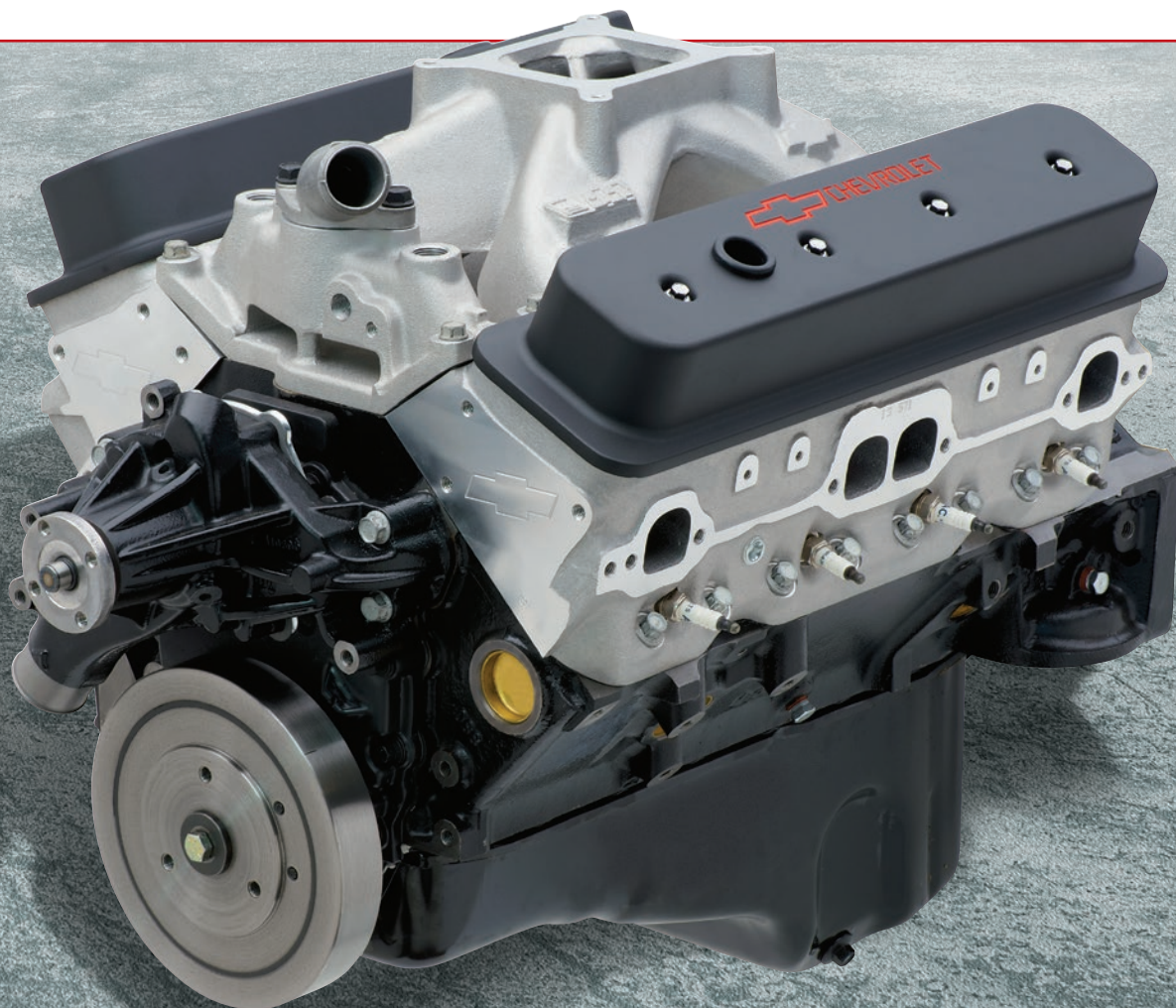
- Requires addition of carburetor, ignition, fuel pump, and starter (not included)
- 435 horsepower rating achieved during GM testing with the high-rise single-plane intake manifold (P/N 12496822) and a 770-cfm carburetor with vacuum secondaries (P/N 19170093)
- Chevrolet Performance dual-plane intake manifold (P/N 12366573) may be used to avoid hood clearance problems, but peak power may decrease by approximately 15–20 horsepower
- Comes with 12.750" externally balanced 153-tooth automatic transmission flexplate. Requires externally balanced flywheel for manual transmission. See chart on page 163
- Not intended for marine applications



**NOTE:** Distributor with melonized steel gear **MUST** be used with long-blocks and Partial engines with steel camshafts, or engine damage will occur.

 Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.

 Chevrolet Performance **does not** utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.

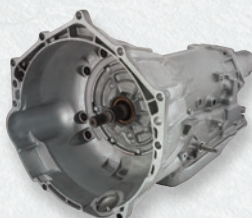
 This part is intended for competition use only. See page 2 for complete details.



**19355719**   

**383 Partial Engine**

The heart of the SP383 comes with 4.005-inch-bore/3.800-inch-stroke reciprocating assembly already installed, including a forged steel crankshaft, heavy-duty connecting rods and durable aluminum-alloy pistons.



**19368613**

**SuperMatic™ 4L70-E Four-Speed Automatic Transmission (remanufactured)**

A durable, easy-cruising four-speed overdrive automatic transmission; electronically controlled for more precise, fuel-saving performance.

See page 359 for torque converter applications.

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

See page 132 for our complete line of Small-Block components



**93440806**  
**HEI Distributor**

Page 168



**19369258**  
**Serpentine Accessory Drive System**

Page 166



**19170093**  
**Carburetor – Holley 770-cfm**

Page 178



**19299801**  
**Torque Converter**

Page 358



**19332781**  
**Transmission Installation Kit**

Page 362

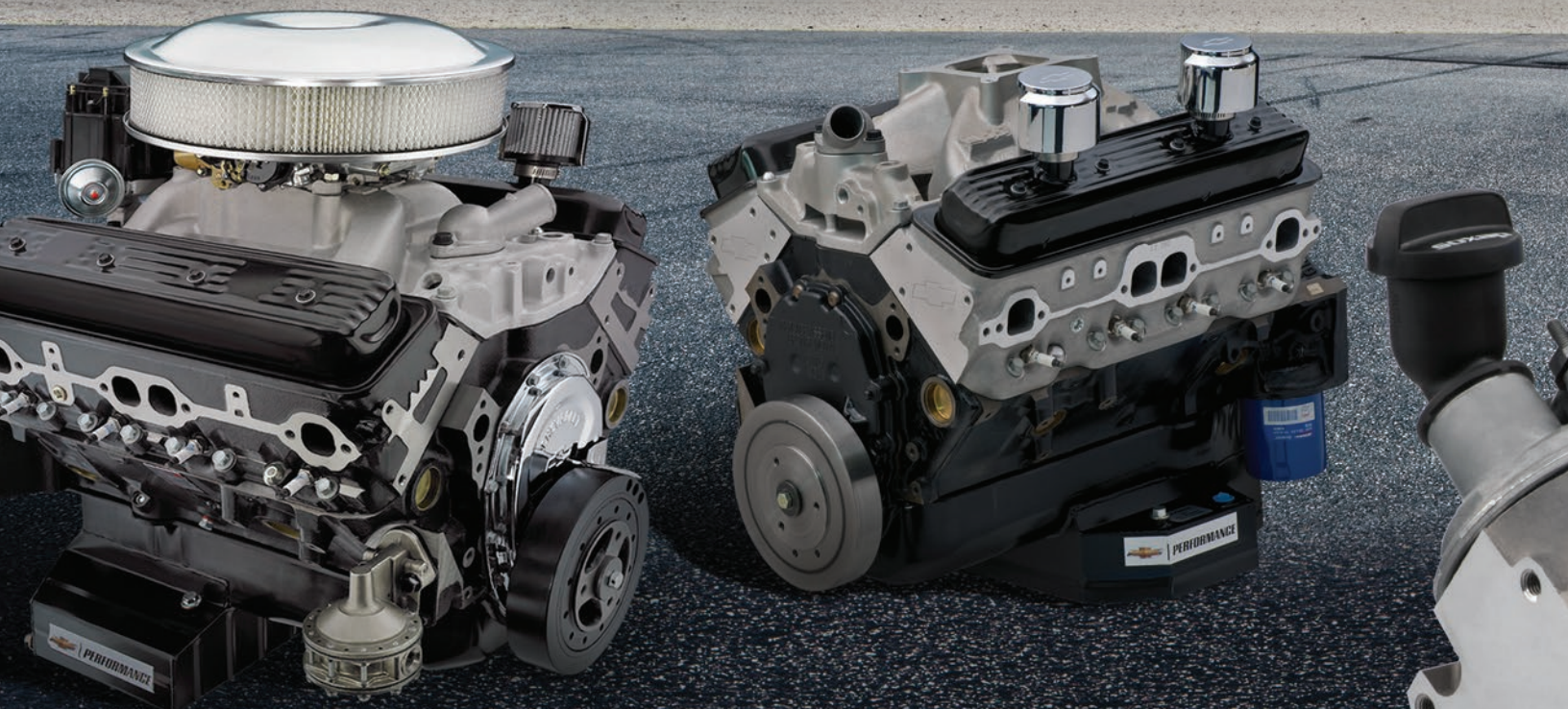


**19332775**  
**Transmission Controller**

Page 363

# CIRCLE TRACK

## CRATE ENGINES



Engines Shown From Left:  
CT350, CT400, CT525

### ENGINEERED TO HELP YOU WIN!

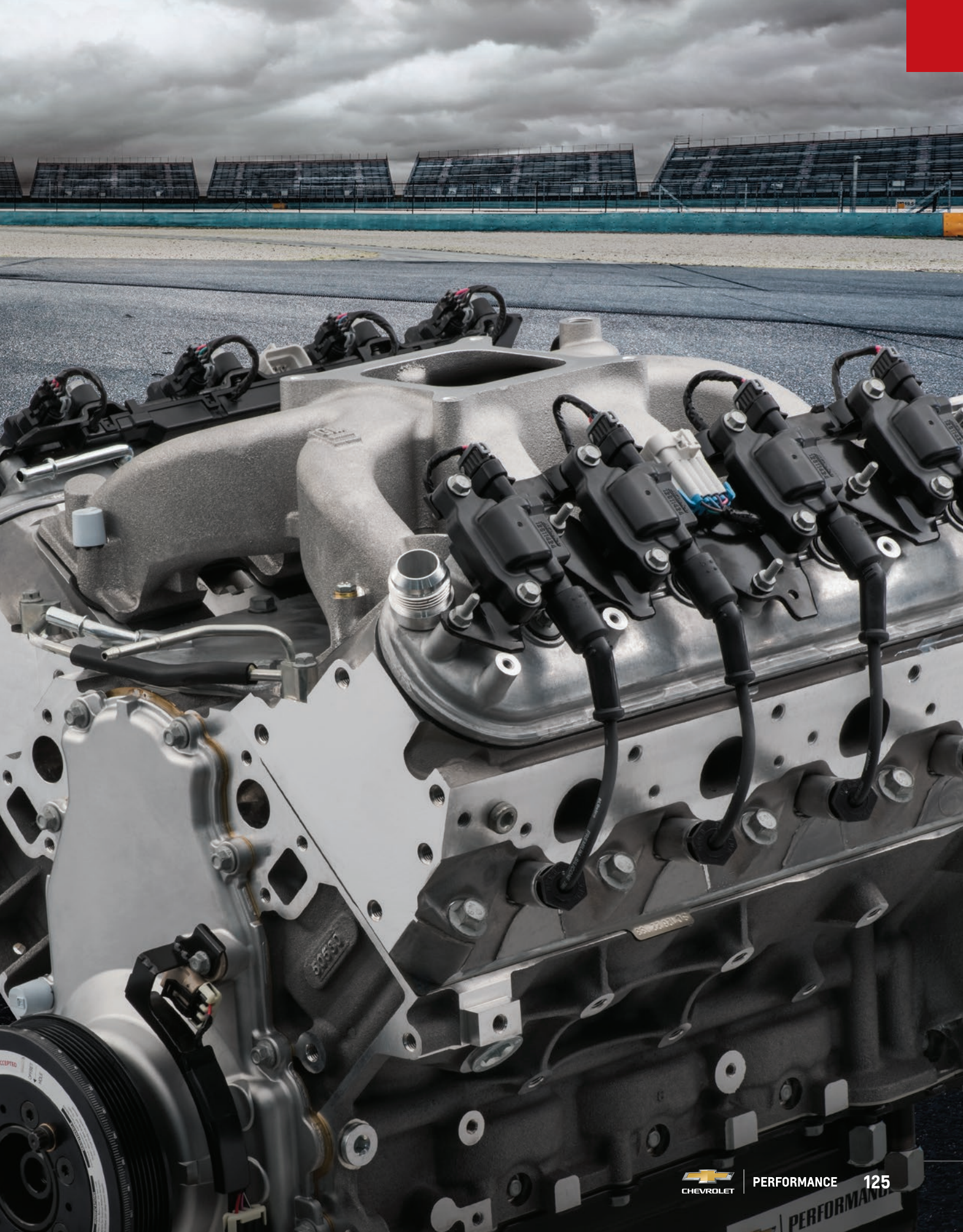
*Chevrolet Performance helped establish the Circle Track crate engine nearly 50 years ago and advances that legacy today with Small-Block and LS-based choices for a variety of racing series and classes. When it comes to driving your racing program into the winner's circle, trust the industry innovator with nearly a half-century of checkered flag experience: Chevrolet Performance!*

*You can find these Chevrolet Performance Circle Track Engines on the following pages:*

CT350 .....	126
CT400 .....	128
CT525 .....	130

**NOTE:** Engines may not come with all the parts shown in photo. See your dealer for more details.





PERFORMANCE

125

PERFORMANCE

# CT350

88869602



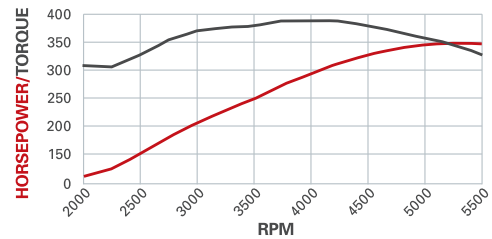
**350 hp**

@ 5,400 rpm

**396 lb.-ft.**

@ 3,800 rpm

DYNO CHART



## POWERFUL, DURABLE AND AFFORDABLE!

Chevrolet Performance's durable CT350 is the engine budget-conscious racers can depend on for competitive performance and low maintenance. At 350 hp, it is a perfect fit for a large number of short-track racers.

It is based on our popular 350 HO high-performance street crate engine and features a strong four-bolt-main block and iron Vortec cylinder heads. A unique dual-pattern camshaft helps deliver more than 300 lb.-ft. of torque between 2,000 and 5,500 rpm—peaking at 396 lb.-ft. at 3,800 rpm. With that much pulling power, you can hold a gear, keeping the engine in its sweet spot for quicker laps.

We assemble the CT350 with an 8-quart circle track racing oil pan, balancer, HEI distributor and an aluminum high-rise, dual-plane intake manifold. Add your carburetor, starter, spark plugs, wires and water pump—all available from Chevrolet Performance—and you'll be ready for the green flag!

**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.

### TECH SPECS

<b>Part Number:</b>	88869602
<b>Engine Type:</b>	Chevy Small-Block V-8
<b>Displacement (cu in):</b>	350
<b>Bore x Stroke (in):</b>	4.000 x 3.480
<b>Block (P/N 10105123):</b>	Cast iron with 4-bolt main caps
<b>Crankshaft (P/N 10243070):</b>	Nodular iron
<b>Connecting Rods (P/N 10108688):</b>	Powdered metal steel
<b>Pistons (P/N 88894280):</b>	Hypereutectic aluminum
<b>Intake Manifold (P/N 12366573):</b>	Dual-plane aluminum
<b>Camshaft Type (P/N 24502476):</b>	Hydraulic flat tappet
<b>Valve Lift (in):</b>	.435 intake / .460 exhaust
<b>Camshaft Duration (@.050 in):</b>	212° intake / 222° exhaust
<b>Cylinder Heads (P/N 12558060):</b>	Vortec iron; 64cc chambers
<b>Valve Size (in):</b>	1.940 intake / 1.500 exhaust
<b>Compression Ratio:</b>	9.12:1 Nominal
<b>Rocker Arms (P/N 10089648):</b>	Stamped steel
<b>Rocker Arm Ratio:</b>	1.5:1
<b>Recommended Fuel:</b>	Premium pump
<b>Ignition Timing:</b>	34° Total @ 4,000 rpm
<b>Maximum Recommended rpm:</b>	5,500
<b>Balanced:</b>	External

### INSTALLATION NOTES

- Requires addition of carburetor, starter, water pump, plug wires and exhaust system (not included)
- Requires an externally balanced flywheel (not included). See page 163 for flywheel selection
- The 8-quart circle track oil pan is 8 inches deep at the sump. It will clear most GM rear-steer chassis with stock engine location
- For circle track racing only—not intended for street use
- Circle Track racing engines from Chevrolet Performance include anti-tampering seals installed

**NOTE:** Distributor with melonized steel gear **MUST** be used with long-blocks and Partial engines with steel camshafts, or engine damage will occur.



This Chevrolet Performance Racing Crate Engine is purpose-built for racing only, and has no warranty.



Chevrolet Performance does not utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.



This part is intended for competition use only. See page 2 for complete details.





**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

See page 132 for our complete line of Small-Block components



**88894341**  
Water Pump – Long-Style  
Page 165



**12361146**  
High-Torque Mini Starter  
Page 176



**12342071**  
Air Cleaner – Classic Design  
Page 178



**12355612**  
Fuel Pump – Street Performance  
Page 179



**19170092**  
Carburetor – Holley 670-cfm  
Page 178



**12361051**  
Spark Plug Wire Set  
Page 177

# CT400

88869604



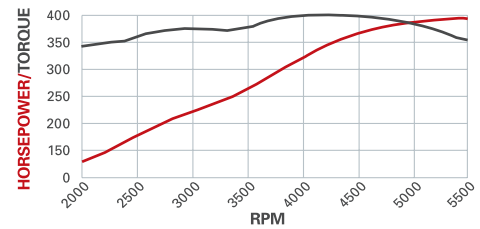
**404 hp**

@ 5,600 rpm

**406 lb.-ft.**

@ 4,600 rpm

DYNO CHART



## HIGH-REVVING PERFORMANCE AND DURABILITY

Chevrolet Performance's CT400 racing crate engine now features Fast Burn cylinder heads with LS-style beehive valve springs that enable great high-rpm performance and durability. They allow the engine to rev higher to make the most of every cubic inch of air drawn through it. The result is a durable engine with 404 hp at 5,600 rpm and 406 lb.-ft. of torque at 4,600 rpm.

The beehive springs are part of the lightweight aluminum cylinder head assemblies, which are based on the proven Fast Burn design, with large intake runners and 2.00/1.55-inch valves. The CT400 also has a tough bottom end, anchored by a forged steel crankshaft and strong aluminum pistons installed in a brand-new block with four-bolt mains.

The assembly also includes an open-plenum high-rise intake manifold, a racing-only 8-quart circle track oil pan with a dual kick-out design, a valve cover breather kit and aluminum roller rocker arms.

**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.

### TECH SPECS

<b>Part Number:</b>	88869604
<b>Engine Type:</b>	Chevy Small-Block V-8
<b>Displacement (cu in):</b>	350
<b>Bore x Stroke (in):</b>	4.000 x 3.480
<b>Block (P/N 10243870):</b>	Cast iron with 4-bolt main caps
<b>Crankshaft (P/N 12670965):</b>	Forged steel, shot peened
<b>Connecting Rods (P/N 10108688):</b>	Powdered metal
<b>Pistons (P/N 10159436):</b>	Hypereutectic aluminum
<b>Intake Manifold (P/N 12496822):</b>	Single-plane aluminum
<b>Camshaft Type (P/N 10185071):</b>	Steel hydraulic roller
<b>Valve Lift (in):</b>	.474 intake / .510 exhaust
<b>Camshaft Duration (@.050 in):</b>	208° intake / 221° exhaust
<b>Cylinder Heads (P/N 19300955):</b>	Fast Burn aluminum; 62cc chambers
<b>Valve Size (in):</b>	2.000 intake / 1.550 exhaust
<b>Compression Ratio:</b>	9.72:1 Nominal
<b>Rocker Arms (P/N 19210724):</b>	Aluminum; roller style
<b>Rocker Arm Ratio:</b>	1.5:1
<b>Recommended Fuel:</b>	Premium pump
<b>Ignition Timing:</b>	36° Total @ 4,000 rpm
<b>Maximum Recommended rpm:</b>	5,800
<b>Balanced:</b>	External

**NOTE:** Distributor with melonized steel gear **MUST** be used with long-blocks and Partial engines with steel camshafts, or engine damage will occur.

### INSTALLATION NOTES

- Requires addition of carburetor, starter, ignition, plug wires, water pump, distributor and exhaust system (not included)
- Requires an externally balanced flywheel (not included). See page 163 for flywheel selection
- The 8-quart circle track oil pan is 7 inches deep at the sump. It will clear most GM rear-steer chassis with stock engine location
- For circle track racing only—not intended for street use
- Circle Track racing engines from Chevrolet Performance include anti-tampering seals installed



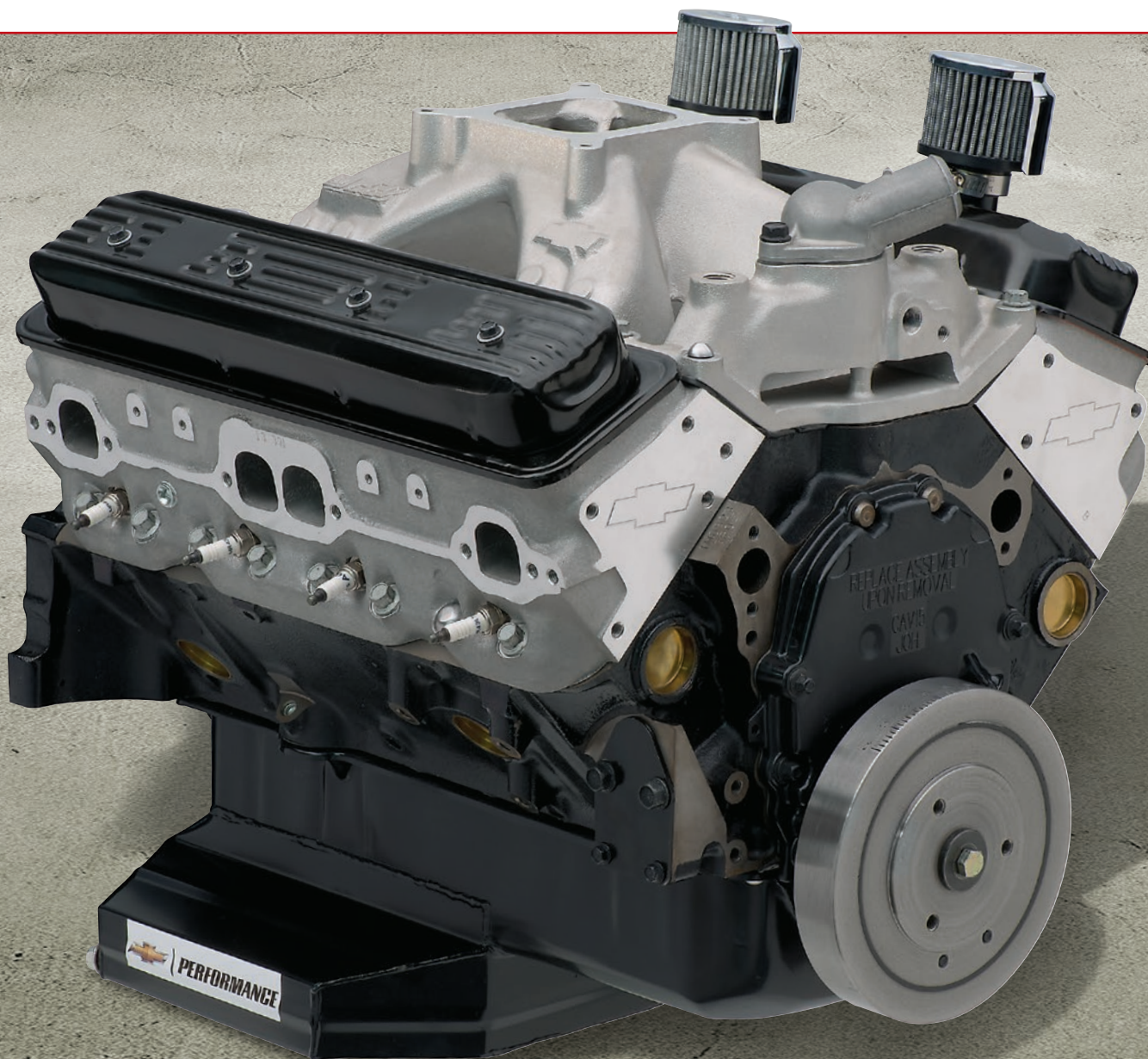
This Chevrolet Performance Racing Crate Engine is purpose-built for racing only, and has no warranty.



Chevrolet Performance does not utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.



This part is intended for competition use only. See page 2 for complete details.



AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES

See page 132 for our complete line of Small-Block components



**88961867**  
Distributor – Aluminum  
Billet HEI  
Page 168



**12361146**  
High-Torque  
Mini Starter  
Page 176



**12342071**  
Air Cleaner –  
Classic Design  
Page 178



**12355612**  
Fuel Pump – Street  
Performance  
Page 179



**19170092**  
Carburetor – Holley  
670-cfm  
Page 178

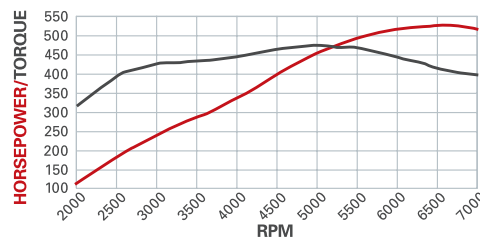


**12361051**  
Spark Plug Wire Set  
Page 177

# CT525

19331563    **533 hp** / **477 lb.-ft.**  
@ 6,600 rpm @ 5,200 rpm

DYNO CHART



## LIGHTWEIGHT, HIGH-RPM LS POWER!

Chevrolet Performance’s deep-breathing, high-revving CT525 6.2L crate engine is based on the LS engine family and delivers serious power for serious racing series, including Super Late Model and modifieds.

It is based on the 6.2L LS3, but we’ve adapted it to circle track racing with a carbureted intake manifold, a high-lift roller camshaft, 6-quart racing oil pan and more. The engine is lightweight and strong, using an aluminum block with cross-bolted 6-bolt main caps and high-flow LS3 rectangular-port cylinder heads. This combination produces 533 hp at 6,600 rpm and a hefty 477 lb.-ft. of torque at 5,200 rpm.

The CT525 6.2L comes with coil-near-plug ignition and an SFI-certified balancer. All that’s needed to complete the assembly is a carburetor, starter and our LS/LSX Ignition Controller (P/N 19355863)—all available from Chevrolet Performance.


**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.


### TECH SPECS

<b>Part Number:</b>	19331563
<b>Engine Type:</b>	LS-Series Gen IV Small-Block V-8
<b>Displacement (cu in):</b>	376 (6.2L)
<b>Bore x Stroke (in):</b>	4.065 x 3.62 (103.25 x 92mm)
<b>Block (P/N 12673475):</b>	Cast aluminum with 6-bolt, cross-bolted main caps
<b>Crankshaft (P/N 12597569):</b>	Nodular iron
<b>Connecting Rods (P/N 12649190):</b>	Powdered metal
<b>Pistons (P/N 19207287):</b>	Hypereutectic aluminum
<b>Camshaft Type (P/N 88958770):</b>	Hydraulic roller
<b>Valve Lift (in):</b>	.525 intake / .525 exhaust
<b>Camshaft Duration (@.050 in):</b>	226° intake / 236° exhaust
<b>Cylinder Heads (P/N 12629063):</b>	LS3 rectangular port; aluminum as-cast with 68cc chambers
<b>Valve Size (in):</b>	2.165 intake / 1.590 exhaust
<b>Compression Ratio:</b>	10.7:1 Nominal
<b>Rocker Arms (P/N 12669995 int):</b>	Investment-cast, roller trunnion
<b>Rocker Arms (P/N 12681275 exh):</b>	Investment-cast, roller trunnion
<b>Rocker Arm Ratio:</b>	1.7:1
<b>Recommended Fuel:</b>	Premium pump
<b>Maximum Recommended rpm:</b>	6,700
<b>Reluctor Wheel:</b>	58x
<b>Balanced:</b>	Internal

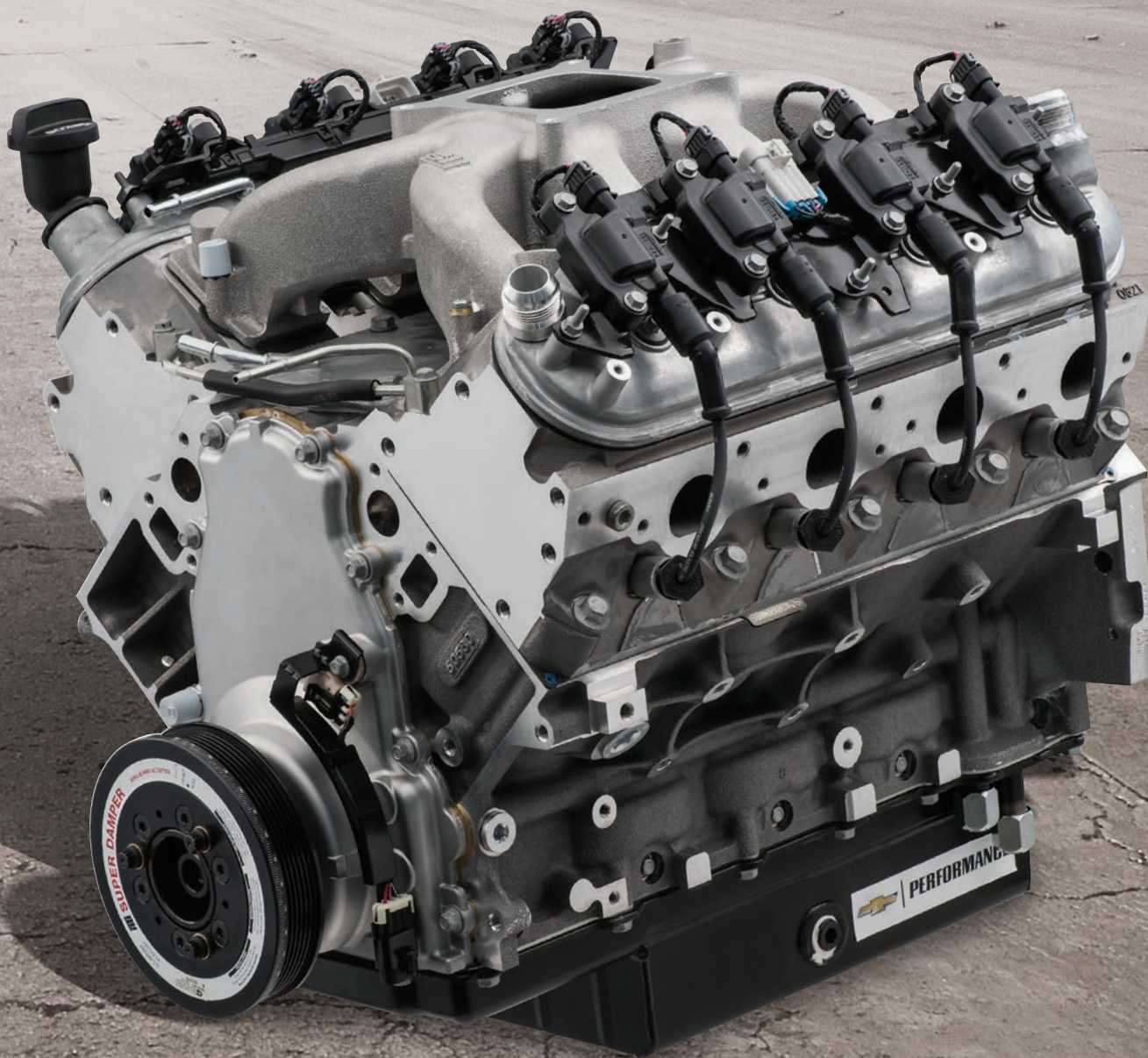
### INSTALLATION NOTES

- Use LS/LSX ignition controller (P/N 19355863, not included, shown on next page)
- Requires addition of carburetor, starter, fuel system, exhaust system, and front accessory drive system
- The 6-quart circle track oil pan is designed to clear most GM rear-steer chassis with stock engine location. Requires external oil filter and cooler (will increase capacity to approximately 8 quarts)
- For circle track racing only—not intended for street use
- The CT525 does not include a water pump or factory exhaust manifolds
- Circle Track racing engines from Chevrolet Performance include anti-tampering seals installed

 This Chevrolet Performance Racing Crate Engine is purpose-built for racing only, and has no warranty.

 Chevrolet Performance does not utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.

 This part is intended for competition use only. See page 2 for complete details.



**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

See page 240 for our complete line of LS-Series components



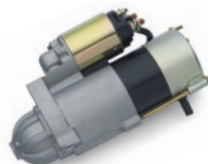
**19355863**  
**LS/LSX Ignition Controller**  
Page 290



**12342071**  
**Air Cleaner – Classic Design**  
Page 287



**19170092**  
**Carburetor – Holley 670-cfm**  
Page 287



**10465385**  
**LS-Series Starter**  
Page 286



# SMALL-BLOCK

## ENGINE COMPONENTS

### FACTORY-ENGINEERED PARTS YOU CAN TRUST

Chevrolet engineers have refined Small-Block performance for more than 65 years, so you can rely on Chevrolet Performance Parts when you build your engine.

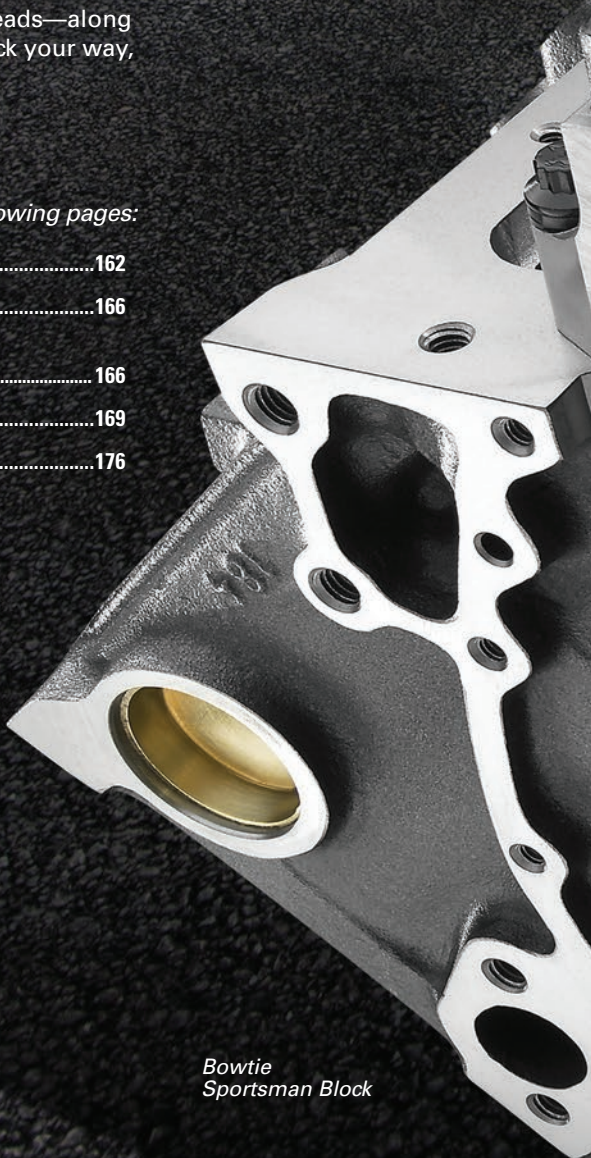
More than supporting your horsepower dreams, Chevrolet Performance Small-Block engine components deliver peace of mind. They're designed to the same rigorous standards as production engines, with the fit and durability that comes only from factory-designed and tested parts.

We've got it all: Tough four-bolt blocks, forged rotating parts and high-flow cylinder heads—along with all the supporting induction, fuel and spark components. Build the Small-Block your way, with power, strength and durability.

Trust the engineers who have been at it from the very beginning!

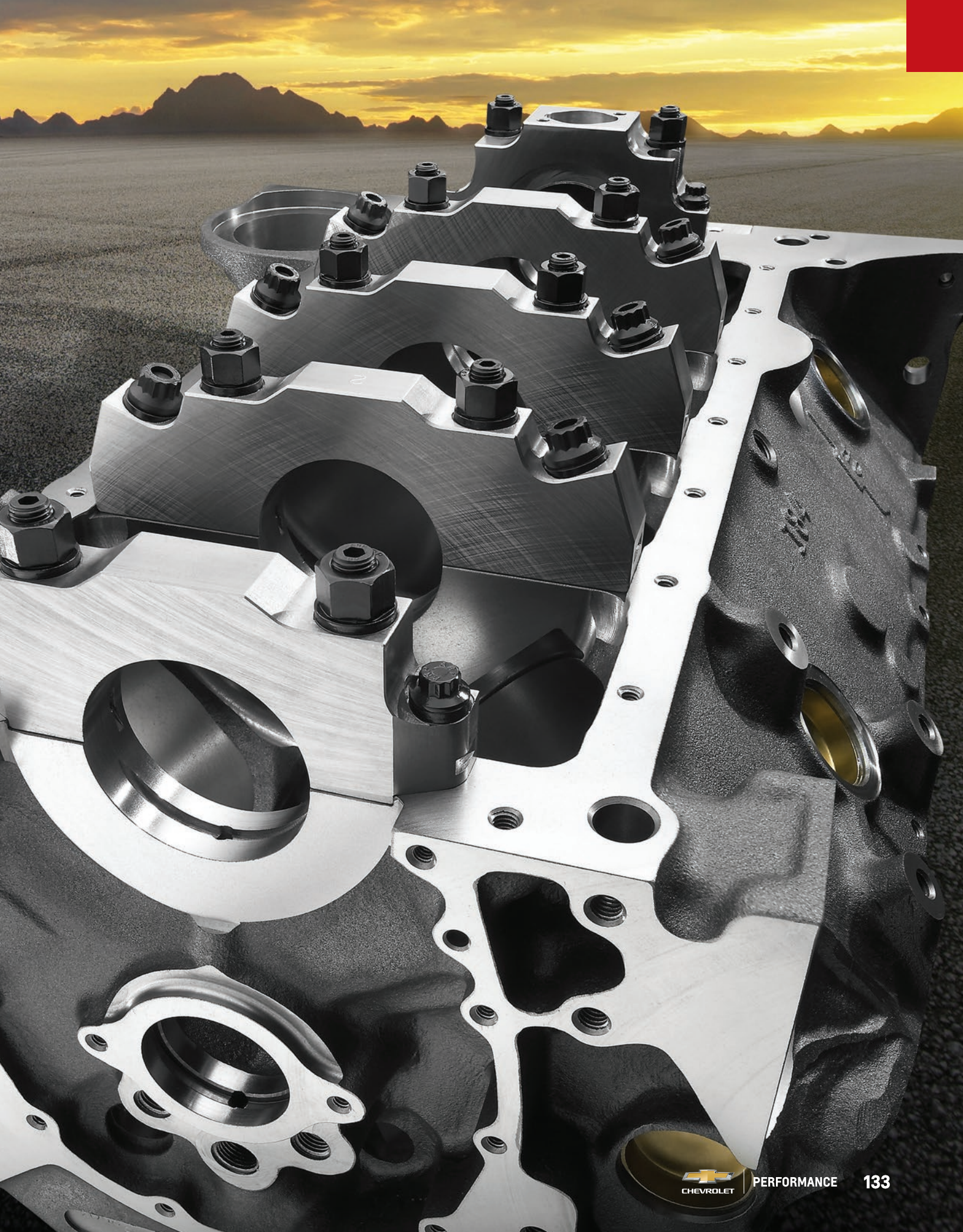
*You can find these Chevrolet Performance Small-Block Engine Components on the following pages:*

<b>BLOCKS AND COMPONENTS</b> .....	<b>134</b>	<b>CRANKSHAFTS</b> .....	<b>162</b>
<b>CYLINDER HEADS</b> .....	<b>142</b>	<b>ACCESSORY DRIVE SYSTEMS</b> .....	<b>166</b>
<b>VALVE COMPONENTS</b> .....	<b>151</b>	<b>OIL PANS, OIL PUMPS, GASKETS AND COMPONENTS</b> .....	<b>166</b>
<b>VALVE COVERS</b> .....	<b>154</b>	<b>INTAKE MANIFOLDS</b> .....	<b>169</b>
<b>CAMSHAFTS</b> .....	<b>159</b>	<b>FUEL AND ELECTRICAL COMPONENTS</b> .....	<b>176</b>
<b>PISTONS AND PISTON RINGS</b> .....	<b>161</b>		



*Bowtie Sportsman Block*





# Chevy Small-Block Quick Reference Chart

## Cast-Iron Small-Blocks

Part Number	Cast #	Deck Height	Lifter Pattern	Cyl Wall	Bore Range	Main Bolt	Main Bolt Degree	Cap Material	Crank Jnl Size	Oiling	Seal Type	Max Stroke	Weight (lbs)	Max HP	Usage	Page Number
10243869	10243878	9.025"	Std	Open	3.737" – 3.840"	2	Straight	Iron	350	Wet	1 pc	3.750"	185	350	Street	Disc.
10105123	14093638	9.025"	Std	Open	4.000" – 4.030"	4	Straight	Gray iron	350	Wet	1 pc	3.750"	181	350	Street	135
88962516	—	9.025"	Std	Open	4.004" – 4.030"	4	Straight	Gray iron	350	Wet	1 pc	3.800"	181	450	Street	135
10066034	—	9.025"	Std	Open	4.000" – 4.030"	4	Straight	Gray iron	350	Wet	2 pc	3.750"	181	350	Street	135
12480174	10051184	9.025"	Std	Siamese	3.980" – 4.155"	4	20°	Nodular	350	Wet	1 pc	3.750"	196	500	Amateur	136
12480047	10051184	9.025"	Std	Siamese	3.980" – 4.155"	4	20°	Nodular	350	Wet	2 pc	3.750"	208	500	Amateur	137
12480175	10051184	9.025"	Std	Siamese	4.117" – 4.155"	4	20°	Nodular	350	Wet	1 pc	3.750"	196	500	Amateur	137
12480157	10051184	9.025"	Std	Siamese	4.117" – 4.155"	4	20°	Nodular	350	Wet	2 pc	3.750"	196	500	Amateur	137
12480049	10051184	9.025"	Std	Siamese	3.980" – 4.155"	4	20°	Nodular	400	Wet	2 pc	3.750"	208	500	Amateur	137
24502503	10051184	9.025"	Std	Siamese	3.980" – 4.155"	4	20°	Steel	350	Wet	2 pc	3.750"	208	700	Pro	138

## Short-Deck Cast-Iron Small-Blocks

Part Number	Cast #	Deck Height	Lifter Pattern	Cyl Wall	Bore Range	Main Bolt	Main Bolt Degree	Cap Material	Crank Jnl Size	Oiling	Seal Type	Max Stroke	Weight (lbs)	Max HP	Usage	Page Number
24502650	24502650C	8.325"	None	Siamese	3.980" – 4.185"	4	20°	Steel	283	Dry	2 pc	3.250"	167	800	Pro	139

## Aluminum Small-Blocks

Part Number	Cast #	Deck Height	Lifter Pattern	Cyl Wall	Bore Range	Main Bolt	Main Bolt Degree	Cap Material	Crank Jnl Size	Oiling	Seal Type	Max Stroke	Weight (lbs)	Max HP	Usage	Page Number
10185075	10134398	9.025"	Std	Siamese	3.986" – 4.135"	4	20°	Steel	350	Wet	2 pc	3.750"	90	800	Pro	Disc.
10134400	10134398	9.025"	Std	Siamese	4.117" – 4.135"	4	20°	Steel	400	Dry	2 pc	3.750"	89	800	Pro	140
24502495	24502495	9.525"	Std	Siamese	4.117" – 4.135"	4	20°	Steel	400	Dry	2 pc	4.125"	101	850	Pro	140



### BUILDER'S TIP

#### 383 SMALL-BLOCK BASICS

If you're building your own 383-cid Small-Block, you probably know you need the 3.750-inch crankshaft from a 400 engine to use in a 350 cylinder block. But it doesn't simply drop in without modifications. The 2.650-inch main journals must be machined down to match the 350 block's 2.450-inch journals and depending on the rods used, the cylinder block may require machining to prevent interference at the oil pan rail area and bottom of the bores. Fortunately, the 400 crank's 2.100-inch rod journals match the 350's, but the 400 crank is externally balanced. A counterweighted torsional damper and properly balanced flywheel must be used with it.



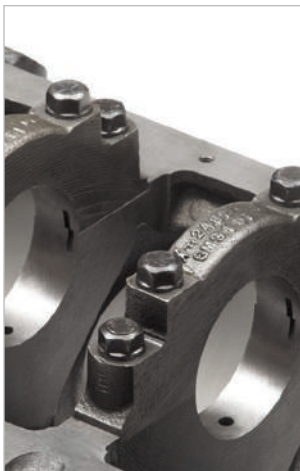




Production-Based Block (top, front) **A**



Production-Based Block (top, rear) **A**

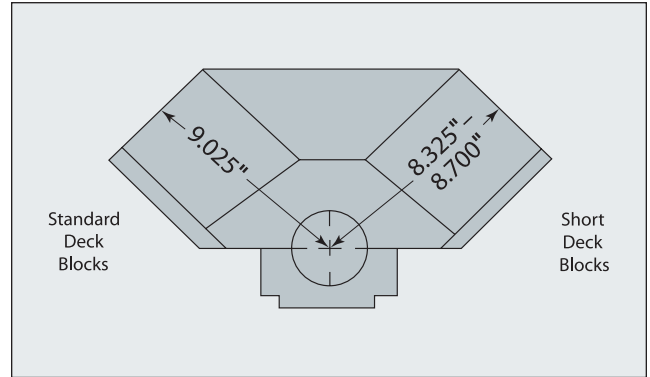


Straight 4-Bolt Mains **A**



Production-Based Block (top, front) **A**

**Deck Height Diagram**



**PRODUCTION-BASED BLOCKS**

When building a mild Small-Block performance engine or a replacement for a stock engine, production-based blocks from Chevrolet Performance give you strength, accuracy and peace of mind that can't be assured in a rebuilt core. And unlike so many of the used cores, nearly all of ours feature four-bolt main caps for extra strength. Each cylinder block is machined to production-spec tolerances and is manufactured to the exact specifications of pre-1986 or 1986-and-later engines.

**Production-Based Block Technical Notes:**

- Standard 350 main journal sizes
- Non-siamese bores
- Production-spec cylinder wall thickness
- Lifter valleys machined for hydraulic-roller and flat-tappet valvetrains

See the chart on page 134 for complete specifications

**A. 10105123**

**350 Bare Block – 1986–Later Style, 1-Piece Rear Main Seal**

- Cast-iron 4-bolt block
- 4.000" bore
- Machined for hydraulic roller or flat tappets

**88962516**

**383 Bare Block – 1986–Later Style, 1-Piece Rear Main Seal**

- Cast-iron 4-bolt block
- 4.005" bore
- Torque plate honed
- Cleared for 3.800" stroker crankshaft
- Machined for hydraulic roller or flat tappets

**10066034**

**350 Bare Block – Pre-1986 Style, 2-Piece Rear Main Seal**

- Cast-iron 4-bolt block
- 4.000" bore
- Can be used for 302, 327, or 350 engines
- Machined for flat tappets only
- Used in 1973–1985 GM Goodwrench 350 engines

### BOWTIE SPORTSMAN BLOCKS

Step up to serious racing performance when you choose a Chevrolet Performance Sportsman Block. These iron blocks provide a rock-solid foundation for any application in the 350–500-horsepower range, be it drag strip, circle track or high-performance project vehicle. These highly versatile blocks are available in a variety of finish options that enable maximum flexibility for building a wide range of engine combos. Most of the blocks have siamesed cylinder walls<sup>1</sup> and 4-bolt main caps<sup>2</sup> that are secured with Grade-8 bolts. Chevrolet Performance Bowtie Sportsman Blocks have 9.025-inch deck heights.

**NOTE:** Bowtie blocks are called out by main journal sizes (i.e., 283, 350 or 400) and then by bore size (i.e., 283, 305, 350 or 400) if the bore is not standard to the main size. Example: P/N 24502650—“283 Main-350 Bore size”—has standard 283 main journal sizes; however, the bore is standard 350 size.

#### Bowtie Sportsman Block Technical Notes:

- Standard 9.025-inch deck height
- Nominal cylinder wall thickness is 0.340-inch
- Minimum cylinder wall bore thickness on 4.155-inch bore is 0.225-inches (excluding P/N 10051181, 10051183 and 10185047)
- Extra-thick deck surfaces have blind-tapped bolt holes for improved head gasket sealing
- Priority main oiling system
- Main bearing bulkheads are 0.900-inch thick and use Grade-8 bolts
- All five cam bearing locations require 2.000-inch O.D. (1.867-inch I.D.) bearings P/N 12370843 (except block P/N 10051183)
- Tall lifter bore blocks may require clearancing the top of the lifter bores for some roller lifters
- Lifter valley oil scavenging boss below bell housing flange is present, but not drilled and tapped
- Oil dipstick holes are not drilled
- Timing system clearance must be checked

See the chart on page 134 for complete specifications.

### 4-Bolt 350 Main Blocks

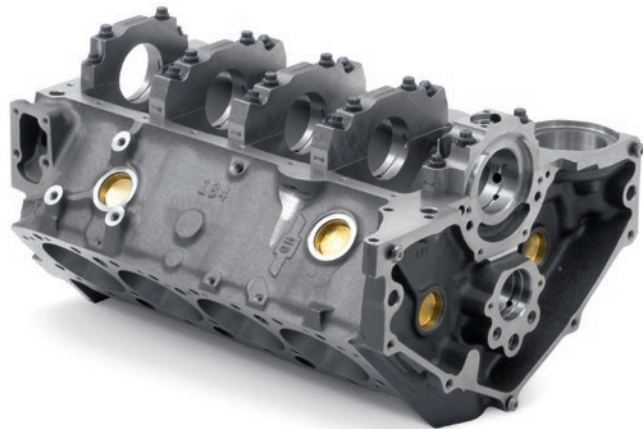
#### A. 12480174

##### 350 Bowtie Sportsman Block – 1-Piece Rear Main Seal

- CNC-machined cast-iron competition block
- +/-0.005" machining tolerances
- 4-bolt nodular mains, splayed caps on center 3 mains
- 3.980" finished bore
- 4.155" max bore (siamesed cylinder bores)
- Tall lifter bores
- Comes with rear seal adapter



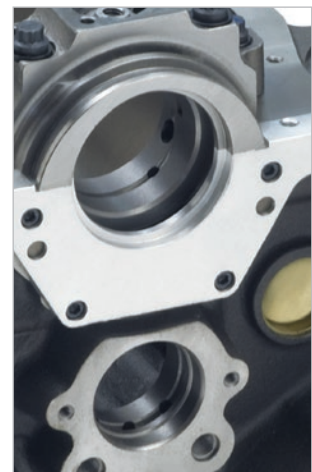
**A** Sportsman Block (top, front)



**A** Sportsman Block (bottom, rear, for use with 1-piece seal adapter)



**A B** 4-Bolt Splayed Main Caps



**B** 2-Piece Rear Main Seal

<sup>1</sup>Siamesed cylinder walls have thicker cylinder wall material with no water between the bores. This allows for a bigger bore; a bigger bore allows for more cubic inches and more power!

<sup>2</sup>4-bolt mains have more material and more fasteners holding the crank in the block (4-bolts per main instead of just 2). 4-bolt mains help maintain the integrity of the block when you drop the hammer!



350 Bowtie Sportsman Block – 2-Piece Rear Main Seal **B**



350 Bowtie Sportsman Block – 2-Piece Rear Main Seal **B**



350 Bowtie Sportsman Block (Valley, top, front) **B**

#### B. 12480047

##### 350 Bowtie Sportsman Block – 2-Piece Rear Main Seal

- CNC-machined cast-iron competition block
- +/-0.005" machining tolerances
- 4-bolt nodular mains, splayed caps on center three mains
- 3.980" finished bore
- 4.155" max bore (siamesed cylinder bores)
- Tall lifter bores

#### 12480175

##### 350 Main, 400 Bore Size Bowtie Sportsman Block – 1-Piece Rear Main Seal (not shown)

- CNC-machined cast-iron competition block
- +/-0.005" machining tolerances
- 4-bolt nodular mains, splayed caps on center three mains
- 4.117" finished bore
- 4.155" max bore (siamesed cylinder bores)
- Tall lifter bores
- Comes with rear seal adapter

#### 12480157

##### 350 Main, 400 Bore Size Bowtie Sportsman Block – 2-Piece Rear Main Seal (not shown)

- CNC-machined cast-iron competition block
- +/-0.005" machining tolerances
- 4-bolt nodular mains, splayed caps on center three mains
- 4.117" finished bore
- 4.155" max bore (siamesed cylinder bores)
- Tall lifter bores

#### 4-Bolt 400 Main Blocks

#### 12480049

##### 400 Main, 350 Bore Size Bowtie Sportsman Block – 2-Piece Rear Main Seal (not shown)

- CNC-machined cast-iron competition block
- +/-0.005" machining tolerances
- 4-bolt nodular mains, splayed caps on center three mains
- 3.980" finished bore
- 4.155" max bore (siamesed cylinder bores)
- Tall lifter bores



### CHEVROLET PERFORMANCE RACE BLOCKS

Chevrolet Performance Race Blocks are all about serious horsepower. Precision is the operative word for them, from start to finish, so you can depend on them to get you to the finish line first. Chevrolet Performance Race Blocks use only the highest-grade materials and machining techniques. The blocks are CNC-machined<sup>1</sup> with closer tolerances than Bowtie blocks. Race blocks feature full race-prep machining and 4-bolt splayed<sup>2</sup> main caps. Chevrolet Performance Race Blocks have proven themselves repeatedly in NASCAR and NHRA-sanctioned races. Chevrolet Performance Race Blocks have the power and reliability to put your car in the winner's circle.

See the chart on page 134 for complete specifications.

#### Chevrolet Performance Race Block Technical Notes:

- Precision CNC-machining means +/- 0.001-inch tolerances
- Cylinder bore wall thickness is 0.225" minimum at 4.155" bore  
A sonic bore check data sheet is provided with block
- Nominal wall thickness of cylinder bores is 0.340"
- Cylinder decks, front and rear of case, oil pan rail surfaces and head dowel pins are blueprinted
- Extra-thick deck surfaces have blind-tapped head bolt holes for superior head gasket sealing
- Enlarged cam bosses allow custom machining for larger bearings
- Non-standard cam bearings are required (see each block for details)
- Extra-thick main bearing bulkhead is machined at 5°
- Bearing cap inner bolts are spread 0.210" to allow machining for 400 journal crankshafts
- Premium quality main studs and SAE 8620 steel main bearing caps
- Priority main oiling system
- Billet wet sump rear main cap can be adapted to dry sump with plugs
- 2-piece rear main crankshafts and pre-1986 oil pans are required
- Use of some aftermarket mechanical roller lifters may require clearancing top of lifter bores
- Timing system clearance should be checked before engine assembly
- Lifter valley oil scavenging boss below bell housing flange is not drilled or tapped
- Oil dipstick holes are not drilled

#### 24502503

##### 350 Cast-Iron Bowtie Race Block (not shown)

- Cast-iron competition block right out of the box
- 4-bolt steel mains, 20° splayed caps on center three mains
- 2.000" O.D. cam bearings (1.867" I.D.) required at all five locations
- 3.980" finished bore
- 4.155" max bore (siamesed cylinder bores)
- 9.025" deck height
- Oil galleries for dry sump system are oversized and tapped for pipe plugs
- Supplied with sonic data sheet
- Tested to over 700 horsepower!

<sup>1</sup>CNC (computer numerical controlled) machining guarantees exact tolerances. Chevrolet Performance offers more CNC-machined blocks than anyone.

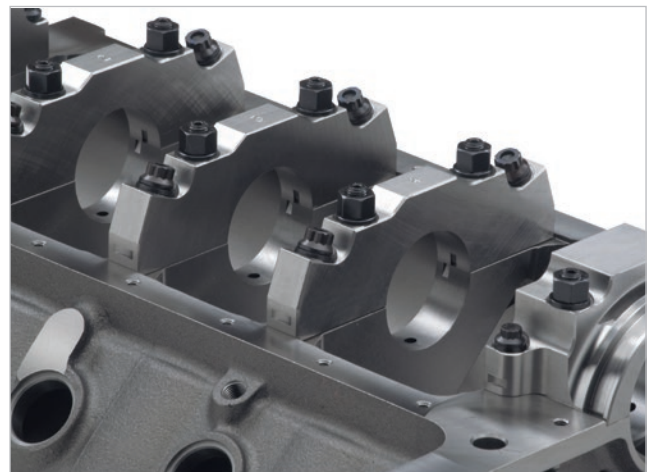
<sup>2</sup>Splayed main caps have additional material for added strength in securing the crankshaft. This reduces the chance of "throwing" a crankshaft.



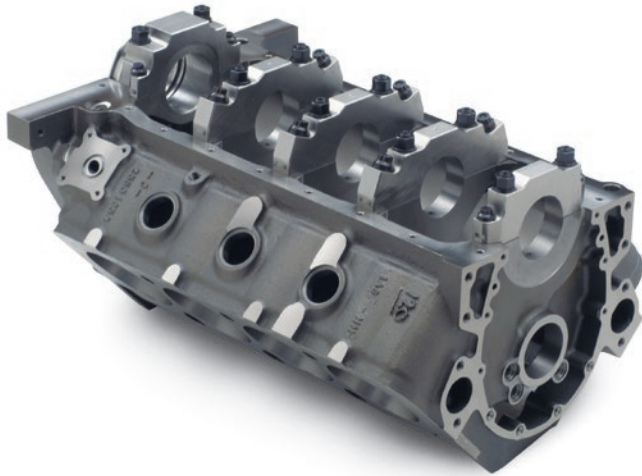
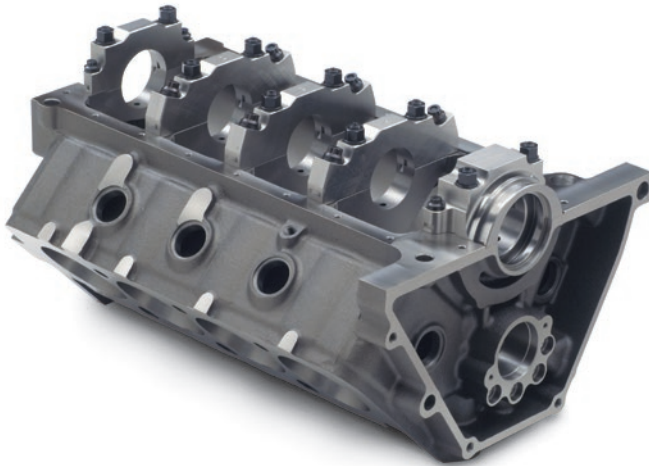
**A** Short-Deck Race Block (top, front)



**A** Short-Deck Race Block (top, rear)



**A** 4-Bolt Splayed Main Caps

Short-Deck Race Block (bottom, front) **A**Short-Deck Race Block (bottom, rear) **A**2-Piece Rear Main Seal **A****A. 24502650** **283 Main, 350 Bore Size Short-Deck Bowtie Race Block**

- CNC cast-iron competition block designed for competition use or restricted oval track racing!
- 4-bolt steel mains, 20° splayed caps on center three mains
- 8.325" deck (standard deck blocks are 9.025") can be machined to 8.200" deck height
- Camshaft is raised 0.433" to 4.955"
- Cam bearing bores machined for 2.250" O.D. x 1.875 roller bearings
- 3.980" rough bore
- 4.185" max bore (minimum of .250" cylinder bore wall thickness)
- Integral oil restrictors
- Must use Big-Block water pump, must raise water pump with adapters for balancers larger than 6"
- Olds Aurora V-8 bell housing bolt pattern (12.25" max flywheel diameter)
- Lifter holes and cylinder head bolt holes are not drilled
- Will accept standard, SB2.2 and splayed valve lifter patterns
- Can be machined to accept any Small-Block Chevy cylinder head
- Shorter-than-production pushrods required
- Tested to over 800 horsepower!
- Water jacket core plugs are 1.5" press-in style
- Oil galley plugs are AN O-ring style



## SMALL-BLOCK COMPONENTS

### ALUMINUM RACE BLOCKS

Less weight and the same great horsepower are the benefits of a Chevrolet Performance Aluminum race block. Chevrolet Performance Aluminum race blocks provide the same competition-level strength and reliability of our cast-iron race blocks, but their lighter weight improves chassis dynamics. The super-tough A-356 aluminum competition blocks are CNC-machined to +/- 0.005-inch tolerances. Chevrolet Performance Aluminum Race Blocks are for competition applications or high horsepower turbocharged engines.\*

See chart on page 134 for complete specifications.

#### Chevrolet Performance Aluminum Race Block

##### Technical Notes:

- Extra-thick deck surface with blind-tapped head bolt holes for improved head gasket sealing
- Centrifugally spun cast-iron cylinder sleeves
- 2-piece rear-main crankshafts and pre-1986 oil pans required
- Enlarged cam bosses allow machining for larger cam bearings
- 2.000" O.D. (1.867" I.D.) cam bearings P/N 12370843 required
- Blocks may require clearancing at top of lifter bores (0.842") for some roller lifters
- Timing system clearance should be checked before engine assembly
- Extra-thick main bearing bulkhead machined at 5°
- Premium main studs and steel main bearing caps
- Priority main oiling system
- Billet wet sump rear main cap can be converted to dry sump with plugs
- Oil dipstick holes not drilled
- Comes with dowel pins

#### A. 10134400

##### 400 Aluminum Bare Block

- A-356 aluminum competition block
- CNC-machined
- Siamesed bores with increased wall thickness
- 4.117" rough-finished bore
- 4.135" maximum bore
- 3.750" maximum stroke
- Splayed 4-bolt steel mains
- 400 main size
- Dry sump use only
- Tested to more than 800 horsepower!

#### 24502495

##### 400 Aluminum Tall Deck Bare Block (not shown)

- A-356 aluminum competition block
- CNC-machined
- Siamesed bores with increased wall thickness
- 4.117" rough-finished bore
- 4.135" maximum bore
- 4.125" maximum stroke
- Splayed 4-bolt steel mains
- 400 main size
- Dry sump use only
- Tested to more than 800 horsepower!



A 400 Aluminum Race Block (top, front)



A 400 Aluminum Race Block (top, rear)



A 400 Aluminum Race Block (bottom, rear)

\* Proposed applications have not been specifically tested or validated by Chevrolet Performance.

Universal Engine Lift Brackets **B**Freeze Plug – 1-5/8" brass **C** Cylinder Sleeve – Standard **D**Main Bearing Kit – 350 Engine, Standard **E**Main Bearing Bolt Kit – Sportsman Blocks **F**

## CYLINDER BLOCK COMPONENTS

**B. 12363238****Universal Engine Lift Brackets**

- Designed to bolt to the end of cylinder heads for removal and installation of the engine
- Made from 0.200" steel and have .880" x 1.000" hook slots
- Use with 3/8" or 7/16" bolts
- Includes two brackets and two 7/16" bolts

**C. 94673017****Freeze Plug – 1-5/8" Brass**

- Corrosion-resistant brass freeze plug is recommended for marine applications

**10121044****Rear Oil Seal – 2-Piece Design (not shown)**

- Rear oil seal for V-8 and V-6 engines with pre-1985 style 2-piece oil seal design
- Used by many NASCAR teams for superior leak protection

**D. 12480004****Cylinder Sleeve – Standard**

- Standard-bore steel cylinder sleeve for late-design aluminum Small-Block V-8 and 90° V-6 aluminum blocks, including P/N 10134400, P/N 10134351, P/N 10185075 and P/N 10134371

**NOTE:** Sleeve has 3.980" bore; can be overbored to 4.135".

**12480018****Oil Galley Plugs – Aluminum Blocks (not shown)**

- Replacement oil galley plugs for all GM aluminum engine blocks, size AN-06

**E. 12499102****Main Bearing Kit – 350 Engine, Standard**

- Complete main bearing kit for 350-cubic-inch Small-Block V-8 with standard-size mains

**F. 12480108****Main Bearing Bolt Kit – Sportsman Blocks**

- Sturdy main bearing cap bolts designed specifically for the following Chevrolet Performance Sportsman Racing Blocks: P/N 12480047, P/N 12480049, P/N 12480157, P/N 12480159, P/N 12480174 and P/N 12480175
- Bolts are Grade-8 with 12-point heads and black oxide coating

## SMALL-BLOCK COMPONENTS

### FRONT COVERS, TIMING POINTERS AND FUEL PUMP BLOCK-OFF PLATE

#### A. 3991435

##### Timing Pointer – 6.750" and 7" Balancer

- Steel timing pointer bolts onto engines with 6.750" or 7" balancers
- Pointer is not chrome

#### B. 12342089 ⓘ

##### Small-Block Chrome Timing Cover

- Attractive chrome cover for 1969–1991 Small-Block V-8 and all 90° V-6 engines
- Direct replacement for covers that use bolt-on timing pointer
- Supplied with GM oil seal (replacement oil seal P/N 10111769)

#### C. 12562818 ⓘ

##### Front Cover

- With crank trigger plug
- Includes bolts, seal and gasket

#### D. 12341998

##### Small-Block Fuel Pump Block-Off Plate

- Plate has stamped Bowtie logo
- Special non-asbestos gasket included



**A** Timing Pointer – 6.75" & 7" Balancer



**B** Small-Block Chrome Timing Cover



**C** Front Cover with Bolts, Seal and Gasket



**D** Small-Block Fuel Pump Block-Off Plate



### Timing Covers: Additional Required Components

Part Number	Bolts (Quantity)	Seals (Quantity)	Gasket (Quantity)	Bolt Grommets (Quantity)	Engine Application
12342089	11561767 (10)	14090906 (1)	10108435 (1)	N/A	88869602, 19210009, 19210007, 19210008
12562818	10213293 (6) 12551135 (2)	10228655 (1)	N/A	10213294 (8)	12499101, 12499106, 12499101, 88869604, 19301294, 19301295 19301293, 24502609, 88958603, 19201330

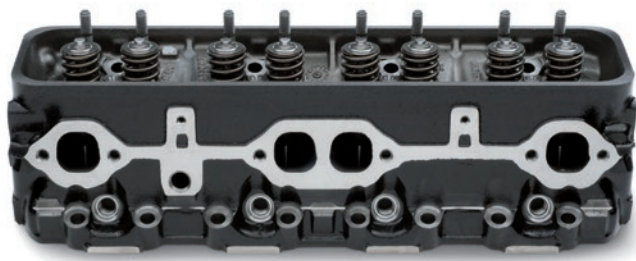
## V-6 90° Cylinder Heads: Quick Reference Chart

Part Number	Description	Casting Number	Material	Port Size	Port Type	Valve Spring	Chamber CC's	Int Vlv	Exh Vlv	Plug Type	Heat Riser	Rocker Stud	Notes	Page Number
10134359	18° V-6	12480009	Aluminum	215	Raised	18°	43	2.150"	1.620"	Angled	No	Shaft	No seats/guides	376
12480009	18° V-6	12480009	Aluminum	215	Raised	18°	43	2.150"	1.620"	Angled	No	Shaft	As cast ports	376

## Small-Block Cylinder Heads: Quick Reference Chart

Part Number	Description	Casting Number	Material	Port Size	Port Type	Valve Angle	Chbr CC's	Int Vlv	Exh Vlv	Exh Port	Plug Type	Heat Riser	Rocker Stud	Notes	Page Number
19300956	Fast Burn ZZ6	12367712	Alum	210	Vortec	23	62	2.000	1.550	LT4	Angled	No	Screw-in	Bare 19300955	N/S
19300955	Fast Burn ZZ6	12367712	Alum	210	Vortec	23	62	2.000	1.550	LT4	Angled	No	Screw-in	Assembly	145
12558060	Vortec	10239906 or 12558062	Iron	170	Vortec	23	64	1.940	1.500	LT4	Straight	No	Press	Bare 12558060	143
12558060	Vortec	10239906 or 12558062	Iron	170	Vortec	23	64	1.940	1.500	LT4	Straight	No	Press	Assembly	143
25534351	Small-Port Vortec Bowtie	25534351	Iron	185	Vortec	23	66	2.000	1.550	LT4	Straight	No	Screw-in	Bare 25534421	N/S
19331473	Large-Port Vortec Bowtie	25534371	Iron	225	Vortec	23	66	2.000	1.550	LT4	Straight	No	Screw-in	Bare 25534446	N/S
19331470	Small-Port Vortec Bowtie	25534351	Iron	185	Vortec	23	66	2.000	1.550	LT4	Straight	No	Screw-in	Assembly	144
19331472	Large-Port Vortec Bowtie	25534371	Iron	225	Vortec	23	66	2.000	1.550	LT4	Straight	No	Screw-in	Assembly	144
24502580	18° Semi	10134363	Alum	215	18°	18	60	—	—	18°	Angled	No	Shaft	No seats/guides	146
24502615	15°	10134363	Alum	210	18°	15	35-37	—	—	18°	Angled	No	Shaft	No seats/guides	146
12480129	SB2.2	12480011	Alum	—	SB2.2	SB2.2	48	2.150	1.625	SB2.2	Angled	No	Shaft	No seats/guides	149
12480011	SB2.2 Bare	12480011	Alum	—	SB2.2	SB2.2	48	2.150	1.625	SB2.2	Angled	No	Shaft	No seats/guides	149
88958667	ROX SB2.2	88958667	Alum	—	SB2.2	SB2.2	28	2.150	1.625	SB2.2	—	—	Shaft	No seats/guides	N/S
12480146	Rough Bare Splay	10185040	Alum	—	Splayed	Splay	45	2.200	1.650	Splayed	Angled	No	Shaft	Rough mach 24502517	147
12480147	Semi-Machined Splay	10185040	Alum	—	Splayed	Splay	45	2.200	1.650	Splayed	Angled	No	Shaft	Semi-mach 12480146	147
24502517	Splayed Valve	10185040	Alum	—	Splayed	Splay	45	2.200	1.650	Splayed	Angled	No	Shaft	No seats/guides	147
12480153	ROX Splayed	12480153	Alum	—	Splayed	Splay	—	—	—	Splayed	—	—	Shaft	No seats/guides	148



Cast-Iron Vortec Cylinder Head (exhaust) **E**Cast-Iron Vortec Cylinder Head (intake) **E**Cast-Iron Vortec Cylinder Head (combustion chamber) **E**

## SERVICE REPLACEMENT HEADS

These cylinder heads are direct replacements for OEM heads on 1987-and-newer GM Small-Block V-8 engines. Save time and worry by replacing tired or damaged cylinder heads with new ones from Chevrolet Performance.

### Service Replacement Head Technical Notes:

- Cast iron
- Use 1.940"/1.500" valves
- Straight spark plug design
- No heat risers provided

### 93438649

#### Cylinder Head Assembly With Valves For 290 HP (not shown)

This cast-iron cylinder head is for use on 350/290 hp crate engines and Goodwrench base 350 V-8 (P/N 10067353).

- Bare head P/N 93438648
- 12-bolt (6 per side) intake manifold pattern
- 76cc combustion chamber

#### This head is assembled with the following components:

12550909	Exhaust Valves	10241744	Intake Spring Retainer
10241743	Intake Valves	14042575	Exhaust Spring Retainer
94666580	Valve Springs	10212810	Intake Seals
24503856	Valve Locks	12564852	Exhaust Seals

## VORTEC CYLINDER HEADS

An easy way to gain 20–40 horsepower on any 1955-and-newer Small-Block Chevrolet V-8 (except later-style LT1/LT4 engines with reverse-flow cooling) is by installing a set of Vortec cylinder heads. These value-priced cast-iron cylinder heads use modified combustion chambers and high-velocity port technology to provide improved performance. Vortec cylinder heads significantly outflow non-Vortec service replacement cylinder heads and earlier OEM cast-iron heads. These cylinder heads are ideal for applications up to 350 horsepower, but they require Vortec-specific intake manifolds.

### E. 12558060

#### Cast-iron Vortec Cylinder Head Assembly

- Completely assembled with 1.940"/1.500" valves
- Uses bare head 12529093
- 64cc combustion chamber
- Straight spark plugs
- No heat risers
- Requires Vortec-specific intake manifold
- Camshafts with more than 0.475" lift require machining valve guide bosses and checking valve seal to valve spring retainer clearance
- Can be machined for 2.020"/1.600" valves
- Rocker arm studs can be pinned or drilled and tapped to 3/8"
- Valve spring seat diameter is 1.280"
- Casting number 10239906 or 12558062

#### This head is assembled with the following components

10241743	Intake Valves	10241744	Valve Spring Retainer
12550909	Exhaust Valves	10212810	Intake Seals
10212811	Valve Springs	12564852	Exhaust Seals
24503856	Valve Locks		



Parts intended for competition use only. See page 2 for details.



Additional components required for installation. See page 149.



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## VORTEC BOWTIE CYLINDER HEADS

Vortec Bowtie cylinder heads are the most powerful cast-iron heads offered by Chevrolet Performance. These upgraded production cylinder heads are ideal for 400–450 horsepower racing engines (great for circle track applications). Vortec Bowtie cylinder heads come with bigger valves, a thicker deck surface and 66cc combustion chambers. The heads provide outstanding low-lift flow numbers (the more air you flow, the more potential power) and Fast Burn performance in an affordable, cast-iron head.

### Vortec Bowtie Cylinder Head Technical Notes:

- Cast-iron small runner or large runner cylinder heads\*
- 66cc combustion chambers
- 0.450" deck thickness
- Hardened exhaust valve seats
- Machined for 2.000"/1.550" valves
- Maximum 0.530" valve lift (without modifications)
- Straight spark plug design
- No heat risers
- Drilled and tapped for 7/16"-14 screw-in studs
- Dual bolt patterns for Vortec and early-style intake manifolds (Vortec intakes P/N 12366573, 12496820, 12496821, 12496822 or 12489371)
- Use intake gasket P/N 89017465 for Vortec intakes or dual pattern intake gasket P/N 19301685 for early-model intakes or Vortec design intake manifolds
- Dual bolt patterns for perimeter-style and center-bolt valve covers
- Vortec intake manifold three-step torque specs: 2 lb.-ft.; 9 lb.-ft.; 11 lb.-ft.

### A. 19331470

#### Small-Port Vortec Bowtie Cylinder Head Assembly

- Completely assembled, ready to bolt on
- 185cc intake ports
- 65cc exhaust ports
- Use Fel-Pro® P/N 1470 exhaust gasket
- Bare head P/N 19331471, available separately

### 19331472

#### Large-Port Vortec Bowtie Head Assembly (not shown)

- Completely assembled, ready to bolt on
- Improved air flow (281 cfm @ 0.600")
- 225cc intake ports
- 77cc exhaust ports
- 65cc combustion chambers
- Use Fel-Pro® P/N 1470 exhaust gasket (minor trimming may be necessary)
- Bare head P/N 19331473, available separately

#### This head is assembled with the following components:

12555331	Intake Valves (4)	19301708	Valve Spring Retainers (8)
12551313	Exhaust Valves (4)	19301709	Valve Stem Key (16)
12625033	Valve Springs (8)	12552126	Valve Rocker Arm Studs (8)
19301707	Valve Spring Seats (8)	10168519	Valve Guides (8)
10212810	Valve Stem Seals (8)	12346004	Valve Rocker Arm Stud Sealer

\*Larger intake and exhaust ports allow for a greater volume of air to pass through the engine. The more air you flow, the more power you can make.

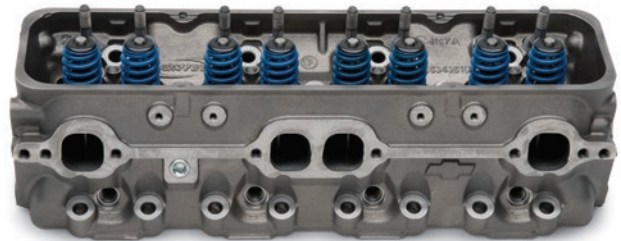
## BUILDER'S TIP

### MACHINING THE VORTEC HEAD FOR GREATER VALVE LIFT

The Small-Block Vortec cylinder head delivers great airflow, but is limited to valve lift of about 0.450-inch in stock form—otherwise the valve stem seals will be crushed. The valve guide bosses can be easily machined down to provide greater stem seal clearance. You'll want about 0.050-inch stem-to-retainer clearance at maximum valve lift. Also, the spring seats are easily machined to accept larger-diameter valve springs that are necessary to complement a higher-lift camshaft.



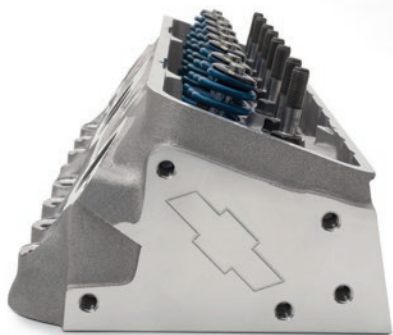
A Small-Port Vortec Bowtie Head (intake)



A Small-Port Vortec Bowtie Head (exhaust)



A Small-Port Vortec Bowtie Head (combustion chamber)

Fast Burn Cylinder Head **B**Fast Burn Cylinder Head (intake) **B**Fast Burn Cylinder Head (exhaust) **B**Fast Burn Cylinder Head (combustion chamber) **B**

## ALUMINUM FAST BURN HEADS

Chevrolet Performance's Fast Burn 23-degree cylinder heads deliver maximum performance for Small-Block engines. An aluminum head casting—distinguished by Chevy Bowtie logos at each end—and a valvetrain with high-rpm, LS-style beehive-type valve springs stretches the performance range of the heads to enable greater power at a higher rpm. Fast Burn technology delivers more horsepower by increasing cylinder pressures, which maximizes the air/fuel mixture's combustion. The 62cc combustion chamber is designed for use with flat-top pistons. The CNC-machined Fast Burn heads require no additional porting for optimal performance, so all you need to do is bolt them onto your Small-Block and go! They can be used on any Small-Block engine with at least 4.000-inch bores and the standard-flow coolant system. Not for use on Gen II 1992–1996 LT1/LT4 engines with reverse-flow cooling system.

### B. 19300955

#### Fast Burn Aluminum Cylinder Head Assembly

- CNC-machined aluminum performance cylinder head
- Completely assembled with 2.000"/1.550" valves
- 210cc intake port, roof raised .240"
- 78cc D-shaped exhaust ports, raised .200" — requires Fel-Pro® exhaust gasket P/N 1470 (may require minor trimming)
- 62cc combustion chamber, .400" deck (can be milled up to .060")
- No heat riser
- Angled spark plugs (5/8" hex, 3/4" reach, tapered plugs)
- 1.48" valve spring seat diameter
- Use head gaskets with stainless steel fire rings
- Raised, machined rocker rails
- .530" maximum valve lift (without modifications)
- Screw-in studs (3/8" top, 7/16" bottom)
- New "time-serts" prevents oil migration through rocker studs
- Dual bolt patterns for perimeter-bolt and center-bolt valve covers
- Dual bolt patterns for Vortec and early-model intake manifolds
- Machined bare head P/N 19300956
- Use intake gasket P/N 19301685

#### *This head is assembled with the following components:*

12555331	Intake Valves (4)	19301708	Valve Spring Retainers (8)
12551313	Exhaust Valves (4)	19301709	Valve Stem Key (16)
12625033	Valve Springs (8)	12552126	Valve Rocker Arm Studs (8)
19301707	Valve Spring Seats (8)	10168519	Valve Guides (8)
10212810	Valve Stem Seals (8)	12346004	Valve Rocker Arm Stud Sealer



Parts intended for competition use only.  
See page 2 for details.



Additional components required  
for installation. See page 149.



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### ALUMINUM RACING CYLINDER HEADS

The same superior Chevrolet Performance technology that professional NASCAR and NHRA racers have used to win races for decades is available for you to use in your racecar. The Chevrolet Performance Aluminum Racing Cylinder Heads are part of an extensive family of high-performance inline-valve heads, designed specifically for race-winning engines.

Chevrolet Performance Aluminum Racing Cylinder Heads start with castings designed with thicker decks and manifold flange areas. The combustion chambers are designed for competition and air passages are maximized for high-velocity airflow. These cylinder heads thrive on high compression and high rpm. Used in conjunction with optimized short-block, intake and valvetrain combos, these heads are part of an "instant-on" powerplant—the kind of engine that will put you in the winner's circle.

Chevrolet Performance engineers dramatically altered the valve architecture to improve airflow and maximize efficiency. These aluminum racing cylinder heads are only available unported, so you must have them custom-ported to your specific requirements.

#### Aluminum Racing Head Technical Notes:

- Made of 355-T7 aluminum
- Extra-thick decks for angle milling or heavy flat milling
- Extra port material for professional porting
- Recommended for use with 4.000" to 4.155" cylinder bores
- Revised location angled spark plugs (14mm, 5/8" hex, 3/4" reach, gasketed plugs)
- Raised and revised location intake and exhaust ports for superior airflow above 0.600" valve lift
- Modified valve angles (not production 23°)
- Longer-than-stock valves required
- Designed for aftermarket shaft-mount rocker systems
- Perimeter-bolt-pattern-type valve covers required
- Specific 15°/18° intake manifold bolt patterns
- Recommended intake manifolds: P/N 24502481 or 24502653 (with valley plate P/N 24502654)
- Intake manifold gasket P/N 10185007

#### A. 24502580

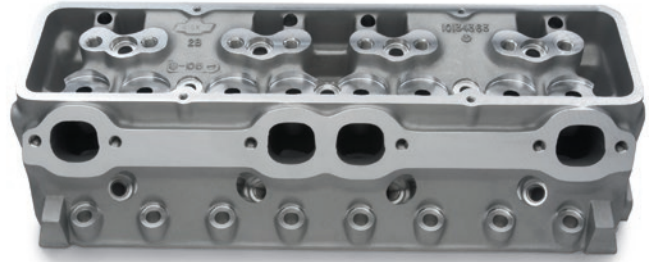
##### Semi-Finished 18° Cylinder Head

- Fully machined, semi-finished, no seats or guides
- Non-CNC ports and combustion chamber are "as-cast"
- 60cc "as-cast" combustion chambers
- Designed for up to 2.200"/1.625" valves
- 215cc "as-cast" intake ports
- .080" extra material on deck face and .055" on intake face

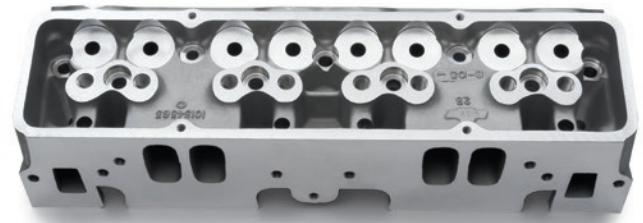
#### 24502615

##### Semi-Finished 15° Cylinder Head

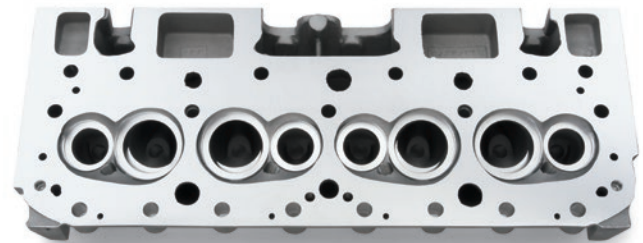
- Fully machined, semi-finished, no seats or guides
- Non-CNC ported; ports and combustion chamber are "as-cast"
- Great head for NHRA Comp-Eliminator, both V-8 and 4-cylinder applications!
- Casting has been "rolled" 2°; valve-guides are also tipped 1°
- 210cc "as-cast" intake ports
- 35–37cc "as-cast" combustion chamber
- Capable of over 900 horsepower
- Multi-NHRA world records



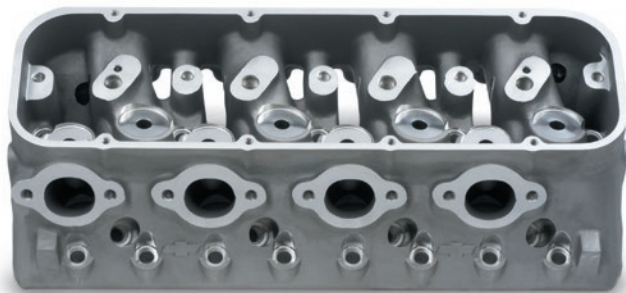
A 15°/18° Cylinder Head (exhaust)



A 15°/18° Cylinder Head (intake)



A 15°/18° Cylinder Head (combustion chamber)

Splayed-Valve Head (exhaust) **B**Splayed-Valve Head (intake) **B**Splayed-Valve Head (combustion chamber) **B**

## SPLAYED-VALVE ALUMINUM RACE CYLINDER HEADS

Chevrolet Performance Splayed-Valve Aluminum Race Cylinder Heads are extremely aggressive, all-out competition heads and not intended for street use. Splayed valves point both intake and exhaust valves at the center of the cylinder bore. As the valves open, they move away from the edges of the bore. That allows maximum-size valves to be installed without increasing bore size. The result is dramatically increased airflow, compared to inline-valve-design cylinder heads.

The castings have a 0.240-inch minimum port wall thickness, which leaves ample room for extensive custom porting. Intake valves are angled 16 degrees to the deck surface and splayed 4 degrees. Exhaust valve angles are 11 degrees with a 4 degree splay. Making more than 1,000 naturally aspirated horsepower with these cylinder heads is easily achievable.

### Aluminum Splayed Valve Race Head Technical Notes:

- Made of 355-T7 aluminum
- No valve seats or guides provided
- Extra-thick decks for angle milling or heavy flat milling
- Extra port material (0.240") for professional porting
- Completely revised intake and exhaust ports provide ultimate airflow potential
- 45cc "as-cast" combustion chambers
- Modified valve angles (16° x 4° intake and 11° x 4° exhaust)
- Designed for longer-than-stock 2.200" and 1.650" valves
- Valve spring pads accommodate 1.625" diameter springs
- Revised location angled spark plugs (14mm, 5/8" hex, 3/4" reach, gasketed plugs)
- Designed for aftermarket shaft-mount rocker systems
- Custom-fabricated intake manifold required
- Intake manifold gasket required (P/N 10185042)
- Valve cover gaskets required (P/N 10185043)

### 12480146

#### Rough-Machined Splayed-Valve Aluminum Cylinder Head (not shown)

- Main surfaces are machined, exhaust bolt pattern is machined
- Head bolt and dowel holes, intake bolt holes, spark plug holes and pushrod holes are not machined
- Valve guides, valve seats, valve spring seats and rocker stands are not machined
- Valve locations and angles may be relocated
- 240cc "as-cast" intake ports
- 78cc "as-cast" exhaust ports
- 45cc "as-cast" combustion chambers

### 12480147

#### Semi-Machined Splayed-Valve Aluminum Cylinder Head (not shown)

- Main surfaces are machined; exhaust bolt pattern, valve guides and spark plug holes are machined
- Head bolt holes, dowel holes, intake bolt holes and pushrod holes are not machined
- Valve seats, spring seats and rocker stands are not machined
- 240cc "as-cast" intake ports
- 78cc "as-cast" exhaust ports
- 45cc "as-cast" combustion chambers
- Same casting as P/N 12480146

### B. 24502517

#### Splayed-Valve Aluminum Cylinder Head

- Semi-machined aluminum race head
- 240cc "as-cast" intake ports
- 78cc "as-cast" exhaust ports
- 45cc "as-cast" combustion chambers
- Same casting as P/N 12480146

## SMALL-BLOCK COMPONENTS

*Splayed-Valve Aluminum Race Cylinder Heads continued*

### A. 12480153

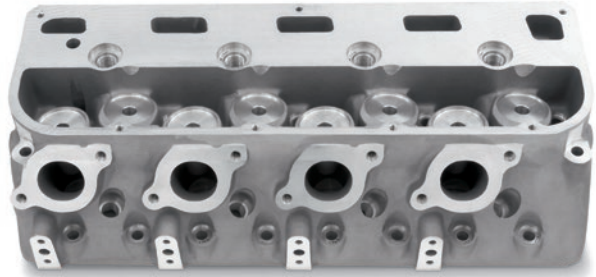
#### Splayed-Valve 4.500 Bore Center Aluminum Cylinder Head

- Semi-machined aluminum race head
- Great for NHRA competition with dual carburetors
- As-cast ports and combustion chambers for professional finishing
- Use mid-deck block with 4.500" main bore machining
- Special larger head-bolt pattern, 3/8" fasteners, 19 holes
- 240cc "as-cast peanut" intake ports
- 78cc "as-cast peanut" exhaust ports
- 40cc "as-cast" combustion chambers

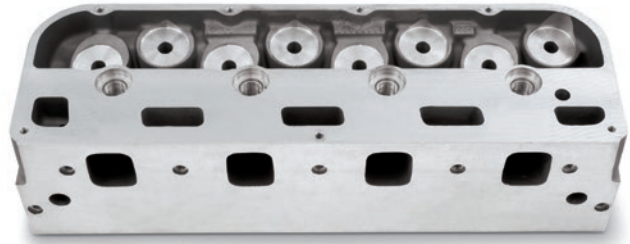
### 88958684

#### Splayed-Valve 4.500 Bore Center Aluminum Cylinder Head Cubed (not shown)

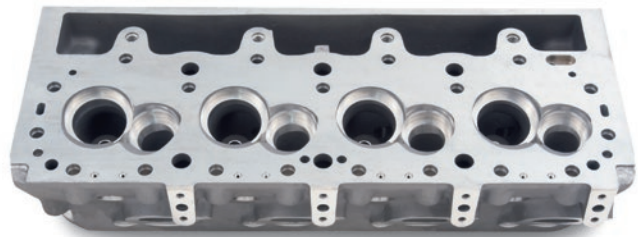
- Great for NHRA competition with dual carburetors
- 240cc "as-cast peanut" intake ports
- 78cc "as-cast peanut" exhaust ports
- "Cubed" aluminum race head
- Bare head, no seats or guides



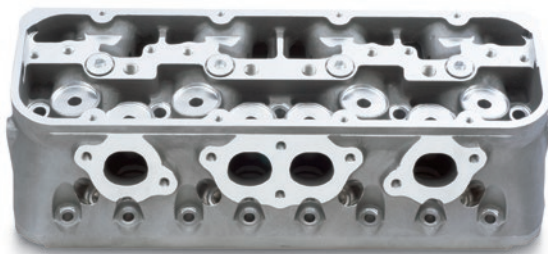
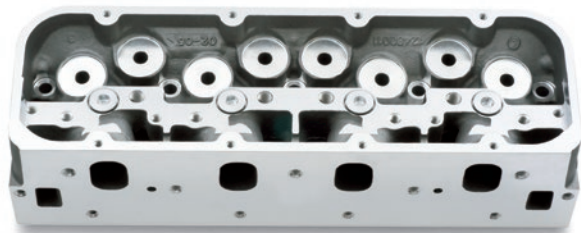
**A** Splayed-Valve 4.500 Bore Center Cylinder Head (exhaust)



**A** Splayed-Valve 4.500 Bore Center Cylinder Head (intake)



**A** Splayed-Valve 4.500 Bore Center Cylinder Head (combustion chamber)

SB2.2 Cylinder Head (exhaust) **B**SB2.2 Cylinder Head (intake) **B**SB2.2 Cylinder Head (combustion chamber) **B**

## SB2.2 NASCAR RACE CYLINDER HEADS

The Chevrolet Performance SB2.2 NASCAR Racing Head was designed to improve durability, simplify preparation procedures, and reduce the overall cost of building and maintaining a Small-Block Chevrolet racing engine. It is ideal for single, four-barrel carburetor applications due to having "mirror" design intake ports and all eight ports being angled toward the center of the engine. Spark plug holes were moved toward the bore center for improved combustion efficiency. 48cc combustion chambers permit 12.1:1-compression-ratio flat-top pistons.

### Aluminum SB2.2 NASCAR Race Head Technical Notes:

- 355-T7 X-rayed and "hipped" \* aluminum competition cylinder heads
- Extra-thick decks for heavy flat milling
- Extra material around ports for professional porting
- Combustion chambers are very small, shallow and wedge-shaped
- Precision T-washers installed in all four center head bolt bosses
- Designed for longer-than-stock 2.150" and 1.625" valves
- Valve spring pads accommodate 1.625" diameter springs
- Modified valve angles: 11° x 4° intake and 8° x 0° exhaust
- Designed for aftermarket shaft-mount rocker systems
- Revised location angled spark plugs (14mm, 5/8" hex, 3/4" reach, gasketed plugs)
- Requires specific left- and right-hand pistons
- Valve cover P/N 12480006
- Replacement AN-08 intake port plugs available as P/N 12480171

### B. 12480011

#### Semi-Finished SB2.2 Aluminum Cylinder Head

- Aluminum NASCAR-accepted head
- Bare head, no seats or guides installed
- Standard .500" guide holes
- As cast "peanut" ports
- 48cc "as-cast" combustion chamber

### 12480129

#### Semi-Finished SB2.2 Aluminum Cylinder Head (not shown)

- Aluminum NASCAR-accepted head
- Bare head, no seats or guides
- Reduced size .375" diameter guide holes
- "As-cast peanut" ports
- 48cc "as-cast" combustion chamber

\*HIP is the acronym for hot isostatic pressure. This process puts the heads in a sealed vessel where a vacuum is first used to remove room air and any possible contaminants. The vessel is filled with high pressure nitrogen (up to 30,000-psi) and then heated to the required temperature and sustained for a determined amount of time. The cooling process is also a controlled procedure to ensure maximum strength and proper heat treat. This extreme high pressure and heat removes almost 100% of the internal porosities that are generated during the casting process. The material integrity, strength and fatigue life increases significantly.



## Cylinder Heads: Additional Required Components

Part Number	Head Gaskets (Quantity)	Bolts (Quantity)	Spark Plug	Engine Application
93438649	10105117 (2)	10168525 (14), 10168526 (4), 10168527 (16)	N/A	12499529
93438648	10105117 (2)	10168525 (14), 10168526 (4), 10168527 (16)	N/A	12499529
12558060	10105117 (2) OR 12557236 (2)	10168525 (14), 10168526 (4), 10168527 (16)	19300749	88869602, 19210009, 12499101, 19210007, 19210008
19300955	10105117 (2) OR 12557236 (2)	10168525 (14), 10168526 (4), 10168527 (16)	5614210	88869604, 19301295, 19301293, 19301294
12556463	12557236 (2)	10168525 (14), 10168526 (4), 10168527 (16)	5614210	24502609, 88958603, 19201330
25534446	10105117 (2), 10185054 (2) or 12363763 (2)	10168525 (14), 10168526 (4), 10168527 (16)	N/A	12366573, 12496820, 12496822, 12496820



Parts intended for competition use only.  
See page 2 for details.



PERFORMANCE

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## OVERHAUL GASKET KITS

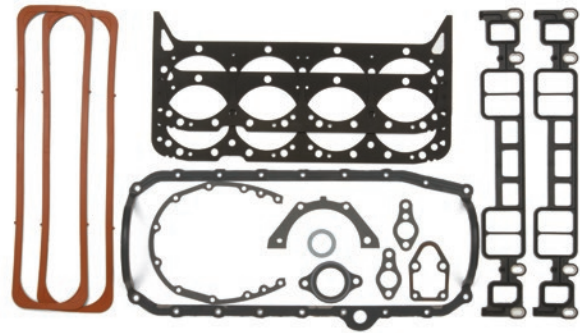
### A. 19201171

#### Rebuild Gasket Kit

- Fits 350 HO, HT383 and Circle Track engines (P/N 88958602 and P/N 88869602)

*This kit includes the following items:*

Part Number	Description	Quantity
10105117	Head Gaskets	2
10108676	Oil Pan Gasket Set	1
12555771	Rear Main Seal Housing Gasket	1
89017465	Intake Manifold Gasket Set	1
10105135	Water Outlet Gasket	1
10108435	Front Cover Gasket	1
12560223	Fuel Pump Adapter Gasket	1
3754587	Water Pump Gaskets	2
10108445	Distributor Gasket	1
10046089	Valve Cover Gaskets	2
12554314	Crankshaft Rear Main Seal	1



**A** Rebuild Gasket Kit

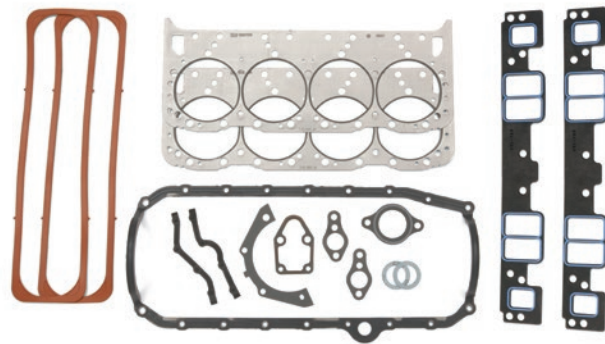
### B. 19201172

#### Rebuild Gasket Kit

- Fits Fast Burn 385, ZZ5, SP350, ZZ6, ZZ383, SP383 and Circle Track engines (P/N 88958604 and P/N 88869604)

*This kit includes the following items:*

Part Number	Description	Quantity
12557236	Head Gaskets	2
10108676	Oil Pan Gasket Set	1
12555771	Rear Main Seal Housing Gasket	1
19301685	Intake Manifold Gasket Set	1
10105135	Water Outlet Gasket	1
12560223	Fuel Pump Adapter Gasket	1
3754587	Water Pump Gaskets	2
10108445	Distributor Gasket	1
10046089	Valve Cover Gaskets	2
12554314	Crankshaft Rear Main Seal	1



**B** Rebuild Gasket Kit

## CYLINDER HEAD GASKETS, HEAD BOLTS AND STUDS

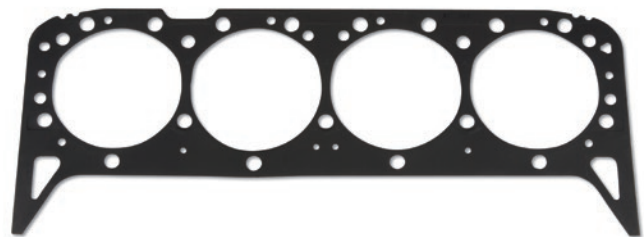
Chevrolet Performance cylinder head gaskets, cylinder head bolts and cylinder head studs are the finest-quality parts available. Their superior construction ensures optimum sealing between cylinder heads and the engine block.

Gasket packages contain one gasket unless otherwise specified. Head gaskets are available in a variety of materials and thicknesses. Use the proper gasket to maintain compression ratios and minimum piston-to-cylinder-head clearances.

### C. 10105117

#### Composition Head Gasket

- Composition head gasket with stainless steel fire ring
- For stock or mildly modified engines with 4.0" cylinder bores
- Fits cast-iron or aluminum heads
- Used on Ram Jet 350
- 0.028" compressed thickness



**C** Composition Head Gasket

### 3830711

#### Steel Shim Head Gasket (not shown)

- For stock and mildly modified engines with 4.0" cylinder bores
- 0.026" compressed thickness

### 12557236

#### Composition Head Gasket (not shown)

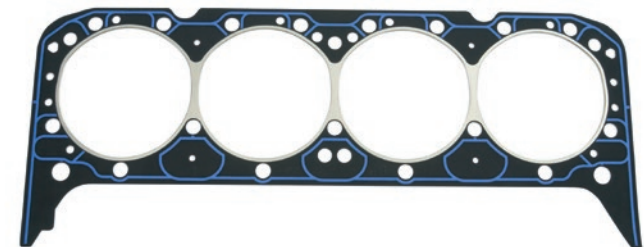
- Stainless steel fire rings
- Fits aluminum or cast-iron heads
- Used on ZZ4 and 350 HO engines
- 0.051" compressed thickness

### D. 10185054

#### Heavy-Duty Composition Head Gasket

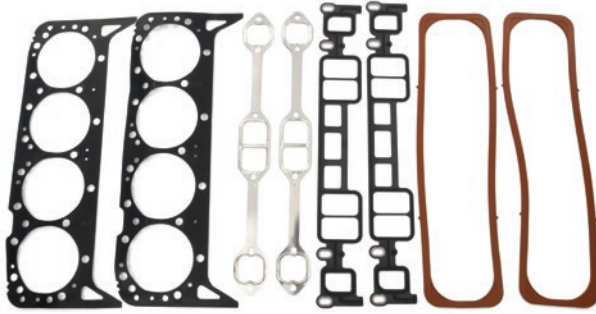
- Teflon-coated
- Pre-flattened wire O-rings around each cylinder
- For competition engines with cylinder bores of 4.0" to 4.125"
- 0.041" compressed thickness

**NOTE:** Drill steam holes when used on 400-ci Small-Blocks. Gasket does not require re-torquing.



**D** Heavy-Duty Composition Head Gasket





Cylinder Head Installation Kit **E**

**10168457**

**LT1 Head Gasket – Aluminum Head (not shown)**

- Composition gasket for 1992–2001 aluminum head LT1 engines
- 0.050" compressed thickness

**E. 12499223**

**Cylinder Head Installation Kit – 5.7L L31 Engine**

- Comprehensive kit
- Includes 2 cylinder head gaskets, 2 valve cover gaskets, 2 intake manifold gasket sets and 2 exhaust manifold gaskets
- 0.028" compressed thickness

Part Number	Description	Quantity
10105117	Cylinder Head Gaskets	2
10046089	Valve Cover Gaskets	2
89017465	Intake Manifold Gaskets	2
12550033	Exhaust Manifold Gaskets	2

**14011040**

**Hardened Washer (not shown)**

- 0.450" I.D. x 0.778" O.D.
- Sold individually

**F. 10051155**

**Hardened Washer**

- 0.450" I.D. x 0.750" O.D.
- Sold individually
- For Phase 6 and raised-runner aluminum heads

**G. 14044866**

**Cylinder Head Stud Nut**

- Magnafluxed 12-point 4037 steel 7/16"-20 nut
- Sold individually



Hardened Washer **F**

Cylinder Head Stud Nut **G**

**H. 585927**

**Cylinder Head Dowel Pin**

- Dowel pin 5/16" diameter by 9/16" long
- For all Small-Block V-8 and 90° V-6 engines

**I. 12495499**

**Cylinder Head Bolt Kit**

- For iron or aluminum heads
- Includes 14 of P/N 10168525, 4 of P/N 10168526, 16 of P/N 10168527, and thread sealant



Cylinder Head Dowel Pin **H**

Cylinder Head Bolt Kit **I**

**SMALL-BLOCK VALVES**

**J. Intake Valves**

Part Number	Valve Size	Stem Size	Description
10241743	1.940"	11/32"	Stock replacement valve used in all of our crate engines except CT350/400, Fast Burn 385 and ZZ383/425
12555331	2.000"	11/32"	Stock replacement valve used in the 1996 LT4 engine, and in our CT400, Fast Burn 385 and ZZ383/425 also in LT4 and Fast Burn heads
12363757	2.000"	11/32"	Stainless steel valves with undercut stems to improve air flow, single groove design, chrome-plated stems to reduce wear, hardened tips to withstand high loads

**K. Exhaust Valves**

Part Number	Valve Size	Stem Size	Description
12550909	1.500"	11/32"	Stock replacement valve used in all of our crate engines except CT350/400, Fast Burn 385 and ZZ383/425
12551313	1.550"	11/32"	Stock replacement valve used in the 1996 LT4 engine, and in our CT400, Fast Burn 385 and ZZ383/425; also in LT4 and Fast Burn heads



Intake Valve **J**

Exhaust Valve **K**

## SMALL-BLOCK VALVE SPRINGS



Part Number	Spring Type	Outside Diameter	Pressure at Installed Height	Solid Height	Average Weight (lbs @ in)	Retainer Part Number	Valve Seal Kit	Technical Notes
94666580	Single w/ damper	1.241"	80# @ 1.700"	1.150"	267	14003715	10132715	Production spring for 350/290 HP engines
10134358	Single w/ damper	1.273"	110# @ 1.700"	1.160"	356	14003974	10132715	Chrome silicone steel; use with aluminum heads P/N 12556463; orange color code
330585	Dual	1.379"	140# @ 1.750"	1.150"	325	—	10132715	Use with cam P/N 3927140, and all moderate lift racing cams
10206040	Single spring	1.300"	85# @ 1.780"	1.260"	373	10168424	N/A	1992–1993 LT1 production Corvette engine
12625033	Single spring	1.320"	101# @ 1.780"	1.220"	332	19301708	N/A	CT400, ZZ5, ZZ6, ZZ383, SP383 (Beehive Spring)
12499224	Spring kit	1.320"	101# @ 1.780"	1.220"	332	19301708	N/A	Kit of 16 springs P/N 12625033 (Beehive Spring)
10212811	Single spring	1.250"	80# @ 1.700"	1.200"	256	10241744	N/A	CT350/350, 350HO engines
19154761	Spring kit	1.250"	80# @ 1.700"	1.200"	256	10241744	N/A	Kit of 16 Springs P/N 10212811 (see above)



## 19300952

### Beehive Spring Conversion Kit

Convert the valvetrain on your aluminum Fast Burn heads to the beehive-type system used on Chevrolet Performance's latest Fast Burn heads (P/N 19300955)—and used on the SP350, ZZ5, ZZ6, SP383 and ZZ383 crate engines, and CT400—to gain greater high-rpm capability and valvetrain stability. The springs, retainers and other hardware are direct replacements for the conventional springs and hardware, with no machining of the valve spring seat required. The engine's existing intake and exhaust valves are retained, allowing installation without cylinder head removal if compressed air or another method is used to hold the valves closed. The engine's existing rocker arms are also retained. The kit comes with components to convert a pair of cylinder heads, including:

Part Number	Description	Quantity
12625033	Spring	16
19301708	Cap	16
19301707	Seat	16
19301709	Keeper	32

**NOTE:** The conversion kit is intended only for Fast Burn heads and is not compatible with Vortec heads because of insufficient room for the spring seats.

#### Service Kit Includes:

Part Number	Description	Quantity
12499224	Spring	16
19303149	Cap	8
19303150	Seat	8
19302868	Keeper	16

**NOTE:** Must use with P/N 19210728 or P/N 1921079 Rocker Arms for adequate clearance.

## VALVE SPRING COMPONENTS

Part Number	Description	Technical Notes
10212809	LT4 Valve Spring Shim	Lightweight shims as used on 1996 LT4 Corvette special LT service heads P/N 12363287, and Fast Burn heads. Use with spring P/N 12551483
10185066	Spring Shim	Used on ZZ3 series 350 HO engines. Spacer is 1.350" O.D. x 0.561" I.D. x .050" thick
3875916	Spring Shim	55/64" I.D. x 1-31/64" O.D. x 0.015" thick
10212810	Valve Stem Seal	Used on LT4 and ZZ4 heads as well as Chevrolet Performance Parts head assemblies P/N 25534421, 25534431, 12363287 and 12464298
12511890	Valve Stem Seal Kit	Late-model V-8 seal kit for 11/32" diameter valve stems. Includes 8 intake seals, 8 exhaust seals and 16 oil stem seals <b>NOTE:</b> Check for seal-to-guide interference with high-lift cams
10241744	Valve Spring Retainer	Used on 350 HO, 350 Ram Jet and HT383
10045007	Valve Spring Retainer	For all ZZ3 series engines. <b>NOTE:</b> When converting ZZ3, ZZ1 or ZZ2 engines to ZZ3 series cap, valve spring shield must be removed and add cap P/N 10045007, seal P/N 460483 and spacer P/N 10185066
19171528	LT4 Valve Spring Cap Kit	Kit for 5.7L LT4 engines. Includes 16 P/N 10212808 lightweight retainers. Use with spring kit P/N 12495494 and key kit P/N 12495503 Used on ZZ4, Fast Burn LT4 and iron Vortec Bowtie heads
19169661	Heavy Duty Vortec Valve Spring Retainer	Fits Fast Burn and Vortec Bowtie cylinder heads. Designed for circle track racing
12495503	Valve Spring Key Kit	Kit includes 32 keys of P/N 24503856 for 11/32" valve stems. Use on all Small-Block V-8 engines

Rocker Arm Kit, Steel, 1.5 Ratio **A**Roller Rocker Arm Set **B**Rocker Arm (top) with  
adjuster nut **B**Rocker Arm (bottom) **B**Adjuster Nut for Roller  
Rocker Arm **C**"Kool Nut" **D**

## ROCKER ARMS

### A. 12495490

#### Rocker Arm Kit, Steel – 1.5 Ratio (set of 16)

- Self-aligning, high-quality rockers have a nominal 1.5:1 ratio
- Includes 16 stamped steel rockers with pivot balls and nuts
- Use P/N 10089648 for single service part; for 3/8" studs

**NOTE:** Not recommended for mechanical lifter camshafts.

### Aluminum Roller Rocker Arm – 3/8" Studs

These Chevrolet Performance Aluminum Roller Rocker Arms resemble the ones used in the 1996 Corvette LT4 engine, except the trunnions have been machined to fit early-model 3/8-inch rocker studs. The arms are self-aligning with improved stiffness. They will accommodate up to 0.575" valve lift. They are available in 1.5:1 and 1.6:1 ratios.

### B. 19210728

#### Roller Rocker Arm Set – 1.5:1 Ratio

- Set of 16, 3/8" stud 1.5:1 ratio roller rockers
- Use P/N 19210724 for single service part

### 19210729

#### Roller Rocker Arm Set – 1.6:1 Ratio (not shown)

- Set of 16, 3/8" stud 1.6:1 ratio roller rockers
- Use P/N 19210725 for single service part

**NOTE:** When using a high-lift camshaft, check valve spring coil bind, retainer-to-seal clearance and piston-to-valve clearance. Check for adequate pushrod clearance when using on cast-iron heads. It may be necessary to remove valve cover drippers for proper rocker arm clearance.

**NOTE:** P/N 19210729 cannot be used on ZZ3 engines with orange valve springs.

### C. 19210725

#### Adjuster Nut for Roller Rocker Arm

- 3/8" adjustment nut
- Used on both aluminum rocker arm kits P/N 19210728 and P/N 19210729

### D. 19210731

#### "Kool Nut" (single)

- Special rocker arm nuts are used on GM CircleTrack engines P/N 88869602, 88958602
- Can be used with any stamped steel rocker arm

## SMALL-BLOCK COMPONENTS

### VALVE COVERS

People can't see the beautiful porting artistry inside your Chevrolet Performance aluminum cylinder heads, but they can and do see the valve covers. To make sure your GM engine looks as great as it runs, Chevrolet Performance offers a wide selection of precision-engineered, branded valve covers. The valve covers are either aluminum or stamped steel. They're designed to seal tightly and minimize the chance of oil leakage. Taller competition valve covers are made to easily clear high-performance valvetrain components.

**NOTE:** Valve covers are sold in pairs unless otherwise specified. Valve covers cannot be used with 15° or 18° heads unless otherwise stated.

#### A. 10185064

##### Tall Aluminum Valve Covers

- Competition racing valve cover displays the Chevrolet name and Bowtie logo
- Natural cast finish
- No holes for PCV or oil fill, but has bosses for drilling them
- Designed for pre-1986 engines with perimeter hold-downs
- Can be used with 15° and 18° heads
- Use P/N 10185052 for single service part

#### B. 12480127

##### Short Aluminum Valve Covers

- Cast-aluminum Chevy Bowtie-design valve cover is similar to P/N 10185064 except it is a short style with a PVC hole in both covers (grommets included)
- Natural cast finish
- Designed for pre-1986 engines with perimeter hold-downs
- Covers have oil baffle
- Not to be used with the 350/290 crate engine

**NOTE:** For use with 1.5 ratio stamped rocker arms only.

#### C. 24502466

##### Tall Valve Covers – No Logo

- Create your own custom valve covers!
- Cast-aluminum valve cover is similar to P/N 10185064, but has no logo
- Cast with extra material to permit milling a custom logo

**NOTE:** Sold as single piece. Order 2 per engine.

#### D. 12341670

##### Chrome Short Valve Covers

- Short chrome valve covers with baffle
- For use on pre-1986 engines with perimeter hold-downs
- Chevrolet and the Bowtie logo are embossed on top

**NOTE:** For use with 1.5 ratio stamped rocker arms only.

#### E. 12497978

##### Polished Aluminum Valve Covers – Center Bolt Design

- Die-cast aluminum valve covers
- Polished to a bright shine
- Approximately 1/4" taller than production covers
- For use on 1986-and-newer engines with center hold-downs
- Kit includes bolts, washers and seals
- Installed on ZZ5 and SP350 crate engines

**NOTE:** Use valve cover gasket P/N 10046089 and replacement bolt and seal kit P/N 12497980.

#### 12497985

##### Chrome-Finish Aluminum Valve Covers – Center Bolt Design (not shown)

- Die-cast with chrome finish
- Approximately 1/4" taller than production covers
- For use on 1986-and-newer engines with center hold-downs
- Kit includes bolts, washers and seals

**NOTE:** Use valve cover gasket P/N 10046089 and replacement bolt and seal kit P/N 12497980.



A Tall Aluminum Valve Covers



B Short Aluminum Valve Covers



C Tall Valve Covers – No Logo



D Chrome Short Valve Covers



E Polished Aluminum Valve Covers – Center Bolt Design

Aluminum Black Crinkle Valve Covers – Center Bolt Design **F**Original Corvette V-8 Valve Covers **G**Mid-Year Corvette Valve Covers **H**Black Slant-Edge Valve Covers **I**Natural Gray Slant-Edge Valve Covers **J****F. 12497979** ⓘ**Aluminum Black Crinkle Valve Covers – Center Bolt Design**

- Die-cast with black crinkle finish
- Approximately 1/4" taller than production covers
- For use on 1986-and-newer engines with center hold-downs
- Kit includes bolts, washers and seals
- Factory-installed on new SP383 crate engines

**NOTE:** Use valve cover gasket P/N 10046089 and replacement bolt and seal kit P/N 12497980.

**G. 3726086****Original Corvette V-8 Valve Covers**

- 1956–1959 V-8
- Off-set bolt holes will not fit newer V-8 heads

**NOTE:** Sold as single piece. Order 2 per engine.

**H. Mid-Year Corvette Valve Covers**

- These mid-year, finned Corvette valve covers are polished to a high luster

**474208**

- 1970–1977
- Has breather hole with Corvette "crossed flag" emblem

**474207**

- 1970–1977
- Has breather hole and an oil-filler cap provision
- Cap not included

**I. 19351534****Black Slant-Edge Valve Covers**

- Includes bolt kit P/N 19351801 and grommet kit P/N 12341988
- Factory-installed on ZZ6 crate engines
- Die cast with black crinkle finish
- For use on 1986-and-newer engines with center hold-downs
- Fits Fast Burn aluminum and Bowtie cast-iron heads with center hold-downs

**J. 19351803****Natural Gray Slant-Edge Valve Covers**

- Includes bolt kit P/N 19351801 and grommet kit P/N 12341988
- Die cast with natural finish
- For use on 1986-and-newer engines with center hold-downs
- Fits Fast Burn aluminum and Bowtie cast iron heads with center hold-downs

## SMALL-BLOCK COMPONENTS

Valve Covers continued

### A. 25534359

#### Circle Track Valve Covers, Center Bolt Design

- Sheet metal valve cover kit designed for Gen I design circle track engines equipped with center hold-down cylinder heads
- Equipped with 2 breather pipes on 1 cover and no pipes on the other

**NOTE:** Use breather kit P/N 25534355 (2 come in kit).



**A** Circle Track Valve Covers, Center Bolt Design

### B. 25534420

#### Pontiac 301–455 Valve Covers

- Stylish covers fit 301–455 cubic-inch Pontiac engines manufactured 1965–1979
- Designed for stock valvetrains and may not clear aftermarket rocker arms, springs or stud girdles
- Each cover has one 1.220" hole on left side for oil fill cap; or grommet for PCV or fresh air inlet
- Covers have a natural aluminum finish with machined Pontiac name and logo
- Includes 2 covers and grommet kit P/N 12341988

**NOTE:** Does not fit Small-Block Chevy heads.



**B** Pontiac 301–455 V-8 Valve Covers

## ADAPTERS, HARDWARE AND BREATHERS

### C. 12497980

#### Chrome Bolt Kit – Center Bolt Design

- Service replacement parts for 1986-and-newer center hold-down design, die-cast aluminum valve covers in chrome, crinkle and polished finishes
- Will not fit production valve covers

### 12356818

#### Chrome Hold-Down Bolt (not shown)

- Chrome valve cover hold-down bolt
- Used on all 1986-and-newer engines with center hold-down design stamped valve covers

**NOTE:** Package contains 1 bolt. Order 4 per valve cover.

### 10066008

#### Black Hold-Down Bolt (not shown)

- Black valve cover hold-down bolt
- Used on all 1986-and-newer engines with center hold-down design stamped valve covers

**NOTE:** Package contains 1 bolt. Order 4 per valve cover.



**C** Chrome Bolt Kit – Center Bolt Design

**D** Oil Baffle Tube

### D. 88962074

#### Oil Baffle Tube

- Pushes easily into most valve covers that have an oil baffle
- Requires breather P/N 25534355; used on ZZ572 engines



**E** Circle Track Breather

### E. 25534355

#### Circle Track Breather

- Special breathers are for circle track valve covers used on circle track and ZZ572 engines
- Chrome breathers are 1-3/8" hose-clamp-style with the Bowtie logo on top
- Installs on the left side of each valve cover
- Kit includes two breathers



## Valve Covers: Additional Required Components

Part Number	Gaskets (Qty)	Bolts (Qty)	Grommets (Qty)	Oil Fillers (Qty)	Engine Application
25534359	10046089 (2)	N/A	3989350 (1)	93439687 (1)	88869602, 88958603, 88958604, 88869604
12497979	10046089 (2)	12497980 (8)	12341988 (8)	N/A	Small-Block
12497985	10046089 (2)	12497980 (8)	12341988 (8)	N/A	Small-Block
12497978	10046089 (2)	12497980 (8)	12341988 (8)	N/A	Small-Block



Push-In Oil Filler Cap **F**Hold-Down Clamps **G**Spring Bar Retainer **H**Spring Bar Retainer, Chrome-Plated **I****F. 12341993****Push-In Oil Filler Cap**

- For valve covers with 1.22" hole

**19131218****Chrome Push-In Breather (not shown)**

- 2-3/4" O.D. x 1-1/2" tall with 3/4" nipple
- Used on our Fast Burn 385, ZZ4 and 350 engines

**G. 12341986****Hold-Down Clamps**

- Clamps to minimize distortion of valve cover flanges on 1955–1986 Chevrolet Small-Block V-8 and 90° V-6 engines
- 4 clamps per package; order 2 per engine

**H. 14082321****Spring Bar Retainer**

- Special steel retainers prevent oil leaks
- Use under the valve cover bolts
- Distribute clamping force over a large area and prevent deformation of the flanges
- Narrow retainers are engineered to fit pre-1986 engines with perimeter-style hold-downs

**NOTE:** Package contains 1 retainer. Order 4 per valve cover.

**I. 14044820****Spring Bar Retainer, Chrome-Plated**

- Similar to retainer P/N 14082321 described above
- Chrome-plated to match chrome valve covers

**NOTE:** Package contains 1 retainer. Order 4 per valve cover.

**3933964****Valve Cover Gasket (not shown)**

- Cork-type gasket
- Fits all valve covers with perimeter hold-down bolts
- 1 gasket per package

**10046089****Valve Cover Gasket (not shown)**

- For 1986 and newer center hold-down design valve covers

**SMALL-BLOCK PUSHRODS**

Pushrods are that critical connection between the camshaft and the rocker arms. These seemingly innocuous parts play a very important role in the combustion process. That's why Chevrolet Performance pushrods are designed for heavy-duty street and competition applications. They are case-hardened for use with pushrod guideplates.

Pushrods are available in standard and 0.100-inch extended lengths. The longer pushrods can be used to restore correct valvetrain geometry when using a high-lift camshaft with a small base circle. They are also recommended when longer-than-stock valves are installed.



Heavy-Duty Pushrod Kit (0.100" longer than stock)

Part Number	Material	Diameter	Length	Usage	Description
14044874	1010 steel	5/16"	7.724"	Flat tappet	(1) Heavy-duty heat-treated .075" wall, hardened tip inserts; standard length
366277	1010 steel	5/16"	7.824"	Flat tappet	(1) Heavy-duty heat-treated .075" wall, hardened tip inserts; +.100" long
10046173	1010 steel	5/16"	7.122"	Hyd. roller	(1) Heavy-duty heat-treated .060" wall, standard length; for use in early ZZ-series engines with guideplates
12371041	1010 steel	5/16"	7.122"	Hyd. roller	(16) Heavy-duty .060" wall, standard length; for use in 2nd design ZZ-series engines without guideplates Use P/N 10241740 for single piece
10241740	1010 steel	5/16"	7.122"	Hyd. roller	(1) Heavy-duty .060" wall, standard length; for use in 2nd design ZZ-series engines without guideplates

## SMALL-BLOCK COMPONENTS

### SMALL-BLOCK GUIDEPLATES

#### 3973418

##### Pushrod Guideplate – Cast-Iron Head (not shown)

- For use with production and Bowtie cast-iron cylinder heads with screw-in studs
- Can also be used with aluminum Bowtie V-6 head
- Should not be used with self-aligning rockers
- Pushrod slots are 0.325"
- For 90° V-6, use on cylinders 1, 2, 5 and 6; guideplate must be ground to clear valve cover hold-down bolts
- Four required per head

### ROCKER ARM STUDS

#### 3921912

##### Screw-In Rocker Stud – 7/16" Big-Block Style (not shown)

- Beefy 7/16" Big-Block V-8 rocker studs
- Improve valvetrain stability of any Small-Block V-8 or 90° V-6 racing engine by minimizing rocker stud flex
- Fits any Small-Block V-8 or 90° V-6 cylinder head machined for screw-in studs
- Requires rocker arm for 7/16" stud

#### A. 12371058

##### Screw-In Rocker Stud Kit – Gen II LT1, LT4 Style

- 3/8" studs are used on all late-model Gen II LT1 and LT4.
- Kit includes 16 pieces; for single stud usage, use P/N 12552126
- Lower thread section is 7/16"-14

### VALVE LIFTERS AND COMPONENTS

#### B. 12371042

##### Hydraulic Roller Lifter Kit

- Designed for 1986-and-later engines
- Second-design lifters are used in late-model 350 HO engines and use a higher checkball spring preload
- Includes 16 lifters of P/N 17120735, 8 valve lifter guides, 1 valve lifter guide retainer, 4 retainer bolts, and 4 retainer washers
- This lifter kit plus pushrod kit P/N 12371041 and a roller-tappet design camshaft converts your engine to a roller-lifter engine
- For single lifter usage, use P/N 17120735

#### C. 88958652

##### Valve Lifter Guide – "Quick Cam"

- For use on Gen I GM Small-Blocks (block must be drilled and tapped)
- For use with hydraulic roller lifters only
- Makes it possible to remove the camshaft without removing the intake and lifters
- Enough friction in the guide to hold the lifters in place if the rocker arms are backed off and the camshaft is rotated two full revolutions to push up the lifters

**NOTE:** Package services one lifter bank.

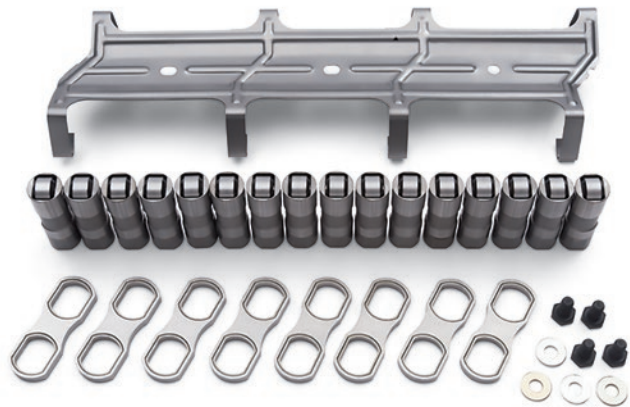
#### D. 12371044

##### Hydraulic Lifter Kit (set of 16)

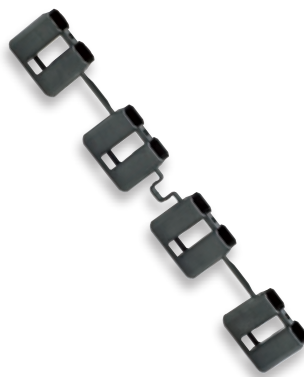
- Used on 1986-and-older Gen I and Gen II-style engines
- Kit includes 16 hydraulic flat tappet lifters of P/N 5232720 and is designed for use with standard-length pushrod kit P/N 12495491 or 0.100" longer kit P/N 12371057
- Use P/N 5232720 for single lifter pieces



**A** Screw-In Rocker Stud Kit – Gen II LT1, LT4 style



**B** Hydraulic Roller Lifter Kit



**C** Valve Lifter Guide – "Quick Cam"



Flat Tappet Lifter

**D** Hydraulic Lifter Kit





### SMALL-BLOCK CAMSHAFTS AND COMPONENTS

A great deal of exacting engineering, extensive development/testing, and precision manufacturing practices go into every Chevrolet Performance camshaft. In many ways, the camshaft can be considered the heart of a high-performance engine. This vital function is why Chevrolet Performance puts so much effort into making sure its camshafts deliver maximum power and drivability.

**NOTE: IMPORTANT!** Distributor with melonized steel gear **MUST** be used with steel camshafts or engine damage will occur.

Part Number	Description	Duration @ .050" Lift (deg)	Maximum Lift (in) w/1.5 rocker*	Lobe Centerline (deg)	Technical Notes
3896962	Hydraulic flat tappet	I: 222 / E: 222	I: .450 / E: .460	114	Used in 350/290 HP crate engine
24502476	Hydraulic flat tappet	I: 212 / E: 222	I: .435 / E: .460	112.5	Used in 350 HO and CT350 engines
14097395	Hydraulic roller design	I: 196 / E: 206	I: .431 / E: .451	109	For the HT383 truck engine with 1.5 rockers
10185071	Hydraulic roller tappet	I: 208 / E: 221	I: .474 / E: .510	112	For Z23, 350 HO, Z24, Fast Burn 385 engines; use with spring P/N 10134358 or 12551483
24502586 (1.5 rocker)	Hydraulic roller (Gen II LT4 hot cam)	I: 218 / E: 228	I: .492 / E: .492	112	Service only; for all V-8 engines with roller cams. (See note below chart)
24502586 (1.6 rocker)	Hydraulic roller (Gen II LT4 hot cam)	I: 218 / E: 228	1.6 rocker I: .525 / E: .525	112	Service only; for all V-8 engines with roller cams. (See note below chart)
12480002 (1.6 rocker)	Hydraulic roller (Gen II LT4 hot cam kit)	I: 218 / E: 228	1.6 rocker I: .525 / E: .525	112	Same as P/N 24502586 except this is a kit that includes 1.6 ratio aluminum rockers, valve springs, and retainers. (See below for content)
19210723	Hydraulic roller design	I: 222 / E: 230	I: .509 / E: .528	112	Off-highway use only; contains eccentric for mechanical fuel pump
19244485	Hydraulic roller design	I: 234 / E: 242	I: .539 / E: .558	112	Off-highway use only; contains eccentric for mechanical fuel pump

\*Unless otherwise specified

**NOTE:** The Gen II LT4 camshaft P/N 24502586 was designed to be used in many different engines. The following change may be necessary for correct engine assembly: For LT1 and L98 engines (pre-1996) the dowel pin in the end of the camshaft must be pushed in so extension from end of cam is .30" +/- .01". For 1996 LT1 and LT4 engines, the dowel pin is in the correct position extending .620" from the end of the camshaft. This cam has a fuel pump lobe.

### CAMSHAFT KITS, RETAINERS AND REAR COVER KITS

Part Number	Description	Technical Notes
12499229	5.7L Vortec Camshaft Install Kit (not shown)	Convenient, inclusive kit. Includes 2 water pump gaskets, intake manifold gasket set, 2 valve cover gaskets, a distributor gasket and a front crankshaft seal assembly
10088128	Camshaft Retainer (not shown)	First design with 3.620" bolt center as used on ZZZ, Z21 and Z22 engines
10168501	Camshaft Retainer (not shown)	Second design with 3.294" bolt center as used on Z23 and Z24 engines
24502459	Camshaft Rear Cover Kit (not shown)	Cover and O-ring gasket for sealing rear camshaft hole on all "CNC" aluminum and iron blocks. Includes bolts



### 12480002 350 Hot Cam Kit

Off-highway kit converts production Gen II LT1 engine for showroom stock racing. Improves Small-Block originally equipped with roller tappet camshaft for significant horsepower gains. For roller lifter blocks only. Lifters are not included (re-use original roller lifters).

**This kit includes the following items:**

Part Number	Description	Quantity
24502586	Camshaft	1
19210729	Roller Rocker Arms	16
12551483	Valve Springs	16
19169661	Retainers	16
24503856	Valve Keys	16
10212809	Valve Spring Shims	16

### CONNECTING RODS AND COMPONENTS

#### A. 12495071

##### Connecting Rod Kit

- High-quality, 5.700" powdered metal (PM) connecting rods
- For competition or street applications below 500 horsepower
- Replaces the old "pink rods" and are the same rods used in Gen II LT1 and LT4 Corvette engines
- Includes 8 P/N 10108688 rods, available individually

#### 19332460

##### 383 Connecting Rod Kit – 3rd Design (not shown)

- 383-cubic-inch engines
- Third design, PM rod machined for clearance
- Standard 0.927" pin and 2.100" rod journal
- Uses standard bolt and nut

#### B. 17800761

##### Connecting Rod Bearing Kit – 350 and 383 Engine (standard)

- 8 heavy-duty bearing sets
- Second design, without chamfer
- For all 383-cubic-inch engines

#### C. 12491166

##### Connecting Rod Stud and Nut Kit – 383 Engine

- Studs and 12-point nuts (16 each) for all 383-cubic-inch engines
- Use with connecting rod P/N 12497624



**A** Connecting Rod Kit



**B** Connecting Rod Bearing Kit – 350 and 383 Engine



**C** Connecting Rod Stud and Nut Kit – 383 Engine



## PISTONS AND PISTON RINGS

Compressing the air/fuel mixture and dealing with the explosive forces inside an engine's cylinders isn't a job for weak parts. That's why Chevrolet Performance pistons are premium quality and factory-tested to withstand the rigors of high-performance competition engines. Chevrolet Performance pistons are available in a variety of compression ratios and bore sizes. They're sold individually, unless otherwise specified, and wrist pins are included.

### Pistons

Part Number	Engine Size	Compression Ratio	Head Chamber Volume	Size	Pin Type	Technical Notes
93422884	350	8.5:1	76cc	Standard	Pressed	350/290 HP
10159436	350	10:1	58cc	Standard	Pressed	5.7L HO, ZZ4 and LT1; high silicon aluminum
12514101	350	9.1:1	64cc	Standard	Pressed	350-cid 300 hp and 330 hp service engine with "SP" ID
88962542	383	9.1:1 / 9.7:1*	64cc / 62cc	Standard	Pressed	383 engine, first or second design
88962748	383	9.1:1 / 9.7:1*	64cc / 62cc	+0.005	Pressed	383 engine, second design
88962749	383	9.1:1 / 9.7:1*	64cc / 62cc	+0.030	Pressed	383 engine, first or second design
12499103	383	9.1:1 / 9.7:1*	64cc / 62cc	+0.005	Pressed	Kit containing 8 of P/N 88962748 (383 engine, second design)
12499104	383	9.1:1 / 9.7:1*	64cc / 62cc	+0.030	Pressed	Kit containing 8 of P/N 88962749 (383 engine, second design)

\*Compression Ratio based on .028" thick head gasket.

### Piston Rings

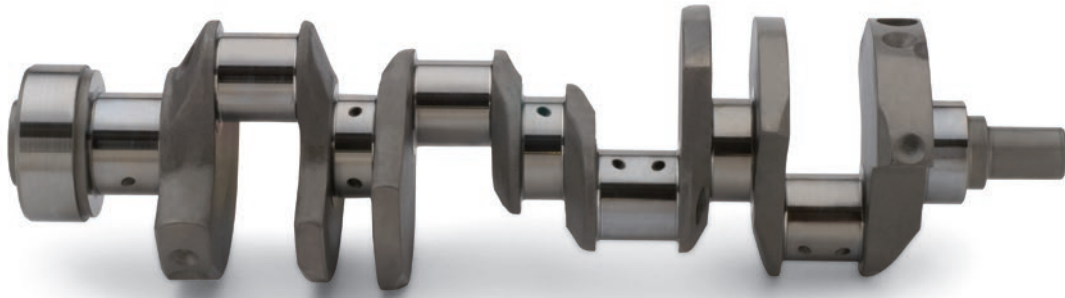
Part Number	Bore Size	Oversize	Ring Thickness	Description
12528817	4.000"	Standard	—	Low-tension rings for ZZ4, LT1, and LT4 engines
12499135	4.000"	Standard	—	Premium quality standard-size rings for first design 383 engines
12499136	4.000"	+ .030"	—	Premium quality rings for 383 engines
12499107	4.000"	+ .005"	—	Set of 8 ring packs
12499231	4.000"	Standard	—	Set of 8 ring packs of P/N 12528817



## BUILDER'S TIP

### CAST VS. FORGED: PICKING THE RIGHT PISTONS

It's the classic engine builder's dilemma: cast or forged pistons? Conventional wisdom holds that forged aluminum pistons are hands down the stronger option. And while it's true they are generally stronger than hypereutectic cast-aluminum pistons, it's not to say cast pistons are weak. In fact, modern hypereutectic pistons are made with higher silicon content and offer exceptional strength, as well as thermal properties that generally make them quieter. When determining which piston material to use on your project, a good rule of thumb is this: go forged if the engine is targeted at more than 550 horsepower and/or uses a power-adder, such as a supercharger, turbo or nitrous. Otherwise, save a little money and use the sturdy, modern hypereutectic pistons.



## CRANKSHAFTS

A crankshaft is that massive piece of convoluted steel that holds the whole engine together. An engine is essentially a pump, and without a strong crankshaft, the pump won't work. Chevrolet Performance puts the same top-quality engineering and manufacturing processes into its crankshafts as it does all its parts. These crankshafts are the same ones used in Chevrolet Performance crate engines. The crankshafts are available in cast iron and forged steel. Forged crankshafts should be used for higher-horsepower applications.

Part Number	Description	Technical Notes
14088526	Crankshaft, Cast Iron (not shown)	Nodular cast iron with 3.480" stroke and 2.100"-diameter rod journals. 1-piece rear main seal crankshaft for 300- and 330-horsepower engines. <b>NOTE:</b> This crank does not have a pilot bearing
12670965	Crankshaft, Forged Steel (used in late-style ZZ4, ZZ5 and ZZ6 engine; not shown)	Forged 1053 steel crankshaft used in post-November 1998 ZZ4 engines. Replaces all cast or steel ZZ4 crankshafts. <b>NOTE:</b> Must be used with connecting rod P/N 10108688 and piston P/N 10159436
12489436	Crankshaft, 383-Cubic-Inch Forged Steel (shown above)	Forged 4340 steel crankshaft used to create 383-cubic-inch engines with 3.800" stroke. Rod journals are 2.100". Mains are standard 350 size. <b>NOTE:</b> Should be used with connecting rods P/N 19169670, bearing kit P/N 17800761, standard pistons P/N 88962748 or 0.030" oversize pistons P/N 88962749, balancer P/N 12498008, and 1986-and-later 1-piece crank seal design flywheel or flexplate
14061685	Roller Pilot Bearing (not shown)	Used in high-performance manual transmission applications



ZZ6 and CT400 Engine Balancer  
(P/N 19301706)



383 Crate Engine Balancer w/ 1-Piece Crank Seal  
(P/N 12498008)



Racing Balancer  
(P/N 24502534 & 24502535)

## BALANCERS AND PULLEYS

Balancers are relatively small parts that play a big role in how smooth an engine runs. Balancers are also known as torsional dampers or harmonic balancers, which is indicative of how they help control unwanted crankshaft vibrations. By controlling vibrations, Chevrolet Performance balancers help engines run smoothly, which also extends engine life.

### Small-Block Balancers

Part Number	Engine Application	Outside Diameter	Technical Notes
12551537	1969-up 305 and 350; 90V-6 competition (not shown)	6.750"	Smaller size for limited clearance. Timing mark is 10 degrees before keyway centerline. Use with timing pointer P/N 3991435
19301706	1970-1974 350; ZZ6 and CT 400 crate engine	8"	Nodular iron. Inertia ring is 1-11/16" wide. Use with timing pointer P/N 3991436. For externally balanced engines
12498008	383 crate engine with 1-piece crank seal	8"	Use with 383 engine components and crankshaft P/N 12489436. For externally balanced engines. Counterweight can be removed for neutral balance
24502534	All racing. Accepts standard pulleys	7.074"	NASCAR-approved and specially tuned up to 9,000 rpm. Uses standard crank hub diameter
24502535	All racing	7.074"	NASCAR-approved and specially tuned. Use with large-diameter 1.598" crankshaft hub

### Pulleys and Bolts

Part Number	Description	Technical Notes
19355269	Crankshaft Pulley, 6-5/8" (not shown)	Two-groove, high-rpm, 6-5/8" pulley. For engines with short water pump. <b>NOTE:</b> Can be used with a water pump pulley and belt P/N 9433722 without an idler pulley or alternator.
9440024	Crankshaft Bolt (not shown)	Positive retention 7/16"-20 x 2-1/4" bolt for engines with tapped crank snouts. Use with washer P/N 14001829



Lightweight Flywheel, 1986-up



Standard-Weight Flywheel, 1986-up



12-3/4" Flexplate



14" Flexplate

## FLYWHEELS AND FLEXPATES

At the opposite end of the crankshaft from the balancer are flywheels and flexplates, which connect the engine to either manual (flywheels) or automatic (flexplates) transmissions. Chevrolet Performance offers both internally and externally balanced flywheels and flexplates. It is critical that you use the correct design for your engine application.

**IMPORTANT:** All Chevy Small-Block and Big-Block engines with one-piece crankshaft seals require an externally balanced flywheel or flexplate.

### Small-Block Flywheels

Part Number	Year of Engine	Outside Diameter	Crank Flange Bolt Pattern	Clutch Diameter	Starter Ring Gear Teeth	Technical Notes
14085720	1955–1985	12.750"	3.580"	10.400"	153	For 2-piece crank seal. Lightweight nodular iron; weighs approximately 15 pounds
3991469	1955–1985	14"	3.580"	10.400"; 11.000"	168	For 2-piece crank seal
14088646	1986–up	12.750"	3.000"	10.000"	153	For 1-piece crank seal. Lightweight nodular iron; weighs approximately 17 pounds
14088650	1986–up	12.750"	3.000"	10.400"	153	Standard-weight flywheel for 1-piece crank seal
14088648	1986–up	14"	3.000"	11.000"; 11.850"	168	For 1-piece crank seal

### Small-Block Flexplates

Part Number	Year of Engine	Outside Diameter	Crank Flange Bolt Pattern	Clutch Diameter	Starter Ring Gear Teeth	Technical Notes
471598	1955–1985	14"	3.580"	10.750"; 11.500"	168	For internally balanced engine with 2-piece crank seal
471529*	1955–1985	12.750"	3.580"	9.750"; 10.750"	153	For internally balanced engine with 2-piece crank seal
14088765*	1986–up	12.750"	3.000"	10.750"	153	For externally balanced 1-piece crank seal
12554824	1986–up	14"	3.000"	11.500"	168	Heavy-duty flexplate with increased thickness for 1-piece crank seal, externally balanced
14088761	1986–up	14"	3.000"	10.750"; 11.500"	168	For 1-piece crank seal, externally balanced

\*Will not work with new SuperMatic™ torque converters

### Bolts

Part Number	Description	Technical Notes
12337973	Flywheel Bolt (not shown)	Fits all Chevy Small-Block V-8, Big-Block V-8 and 90° V-6 engines. Sold individually; 6 required per engine
3727207	Flexplate Bolt (not shown)	Fits all Chevy Small-Block V-8, Big-Block V-8 and 90° V-6 engines. Sold individually; 6 required per engine



## BUILDER'S TIP

### SMALL-BLOCK OIL PUMP OVERKILL

Over the years, many engine builders have employed Big-Block oil pumps on high-performance Small-Blocks. Unless you're building a dedicated racing engine, that's not necessarily a great idea. There are advantages to the Big-Block pump, but with its 3/4-inch pickup tube, it's very easy to suck all the oil out of a standard-capacity Small-Block oil pan, starving the engine at higher rpm. For most street/strip combinations, a Small-Block pump with the standard 5/8-inch pickup tube is adequate. If you're going to try the Big-Block pump, make sure to use a large-capacity pan and don't let the oil level get low!

### TIMING CHAINS AND SPROCKETS

The timing chain connects the crankshaft to the camshaft and ensures those two key components work in a synchronized manner. Chevrolet Performance's strong, accurate timing chains and sprockets provide top performance and dependable service.

#### A. 12371043

##### Single Roller Timing Chain Kit

- Performance kit for all 1987-and-newer engines with roller lifter camshaft, except LT1, LT4 and LS-Series
- Includes chain P/N 14088783, crank sprocket P/N 14088784, cam sprocket P/N 12552129, retainers and bolts

**NOTE:** Will not work with flat tappet camshafts or LT1 and LT4 engines.



**A** Single Roller Timing Chain Kit

#### B. 12370835

##### Extreme-Duty Timing Chain Kit – LT1 and LT4 Engines

- Performance upgrade, extreme-duty timing chain kit for Gen II 1995-and-newer LT1 and LT4 engines
- Includes roller timing chain P/N 14088783, crank sprocket P/N 14088784, camshaft sprocket P/N 10214880 and water pump gear P/N 12551728
- Use with pin-drive camshaft only

##### 14088783

##### Roller Timing Chain (not shown)

- Heavy-duty single-roller chain for ZZ-design 350 HO engine
- Use with crank sprocket P/N 14088784 and cam sprocket P/N 12552129

##### 14088784

##### Crankshaft Sprocket (not shown)

- Single-roller-type for ZZ-design 350 HO engine

##### 12552129

##### Camshaft Sprocket (not shown)

- Single-roller type for ZZ-design 350 HO engine



**B** Extreme-Duty Timing Chain Kit – LT1 and LT4 Engines

#### C. 9424877

##### Camshaft Bolt

- 5/16"-18 x 0.750" bolt (3 required)

##### 12554553

##### Camshaft Dowel Pin (not shown)

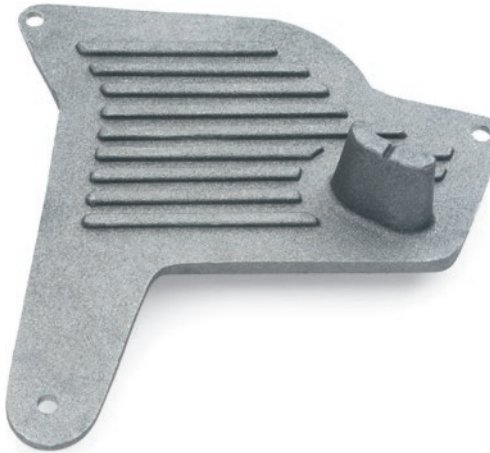
##### 12555887

##### LT4 Timing Chain (not shown)

- Quiet roller design for all LT4 engines
- Use with crank sprocket P/N 12555886 and cam sprocket P/N 12555885



**C** Camshaft Bolt

LT1/LT4 Front Cover Plug **D****D. 12367600****LT1/LT4 Front Cover Plug**

- Covers the hole on the front cover of a 1996 LT4 engine when original distributor is removed and replaced with rear-mounted distributor
- Must be used with 1995 to 1997 timing covers. Will not fit the earlier covers that had non-vented opti-spark units

**WATER PUMPS, PULLEYS AND COMPONENTS****E. 12685965****Water Pump – Long-Style**

- Clockwise (standard) rotation
- Late-style cast-iron pump with long mounting legs, reinforced snout and 3/4" diameter shaft
- End of shaft is reduced to 5/8" diameter
- Use with 350 HO, 383 and ZZ4 engines

**F. 19168604****Aluminum Water Pump – Short-Style**

- Saves weight over comparable iron pump
- Casting has short-style mounting legs used on pre-1982 Corvettes
- Pump has reinforced 3/4" diameter snout and a large hub with dual bolt patterns

**NOTE:** Pump housing has a boss, which can be drilled and tapped for a cam stop. Can be used with the ZZ4 engine with composite front timing cover by exchanging the bolts that hold the rear sheet metal plate to the pump with pan-head bolts P/N 14010976 or equivalent aftermarket bolts.

**NOTE:** Cam stop boss may interfere on engines with 8" damper. Some clearancing may be required.

Water Pump – Long-Style **E****25534390****R0X Water Pump Housing with Cassette (not shown)**

- Housing bolts directly to the block
- Block openings are spread to 9.400"
- Standard front inlet and outlet openings
- Includes Water Pump Cassette P/N 25534391 (discontinued)

**89060527****Water Pump – Cast Iron (not shown)**

- Counterclockwise (reverse) rotation
- For use with a Chevrolet Performance serpentine accessory drive
- Used in Chevrolet Performance Front-End Accessory Drive Kits and on Turn-Key engines

Aluminum Water Pump – Short-Style **F**

## ACCESSORY DRIVE SYSTEMS

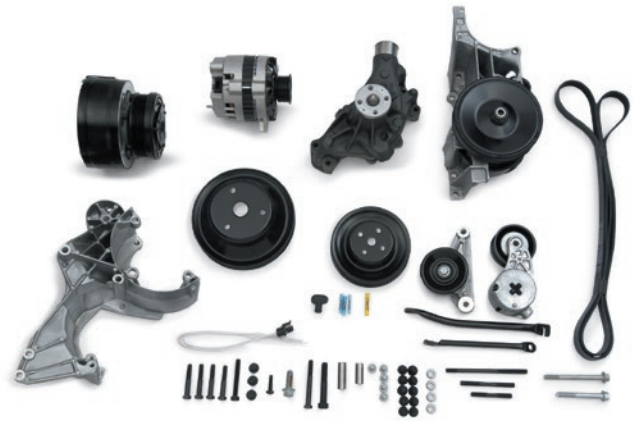
### A. 19369258

#### Serpentine Accessory Drive System – with Air Conditioning

- Fits Gen I-style engines
- Deluxe kit includes all the components and hardware necessary to install on an engine with air conditioning, including water pump, alternator, power steering pump and idler bracket; belt included

#### The system includes:

10055800	Secondary Air Injector Pump Bracket
88964863	Air Compressor Assembly (CR4)
10129569	Idler Belt Pulley Bracket
19201601	Water Pump Kit
19368329	Water Pump Pulley
10055879	Crankshaft Pulley
19152464	Alternator Assembly, 105 AMP (reman)
88987962	Alternator Connector (with lead)
10055798	Drive Belt Tensioner Assembly
88986814	Belt (fan, water pump, A/C, power steering pump, and alternator)
10105212	Alternator and Power Steering Bracket
19319858	Power Steering Pump (reman)
12605677	Power Steering Pulley



**A** Serpentine Accessory Drive System – with Air Conditioning

### 19369257

#### Serpentine Accessory Drive System – without Air Conditioning (not shown)

- Fits Gen I-style engines
- Deluxe kit includes all the components and hardware necessary to install on an engine without air conditioning, including water pump, alternator, power steering pump and idler bracket; belt included
- Includes all components from above kit, minus air compressor assembly

## OIL PANS, OIL PUMPS, GASKETS AND COMPONENTS

Oil is your engine's lifeblood and a high-quality Chevrolet Performance oil pan keeps it where it belongs. Our properly designed and manufactured oil pans fit right and, along with matching gaskets, prevent leaks for years of trouble-free service. Chevrolet Performance has oil pans for street and competition applications.

*(Oil pans are sold without dipsticks or other hardware unless otherwise specified.)*

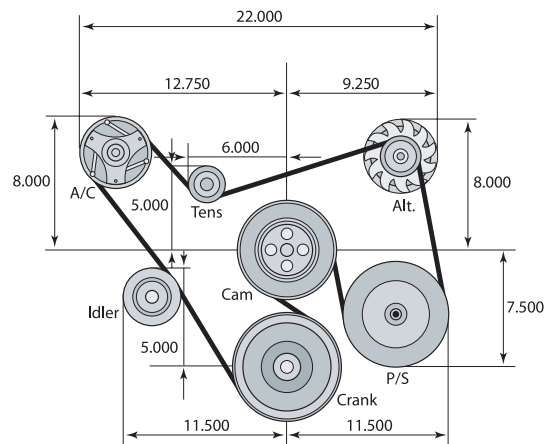
It's important to note that Chevrolet V-8 and V-6 engines were redesigned in 1986 to include a one-piece rear main seal. That change required a correspondingly new oil pan design. For pre-1986 engines, there is a newer one-piece pan gasket available. Oil pans and gaskets are not interchangeable between early and late design engines. Blocks that have been machined for a one-piece rear main seal require seal adapter P/N 10051118 and must use the newer-style oil pan and gasket.

### B. 12557558

#### Oil Pan – 1986–1992 F-Car and ZZ4

- 4-quart pan used on ZZ4 crate engines and 1986–1992 Camaro and Firebird
- Internal baffling and right-hand dipstick
- Designed for 1-piece rear main and 1-piece oil pan gasket
- Fits with crankshaft seal adapter P/N 10051118 (discontinued)

**NOTE:** Use with oil pan rail reinforcement P/N 12553058 (LH) and 12553059 (RH).



**A** Serpentine Accessory Drive System – with Air Conditioning



**B** Oil Pan – 1986–1992 F-Car and ZZ4



Circle Track "Late Model" Oil Pan **C**Windage Tray **D**Windage Tray **E****25534353****Circle Track "Factory Stock" Oil Pan (not shown)**

- Special black-powder-coated 8-quart circle track pan is used in the Circle Track engine P/N 88869602
- 8" sump has a single 3.5" kickout on the right-hand side
- Includes a fully louvered windage tray, oil scraper, three trap doors, oil level plug, and 3/4" oil pick-up tube
- 8" deep

**C. 25534354****Circle Track "Late-Model" Oil Pan**

- Special black-powder-coated, 8-quart circle track pan is used in the factory stock engines P/N 88958603 and P/N 88869604
- 7" sump has a 3.500" kickout on both sides
- Includes a fully louvered windage tray, three crankshaft scrapers, six trap doors, two runners, an oil temperature fitting provision, oil level plug, and 5/8" oil pick-up tube
- 7" deep
- Oil pickup tube available separately P/N 19171997

**10108676****Oil Pan Gasket – 1-Piece Rear Main Seal (not shown)**

- Neoprene 1-piece gasket for 1986-and-newer engines

**D. 3927136****Windage Tray**

- Separates the oil in the pan sump from the rotating crank assembly to reduce aeration of the oil
- Aids in oil control and minimizes oil slosh under hard braking
- Use with oil pan P/N 360450

**NOTE:** Requires five mounting studs P/N 14087508 for 1968-and-later blocks. Use mounting studs P/N 3872718 with pre-1968 blocks. On 400-cubic-inch Small-Blocks the baffle requires modifying by elongating mounting holes. Check tray clearance with long-stroke crankshafts and/or non-stock connecting rods.

**E. 12554816****Windage Tray**

- Flat oil pan baffle used with 1986–1996 Corvette pan P/N 10055765
- For 1968-and-newer blocks, use five mounting studs P/N 14087508
- For pre-1968 blocks, use studs P/N 3872718

Oil Filter Adapter



Oil Pump, High Volume

**OIL PUMPS & FILTERS**

Part Number	Description	Technical Notes
93427692	Oil Pump, High-Pressure Gen II LT1/LT4-Style (not shown)	Production-style high-pressure 1993–1997 LT1/LT4 oil pump with 1.200" gears. Produces 60–70-psi oil pressure; screen not included
14044872	Oil Pump, High Volume	High-volume pump has 1.500" gears for increased volume. Approximately 25 percent more capacity than a production pump at standard pressure; pick-up not included
10046007	Oil Pump Bolt (not shown)	Fits all models, 7/16"-14 x 2 3/8"
3998287	Oil Pump Shaft (not shown)	Fits all 1959-and-newer engines
3764554	Oil Pump Shaft Retainer (not shown)	Fits all 1959-and-newer engines. Use with oil pump shaft P/N 3998287
3848911	Oil Pump Spring (not shown)	Regulates oil pressure at approximately 70 psi. Use with high-volume pump P/N 93427692 <b>NOTE:</b> Minimum recommended oil pressure for off-highway use is 65 psi at engine operating speed.
19299222	Oil Filter Adapter	Mounts a spin-on cartridge for Gen I and II Small-Block V-8s. Contains a filter bypass valve and requires two attaching bolts, P/N 3951644
24241872	Magnetic Drain Plug (not shown)	Catches and holds small pieces of metal before they can cause engine damage

### DISTRIBUTORS AND COMPONENTS

High-quality, durable and dependable Chevrolet Performance distributors optimize the performance of your GM engine. These distributors are interchangeable among standard GM Small-Block and Big-Block V-8s. For tall-deck engines, use adjustable slip collar distributor P/N 10093387.

**NOTE:** Melonized distributor gear P/N 10456413 is required on all Chevrolet Performance crate engines, or serious damage will occur.

#### A. 93440806

##### Distributor – HEI

- Cast-aluminum distributor for all Small-Block and Big-Block V-8 engine assemblies
- High-performance mechanical advance curve
- Vacuum advance canister included
- Use connector P/N 12167658 to attach tachometer and 12-volt power supply wire to distributor
- Includes module P/N 19180771, cap P/N 19110931 and rotor P/N 19110934



**A** Distributor – HEI

#### B. 88961867

##### Distributor – Billet HEI

- CNC-machined billet aluminum housing provides great strength
- Ball-bearing guide, oversized shaft and long sintered bushing for stability
- Offers mechanical advance and vacuum advance
- Includes brass terminal cap
- Use connector P/N 12167658 to attach tachometer and 12-volt power supply wire to distributor

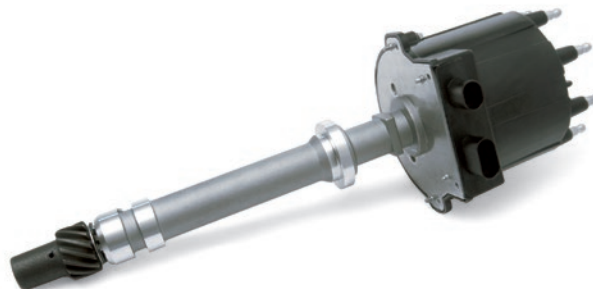


**B** Distributor – Billet HEI

#### C. 1104060

##### Distributor – Ram Jet 350 and Ram Jet 502

- Used on the fuel-injected Ram Jet 350 and Ram Jet 502
- Includes ignition module P/N 10482830, cap P/N 19166099 and rotor P/N 10477219



**C** Distributor – Ram Jet 350 & Ram Jet 502

#### 1103952

##### Distributor – Late-Model EFI (not shown)

- Used on late-model V-8 engines with fuel injection and computer controls
- Kit includes ignition module, cap and rotor

#### D. 10093387

##### Distributor – Adjustable Slip Collar

- Designed for competition use
- Billet aluminum housing
- Ball-bearing guide
- Adjustable mechanical advance
- Magnetic pickup
- Uses standard cap and rotor
- Adjustable slip collar for tall-deck blocks or to compensate for cylinder head or block machining



**D** Distributor – Adjustable Slip Collar

#### 19052845

##### Distributor Gear (not shown)

- Melonized gear for distributor P/N 1103952

#### 10456413

##### Distributor Gear (not shown)

- Melonized iron gear is required on all Chevrolet Performance crate engines
- Failure to use this gear will affect the engine warranty

**NOTE:** Supplied on distributor P/N 93440806.

#### 12167658

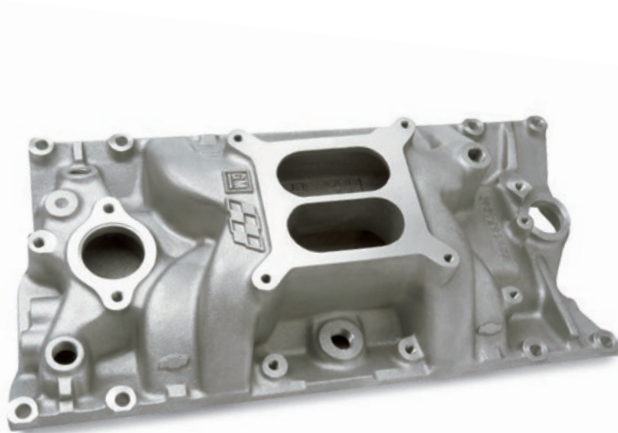
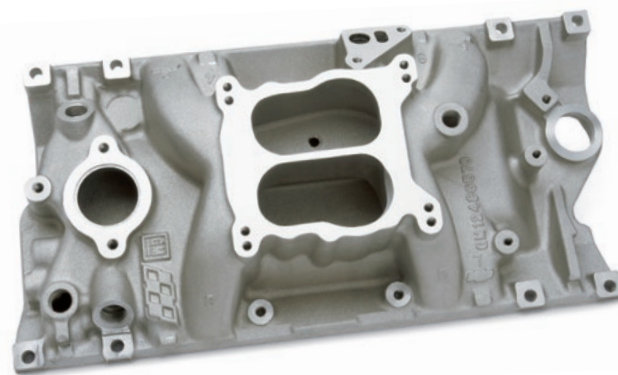
##### Connector – HEI Distributor Power and Tachometer (not shown)

- Used to attach the power and tachometer wires to the cap of the HEI distributor

#### 12498335

##### Coil – HEI (not shown)

- Production HEI coil

Intake Manifold – ZZ Series **E**Intake Manifold – Vortec Head Design **F**Intake Manifold – Vortec Head Design (Dual-Pattern Carb Mount) **G**

## INTAKE MANIFOLDS, GASKETS AND COMPONENTS

Intake manifolds distribute the air/fuel mixture to the appropriate cylinders. Intake manifold design is geared toward all-out competition application. The wide range of Chevrolet Performance intake manifolds means there is an ideal manifold for your every need. There are cast-iron and aluminum intake manifolds for carbureted and fuel injected applications. Chevrolet Performance intake manifolds were designed specifically for GM engines, so you know they will deliver O.E. performance.

### E. 10185063

#### Intake Manifold – ZZ Series

- Aluminum manifold used on all 350 HO engines
- Can be used on all Small-Blocks through 1986
- Dual-pattern carburetor flange is approximately 1/2" lower than the 1970 LT1 intake, yet produces the same horsepower
- Provisions for all late-model accessory brackets, EGR, and an integral hot-air choke
- A heat shield can be mounted underneath for improved performance

**NOTE:** Open carburetor spacer is not recommended for use with dual-plane intake manifolds.

### F. 12366573

#### Intake Manifold – Vortec Head Design

- Designed for 283–400-cubic-inch engines using Vortec cylinder heads P/N 12558060, P/N 19300956, P/N 19300955, P/N 19331470 or P/N 19331472
- Has 4 bolts per side to attach it to these cylinder heads
- Aluminum high-rise design maximizes horsepower and delivers a broad torque curve
- Accepts a square-bore 4150-style carburetor and includes externally plumbed hot water crossover passage
- Use manifold gasket P/N 89017465 and eight attachment bolts, P/N 12550027

**NOTE:** Vortec heads were originally released on 1996–1999 truck engines. Check for hood clearance, especially with Corvette.

**NOTE:** Open carburetor spacer is not recommended for use with dual-plane intake manifolds.

### G. 12496820

#### Intake Manifold – Vortec Head Design (Dual-Pattern Carb Mount)

- This dual-bolt-pattern aluminum manifold will work with all Vortec cylinder heads P/N 12529093, P/N 12558060, P/N 19300956, P/N 19300955, P/N 19331470 or P/N 19331472
- Will accept Holley or Quadrajet-style carburetors
- Will accept an EGR valve P/N 17052693
- To block EGR port, use P/N 12556596
- Requires intake manifold gasket kit P/N 19301685 and 8 special manifold bolts, P/N 12550027

**NOTE:** Open carburetor spacer is not recommended for use with dual-plane intake manifolds.



Parts intended for competition use only.  
See page 2 for details.



Additional components required  
for installation. See page 173.



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## SMALL-BLOCK COMPONENTS

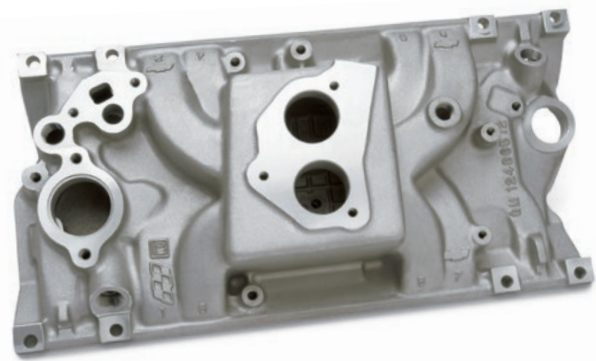
Intake Manifolds, Gaskets and Components continued

### A. 12496821

#### Intake Manifold – Vortec Head Design for TBI

- Designed for throttle-body fuel injection
- Aluminum intake will work with all Vortec cylinder heads, including P/N 12558060, P/N 19300956, P/N 19300955, P/N 19331470 and P/N 19331472
- Also accepts EGR

**NOTE:** The exhaust manifold from 1996-and-newer pickup trucks with RPO L31 350 engine, P/N 12557828, is drilled and tapped to accept an EGR tube. EGR pipe P/N 10220275 can be used with EGR valve P/N 19210662 and gasket P/N 12337972. This manifold is primarily intended for use with Vortec heads on pre-1996 engine blocks. Blocks manufactured in 1995 or earlier have thermostat bypass passage from the block directly to the water pump. If manifold is used on 1996 and later engines (which do not have the bypass in the block), you must run a coolant bypass line from the manifold to the 5/8" hose nipple on the water pump (passenger's side). Suggested routing is from the 3/8" NPSF boss on manifold to the water pump.



A Intake Manifold – Vortec Head Design for TBI

### B. 12496822

#### Intake Manifold – Eliminator Vortec Head Design

- Designed to deliver the most power and torque with Vortec cylinder head P/N 12529093, P/N 12558060, P/N 19300956, P/N 19300955, P/N 19331470 or P/N 19331472
- Use intake manifold gasket kit P/N 19301685 and 8 special manifold bolts P/N 12550027

### C. 24502592

#### LT1 Intake Manifold

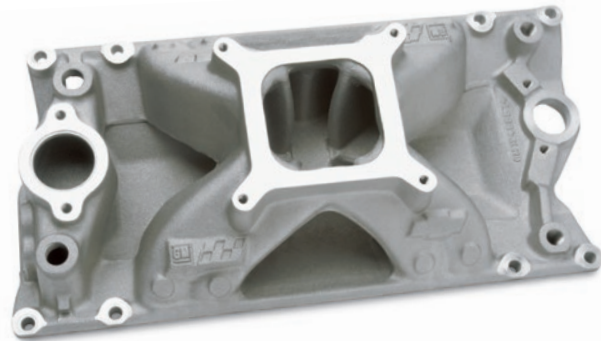
- Fits 1992–1996 Gen II LT1 engines and permits the use of a carburetor
- Long runners increase engine torque up to 30 lb.-ft. without sacrificing top-end horsepower
- There are no water coolant holes on this manifold

### 12676887

#### SP 350/357 Dual-Plane Intake Manifold (not shown)

- Original Equipment on SP 350/357 Engine
- Dual-Plane Design for Maximum torque
- Designed for 4150-style 4 bbl carb
- Fits late-model Vortec style heads
- Do not use a carb spacer with this manifold

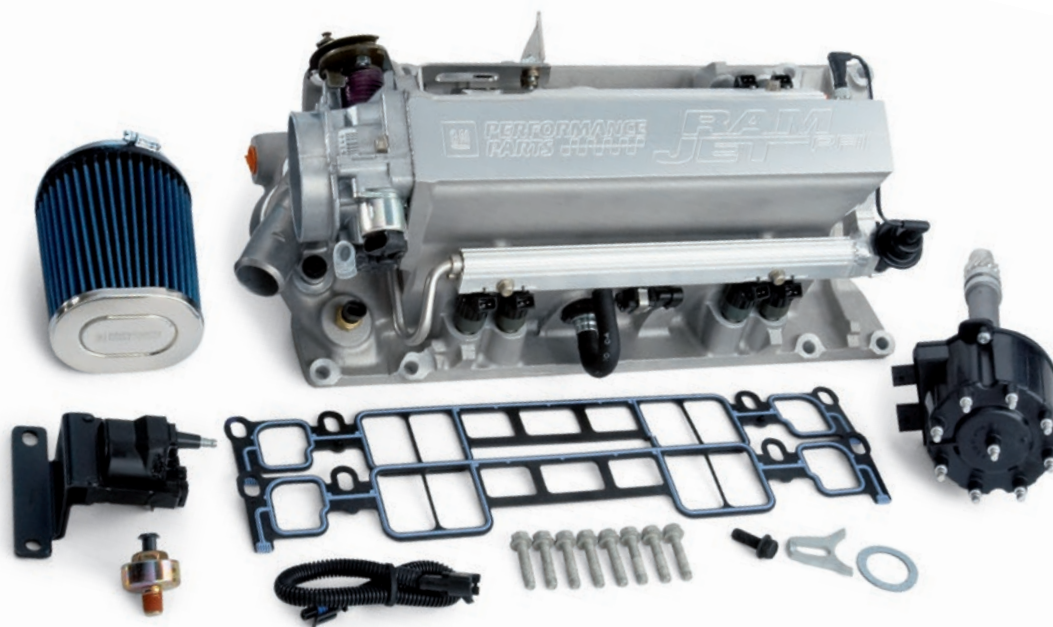
**NOTE:** Open carburetor spacer is not recommended for use with dual-plane intake manifolds.



B Intake Manifold – Eliminator Vortec Head Design



C LT1 Intake Manifold



## 12498032

### Ram Jet Fuel Injection Manifold Kit (less electronics)

- Retro-fit fuel injection kit will fit V-8 engines using Vortec cylinder heads P/N 12558060, P/N 19300956, P/N 19300955, P/N 19331470 or P/N 19331472
- Must be used with an aftermarket ECU and wiring harness with the proper calibration
- The same as used on Ram Jet 350 engine P/N 19417619. (MEFI with ECU and Wire Harness Kit P/N 12499116 is not calibrated for anything other than Ram Jet 350.)

## 12489371

### Ram Jet 350 Intake Manifold (not shown)

- Used on the Ram Jet 350 engine assembly P/N 19417619
- Bare manifold only—no throttle body, injector rails, injectors, bracket or other components
- See P/N 12498032 for complete manifold kit

**Kit includes the following (as well as brackets, sensors, bolts, nuts, gaskets, and other small parts):**

17096144	Throttle Body	12489371	Intake Manifold
12097982	Ignition Wire	12598697	Coil
12498951	Air Cleaner	1104060	Distributor
19244617	8 Fuel Injectors	12553918	Injector Rail
10456126	Knock Sensor	12614973	MAP Sensor
17123897	Fuel Pressure Regulator	15326386	Engine Temp Sensor

**NOTE:** It does not include ECU or wiring harness, which must be sourced separately.

## RAM JET ELECTRONICS

Part Number	Description	Technical Notes
88962717	MEFI 4 ECU, Ram Jet 350 (not shown)	Replacement ECU for all Ram Jet 350 crate engines, MEFI 3 P/N 12495515 or MEFI 4 P/N 19417619 MEFI 4 Ram Jet engine is a closed-loop system that gives a much smoother idle and improved performance <b>NOTE:</b> Replacing the ECU on MEFI 3 Ram Jet engine P/N 12495515 requires using new wire harness kit P/N 12499116, or use jumper wire P/N 88963118 to use MEFI 4 ECU as an open-loop system.
12499116	MEFI 4 ECU and Wire Harness Kit, Ram Jet 350 (not shown)	Use to convert a Ram Jet 350 from MEFI 3 to the newer MEFI 4 design, which provides a better idle through closed-loop operation. Includes ECU module P/N 88962717, wire harness P/N 88961967, oxygen sensor P/N 19178918, intake air temp sensor P/N 25036751, and oxygen sensor fitting P/N 15156588 <b>NOTE:</b> ECU is programmed with a "green mode" that controls the rpm for the break-in period. During this period, engine speed is limited to 4,000 rpm in the first hour, 4,500 rpm in the second hour and 5,500 rpm in the third hour.
88961967	MEFI 4 ECU Wire Harness, Ram Jet 350 (not shown)	Designed to be used with the MEFI 4 Ram Jet 350 P/N 19417619 and MEFI 4 ECU P/N 88962717
15156588	Fitting, Oxygen Sensor (not shown)	Used on all MEFI 4 electronically controlled ignition systems. Should be welded into the exhaust pipe so the oxygen sensor can be screwed into the exhaust system
12489492	MEFI 3 ECU Wire Harness, Ram Jet 350 (not shown)	Designed for use with the MEFI 3 350 Ram Jet engine P/N 12495515 using ECU P/N 12489488



Parts intended for competition use only.  
See page 2 for details.



Additional components required  
for installation. See page 173.



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### BOWTIE COMPETITION MANIFOLDS

#### A. 24502481

##### Intake Manifold – 18° Competition

- Developed for NASCAR's shorter tracks and works well on Trans-Am-series engines
- Features smaller runners and less plenum volume, which enhances mid-range torque
- Aluminum intake fits 18° heads casting
- Manifold is ideal for 310-cubic-inch road racing and 358-cubic-inch short track engines
- Manifold flanges are 0.590" thick to promote a good gasket seal
- An auxiliary water line boss at the rear of the casting improves water flow
- Weight 22.5 lbs
- Volume 2700cc



**A** Intake Manifold – 18° Competition

#### B. 24502653

##### Intake Manifold – Spider Design

- A 2-piece 'dry' aluminum manifold "spider" consisting of the runners and plenum only
- The runners (called the spider assembly by racers) along with Valley Plate Assembly—the common term for the bottom section of the intake (see P/N 24502654 below)—are designed for use with the 18° cylinder heads with a date code of June 1996 or newer



**B** Intake Manifold – Spider Design

#### C. 24502654

##### Valley Plate Assembly

- Universal aluminum valley plate is designed for use with 18° cylinder heads
- Can be used with dedicated 2-piece manifold spiders, existing 1-piece intake manifolds that have been properly machined for use as a dry manifold, or fabricated manifold designs
- Valley plate has cast-in integral passages to equalize coolant flow from the front and the rear of the cylinder heads
- Fits heads dated June 1996 and later

**NOTE:** Important information about gasket matching: Gasket flanges are machined to provide the proper port alignment with standard runner locations. Runners in heads and manifold must be matched by engine builder. Often, the gasket will line up with the top of the port so removal is required at the bottom of the port. Gaskets that can be used with this manifold are: Fel-Pro® P/N 1205 and P/N 1206, and Mr. Gasket® P/N 102. Always match the gasket to the cylinder head you plan to use to ensure a correct fit.



**C** Valley Plate Assembly

Intake Manifold – Spider Restrictor Design, SB2.2 **D**Intake Manifold – Spider Design, SB2.2 **E**Valley Plate Assembly – SB2.2 **F**

## NASCAR INTAKE MANIFOLDS

### D. 12480096

#### Intake Manifold – Spider Restrictor Design, SB2.2

- Aluminum manifold has more material in the runners and plenum to accept more flexibility in porting
- Designed for NASCAR restrictor-plate racing and is used with Valley Plate Assembly P/N 12370840 (see below)

### E. 88958617

#### Intake Manifold – Spider Design, SB2.2

- Designed for NASCAR-style racing and high-rpm engines
- Additional aluminum in the runners and plenum allows more flexibility in porting
- Must be used with Valley Plate Assembly P/N 12370840 or P/N 88958659

### 12370840

#### Valley Plate Assembly – SB2.2 (not shown)

- Aluminum valley cover is used with manifold runners P/N 12480096 and P/N 88958617 on SB2.2 cylinder heads for NASCAR racing

### F. 88958659

#### Valley Plate Assembly – SB2.2

- Aluminum valley cover is used with manifold runners P/N 12480096, P/N 88958617 and P/N 88958691
- Does not incorporate an inspection cover, but has revised integral water passage for improved coolant flow from the front and rear of the cylinder heads
- Uses AN-24 fitting for water outlet; can use reducer for -20 fitting

### 88958670

#### Valley Plate Assembly – R0X (not shown)

- Fits R0X manifold and R0X head P/N 88958667



### Intake Manifolds: Additional Required Components

Part Number	Gaskets (Quantity)	Bolts (Quantity)	Engine Application
12366573	89017465 (1)	12550027 (8)	88869602, 19417576, 19417622
12496820	89017465 (1)	12550027 (8)	19210009, 19332529, 19210008
12496822	89017465 (1)	12550027 (8)	88869604, 19417576, 19417622, Vortec Heads
10185063	12525810 (1)	14091544 (8), 88891769 (2)	24502906, 88958603
12489371	89017465 (1)	12550027	19417619
12496821	89017465 (1)	12550027 (8)	Vortec Head for TBI
24502481	10185007	N/A	18° high-port racing heads
24502653	10185007	N/A	18° high-port racing heads
24502654	10185007	N/A	18° high-port racing heads



Parts intended for competition use only.  
See page 2 for details.



Additional components required  
for installation.



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## SMALL-BLOCK COMPONENTS

### COVERS AND PLUGS

#### A. 6269414

##### Cover – EGR Valve

- Covers the EGR valve port on the 350 HO manifold P/N 10185063
- Use gasket P/N 12554530 and screw P/N 9442184 with washer P/N 9439511

#### B. 12556596

##### Plug – EGR Pipe Hole

- 7/8"-15 plug is used to seal off EGR pipe holes on intake manifold P/N 12496820 and P/N 12496821

### CHROME WATER NECKS

#### C. 12342024

##### Water Neck

- Chrome water neck with neoprene O-ring and chrome bolts
- For 1966–1975 full-size Chevrolet, Camaro, and Chevelle V-8 engines

#### 10108470

##### Aluminum Water Outlet (not shown)

- Natural finish



**A** Cover – EGR Valve

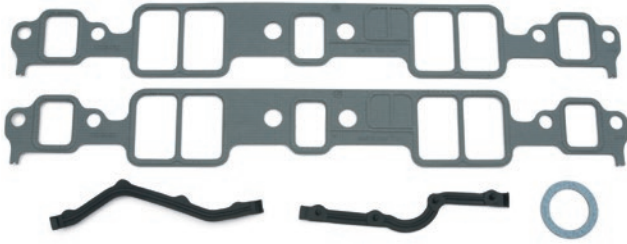


**B** Plug – EGR Pipe Hole



**C** Water Neck



Gasket Kit – 1971–1986 and ZZ350 **D**Gasket Kit – Fast Burn Aluminum Vortec Design **E**Gasket Kit – Production Vortec Design **F**Gasket Kit – LT4 **G****INTAKE MANIFOLD GASKETS****D. 10147994****Gasket Kit – 1971–1986 and ZZ350**

- For 302–350 high-performance Small-Blocks built 1971–1986, and all ZZ350 high-performance engines
- Gaskets fit standard intake port location
- Do not use with raised runner cylinder heads
- Includes 2 gaskets

**E. 19301685****Gasket Kit – Fast Burn Aluminum Vortec Design**

- Designed for Vortec heads P/N 12558060, P/N 19300955 and P/N 19300956 only
- Gasket thickness is 0.120" (1/8"), post size is 1.080" x 2.160" with tapered wall, Print-O-Seal design
- Has both early style 6-bolt pattern and Vortec 4-bolt pattern
- Includes 2 gaskets

**F. 89017465****Gasket Kit – Production Vortec Design**

- Production gasket for all Vortec-design cylinder heads (4-bolt attachment to cylinder heads P/N 12529093 and P/N 12558060)
- Requires the use of GM attachment bolt P/N 12550027, because the bolt has a ball design on the end that seats in the head so it will not crush the intake manifold gasket
- Includes 2 gaskets

**G. 12528884****Gasket Kit – LT4**

- Used on the LT4 engine P/N 12371172
- Can be used with all LT4 heads and is designed not to cover part of the cylinder head opening as production gaskets do
- Includes 2 gaskets

**10185007****Gasket Kit – 18-Degree High Port Heads (not shown)**

- Used only with V-8 18° high port cylinder heads P/N 10134363 and P/N 24502580
- Includes 2 gaskets

**12524653****Gasket Kit – LT1 4-bbl Conversion (not shown)**

- Required when installing a 4-bbl manifold on any LT1 engine
- Includes 2 gaskets

## STARTERS AND ALTERNATORS

Flywheels with two different diameters are used on Chevrolet Small-Block, Big-Block, and 90° V-6 engines. Large flywheels are 14" in diameter and have 168 teeth on the starter ring gear. Small-diameter flywheels are 12.750" in diameter, with 153 teeth on the ring gear.

This difference in flywheel diameters requires two distinct starter housings. Starter noses used with large-diameter flywheels have two offset bolt holes, while starters for small flywheels have two bolt holes that are parallel to the back of the block. Most Chevy blocks are drilled for both types of starters.

### Starters

#### A. 12361146 ⓘ

##### High-Torque Mini Starter

- Gear reduction starter is designed for 1958–1996 V-8 and all 90° V-6 engines
- Compact design provides increased clearance
- Weighs only 10.5 pounds and has a gear reduction of 3.75:1
- Equipped with a dual bolt pattern for 12.750" (153-tooth) and 14" (168-tooth) flywheels
- Housing can be rotated to clear exhaust systems
- Includes starter, mounting bolts, shims, gaskets and electrical connectors

**NOTE:** Not recommended for competition use.

#### B. 12363128 ⓘ

##### High-Torque Mini Starter – Chrome

- Same as starter P/N 12361146 (see above), but with a chrome housing

#### C. 10465143 ⓘ

##### Lightweight Starter (remanufactured)

- Lightweight high-performance starter was originally used on 1993–1997 Camaros and Firebirds with the LT1 engine
- Can be used on any Small-Block or Big-Block engine with a 12.750", 153-tooth flywheel

#### D. 19302919 ⓘ

##### Lightweight Starter – Big-Block and Small-Block

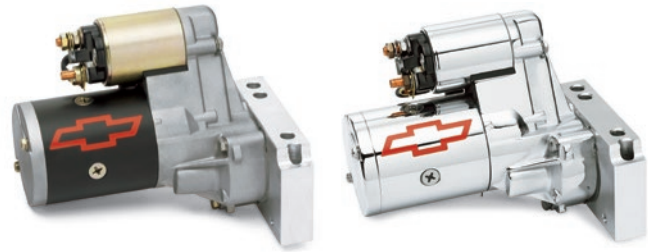
- Gear reduction starter can be used on Big-Block and Small-Block engines with a 14", 168-tooth flywheel

### Alternators

#### 88958690

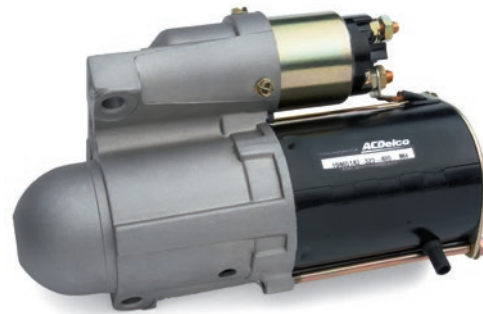
##### Alternator – 90-Amp, Competition Use (not shown)

- Proven in NASCAR use
- CS121 design housing
- Serpentine belt pulley
- Hand-assembled and dyno-tested



**A** High-Torque Mini Starter

**B** High-Torque Mini Starter – Chrome



**C** Lightweight Starter – 12.750" Flywheel (remanufactured)



**D** Lightweight Starter – 14" Flywheel



### Starters: Additional Required Components

Part Number	Bolts (Quantity)	Engine Application
12361146	14097279 (1), 14097278 (1)	Small-Block (except LT or LS Engines)
10465143	14097279 (1), 14097278 (1)	Small-Block (except LT or LS Engines) and 19210009, 19417622
12363128	14097278 (1)	Small-Block (except LT or LS Engines)
19302919	12338064 (2)	Big-Block and 12499121, 19331579, 12499121, 12371171



Rev Limiter for CD Ignition Controller (discontinued) **E****ELECTRONIC CONTROL REV LIMITER****E. 10037379****Rev Limiter for CD Ignition Controller (discontinued)**

- Plugs directly into the GM High Performance CD Ignition Controller P/N 10037378
- The rpm limit is set with plug-in rpm modules
- Kit is supplied with 6,000, 7,000, and 8,000 rpm modules

**CHASSIS WIRING HARNESS**

If you're building a hot rod or restoring an old muscle car, Chevrolet Performance inclusive wiring harness kits make a great replacement for old, worn or damaged wires. These universal wiring kits come with the wires pre-installed on the fuse block, so wiring the vehicle is simply a matter of mounting the fuse block and routing the wires. Each wire is preprinted with the necessary application and is GM-color-coded. The kits also come with all necessary fuses, flashers, horn relay, tach leads, wire ties and grommets. High-temperature 275°F wire is used—one size larger than factory specs. In all, it's everything you need to electrify your vintage GM car or truck!

**12355691****12-Circuit Wiring Harness (not shown)**

- Basic system is wired for: heat/air conditioning, brake lights, coil, electric fan, emergency flashers, gauges/dash instruments, headlamps, horn, radio, turn signals, wipers, dome light and third brake light.

**NOTE:** These universal systems will re-wire any car, truck or competition vehicle using a GM-keyed column. Kits come with extra-long wire to accommodate almost any vehicle.

Chevrolet Bowtie Spark Plug Wire Set (90° Boots Shown) **F****SPARK PLUG WIRES****F. 12361051****Chevrolet Bowtie Logo Wires**

Chevrolet Performance spark plug wire kits are designed to fit your GM engine, eliminating the guesswork in selecting the correct length. These performance 8mm spark plug wires exhibit only 600 ohms per foot of resistance, with high noise suppression capabilities. Features include red wires with white Chevrolet insignia and black boots. Manufactured with double-wall silicone construction.

- Kits include a 10" coil wire for engines, such as Ram Jet 350 and ZZ572 engines that have remote-coil HEI, plus four wire separators and HEI terminals and boots for the distributor cap.
- Custom-fit set designed to be used with black wire loom P/N 12495502 or chrome wire loom P/N 12342049.

**G. 12496806****Wire Loom Kit**

- Stainless-steel supports with the Bowtie logo laser-cut in each of the six supports.
- Twelve retainers, bolts and washers are supplied to bolt to the side of the head.
- Use with spark plug wire set P/N 12361051.

Wire Loom Kit **G****Spark Plug Wires: Additional Required Components**

Part Number	Engine Type	Loom Number	Logo	Ends	Routing	Engine Application
12361051	Small-Block	12496806	Bowtie	90°	Below valve covers	Small-Block with 90° spark plug boots
24502521	NASCAR	N/A	None	135°	Over valve covers	



Additional components required for installation.



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## SMALL-BLOCK COMPONENTS

### CARBURETORS AND THROTTLE BODIES

Chevrolet Performance has the right carburetor or throttle body to complete your new crate engine or give life to your rebuilt engine. All carburetors feature show-car-quality polished finish and include all necessary bolts and gaskets.

#### Carburetors

##### 19170097

##### Carburetor – Holley 650-cfm (not shown)

- Holley 4150-style 650-cfm 4-bbl carburetor
- Mechanical secondaries
- Manual choke
- Four-corner idle adjustment
- Power valve blowout protection
- Replaces Holley 4160 600-cfm carburetor P/N 12497147

##### A. 19170092

##### Carburetor – Holley 670-cfm

- Holley 4150-style 670-cfm 4-bbl carburetor
- Dual-feed fuel bowls with center-hung floats
- Vacuum secondaries
- Electric choke
- Power valve blowout protection
- Quick-change adjustable vacuum secondary

##### 19170093

##### Carburetor – Holley 770-cfm (not shown)

- Holley 4150-style 770-cfm 4-bbl carburetor
- Dual-feed fuel bowls with center-hung floats
- Vacuum secondaries
- Automatic electric choke
- Quick-change adjustable vacuum secondary
- Recommended for Small-Block and Big-Block engines
- Replaces Holley 4160 750-cfm carburetor P/N 12485506

#### Throttle Bodies

##### 17096144

##### Throttle Body – Ram Jet 350 (not shown)

- Used on the Ram Jet 350 crate engine
- Use throttle body gasket P/N 12551240 and bolt P/N 11588714 for installation
- Single 75mm blades

#### AIR CLEANERS

##### B. 12342071

##### Air Cleaner – Chevrolet Logo Classic Design

- 14" round classic-style air cleaner
- Has chrome lid with embossed Chevrolet name and Bowtie attaching nut
- Fits most 4-bbl and 2-bbl carburetors
- Does not fit Dominator-style carburetors

##### C. 12342080

##### Air Cleaner – Chevrolet Logo High-Performance Design

- 14" round high-performance-style air cleaner
- Has chrome lid with embossed Chevrolet name
- Fits most 4-bbl and 2-bbl carburetors
- Does not fit Dominator-style carburetors

**NOTE:** Check clearance between hood and top of air cleaner. Minimum clearance is 3.750" from top of carburetor gasket area to underside of hood.

##### D. 19351805

##### Air Cleaner – Low-Profile Bowtie Chevrolet Design

- Cast-aluminum flat lid with hidden carb stud mount
- Flat black with machined logo
- 14" round high-performance style
- Fits most 4-bbl and 2-bbl carburetors
- Matches black slant-edge valve cover P/N 19351534



A Carburetor – Holley 670-cfm



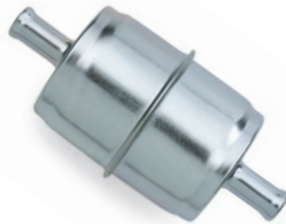
B Air Cleaner – Chevrolet Logo Classic Design



C Air Cleaner – Chevrolet Logo High-Performance Design



D Air Cleaner – Low-Profile Bowtie Chevrolet Design

Air Cleaner – Ram Jet 350 **E**Fuel Pump – High Capacity **F**Fuel Pump – Street Performance **G**Fuel Pump – Competition **H**Fuel Filter **I**Small-Block Fuel Pump Block-Off Plate **J**Electric Fuel Pump **K**Electric Fuel Pump – High-Output **L****E. 12498951****Air Cleaner – Ram Jet 350**

- Designed for use with throttle body on Ram Jet 350 crate engine
- Can be used on other applications

**FUEL PUMPS AND COMPONENTS****F. 6415325****Fuel Pump – High Capacity, Small-Block**

- For use on carbureted engines
- Pump has 7 psi shutoff pressure and free-flow rating of 30 gph
- Lower housing can be rotated to reposition inlet and outlet ports

**G. 12355612****Fuel Pump – Street Performance, Small-Block**

- For use on carbureted engines
- Pump has 7 psi shutoff pressure and a free-flow rating of 110 gph
- Lower housing can be rotated to reposition inlet and outlet ports
- 3/8" - 18 inlet

**H. 12355613****Fuel Pump – Competition, Small-Block**

- For use on carbureted racing engines
- Pump has 9 psi shutoff pressure and a free-flow rating of 115 gph
- Lower housing can be rotated to reposition inlet and outlet ports
- 1/2" - 14 inlet

**I. 854619****Fuel Filter**

- High-capacity in-line filter
- Suitable for all high-performance carbureted applications
- 5/16" inlet and outlet

**J. 12341998****Small-Block Fuel Pump Block-Off Plate**

- Plate has stamped Bowtie logo
- Special non-asbestos gasket included

**ELECTRIC FUEL PUMPS****K. 6472657****Electric Fuel Pump**

- For use on all carbureted engines
- Flows 30–40 gph at 6–9 psi

**L. 25115899****Electric Fuel Pump – High-Output**

- Heavy-duty 12-volt electric rotary pump
- Flows 72 gph at 6-8 psi



SMALL-BLOCK

# LS-SERIES

## CRATE ENGINES



### REVOLUTIONARY PERFORMANCE

*Nothing short of a revolution in hot rodding. That's what the LS engine represents, as today's most popular modern crate engine family for countless hot rods, resto-mod muscle cars, vintage trucks, off-roaders and more. Chevrolet Performance is the source for production-based and factory-enhanced crate engines, as well as the supporting parts for easier installation. If it has four wheels, chances are an LS engine can be adapted to it. The only limit is your imagination.*

*You can find these Chevrolet Performance Small-Block LS-Series Engines on the following pages:*

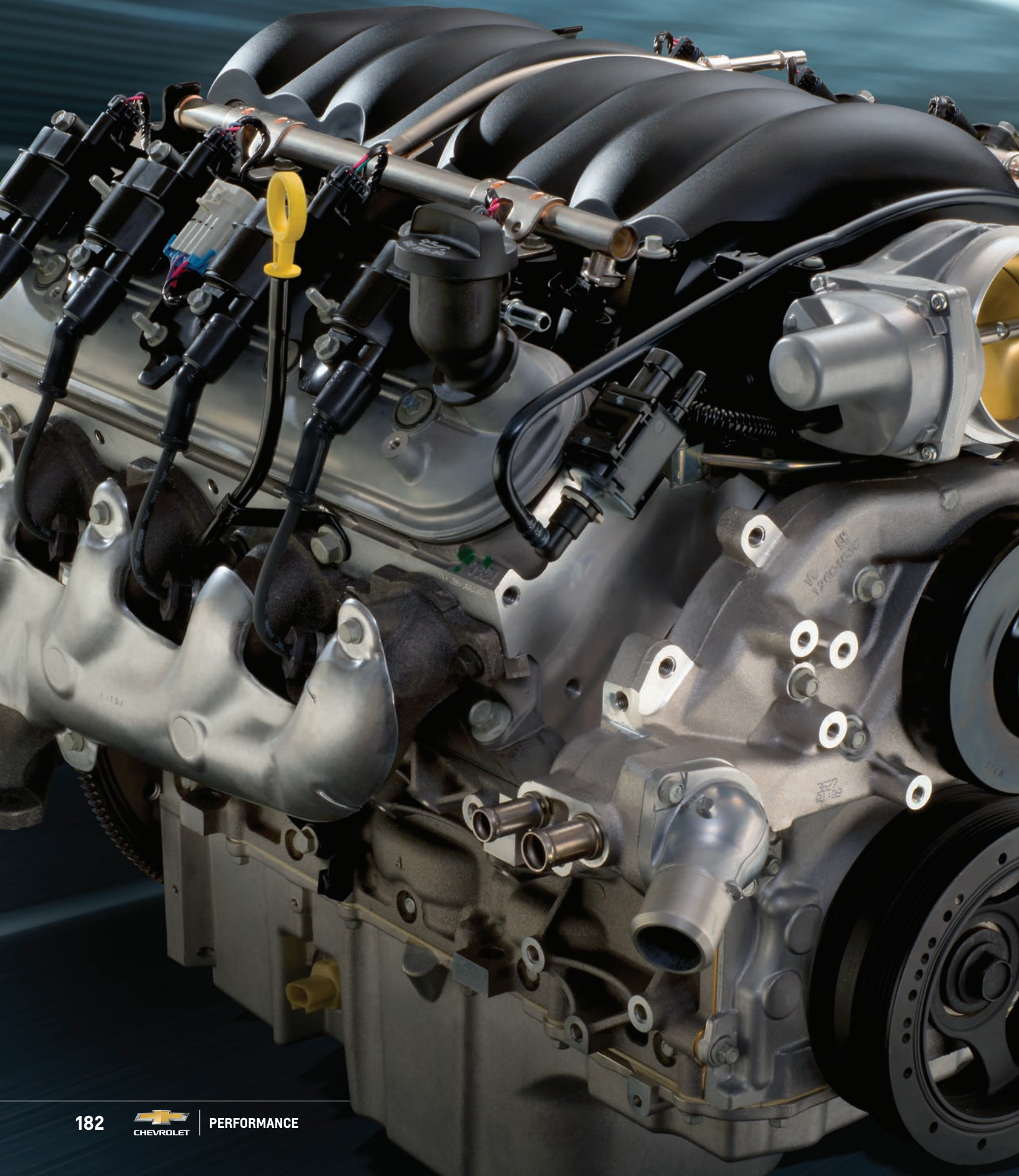
L96.....	194	DR525 .....	204
LS3.....	196	LS7 .....	206
LS376/480.....	198	LSA .....	208
LS376/515.....	200	LS9.....	210
LS376/525 .....	202		





*Engines Shown From Left:  
LS3, LSA, LS9*

LS-SERIES FEATURED ENGINE







## THE HOTTEST STAR IN LS SWAPS

### LS3

*When it comes to today's red-hot LS swap trend, the LS3 is the go-to crate engine for vintage trucks and SUVs, resto-mod muscle cars and more. And with Chevrolet Performance's comprehensive catalog of support parts, just about everything you need to get the engine running in your project is found on the following pages. LS swaps are hot—and the LS3 can put you in the heat of it all!*

***See page 196 for complete details and specs.***

**NOTE:** *Engine may not come with all the parts shown in photo. See your dealer for more details.*

# The LS/LT Engine Family Tree

Everything you wanted to know about GM's 21st-century Small-Block, but were afraid to ask!

## LS HERITAGE

The engine family commonly called the LS series debuted in 1997. General Motors called it the Gen III Small-Block, with the iron-block versions in trucks and the all-aluminum LS1 version introduced in the then-new C5 Corvette. A year later, the LS1 replaced the Gen II LT1 Small-Block in Camaros and Firebirds. The LS1 displaced 5.7 liters, similar to the previous-generation Small-Block, but the cubic-inch measurement differed slightly: 346 for the LS1 vs. the traditional 350 cubes.

In 1999, the Gen III platform spawned the higher-performance LS6 that was standard in the Corvette Z06. In 2005, the Gen IV branch of the LS family was born, differing from the Gen III with cast-in provisions for fuel-saving cylinder deactivation, larger displacements and revised camshaft sensing. The performance versions of the Gen IV include the LS2, LS3, LS9 supercharged and LS7.

GM has continued to refer to its modern V-8 engine family as Gen III and Gen IV, but to the enthusiasts who quickly grasped the tremendous performance potential of the engines, every engine based on the platform is nicknamed "LS." The range of production engines from the LS platform is wide. On the truck side, iron-block engines have included 4.8L and 5.3L versions, as well as all-aluminum 6.0L and 6.2L premium engines. Car engines include 5.3L, 5.7L, 6.0L, 6.2L and 7.0L displacements, including some configured for front-wheel drive.

## GEN III VS GEN IV

Despite some significant differences between Gen III and Gen IV cylinder blocks, all LS engines share common traits that include:

- 4.400" bore centers (like the original Small-Block)
- 6-bolt, cross-bolted main bearing caps
- Center main thrust bearing
- 9.240" deck height
- 4-bolt-per-cylinder head bolt pattern
- 0.842" lifter bores
- Distributorless, coil-near-plug ignition system

The most distinguishing differences between Gen III and Gen IV cylinder blocks are larger bores (on some engines), different camshaft position sensor locations—front timing cover area on Gen IV blocks and top-rear position on Gen III blocks—and, on most Gen IV blocks, cast-in provisions for GM's Active Fuel Management cylinder deactivation system.

There is great interchangeability between all LS engines, including between Gen III and Gen IV versions. Cylinder heads, crankshafts, intake manifolds and more can be mixed and matched—but the devil is in the details. Not every head matches every intake manifold and not every crankshaft works with every engine combination. Will Handzel's "How to Build High-Performance Chevy LS1/LS6 V-8s"—P/N 88958786—is a great reference source that outlines the more specific differences and interchangeability among Gen III-based engines.

## LS1/LS6

LS1 5.7L (346 cu in) engines were produced between the 1997 and 2004 model years in the United States (Corvette, Camaro, Firebird and GTO) and stretching into 2005 in other markets (primarily Australia). The LS6 was introduced in 2001 in the Corvette Z06 and was manufactured through 2005, where it also was found in the Cadillac CTS-V. The LS1 and LS6 share a 5.7L displacement, but the LS6 production engine uses a unique block casting with enhanced strength, greater bay-to-bay breathing capability and other minor differences. The heads, intake manifolds and camshaft also are unique LS6 parts.

## LS2/L76/L77

In 2005, the LS2 6.0L (364 cu in) engine and the Gen IV design changes debuted. In GM performance vehicles, it was offered in the Corvette, GTO and even the heritage-styled SSR roadster. It was the standard engine in the Pontiac G8 GT (L76) and is now the V-8 offered in the Chevrolet Caprice Police Pursuit Vehicle (L77). This engine is one of the most adaptable in the LS family, as LS1, LS6, LS3 and L92/L94 cylinder heads work well on it.

## LS3/L99

Introduced on the 2008 Corvette, the LS3 brought LS-based performance to an unprecedented level: 430 horsepower from 6.2L (376 cu in). The LS3 block not only had larger bores than the LS2, but a strengthened casting to support more powerful applications, including the LS9 supercharged engine of the Corvette ZR1. The LS3 was also the standard engine in the fifth-generation Camaro SS and was offered in the Pontiac G8 GXP. The L99 version was equipped with GM's fuel-saving Active Fuel Management cylinder deactivation system and was standard on fifth-gen Camaro SS models equipped with an automatic transmission. A unique version of the LS3 used in some Corvette Grand Sport applications incorporated a dry-sump oiling system.

## LS4

Perhaps the most unique application of the LS engine in a car, the LS4 was a 5.3L version used in the front-wheel drive Chevrolet Impala SS and Pontiac Grand Prix GXP. The LS4 had an aluminum block and unique, low-profile front-end accessory system, including a "flattened" water pump, to accommodate the transverse mounting position within the Impala and Grand Prix. It was rated at 303 horsepower and 323 lb.-ft. of torque.

## LS7

A legend in its own time. The LS7 was the standard engine in the C6 Corvette Z06 and fifth-generation Camaro Z/28. Its 7.0L displacement (427 cubic inches) made it the largest LS engine offered in production vehicles. Unlike LS1/LS6, LS2 and LS3 engines, the LS7 uses a Siamese-bore cylinder block design, which was required for its big 4.125-inch bores. Competition-proven heads and lightweight components, such as titanium rods and intake valves, made the LS7 a street-tuned racing engine with 505 horsepower. Chevrolet Performance's crate engine reflects the Camaro Z/28 version, which features a unique Tri-Y exhaust manifold design.

## LS9

The LS9 was the 6.2L supercharged and charge-cooled engine of the C6 Corvette ZR1, rated at 638 horsepower. The LS9 used a strengthened 6.2L block with stronger Rotocast cylinder heads and a sixth-generation 2.3L Roots-type supercharger. Like the LS7, it used a dry-sump oiling system.

## LSA

This supercharged 6.2L engine powered the 2009–2015 Cadillac CTS-V series and the 2012–2015 Camaro ZL1. Although similar to the LS9 in design, it was built with several differences, including hypereutectic pistons vs. the LS9's forged pistons and a smaller 1.9L supercharger. It also has an eight-bolt flywheel vs. the LS9's nine-bolt pattern. The LSA has a unique charge-cooler design on top of the supercharger, with differences between the Cadillac and Camaro ZL1 applications. It was rated at 556 horsepower in the CTS-V and 580 horsepower in the Camaro ZL1. Chevrolet Performance's crate engine reflects the Camaro ZL1 application.

## GEN III & GEN IV VORTECTRUCK ENGINES

Although performance car engines have typically carried "LS" designations, truck engines built on this platform have been dubbed Vortec. They are generally distinguished by iron cylinder blocks and smaller displacements than car engines. Interestingly, a 5.7L Vortec "LS" engine has never been offered. Here's a quick rundown of the previous and current-production LS truck engines:

- 4.8L – The smallest-displacement LS engine (293 cu in); it uses an iron block with 3.78-inch bores and aluminum heads.
- 5.3L – The most common LS truck engine. It uses the same iron block with 3.78-inch bores as the 4.8L, but with a larger 3.62-inch stroke (327 cu in). Later versions equipped for Active Fuel Management and 2010-and-newer versions feature variable valve timing (cam phasing). Manufactured with iron and aluminum cylinder blocks.

## Gen III, IV, Small-Block Crate Engines

Part Number	Description	Liters	CID	Block Material	HP	Torque	Bore	Stroke
19165628 (discontinued)	LS327/327	5.3	327	CI	327	347	3.780	3.622
17801267 (discontinued)	LS1	5.7	346	AL	350	365	3.898	3.622
19165484 (discontinued)	LS2	6.0	364	AL	400	400	4.000	3.622
17802134 (discontinued)	LS364/440	6.0	364	AL	440	404	4.000	3.622
19370449	L96	6.0	364	CI	360	380	4.000	3.622
19370411	LS376/480	6.2	376	AL	495	473	4.065	3.622
19370412	LS376/515	6.2	376	AL	533	477	4.065	3.622
19370413	LS376/525	6.2	376	AL	525	486	4.065	3.622
19370416	LS3	6.2	376	AL	430	425	4.065	3.622
19370850	LSA	6.2	376	AL	556	551	4.065	3.622
19260165	LS9	6.2	376	AL	638	604	4.065	3.622
19331563*	CTS25	6.2	376	AL	533	477	4.065	3.622
19329246	LS7	7.0	427	AL	505	470	4.125	4.000
19332312	LSX376 B-8	6.2	376	CI	476	475	4.060	3.622
19355575	LSX376 B-15	6.2	376	CI	473	444	4.060	3.622
19355573	LSX454	7.4	454	CI	627	586	4.185	4.125
19260835 (discontinued)	LSX454R	7.4	454	CI	776	649	4.185	4.125

\*For circle-track racing only. Not for street use.

- 6.0L – Used primarily in ¾-ton and 1-ton trucks, the 6.0L (364 cu in) uses an iron block (LY6) or aluminum block (L76) and aluminum heads, with provisions for Active Fuel Management; some are equipped with variable valve timing.
- 6.2L – Commonly referred to by its L92, L9H or L94 engine codes, the 6.2L (376 cu in) engine uses an aluminum block and heads and incorporates advanced technology, including variable valve timing. The L92 is used primarily as a high-performance engine for the Cadillac Escalade and GMC Yukon Denali.

### MORE ABOUT THE VORTEC 5.3L

With more than 10 years in service in millions of Chevy and GMC trucks, vans and SUVs, the Vortec 5.3L engine is poised to become the classic 350 Small-Block of the LS engine family. With millions in service, it is readily available and affordable on the used-engine market. Most feature iron cylinder blocks, but some have an aluminum engine block that is about 80 pounds lighter. Adapting a 5.3L to a hot rod project is easier with Chevrolet Performance's 5.3L controller kit, P/N 19256514. It covers 2007–2009 applications (non-cam-phased) with the following engine codes:

- LC9 (2007–2009) • LH8 (2008–2009) • LMG (2007–2009)
- LY5 (2007–2009) • LMF (2008–2009)

### LSX CRATE ENGINES

Chevrolet Performance LSX series of crate engines is based on the LSX Bowtie Block and uses a number of production-based and LSX high-performance parts to deliver ultimate-performance engines that were never offered in production vehicles. They include:

- LSX376-B8 – An economical crate engine that uses the LSX block, LS3 rotating parts and the LS3 cylinder heads. It is offered without an oil pan or induction system, so that it can be tailored for the project vehicle.
- LSX376-B15 – Designed to accommodate additional power adders or boost up to 15 PSI. Includes forged pistons, forged crank and 6-bolt LSX-LS3 cylinder heads.
- LSX454 – The displacement of the classic Big-Block, with an all-forged rotating assembly and LSX-LS7 six-bolt cylinder heads. It is rated at 627 hp with a carburetor and 580 with an LS7 fuel injection system.
- LSX454R – A high-compression (13.1:1) version of the LSX454 designed for drag racing, featuring a mechanical roller cam, high rise intake and more. It is capable of more than 750 horsepower.

**NOTE:** Discontinued in 2018 (N/A)

### NON-PRODUCTION CYLINDER BLOCKS

**C5R:** Developed for the factory-backed Corvette racing program, the C5R cylinder block has been manufactured in comparatively small quantities since 2000. They are manufactured with a unique aluminum alloy for greater strength and undergo a variety of specialized machining and inspection processes, including “hipping” to increase strength and X-raying that ensures against unacceptable porosity. A Siamese bore design with 4.117-inch finished bores enables 7.0L (427 cu in) displacements. The C5R uses billet steel main caps with premium 4340 fasteners. Racing-quality head studs are also included. All LS series heads will work with the C5R block, but maximum performance depends on maximum airflow.

**LSX Bowtie Block (standard and tall-deck):** Introduced in 2007, the LSX Bowtie Block is a durable and affordable cast-iron casting that was designed to support extreme high-performance combinations, including provisions for six-bolts-per-cylinder head fastening. It has a Siamese bore design with 3.880-inch bores that must be finished to 3.898 inches, with a 4.200-inch recommended maximum bore. Maximum stroke can reach 4.25 inches, but rotating assembly interference on the cylinder must be taken into account for strokes greater than 4.125 inches. Heavy metal is required for crankshaft balancing of larger-stroke combinations. Standard versions feature decks 0.020-inch taller than LS production blocks, with the tall-deck version manufactured with a 9.720-inch semi-finished deck height. The oiling system is a true priority-main system and all LS Small-Block heads work with the engine. Higher-airflow heads, such as LS7, LSX-DR, LSX-CT and C5R, are recommended.

### CRANKSHAFTS

Generally, LS crankshafts are similar in design, with identical 2.100-inch rod and 2.560-inch main journal sizes and a common rear main seal. All LS engines use iron crankshafts except the LS7, LS9, LSA and LSX454; they used forged steel cranks (4.00-inch stroke on the LS7; 3.62-inch stroke on the LS9 and LSA; and 4.125-inch on the LSX454).

The crankshaft sensing function of the distributorless ignition system depends on reading the toothed reluctor wheel on the crankshaft. Early LS engines mostly used 24-tooth wheels and upgraded a few years ago to 58-tooth (also known as 58x) wheels. When building an LS engine, it is imperative the correct reluctor wheel is used with the compatible crankshaft position sensor and ignition controller.

The crankshafts are mostly interchangeable, but the snouts on LS7 and LS9 crankshafts are approximately 1 inch longer to accommodate their two-stage oil pumps which work with the engines' dry-sump oiling systems. The same goes for certain Corvette applications of the LS3, which was available with a dry-sump system as well. These forged crankshafts can be used on wet-sump engines by using a few specific components and/or modifications.

The LS Engine Family Tree continued on next page



## LS-SERIES CRATE ENGINES

The LS Engine Family Tree continued

### SPECIAL NOTE ABOUT CRANKSHAFT BOLT PATTERNS

Almost all LS-engine crankshafts use a 6-bolt flywheel/flexplate bolt pattern, but the LS9 uses a 9-bolt pattern and the LSA, LT1, LT4 and LSX454 engines use an 8-bolt pattern.

### CONNECTING RODS

LS connecting rods are very similar and interchangeable. Most are made of forged powdered metal, while the LS7 and LS9 rods are forged titanium. The LS9 rods feature a unique forging designed for the pressure and power level of forced induction. Rod lengths are similar, too, at 6.098 inches for 5.3L, 5.7L, 6.0L and 6.2L (including LSA) engines. The 4.8L engine uses 6.275-inch rods and the LS7 uses 6.067-inch rods. The LS9 uses 5.990-inch rods. Since 2006, LS rods use bushed small ends. Also, LS6 rod bolts, P/N 11600158, offer a strength-enhancing upgrade to pre-2000 engines.

### PISTONS

The LS9 is the only production LS engine with forged aluminum pistons; all the others use hypereutectic (cast) aluminum alloy pistons, varied mostly by diameter to accommodate various bore sizes. LS cast pistons shouldn't be used on applications greater than approximately 550 horsepower. Also, the LS7 piston's inner bracing requires the use of the matching LS7 connecting rod.

### GEN V SMALL-BLOCK: ENTER THE 'LT' ENGINES

Introduced on the seventh-generation C7 Corvette Stingray and GM's full-size trucks and SUVs for 2014, the Gen V Small-Block ushered in the next era of the historic engine family.

Dubbed EcoTec3 in the new trucks, including a 4.3L V-6, 5.3L V-8 and 6.2L V-8, and carrying historic "LT" designations in the Corvette, the Gen V engine family delivers greater efficiency, performance and durability thanks to a combination of advanced technologies—including direct injection, Active Fuel Management (cylinder deactivation) and camshaft phasing (variable valve timing)—that support an advanced combustion system.

Structurally, the Gen V small-block is similar to the Gen III/IV engines, including a deep-skirt cylinder block. Refinements and new or revised components are used throughout, including a revised cooling system and all-new cylinder heads. The engine is also designed to accommodate an engine-driven high-pressure fuel pump for the direct-injection system.

As builders adapt the LT1 or the supercharged LT4 or LT5 variant to their project cars, it's logical to ask about the differences between the LS family and the new LT engines and whether parts interchangeability is as easy—or even possible—as it was between the Gen III and Gen IV engines.

The short answer is no. Despite significant similarities in the basic architecture, there are a number of key differences between the new LT family and the LS family that prohibit simple interchangeability.

Here's a look at how the LT and LS families differ in those key areas, comparing the LT1 to the LS3. Most of the LT1 features match the features on the supercharged LT4 and the LT5:

**NOTE: While structurally similar, almost none of the parts and components from the Gen V are interchangeable with Gen III and Gen IV engines.**

### CYLINDER BLOCK AND OILING SYSTEM

Like every Small-Block generation before it, the Gen V cylinder block shares a 90-degree cylinder angle and 4.400-inch bore centers. The LT1's bore and stroke dimensions are: 4.06-inches x 3.62-inches—the same as the LS3. Compared to the Gen IV versions, the Gen V's aluminum cylinder block casting is all-new but based on the same basic architecture. It was refined and modified to accommodate the mounting of the engine-driven fuel pump and vacuum pump. It also incorporates new engine mount attachments, new knock sensor locations, improved sealing and oil-spray piston cooling.

The oiling system is revised and features a new, dual-pressure-control and variable-displacement vane pump with increased flow capacity. As with the Gen III/Gen IV engines, the oil pump is driven by the crankshaft. Variable displacement enables the pump to efficiently deliver oil pump flow as demanded.

All Gen V engines feature oil-spray piston cooling, in which oil-spraying jets in the engine block drench the underside of each piston and the surrounding cylinder wall with an extra layer of cooling, friction-reducing oil. All Gen V LT1, LT4 and LT5 engines use the same block as a foundation.

### CAMSHAFT DESIGN AND CAMSHAFT PHASING

As with the LS3, the LT1 uses a hydraulic roller-lifter camshaft. It is also located in the same position relative to the crankshaft as the LS3, but importantly the LT1's camshaft features an all-new "trilobe" at the rear to drive the engine-mounted, high-pressure fuel pump for the direct-injection combustion system. There's no such extra lobe on the LS3 camshaft, which negates cam swaps between the engines.

For the record, the LT1 camshaft's specifications list include: 0.551/0.524-intake/exhaust lift, 200/207 degrees intake/exhaust duration at 0.050 tappet lift and a 116.5-degree lobe separation angle. The LS3's cam specs are: 0.511/0.525-inch lift, 204/211 degrees duration and a 117-degree lobe separation angle.

Camshaft phasing (variable valve timing), which works with Active Fuel Management to enhance fuel economy, optimizes engine performance for given demands and conditions. A vane-type phaser is installed on the front of the camshaft to change its angular orientation relative to the sprocket, thereby adjusting the timing of valve operation on the fly. It is a cam phasing system that adjusts camshaft timing at the same rate for both intake and exhaust valves. The system allows linear delivery of torque, with near-peak levels over a broad rpm range, and high specific output (horsepower per liter of displacement) without sacrificing overall engine response or driveability. It also provides another effective tool for controlling exhaust emissions. The vane phaser is actuated by hydraulic pressure and flow from engine oil and managed by a solenoid that controls oil flow to the phaser.

### ROTATING ASSEMBLY AND WINDAGE TRAY

Within the LT1 block is a durable rotating assembly that includes a strong 1538MV forged steel crankshaft and 6.125-inch-long, powder-metal connecting rods, as well as high-strength hypereutectic pistons.

Most LS3 production engines have an admittedly tough nodular iron crankshaft that is known to support high horsepower levels, even under higher boost levels. The crankshafts in C6 Corvette models with the Z51 handling package included a dry-sump oiling system that necessitated a longer crank snout to accommodate the unique oil pump. Those cranks were forged steel.

If you order the production-based Chevrolet Performance LS3 crate engine (P/N 19258770) you'll get the standard oil pump and cast crankshaft.

The LT1's 6.125-inch connecting rod length is the same length as the LS3, but the profile of the rod itself is slightly different to enhance strength.

As for the piston design, the LS3 features conventional flat-top design, while the LT1 has a unique head topography that is essential to the direct injection system. The "bowl" and shape of the top of the piston head is designed to promote thorough mixing of the air and fuel. A dished center section helps direct the fuel spray from the injector, which protrudes into the combustion chamber rather than into the intake manifold on the LS3's conventional port injection design.

The crankshaft in the LT1 Small-Block is located with nodular main bearing caps, which is a significant upgrade over the LS3's conventional gray iron main caps. They're stronger and can better absorb vibrations and other harmonics to help produce smoother, quieter performance. They also maintain the optimal crankcase "windows" that were perfected on the LS3's Gen IV architecture.

A redesigned windage tray is also used with the LT1, which features a unique oil scraper designed to enhance performance and efficiency by improving oil flow control and bay-to-bay crankcase breathing.

### CYLINDER HEAD DESIGN

The Gen V's all-new cylinder head design builds on the excellent, racing-proven airflow attributes of previous Small-Block heads and matches it with an all-new direct-injection combustion system. It supports tremendous airflow at higher rpm for a broad horsepower band, along with strong, low-rpm torque.

Compared to the LS3 cylinder head design, the LT1 head features a smaller 59cc combustion chamber, which is designed to complement the volume of the piston dish. The smaller chamber size and dished pistons work together to produce an 11.5:1 compression ratio vs. the LS3's 10.7:1 compression ratio.

The spark plug angle and depth have been modified with the LT1 head, too, to protrude farther into the chamber, placing the electrode closer to the center of the combustion to support the direct injection system. In addition to the new combustion chamber design, the Gen V head features large, straight and rectangular intake ports that feature a slight twist to enhance mixture motion. This is complemented by a reversal of the intake and exhaust valve positions as compared to the Gen III/IV design. The exhaust port shapes are optimized for the new valve locations, with new port opening locations at the manifold face.

### VALVES AND VALVETRAIN

Large, lightweight intake and exhaust valves are used in the LT1 heads, with 2.13-inch hollow intake and 1.59-inch hollow sodium exhaust valves. The lightweight valves enable the engine to rev quickly and capably to greater than 6,000 rpm. LS3 valves measure 2.165 inches intake and 1.59 inches exhaust.

The LT1's valves are held at new 12.5 degrees intake/12 degrees exhaust angles vs. the LS3's 15-degree angle. Additionally, the valves are splayed at 2.61 degrees intake/2.38 degrees exhaust to reduce shrouding and enable greater airflow.

Roller-pivot rocker arms are used in the LT1 and feature a 1.8 ratio vs. the 1.7 ratio of LS3 rockers. The LT1's reversed valve location also eliminates the offset design of the LS3's intake-side rocker arms. Also: the LT1 uses 8.7mm (outside diameter) pushrods, which provide greater stiffness than the LS3's 7.9mm design. That enables improved high-speed valvetrain performance.

### DIRECT INJECTION FUEL SYSTEM

Direct injection is featured on all Gen V engines. The technology moves the point where fuel feeds into an engine closer to the point where it ignites, enabling greater combustion efficiency. It fosters a more complete burn of the fuel in the air-fuel mixture, and it operates at a lower temperature than conventional port injection. That allows the mixture to be leaner (less fuel and more air), so less fuel is required to produce the equivalent horsepower of a conventional port injection fuel system.

This represents one of the fundamental differences between the engines. The LT1 features direct injection, with injectors positioned in the cylinder heads, while the LS3 features a conventional port injection system, with injectors located in the intake manifold. That difference alone makes it impossible to simply swap heads and intakes between the LT and LS families.

The pistons play an integral role in the direct injection system, as they feature dished heads designed to direct the fuel spray for a more complete combustion. Design of this advanced combustion system was optimized after thousands of hours of computational analysis, representing one of the most comprehensively engineered combustion systems ever developed by General Motors.

The direct injection system features very high fuel pressure, up to 2,175 psi (15 MPa) on most engines and as high as 2,900 psi (20 MPa) on the supercharged LT4 and LT5 variant, requiring a high-pressure, engine-driven fuel pump in addition to a conventional fuel-tank-mounted pump. On all Gen V engines, the pump is mounted in the "valley" between cylinder heads—beneath the intake manifold. It is driven by the camshaft at the rear of the engine.

## Gen V Small-Block Crate Engines

RPO Code	Displacement (cu/in/Liters)	Compression Ratio	Horsepower	Torque (lb.-ft.)
LV3	262 / 4.3	11.0:1	285 @ 5,300 rpm	305 @ 3,900 rpm
L83	325 / 5.3	11.0:1	355 @ 5,600 rpm	383 @ 4,100 rpm
L86	376 / 6.2	11.5:1	420 @ 5,600 rpm	460 @ 4,100 rpm
LT1	376 / 6.2	11.5:1	460 @ 6,000 rpm	465 @ 4,600 rpm
LT376/535	376 / 6.2	11.5:1	535 @ 6,300 rpm	470 @ 4,600 rpm
LT4	376 / 6.2	10.0:1	650 @ 6,400 rpm	650 @ 3,600 rpm
LT5	376 / 6.2	10.0:1	755 @ 6,400 rpm	715 @ 3,600 rpm

### LT1-SPECIFIC FEATURES

In addition to the features that compare and contrast with the LS3, the new LT1 has a number of unique components that simply aren't shared with previous LS engines, including:

- PCV-integrated rocker covers designed to reduce oil consumption
- Cylinder deactivation that shuts down four cylinders in certain light-load driving conditions—and featuring unique, "collapsible" valve lifters for the deactivating cylinders
- Four-into-one short-header-type exhaust manifolds similar to the LS7 design, but made of cast iron
- Single-bore 87mm throttle body
- Revamped cooling system with a new, offset water pump design
- The use of electric power steering on production models means there's no provision for a conventional power steering pump on the accessory drive system.

In summary, the lineage between the LS3 and the LT1 is clear, but where the LS3 was an evolution of previous LS engines, the LT1 is more of new species. Therefore, mixing and matching parts between the LT and LS families isn't practical or, in most cases, feasible.

### LV3 4.3L

The 4.3L V-6 is the smallest Gen V engine and is based on the V-8 versions, but with two fewer cylinders—a design lineage that dates back to the previous 4.3L V-6, which was itself a Gen II Small-Block with a pair of cylinders removed. The bore and stroke dimensions are 3.92-inch (99.6 mm) bore x 3.62-inch (92 mm) stroke, for a displacement of 262 cu in. It is used in the Chevrolet Silverado 1500 and GMC Sierra 1500, where it is rated at 285 horsepower and 305 lb.-ft. of torque.

### L83 5.3L

The L83 is the workhorse of GM's full-size trucks and SUVs, including the Chevrolet Silverado 1500, Tahoe and Suburban, as well as the GMC Sierra 1500 and Yukon lineups. It has a smaller bore—3.78 inches (96 mm)—than other Gen V engines, but the same 3.62-inch (92 mm) stroke shared by all of them. It is rated at 355 hp and 383 lb.-ft. of torque.

### L86 6.2L

The L86 6.2L is the largest, most powerful Gen 5 engine offered in GM's trucks and SUVs, delivering 420 hp and 460 lb.-ft. of torque. A forged steel crank is unique among the truck engines, along with its larger 4.06 (103.25 mm) bore diameter. This engine is available in the Silverado 1500 and Sierra 1500 and is standard in the GMC Yukon and Cadillac Escalade.

### LT1 6.2L

It's the standard engine in the C7 Corvette Stingray and Camaro SS, where it is rated at up to 460 horsepower and 465 lb.-ft. of torque (with the optional exhaust system). It shares the same basic configuration and 4.065 x 3.622 bore/stroke dimensions as the L86, but features other unique components to generate its higher output.

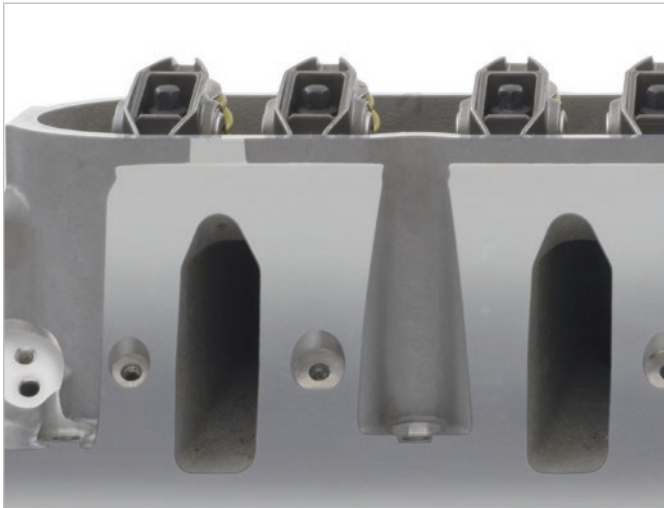
### LT4 6.2L SUPERCHARGED

The supercharged LT4 engine is the power behind the C7 Corvette Z06 and Camaro ZL1, delivering a stunning 650 hp and 650 lb.-ft. of torque. Each component of the rotating assembly, from the crankshaft to the piston rings, is unique to the LT4 to support the cylinder pressures the boosted engine is capable of generating. The LT4 produces 9.4 psi of intake boost.

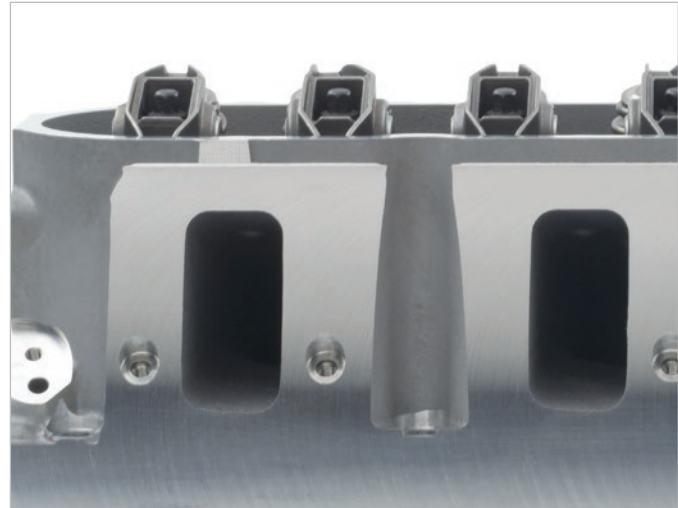
### LT5 6.2L SUPERCHARGED

The new, supercharged 6.2L LT5 is the power behind the 2019 Corvette ZR1. The LT5 crate engine delivers 755 horsepower and 715 lb.-ft. of torque. An all-new, 2.65-liter supercharger (64 percent larger than the LT4's supercharger) pumps out more boost and blows into a robust charge-cooling system with about twice the capacity of the LT4's system. The LT5 also features the largest throttle body (95mm) ever on an LS or LT engine, an electronically controlled bypass for the supercharger, specific heavy-duty main bearings and more. The LT5 produces 14 psi, of boost, and is 2.5 inches taller than the LT4.





**A** Cathedral Intake Port and Bolt Pattern



**B** LS3 Intake Port and Bolt Pattern

## CYLINDER HEADS – INTAKE PORT DESIGN

Cylinder head interchangeability enables great parts-mixing to build custom LS engine combinations, but the heads must be matched with intake manifolds that have compatible intake port configurations. The port sizes and shapes include:

### Cathedral port

Introduced on the LS1 engine and used also on the LS6 and LS2, cathedral-port heads are named for the unique shape of the top of the intake port. Intake manifolds for LS1, LS2, LS6 and Vortec engines with cathedral-port heads are mostly interchangeable. (Photo A)

### Rectangular port – LS7-style

The second LS intake runner design debuted on the Corvette Z06's LS7 engine. This rectangular design supports the straight-through airflow design of the heads. They feature 270cc intake ports and the ports and combustion chambers are CNC-ported from the factory. Use only with the LS7 intake manifold. The LSX-LS7 head features the same port design, but with six-bolt clamping vs. the production four-bolt pattern. (Photo C)

### Rectangular port – L92/LS3 style

Similar to the LS7 design, but the ports are a little taller and a little narrower. They flow more than cathedral-port heads, but not as much

as LS7 heads. In addition to the L92 6.2L engines, this port shape is also used on LS3 engines and some 6.0L truck engines, as well as the Corvette ZR1's LS9 and Cadillac CTS-V's LSA supercharged engines. Intake manifold bolt patterns are unique to this port design. (Photo B)

### C5R heads

These heads pioneered the rectangular-port design, but because they are designed for professional finishing, their final shape and size depends on whomever is performing the porting (not shown).

## CYLINDER HEADS – VALVES AND RECOMMENDED APPLICATIONS

Each LS cylinder head has specific valve sizes, locations and valve angles. Here's an overview of them:

### Cathedral-port heads

Designed for smaller-displacement engines, these heads have the smallest valves: 2.000-inch intake and 1.500-inch exhaust. They're held at a 15-degree angle. They also have the closest valve spacing, which limits the maximum valve size. LS6 valves include lightweight hollow-stem intake and sodium-filled exhaust parts; all others in this family feature solid-stem construction. (Photo A)

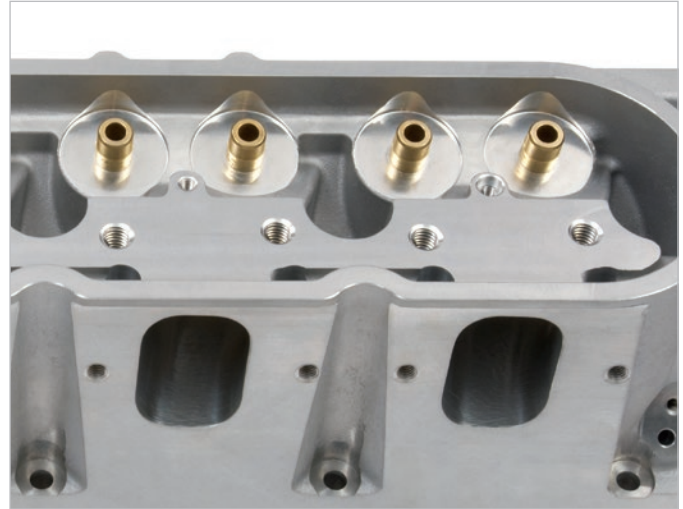
## LS Compatibility—Heads vs. Intakes

Engine	INTAKES			HEADS						
	Part Number	Manifold Type	Port Type	12559855 Std LS1	12564824 (discon.) Std LS6/LS2	12562319 Std LQ9	88958622 (discon.) CNC LS6	12629064 Std L76/L92	12629063 Std LS3	88958758 CNC LS3
LS1/LS6	88894339 (discon.)	EFI	Cathedral	Yes	Yes	Yes	Yes	No	No	No
LS2/LQ4	88958675	4-bbl	Cathedral	Yes	Yes	Yes	Yes	No	No	No
LS3	12638197	EFI	L92	No	No	No	No	Yes	Yes	Yes
L92/LS3	25534416	4-bbl w/inj	L92	No	No	No	No	Yes	Yes	Yes
L92/LS3	25534401	4-bbl	L92	No	No	No	No	Yes	Yes	Yes
L92/LS3	19244037	LSX 4-bbl	L92	No	No	No	No	Yes	Yes	Yes
L92/LS3	19244035	LSX 4-bbl	L92	No	No	No	No	Yes	Yes	Yes
LS7	12644568	EFI	LS7	No	No	No	No	No	No	No
LS7	25534413	4-bbl w/inj	LS7	No	No	No	No	No	No	No
LS7	25534394	4-bbl	LS7	No	No	No	No	No	No	No
LSX454	19354465	LSX 4-bbl	LS7	No	No	No	No	No	No	No
LSX-CT	19257854	LSX 4-bbl	LSX-CT	No	No	No	No	No	No	No
LSX454R	19257851	LSX 4-bbl	LSX-DR	No	No	No	No	No	No	No

No=not compatible Yes=direct compatibility



**C** LS7 Intake Port and Bolt Pattern



**D** LSX-CT and LSX-DR Ports

**L92/LS3 heads**

Similar in design to the LS7 head, the L92 heads don't flow quite as much and the valves are correspondingly smaller: 2.165-inch on the intake side and 1.590-inch on the exhaust side. They are held at a 15-degree angle and also require offset rocker arms. These heads/valves require at least a 4.00-inch bore, but work best on an engine with a 4.065-inch bore. Valve-to-piston clearance must be checked when using them on an engine originally equipped with cathedral-port heads. (Photo B)

**LS7 heads**

Using LS-Series' largest production valves—2.200-inch on the intake side and 1.610-inch on the exhaust—the LS7 heads offer tremendous airflow, but they require an engine with no less than 4.100-inch bores. The intake valves are made of titanium and the exhaust valves are sodium-filled; they are held at a 12-degree angle. That and their large size require offset rocker arms on the intake side. Valve-to-piston clearance must be checked when using these heads with pistons not designed for the LS7 engine. (Photo C)

**C5R**

Designed for engines with at least 4.125-inch bores, these heads can accommodate 2.200-inch intake and 1.650-inch exhaust valves; they are held at an 11-degree angle and their spacing is unique. When using on an engine not originally designed for C5R pistons, valve-to-piston clearance must be checked. (not shown)

**LSX-CT and LSX-DR**

CT and DR are in-line heads, with a valve angle of 11 degrees. The CT head was designed specifically for 410 CID sprint car applications, with 2.200-inch intake and 1.610-inch exhaust valve sizes and valve placement modified and optimized for 4.125-inch bores. DR heads were designed for 410-plus CID, high-rpm drag racing applications. Valve placement was spread from the CT to allow up to 2.280-inch and 1.620-inch valves. Larger valve sizes require a 4.165-inch minimum bore. (Photo D)

**LS Compatibility—Heads vs. Intakes (continued)**

INTAKES				HEADS						
Engine	Part Number	Manifold Type	Port Type	19354245 LSX-L92 Small Bore	19354243 LSX-LS3	19354244 LSX-LS9	12578450 Std CNC LS7	19354239 LSX-LS7	19330896 LSX-CT	19330894 LSX-DR
LS1/LS6	88894339 (discon.)	EFI	Cathedral	No	No	No	No	No	No	No
LS2/LQ4	88958675	4-bbl	Cathedral	No	No	No	No	No	No	No
LS3	12674428	EFI	L92	Yes	Yes	Yes	No	No	No	No
L92/LS3	25534416	4-bbl w/inj	L92	Yes	Yes	Yes	No	No	No	No
L92/LS3	25534401	4-bbl	L92	Yes	Yes	Yes	No	No	No	No
L92/LS3	19244037	LSX 4-bbl	L92	Yes	Yes	Yes	No	No	No	No
L92/LS3	19244035	LSX 4-bbl	L92	Yes	Yes	Yes	No	No	No	No
LS7	12644568	EFI	LS7	No	No	No	Yes	Yes	No	No
LS7	25534413	4-bbl w/inj	LS7	No	No	No	Yes	Yes	No	No
LS7	25534394	4-bbl	LS7	No	No	No	Yes	Yes	No	No
LSX454	19354465	LSX 4-bbl	LS7	No	No	No	Yes	Yes	No	No
LSX-CT	19257854	LSX 4-bbl	LSX-CT	No	No	No	No	No	Yes	Yes
LSX454R	19257851	LSX 4-bbl	LSX-DR	No	No	No	No	No	Yes	Yes

*No=not compatible Yes=direct compatibility*





**A** LS6 Rockers



**B** L92 Rockers

## VALVETRAIN

LS-Series valvetrain systems are very universal. All production engines use investment-cast rockers with roller trunnions. They attach to a bolt-down mounting bracket (except for LS7 and LSX applications that have machined pedestals) that makes installation fast and easy. All production engines feature 1.7-ratio rockers, except the LS7, which uses 1.8-ratio rockers. Rockers are specific to their cylinder head families. Here's a look at the various applications:

### Cathedral-port heads

Use interchangeable rockers on the intake and exhaust sides (P/N 10214664). (Photo A)

### L92/LS3 heads

Use specific, offset intake rockers P/N 12569167 and non-offset exhaust rockers P/N 10214664. (Photo B)

### LS7 heads

Use specific, offset intake rockers P/N 12579615 and non-offset exhaust rockers P/N 12579617. (Photo C)

### LSX-DR heads

LSX-DR heads require racing-style shaft mount rocker systems. Chevrolet Performance offers a 1.90:1-ratio rocker arm kit (P/N 19201808). (Photo D)

## LS Compatibility—Heads vs. Blocks

BLOCKS			HEADS						
Engine	Part Number	Bore Size	12559855 (discon.) Std LS1	12564824 (discon.) Std LS6/LS2	12562319 Std LQ9	88958622 (discon.) CNC LS6	12629064 Std L76/L92	12629063 Std LS3	88958758 CNC LS3
LS1/LS6	12561166 (discon.)	3.890"	Yes	Yes	Yes	Yes	No	No	No
LS2/L76	12602691	4.000"	Yes	Yes	Yes	Yes	Yes	Yes	Yes
L92/LS3	12673475	4.065"	Yes	Yes	Yes	Yes	Yes	Yes	Yes
LSA	12673476	4.065"	Yes	Yes	Yes	Yes	Yes	Yes	Yes
LS9	12623969	4.065"	Yes	Yes	Yes	Yes	Yes	Yes	Yes
LS7	19213580	4.125"	Yes	Yes	Yes	Yes	Yes	Yes	Yes
C5R	12480030	4.120"–4.160"	Yes	Yes	Yes	Yes	Yes	Yes	Yes
LSX Std. Deck <sup>1</sup>	19260093	3.890"	*	*	*	*	*	*	*
LSX Tall Deck <sup>1</sup>	19260100	3.890"–4.200"	*	*	*	*	*	*	*
LSX376	19260095	4.085"	Yes	Yes	Yes	Yes	Yes	Yes	Yes
LSX454	19260099	4.185"	Yes	Yes	Yes	Yes	Yes	Yes	Yes

No=not compatible Yes=direct compatibility \*4.00" minimum bore  
<sup>1</sup>LSX Semi-Finished - needs finish bore/hone and deck height machined

## BUILDER'S TIP

### ENSURING WINDAGE TRAY CLEARANCE ON LS ENGINES

When building a custom LS engine combination, care must be taken to make sure the connecting rods don't interfere with the windage tray. To do that, set the windage tray over the installed rotating assembly carefully and rotate the crankshaft. If any of the connecting rods touch the tray, you'll have to use a specially designed windage tray for longer-stroke cranks.





C LS7 Rockers



D LSX-DR Rocker Stand Pads

### HEAD-TO-BLOCK COMPATIBILITY

Because of their comparatively small bores—3.89 inches—LS1 and LS6 engines can only use LS1, LS6 and LS2 heads. Using heads designed for larger engines will cause valve-to-block interference. The larger 4.00-inch bore of the LS2 enables it to use LS1/LS6 heads as well as L92-style heads (including LS3, LS9 and LSA engines). The 6.2L engines (LS3, L92, etc.) can use any head, except for the LS7 and C5R, while the 7.0L LS7 and C5R blocks can use any LS-series head. LS7 blocks should be matched with heads designed for at least 4.10-inch bores; and 4.125-inch bores are preferred.

Most LS production cylinder blocks share the same cylinder head bolt pattern and the same size head bolts—four 11mm bolts per cylinder (20 in total) and five upper 8mm bolts. Early LS1 and LS6 engines used different-length 11mm bolts, but engines from 2004 and later use same-length bolts. LS9 engines use stronger 12mm head bolts.

Non-production blocks, such as Chevrolet Performance's LSX block and the C5R, offer the same head-bolt pattern as production blocks. All LS heads will bolt up to them, but care must be taken to select the most compatible heads based on the appropriate bore size. Because of their large bores, heads designed for at least 4.10-inch bores should be used and 4.125-inch bores are preferred, such as the L92/LS3 or LS7 heads.

Chevrolet Performance's LSX cylinder heads use 10 11mm and 13 8mm head bolts, or eight more than a regular-production LS head. That's more than 50 percent more head bolts than production heads, supplying superior clamping strength.

All cylinder heads used with the LSX tall-deck block require the appropriate intake manifold designed for tall-deck applications because the higher deck of the block widens the dimension between the heads' manifold-mounting positions.

### LS Compatibility—Heads vs. Blocks (continued)

BLOCKS			HEADS						
Engine	Part Number	Bore Size	19354245 LSX-L92	19354243 LSX-LS3	19354244 LSX-LS9	12578450 Std CNC LS7	19354239 LSX-LS7	19330896 LSX-CT	19330894 LSX-DR
LS1/LS6	12561166 (discon.)	3.890"	Yes	No	No	No	No	No	No
LS2/L76	12602691	4.000"	Yes	Yes	Yes	No	No	No	No
L92/LS3	12673475	4.065"	Yes	Yes	Yes	No	No	No	No
LSA	12623968	4.065"	Yes	Yes	Yes	No	No	No	No
LS9	12621983	4.065"	Yes	Yes	Yes	No	No	No	No
LS7	19213580	4.125"	Yes	Yes	Yes	Yes	Yes	Yes	Yes
C5R	12480030	4.120"-4.160"	Yes	Yes	Yes	Yes	Yes	Yes	Yes
LSX Std. Deck <sup>1</sup>	19260093	3.890"	**	**	**	**	**	**	**
LSX Tall Deck <sup>1</sup>	19260100	3.890"-4.200"	**	**	**	**	**	**	**
LSX376	19260095	4.085"	Yes	Yes	Yes	No	No	No	No
LSX454	19260099	4.185"	Yes	Yes	Yes	Yes	Yes	Yes	Yes

No=not compatible Yes=direct compatibility \*4.00" minimum bore \*\*4.125" minimum bore  
<sup>1</sup>LSX Semi-Finished - needs finish bore/hone and deck height machined



### BUILDER'S TIP

#### PRIMING THE LS ENGINE

If you're used to building classic Small-Block and Big-Block engines, you've probably used an electric drill or similar tool in the distributor hole to drive the oil pump and prime the engine prior to start-up. LS engines don't use distributors, so engine priming must be performed in other ways. First of all, fill the oil pump pickup with oil when assembling the engine. That will ensure a quantity of oil is in the pump when the engine is started for the first time. Also, disconnect either the fuel supply or ignition system when it's time to start the engine and allow the engine to "roll over" for approximately 30 seconds. That allows oil to circulate through the engine without the engine running. Removing spark plugs will allow the engine to prime faster with less load on the bearings. Then reconnect the fuel or ignition and fire up your LS engine!

*Chevrolet Performance*

# ***LS & LT ENGINE SWAPS***





Swapping an LS or LT engine into an older vehicle is one of the hottest trends in hot rodding, with more crate engines and swap parts making it an easier, more economical choice than ever. There are a number of supporting components and accommodations required for installation. The following tips outline the basics for a successful swap.



### 1. Oil Pan

Chevrolet Performance crate engines include an installed oil pan. However, it may not fit the chassis or clear the front cross member of older vehicles. Chevrolet Performance's Muscle Car Oil Pan Kit (P/N 19212593) is designed to accommodate many older Chevrolet vehicles (see page 281), but in some cases cross member modifications and/or a custom oil pan may be required.

### 2. Engine Mounts

The engine mounts for LS and LT engines are different from Small-Block and Big-Block mounts and their requirements vary from vehicle to vehicle. Aftermarket mounts are readily available to accommodate most popular swap projects, but in some cases, custom mounts may be required. It's also important to maintain the optimal driveline angles when installing the new engine. That's about 3 or 4 degrees downward, where the front of the engine is 3 or 4 degrees higher than the rear of the engine.

### 3. Air Intake

On fuel-injected engines using a factory-style Mass Airflow-type control system such as the controller kits offered by Chevrolet Performance, the Mass Airflow meter must be mounted in a 4-inch-diameter tube that has at least a 6-inch-long straight section, with the airflow meter mounted at the middle of the straight section and at least 10 inches from the throttle body. Chevrolet Performance engine control kits do not include the tubing.

### 4. Front-End Accessory Drive System

Because of the variety of applications and installation options, Chevrolet Performance crate engines do not include a front-end accessory drive system, but more than a dozen production-based accessory drive systems are available to accommodate most LS and LT crate engines. Aftermarket systems are also available for other applications. Builders should check carefully for chassis and/or front cross member clearance when installing an accessory drive kit. Modifications may be required.

**NOTE:** LT1, LT4 and LT5 accessory drive systems do not include a power steering pump. Chevrolet Performance offers power steering pump kits for the LT1 and LT4. See pages 276 and 278.

### 5. Exhaust Manifolds

Most Chevrolet Performance LS and LT crate engines do not include exhaust manifolds. The builder will have to source them from the aftermarket or custom-build them to suit the vehicle. A number of exhaust header manufacturers offer LS-swap headers for popular vehicles, but custom headers may be required. For vehicles without adequate clearance for traditional mid-length or long-tube headers, some factory exhaust manifolds, such as the LS7 manifolds, offer excellent flow properties.

### 6. Cooling System

The inlet and outlet locations on radiators for traditional Small-Block and Big-Block engines do not match the flow patterns of LS and LT engines. The builder will need a new radiator to accommodate a double-pass design that features the inlet and outlet on the same side. Consequently, new radiator hoses are also required. Some aftermarket manufacturers offer radiators and hoses for LS and LT swaps.

### 7. Fuel System

For fuel-injected applications, a baffled, tank-mounted high-pressure fuel pump (with a rating of at least 255 LPH for many applications) is required, along with a fuel return line to the tank. Original fuel tanks can be modified, but a number of aftermarket manufacturers offer swap-ready tanks with the pump, filter/regulator, anti-slosh baffles and return line accommodations.

### 8. Engine Control Module and Harness Kits

The engine control module is the brain of an LS or LT swap. It is not included with Chevrolet Performance crate engines, but Chevrolet Performance offers approximately 25 kits to accommodate all of our production-style fuel-injected engine systems. They offer an advantage over used or salvage yard controllers by being specially calibrated for retro-fit installations. The Gen IV-style and Gen V-style (LT) systems include a throttle pedal assembly to accommodate the engines' electronic throttle control. The kits also include oxygen sensors, which must be installed in the exhaust system.

### 9. Gauges

The stock gauges in older vehicles will not work or display correctly with an LS or LT swap without modification or replacement. There are a variety of aftermarket options, from adapters that allow the use of most of the original gauges to replacement instruments calibrated for LS and LT use. The speedometer will also require a signal converter when used with some control systems and/or an electronically controlled transmission.

### 10. Transmission Cross Member

When installing a Chevrolet Performance SuperMatic 4L60/4L70 Series, SuperMatic 4L80 Series or SuperMatic 8L90-E automatic transmission, or T56 Super Magnum manual transmission with an LS or LT engine, a new transmission cross member will likely be required. Aftermarket kits are available for popular vehicle conversions, but a custom cross member may be required.

# L96

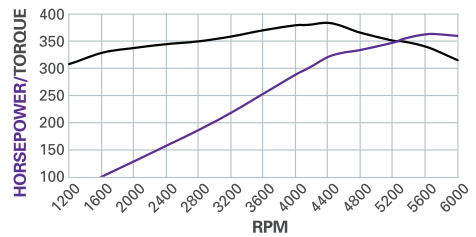
19370449



**360 hp**  
@ 5,400 rpm

**380 lb.-ft.**  
@ 4,200 rpm

DYNO CHART



## HEAVY-DUTY LS POWER FOR YOUR TRUCK!

Chevrolet Performance’s L96 6.0L crate engine is based on the same work-ready powerhouse offered in Silverado HD trucks—and it’s ready to go to work for you in a truck or project vehicle that needs a fresh engine.

Thanks to the advantage of its high-flow cylinder heads and other technologies, the L96 offers more than 50 percent more horsepower than the 454 Big-Block offered in Chevy trucks from the 1970s through the early 1990s. It also delivers more torque than most production 454 engines, while cranking it out in a lighter, more compact package.

Chevrolet Performance’s inclusive crate engine kit includes the engine assembly with a production high-torque intake manifold, throttle body assembly, ignition coils, water pump, balancer and more. You’ll need to add a front-end accessory drive system and an engine controller, but we’ve got that covered, too.

Use accessory drive kit P/N 19369108 for applications without air conditioning and air conditioning add-on kit P/N 19260892 with AC. You’ll also want engine controller kit P/N 19356410 to get it all running. See page 274 for more details on the accessory drive kits and page 288 for more information on the controller kit.

The L96 offers classic Big-Block grunt with all the modern advantages of an LS engine. Talk about the best of both worlds!

**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.

### TECH SPECS

<b>Part Number:</b>	19370449
<b>Engine Type :</b>	Gen IV Small-Block V-8
<b>Displacement (cu in):</b>	364 (6.0L)
<b>Bore x Stroke (in):</b>	4.000 x 3.622 (101.6 x 92mm)
<b>Block (P/N 12609999):</b>	Cast iron with 6-bolt, cross-bolted main caps
<b>Crankshaft (P/N 12588613):</b>	Nodular iron
<b>Connecting Rods (P/N 12649190):</b>	Powdered metal
<b>Pistons (P/N 12589804):</b>	Hypereutectic aluminum (with polymer coating) with floating wrist pins
<b>Camshaft Type (P/N 12626660):</b>	Hydraulic roller
<b>Valve Lift (in):</b>	0.476 intake / 0.476 exhaust
<b>Camshaft Duration (@.050 in):</b>	193° intake / 200° exhaust
<b>Cylinder Heads (P/N 12629062):</b>	Aluminum
<b>Valve Size (in):</b>	2.000 intake / 1.550 exhaust
<b>Compression Ratio:</b>	9.6:1
<b>Rocker Arms (P/N 12669995 int):</b>	Investment-cast, roller trunnion
<b>Rocker Arms (P/N 12681275 exh):</b>	Investment-cast, roller trunnion
<b>Rocker Arm Ratio:</b>	1.7:1
<b>Recommended Fuel:</b>	Regular unleaded
<b>Maximum Recommended rpm:</b>	6,000
<b>Reluctor Wheel:</b>	58X
<b>Balanced:</b>	Internal

### INSTALLATION NOTES

- Assembly does not include any electronics
- Includes electronic throttle body
- Use L96 engine controller P/N 19356410 for engine operation. Includes electronic throttle pedal required for throttle input to the ECU
- Not intended for marine use



Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.

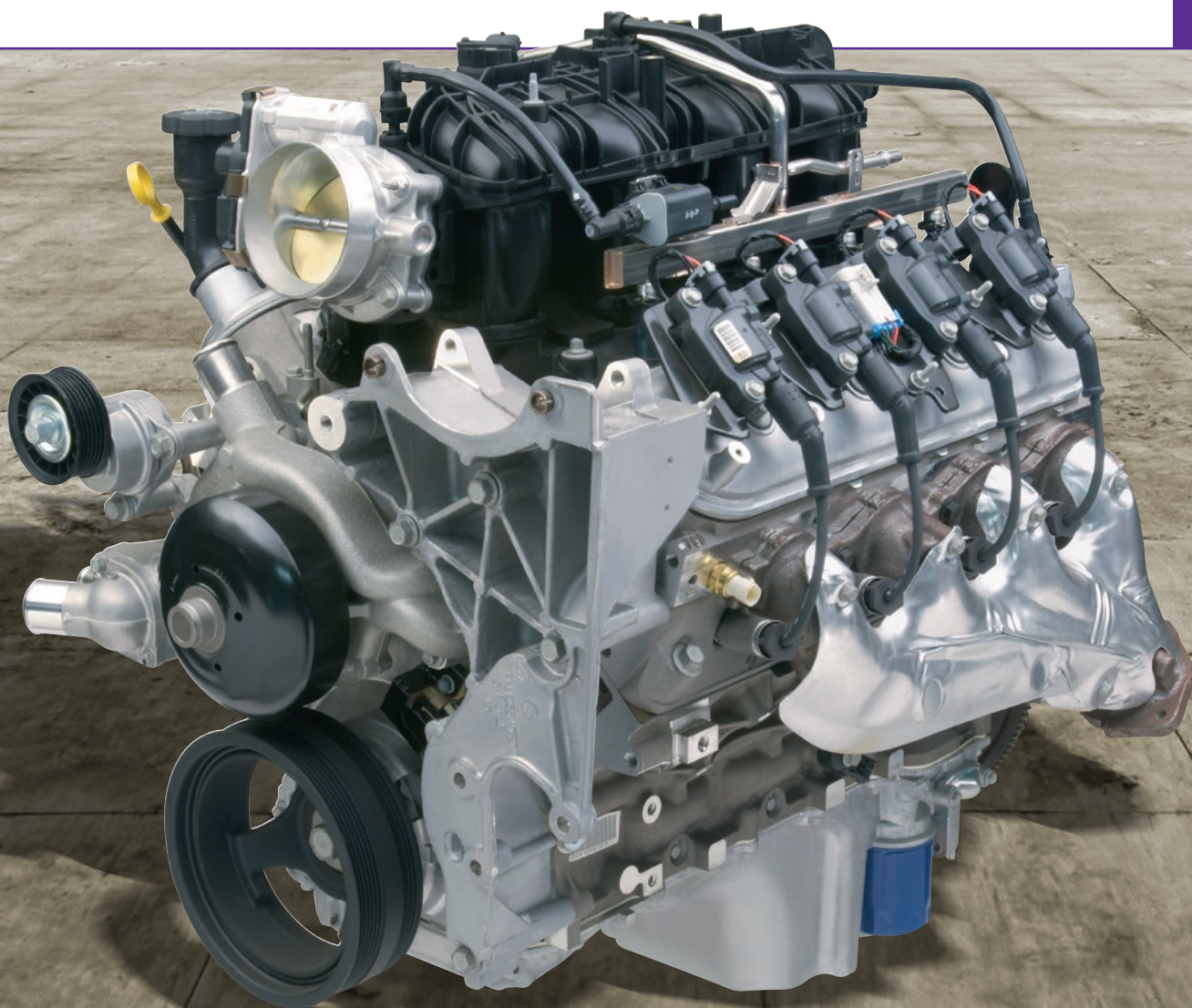


Chevrolet Performance does not utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.



This part is intended for competition use only. See page 2 for complete details.





**19368611**  
**SuperMatic™ 4L65-E Four-Speed Automatic Transmission (remanufactured)**

A durable, easy-cruising four-speed overdrive automatic transmission; electronically controlled for more precise, fuel-saving performance.

*See page 359 for torque converter applications.*



**19302406**  
**Transmission Controller**

Required when using a GM electronically controlled automatic transmission. Includes wiring harness.

*See page 363 for details.*

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

*See page 240 for our complete line of LS/LT/LSX-Series components*



**19370438**  
**L96 Controller Kit**

*Page 289*



**19352208**  
**T56 Super Magnum Six-Speed Manual Transmission**

*Page 364*



**19329620**  
**LS/LT Bell Housing**

*Page 364*



**19299802**  
**SuperMatic™ Torque Converter**

*Page 358*

# LS3

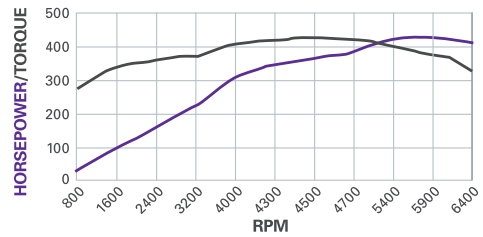
19370416



**430 hp**  
@ 5,900 rpm

**425 lb.-ft.**  
@ 4,600 rpm

DYNO CHART



## A NEW CLASSIC!

As the standard engine in the fifth-generation Camaro SS and C6 Corvette, the high-revving, deep-breathing LS3 6.2L is poised to go down in history as one of Chevrolet’s best and most versatile engines. It’s no surprise that enthusiasts and builders have made it one of the most popular LS swap engines.

The LS3 is filled with components designed for high performance and longevity. The aluminum block is filled with a sturdy reciprocating assembly that combines with L92-type rectangular-port heads to deliver a 10.7:1 compression ratio. A high-lift, hydraulic roller camshaft complements the LS3’s tremendous airflow capability and enhances its broad torque curve. Out-of-the-crate horsepower is 430, with an impressive 425 lb.-ft. torque.

Our LS3 crate engine comes complete from the SS-specific oil pan to the ignition system. It also includes the intake manifold assembly with injectors and throttle body, exhaust manifolds, water pump, balancer, 58x reluctor wheel and 14-inch automatic-transmission flexplate. The SS oil pan doesn’t suit all applications. Use the vehicle-specific oil pan for original LS-powered vehicles or Chevrolet Performance’s Muscle Car Oil Pan Kit P/N 19212593 for older vehicles.

**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.

### TECH SPECS

<b>Part Number:</b>	19370416
<b>Engine Type:</b>	LS-Series Gen IV Small-Block V-8
<b>Displacement (cu in):</b>	376 (6.2L)
<b>Bore x Stroke (in):</b>	4.065 x 3.622 (103.25 x 92mm)
<b>Block (P/N 12623967):</b>	Cast aluminum with 6-bolt, cross-bolted main caps
<b>Crankshaft (P/N 12685659):</b>	Nodular iron
<b>Connecting Rods (P/N 12649190):</b>	Powdered metal
<b>Pistons (P/N 19207287):</b>	Hypereutectic aluminum
<b>Camshaft Type (P/N 12623063):</b>	Hydraulic roller
<b>Valve Lift (in):</b>	.551 intake / .522 exhaust
<b>Camshaft Duration (@.050 in):</b>	204° intake / 211° exhaust
<b>Cylinder Heads (P/N 12629063):</b>	Aluminum L92-style port; as cast with 68cc chambers
<b>Valve Size (in):</b>	2.165 intake / 1.590 exhaust
<b>Compression Ratio:</b>	10.7:1
<b>Rocker Arms (P/N 12669995 int):</b>	Investment-cast, roller trunnion
<b>Rocker Arms (P/N 12681275 exh):</b>	Investment-cast, roller trunnion
<b>Rocker Arm Ratio:</b>	1.7:1
<b>Recommended Fuel:</b>	Premium pump
<b>Maximum Recommended rpm:</b>	6,600
<b>Reluctor Wheel:</b>	58x
<b>Balanced:</b>	Internal

### INSTALLATION NOTES

- Assembly does not include any electronics
- Use LS3 Controller Kit P/N 19344328 for engine operation. Kit includes electronic throttle pedal, which is required for throttle input to the ECU (see page 289)
- Includes Chevy SS wet sump oil pan
- Not intended for marine applications
- Front-End Accessory Drive Kits are available in several configurations (see page 270 for application)

Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.

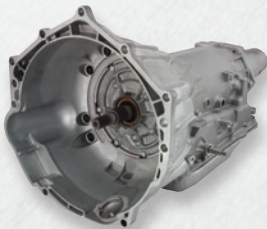
Chevrolet Performance does not utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.

This part is intended for competition use only. See page 2 for complete details.





Also available as an  
E-ROD system  
See page 228 for details



**19368611**  
**SuperMatic™ 4L65-E Four-Speed Automatic Transmission (remanufactured)**

A durable, easy-cruising four-speed overdrive automatic transmission; electronically controlled for more precise, fuel-saving performance.

See page 359 for torque converter applications.



**19302405**  
**Transmission Controller**

Required when using a GM electronically controlled automatic transmission. Includes wiring harness.

See page 363 for details.

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

See page 240 for our complete line of LS/LT/LSX-Series components



**19354328**  
**LS3 Controller Kit**  
Page 289



**19352208**  
**T56 Super Magnum Six-Speed Manual Transmission**  
Page 364



**19329620**  
**LS/LT Bell Housing**  
Page 364



**19299802**  
**SuperMatic™ Torque Converter**  
Page 358



**19155067**  
**Corvette Accessory Drive Kit**  
Page 271

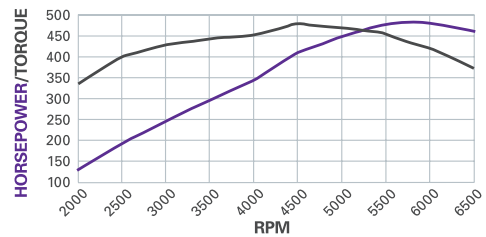


**19301246**  
**Air Inlet Kit for LS-Based Crate Engine Installation**  
Page 283

# LS376/480

19370411    / **495 hp** / **473 lb.-ft.**  
 @ 6,200 rpm @ 5,000 rpm

DYNO CHART



## THE HOT CAM ADDS HEAT TO THE LS3

Our engineers took a production LS3 6.2L (376 cubic inches) and swapped the stock camshaft for the racing-inspired LS Hot Cam (P/N 88958753), which delivered a stunning 495 horsepower and 473 lb.-ft. of torque. That’s nearly 14 percent more power and torque from a simple camshaft change!

We wasted no time in adding that terrific combination—dubbed LS376/480—to our crate engine portfolio. The key to the power boost is the Hot Cam’s 0.525-inch lift on both the intake and exhaust sides, along with 219-degree/228-degree duration specs. That’s less lift on the intake side than the stock LS3 cam, but considerably more duration, allowing the valves to stay open longer to draw in more air from the rectangular-port L92-style heads.

The crate engine package includes the intake manifold, throttle body and fuel rail, along with the ignition system and exhaust manifolds. Use it with the LS376/480 controller kit P/N 19354330, which includes a special pedal for use with the engine’s electronically controlled throttle.


**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.


### TECH SPECS


<b>Part Number:</b>	19370411
<b>Engine Type:</b>	LS-Series Gen IV Small-Block V-8
<b>Displacement (cu in):</b>	376 (6.2L)
<b>Bore x Stroke (in):</b>	4.065 x 3.622 (103.25 x 92mm)
<b>Block (P/N 12623967):</b>	Cast aluminum with 6-bolt, cross-bolted main caps
<b>Crankshaft (P/N 12685659):</b>	Nodular iron
<b>Connecting Rods (P/N 12649190):</b>	Powdered metal
<b>Pistons (P/N 19207287):</b>	Hypereutectic aluminum
<b>Camshaft Type (P/N 88958753):</b>	Hydraulic roller
<b>Valve Lift (in):</b>	.525 intake / .525 exhaust
<b>Camshaft Duration (@.050 in):</b>	219° intake / 228° exhaust
<b>Cylinder Heads (P/N 12629063):</b>	Aluminum L92-style port; as cast with 68cc chambers
<b>Valve Size (in):</b>	2.165 intake/ 1.590 exhaust
<b>Compression Ratio:</b>	10.7:1
<b>Rocker Arms (P/N 12669995 int):</b>	Investment-cast, roller trunnion
<b>Rocker Arms (P/N 12681275 exh):</b>	Investment-cast, roller trunnion
<b>Rocker Arm Ratio:</b>	1.7:1
<b>Recommended Fuel:</b>	Premium pump
<b>Maximum Recommended rpm:</b>	6,600
<b>Reluctor Wheel:</b>	58x
<b>Balanced:</b>	Internal

### INSTALLATION NOTES

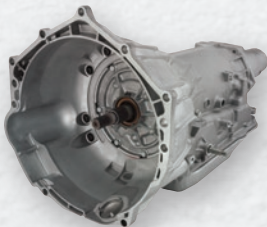
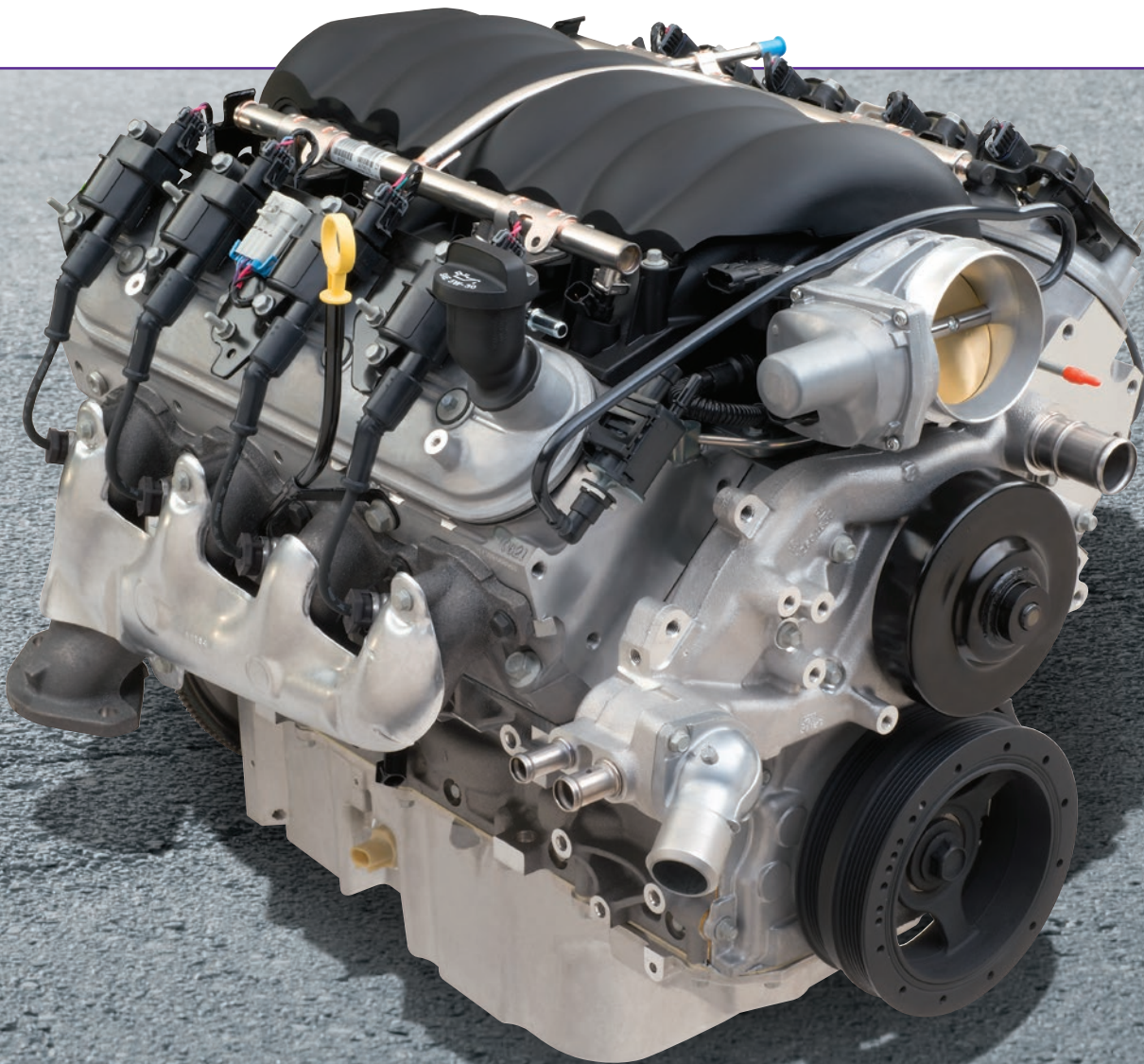
- Assembly does not include any electronics
- Use LS376/480 Controller Kit P/N 19354330 for engine operation. Kit includes electronic throttle pedal, which is required for throttle input to the ECU (see page 289)
- Includes Chevy SS wet sump oil pan
- Not intended for marine applications
- Front-End Accessory Drive Kits are available in two configurations (see page 270 for application)

 Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.

 Chevrolet Performance does not utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.

 This part is intended for competition use only. See page 2 for complete details.





**19368613**  
**SuperMatic™ 4L70-E Four-Speed Automatic Transmission (remanufactured)**

A durable, easy-cruising four-speed overdrive automatic transmission; electronically controlled for more precise, fuel-saving performance.

See page 359 for torque converter applications.



**19302405**  
**Transmission Controller**

Required when using a GM electronically controlled automatic transmission. Includes wiring harness.

See page 363 for details.

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

See page 240 for our complete line of LS/LT/LSX-Series components



**19354330**  
**LS376/480 Controller Kit**

Page 289



**19352208**  
**T56 Super Magnum Six-Speed Manual Transmission**

Page 364



**19212593**  
**Muscle Car Oil Pan Kit**

Page 281



**19299803**  
**SuperMatic™ Torque Converter**

Page 358



**19155067**  
**Corvette Accessory Drive Kit**

Page 271



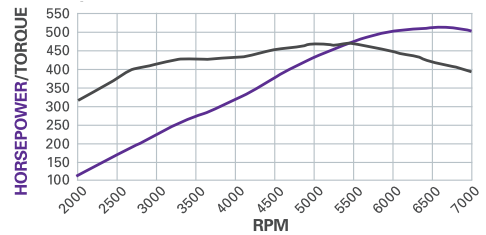
**19301246**  
**Air Inlet Kit for LS-Based Crate Engine Installation**

Page 283

# LS376/515

19370412    / **533 hp** @ 6,600 rpm / **477 lb.-ft.** @ 5,200 rpm

DYNO CHART



## BIG POWER FOR LATE-MODEL VEHICLES

Using the LS3 engine as its foundation, the LS376/515 crate engine adds Chevrolet Performance’s racing-derived ASA Hot Cam and a carbureted intake system to produce 533 horsepower at a high-revving 6,600 rpm and 477 lb.-ft. of torque at 5,200 rpm. It’s a great engine for resto-mod classic and late-model muscle cars.

The assembly includes an SS oil pan and LS3 cylinder heads, with high-flow, rectangular-port intake passages, as well as our unique, spider-type carburetor intake manifold. At the heart of the engine is the ASA Hot Cam, which extends the performance range of the LS3 with more duration. That means it holds open the valves longer, enabling greater airflow at higher rpm. Wind it out yourself and you’ll see what we mean!

You’ll need our LS/LSX Ignition Controller P/N 19171130 and Holley 770-cfm Carburetor P/N 19170093 to get the engine running. And if you’re installing it in an older vehicle, use our Muscle Car Oil Pan Kit P/N 19212593.


**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.


### TECH SPECS


<b>Part Number:</b>	19370412
<b>Engine Type:</b>	LS-Series Gen IV Small-Block V-8
<b>Displacement (cu in):</b>	376 (6.2L)
<b>Bore x Stroke (in):</b>	4.065 x 3.622 (103.25 x 92mm)
<b>Block (P/N 12623967):</b>	Cast aluminum with 6-bolt, cross-bolted main caps
<b>Crankshaft (P/N 12685659):</b>	Nodular iron
<b>Connecting Rods (P/N 12649190):</b>	Powdered metal
<b>Pistons (P/N 19207287):</b>	Hypereutectic aluminum
<b>Camshaft Type (P/N 88958770):</b>	Hydraulic roller
<b>Valve Lift (in):</b>	.525 intake / .525 exhaust
<b>Camshaft Duration (@.050 in):</b>	226° intake / 236° exhaust
<b>Cylinder Heads (P/N 12629063):</b>	Aluminum L92-style port; as cast with 68cc chambers
<b>Valve Size (in):</b>	2.165 intake / 1.590 exhaust
<b>Compression Ratio:</b>	10.7:1
<b>Rocker Arms (P/N 12669995 int):</b>	Investment-cast, roller trunnion
<b>Rocker Arms (P/N 12681275 exh):</b>	Investment-cast, roller trunnion
<b>Rocker Arm Ratio:</b>	1.7:1
<b>Recommended Fuel:</b>	Premium pump
<b>Maximum Recommended rpm:</b>	6,600
<b>Reluctor Wheel:</b>	58x
<b>Balanced:</b>	Internal

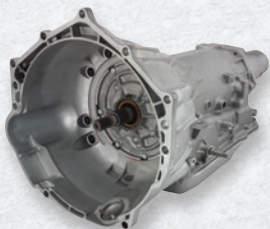
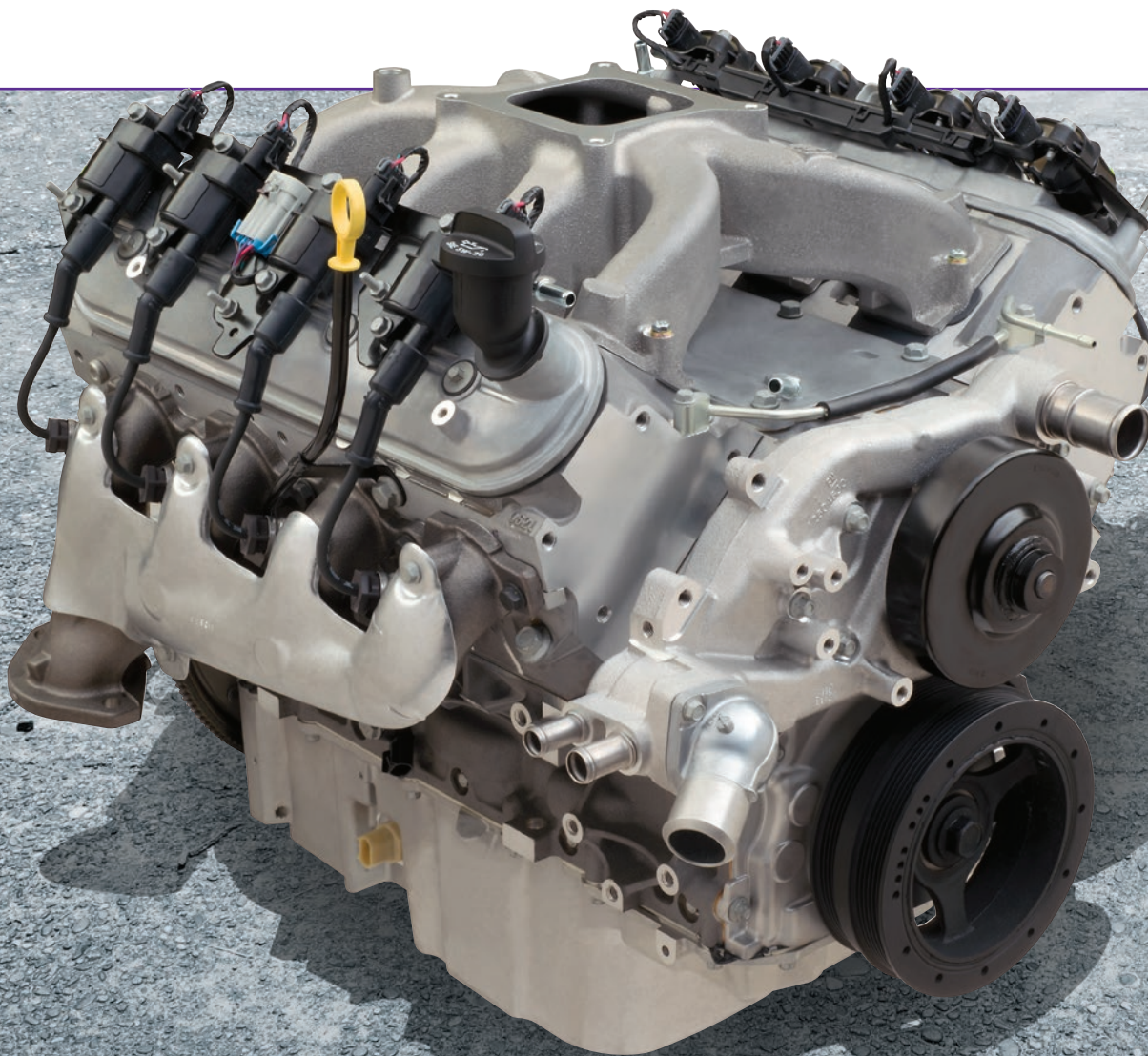
### INSTALLATION NOTES

- Assembly does not include any electronics
- Use LS/LSX Ignition Controller P/N 19355418 (includes harness) (see page 290)
- Includes Chevy SS wet sump oil pan
- Not intended for marine applications
- Holley 770-cfm Carburetor P/N 19170093 recommended
- Front-End Accessory Drive Kits are available in two configurations (see page 270 for application)

 Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.

 Chevrolet Performance *does not* utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.

 This part is intended for competition use only. See page 2 for complete details.



**19368613**  
**SuperMatic™ 4L70-E Four-Speed Automatic Transmission (remanufactured)**

A durable, easy-cruising four-speed overdrive automatic transmission; electronically controlled for more precise, fuel-saving performance.

See page 359 for torque converter applications.



**19332775**  
**Transmission Controller**

Required when using a GM electronically controlled automatic transmission. Includes wiring harness.

See page 363 for details.

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

See page 240 for our complete line of LS/LT/LSX-Series components



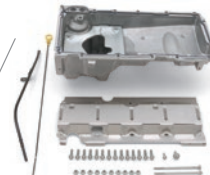
**19170093**  
**Carburetor – Holley 770-cfm**

Page 287



**19355418**  
**LS/LSX Ignition Controller**

Page 290



**19212593**  
**Muscle Car Oil Pan Kit**

Page 281



**19299803**  
**SuperMatic™ Torque Converter**

Page 358



**19155067**  
**Corvette Accessory Drive Kit**

Page 271



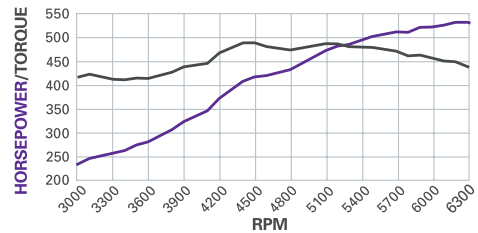
**19301246**  
**Air Inlet Kit for LS-Based Crate Engine Installation**

Page 283

# LS376/525

19370413    / **525 hp** @ 6,200 rpm / **486 lb.-ft.** @ 5,200 rpm

DYNO CHART



## OUR MOST POWERFUL NATURALLY ASPIRATED LS 6.2L!

With Chevrolet Performance’s aggressive ASA camshaft—developed for the high-rpm world of circle-track racing—installed in the LS3 6.2L engine, it comes alive with 525 uncompromising horsepower. That makes it the most powerful naturally aspirated 6.2L engine in our portfolio—and one that has an edge to it. You’ll notice it in the idle quality and you’ll feel it when the revs quickly climb.

The ASA camshaft is a hydraulic roller with .525-inch lift on both sides, along with 226 degrees duration on the intake side and 236 degrees on the exhaust side. Coupled with a tight, 110-degree lobe separation angle, it helps the engine deliver excellent throttle response and breathe exceptionally well at high rpm. And for durability, we complement the cam with higher-rate valve springs.

You’ll need tuning to make the most of the engine in a late-model GM vehicle. If you plan to use the engine in a vintage car, you’ll need LS376/525 Controller Kit P/N 19354332, which includes the throttle pedal to match its electronically controlled throttle body.


**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.


### TECH SPECS


<b>Part Number:</b>	19370413
<b>Engine Type:</b>	LS-Series Gen IV Small-Block V-8
<b>Displacement (cu in):</b>	376 (6.2L)
<b>Bore x Stroke (in):</b>	4.065 x 3.622 (103.25 x 92mm)
<b>Block (P/N 12623967):</b>	Cast aluminum with 6-bolt, cross-bolted main caps
<b>Crankshaft (P/N 12685659):</b>	Nodular iron
<b>Connecting Rods (P/N 12607475):</b>	Powdered metal
<b>Pistons (P/N 19207287):</b>	Hypereutectic aluminum
<b>Camshaft Type (P/N 88958770):</b>	Hydraulic roller
<b>Valve Lift (in):</b>	.525 intake / .525 exhaust
<b>Camshaft Duration (@.050 in):</b>	226° intake / 236° exhaust
<b>Cylinder Heads (P/N 12629063):</b>	Aluminum L92-style port; as cast with 68cc chambers
<b>Valve Size (in):</b>	2.165 intake / 1.590 exhaust
<b>Compression Ratio:</b>	10.7:1
<b>Rocker Arms (P/N 12669995 int):</b>	Investment-cast, roller trunnion
<b>Rocker Arms (P/N 12681275 exh):</b>	Investment-cast, roller trunnion
<b>Rocker Arm Ratio:</b>	1.7:1
<b>Recommended Fuel:</b>	Premium pump
<b>Maximum Recommended rpm:</b>	6,600
<b>Reluctor Wheel:</b>	58x
<b>Balanced:</b>	Internal

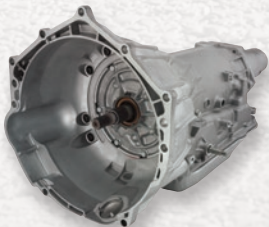
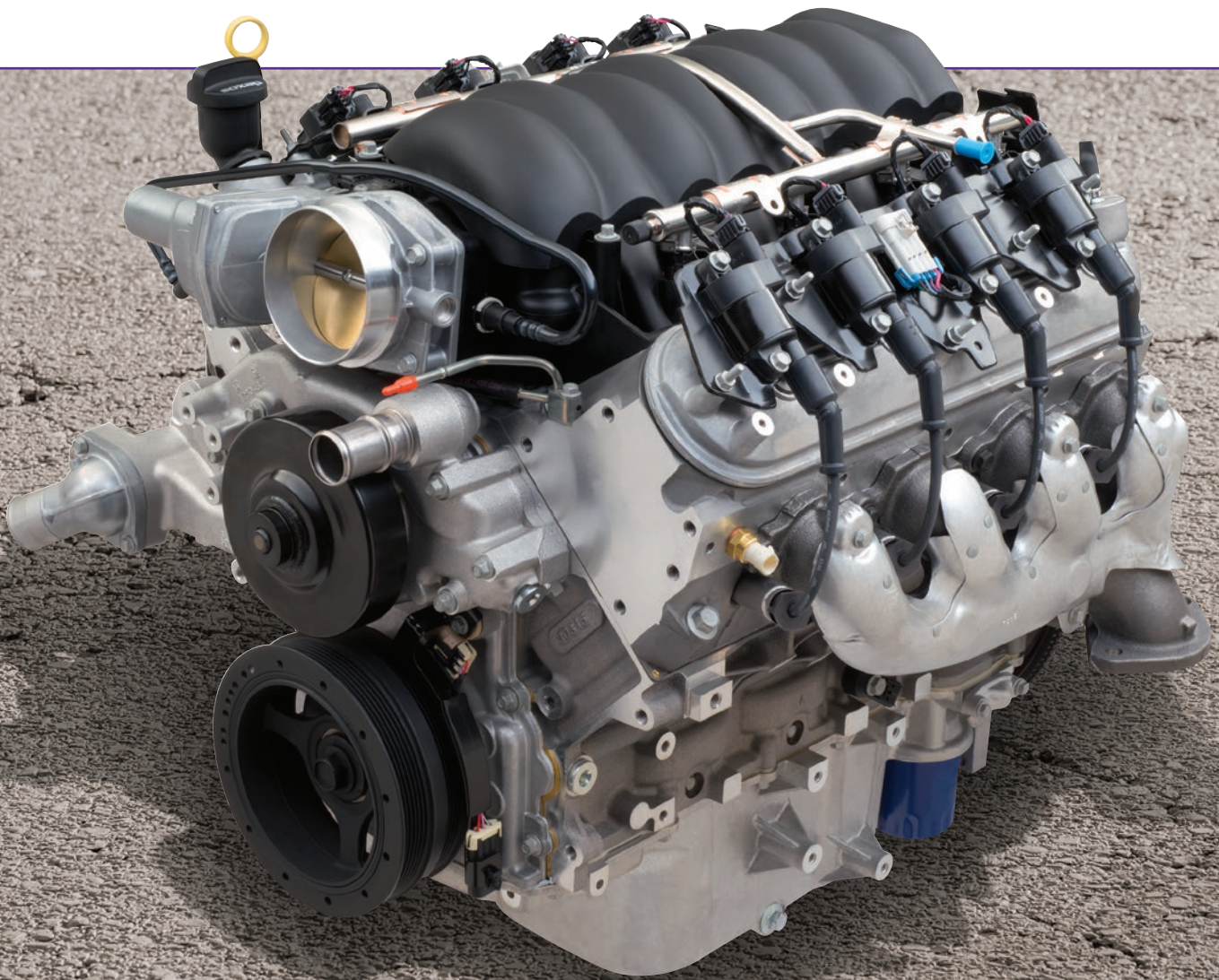
### INSTALLATION NOTES

- Assembly does not include any electronics
- Use LS376/525 Engine Controller Kit for engine operation, P/N 19354332 (see page 289)
- Includes Chevy SS wet sump oil pan
- Not intended for marine applications
- Front-End Accessory Drive Kits are available in several configurations (see page 270 for application)

 Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.

 Chevrolet Performance does not utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.

 This part is intended for competition use only. See page 2 for complete details.



**19368613**  
**SuperMatic™ 4L70-E Four-Speed Automatic Transmission (remanufactured)**

A durable, easy-cruising four-speed overdrive automatic transmission; electronically controlled for more precise, fuel-saving performance.

*See page 360 for torque converter applications.*



**19302405**  
**Transmission Controller**

Required when using a GM electronically controlled automatic transmission. Includes wiring harness.

*See page 363 for details.*

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

*See page 240 for our complete line of LS/LT/LSX-Series components*



**19354332**  
**LS376/525 Controller Kit**

*Page 289*



**19352208**  
**T56 Super Magnum Six-Speed Manual Transmission**

*Page 364*



**19212593**  
**Muscle Car Oil Pan Kit**

*Page 281*



**19299803**  
**SuperMatic™ Torque Converter**

*Page 358*



**19155067**  
**Corvette Accessory Drive Kit**

*Page 271*



**19301246**  
**Air Inlet Kit for LS-Based Crate Engine Installation**

*Page 283*

# DR525

19329009    / **525 hp** @ 6,200 rpm / **494 lb.-ft.** @ 4,400 rpm / with Muscle Car Oil Pan

19329008    / **525 hp** @ 6,200 rpm / **498 lb.-ft.** @ 4,400 rpm / with Gen 4 F-Car Oil Pan (not shown)

## BIG POWER FOR LSX STOCK DRAG RACING

Chevrolet Performance’s DR525 sealed drag racing crate engine signals an important advancement for drag racing, enabling exciting heads-up racing at a lower cost than custom-built engines. It’s an approach Chevrolet Performance implemented in a number of circle track racing series, providing racers a high-performance engine at a great value.

The DR525 is designed as the spec engine for NMCA’s LS Stock racing class in the LSX Showdown Challenge Series. The 6.2L (376 cubic inches) naturally aspirated engine is rated at 525 horsepower with 498 lb.-ft. torque, and features several tamper-proof seals to ensure class compliance. And while it is the spec engine for the LS Stock class, it is legal in other NMCA/LSX Showdown Challenge classes—and other drag racing series.

It is offered with two part numbers: 19329009 (includes Chevrolet Performance’s Muscle Car Oil Pan) or 19329008 (includes fourth-generation F-body oil pan). Chevrolet Performance’s custom-calibrated E67-type engine control system—P/N 19354340 (sold separately)—must be used with the DR525 in the LS Stock class. It features a tamper-proof engine control unit.


**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.


### TECH SPECS


<b>Part Number:</b>	19329009 (w/Muscle Car Oil Pan) 19329008 (w/Gen 4 F-Car Oil Pan)
<b>Engine Type:</b>	LS-Series Gen IV Small-Block V-8
<b>Displacement (cu in):</b>	376 (6.2L)
<b>Bore x Stroke (in):</b>	4.065 x 3.622 (103.25 x 92mm)
<b>Block (P/N 12623967):</b>	Cast aluminum with 6-bolt, cross-bolted main caps
<b>Crankshaft (P/N 12685659):</b>	Nodular iron
<b>Connecting Rods (P/N 12607475):</b>	Powdered metal
<b>Pistons (P/N 19207287):</b>	Hypereutectic aluminum
<b>Camshaft Type (P/N 88958770):</b>	Hydraulic roller
<b>Valve Lift (in):</b>	.525 intake / .525 exhaust
<b>Camshaft Duration (@.050 in):</b>	226° intake / 236° exhaust
<b>Cylinder Heads (P/N 12629063):</b>	Aluminum L92-style port; as cast with 68cc chambers
<b>Valve Size (in):</b>	2.165 intake / 1.590 exhaust
<b>Compression Ratio:</b>	10.7:1
<b>Rocker Arms (P/N 12669995 int):</b>	Investment-cast, roller trunnion
<b>Rocker Arms (P/N 12681275 exh):</b>	Investment-cast, roller trunnion
<b>Rocker Arm Ratio:</b>	1.7:1
<b>Recommended Fuel:</b>	Premium pump
<b>Maximum Recommended rpm:</b>	6,600
<b>Reluctor Wheel:</b>	58x
<b>Balanced:</b>	Internal

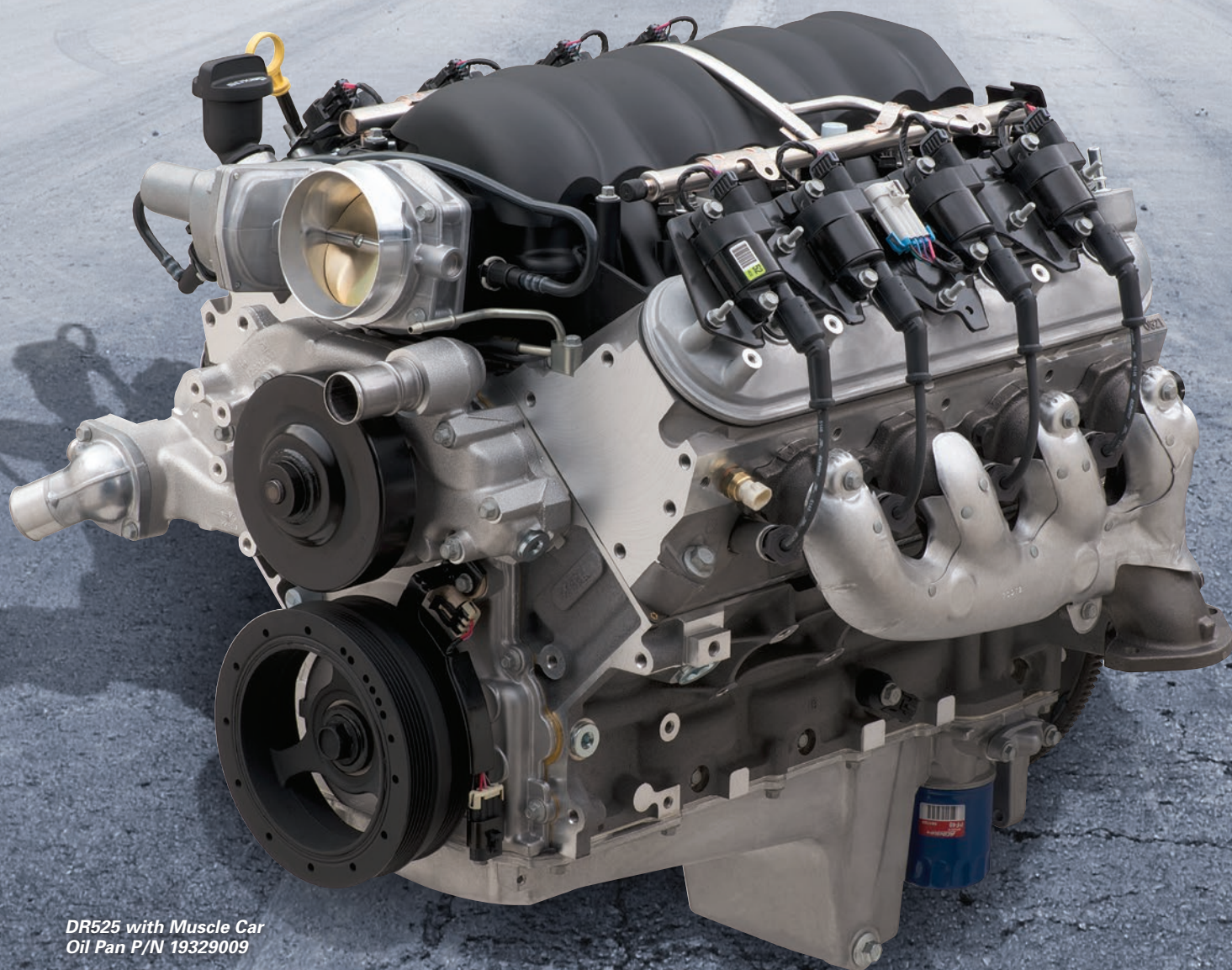
### INSTALLATION NOTES

- Assembly does not include any electronics
- Use DR525 Engine Controller Kit for engine operation, P/N 19354340 (see page 289)
- Intended for off-road, drag racing vehicles
- Not intended for marine applications
- Front-End Accessory Drive Kit, P/N 19329418, not included with engine assembly (see page 275)

 This Chevrolet Performance Racing Crate Engine is purpose-built for racing only, and has no warranty.

 Chevrolet Performance does not utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.

 This part is intended for competition use only. See page 2 for complete details.



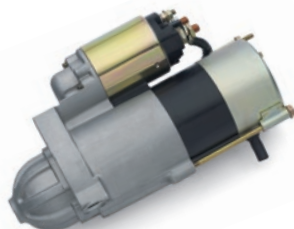
DR525 with Muscle Car  
Oil Pan P/N 19329009

AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES

See page 240 for our complete line of LS/LT/LSX-Series components



**19354340**  
Controller and Harness  
Page 289



**10465385**  
LS-Series Starter  
Page 286



**19301246**  
Air Inlet Kit for LS-Based Crate  
Engine Installation  
Page 283

# LS7

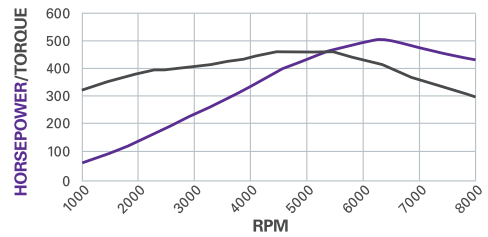
19329246



**505 hp**  
@ 6,300 rpm

**470 lb.-ft.**  
@ 4,800 rpm

DYNO CHART



## A FUTURE CLASSIC

With its classic 427-cubic-inch displacement and racing-derived features, including featherweight titanium connecting rods, the 505-hp LS7 7.0L made its mark in the C6 Corvette Z06 and advanced its legacy in the fifth-generation Camaro Z/28.

Chevrolet Performance’s powerful LS7 crate engine is based on the production specifications of the Gen 5 Z/28 application, including unique Tri-Y exhaust manifolds, which are designed to take advantage of the engine’s firing order to deliver a combination of pulse separation of adjacent firing cylinders and improved scavenging—all for optimal performance.

The LS7 is hand-assembled at the Performance Build Center at GM’s Bowling Green, Ky., assembly plant. It uses a unique cylinder block casting with pressed-in steel cylinder liners to accommodate the engine’s large, 4.125-inch cylinder bores—with deck-plate boring and honing for optimized bore geometry. The bottom end is complemented by high-flow, CNC-ported heads featuring large-volume, straight-passage intake runners and 2.20-inch titanium intake valves.

Our crate engine package includes a dry-sump oil pan. Builders will need to supply the external oil tank and oil lines to the engine, but the rest of the assembly is fully dressed. Use LS7 Controller Kit P/N 19354334 to get it running in your project vehicle.

**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.

### TECH SPECS

<b>Part Number:</b>	19329246
<b>Engine Type:</b>	LS-Series Small-Block V-8
<b>Displacement (cu in):</b>	427 (7.0L)
<b>Bore x Stroke (in):</b>	4.125 x 4.000 (104.8 x 101.6mm)
<b>Block (P/N 12602689):</b>	Cast aluminum with 6-bolt steel main bearing caps
<b>Crankshaft (P/N 12611649):</b>	Forged steel
<b>Connecting Rods (P/N 12661677):</b>	Forged titanium
<b>Pistons:</b>	Hypereutectic aluminum
<b>Camshaft Type (P/N 12638426):</b>	Hydraulic roller
<b>Valve Lift (in):</b>	.593 intake / .588 exhaust
<b>Camshaft Duration (@.050 in):</b>	211° intake / 230° exhaust
<b>Cylinder Heads (P/N 12578449):</b>	CNC ported LS7-style ports 70cc CNC combustion chambers
<b>Valve Size (in):</b>	2.200 titanium intake, 1.610 sodium-filled exhaust
<b>Compression Ratio:</b>	11.0:1
<b>Rocker Arms:</b>	Investment-cast, roller trunnion
<b>Rocker Arm Ratio:</b>	1.8:1 (offset, intake only)
<b>Recommended Fuel:</b>	Premium pump
<b>Maximum Recommended rpm:</b>	7,000
<b>Reluctor Wheel:</b>	58x
<b>Balanced:</b>	Internal

### INSTALLATION NOTES

- Assembly does not include any electronics
- Use LS7 Controller Kit P/N 19354334 for engine operation. Kit includes electronic throttle pedal, which is required for throttle input to the ECU (see page 289)
- Comes assembled with 14" Camaro Z/28 168-tooth manual transmission flywheel
- LS7 is the same size and mounts the same as other LS-Series engines
- Includes Camaro Z/28 dry sump oil pan—requires production or aftermarket oil lines and oil tank (not included)
- Use oil hose adapters P/N 25534412 to adapt to AN-12 fittings
- Not intended for marine applications
- See page 270 for Front-End Accessory Drive Kit options



Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.

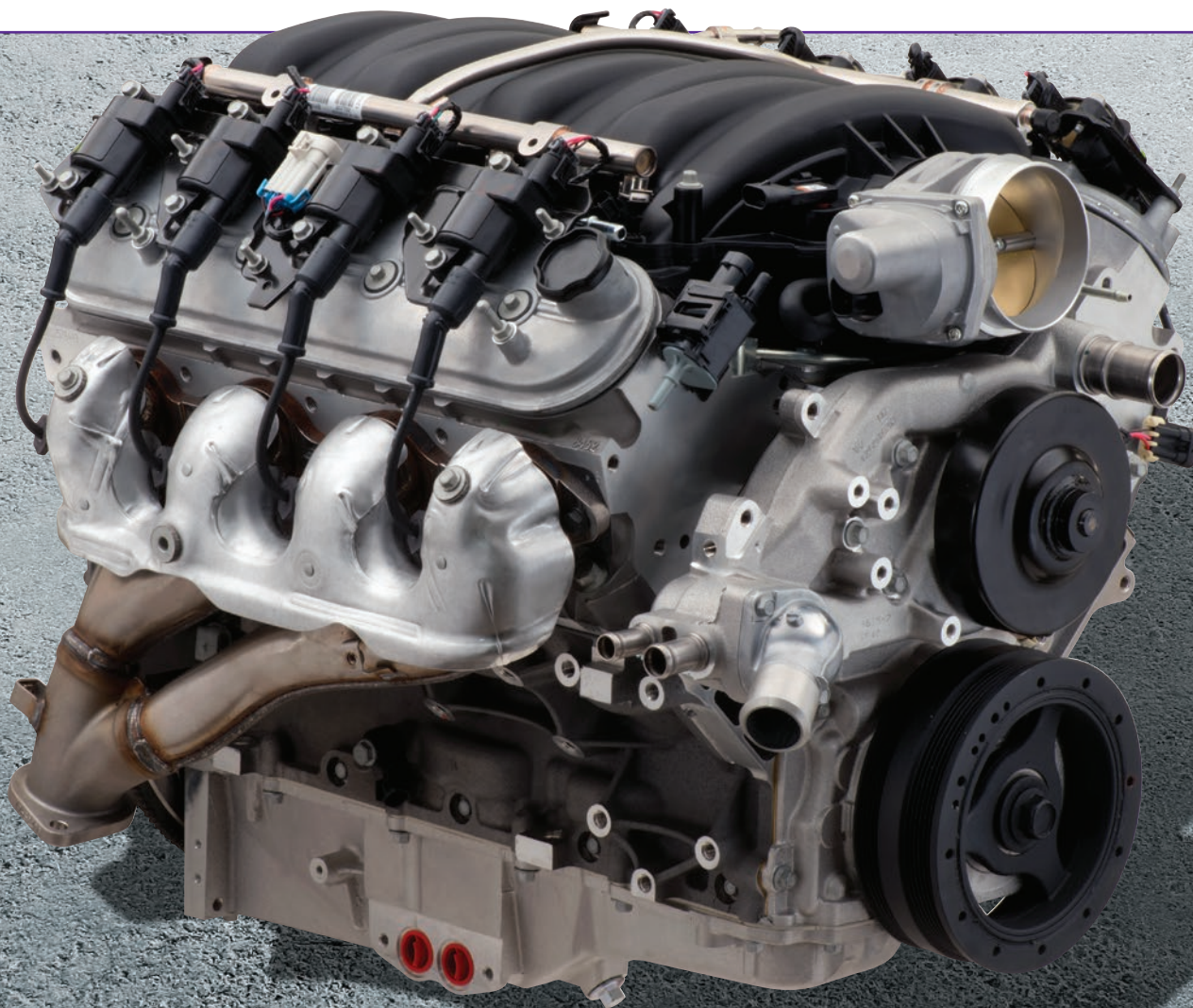


Chevrolet Performance *does not* utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.



This part is intended for competition use only. See page 2 for complete details.





**19368613**  
**SuperMatic™ 4L70-E Four-Speed Automatic Transmission (remanufactured)**

A durable, easy-cruising four-speed overdrive automatic transmission; electronically controlled for more precise, fuel-saving performance.

See page 359 for torque converter applications.



**19302405**  
**Transmission Controller**

Required when using a GM electronically controlled automatic transmission. Includes wiring harness.

See page 363 for details.

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

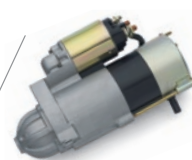
See page 240 for our complete line of LS/LT/LSX-Series components



**19354334**  
**LS7 Controller Kit**  
 Page 289



**19155067**  
**Corvette Accessory Drive Kit**  
 Page 271



**10465385**  
**LS-Series Starter**  
 Page 286



**19299803**  
**SuperMatic™ Torque Converter**  
 Page 358



**25534412**  
**Oil Hose Adapters**  
 Page 286

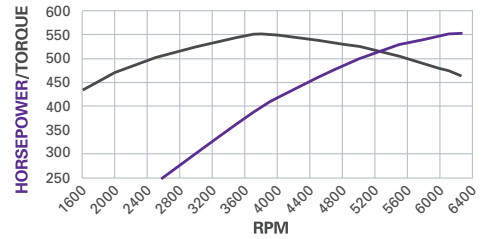


**19301246**  
**Air Inlet Kit for LS-Based Crate Engine Installation**  
 Page 283

# LSA

19370850    // **556 hp** @ 6,100 rpm / **551 lb.-ft.** @ 3,800 rpm

DYNO CHART



## ZL1 CAMARO POWER FOR YOUR PERFORMANCE VEHICLE!

Chevrolet Performance’s LSA 6.2L SC supercharged crate engine is an increasingly popular choice for project vehicle builders, thanks to its great balance of performance and value.

We’ve updated the LSA package with the production variant from the fifth-generation Camaro ZL1, featuring 556 horsepower and 551 lb.-ft. of torque. The ZL1-based assembly also has a different intercooler assembly with repositioned coolant inlet and outlet ports, which makes installation easier for many retro-fit applications.

What hasn’t changed are the core components that made the original engine tough and refined, including a unique aluminum cylinder block casting that’s home to a forged steel crankshaft and super-tough reciprocating parts, and integrated piston-cooling oil jets. It also features high-flow cylinder heads that support the airflow pushed by a 1.9L Eaton TVS supercharger.

Our ZL1 supercharged crate engine package comes fully dressed, from the top of the charge-cooled supercharger assembly to the ignition system, water pump, balancer and more.

It also includes an 8-bolt crankshaft flange that may require an adapter for use with some transmissions. Use with LSA Controller Kit P/N 19354336.

**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.

### TECH SPECS

<b>Part Number:</b>	19370850
<b>Engine Type:</b>	LS-Series Gen IV Small-Block V-8
<b>Displacement (cu in):</b>	376 (6.2L)
<b>Bore x Stroke (in):</b>	4.065 x 3.622 (103.25 x 92mm)
<b>Block (P/N 12623968):</b>	Cast aluminum with 6-bolt, cross-bolted main caps
<b>Crankshaft (P/N 12603616):</b>	Forged steel with 8-bolt flange
<b>Connecting Rods (P/N 12604857):</b>	Powdered metal
<b>Pistons (P/N 12625119):</b>	Hypereutectic aluminum
<b>Camshaft Type (P/N 12623064):</b>	Hydraulic roller
<b>Valve Lift (in):</b>	.492 intake / .480 exhaust
<b>Camshaft Duration (@.050 in):</b>	198° intake / 216° exhaust
<b>Cylinder Heads (P/N 12626958):</b>	Aluminum L92-style port; as cast with 68cc chambers
<b>Valve Size (in):</b>	2.160 intake / 1.590 exhaust
<b>Compression Ratio:</b>	9.1:1
<b>Rocker Arms (P/N 12669995 int):</b>	Investment-cast, roller trunnion
<b>Rocker Arms (P/N 12681275 exh):</b>	Investment-cast, roller trunnion
<b>Rocker Arm Ratio:</b>	1.7:1
<b>Recommended Fuel:</b>	Premium pump
<b>Maximum Recommended rpm:</b>	6,600
<b>Reluctor Wheel:</b>	58x
<b>Balanced:</b>	Internal

### INSTALLATION NOTES

- Assembly does not include any electronics or accessory drive components
- Use LSA Controller Kit P/N 19354336, available for non-original applications. Kit includes ECM, wiring harness, O<sub>2</sub> sensors and throttle pedal for ETC operation (see page 289)
- Coolant pump included (P/N 22901367)
- 8-bolt crank flange
- Not intended for marine applications
- Includes flexplate
- See page 272 for LSA Accessory Drive System
- Assembled with ZL1 Camaro wet sump oil pan



Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.



Chevrolet Performance does not utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.



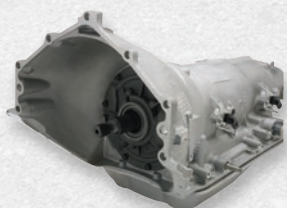
This part is intended for competition use only. See page 2 for complete details.



Includes LSA/LS9  
Intercooler Fluid  
Pump P/N 22901367



Also available as an  
E-ROD system  
See page 228 for details



**19300175**  
**SuperMatic™ 4L85-E Four-Speed Automatic Transmission**

Features five-pinion gearsets, heat-treated stator shaft splines, induction-hardened turbine shaft, seven-plate clutch and specific valve-body calibration.  
See page 359 for torque converter applications.



**19302410**  
**Transmission Controller**

Required when using a GM electronically controlled automatic transmission. Includes wiring harness.  
See page 371 for details.

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

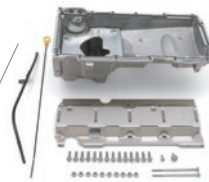
See page 250 for our complete line of LS/LT/LSX-Series components



**19369381**  
**LSA Controller Kit**  
Page 289



**19368946**  
**LSA Accessory Drive System w/o AC**  
Page 272



**19212593**  
**Muscle Car Oil Pan Kit**  
Page 281



**19299806**  
**SuperMatic™ Torque Converter**  
Page 358



**19244106**  
**LSA Accessory Drive System AC Add-On Kit**  
Page 272



**19301246**  
**Air Inlet Kit for LS-Based Crate Engine Installation**  
Page 283

# LS9

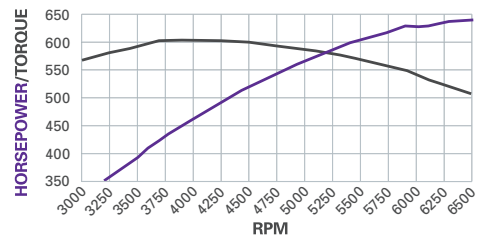
19260165



**638 hp**  
@ 6,500 rpm

**604 lb.-ft.**  
@ 3,800 rpm

DYNO CHART



## THE LAST OF A LEGEND!

When the C6 Corvette ZR1 went out of production, so did its unique LS9 supercharged engine. Chevrolet Performance acquired a finite number of them for use as crate engines and when they're gone, they're gone! Rated at 638 hp and 604 lb.-ft. of torque, the LS9 is a beast!

The engine is a technological marvel. High-rpm-validated lightweight reciprocating parts, including titanium intake valves, are used, along with high-flow cylinder heads that draw the charge forced on them by a sixth-generation supercharger. It has a high-helix (twist) design that helps the "blower" deliver greater power at the low end and sustains it longer through the rpm band for broad, on-demand power whether off-idle or at speed.

Our crate engine assembly includes the dry sump oil pan and provisions for the charge cooler's liquid cooling system. You'll need an external oil tank (not available from Chevrolet Performance), external coolant tank (for the charge cooler) and our LS9 Controller Kit, P/N 19354338, to get it running in your project vehicle. It also includes a 9-bolt crankshaft flange that may require an adapter for use with some transmissions.

**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.

### TECH SPECS

<b>Part Number:</b>	19260165
<b>Engine Type:</b>	LS-Series Gen IV Small-Block V-8
<b>Displacement (cu in):</b>	376 (6.2L)
<b>Bore x Stroke (in):</b>	4.065 x 3.622 (103.25 x 92mm)
<b>Block:</b>	Cast aluminum with 6-bolt, cross-bolted main caps
<b>Crankshaft (P/N 12641693):</b>	Forged steel with 9-bolt flange
<b>Connecting Rods (P/N 12624231):</b>	Forged titanium
<b>Pistons (P/N 19180414):</b>	Forged aluminum
<b>Camshaft Type (P/N 12638427):</b>	Hydraulic roller
<b>Valve Lift (in):</b>	.562 intake / .558 exhaust
<b>Camshaft Duration (@.050 in):</b>	211° intake / 230° exhaust
<b>Cylinder Heads (P/N 12621774):</b>	Aluminum L92-style ports; as cast with 68cc chambers
<b>Valve Size (in):</b>	2.160 titanium intake / 1.590 hollow, sodium-filled exhaust
<b>Compression Ratio:</b>	9.1:1
<b>Rocker Arms (P/N 12669995 int):</b>	Investment-cast, roller trunnion
<b>Rocker Arms (P/N 12681275 exh):</b>	Investment-cast, roller trunnion
<b>Rocker Arm Ratio:</b>	1.7:1
<b>Recommended Fuel:</b>	Premium pump
<b>Maximum Recommended rpm:</b>	6,600
<b>Reluctor Wheel:</b>	58x
<b>Balanced:</b>	Internal

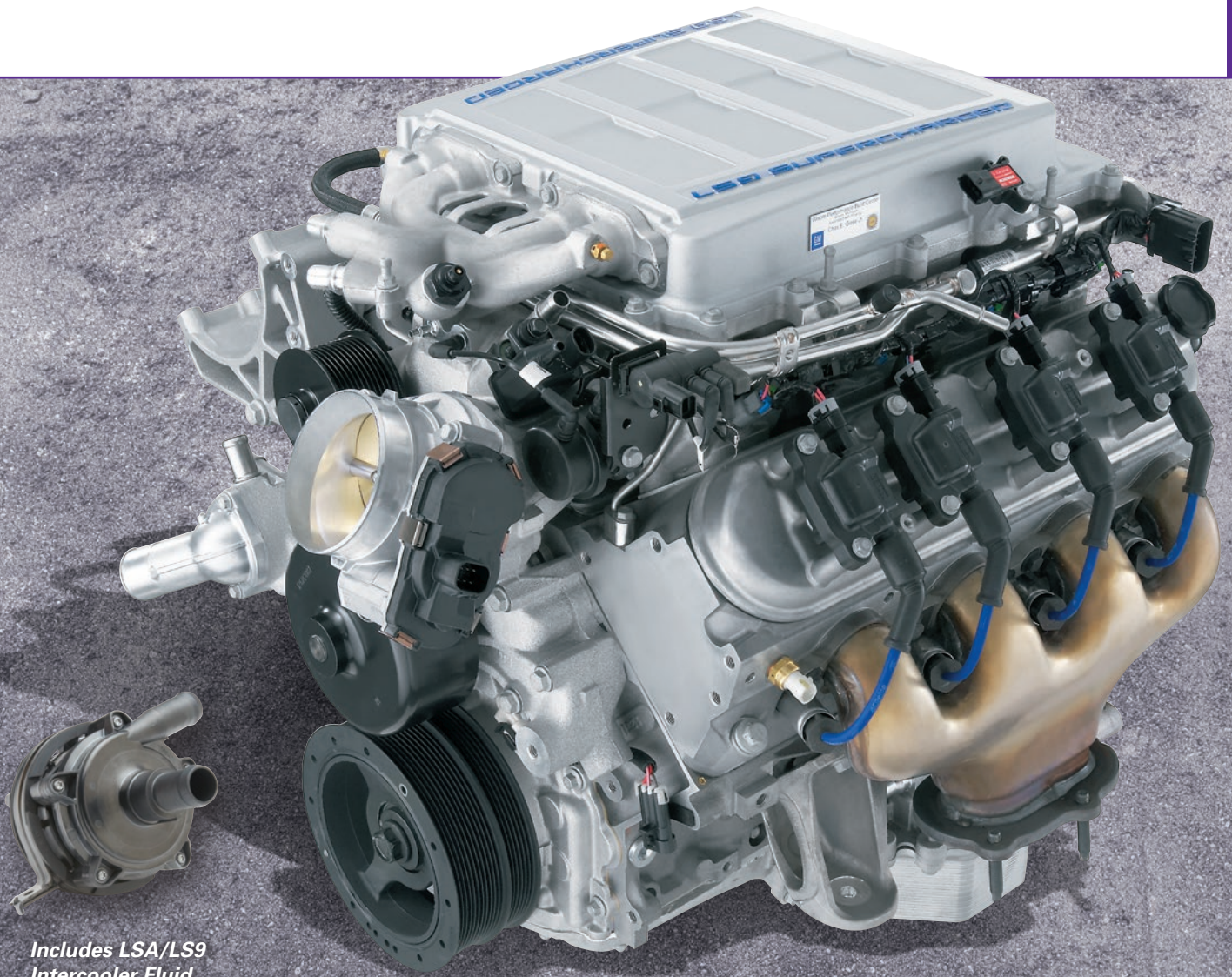
### INSTALLATION NOTES

- 14" manual transmission flywheel included
- Assembly does not include any electronics
- Use LS9 Engine Controller Kit for engine operation, P/N 19354338 (see page 289)
- Forged pistons with oil-spray cooling
- Includes Corvette dry sump oil pan—requires production or aftermarket oil lines and oil tank (not included)
- Not intended for marine applications
- Crankshaft has unique 9-bolt flywheel mounting pattern

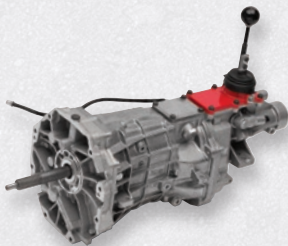
Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.

Chevrolet Performance does not utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.

This part is intended for competition use only. See page 2 for complete details.



Includes LSA/LS9  
Intercooler Fluid  
Pump P/N 22901367



**19352208**  
**T56 Super Magnum Six-Speed  
Manual Transmission**

Designed for retro-fit installations,  
with 700 lb.-ft. capacity.

See page 364 for details.



**19331083**  
**Transmission Installation Kit**  
For LS9 engines with 9-bolt flange.  
Includes bell housing, clutch,  
flywheel and hardware.

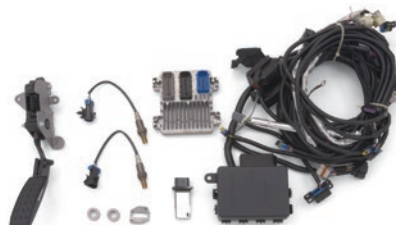
See page 367 for details.

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

See page 240 for our complete line of LS/LT/LSX-Series components



**19368945**  
**LS9 Accessory Drive System w/AC**  
**(discontinued)**  
Page 273



**19369382**  
**LS9 Controller Kit**  
Page 289

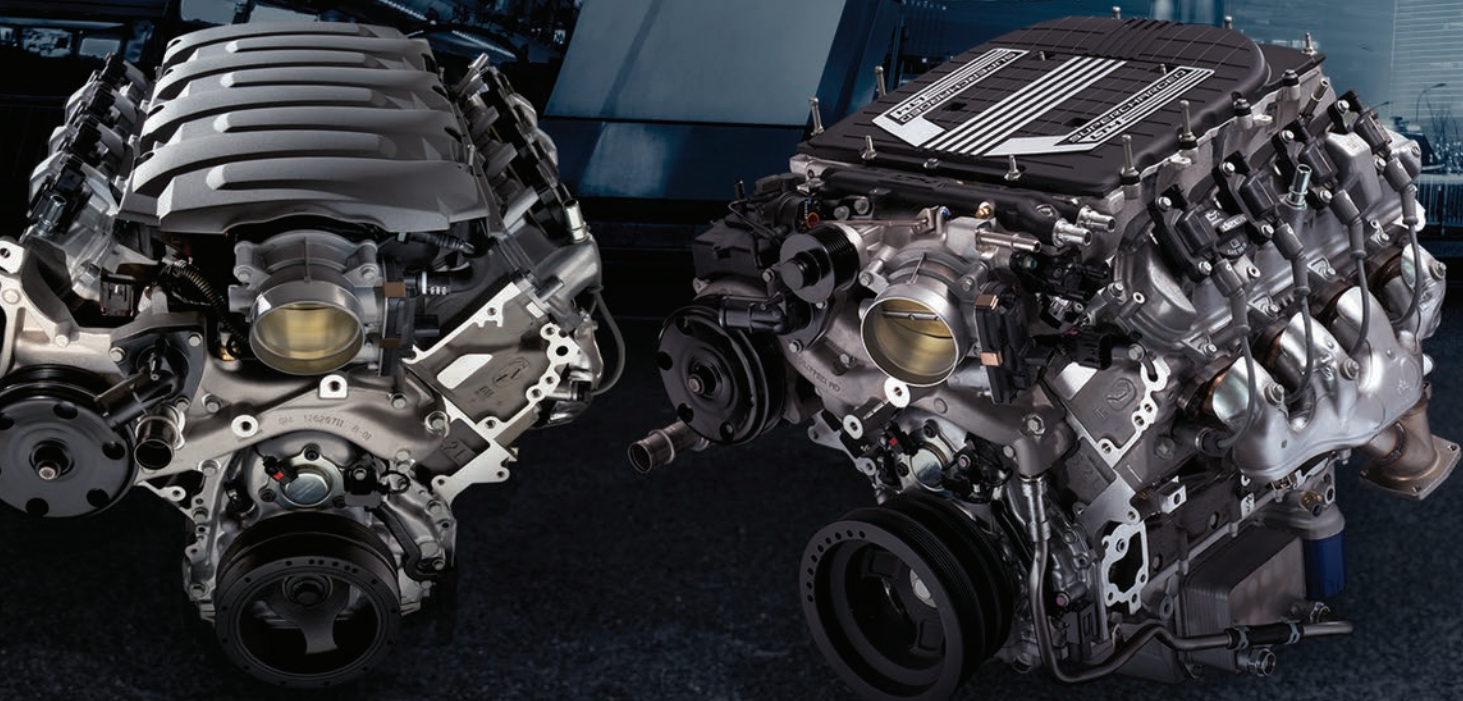


**19301246**  
**Air Inlet Kit for LS-Based Crate Engine Installation**  
Page 283

SMALL-BLOCK

# LT-SERIES

## CRATE ENGINES

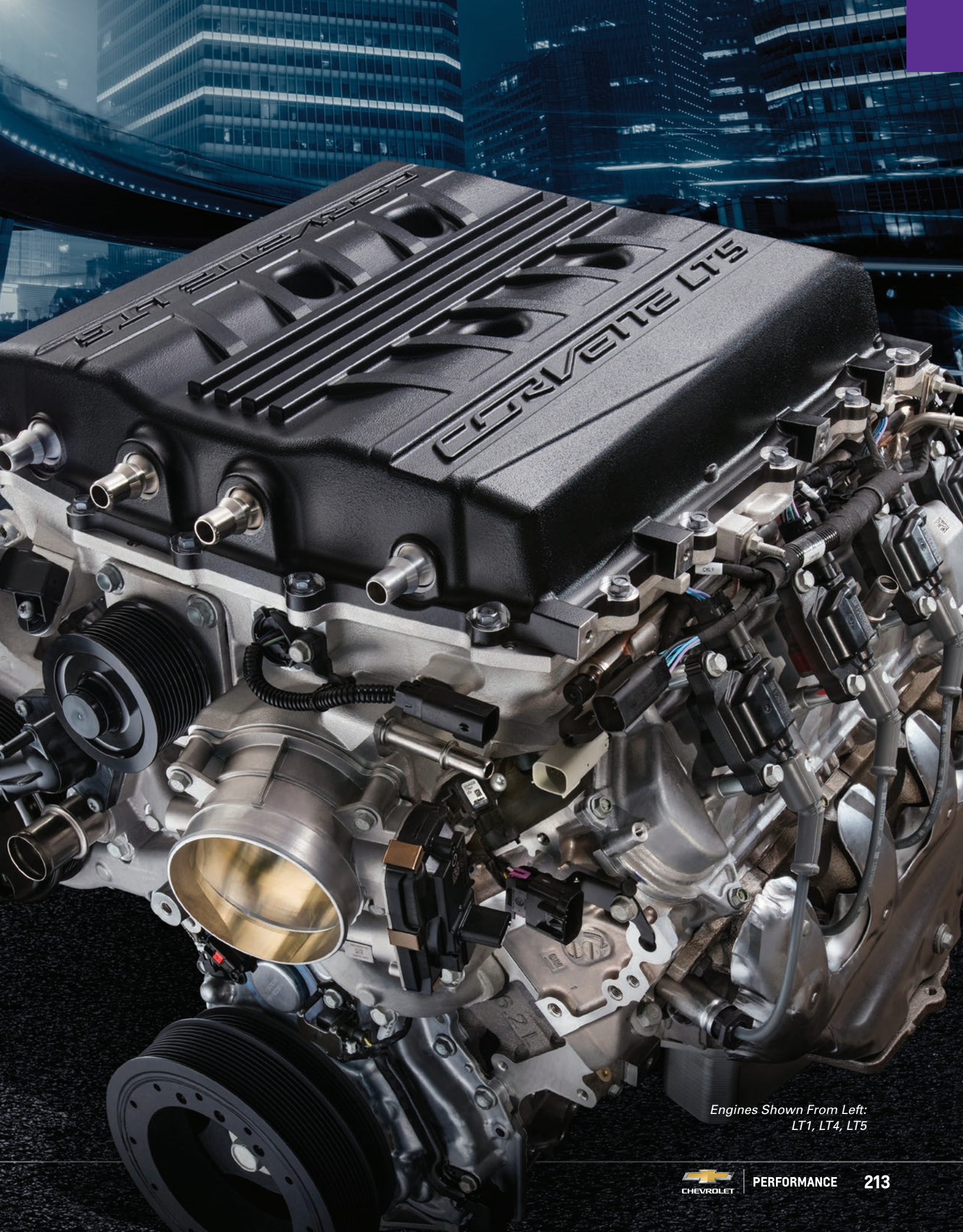


### NEXT-GENERATION PERFORMANCE

*Chevrolet's LT engine family takes performance technology to the next level, with features such as direct injection and variable valve timing. As the LT family of advanced-performance engines continues to grow, so does Chevrolet Performance's portfolio of production-based crate engines, from the LT1 and supercharged LT4 to the all-new LT5—the 755-horsepower supercharged engine from the 2019 Corvette ZR1. It's the most powerful production-car engine ever from Chevrolet and LT is the next generation of Chevrolet Performance!*

*You can find these Chevrolet Performance L-Series Engines on the following pages:*

LT1.....	216
LT376/535.....	218
LT4.....	220
LT5.....	222
LTG 2.0L Turbocharged.....	224



*Engines Shown From Left:  
LT1, LT4, LT5*

# THE MOST POWERFUL CHEVY PRODUCTION ENGINE EVER!



## LT5

*With 755 pressurized horsepower driven by its next-generation supercharging system, the 6.2L LT5 V-8 is simply the most powerful production car engine ever from Chevrolet. It's the driving force behind the 212-mph 2019 Corvette ZR1 and it is now available from Chevrolet Performance for your hot rod project. If your ride can handle the horses, the LT5 is the ultimate production-based crate engine from Chevrolet!*

**See page 222 for complete details and specs.**

**NOTE:** Engine may not come with all the parts shown in photo. See your dealer for more details.





# LT1

19329997    / **460 hp** @ 6,000 rpm / **465 lb.-ft.** @ 4,600 rpm / with dry sump (Corvette)

19416592    / **455 hp** @ 6,000 rpm / **455 lb.-ft.** @ 4,400 rpm / with wet sump (Camaro)  
for use with Connect and Cruise 8-speed automatic package

## THE NEXT GENERATION IS HERE!

Introduced on the seventh-generation Corvette Stingray, the LT1 6.2L opened the next chapter in the long, historic legacy of the Small-Block engine—and gives your project vehicle a high-tech heart transplant with an unprecedented balance of performance and efficiency!

The LT1 is architecturally similar to the LS family of engines, but with a unique block casting, cylinder head design, oiling system and more. It also combines advanced technologies, including direct injection, Active Fuel Management<sup>1</sup> (cylinder deactivation) and continuously variable valve timing, to support an advanced combustion system.

Our LT1 6.2L crate engine is rated at 460 horsepower and 465 lb.-ft. of torque; and it is offered with a wet-sump or dry-sump oiling system. A controller specially designed for retro-fit application using an automatic transmission is available.

<sup>1</sup>Chevrolet Performance control kits do not utilize the AFM components on this crate engine

**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.

### TECH SPECS

<b>Part Numbers:</b>	19329997 (dry sump) 19416592 (wet sump C&C)
<b>Engine Type:</b>	Direct Injection spark ignition Gen V Small-Block V-8
<b>Displacement (cu in):</b>	376 (6.2L)
<b>Bore x Stroke (in):</b>	4.065 x 3.622 (103.25 x 92mm)
<b>Block (P/N 12619171):</b>	Cast aluminum with 6-bolt nodular iron main bearing caps
<b>Crankshaft:</b>	Forged steel
<b>Connecting Rods:</b>	Forged powdered metal
<b>Pistons:</b>	Hypereutectic aluminum
<b>Camshaft Type (P/N 12629512):</b>	Billet steel roller
<b>Valve Lift (in):</b>	0.561 intake / 0.531 exhaust
<b>Camshaft Duration (@0.050 in):</b>	242° intake / 244° exhaust
<b>Cylinder Heads (P/N 12678633):</b>	Aluminum, rectangular port D/I
<b>Valve Size (in):</b>	2.130 intake / 1.590 exhaust
<b>Compression Ratio:</b>	11.5:1
<b>Rocker Arms (P/N 12619829 int):</b>	Investment-cast, roller trunnion
<b>Rocker Arms (P/N 12619829 exh):</b>	Investment-cast, roller trunnion
<b>Rocker Arm Ratio:</b>	1.81:1
<b>Recommended Fuel:</b>	Premium pump
<b>Maximum Recommended rpm:</b>	6,600
<b>Reluctor Wheel:</b>	58x
<b>Balanced:</b>	Internal

### INSTALLATION NOTES

- Engines shipped with high-pressure direct-injection fuel pump installed
- Dry Sump Engine, P/N 19329997, requires production or aftermarket oil lines and external oil tank (not included)
- Dry Sump Engine, P/N 19329997, comes with a Corvette oil pan. Use oil hose adaptors P/N 25534412 to adapt AN-12 fittings
- Assembly does not include any electronics
- Select the right controller kit for your LT1 Engine (see chart on page 289)
- Not intended for marine applications
- Front-End Accessory Drive Kit P/N 19369260 can be ordered separately (see page 276)
- LT1 Hydraulic Power Steering Kit P/N 19417241 for wet sump engines available separately (see page 276)
- For LT1 P/N 19416592 use P/N 12678595 FEAD w/o air and P/N 19332591 A/C add-on kit
- 8-bolt crankshaft flange
- Shipped with 14" flexplate



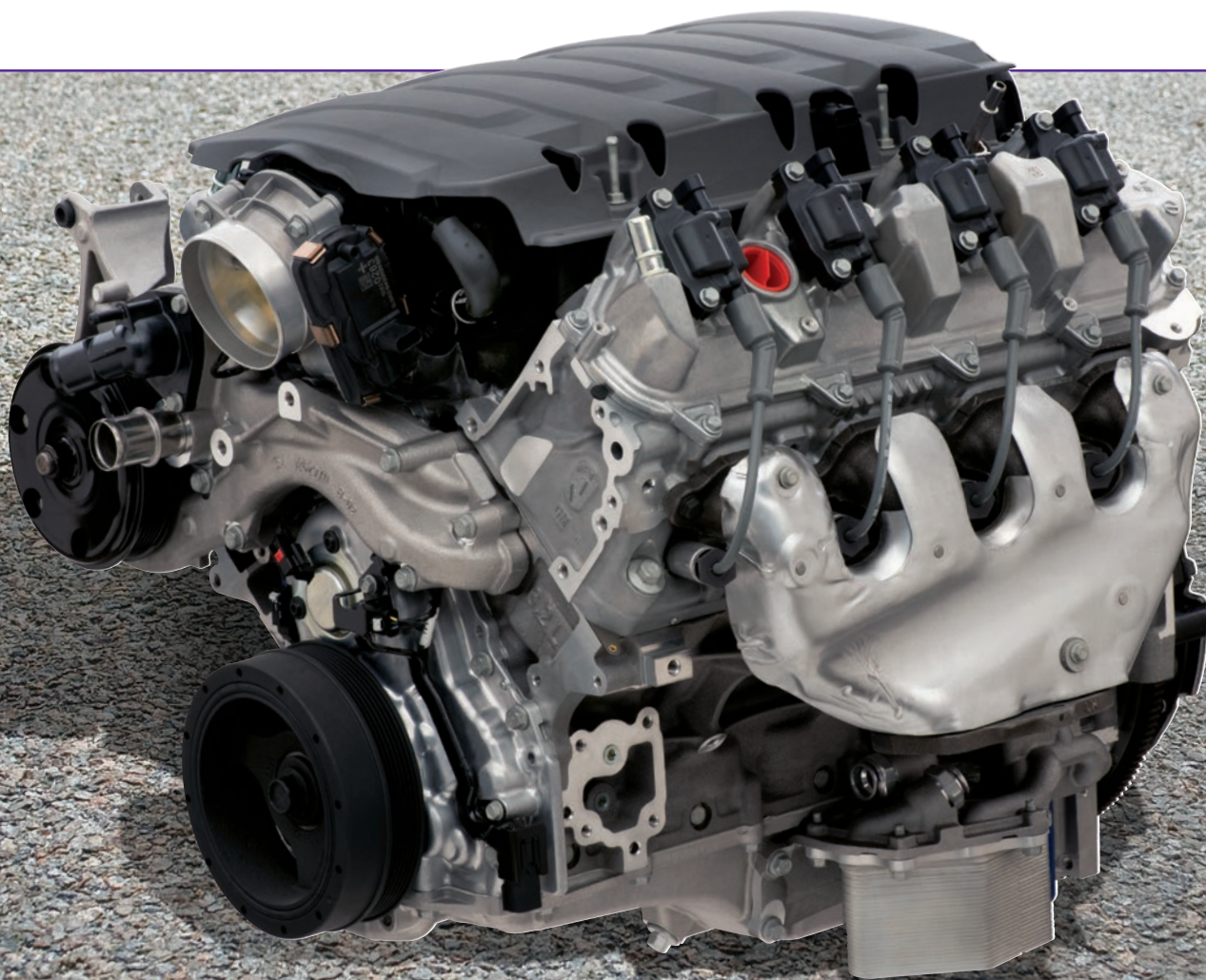
Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.



Chevrolet Performance does not utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.



This part is intended for competition use only. See page 2 for complete details.



Corvette application shown



Also available as an E-ROD system  
See page 229 for details

**IMPORTANT NOTE:** There has been a running change in the High Fuel Pressure Sensor on LT1 and LT4 production engines. It is critical that the correct engine part number and the correct engine controller be paired to ensure proper operation of the transmission. (See chart below.)

**LT1 Engine Controller/Transmission Compatibility Chart**

Engine Description	Engine P/N	Fuel Pressure Sensor	Transmission Type	Controller kit P/N
LT1 Wet Sump	19328728	4 Pin	4-Speed Automatic or T56 Super Magnum	19417227
LT1 Wet Sump	19416592	3 Pin	4-Speed Automatic or T56 Super Magnum	19417228
LT1 Wet Sump	19416592	3 Pin	8-Speed Automatic	19417229



See page 289 for details.

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

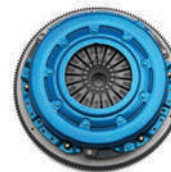
See page 240 for our complete line of LS/LT/LSX-Series components



**19352208**  
T56 Super Magnum Six-Speed Manual Transmission  
Page 364



**19329620**  
LS/LT Manual Bell Housing  
Page 364



**19329635**  
LS/LT Dual-Disc Clutch  
Page 365



**19369260**  
LT1 Accessory Drive System  
Page 276



**19417241**  
LT1 Hydraulic Power Steering Kit (wet sump only)  
Page 276



**19125817**  
Aluminum Automatic Bell Housing  
Page 361

# LT376/535

19355378    / **535 hp** @ 6,300 rpm / **470 lb.-ft.** @ 4,600 rpm

## FACTORY-ENGINEERED PERFORMANCE FOR THE NEW LT ENGINE FAMILY!

Chevrolet Performance engineers have wasted no time digging into the new LT engine family to mine more power—and they’ve delivered it in the LT376/535.

It builds on the technologies and capability of the LT1 6.2L offered in the Corvette Stingray and Camaro SS, extending them with CNC-ported heads and our high-lift LT1 Hot Cam to deliver 535 naturally aspirated horsepower. It also employs the production direct-injection fuel system, which enables more precise fuel delivery and supports a high 11.5:1 compression ratio, which translates into big power.

Chevrolet Performance’s comprehensive crate engine kit includes the engine assembly with a production intake manifold, throttle body assembly, ignition coils, water pump, balancer and more.

Believe us: The LT376/535 loves to rev and achieving those 535 horses is an exercise in exhilaration. Give your project this high-tech heart transplant and enjoy the ride!


**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.


### TECH SPECS


<b>Part Number:</b>	19355378
<b>Engine Type:</b>	Gen V Small-Block V-8
<b>Displacement (cu in):</b>	376 (6.2L)
<b>Bore x Stroke (in):</b>	4.062 x 3.622 (103.25 x 92mm)
<b>Block:</b>	Cast aluminum with 6-bolt, cross-bolted main caps
<b>Crankshaft:</b>	Forged steel
<b>Connecting Rods:</b>	Forged powdered metal with specific machining
<b>Pistons:</b>	Hypereutectic aluminum
<b>Camshaft Type:</b>	Hydraulic roller (billet steel)
<b>Valve Lift (in):</b>	.577 intake / .577 exhaust
<b>Camshaft Duration (@.050 in):</b>	228° intake / 248° exhaust
<b>Cylinder Heads:</b>	Cast aluminum; CNC-ported with 58cc chambers
<b>Valve Size (in):</b>	2.130 intake / 1.590 exhaust
<b>Compression Ratio:</b>	11.5:1
<b>Rocker Arms:</b>	Investment cast, roller trunnion
<b>Rocker Arm Ratio:</b>	1.81:1
<b>Recommended Fuel:</b>	Premium pump
<b>Maximum Recommended rpm:</b>	6,600
<b>Reluctor Wheel:</b>	58X
<b>Balanced:</b>	Internal

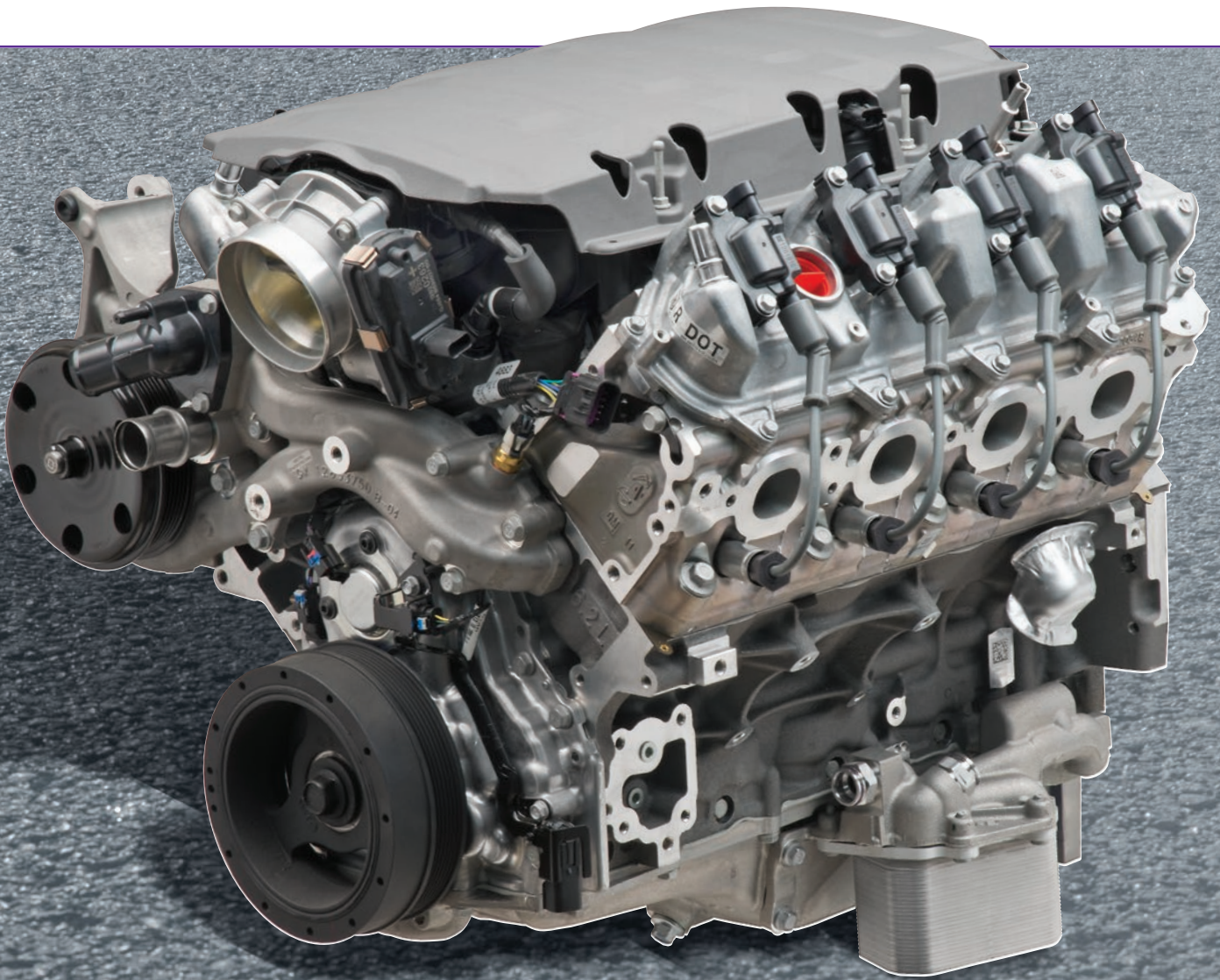
### INSTALLATION NOTES

- Direct bolt-in replacement for Corvette and Camaro originally equipped with LT1 V8
- Engine is shipped without exhaust manifolds. Production manifolds will work, but engine performance is optimized with competition-style exhaust headers
- Assembly does not include any electronics
- Use LT376/535 Engine Controller Kit for engine operation, P/N 12677124 (see page 289)
- Not intended for marine applications
- This configuration is available only with a wet sump oiling system

 Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.

 Chevrolet Performance does not utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.

 This part is intended for competition use only. See page 2 for complete details.



**19352208**  
**T56 Super Magnum Six-Speed Manual Transmission**  
 Designed for retro-fit installations, with 700 lb.-ft. capacity.  
 See page 364 for details.



**12677124**  
**LT376/535 Controller Kit**  
 See page 289 for details.

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

See page 240 for our complete line of LS/LT/LSX-Series components



**19369260**  
**LT1 Accessory Drive System**  
 Page 276



**19368615**  
**SuperMatic™ 4L75-E Four-Speed Transmission (remanufactured)**  
 Page 360



**19299803**  
**SuperMatic™ Torque Converter**  
 Page 358

# LT4

19332702    / **650 hp** @ 6,400 rpm / **650 lb.-ft.** @ 3,600 rpm / with dry sump

19417413    / **650 hp** @ 6,400 rpm / **650 lb.-ft.** @ 3,600 rpm / with wet sump  
for use with Connect and Cruise 8-speed automatic package

## SUPERCHARGED POWER FROM THE C7 CORVETTE Z06!

As the heart of the Corvette Z06, the supercharged LT4 6.2L SC is the most powerful engine ever offered in a regular-production Chevrolet. It features a more-efficient, more-compact 1.7L Eaton R1740 TVS supercharger, which spins at up to 20,000 rpm. That's enough to generate more than 9 pounds of boost and help produce 650 horsepower and 650 lb.-ft. of torque.

The LT4 is based on the same Gen V Small-Block architecture as the LT1 engine, with several unique features designed to support its higher output and the greater cylinder pressures created by forced induction. They include Rotocast A356T6 aluminum cylinder heads, which are stronger and handle heat better than conventional castings, lightweight titanium intake valves and stronger forged aluminum pistons.


**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.


### TECH SPECS


<b>Part Number:</b>	19332702 (dry sump) 19417413 (wet sump C&C)
<b>Engine Type:</b>	Gen V Small-Block V-8
<b>Displacement (cu in):</b>	376 (6.2L)
<b>Bore x Stroke (in):</b>	4.065 x 3.622 (103.25 x 92mm)
<b>Block:</b>	Cast aluminum with 6-bolt, cross-bolted main caps
<b>Crankshaft:</b>	Forged steel
<b>Connecting Rods:</b>	Forged powdered-metal steel
<b>Pistons:</b>	Forged aluminum
<b>Camshaft Type:</b>	Hydraulic roller
<b>Valve Lift (in):</b>	.492 intake / .551 exhaust
<b>Camshaft Duration (@.050 in):</b>	189° intake / 223° exhaust
<b>Cylinder Heads:</b>	A356T6 Rotocast aluminum; as cast with 65.5cc chambers
<b>Valve Size (in):</b>	2.130 intake / 1.590 exhaust
<b>Compression Ratio:</b>	10:1
<b>Rocker Arms (P/N 12619829):</b>	Investment-cast, roller bearing trunnion
<b>Rocker Arm Ratio:</b>	1.81:1
<b>Recommended Fuel:</b>	Premium pump
<b>Maximum Recommended rpm:</b>	6,600
<b>Reluctor Wheel:</b>	58x
<b>Balanced:</b>	Internal

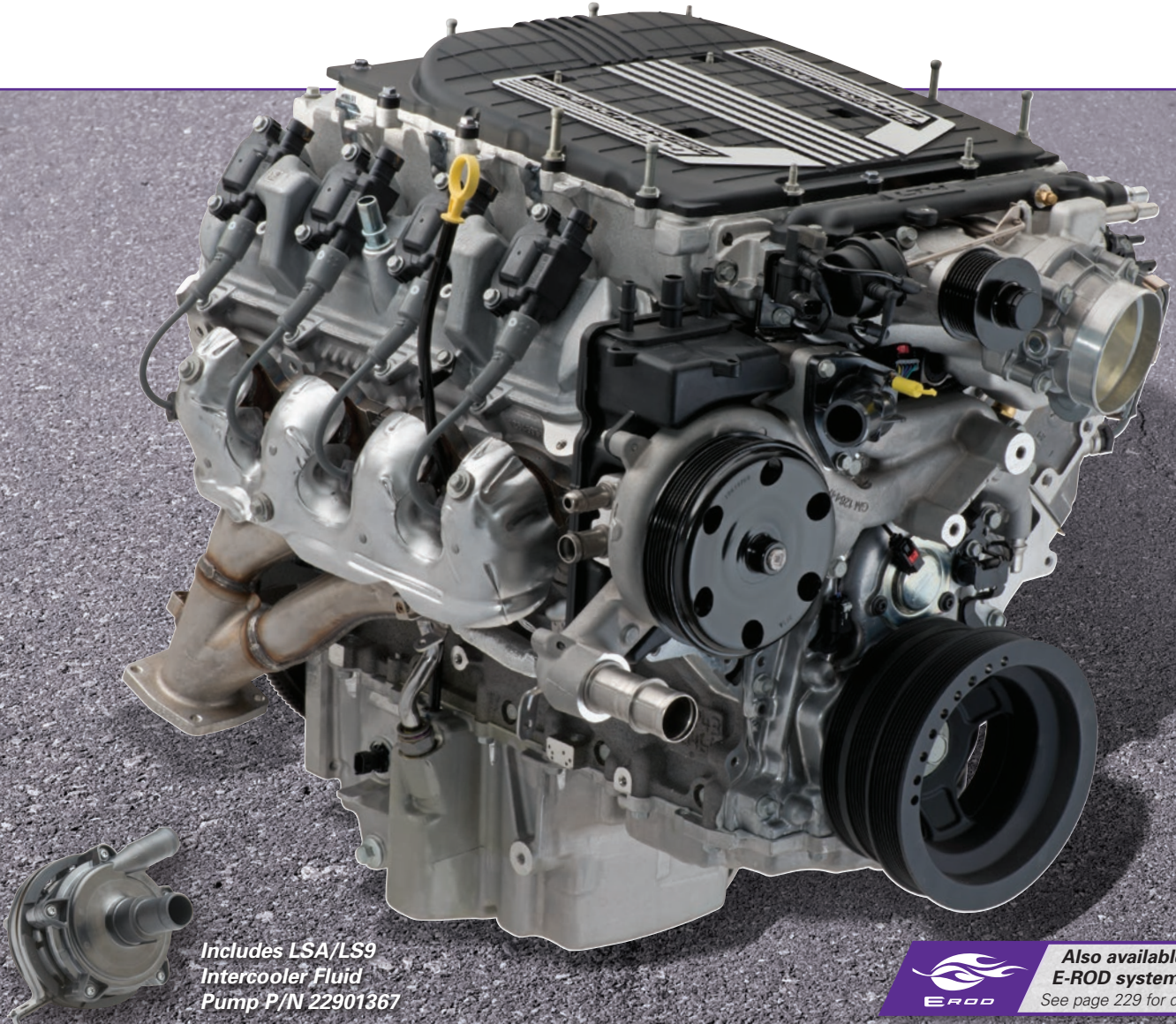
### INSTALLATION NOTES

- Assembly does not include any electronics
- Select the right controller kit for your LT4 Engine (see chart on page 289)
- Dry sump engine requires production or aftermarket oil lines and oil tank (not included)
- Wet sump engine can accommodate P/N 19417242 Hydraulic Power Steering Kit (not included with Accessory Drive System see page 278)
- Flywheel included
- Not intended for marine applications
- Crankshaft has 8-bolt flywheel mounting pattern
- Engine includes direct injection and VVT
- Chevrolet Performance control kits do not use the Active Fuel Management components on this crate engine

 Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.

 Chevrolet Performance does not utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.

 This part is intended for competition use only. See page 2 for complete details.



Includes LSA/LS9  
Intercooler Fluid  
Pump P/N 22901367



Also available as an  
E-ROD system  
See page 229 for details

**IMPORTANT NOTE:** There has been a running change in the High Fuel Pressure Sensor on LT1 and LT4 production engines. It is critical that the correct engine part number and the correct engine controller be paired to ensure proper operation of the transmission. (See chart below).

**LT4 Engine Controller/Transmission Compatibility Chart**

Engine Description	Engine P/N	Fuel Pressure Sensor	Transmission Type	Controller kit P/N
LT4 Wet Sump [Camaro ZL-1]	19417413	3 Pin	4-Speed Automatic or T56 Super Magnum	19417363
LT4 Wet Sump [Camaro ZL-1]	19417413	3 Pin	8-Speed Automatic	19417364



See page 289 for details.

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

See page 240 for our complete line of LS/LT/LSX-Series components



**19352208**  
T56 Super Magnum  
Six-Speed Manual  
Transmission  
Page 364



**19329912**  
Transmission  
Installation Kit  
Page 367



**19371521**  
LT4 Wet Sump  
Accessory Drive  
System w/o AC  
Page 277



**19301246**  
Air Inlet Kit for  
LS-Based Crate  
Engine Installation  
Page 283



**19417242**  
LT4 Wet Sump  
Hydraulic Power  
Steering Kit  
Page 278



**19369109**  
LT4 Dry Sump  
Accessory Drive  
System  
Page 278

# LT5

/ DIRECT FUEL INJECTION

/ BIG 2.65L SUPERCHARGER

19417105



**755 hp**

@ 6,400 rpm

**715 lb.-ft.**

@ 3,600 rpm

/ ALL FORGED INTERNALS

## MOST. POWERFUL. EVER.

As the power behind the 2019 Corvette ZR1, the new, supercharged 6.2L LT5 represents the pinnacle of Chevrolet's performance: It's the most powerful engine ever offered in a Chevy production vehicle. The Chevrolet Performance LT5 crate engine delivers 755 horsepower and 715 lb.-ft. of torque. It builds on the successful supercharging legacy of the LS9 and LT4 engines, with advanced technologies such as camshaft phasing and direct injection.

An all-new, 2.65-liter supercharger (64 percent larger than the LT4's supercharger) pumps out more boost and blows into a robust charge-cooling system with about twice the capacity of the LT4's system. It's supported by a unique dual-fuel system that features eight port-style injectors, which complement the engine's standard direct-injection system. That's a grand total of 16 injectors, with the auxiliary port injectors supporting the direct-injection system under heavier fuel loads such as wide-open throttle.

The LT5 also features the largest throttle body ever on an LS or LT engine, an electronically controlled bypass for the supercharger, specific heavy-duty main bearings and more. The bottom line is there's never been a more powerful production-based crate engine from Chevrolet Performance—and it's ready for your ride!

**NOTE:** Refer to page 77 for the complete horsepower and testing procedures.


### TECH SPECS


<b>Part Number:</b>	19417105
<b>Engine Type:</b>	Gen V Small-Block V-8
<b>Displacement (cu in):</b>	376 (6.2L)
<b>Bore x Stroke (cu in):</b>	4.065 x 3.622 (103.25 x 92 mm)
<b>Block:</b>	Cast aluminum with 6-bolt block, cross-bolted main caps
<b>Crankshaft:</b>	Forged steel
<b>Connecting Rods:</b>	Forged powdered-metal steel
<b>Pistons:</b>	Forged aluminum
<b>Camshaft Type:</b>	Hydraulic roller (with dual-equal phasing)
<b>Valve Lift (in):</b>	0.551 intake / 0.524 exhaust
<b>Camshaft Duration (@ 0.050 in)</b>	200° intake / 207° exhaust
<b>Cylinder Heads:</b>	A356T6 Rotocast aluminum; as cast with 65.47cc chambers
<b>Valve Size (in):</b>	2.130 intake (titanium) / 1.590 exhaust (sodium-filled)
<b>Compression Ratio:</b>	10:1
<b>Rocker Arms:</b>	Investment cast, roller bearing trunnion
<b>Rocker Arm Ratio:</b>	1.8:1
<b>Recommended Fuel:</b>	Premium pump
<b>Maximum Recommended rpm:</b>	6,600 rpm
<b>Reluctor Wheel:</b>	58x
<b>Balanced:</b>	Internal


**NOTE:** Distributor with melonized steel gear **MUST** be used with long-blocks and Partial engines with steel camshafts, or engine damage will occur.

### INSTALLATION NOTES

- Assembly does not include any electronics
- Use LT5 Controller Kit P/N 19370666 (Includes electronic throttle pedal, which is required for throttle input to the ECU) (See page289)
- Includes production dry-sump oil pan. Requires production or aftermarket oil lines and oil tank (not included)
- Not intended for marine applications
- Flywheel included; crankshaft has 8-bolt flywheel mounting pattern
- Use Front-End Accessory Drive Kit P/N 19417240 (does not include power steering kit)

 Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.

 Chevrolet Performance does not utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.

 This part is intended for competition use only. See page 2 for complete details.





**NEW**

**LT-SERIES CRATE ENGINES**



**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

See page 240 for our complete line of LS/LT/LSX-Series components



**19417240**  
**LT5 Accessory**  
**Drive System**  
*Page 279*



**19370666**  
**LT5 Controller Kit**  
*Page 289*

# LTG 2.0L Turbocharged

19328837    / **272 hp** / **295 lb.-ft.** Rear Wheel Drive  
 @ 5,500 rpm @ 3,000 rpm

12677823    / **272 hp** / **295 lb.-ft.** Front Wheel Drive (not shown)  
 @ 5,500 rpm @ 3,000 rpm

## TURBOCHARGED EXCITEMENT IN A SMALL PACKAGE

Used in many performance sedans throughout General Motors' global portfolio, the LTG 2.0L Turbocharged four-cylinder is one of the most power-dense engines in the industry. And thanks to advanced technologies, such as direct injection, it is a surprisingly efficient performer. It's a great choice for custom tuner cars or to make a statement in your hot rod, with its compact—and lightweight—capabilities.

The LTG is rated at 272 horsepower at 5,500 rpm and 295 lb.-ft. of torque at 3,000 rpm. Its torque curve is broad and robust, delivering 90 percent (260 lb.-ft.) of its peak torque from 1,700 rpm to 5,500 rpm—for a great feeling of immediate power at all speeds. Peak torque is sustained from 3,000 to 4,600 rpm.


The turbocharger generates up to 20 pounds of boost and its twin-scroll design helps optimize the usable power from the engine, virtually eliminating turbo lag and helping deliver a broad power band. Electronically controlled supporting components, including the wastegate and bypass, help optimize performance and efficiency.


**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.


### Additional engine features include:

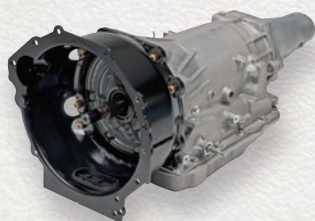
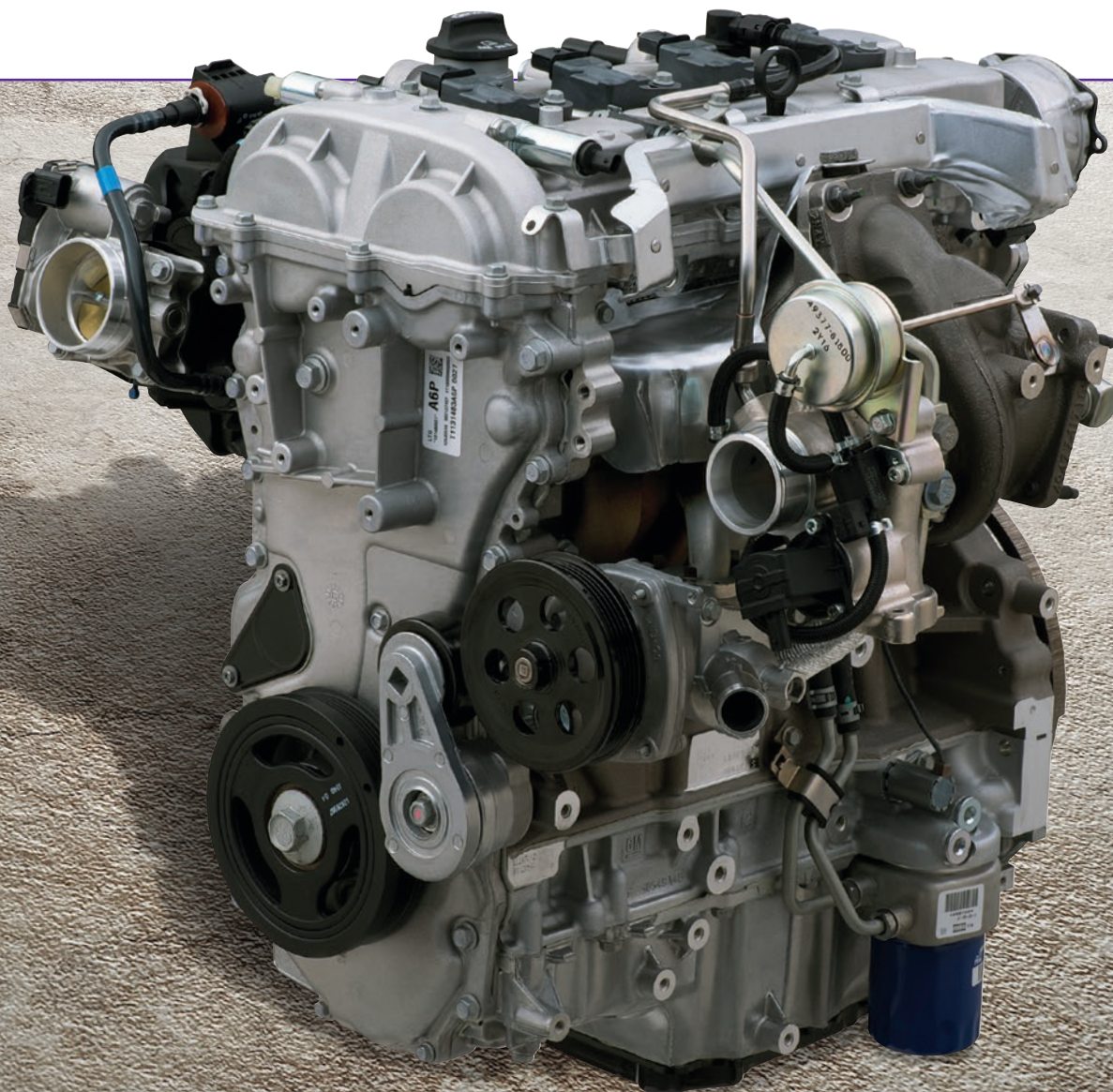
- Aluminum engine block with cast-in-place iron liners
- Forged steel crankshaft
- Pistons with jet-spray cooling
- Modular balance shaft system in the oil pan
- Rotocast aluminum cylinder head with sodium-filled exhaust valves
- Dual overhead camshafts with continuously variable valve timing
- Direct injection with cam-driven high-pressure fuel pump
- Two-stage variable-displacement oil pump
- Assembly shipped with flywheel and clutch assembly (installed)—P/N 19328837
- Engine kit does not include electronics
- Not intended for marine applications

**NOTE:** Use with Chevrolet Performance engine controller kit P/N 19328839 (see on page 289), for manual-transmission applications only. Fabrication is required to incorporate a charge cooler for the air-to-air intercooling system. A high-pressure fuel pump suitable for direct injection is also required.

 Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.

 Chevrolet Performance does not utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.

 This part is intended for competition use only. See page 2 for complete details.



**19368645**  
**LTG Four-Speed Automatic Transmission – Rear-Wheel Drive (remanufactured)**  
 See page 369 for details.



**LTG Rear Wheel Drive Engine Controller Kit**  
**19328839**  
 Manual Transmission Only  
**19354439**  
 Automatic Transmission Only  
 See page 289 for details.

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**



**19331714**  
**Exhaust Flange Kit**  
 Contains exhaust flange and gasket to match turbo outlet to aid in fabrication of exhaust system.



**19329020**  
**LTG Accessory Drive System**  
 Includes alternator, AC compressor and more to complete engine assembly.



**19332838**  
**LTG Rear Wheel Drive Engine Completion Kit**

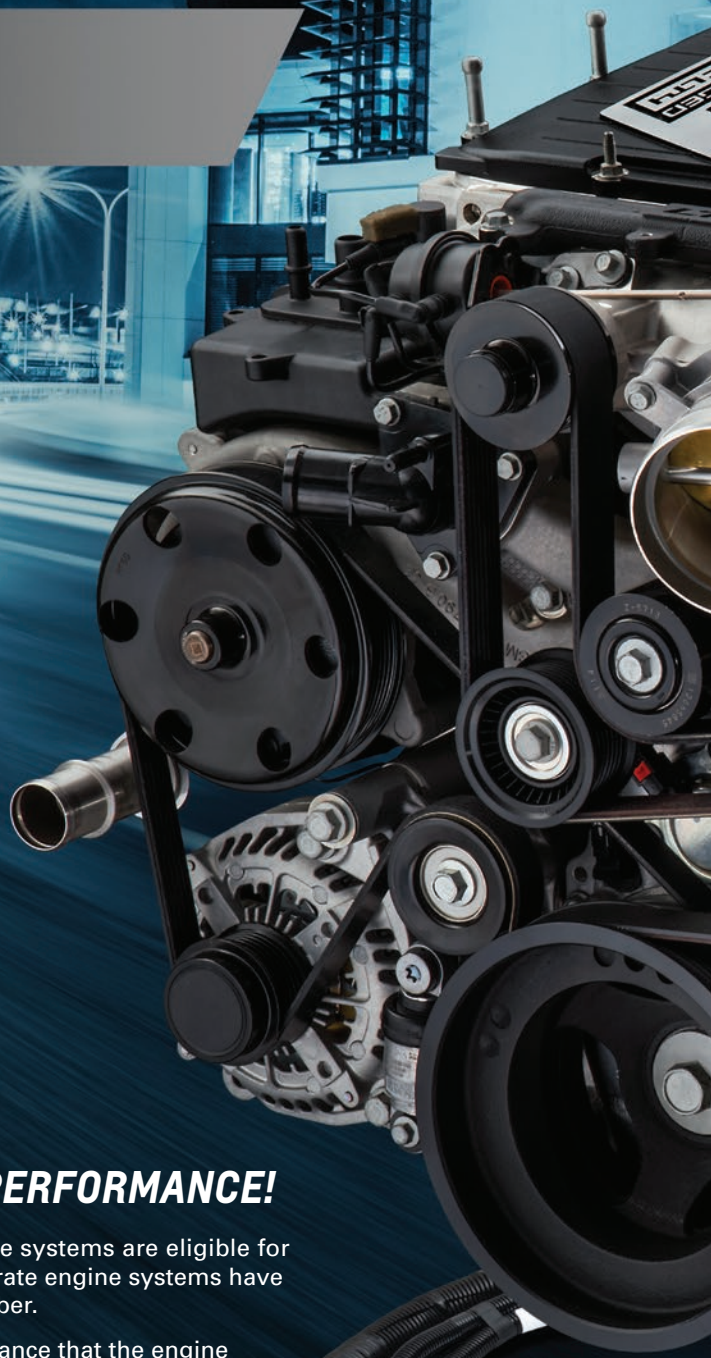
- Includes required PCV hose
- Includes duct assembly for turbo inlet, throttle body inlet and turbo outlet tubes
- Includes all clamps and inlet air pressure sensor
- Does not include charge air cooler



PERFORMANCE

# E-ROD

## CRATE ENGINE SYSTEMS



### STREET-LEGAL POWER FROM CHEVROLET PERFORMANCE!

Chevrolet Performance's lineup of E-ROD high-performance crate engine systems are eligible for installation in millions of 1995-and-earlier vehicles in California. E-ROD crate engine systems have been granted an official California Air Resources Board (CARB) E.O. number.

That means you can build the car or truck of your dreams, with the assurance that the engine and supporting components have been granted an official CARB E.O. number. No other manufacturer offers similar systems.

The E-ROD lineup includes the LT1 6.2L, LS3 6.2L, Supercharged LSA 6.2L, and the Supercharged LT4 6.2L. Each crate engine system includes emissions equipment and more, and each is available as a Connect & Cruise combination that matches it with a complementing transmission (see page 78).

With Chevrolet Performance's E-ROD crate engine systems, you'll build your project with 50-state street-legal power!

**LT1 6.2L**

CARB EO#: D-126-46

**LS3 6.2L**

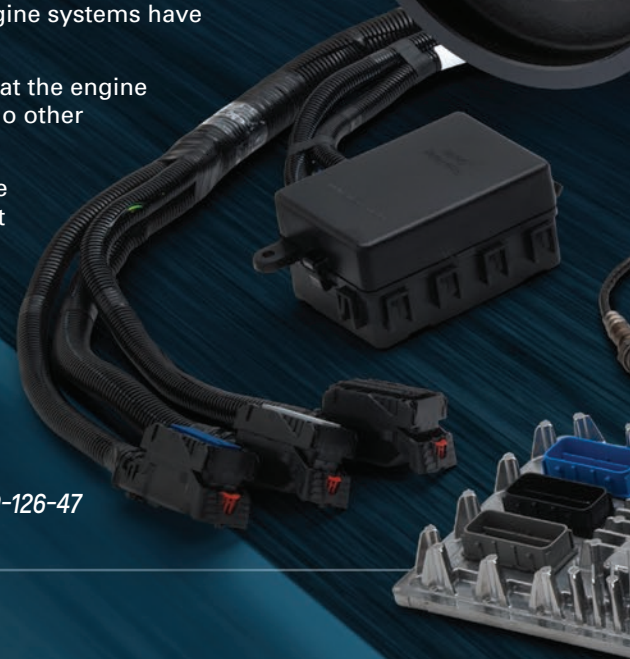
CARB EO#: D-126-32

**LSA 6.2L**

CARB EO#: D-126-33

**LT4 6.2L**

CARB EO#: D-126-47





  
EROD



PERFORMANCE

SMALL-BLOCK

# LSX-SERIES

CRATE ENGINES



Engines Shown From Left:  
LSX376-B15 , LSX376-B8 , LSX454





## THE ULTIMATE IN LS PERFORMANCE

*When it comes to the ultimate in LS crate engine performance, Chevrolet starts with the ultimate foundation: The LSX Bowtie Block. Designed to support higher power output and larger displacements than production-based LS engines—and do so with track-capable strength. LSX-based crate engines match that strength with strong internals, including forged crankshafts and pistons. It all adds up to the power you need with the strength you can rely on, race after race!*

*You can find these Chevrolet Performance LSX Engines on the following pages:*

LSX376-B8 .....	234
LSX376-B15 .....	236
LSX454 .....	238

**NOTE:** LSX376-B8, LSX376-B15 and LSX454 engines do not include intake manifolds.

## THE STRONGEST FOUNDATION FOR ULTIMATE LS POWER



### LSX454

*Starting with our super-strong iron LSX Bowtie Block, Chevrolet Performance's LSX454 crate engine is the perfect contemporary choice for a classic resto-mod performer! And with its compact dimensions and lighter weight, you can boast big-block displacement with the compact dimensions of a modern LS engine. With the recommended 850-cfm carburetor (P/N 19170095), the LSX454 is capable of 627 hp and 586 lb.-ft. of torque, making it more powerful than the original 454 engine produced by Chevrolet. Use it to give your muscle car a modern makeover!*

**See page 238 for complete details and specs.**

**NOTE:** Engine may not come with all the parts shown in photo. See your dealer for more details.





PERFORMANCE  
PARTS  
1-800-950-CHEV

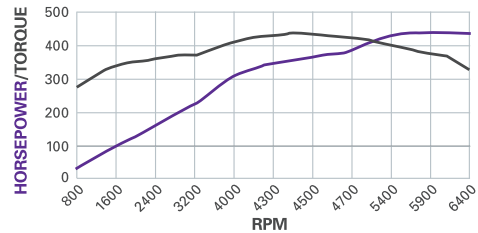
**LSX 454**



# LSX376-B8

19332312    **476 hp** @ 5,900 rpm / **475 lb.-ft.** @ 4,700 rpm

DYNO CHART



## BUILD BOOST ON A BUDGET

Chevrolet Performance takes the economical LSX Bowtie standard-deck block, adds blower-friendly 9.0:1 forged pistons, and combines them with the LS3’s high-flow, rectangular-port heads to create an affordable foundation for supercharged and turbocharged combinations.

The LSX376-B8 is designed for lower-boost applications, up to about 8 pounds. That’s suitable for most supercharger and turbo kits that are designed to be used with production-based applications. This engine is delivered without an intake manifold and other accessories to enable the installer to tailor the induction system to suit the blower or turbo system. Our 476 horsepower and 475 torque ratings are based on testing with the production-style, normally aspirated fuel-injection system. Horsepower and torque will vary with a supercharger or turbo system.

If your forced induction system is projected to create more than 8 pounds of boost, Chevrolet Performance recommends the LSX376-B15 (P/N 19355575—see page 236).

**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.


### TECH SPECS


<b>Part Number:</b>	19332312
<b>Engine Type:</b>	LSX-Series Gen IV Small-Block V-8
<b>Displacement (cu in):</b>	376 (6.2L)
<b>Bore x Stroke (in):</b>	4.065 x 3.622 (103.25 x 92 mm)
<b>Block (P/N 19260095):</b>	LSX cast iron with 6-bolt, cross-bolted main caps
<b>Crankshaft (P/N 12685659):</b>	Nodular iron
<b>Connecting Rods (P/N 12649190):</b>	Powdered metal
<b>Pistons (P/N 19244016):</b>	Forged aluminum
<b>Camshaft Type (P/N 12623063):</b>	Hydraulic roller
<b>Valve Lift (in):</b>	.551 intake / .522 exhaust
<b>Camshaft Duration (@.050 in):</b>	204° intake / 211° exhaust
<b>Cylinder Heads (P/N 12629063):</b>	LS3 rectangular port; with “as cast” 68cc chambers
<b>Valve Size (in):</b>	2.160 intake / 1.590 exhaust
<b>Compression Ratio:</b>	9.0:1
<b>Rocker Arms (P/N 12669995 int):</b>	Investment-cast, roller trunnion
<b>Rocker Arms (P/N 12681275 exh):</b>	Investment-cast, roller trunnion
<b>Rocker Arm Ratio:</b>	1.7:1
<b>Recommended Fuel:</b>	Regular pump
<b>Maximum Recommended rpm:</b>	6,600
<b>Reluctor Wheel:</b>	58x
<b>Balanced:</b>	Internal

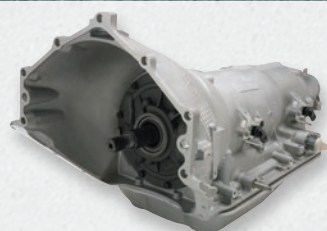
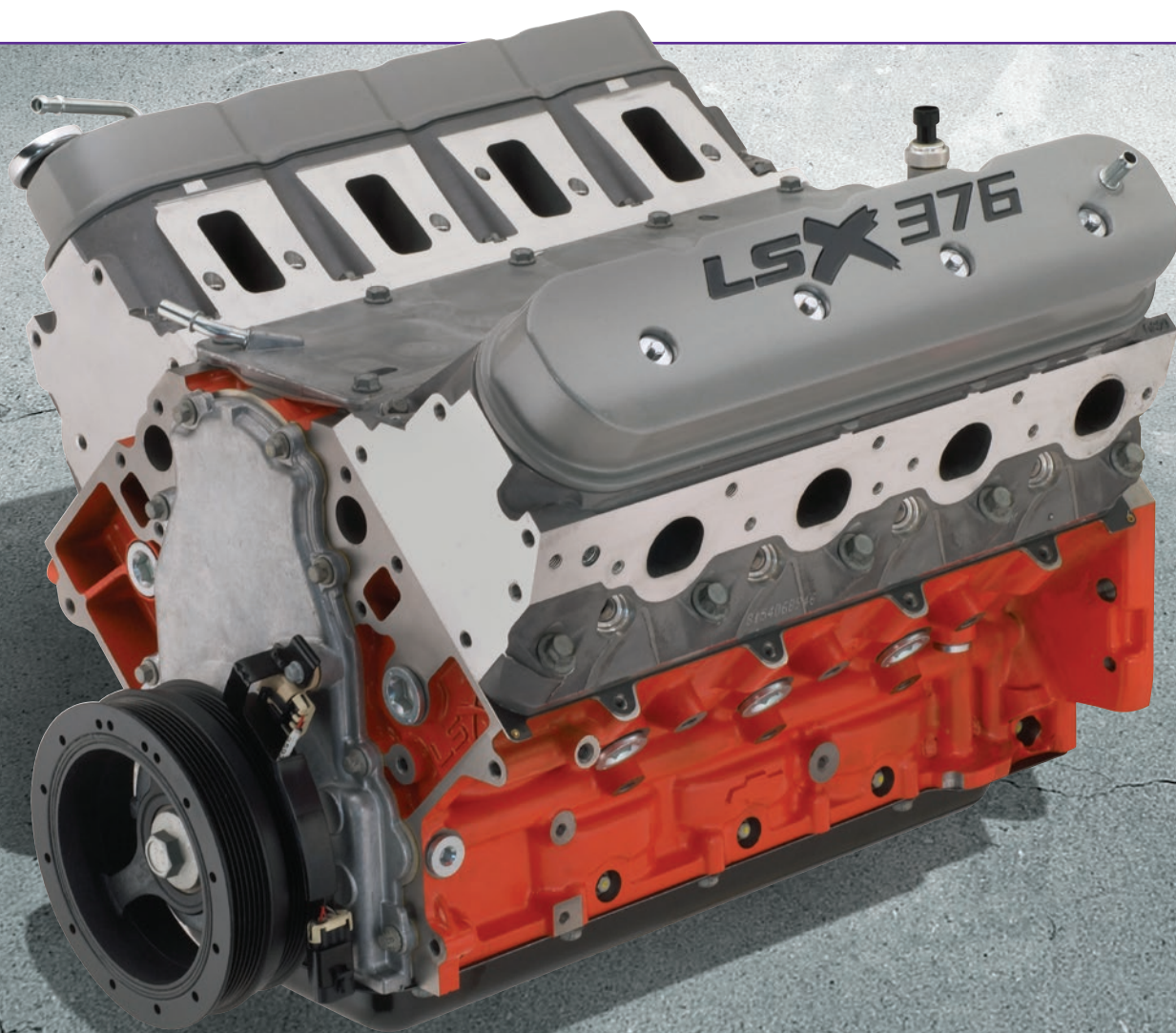
### INSTALLATION NOTES

- Assembly does not include any electronics
- Not intended for marine applications
- Requires LS/LSX Ignition Controller P/N 19355418 for carbureted applications
- Standard LS 6-bolt crank flange
- Assembly shipped without intake manifold or oil pan (dust shield installed for shipment)
- Recommended max boost—8 psi

 Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.

 Chevrolet Performance does not utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.

 This part is intended for competition use only. See page 2 for complete details.



**19300175**  
**SuperMatic™ 4L85-E**  
**4-Speed Transmission**

Features five-pinion gearsets, heat-treated stator shaft splines, induction-hardened turbine shaft, seven-plate clutch and specific valve-body calibration.

See page 359 for torque converter applications.



**19302410**  
**Transmission Controller**

Required when using a GM electronically controlled automatic transmission. Includes wiring harness.

See page 363 for details.

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

See page 240 for our complete line of LS/LT/LSX-Series components



**19244035**  
**LSX-LS3 Single-Plane**  
**Standard Deck 4-bbl**  
**Manifold**

Page 284



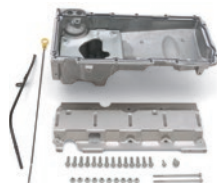
**19301246**  
**Air Inlet Kit for**  
**LS-Based Crate**  
**Engine Installation**

Page 283



**12674428**  
**LS3 Intake Manifold**  
**Assembly**

Page 282



**19212593**  
**Muscle Car**  
**Oil Pan Kit**

Page 281

**LSX376 Completion Components**

**Electronic Fuel Injection**

- LS3 intake manifold **12674428**
- Ignition coil kit **19367577**
- Engine controller kit (non-supercharged LS3) **19354328**
- High flow / 60PSI (400kPa) fuel pump (not available from Chevrolet Performance)

**Carburetor Fuel System**

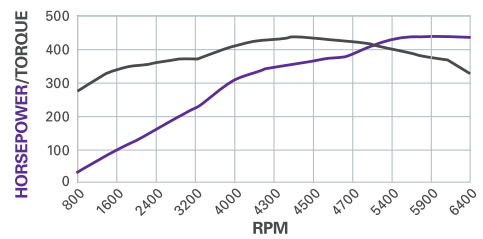
- Intake manifold (Single-plane) **19354469**
- Intake manifold (Dual-plane) **19354473**
- Carburetor **19170095**
- Air cleaner **12342071**
- Ignition controller **19355418**
- Ignition coil kit **19367577**
- Fuel pump **6472657**



# LSX376-B15

19355575    // **473 hp** // **444 lb.-ft.**  
 @ 6,000 rpm @ 5,000 rpm

DYNO CHART



## FORGED INTERNALS SUPPORT MORE BOOST!

For builders who want to stretch the performance of a turbocharged or supercharged combination, Chevrolet Performance’s LSX376-B15 is the foundation they need! Its durable, all-forged rotating assembly supports up to 15 pounds of boost. Our ratings of 473 hp and 444 lb.-ft. are only an indication of what the engine is capable of.

Additionally, the engine is topped off with high-flow, LSX-LS3 6-bolt rectangular-port heads to create an affordable foundation for supercharged and turbocharged combinations. We deliver the LSX376-B15 without an intake manifold and other accessories, allowing you to tailor the induction system and other features to suit the forced-induction setup of your choice.

Our horsepower and torque ratings are based on testing with the production-style, normally aspirated fuel-injection system. The power you make with a supercharger or turbo will vary.

**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.


### TECH SPECS


<b>Part Number:</b>	19355575
<b>Engine Type:</b>	LSX-Series Gen IV Small-Block V-8
<b>Displacement (cu in):</b>	376 (6.2L)
<b>Bore x Stroke (in):</b>	4.065 x 3.622 (103.25 x 92 mm)
<b>Block (P/N 19260095):</b>	LSX cast iron with 6-bolt, cross-bolted main caps
<b>Crankshaft (P/N 12603616):</b>	Forged steel
<b>Connecting Rods (P/N 12604857):</b>	Forged powdered metal
<b>Pistons (P/N 19259381):</b>	Forged aluminum
<b>Camshaft Type (P/N 12638426):</b>	Hydraulic roller
<b>Valve Lift (in):</b>	.560 intake / .555 exhaust
<b>Camshaft Duration (@.050 in):</b>	210° intake / 230° exhaust
<b>Cylinder Heads (P/N 19354243):</b>	LSX-LS3 rectangular port; with “as cast” 68cc chambers and 6-bolt attachment
<b>Valve Size (in):</b>	2.160 intake / 1.550 exhaust
<b>Compression Ratio:</b>	9.0:1
<b>Rocker Arms (P/N 12669995 int):</b>	Investment-cast, roller trunnion
<b>Rocker Arms (P/N 12681275 exh):</b>	Investment-cast, roller trunnion
<b>Rocker Arm Ratio:</b>	1.7:1
<b>Recommended Fuel:</b>	Regular pump
<b>Maximum Recommended rpm:</b>	6,600
<b>Reluctor Wheel:</b>	58x
<b>Balanced:</b>	Internal

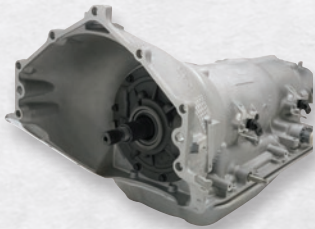
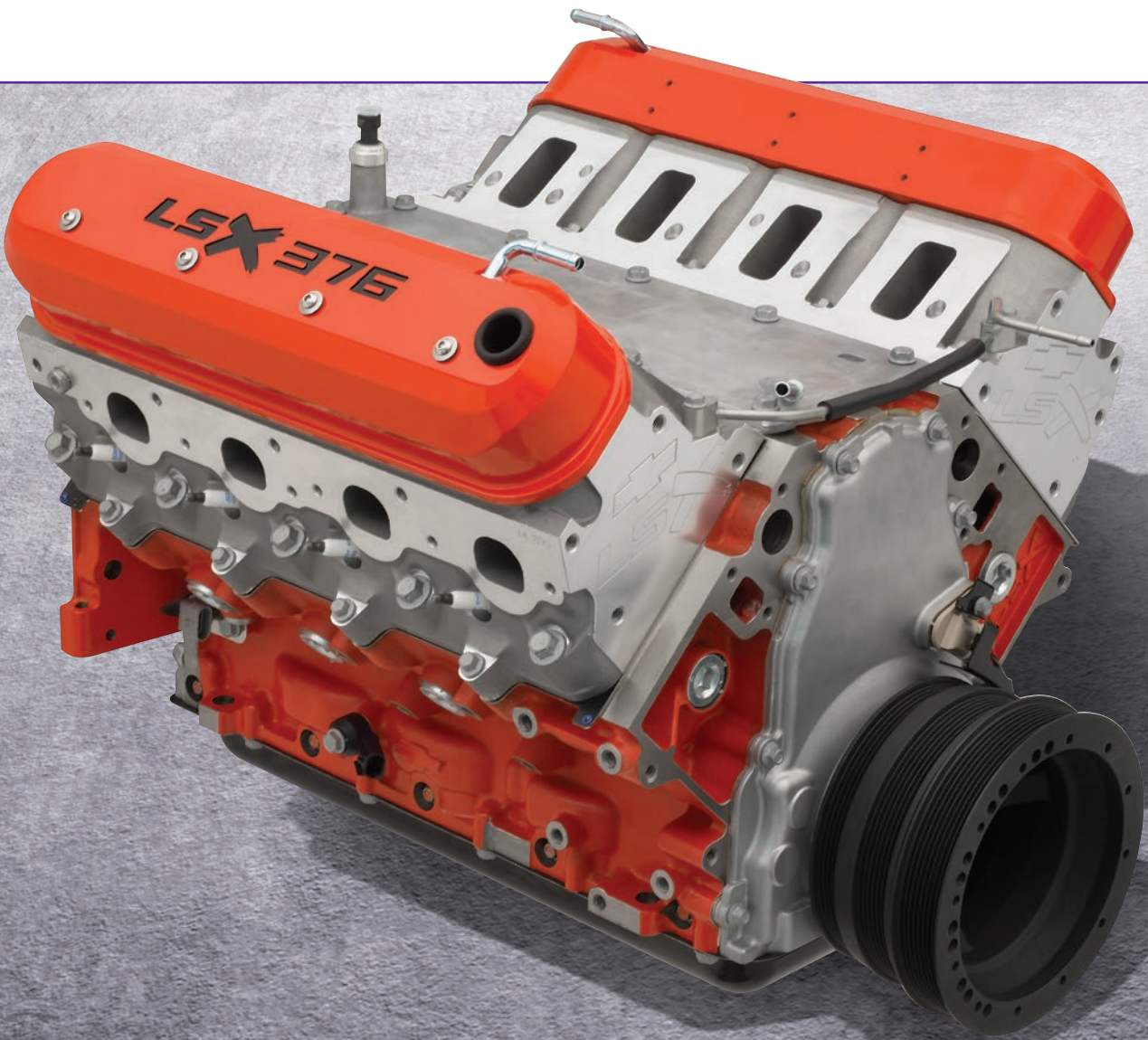
### INSTALLATION NOTES

- Assembly does not include any electronics
- Not intended for marine applications
- Requires LS/LSX Ignition Controller P/N 19355418 for carbureted applications
- LSX 8-bolt crank flange
- Assembly shipped without intake manifold or oil pan (dust shield installed for shipment)
- Recommended max boost—15 psi

 Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.

 Chevrolet Performance does not utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.

 This part is intended for competition use only. See page 2 for complete details.



**19300175**  
**SuperMatic™ 4L85-E**  
**4-Speed Transmission**  
 Features five-pinion gearsets, heat-treated stator shaft splines, induction-hardened turbine shaft, seven-plate clutch and specific valve-body calibration.  
 See page 359 for torque converter applications.



**19302410**  
**Transmission Controller**  
 Required when using a GM electronically controlled automatic transmission. Includes wiring harness.  
 See page 363 for details.

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

See page 240 for our complete line of LS/LT/LSX-Series components



**19244035**  
**LSX-LS3 Single-Plane**  
**Standard Deck 4-bbl**  
**Manifold**  
 Page 284



**19301246**  
**Air Inlet Kit for**  
**LS-Based Crate**  
**Engine Installation**  
 Page 283



**22901367**  
**LSA Intercooler**  
**Fluid Pump**  
 Page 283



**12674428**  
**LS3 Intake Manifold**  
**Assembly**  
 Page 282



**19212593**  
**Muscle Car**  
**Oil Pan Kit**  
 Page 281



**19352208**  
**T56 Super Magnum**  
**Six-Speed Manual**  
**Transmission**  
 Page 364

# LSX454

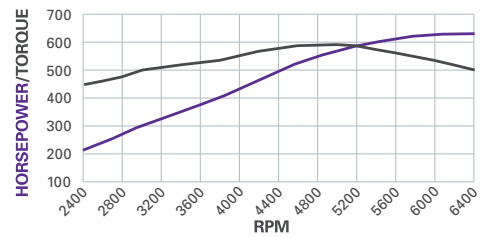
19355573



**627 hp**  
@ 6,300 rpm

**586 lb.-ft.**  
@ 5,100 rpm

## DYNO CHART



## AN LSX WITH BIG-BLOCK POWER!

With the LSX Bowtie block, we've built a 21st century 454 with our latest technology. It's lighter and more compact than an original Big-Block 454—while delivering Big-Block output of 627 hp and 586 lb.-ft.—but requires no more space under the hood than a production LS engine.

The LSX454 is filled with an all-forged, super-tough rotating assembly and features a pair of our deep-breathing LSX six-bolt cylinder heads. It also comes dressed with great-looking, orange powder-coated valve covers with engraved LSX454 logos.

Chevrolet Performance delivers the engine without an intake manifold and other accessories. Use LSX-LS7 single-plane carbureted intake manifold P/N 19244033. The LSX454 valve covers do not include provisions for mounting ignition coil brackets. Aftermarket or custom relocation brackets must be obtained. It also includes an 8-bolt crankshaft flange that may require an adapter for use with some transmissions.

**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.

### TECH SPECS

<b>Part Number:</b>	19355573
<b>Engine Type:</b>	LSX-Series Gen IV Small-Block V-8
<b>Displacement (cu in):</b>	454 (7.4L)
<b>Bore x Stroke (in):</b>	4.185 x 4.125 (106.3 x 104.8 mm)
<b>Block (P/N 19260099):</b>	LSX cast iron with 6-bolt, cross-bolted main caps
<b>Crankshaft (P/N 19244018):</b>	4340 forged steel with 8-bolt flange
<b>Connecting Rods (P/N 19166964):</b>	4340 forged steel
<b>Pistons (P/N 19166958):</b>	Forged aluminum
<b>Camshaft Type (P/N 19166972):</b>	Hydraulic roller
<b>Valve Lift (in):</b>	.648 intake / .648 exhaust
<b>Camshaft Duration (@.050 in):</b>	236° intake / 246° exhaust
<b>Cylinder Heads (P/N 19354239):</b>	Aluminum LSX-LS7 port; with "as cast" 70cc chambers
<b>Valve Size (in):</b>	2.200 titanium intake/1.610 hollow, sodium-filled exhaust
<b>Compression Ratio:</b>	11.0:1
<b>Rocker Arms (P/N 12579615 int):</b>	Investment-cast, roller trunnion
<b>Rocker Arms (P/N 12579617 exh):</b>	Investment-cast, roller trunnion
<b>Rocker Arm Ratio:</b>	1.8:1
<b>Recommended Fuel:</b>	Premium pump
<b>Maximum Recommended rpm:</b>	7,100
<b>Reluctor Wheel:</b>	58x
<b>Balanced:</b>	Internal

### INSTALLATION NOTES

- Assembly does not include any electronics
- Requires LS7 pattern intake manifold
- Assembly shipped without an intake manifold (see page 282)
- Requires the purchase and installation of an oil pan (see page 281) (dust shield installed for shipment)
- Not intended for marine applications
- Requires LS/LSX Ignition Controller P/N 19355418 when using a carburetor
- LSX 8-bolt crank flange
- Requires premium fuel



Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.

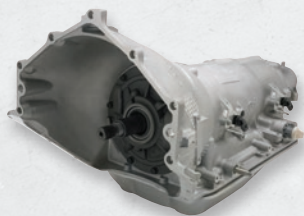
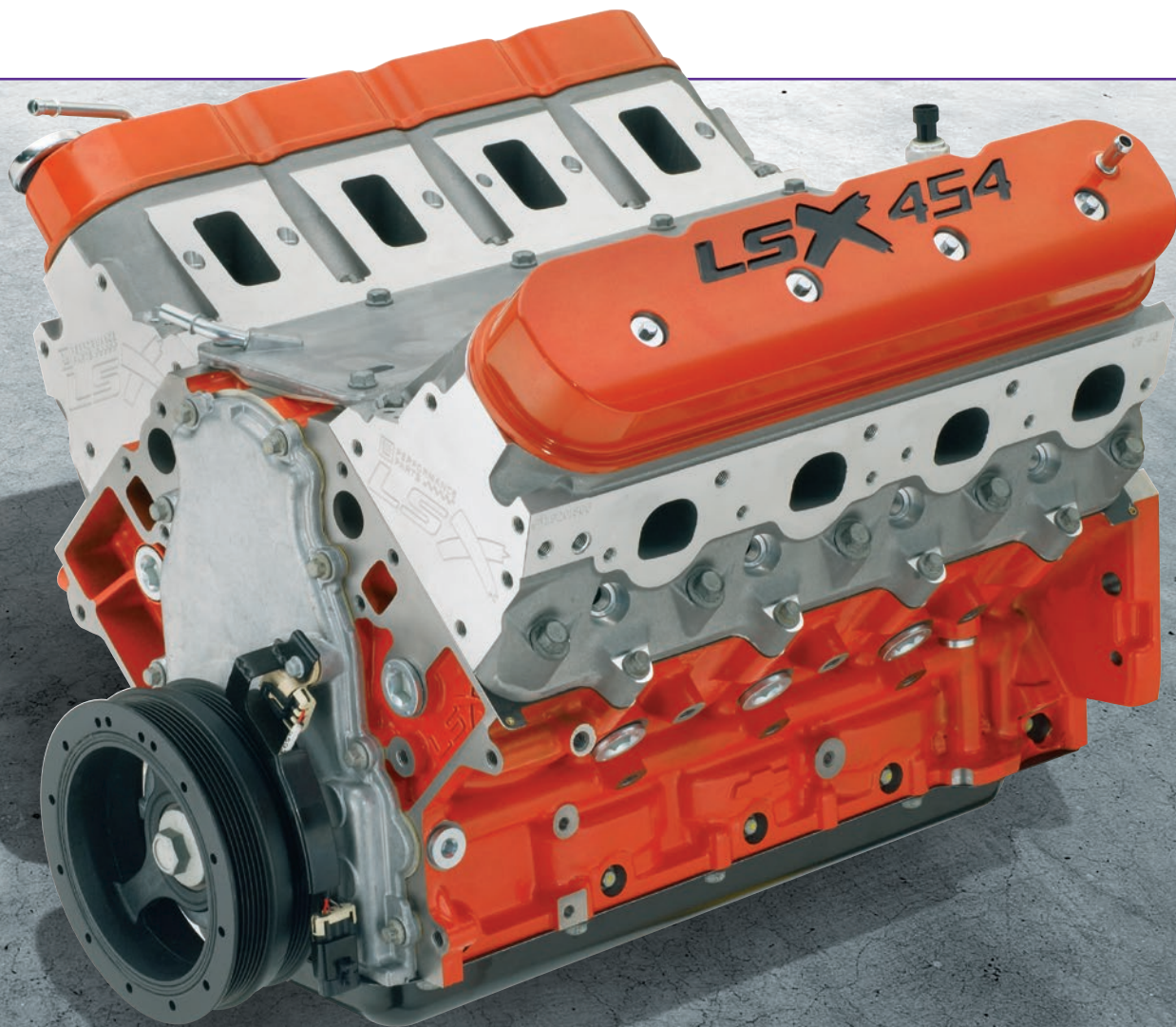


Chevrolet Performance *does not* utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.



This part is intended for competition use only. See page 2 for complete details.

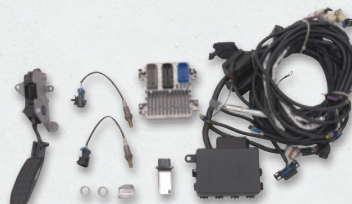




**19300175**  
**SuperMatic™ 4L85-E**  
**4-Speed Transmission**

Features five-pinion gearsets, heat-treated stator shaft splines, induction-hardened turbine shaft, seven-plate clutch and specific valve-body calibration.

See page 359 for torque converter applications.



**19369179 Manual**  
**19354342 Automatic**  
**LSX454 Engine**  
**Controller Kit**

See page 289 for details.

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

See page 240 for our complete line of LS/LT/LSX-Series components



**12644568**  
**LS7 Production Intake**  
**Manifold Assembly**  
Page 282



**19301246**  
**Air Inlet Kit for**  
**LS-Based Crate**  
**Engine Installation**  
Page 283



**19355418**  
**LS/LSX Ignition**  
**Controller**  
Page 290



**19354465**  
**LSX-LS7 Standard**  
**Deck 4-bbl Manifold**  
Page 284

**LSX454 Completion components**

**Electronic Fuel Injection**

- LS7 Intake Manifold **12644568**
- Ignition Coil Kit **19367577**
- Engine Controller Kit **19369179**  
or **19354342**

High flow / 60 psi (400kPa) fuel pump (not available from Chevrolet Performance)

**Carburetor Fuel System**

- Intake Manifold (single-plane) **19354465**
- Carburetor **19170095**
- Air Cleaner **12342071**
- Ignition Controller **19355418**
- Ignition Coil Kit **19367577**
- Fuel Pump **6472657**





# LS/LT/LSX-SERIES

## ENGINE COMPONENTS

### YOUR ONLY SOURCE FOR FACTORY-ENGINEERED PERFORMANCE PARTS

With LS and LT engine swaps and performance upgrades more popular than ever, it's important to remember that Chevrolet Performance is your only source of factory-engineered engine parts—from blocks, cylinder heads and rotating components to the fuel, air and spark parts for carbureted and fuel-injected combinations.

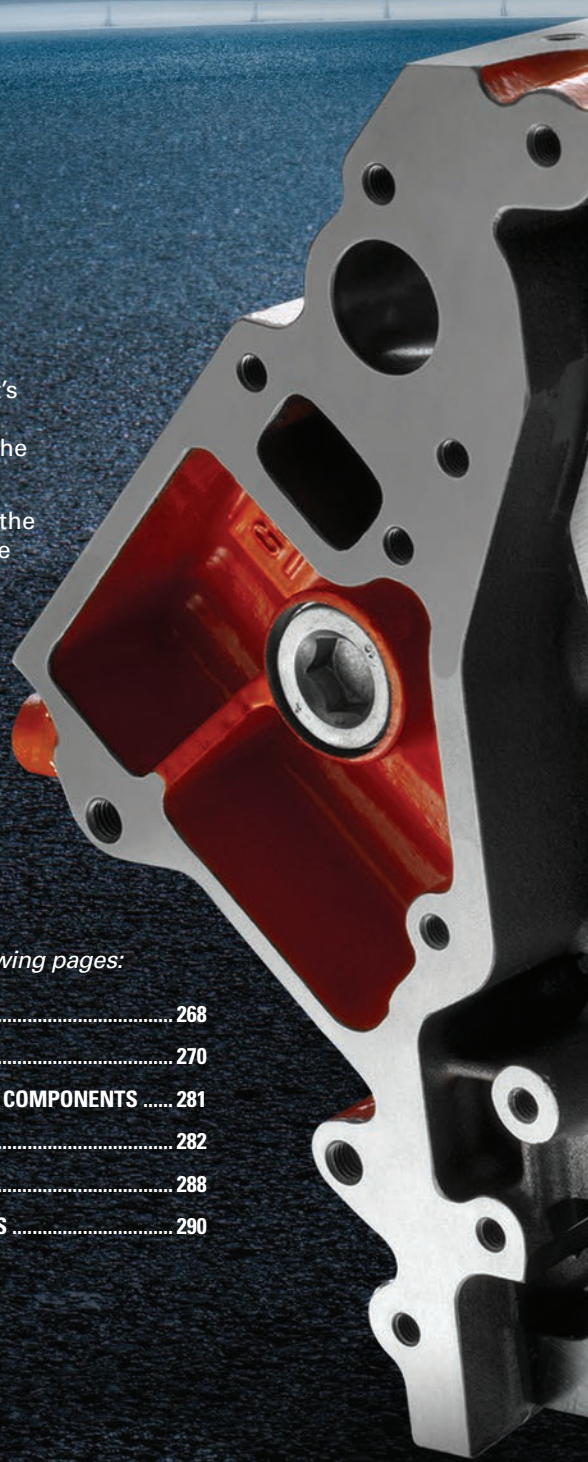
And speaking of combinations, our portfolio is one of the most comprehensive in the industry, with more than 20 cylinder head choices, more than a dozen performance camshafts and scores of additional factory-engineered parts that can be combined to build an LS or LT engine like no other.

For those taking performance to the highest levels, Chevrolet Performance's exclusive LSX Series offers the ultimate in track-tested strength, with blocks, six-bolt heads and forged internal parts designed to support power adders such as turbochargers and superchargers. They're the strongest parts we have for building LS power.

No other source offers factory-engineered LS, LT and LSX engine parts for your project—and nobody knows how to build LS/LT performance like Chevrolet Performance!

*You can find these Chevrolet Performance LS/LT/LSX Engine Components on the following pages:*

<b>BLOCKS AND COMPONENTS</b> .....	242	<b>CRANKSHAFTS</b> .....	268
<b>CYLINDER HEADS</b> .....	252	<b>ACCESSORY DRIVE SYSTEMS</b> .....	270
<b>VALVE COMPONENTS</b> .....	261	<b>OIL PANS, OIL PUMPS, GASKETS AND COMPONENTS</b> .....	281
<b>VALVE COVERS</b> .....	262	<b>INTAKE MANIFOLDS</b> .....	282
<b>CAMSHAFTS</b> .....	265	<b>ENGINE CONTROL MODULES</b> .....	288
<b>PISTONS AND PISTON RINGS</b> .....	267	<b>FUEL AND ELECTRICAL COMPONENTS</b> .....	290







LSX

LSX

*LSX Bowtie Block*



# Chevy LS/LT/LSX-Series Blocks Quick Reference Chart

Origin	Part Number	Material	Deck Height	Bore	Main Bolt	Cap Material	Crank Jnl. Dia.	Oiling	Rear Main Seal	Max Stroke	Max HP	Usage	Page Number
LS1/LS6	12561166	Alum	9.240"	3.898"	6	Iron	Std. LS (2.56")	Wet/Dry	1 pc	4.00"	450	Street	Disc.
Gen III 6.0L	12679001	Iron	9.240"	4.000"	6	Iron	Std. LS (2.56")	Wet/Dry	1 pc	4.00"	450	Street	242
Gen IV 6.0L	19369841	Iron	9.240"	4.000"	6	Iron	Std. LS (2.56")	Wet/Dry	1 pc	4.00"	500	Street	242
LS2	12602691	Alum	9.240"	4.000"	6	Iron	Std. LS (2.56")	Wet/Dry	1 pc	4.00"	450	Street	243
LS3/L92	12673475	Alum	9.240"	4.065"	6	Iron	Std. LS (2.56")	Wet/Dry	1 pc	4.00"	525	Street	243
LSA	12673476	Alum	9.240"	4.065"	6	Nodular Iron	Std. LS (2.56")	Wet/Dry	1 pc	4.50"	800	Street/Pro	244
LS9	12623969	Alum	9.240"	4.065"	6	1045 Steel	Std. LS (2.56")	Wet/Dry	1 pc	4.50"	900	Street/Pro	244
LS7	19213580	Alum	9.240"	4.125"	6	Steel	Std. LS (2.56")	Wet/Dry	1 pc	4.10"	550	Street	245
LT1	19329617	Alum	9.240"	4.065"	6	Nodular Iron	Std. LS (2.56")	Wet/Dry	1 pc	4.125"	465	Street	246
C5R	12480030	Alum	9.240"	4.117"-4.160"	6	Steel	Std. LS (2.56")	Wet/Dry	1 pc	4.10"	900	Pro	247
LSX	19260093*	Iron	9.260"	3.880"	6	1045 Steel	Std. LS (2.56")	Wet/Dry	1 pc	4.25"	1500+	Street/Pro	249
LSX	19260100*	Iron	9.720"	3.880"	6	1045 Steel	Std. LS (2.56")	Wet/Dry	1 pc	4.50"	1500+	Street/Pro	249
LSX	19260095**	Iron	9.240"	4.065"	6	1045 Steel	Std. LS (2.56")	Wet/Dry	1 pc	4.25"	1500+	Street/Pro	249
LSX	19260099**	Iron	9.240"	4.185"	6	1045 Steel	Std. LS (2.56")	Wet/Dry	1 pc	4.25"	1500+	Street/Pro	249

\*Semi-finished block  
 \*\*Full machined block

## PRODUCTION CYLINDER BLOCKS

The LS-Series cylinder block is the foundation for the serious performance achievements that are driving a new generation of performance enthusiasts. Features include a deep-skirt casting (the block side extends below the crankshaft centerline), 6-bolt cross-bolted main caps, strong and lightweight aluminum alloy casting (most production blocks) and provisions for the latest in engine control management. The cam-in-block configuration brings inherent torque to every LS engine, with production-based blocks capable of supporting combinations of 500 horsepower or more. The Corvette ZR1's unique 6.2L block, for example, supports the engine's 638-horsepower rating. Chevrolet Performance's high-performance iron LSX cylinder block supports more than 2,000 forced-induction horses!

Using a new production-validated cylinder block assures you a strong, dimensionally correct foundation for your project engine.

### A. 19369841

#### Gen IV 6.0L Cast-Iron Block

- Direct replacement for LY6 and L96 production engines
- Production cast-iron block
- Production oiling system
- 6-bolt iron main bearing caps
- 4.000" bore (101.6 mm)
- 9.240" deck height
- No provision for Active Fuel Management
- Supports 500+ horsepower!

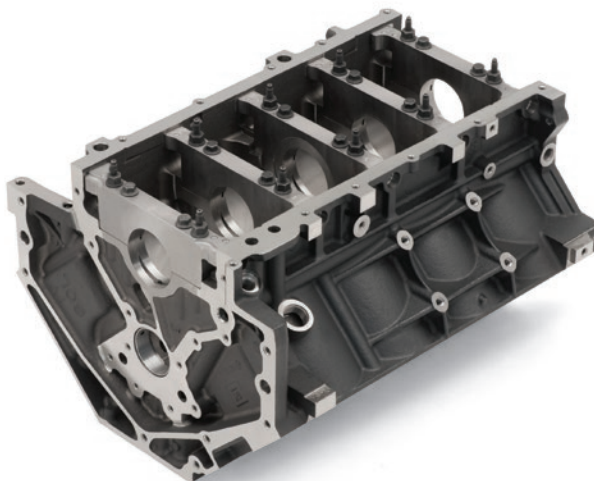
### 12679001

#### Gen III 6.0L Cast-Iron Block (not shown)

- Production cast-iron block
- Production oiling system
- 6-bolt iron main bearing caps
- 4.000" bore (101.6 mm)
- 9.240" deck height
- No provision for Active Fuel Management
- Supports 500+ horsepower!



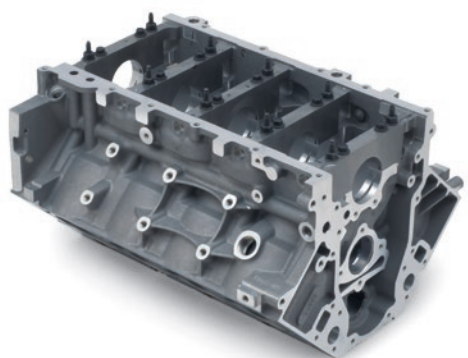
A Gen IV 6.0L Cast-Iron Block (top, front)



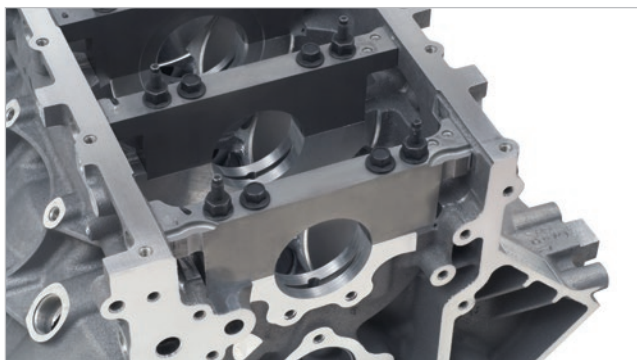
A Gen IV 6.0L Cast-Iron Block (bottom, rear)



LS3/L92 Aluminum 6.2L Bare Block (top, front) **B**



LS3/L92 Aluminum 6.2L Bare Block (bottom, front) **B**



LS3/L92 Aluminum 6.2L Bare Block (bottom, rear) **B**

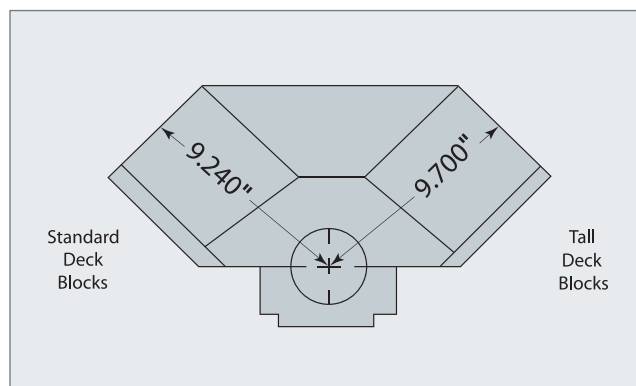


LS3/L92 Aluminum 6.2L Bare Block (top, front) **B**



LS3/L92 Aluminum 6.2L Bare Block (bottom, front) **B**

### Deck Height Diagram



#### 12602691

##### LS2 Aluminum 6.0L Bare Block (not shown)

- Direct replacement for 2005–2008 LS2 Corvette, SSR, GTO 6.0L and TrailBlazer SS
- Production 319-T5 aluminum block with iron sleeves
- Production oiling system
- Forged powdered metal 6-bolt main bearing caps
- 9.240" deck height
- Use only LS1, LS6, LS2, L92/LS3-style cylinder heads
- 4.000" finished bore (101.6mm)
- Provisions for Active Fuel Management
- Great for stroker cranks for even more cubes
- Tested to over 450 horsepower!

#### B. 12673475

##### LS3/L92 Aluminum 6.2L Bare Block

- Direct replacement for:
  - 2009–2012 L9H
  - 2010–2012 L94
  - 2008–2013 LS3
  - 2010–2013 L99
  - 2007–2008 L92
- Production aluminum block with iron sleeves
- Production oiling system
- Forged powdered metal 6-bolt main bearing caps
- 9.240" deck height
- Use only LS1, LS6, LS2, L92/LS3-style cylinder heads
- 4.065" finished bore (103.25mm)
- Provisions for Active Fuel Management
- Great for stroker cranks for even more cubes
- Tested to over 500 horsepower!

LS-Series Blocks continued

## 12673476

### LSA 6.2L Bare Block (not shown)

- Direct replacement for 2009–2012 Cadillac CTS-V 6.2L supercharged engine and 2012 ZL1 Camaro
- Production cast-aluminum block with iron sleeves
- Production oiling system
- 6-bolt iron main bearing caps
- 9.240" deck height
- Not for use with LS7 or LSX-LS7 heads
- 4.065" finished bore (103.25mm)
- Includes oil squirters (8) for piston cooling
- No provision for Active Fuel Management
- Rated for more than 550 horsepower

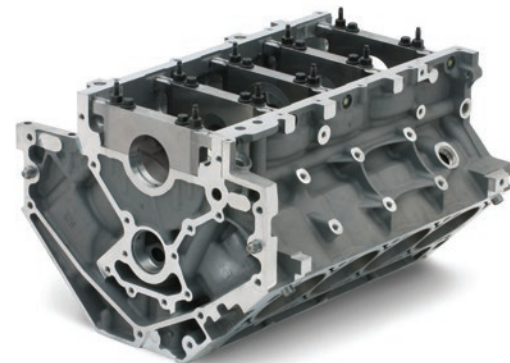


**A** LS9 6.2L Bare Block (top, rear)

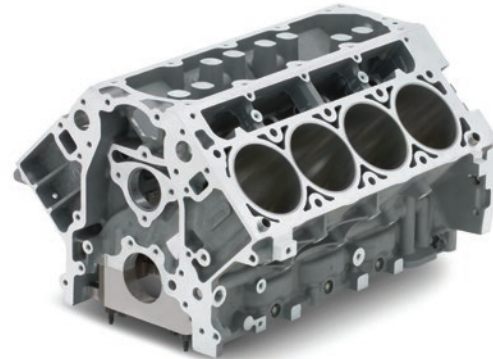
## A. 12623969

### LS9 6.2L Bare Block

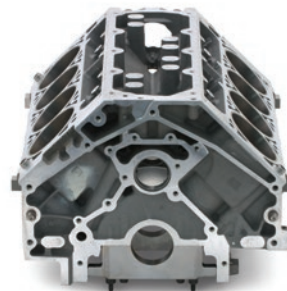
- Direct replacement for 2009–2012 Corvette ZR1 6.2L supercharged engine
- Production cast-aluminum block with iron sleeves
- Deck plate honed
- Production oiling system
- 6-bolt steel main bearing caps with dowel pins
- 9.240" deck height
- Not for use with LS7 or LSX/LS7 heads
- 4.065" finished bore (103.25mm)
- Includes oil squirters (8) for piston cooling
- No provision for Active Fuel Management
- Rated for more than 635 horsepower



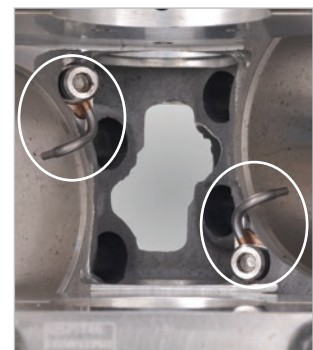
**A** LS9 6.2L (bottom, rear)



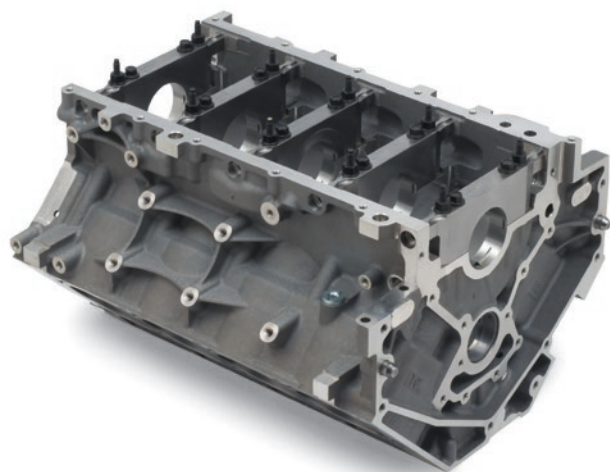
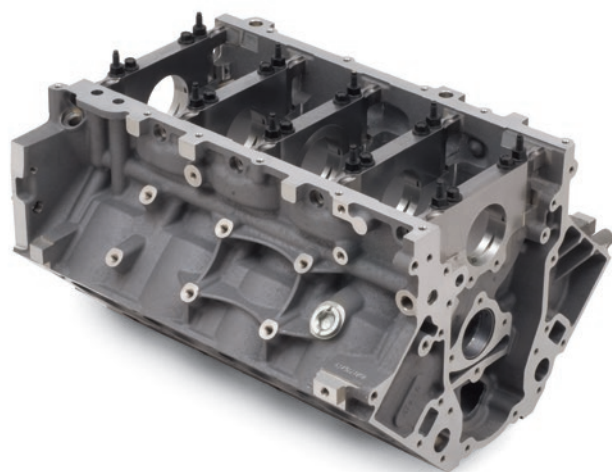
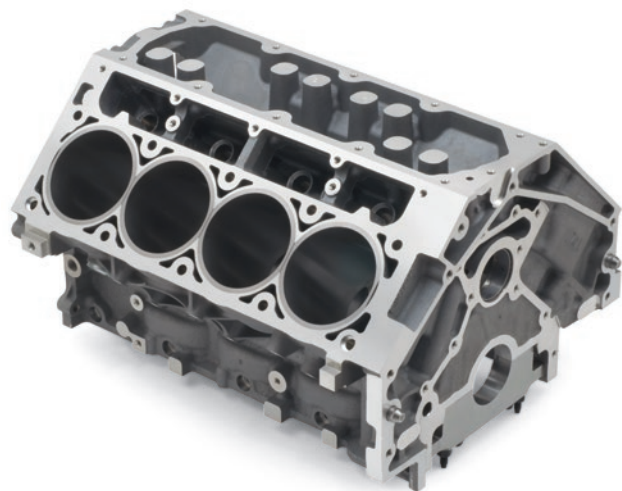
**A** LS9 6.2L (top, front)



**A** LS9 6.2L (top, rear)



**A** LSA-LS9 6.2L Piston Oilers

LS7 7.0L Corvette Bare Block (bottom, rear) **B**LS7 7.0L Corvette Bare Block (bottom, front) **B**LS7 7.0L Corvette Bare Block (top, rear) **B****B. 19213580** **LS7 7.0L Corvette Bare Block**

- Direct replacement for 2006–2014 7.0L LS7 engine
- Production 319-T5 aluminum block with pressed-in iron sleeves
- Production oiling system
- 6-bolt dowel located steel main bearing caps
- 9.240" deck height
- For use with any LS or LSX series head
- 4.125" finished bore (104.78mm), deck plate honed
- Siamese cylinder bores for large bore size
- No provision for Active Fuel Management
- Based on C5R block development
- Tested to over 500 horsepower!

**Parts required to complete your LS7 Block:**

Part Number	QTY	Description
12570471	1	Valley Cover
11588949	6	Plug
12589016	1	Camshaft Retainer
11611351	1	Plug
11610259	1	Plug, Cylinder Head
11515756	5	M8 x 1.25 Flanged Hex Head Bolt
12570326	4	Dowel, Cylinder Head Locating
12639250	1	Rear Cover Assembly
12573460	1	Oil Plug
12618422	1	Windage Tray
09427693	4	Plug
01453658	2	Dowel, Bell housing Locating
12561663	1	Plug
12677836	1	Oil Pressure Sensor
12585546	1	Crankshaft Position Sensor
12598293	1	Cover
12585673	1	Seal - Front Cover
12633904	1	Gasket - Front Cover
11515758	8	Bolt
12591720	1	Sensor - Camshaft position
11588712	1	Bolt

**25534412****Oil Hose Adapters (shown on page 250)**

- Kit adapts the production LS7 oil pan to aftermarket AN-style hoses for aftermarket dry sump oil tanks
- Bolts directly to LS7 oil pan, and has AN male outlet for AN-12 fittings
- Includes 1 adapter, 2 fittings, 2 bolts and 2 sealing gaskets

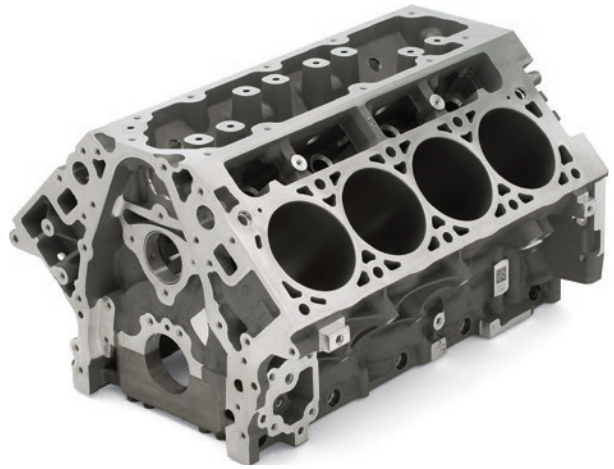
## LS/LT/LSX-SERIES COMPONENTS

LS-Series Blocks continued

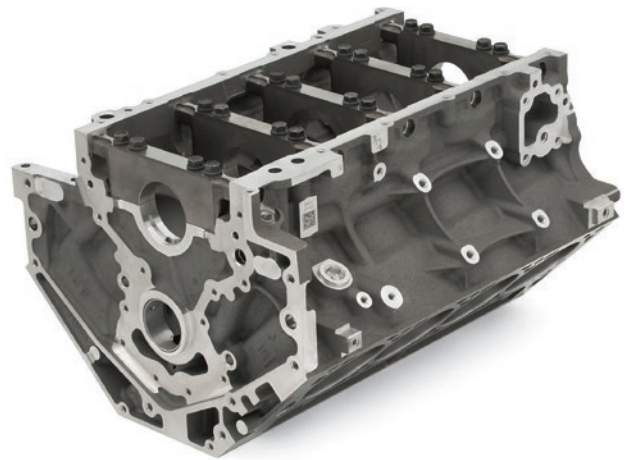
### A. 19329617

#### LT1/LT4 Aluminum 6.2L Bare Block

- Direct replacement for 2014–2017 Stingray and 2015–2017 Camaro SS LT1
- Production aluminum block with iron sleeves
- Production oiling system
- 9.240" deck height
- Nodular iron 6-bolt main bearing caps
- Use only with LT1-style cylinder heads
- 4.065" finished bore (103.25mm)
- Provisions for Active Fuel Management
- Provision for direct fuel injection



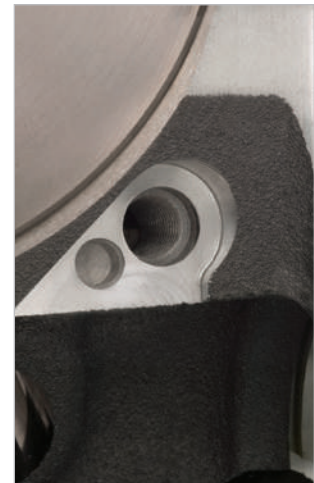
**A** LT1/LT4 Aluminum 6.2L Bare Block (top, front)



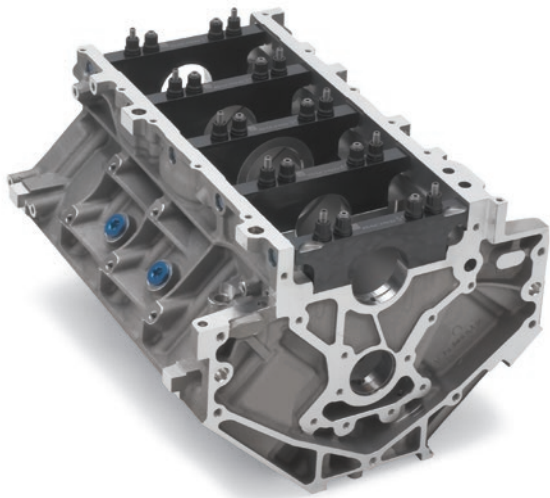
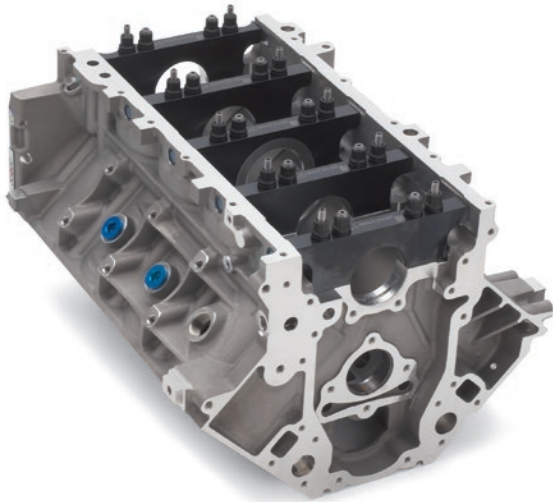
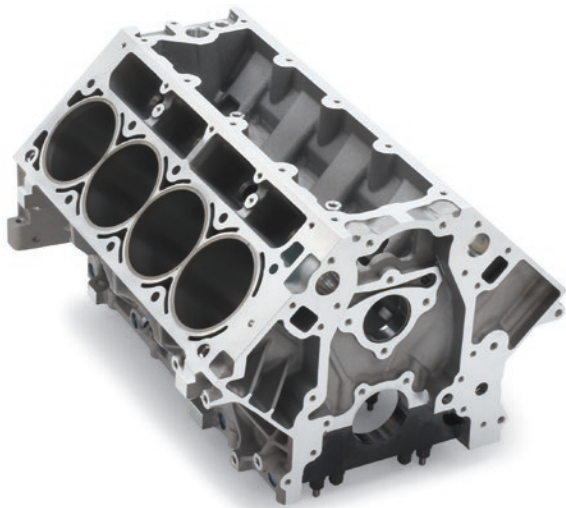
**A** LT1/LT4 Aluminum 6.2L Bare Block (bottom, rear)



**A** Bore Detail



**A** Squirters Detail

Aluminum C5R Racing Block (bottom, rear) **B**Aluminum C5R Racing Block (bottom, front) **B**Aluminum C5R Racing Block (top, front) **B****B. 12480030** **Aluminum C5R Racing Block**

The ultimate GM aluminum LS block, the C5R was originally designed for Chevrolet's factory-backed Corvette racing program. It was developed to support more than 440 cubic inches and up to 900 horsepower—and it proved itself by powering the Corvette team to wins at LeMans, Daytona and nearly every track they encountered. This is a non-production, purpose-built cylinder block manufactured with proprietary materials and machined to the highest tolerances using premium racing-spec hardware. If you're looking for the ultimate aluminum cylinder block to support your horsepower desires, the race-proven C5R is it!

- Premium "hipped" \* and X-rayed 356-T6M aluminum-alloy block casting
- 9.240" deck height
- Production-style oiling system
- 6-bolt dowel-located steel main bearing caps
- 4340 premium main cap fasteners
- For use with any LS or LSX series head
- Unique cylinder liner material for maximum durability
- Siamesed cylinders to support larger bores
- 4.117" finished bore
- 4.160" maximum bore
- Fully blueprinted and squared
- Production camshaft location and cam bores
- Includes premium head studs
- Anodized aluminum O-ring core plugs
- No Active Fuel Management provisions
- Supports more than 900 horsepower

*\*HIP is the acronym for Hot Isostatic Pressure. This process puts the blocks in a sealed vessel where a vacuum is first used to remove room air and any possible contaminants. The vessel is filled with high pressure nitrogen (up to 30,000-psi) and then heated to the required temperature and sustained for a determined amount of time. The cooling process is also a controlled procedure to ensure maximum strength and proper heat treat. This extreme high pressure and heat removes almost 100% of the internal porosities that are generated during the casting process. The material integrity, strength and fatigue life increase significantly.*





## LSX BOWTIE BLOCK

Delivering the seemingly impossible combination of professional racing-level strength and entry-level affordability, the LSX Bowtie Block is our next revolution in high-performance engine-building. This durable iron-block casting is based primarily on GM's production LS7 block, but designed with more material in key areas—including thicker deck and bores—to support displacements of 454 cubic inches or more, and unique six-bolts-per-cylinder-head-clamping capability that enables forced-induction and nitrous combinations of greater than 2,000 horsepower.

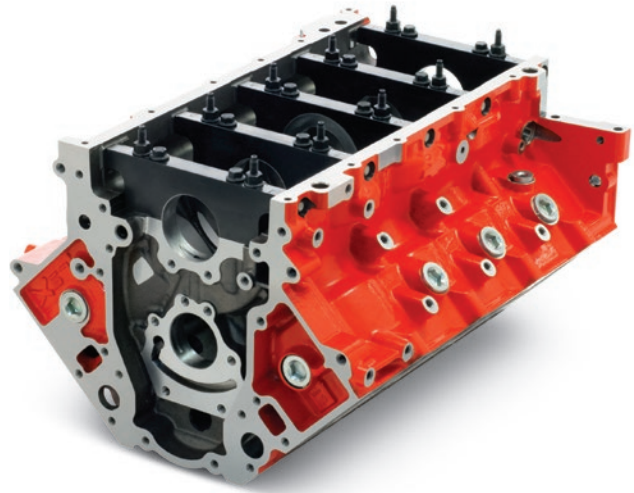
Because the LSX Bowtie block is based on production LS blocks, all of the LS-Series Gen IV cylinder heads, crankshafts, oil pans, camshafts, and accessories bolt right up to it. There is also a tall-deck version for building even larger engines. Chevrolet Performance delivers the LSX Bowtie Block semi-finished, allowing you to finish it to your needs. Whether you're building a "tame" 800 horse bracket racer engine, or a 1,700 horsepower turbo engine for an Outlaw racer, the LSX Bowtie Block is the foundation for an unbeatable combination—at an unbeatable price!

### LSX Bowtie Block specs and features include:

- CNC-machined cast-iron block
- True priority main oiling
- 6-head bolts per cylinder
- Standard 4.400" bore spacing
- Extra-thick siamese cylinder bores
- Semi-finished, machined thicker decks
- LS7-style, 6-bolt dowel-located billet main bearing caps
- Wet-sump and dry-sump oiling capability
- Production-style deep-skirt head bolt holes
- Production bolt hole and thread sizes
- Maintains production exterior accessory mounting provisions
- Front motor plate mounting holes added
- Additional material cast around cam bearings for greater strength
- 8mm exterior/interior fifth- and sixth-head bolt holes
- Standard 0.842" lifter bores
- Accommodates all LS oil pumps and oil pans
- External oil pump feed (rear of block)
- Main web bay-to-bay breathing holes to support greater horsepower
- Includes unique cam retainer, rear cover and lifter retainers

For the advanced LSX competition engine builder, you will fully enjoy the following features of the new LSX Bowtie Block:

- Front oil feed holes can be plugged/restricted for mechanical flat tappet or mechanical roller lifter applications
- Can be machined safely to 9.200" deck height
- Maximum 4.200" bore at .200" minimum wall thickness (naturally aspirated applications)
- Head bolt holes can be machined for 1/2" studs
- Cam bores can be machined to accept 60mm roller bearings
- Can be machined for larger diameter lifters and/or 1.060" bronze bushings
- Front oil feed lines can be plugged and external oil pump and/or aftermarket dry sump systems can be used via oil pump feed at rear of block—may be required with certain large stroke/aluminum rod combinations
- Belt cam drive systems can be accommodated, some machining will be required
- Front motor plate can be used for racing chassis applications (sprint car, drag racing, truck pulling, etc.).
- Threaded water plugs can be used for external heaters or coolers
- Extra stock for main bearing align-honed
- 400 mPa tensile strength iron



**A** LSX Bowtie Block (bottom, front)

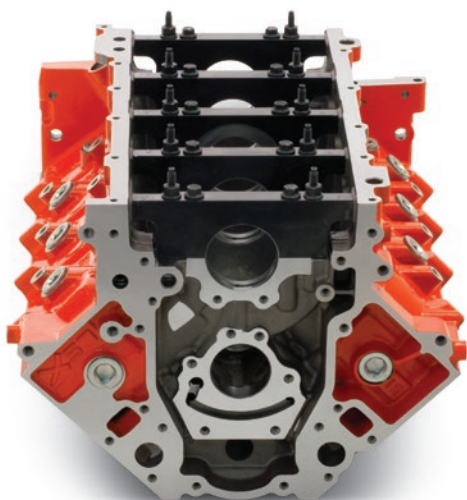


**A** LSX Bowtie Block (top, rear)



**A** LSX Bowtie Block (top, front)





LSX Bowtie Block (bottom, front) **A**



Lifter Boss Detail **A**



Bay-to-Bay Breathing Pocket Detail **A**



Deck Detail **A**

## Semi-Finished Blocks

### A. 19260093

#### LSX Bowtie Block – Semi-finished, Standard Deck

- 3.880" semi-finished siamese cylinder bores
- 9.260" semi-finished standard deck height (ready to be decked)
- 4.250" maximum stroke (professional engine builders only!)
- Capable of 364- to 482-cubic-inch displacements
- Orange powder-coated finish
- Accepts all LS and LSX Series heads, cranks, cams, etc.
- Approximate finished weight is 225 pounds

### 19260100

#### LSX Bowtie Block – Semi-finished, Tall Deck (not shown)

- 3.880" semi-finished siamese cylinder bores
- 9.720" semi-finished standard deck height (ready to be decked)
- 4.500" maximum stroke (small base circle camshafts required)
- Capable of 364- to 500-cubic-inch displacements or more!
- Orange powder-coated finish
- Accepts Gen IV LS and LSX Series heads, cranks, cams, etc.
- Approximate finished weight is 250 pounds

#### LSX Blocks include the following:

19244460	Cam Thrust Plate
19369274	Rear Cover
19166182	Tappet Guides

#### Other service parts for your LSX Block:

19166178	Gasket – Cam Thrust Plate, O-Ring
19166180	O-Ring – Rear Cover
19166181	O-Ring – Rear Cover
19211434	Main Cap Dowel (10-piece kit)

## Finished Blocks

LSX finished blocks are completely machined and are ready for assembly. Save time and money.

### 19260095

#### LSX376 Production Block (not shown)

- 4.065" bore
- Fully CNC machined
- Deck plate honed
- Align-honed main bearings
- Deck height 9.240" (production)
- Billet-steel main caps
- Includes all hardware
- Used in LSX376 crate engine

### 19260099

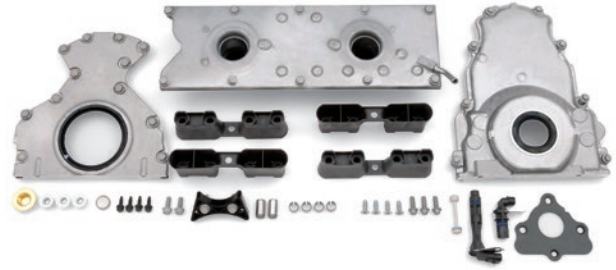
#### LSX454 Production Block (not shown)

- 4.185" bore
- Fully CNC machined
- Deck plate honed
- Align-honed main bearings
- Deck height 9.240" (production)
- Billet-steel main caps
- Includes all hardware
- Used in LSX454 crate engine

## CYLINDER BLOCK COMPONENTS

### A. Gen III Bare Block Completion Components

Part Number	QTY	Description
12577927	1	Valley Cover
12561211	1	Cam Sensor
12561243	1	Front Cover (with seal)
1453658	2	Transmission Alignment Dowel
12589016	1	Cam Retainer Plate
11561455	4	Cam Retainer Bolts
12588670	1	Timing Chain Damper
12560228	1	Crankshaft Sensor
12570326	4	Head Locating Dowels
12595365	4	Lifter Guide
12639250	1	Rear Cover (with seal)
varies	-	Required Water and Oil Plugs
varies	-	Required Mounting Bolts



**A** Gen III Bare Block Completion Components

### B. 19299099

#### Gen IV Block Completion Kit – Non D.O.D.

- Complete your LSX or GEN IV production engine with production components

Part Number	QTY	Description
12633906	1	Front Engine Cover
12599296	1	Valley Cover
12570326	4	Head Locator Dowels
12585546	1	Crankshaft Sensor
11515756	1	Crank Sensor Bolt
12588670	1	Timing Chain Damper



**B** LSX Block Completion Kit

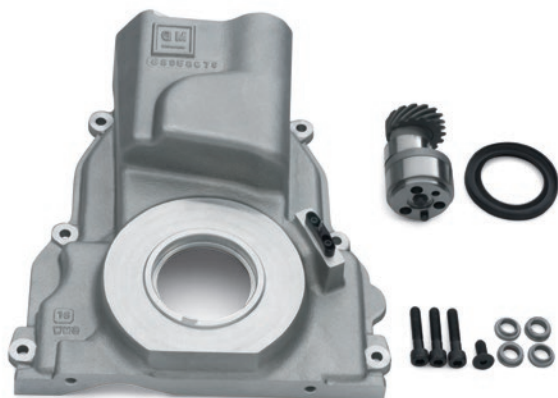
### C. 25534412

#### Oil Hose Adapters

- Kit adapts the production LT1 and LS7 Oil Pan to aftermarket AN-style hoses for aftermarket dry sump oil tanks
- Bolts directly to oil pan, and has AN male outlet for AN-12 fittings
- Includes 1 adapter, 2 fittings, 2 bolts and 2 sealing gaskets



**C** Oil Hose Adapter

LS2, LS3 Front Timing Cover **D**LS Front Distributor Drive Cover **E**Rear Block Cover **F****FRONT COVERS****12561243****LS1, LS6 Front Timing Cover (not shown)**

- For LS1 and LS6 engines
- No cam sensor

**D. 12633906****LS2, LS3 Front Timing Cover**

- For LS2 and LS3 engines
- Cover only. Does not come with cam sensor, bolts or seals

**12594939****L92 Front Timing Cover (not shown)**

- For engines with VVT such as L92
- Cover only. Does not come with cam sensor, bolts or seals

**12598293****LS7 Front Timing Cover (not shown)**

- Also fits LS9 engines
- Required for 2-stage oil pump clearance
- Cover only. Does not come with cam sensor bolts or seals

**E. 88958679****LS Front Distributor Drive Cover**

- Assembly is manufactured for applications where a 4-bbl carburetor and distributor are required
- For all LS-Series engines except LS7 and LS9

**NOTE:** Distributor and mechanical fuel pump not included. Uses Small-Block Ford-style distributor and mechanical fuel pump. Special water pump, accessory drive and damper required.

**12633904****Front Cover Gasket (not shown)**

- For all LS-Series engines

**12585673****Front Crank Seal (not shown)**

- For all LS-Series engines

**11515758****Front Cover Bolt (not shown)**

- Requires 8 per engine
- For all LS-Series engines

**REAR COVERS****F. 12639250****Rear Block Cover**

- Includes seals and bolts
- For all production LS engine blocks (will not work on LSX blocks)

**19369274****LSX Rear Block Cover (not shown)**

- Does not include bolts or seals
- For use on LSX blocks only

**89060436****Rear Crank Seal (not shown)**

- For all LS-Series engines

## LS/LT/LSX-Series Cylinder Heads: Quick Reference Chart

Part Number	Description	Material Size	Port Size	Valve Angle	Chamber Vlv.	Int Vlv.	Exh Type	Int Port Type	Ex Port Type	Rocker	Notes	Page Number
12629049	Bare LS2 & LS6	Aluminum	210	15 deg	64.5	2.000	1.550	Cathedral	Std LS	Bolt-down	Bare LS2/LS6	N/S
12629062	Stock L92	Aluminum	260	15 deg	70	2.165	1.590	L92	Std LS	Bolt-down	Solid stem valves	253
12629063	Stock LS3	Aluminum	260	15 deg	68.4	2.165	1.590	L92	Std LS	Bolt-down	Hollow/solid	253
88958758	CNC LS3	Aluminum	276	15 deg	68.5	2.165	1.590	L92	Std LS	Bolt-down	Hollow/solid	253
12578450	Bare LS7	Aluminum	270	12 deg	70	2.200	1.610	LS7	Std LS	Bolt-down	Bare LS7	N/S
12578449	Stock LS7	Aluminum	270	12 deg	70	2.200	1.610	LS7	Std LS	Bolt-down	Titanium/sodium-filled valves	254
19328743	LS9 CNC	Aluminum	276	15 deg	68.4	2.165	1.590	L92	Std LS	Bolt-down	Titanium/sodium-filled valves	253
12626958	LSA	Aluminum	260	15 deg	68.4	2.165	1.590	L92	Std LS	Bolt-down	CTS-V and Z-28 Assembly	254
19329839	LT1 CNC	Aluminum	N/A	Splayed	N/A	2.130	1.590	LT-1	LT-1	Bolt-down	CNC Runners	255
12678972	LT1	Aluminum	N/A	Splayed	N/A	2.130	1.590	LT-1	LT-1	Bolt-down	Corvette Assembly	255
25534393	C5R	Aluminum	210	11 deg	38	2.180	1.630	C5R	Std LS	Shaft	As-cast, no seats/guides	254
19201807	LSX-L92 Small Bore	Aluminum	260	15 deg	70	2.000	1.550	L92	Std LS	Bolt-down	Solid/solid valves	256
19354243	LSX-LS3	Aluminum	260	15 deg	70	2.165	1.590	L92	Std LS	Bolt-down	Hollow/solid valves	256
19354239	LSX-LS7	Aluminum	270	12 deg	70	2.200	1.610	LS7	Std LS	Bolt-down	Titanium/sodium-filled valves	257
19354240	LSX-LS7 Bare	Aluminum	N/A	12 deg	70	2.200	1.610	LS7	LS7	LS7	N/A, As-cast	257
19354242	LSX-LS7 Bare	Aluminum	270	12 deg	70	2.200	1.610	LS7	Std LS	Bolt-down	Fully CNC-machined	256
19354241	LSX-LS7 Assembly	Aluminum	270	12 deg	70	2.200	1.610	LS7	Std LS	Bolt-down	Fully CNC-machined	257
19330896	LSX-CT	Aluminum	302	11 deg	45	2.200	1.610	LSX-CT	LSX-CT/DR	Shaft	Fully CNC-machined bare head	259
19202985	LSX-CT	Aluminum	N/A	11 deg	-	-	-	-	-	Shaft	As-cast, not machined	259
19330894	LSX-DR	Aluminum	313	11 deg	50	2.250-2.280	1.600-1.650	LSX-DR	LSX-CT/DR	Shaft	Fully CNC-machined bare head	257
19330895	LSX-DR	Aluminum	N/A	11 deg	-	-	-	-	-	Shaft	As-cast, not machined	258

### THE LS FAMILY PRODUCTION AND C5R ALUMINUM HEADS

Great cylinder-head airflow has been a key enabler of the LS-Series' exceptional performance. Chevrolet Performance delivers those power-building attributes to you with a range of production-style aluminum heads—from the LS6 heads for smaller-displacement engines to LS7 style heads for 427-inch-and-larger combinations, our aluminum heads benefit from Chevrolet Performance's extensive research and development program, providing maximum airflow. Many of our assembled heads use premium machining and materials, including CNC finishing and porting, along with lightweight, hollow-stem valves, sodium-filled exhaust valves and—on some heads—lightweight titanium intake valves.

**NOTE:** Chevrolet Performance heads will not fit 4.8L and 5.3L engines, due to their smaller bore sizes.

### Aluminum LS Family Head Technical Notes:

- Manufactured from 319-T5 aluminum alloy
- High-efficiency combustion chambers
- Symmetrical intake and exhaust ports
- Angled spark plugs (14mm; 5/8" hex; 3/4" reach; taper-seat plugs)
- 15° valve angle (except C5R and LS7)
- Bolt-down-type rocker arms (except LSX-DR, LSX-CT)
- Center-bolt valve cover hold-downs
- Fits Gen III and Gen IV Small-Blocks only

## BUILDER'S TIP

### TIERED PERFORMANCE CYLINDER HEAD STRATEGY DELIVERS OPTIONS

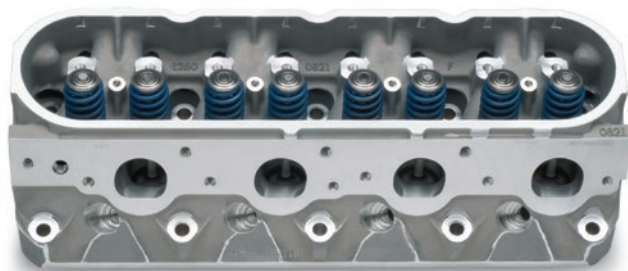
Cylinder head selection is one of the most important contributors to an engine's performance, because it ultimately determines how much air the engine can process to generate horsepower. The heads for regular-production LS-family engines are renowned for exceptional airflow attributes and offer significant power-building capability with traditional machining that enhances the volume of the intake ports and/or reduces restriction within the ports.

Chevrolet Performance's tiered strategy for LS cylinder head performance offers builders choices to fit a variety of performance goals and budgets. The first tier is our production-based heads, such as the LS3 head (P/N 12629063), which offer good out-of-box performance and are an excellent upgrade for earlier LS engines (as long as they have at least a 4.000" bore). The next tier is ported production heads, such as the LS3 CNC-ported head (P/N 88958758), which deliver significantly greater intake-port airflow at a value-driven cost.

For production-based engines using forced induction—supercharging or turbocharging—the LS9 CNC-ported heads are the ultimate solution, delivering greater strength and heat management properties through a unique production process with the A356T6 alloy.

The top tier of Chevrolet Performance's cylinder head ladder is the maximum-performance LSX heads, which are based on the design of production heads but include strength-enhancing features, such as thicker decks, to support high-horsepower performance combinations. They also have a six-bolts-per-cylinder design vs. the four-bolt design of production LS heads, for exceptional clamping strength with supercharging, turbocharging and nitrous oxide. The six-bolt heads must be used with Chevrolet Performance LSX Bowtie cylinder block.

With Chevrolet Performance cylinder heads, there's a choice for every horsepower aspiration and budget.



LS3 CNC-Ported Cylinder Head Assembly (exhaust) **A**



LS3 CNC-Ported Cylinder Head Assembly (intake) **A**



LS3 CNC-Ported Cylinder Head Assembly (combustion chamber) **A**



LS3 CNC-Ported Cylinder Head Assembly (exhaust detail) **A**



LS3 CNC-Ported Cylinder Head Assembly (intake detail) **A**

**12629062**

**L92 Cylinder Head Assembly (not shown)**

- Aluminum performance head
- Fits any LS family engine with 4.000" bore or larger
- 2.165" solid stem intake and 1.590" solid stem exhaust valves
- .510" max valve lift
- As-cast L92 style intake ports
- D-shaped exhaust ports
- As-cast combustion chambers

**Head P/N 12629062 assembled with the following:**

<b>12627970</b> Intake Valves	<b>10166344</b> Valve Spring Retainers
<b>12582719</b> Exhaust Valves	<b>12482063</b> Intake Valve Stem Seals
<b>12589774</b> Valve Springs	<b>12482062</b> Exhaust Valve Stem Seals
<b>10166345</b> Valve Locks	

**L92 Head Flow Data (4.000" Bore):**

<b>Lift</b>	0.200"	0.300"	0.400"	0.500"	0.600"
<b>Intake</b>	151	208	256	294	316
<b>Exhaust</b>	111	152	174	183	189

**12629063**

**LS3 Cylinder Head Assembly (not shown)**

- Aluminum performance head
- Fits any LS family engine with 4.000" bore or larger
- 2.165" hollow stem intake and 1.590" solid stem exhaust valves
- .550" max valve lift
- As-cast L92 style intake ports
- D-shaped exhaust ports
- As-cast combustion chambers

**A. 88958758**

**LS3 CNC-Ported Cylinder Head Assembly**

- CNC-ported version of the LS3 cylinder head
- Flows about 10 percent more than the production head—more than 350 cfm (intake side) at .600" lift
- 276cc intake runners and 92cc exhaust ports
- Fits all LS engines with 4.000" bore or larger
- 2.165" hollow stem intake and 1.590" solid stem exhaust valves
- .550" max valve lift
- D-shaped exhaust ports

**Heads 12629063 and 88958758 assembled with the following:**

<b>12569427</b> Intake Valves	<b>10166344</b> Valve Spring Retainers
<b>12582719</b> Exhaust Valves	<b>12482063</b> Intake Valve Stem Seals
<b>12625033</b> Valve Springs	<b>12482062</b> Exhaust Valve Stem Seals
<b>10166345</b> Valve Locks	

**19328743**

**LS9 CNC-Ported Head Assembly (not shown)**

- Special A356-T6 aluminum Roto-cast head casting for greater strength. The mold is rotated during production to create a more solid casting that virtually eliminates porosity
- Reinforced webbing and thicker deck (for minimal distortion) makes it an excellent choice for supercharged and turbo-charged engine combinations
- CNC-ported for approximately 10 percent greater airflow (intake side) than the regular-production cylinder head (similar to LS3 CNC-ported head P/N 88958758)
- As-cast 66.5cc combustion chamber volume
- Fully assembled with production LS9 2.165" (55mm) titanium intake valves, sodium-filled 1.590" (40mm) exhaust valves, and beehive-type valve springs
- Valve springs rated for .570" max lift
- Can be used on LS engines with at least a 4.000" bore using standard 11mm head bolts in place of the LS9's 12mm head bolts

**Head P/N 19328743 assembled with the following:**

<b>12605524</b> Titanium Intake Valve (2.165")	<b>12596508</b> Valve Spring Caps
<b>12605525</b> Sodium Filled Exhaust Valve (1.590")	<b>10166345</b> Valve Stem Keys
<b>12625033</b> LS9 Beehive Valve Spring	<b>12482063</b> Valve Seal-Intake (Integral Seal & Spring Seat)
<b>12482062</b> Valve Seal-Exhaust (Integral Seal & Spring Seat)	<b>12596509</b> Rocker Arm Wear Pads (Intake valve only)

LS-Series Cylinder Heads continued

## A. 12578449

### LS7 CNC-Ported Cylinder Head Assembly

- 356-T6 aluminum head
- Fully CNC'd ports and chambers
- LS7 rectangle port design
- Assembled with 2.200" titanium intake and 1.610" sodium-filled exhaust valves
- 12° valve angle
- Minimum 4.100" bore
- 270cc CNC'd intake ports, 85cc CNC'd exhaust ports
- 70cc CNC'd combustion chambers
- Capable of over 600 horsepower
- Bare head P/N 12578450 available separately

#### Head P/N 12578449 assembled with the following:

12591644	Intake Valves	12596508	Valve Spring Retainers
12618110	Exhaust Valves	12482063	Intake Valve Stem Seals
12621428	Valve Springs	12482062	Exhaust Valve Stem Seals
10166345	Valve Locks	12596509	Intake Valve Lash Cap

#### LS7 Head Flow Data:

Lift	0.100"	0.200"	0.300"	0.400"	0.500"	0.550"	0.600"	0.700"
Intake	71	145	222	271	315	332	348	352
Exhaust	60	120	159	192	207	214	219	221

## 12626958

### LSA Cylinder Head Assembly (not shown)

- CTS-V and ZL1 6.2L production cylinder head assembly
- High-strength aluminum casting for supercharged application
- Premium steel intake and exhaust valves
- Completely assembled

**NOTE:** Uses 10 8mm & 20 11mm head bolts

## B. 25534393

### Bare C5R Racing Cubed Cylinder Head

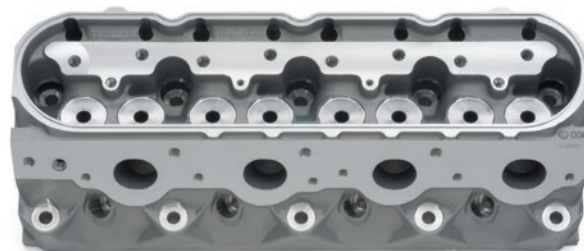
- The images (B) to the right represent the P/N 25534393 cubed (unmachined) product. Chevrolet Performance does not supply a fully machined version of the C5R head. Image is for reference only.
- 355-T7 "as-cast" aluminum racing head
- Professional porting and machining of combustion chambers required
- No seats or guide machining
- C5R rectangle-port design—requires aftermarket rectangle-port intake manifolds
- Designed for big bore (4.100" min) LS7/C5R/LSX blocks
- 210cc "as-cast" intake ports
- 70cc "as-cast" exhaust ports, same as production LS6
- 30cc "as-cast" combustion chambers
- All fasteners are metric
- Capable of over 800 horsepower!
- Standard LS exhaust port design



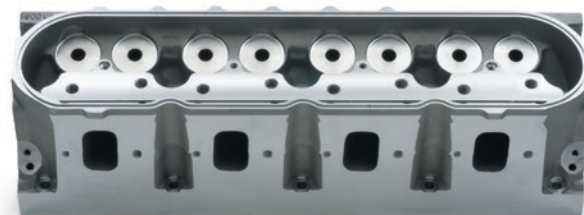
A LS7 CNC-Ported Cylinder Head Assembly (exhaust)



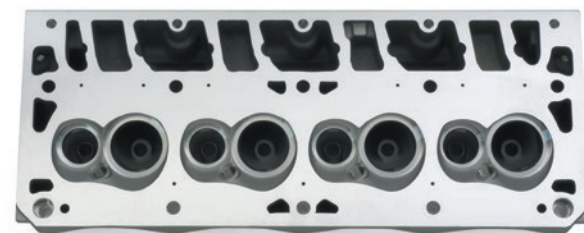
A LS7 CNC-Ported Cylinder Head Assembly (intake)



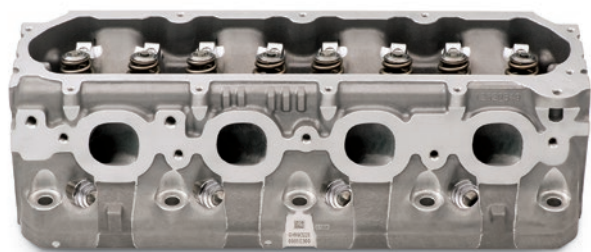
B Bare C5R Racing Cylinder Head (exhaust)



B Bare C5R Racing Cylinder Head (intake)



B Bare C5R Racing Cylinder Head (combustion chamber)



LT1 CNC Cylinder Head Assembly (exhaust) **C**

**12678972**

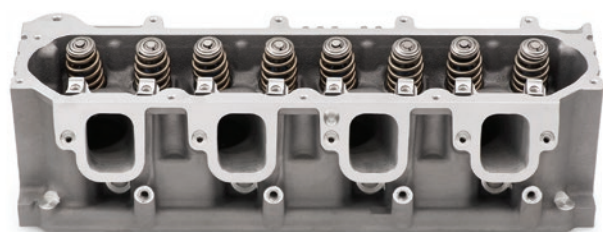
**LT1 Cylinder Head Assembly (not shown)**

- Replacement for production cylinder head assembly
- Fully assembled
- Machined for direct fuel injection

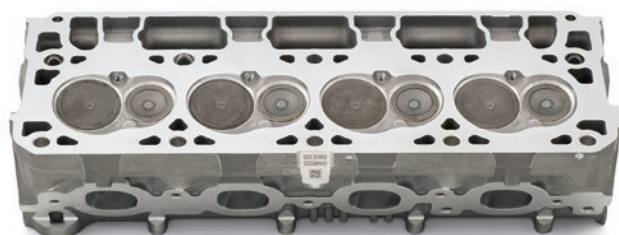
**C. 19329839**

**LT1 CNC Cylinder Head Assembly**

- Fully assembled
- Machined for direct fuel injection
- CNC machine-ported intake and exhaust runners
- Included in P/N 19333525 Head and Hot Cam Kit (See page 264)



LT1 CNC Cylinder Head Assembly (intake) **C**



LT1 CNC Cylinder Head Assembly (combustion chamber) **C**



**LS-Series Cylinder Heads: Additional Required Components**

Part Number	Gaskets (Quantity)	Bolts (Quantity)	Spark Plug	Engine Application
12629064	12610046 (2) OR 19170419	11562524 (20), 12558840 (10)	12571164	L9H
12629063	12610046 (2) OR 19170419	11562524 (20), 12558840 (10)	12571164	LS3
88958758	12610046 (2) OR 19170419	11562524 (20), 12558840 (10)	12571164	CNC LS3
12578449	12582179 (2) OR 19170419	11562524 (20), 12558840 (10)	12571165	MY06/07 LS7
12626958	12610046 (2) OR 19170419	11562524 (20), 12558840 (10)	12571164	LSA
19328743	12610046 (2) OR 19170419	11562524 (20), 12558840 (10)	12571164	LS9
25534393	12582179 (2) OR 19170419	11562524 (20), 12558840 (10)	12571164	C5R



Parts intended for competition use only. See page 2 for details.



Additional components required for installation.



## LSX CYLINDER HEADS

Extending the performance range of the LSX platform are Chevrolet Performance's 6-bolt LSX cylinder heads. Many are capable of flowing more than 400 cfm and their 6-bolts-per-cylinder clamping design gives them exceptional strength. Your horsepower-building potential can be nearly unlimited with LSX heads.

These aluminum masterpieces of performance feature port and chamber designs based on popular and performance-proven production-style heads, such as the LS3/L92 and LS7 heads. They are easily identified by the engraved LSX logo on the ends.

All LSX heads are made of 356-T6 aluminum and feature a 5/8" thick deck that allows plenty of room for builder-specified combinations. Additional features include:

- Uses 11mm (10) and 8mm (13) head bolts (not included, see drawing on page 259)
- Accommodates production valvetrain components (except for drag race and circle track heads)
- Includes premium beehive-type valve springs (except for drag race and circle track heads)
- Extra material cast in the port areas to accommodate professional porting
- Valve guides for 8mm valve stems, except DR & CT

Racing-specific LSX-DR (drag racing) and LSX-CT (circle track) heads feature raised runner designs and other unique features designed to maximize performance at the track.

### LSX Performance Cylinder Heads

Four LSX performance cylinder head configurations are offered: The LSX-LS7 head, the LSX-LS3 head, the LSX-LS9 head and the LSX-L92 Small Bore head. The LSX-L92 head features smaller combustion chambers that are compatible with smaller-bore LS1 and LS6 engines. The performance heads accommodate valve springs with up to 1.37" diameter bases, but can be machined for larger springs.

#### 19201807

##### LSX-L92 Small Bore Cylinder Head (not shown)

- LS3/L92 Port Configuration
- "As cast" runners and combustion chamber
- 15° valve angle
- Assembled with 2.00" intake and 1.55" exhaust valves
- 250cc intake port and 80cc exhaust port
- 70cc combustion chamber
- Intake flow—280 cfm@0.600" lift / Exhaust flow—180 cfm@0.700" lift
- Beehive valve springs
- Uses LS3/L92 style rocker arms (offset)
- 3.890" minimum bore size
- Uses LS3/L92 style intake manifold

#### 19354243

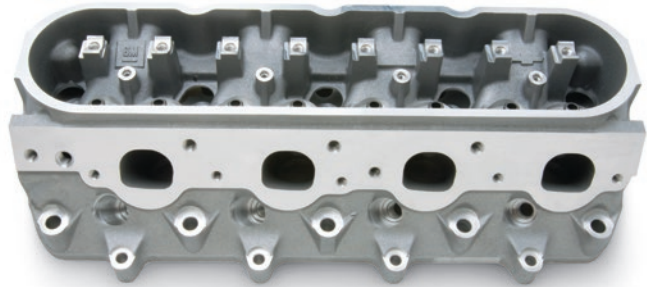
##### LSX-LS3 Cylinder Head (not shown)

- L92 style rectangle port design
- Assembled with 2.165" hollow stem intake and 1.590" solid stem exhaust valves
- 15° valve angle; minimum 4.000" bore
- 260cc "as-cast" intake ports, 80cc "as-cast" exhaust ports
- 70cc "as-cast" combustion chambers
- Uses LS3 rocker arms/LS7 bolts

#### 19354242

##### LSX-LS7 CNC-Ported Bare Cylinder Head (not shown)

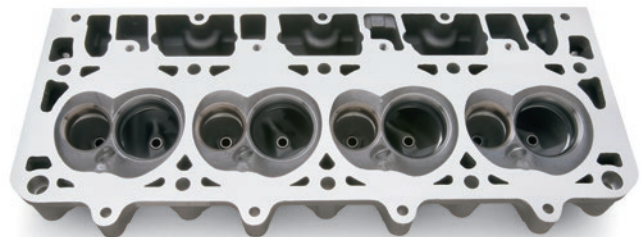
- Fully CNC ported
- 6-bolt-per-cylinder bolt pattern
- LS7-style rectangle port design
- 12° valve angle; minimum 4.100" bore
- 70cc "as-cast" combustion chambers
- Uses LS7 rocker arms/LS7 bolts
- 397 cfm@0.700" intake, 230 cfm@0.700" exhaust



**A** LSX-LS7 Cylinder Head Assembly (exhaust)

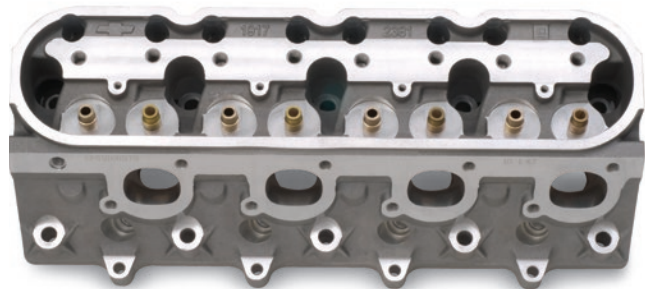
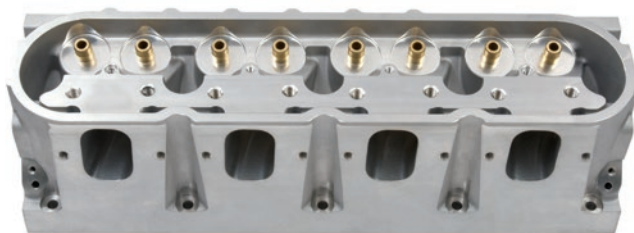
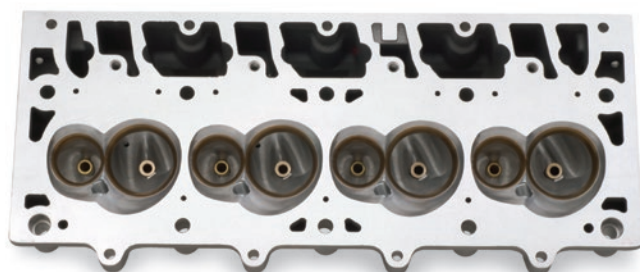


**A** LSX-LS7 Cylinder Head Assembly (intake)



**A** LSX-LS7 Cylinder Head Assembly (combustion chamber)



LSX-DR CNC-Ported Cylinder Head (exhaust) **B**LSX-DR CNC-Ported Cylinder Head (intake) **B**LSX-DR CNC-Ported Cylinder Head (combustion chamber) **B****19354241** **LSX-LS7 CNC-Ported Cylinder Head Assembly (not shown)**

- Fully CNC ported
- 6-bolt-per-cylinder bolt pattern
- LS7-style rectangle port design
- Assembled with 2.200" titanium intake and 1.610" sodium-filled exhaust valves
- 12° valve angle; minimum 4.100" bore
- 70cc "as-cast" combustion chambers
- Handles .650" lift with premium springs
- Uses LS7 rocker arms/LS7 bolts
- Uses P/N 19257879 bare head (shown)
- 397 cfm@0.700" intake, 230 cfm@0.700" exhaust

**A. 19354239** **LSX-LS7 Cylinder Head Assembly – As Cast**

- 6-bolt-per-cylinder bolt pattern
- LS7-style rectangle port design
- Assembled with 2.200" titanium intake and 1.610" sodium-filled exhaust valves
- 12° valve angle; minimum 4.100" bore
- 270cc "as-cast" intake ports, 85cc "as-cast" exhaust ports
- 70cc "as-cast" combustion chambers
- Handles .650" lift with premium springs
- Uses LS7 rocker arms/LS7 bolts

**19354240** **LSX-LS7 Bare Cylinder Head – As Cast (not shown)**

- Used in P/N 19201806

**19354244** **LSX-LS9 Cylinder Head Assembly (not shown)**

- L92-style rectangle port design
- Assembled with 2.165" titanium intake and 1.590" sodium-filled exhaust valves
- 15° valve angle; minimum 4.000" bore
- 260cc "as-cast" intake ports, 80cc "as-cast" exhaust ports
- 70cc "as-cast" combustion chambers
- Uses LS3 rocker arms/LS7 bolts

**LSX-DR and LSX-CT Heads**

The LSX-CT (circle track) and LSX-DR (drag racing) cylinder heads feature raised-runner designs for improved airflow. Intake port configuration is similar to the competition-derived C5R head, but the ports are raised an amazing 10mm and the intake manifold bolt pattern is spread to accommodate additional port configurations. Additional features include:

- 11° valve angle (same as C5R head)
- Accommodates up to 1.660" diameter valve springs
- Raised rocker rails
- Requires shaft-mount rockers
- May require special valve covers to clear shaft-mount rockers
- Provisions for down-nozzle machining
- 9° intake manifold angle—requires new LSX DR or LSX CT intake manifolds
- Unique LSX-CT/DR exhaust bolt pattern

**B. 19330894** **LSX-DR CNC-Ported Cylinder Head**

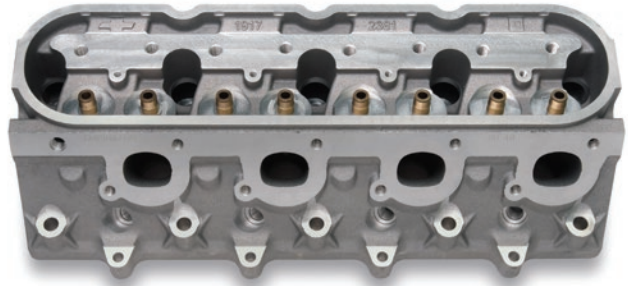
- Fully CNC ported
- 356-T6 aluminum racing head, 5/8" thick deck
- LSX-DR rectangle intake port design—requires LSX-DR intake manifold
- LSX-CT/DR spread port exhaust port pattern
- Cast-in down-nozzle bosses (not machined)
- Designed for up to 2.280" intake and 1.620" exhaust valves (4.165" minimum bore)
- Machined for 1.660" valve springs; 11° valve angle
- Minimum 4.125" bore
- 313cc CNC'd intake ports, 116cc CNC'd exhaust ports
- 50cc CNC'd combustion chambers
- Requires shaft-mount Rocker Kit P/N 19201808
- Capable of over 900 naturally aspirated horsepower!
- Installed on LSX454R engine assembly

LSX Cylinder Heads continued

### A. 19330895

#### LSX-DR Cylinder Head

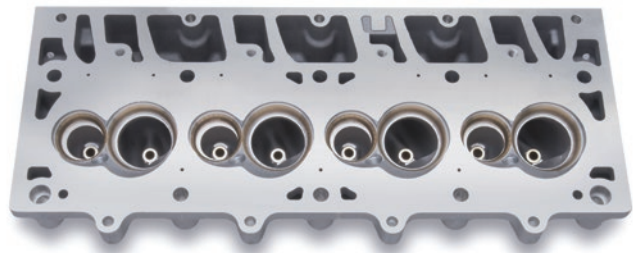
- Rough machined seats and guides for cylinder head porters to work their magic!
- 356-T6 aluminum racing head, 5/8" thick deck
- LSX-DR rectangle intake port design—requires LSX-DR intake manifold
- LSX-CT/DR spread port exhaust port pattern
- Cast-in down-nozzle bosses (not machined)
- Designed for up to 2.280" intake and 1.620" exhaust valves (4.165" minimum bore)
- Machined for 1.660" valve springs, 11° valve angle
- Minimum 4.125" bore
- Requires shaft-mount Rocker Kit P/N 19201808
- Capable of over 900 naturally aspirated horsepower!
- Installed on LSX454R engine assembly



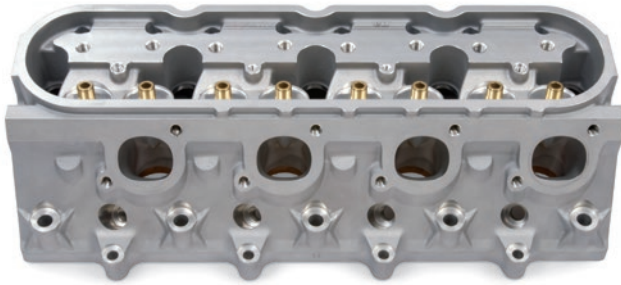
**A** LSX-DR Cylinder Head (exhaust)



**A** LSX-DR Cylinder Head (intake)



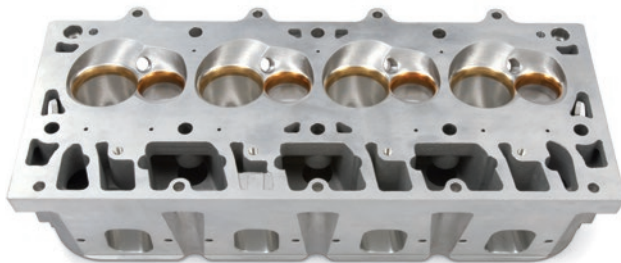
**A** LSX-DR Cylinder Head (combustion chamber)



LSX-CT CNC-Ported Cylinder Head (exhaust) **B**



LSX-CT CNC-Ported Cylinder Head (intake) **B**



LSX-CT CNC-Ported Cylinder Head (combustion chamber) **B**

**B. 19330896**

**LSX-CT CNC-Ported Cylinder Head**

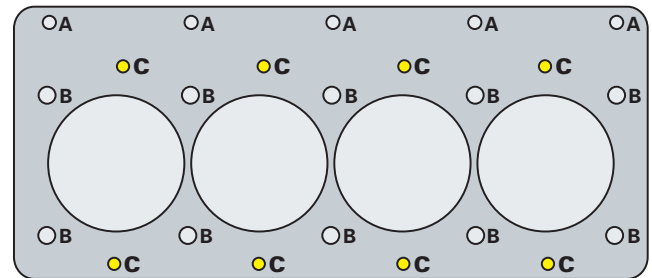
- Fully CNC ported
- 356-T6 aluminum racing head
- 5/8" thick deck
- LSX-CT rectangle-intake port design—requires LSX-CT intake manifold
- LSX-CT/DR spread port exhaust port pattern
- Cast-in down-nozzle bosses (not machined)
- Designed for 2.200" intake and 1.610" exhaust valves
- Machined for 1.625" valve springs
- 11° valve angle
- Minimum 4.125" bore
- 302cc CNC'd intake ports
- 109cc CNC'd exhaust ports
- 45cc CNC'd combustion chambers
- Capable of over 850 naturally aspirated horsepower!

**19202985**

**LSX-CT Cylinder Head (not shown)**

- Rough machined seats and guides
- Ready for custom porting

**LS/LSX HEAD-BOLT PATTERNS**



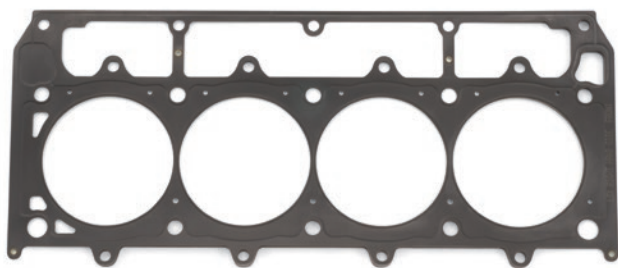
A	Standard LS	8mm	Bolt/Stud
B	Standard LS	11mm	Bolt/Stud
C	LSX	8mm	Bolt/Stud



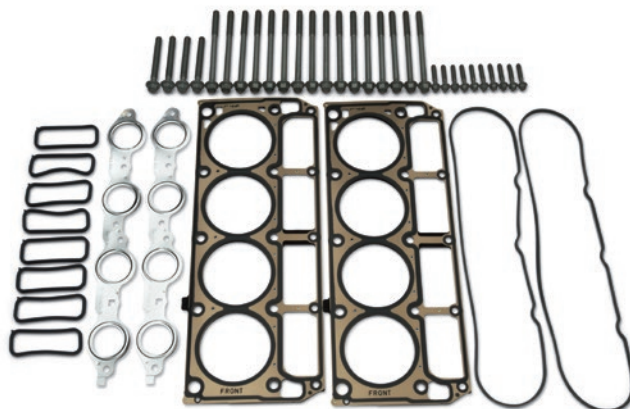
**BUILDER'S TIP**

**BUILDING A CARBURETED LS ENGINE**

For some vintage cars, a carbureted induction system is more aesthetically appropriate, while some racecars depend on a carburetor, based on class rules or other reasons. Building a carbureted LS engine is just as easy as assembling a production-style fuel injected version. You'll still need all the sensors of an injected engine, but you simply replace the injection manifold with one of the Chevrolet Performance carbureted intakes—they're available for LS1/LS2/LS6-style cathedral-port heads, L92/LS3-style heads and LS7 heads. Then, add your favorite four-barrel and plug it all into one of our pre-programmed controllers. Add a 12-volt power source and your carbureted LS engine will deliver a balanced combination of vintage looks and modern engine management dependability!



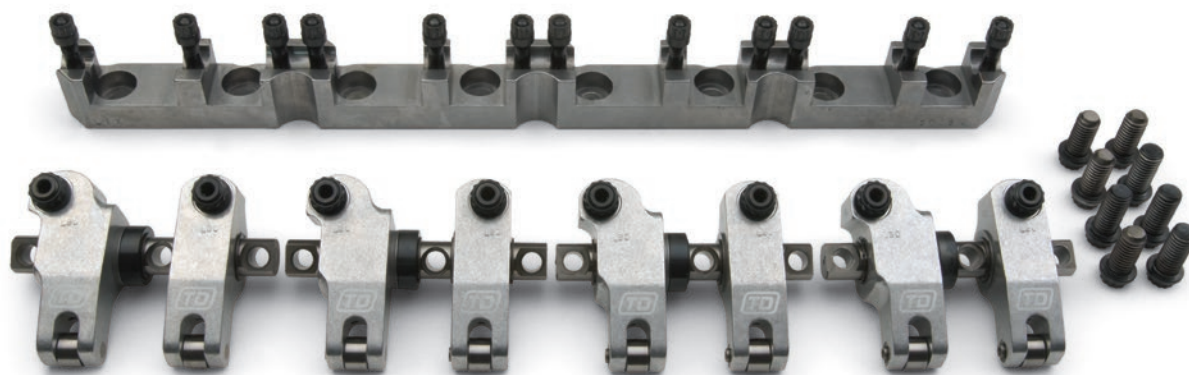
LSX 4.100" Bore MLS Head Gasket Kit



LS1 Cylinder Head Installation Kit (F-Car)

## CYLINDER HEAD GASKET AND BOLT KITS

Part Number	Description	Technical Notes
12498544	Cylinder Head Gasket Kit (not shown)	2 head gaskets for 1997–2001 LS1 Camaro/Firebird and Corvette engines. Also fits 2001 LS6 Corvette engine
19170418	LSX 4.100 Bore MLS Head Gasket Kit	Multi-layer steel gaskets for naturally aspirated and forced induction applications. 0.051" thick. Includes 1 LH and 1 RH gasket. For standard LS and LSX 6-bolt pattern blocks and heads. For bores up to 4.100"
19170419	LSX 4.200 Bore MLS Head Gasket Kit (not shown)	Multi-layer steel gaskets for naturally aspirated and forced induction applications. 0.051" thick. Includes 1 LH and 1 RH gasket. For standard LS and LSX 6-bolt pattern blocks and heads. For bores up to 4.200"
19170420	LSX 4.250 Bore MLS Head Gasket Kit (not shown)	Multi-layer steel gaskets for naturally aspirated applications. 0.051" thick. Includes 1 LH and 1 RH gasket. For standard LS and LSX 6-bolt pattern blocks and heads. For bores up to 4.250"
12498545	Cylinder Head Bolt Kit (1997-2003, not shown)	Kit of 15 head bolts for 1998–2003 LS1 Camaro/Firebird and 1997–2003 Corvette; and 2001–2003 LS6 Corvette. 1 kit per cylinder head; order 2 per engine. Head bolts cannot be reused on these engines. <b>NOTE: IMPORTANT! LS-Series engines produced from January 2004 forward have a new "short-style" head bolt design. Earlier head bolts will not fit. Order P/N 17800568 for engines produced from January 2004 and later.</b>
17800568	Cylinder Head Bolt Kit, Gen III and Gen IV (not shown)	Kit of 15 bolts for LS-Series engines produced from January 2004 and later. Bolts are 5mm shorter than previous design. Services single engine head only
19257453	Cylinder Head Bolt Kit – Std. Deck LSX Block (not shown)	Contains additional bolts for standard-deck LSX 6-bolt heads. Contains bolts for 2 heads (1 engine). <b>NOTE: Engine set requires 2 - 17800568 bolt sets for conventional GEN III &amp; GEN IV engines. For complete LSX set, order: 2 - 17800568 - GEN III &amp; GEN IV bolt kits, 1 - 19257453 - LSX Standard Deck Bolt Kit.</b>
19257452	Cylinder Head Bolt Kit – Tall Deck LSX Block (not shown)	Contains additional bolts for tall-deck LSX 6-bolt heads. Contains bolts for 2 heads (1 engine). <b>NOTE: Engine set requires 2 - 17800568 bolt sets for conventional GEN III &amp; GEN IV engines. For complete LSX set, order: 2 - 17800568 - GEN III &amp; GEN IV bolt kits, 1 - 19257452 - LSX Tall Deck Bolt Kit.</b>
12499217	LS1 Cylinder Head Installation Kit (F-Car)	Comprehensive cylinder head installation kit for 2002 Camaro and Firebird models equipped with the LS1 engine. Kit includes 2 head gaskets, 2 valve cover gaskets, 8 intake manifold gaskets, 2 exhaust manifold gaskets, 2 intake manifold-to-block seals, 20 long-head bolts and 10 short-head bolts.
12589226	LS1/LS6 Head Gasket (not shown)	Single gasket, 2 required. For naturally aspirated LS1 and LS6 5.7L engines. 0.051" thick. 3.920" max bore. Standard LS bolt pattern.
12589227	LS2, L76 Head Gasket (not shown)	Single gasket, 2 required. For naturally aspirated LS2 and L76 6.0L engines. 0.051" thick. 4.020" max bore. Standard LS bolt pattern.
12610046	LS3, L92 Head Gasket (not shown)	Single gasket, 2 required. For naturally aspirated LS3/L92 6.2L engines. 0.051" thick. 4.080" max bore. Standard LS bolt pattern.
12582179	LS7 Head Gasket (not shown)	Single gasket, 2 required. For naturally aspirated LS7 7.0L engines. 0.051" thick. 4.140" max bore. Standard LS bolt pattern.



LSX454R Rocker Arm Kit

## ROCKER ARMS AND ROCKER ARM BOLTS

Part Number	Description	Technical Notes
12681275	Rocker Arm (not shown)	For LS1, LS2 and LS6 intake and exhaust valves. For L92, LS9 and LS3 exhaust valves. Straight design, no offset. 1.7:1 ratio.
12669995	Rocker Arm (not shown)	Intake rockers for L92, LS9 and LS3 style heads only. Offset design. 1.7:1 ratio
12579615	Rocker Arm (not shown)	Intake rockers for LS7 style heads only. Offset design. 1.8:1 ratio
12579617	Rocker Arm (not shown)	Exhaust rockers for LS7 style heads only. Straight design, no offset. 1.8:1 ratio
12560961	Rocker Arm Bolts (not shown)	For cathedral port and L92 style heads. 16 required per engine
11588791	Rocker Arm Bolts (not shown)	For LS7 & LSX style heads. 16 required per engine
12552203	Rocker Arm Stand (not shown)	For LS1, LS2 and LS6 style heads only. Sold individually. Requires 1 per cylinder head.
12600936	Rocker Arm Stand (not shown)	For L92, LS9 and LS3 style heads only. Sold individually. Requires 1 per cylinder head
19201808	LSX454R Rocker Arm Kit	1.9:1 ratio. Fits DR head only. Full-roller bearing tips. Full-roller bearing trunnion. Set is for two heads. Requires special valve cover for clearance

## LS-SERIES PUSHRODS

Part Number	Material	Diameter	Length	Usage	Description
12593344	1010 steel	3/8"	7.750	LS7	Production pushrod, individually packed
10238852	1010 steel	5/16"	7.325	LS1, LS2, LS3, LS6, L92	Production pushrod, individually packed

## LS-SERIES INTAKE VALVES

Part Number	Valve Size	Stem Size	Description
12617533	2.165"	8mm	Stock replacement valve used in L92 engines
12605223	2.165"	8mm	Stock replacement solid-stem valve used in LSA engines
12569427	2.165"	8mm	Stock replacement hollow-stem valve used in LS3 engines
12605524	2.165"	8mm	Stock replacement titanium valve used in LS9 engines
12591644	2.200"	8mm	Stock replacement titanium valve used in LS7 engines

## LS-SERIES EXHAUST VALVES

Part Number	Valve Size	Stem Size	Description
12563064	1.500"	8mm	Stock replacement solid-stem valve used in LS2 engines
12582719	1.590"	8mm	Stock replacement solid-stem valve used in L92 and LS3 engines
12605525	1.590"	8mm	Stock replacement sodium-filled stem valve used in LS9 engines
12618110	1.610"	8mm	Stock replacement sodium-filled stem valve used in LS7 engines

## VALVE SPRINGS AND SPRING KITS

Part Number	Description	Technical Notes
12499224	LS Valve Spring Kit (not shown)	Beehive style springs. Used on LS3, LS2/LS6 cylinder heads. Installed height—1.800" @ 90 lbs. pressure. Max lift—.550". 1.250" @ 295 lbs. pressure. Includes 16 of P/N 10166344
12625033	Valve Springs (not shown)	Beehive style springs. Standard LS6/LS3 springs. Use cap P/N 10166344. 1.250" @ 295 lbs. pressure. Installed height—1.800" @ 90 lbs. pressure. Max lift—.550"
12589774	Valve Springs (not shown)	Beehive style springs. Standard L76/L92 springs. Installed height—1.800" @ 90 lbs. pressure. Max lift—.520". 1.300" @ 264 lbs. pressure
12621428	Valve Springs (not shown)	Beehive style springs. Used on LS7 cylinder heads. Installed height—1.960" @ 101 lbs. pressure. 1.368" @ 310 lbs. pressure. Max lift—.600"

## LS/LT/LSX-SERIES COMPONENTS

### LS VALVE COVERS

Nothing finishes off your engine like a great-looking set of valve covers straight from GM. Our new collection of LS valve covers allows you to personalize your LS-powered project with a custom look. Choose from 8 great styles, available in natural, powder-coated, polished and chrome finishes, with callouts for your favorite nameplate, vehicle and more. These valve covers are designed and built to production specs and include a production-type O-ring gasket for a leak-free fit. No matter if you're driving a new Corvette or a Pro-Touring-style, LS3-powered '61 Chevy, we've got the perfect set of valve covers for it.

**NOTE:** The valve covers feature the standard bolt pattern, but **DO NOT** have provisions for production-style coil mounts. Aftermarket or custom coil relocation brackets must be used. Additional features include:

- PCV system (except P/N 25534398 and P/N 25534399)
- Sold in pairs (except P/N 25534398 and P/N 25534399)
- Integrated oil fill
- Accommodates tall-style rockers
- Includes hardware and O-ring gasket

#### A. 19156433

##### Valve Cover Kit – CHEVROLET, Chrome

- Chrome finish with black CHEVROLET lettering

#### B. 19156428

##### Valve Cover Kit – CORVETTE, Polished

- Polished finish with black CORVETTE lettering

#### C. 19171497

##### Valve Cover Kit – LSX454

- Black finish with red LSX logo

#### D. 19171502

##### Valve Cover Kit – Polished

- Polished finish with no logos



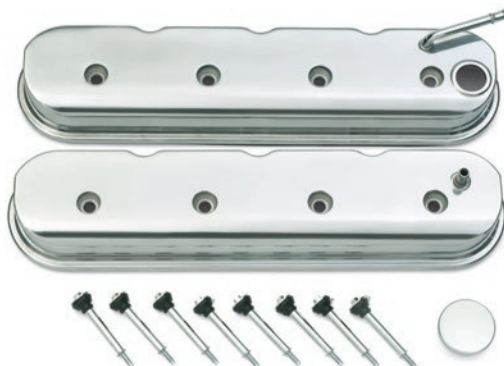
**A** Valve Cover Kit – Chevrolet, Chrome



**B** Valve Cover Kit – Corvette, Polished



**C** Valve Cover Kit – LSX454



**D** Valve Cover Kit – Polished



Valve Cover Kit – LSX376, Orange/Black **E**



Valve Cover Kit – LSX454, Orange/Black **F**



LS Center-Bolt Competition Valve Cover (with breather hole) **G**



LS Center-Bolt Competition Valve Cover **H**

**19171270**

**LSX376 (not shown)**

- Gray/Black
- Used on LSX376-B8 engine

**E. 19332317**

**LSX376**

- Orange/Black
- Used on LSX376-B15 engine

**F. 19332313**

**LSX454**

- Orange/Black
- Used on LSX454 engine

**19259058**

**LSX454R (not shown)**

- Orange/Black
- Used on LSX454R engine

**G. 25534398**

**LS Center-Bolt Competition Valve Cover (with breather hole)**

- Lightweight aluminum valve cover designed for production center-bolt LS-Series cylinder heads
- Includes bolts and seal
- Sold individually
- Natural finish

**H. 25534399**

**LS Center-Bolt Competition Valve Cover**

- Lightweight aluminum valve cover designed for production center-bolt LS-Series cylinder heads
- Includes bolts and seal
- Sold individually
- Natural finish

**HARDWARE AND BREATHERS**

Part Number	Description	Technical Notes
12341993	Push-In Oil Filler Cap	Round oil filler cap with Bowtie logo for valve covers with 1.220" diameter hole
12573338	Oil Fill Cap	Production / For LS1 engines
12573337	Oil Fill Cap	Production / For L92 engines
12643759	Oil Fill Cap	Production / For LS3 engines
12577215	Valve Cover Bolt	Requires 4 per valve cover / For L92 engines

**VALVE LIFTERS AND COMPONENTS**

**12499225**

**LS-Series Camshaft Lifter Kit (not shown)**

- Set of 16 lifters for LS-Series engines
- Same lifter used in LS2 and LS7 P/N 17122490 (single lifter)

**12595365**

**Lifter Guide (not shown)**

- Works in Gen III and IV applications (except with AFM)

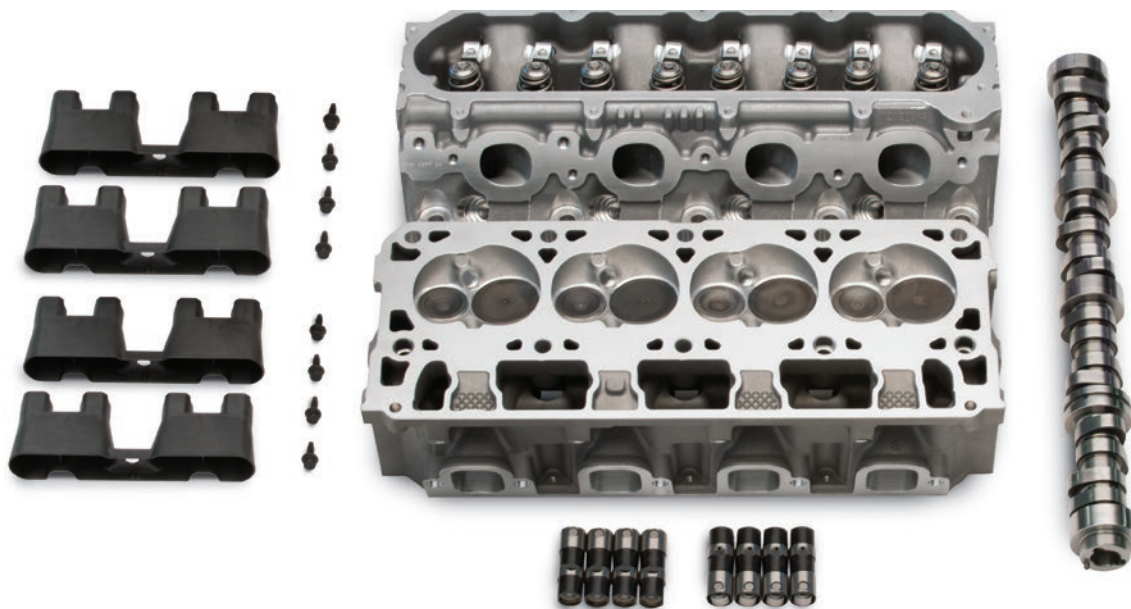
Valve Lifters and Components continued



## 88958689

### Racing Hydraulic Roller Lifter Kit

If your Gen III or Gen IV application calls for sustained high-rpm's, this Racing Hydraulic Roller Lifter Kit is a must. It features reduced mass internal componentry for higher limiting speeds and to accommodate aggressive camshaft designs. Improved valvetrain dynamics and stability deliver more horsepower and better high-rpm performance—tested to 8,000 rpm! Set includes 16 lifters.



## 19333525

### LT1 Head/Hot Cam Kit

Increase your already-strong LT1 with these CNC-ported heads and camshaft designed specifically for direct injection. This is the first "Hot Cam" for the Gen V LT1. (See warranty statement on page 41.)

**NOTE:** Installation of this kit will affect engine variable valve timing and Active Fuel Management operation. Recalibration is required for accurate engine operation (not available from GM).

#### This Kit Includes:

Part Number	Description	QTY
19303897	Camshaft	1
12595365	Valve Lifter Guide	4
12648846	Valve Lifters	8
19329839	CNC Cylinder Head Assembly	2





### LS/LT-SERIES CAMSHAFTS

All LS camshafts are compatible with production-style LSX and C5R blocks, as well as all of our cylinder heads—although piston-to-valve clearance must be checked on some applications. We offer a broad range of production and racing-style camshafts that are factory-engineered to deliver maximum performance when paired with our high-flow cylinder heads. Save yourself the time and expense of going to an aftermarket camshaft supplier and build your LS engine with a genuine GM cam. We've also got the valvetrain components you need to finish the engine, including lightweight components designed for high-rpm performance.

Part Number	Description	Duration @ .050" Lift (deg)	Maximum Lift (in) w/1.7 rocker**	Lobe Separation (deg)	Technical Notes
12565308	2002–2004 LS6 Cam	I: 204 / E: 218	I: .550 / E: .550	117.5	Cam requires valve spring P/N 12586484
88958770	ASA Cam	I: 226 / E: 236	I: .525 / E: .525	110	Cam requires valve spring P/N 12586484; "ASA" cam for off-highway use
19355738	Hot Cam Kit	I: 219 / E: 228	I: .525 / E: .525	112	Kit includes 16 LS6 valve springs retainers
88958753	LS Hot Cam	I: 219 / E: 228	I: .525 / E: .525	112	Same cam as in kit P/N 12480033
19166972	LSX454 Cam (shown)	I: 236 / E: 246	I: .612 / E: .612	110	Max lift with 1.8 rockers .648/.648, 3-bolt design. <b>NOTE:</b> Not compatible with production-style variable-valve timing configurations or production valve springs.
88958766	Showroom Stock Cam	I: 239 / E: 251	I: .570 / E: .570	106.5	Showroom Stock racing design; requires hollow-stem intake valves P/N 12565311, hollow-stem exhaust valves P/N 12565312, valve springs P/N 12586484, and aftermarket notched pistons OR machined stock pistons
12638426	LS7	I: 211 / E: 230	I: .558 / E: .558	121	Stock LS7 camshaft, will not work on Gen III engines. Max lift with 1.8 rockers .593/.588
12561721	LQ9: 2002–2006 LS1: 2001–2004	I: 196 / E: 201	I: .467 / E: .479	116	Stock cam for 2002–2006 LQ9 and 2001–2004 LS1 engines
88958772	LS Stage 2 Cam	I: 227 / E: 239	I: .551 / E: .551	108	Max lift with 1.8 rockers .583/.583
88958773	LS Stage 3 Cam	I: 233 / E: 276	I: .595 / E: .595	107	Max lift with 1.8 rockers .630/.630
12623064	LSA Cam	I: 198 / E: 216	I: .480 / E: .480	122.5	Stock LSA Cam
12638427	LS9 Cam	I: 211 / E: 230	I: .562 / E: .562	122.5	Stock LS9 Cam
19303897	LT1 Hot Cam	I: .577 / E: .577	I: .228 / E: .248	116.5	Design for 1.81:1 rocker arms; requires non-afm lifters. (See warranty statement on page 41)

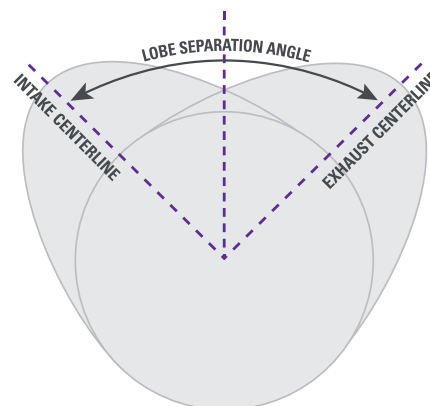
\*\*Except where otherwise noted in Technical Notes.



### BUILDER'S TIP

#### TECH TERM: LOBE SEPARATION ANGLE

Lobe separation angle (LSA) is the measurement in camshaft degrees between the maximum lift points—known as centerlines—of the intake and exhaust lobes. It affects the engine's power curve, idle quality, vacuum production and more through its effect on valve overlap (the brief period where the intake and exhaust valves for a cylinder are open). A tighter (narrower) LSA contributes to a narrow power band that moves torque lower in the rpm range, while increasing overlap for high-rpm horsepower. A rougher idle and lower vacuum at idle are byproducts. On the other hand, a wider LSA broadens the power band and moves torque higher in the rpm range. There is less overlap, which enhances idle quality and vacuum. Supercharged engines generally benefit more from a wider LSA because they don't require the scavenging effects that come with greater overlap. A couple of Chevrolet Performance camshafts provide the perfect examples: The cam for the naturally aspirated LSX454 engine, P/N 19166972, has a comparatively tight 110-degree lobe separation angle, while the production-based camshaft for the supercharged LS9 is a wide 122.5 degrees.



## LS CONNECTING RODS & COMPONENTS

### A. 12568734

#### 1997–2004 Connecting Rod

- Connecting rod for use on all 1997–2004 production Corvettes and 1998–2002 Camaro/Firebirds with LS1/LS6
- Press fit design
- 6.098" C-C length
- Sold individually

#### 12649190

#### Connecting Rod (not shown)

- Connecting rod used in 2005–2007 LS2 and 2008–2012 LS3 engines has bronze bushing
- 6.098" C-C length
- Sold individually

#### 11610158

#### LS6 Rod Bolts (not shown)

- Recommended for use in performance Gen III engines
- Bolts have greater strength than pre-2000 rod bolts
- 1 bolt per package; order 2 per connecting rod

#### 89017573

#### Rod Bearing (not shown)

- 1 required per connecting rod
- For all LS-Series engines, except LS7 and LS9

#### 89017811

#### LS7 Rod Bearing (not shown)

- 1 required per connecting rod
- For LS7 and LS9 engines only

#### Main Bearings – LS Engines (not shown)

Part Number	Position	Per Engine	Description
89017877	1, 2, 4, 5	4	LS7 or LS9
89017808	3 (thrust)	1	LS7 or LS9
89017571	1, 2, 4, 5	4	Non-LS7 or LS9
89017572	3 (thrust)	1	Non-LS7 or LS9

## LSX CONNECTING RODS

Like our new crankshafts, the new LSX connecting rods from Chevrolet Performance are made of high-strength, 4340 forged steel to deliver worry-free performance for your high-horsepower, high-revving LS engine. Additional strength comes in the rod's I-beam design and its chamfered big end fits great with filleted cranks, like our LSX crankshafts.

### B. 19166964

#### LSX Connecting Rod Kit – 6.000"

- 2.100" journals (big end)
- 0.866" bushed small ends
- MUST be used with LSX forged pistons—not compatible with production pistons
- Includes 7/16" 12-point, SAE 8740 rod bolts
- Caps are dowel located
- Weight-matched, sold in sets of 8

### C. 19259254

#### LSX454 Rotating Assembly

Build your own "LSX Stroker" with this rotating assembly used in our powerful LSX454 crate engine. Order LSX fully machined block P/N 19244057 to build your own engine.

#### Kit Includes:

Part Number	QTY	Description
19244018	1	Crankshaft, 4340 Forged Steel with 8-bolt flange (4.125" stroke)
19166964	8	Connecting Rods, 4340 Forged Steel
19166958	8	Pistons, Forged Aluminum with coated skirts (4.185" bore)

**NOTE:** Also includes performance piston rings, rod and main bearings (not shown).



**A** 1997–2004 Connecting Rods



**B** LSX Connecting Rod Kit – 6.000"



**C** LSX454 Rotating Assembly



LSX376 Piston (dished) – 4.065" bore



LSX454 Piston – 4.185" bore

### LSX PISTONS

Complete your all-LSX rotating assembly with LSX forged-aluminum pistons from Chevrolet Performance. They're lightweight and tough, enabling higher revs and dependable performance, even with high-boost and nitrous-assisted applications. They're made of 4032 forged aluminum and available in 4.065" and 4.185" bores. Additional details include:

- Flat-top or dished designs with valve relief cut-outs
- High-tech skirt coating
- Forced pin oiling
- Pistons come with wrist pins and rings

Part Number	Description	Technical Notes
19244016	LSX376 Piston – 4.065" bore	14cc dish that lowers compression to approx. 9:1 (with most standard LS cylinder heads). Optimized for supercharged and turbocharged combinations. Use with stock-type connecting rods only
19166958	LSX454 Piston – 4.185" bore	Forged dished piston with valve reliefs. Must be used with LSX rods. Lightweight, includes rings and wrist pins. 4.185" bore, .866" wrist pin size. 1.2mm compression ring lands and a 2.0mm oil control ring land. <b>NOTE:</b> Not compatible with production-style LS connecting rods. Must be used only with new LSX connecting rods with 0.866" wrist pin bores.

### LS-SERIES PISTONS AND PISTON RINGS

Premium-quality hypereutectic aluminum alloy pistons are used on most production LS engines (the LS9 supercharged uses forged aluminum). They are lightweight, durable and promote quieter operation. Chevrolet Performance offers production and oversized pistons for many applications. They're sold individually, unless otherwise specified. Check the accompanying chart for part numbers, specs, sizes and applications.

#### LS-Series Pistons

Part Number	Engine Size	Bore Size	Oversize	Rod Length	Pin Type	Comp Ratio	With Chamber	Description
88984245	5.7L	3.898"	—	Standard	Pressed	—	65	Hypereutectic LS1 and LS6 replacement
88984246	5.7L	3.898"	+ .010"	Standard	Pressed	—	65	Hypereutectic LS1 and LS6 replacement
19178305	6.0L	4.000"	—	Standard	Floated	10.9	65	Hypereutectic LS2 and LQ9 replacement
89017479	6.0L	4.000"	+ .020"	6.098"	Floated	10.9	65	Hypereutectic LS2 and LQ9 replacement

#### LS-Series Rings

Part Number	Bore Size	Oversize	Ring Thickness	Description
89017484	4.000"	—	1.2, 1.5, 2.5mm	Production ring pack for '05-'06 LS2, '06 L76
88894243	4.000"	—	1.5, 1.5, 3.0mm	Production ring pack for '05-'06 LQ9
89017776	4.125"	—	1.2, 1.2, 2.0mm	Production ring pack for '06 LS7
89017777	4.125"	+ .020"	1.2, 1.2, 2.0mm	Oversize LS7 ring pack



Crankshaft Assembly 1997-2004



Reluctor Wheel, 24x

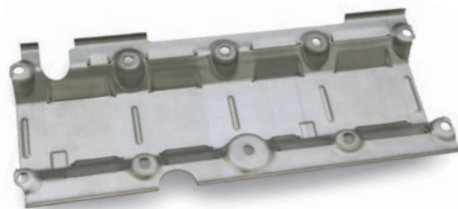
## LS CRANKSHAFTS AND COMPONENTS

Our LS crankshafts are strong, precision-machined components that will support your high-horsepower aspirations. Choose from our nodular cranks up to 3.622-inch-stroke and our premium, forged-steel 4.125-inch-stroke crankshafts for larger-displacement combinations—and don't forget the proper reluctor wheel!

Part Number	Description	Technical Notes
12685656	LS2 Crankshaft Assembly	Nodular cast 3.622" stroke crankshaft assembly has 58x reluctor wheel installed. Used on 2006-2007 Corvettes. Balanced for 4.000" bore engines
89060436	Rear Crank Seal	Requires 1 per engine. For all LS-Series engines
12557583	Roller Pilot Bearing	Used in high-performance manual transmission applications. Use when input shaft protrudes 3-6mm (.079-.112") beyond bell housing
14061685	Roller Pilot Bearing	Used in high-performance manual transmission applications. Use when input shaft protrudes 23-24mm (.906-.945") beyond bell housing
12611649	LS7 Forged Steel Crankshaft	Forged 4" stroke crankshaft for LS7 engine. Includes 58x reluctor wheel. Rebalancing required if LS7 rods and pistons are not used. Machine .886" from snout for use in wet-sump applications
12559353	Reluctor Wheel, 24x (shown)	24-tooth crankshaft position sensor timing wheel for 1997-2005 engines
12586768	Reluctor Wheel, 58x	58-tooth crankshaft position sensor timing wheel for 2006 and newer engine
12641691	LSA Crankshaft	Forged 3.622" stroke. 8-bolt flexplate/flywheel pattern
12674745	Gen V LT1 (Wet Sump) Crankshaft	Forged 3.622" stroke. 8-bolt flywheel pattern
12674744	Gen V LT1 (Dry Sump) Crankshaft	Forged 3.622" stroke. 8-bolt flywheel pattern
12674746	Gen V LT4 (Wet Sump) Crankshaft	Forged 3.622" stroke. 8-bolt flywheel pattern
12674743	Gen V LT4 (Dry Sump) Crankshaft	Forged 3.622" stroke. 8-bolt flywheel pattern



LSX Crankshaft, 4.125" stroke



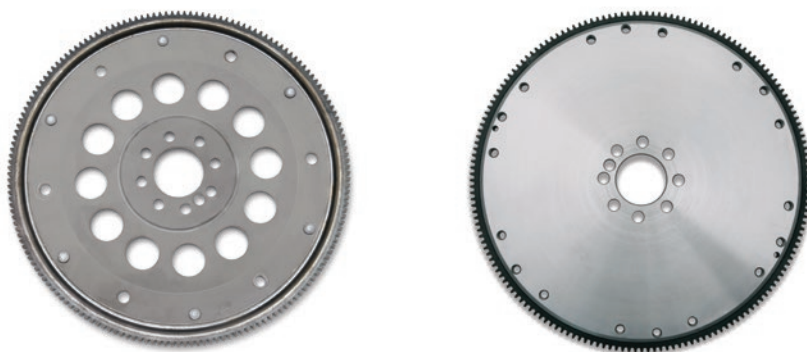
LSX Windage Tray Kit, for 4.125" stroke

## LSX CRANKSHAFTS AND COMPONENTS

Chevrolet Performance LSX crankshafts are made from 4340 forged steel (most production LS cranks are cast) and have generous fillets. Our LSX forged crankshafts deliver exceptional strength and durability, when you're building an engine for the track. Additional features include:

- 2.100" rod journals
- 8-bolt flexplate/flywheel pattern
- Comes with 58x reluctor wheel
- Reluctor wheel can be swapped for use with LS1/LS2/LS6 controller
- Designed for internal balancing (must be balanced prior to use in engine)
- Requires the use of chamfered rods (see our LSX connecting rod selection)

Part Number	Description	Technical Notes
19244018	LSX Crankshaft, 4.125" stroke	4340 premium steel. 4.125" stroke. Requires balancing. Includes 58x reluctor wheel. 8-bolt flexplate/flywheel required
19244049	LSX Windage Tray Kit (not shown)	For 4.000" strokes. Includes all matching hardware. Some notching may be required
19202609	LSX Windage Tray Kit	For 4.125" strokes. Includes all matching hardware. Some notching may be required depending on application



## FLYWHEELS AND FLEXPLATES

At the opposite end of the crankshaft from the balancer are flywheels and flexplates, which connect the engine to either manual (flywheels) or automatic (flexplates) transmissions. Chevrolet Performance offers both internally and externally balanced flywheels and flexplates. It is critical you use the correct design for your engine application.

**NOTE:** For Transmission Installation kits, see pages 361–369

### LS Engine Flywheels

Part Number	Year of Engine	Outside Diameter	Crank Flange Bolt Pattern	Converter Bolt Pattern Diameter	Starter Ring Gear Teeth	Technical Notes
12571611	1997–up	14" (359mm)	6-bolt LS pattern 3.110" (79mm)	11.5" Single Disc	168	Flywheel used for LS engines with 6-bolt crankshaft flange
24240678	2009–up	14"	8-bolt	9.5" Dual Disc	168	LSA Production Dual Mass with 8-bolt crankshaft flange (also fits LSX454)
12598613	2009–up	14"	9-bolt	10" Dual Disc	168	LS9 Production with 9-bolt crankshaft flange

### LS Engine Flexplates

Part Number	Year of Engine	Outside Diameter	Crank Flange Bolt Pattern	Converter Bolt Pattern Diameter	Starter Ring Gear Teeth	Technical Notes
12654640	1997–up	14"	6-bolt LS pattern 3.110" (79mm)	11.062" (281mm)	168	Flexplate used for LS engines — fits stock LS-4L60 family torque converter
19260102	1997–up	14"	6-bolt LS pattern 3.110" (79mm)	11.5" (292.1mm)	168	Flexplate only used together with Spacer 12563532 and Bolts 19257940 (4L80 family)
12636325	2009–up	14"	8-Bolt	11.062" (281mm)	168	LSA Production Flexplate (also fits LSX-454)
19125691	2009–up	14"	8-Bolt	11.5" (291.1mm)	168	Modified LSA 12636325 Flexplate (see above) for use in flywheel kit 19125597
12620099	2014–up	14"	8-Bolt LS/LT pattern	11.062" (281mm)	168	Production Gen V truck flexplate

## TIMING CHAINS AND SPROCKETS

Part Number	Description	Technical Notes
12588670	LS2 Timing Chain Damper (not shown)	Production LS2 damper. Will not fit LS1 and LS6 blocks fitted with P/N 88958607 (P/N 88958607 is no longer serviced). For use with standard oil pumps
12581276	Timing Chain Damper (not shown)	Production LS7 damper. 1.1mm thinner than P/N 12588670. For use with LS7 2-stage oil pump
12576407	1X Camshaft Sprocket (not shown)	Fits all LS cams with 3-bolt design. 1X camshaft gear. 3-bolt design; uses 3 bolts P/N 12556127
12586481	Camshaft Sprocket (not shown)	Fits all LS cams with 3-bolt design. 4X camshaft gear. 3-bolt design; uses 3 bolts P/N 12556127
12585994	VVT Camshaft Sprocket (not shown)	Combination camshaft sprocket and VVT activator. Production on 2007–2008 Cadillac Escalade L92 engines. Single-bolt design; use bolt P/N 12588151. 4X camshaft gear
12556582	Crankshaft Sprocket (not shown)	Fits non-LS7/LS9 applications. For standard single-stage oil pumps. Works with both cam sprockets P/N 12576407 and 12586481
12581278	Crankshaft Sprocket (not shown)	For use with 2-stage LS7 or LS9 oil pump only. Works with cam sprockets P/N 12576407 and P/N 12586481
12646386	Timing Chain (not shown)	Fits 1997–2009 LS-based engines
12626407	Timing Chain Tensioner (not shown)	Requires 1 per engine. Includes retainer and bolts. For L92 and LS3 engines
12556127	Camshaft Sprocket Bolt (not shown)	For use with 3-bolt (non-VVT) cams. For LS1, LS2, LS6, LS9 and early LS7 engines
11561283	Camshaft Sprocket Bolt (not shown)	For use with single-bolt cams and non-VVT timing covers. For 2008–2009 LS3 and LS7 engines
12682000	Camshaft Sprocket Bolt (not shown)	Combination bolt and valve for Variable Valve Timing (VVT) engines. For L92 engines. Use with VVT camshaft sprocket P/N 12585994

## BOLTS, DOWELS AND BEARINGS

Part Number	Description	Technical Notes
11569956	Flywheel Bolt (not shown)	Requires 6 per engine. For LS1, LS2, LS3, LS6, LS7 and L92 engines. Use for both automatic flexplates and manual flywheels
11505820	Flywheel Dowel (not shown)	For all LS-Series engines. Locating dowel pin for pressure plate
12561465	Pressure Plate Bolts (not shown)	6 pieces. 6 needed per flywheel. Used on all GM LS engine manual flywheels
14061685	Pilot Bearing (not shown)	Use with manual transmissions if the input shaft extends beyond the bell housing more than 20mm
12557583	Pilot Bearing (not shown)	Use with manual transmissions if the input shaft extends beyond the bell housing 5mm or less (or recessed slightly)

## ACCESSORY DRIVE SYSTEMS

The easiest and most convenient way to finish your LS engine and get it ready to run in your vehicle is with one of our serpentine accessory drive systems. They include the accessories, brackets, drive belts and hardware your engine needs, saving you the time of sourcing them individually. They're all-inclusive systems that bolt right onto the engine for a factory fit and appearance.

### A. 19370820

#### CTS-V Accessory Drive System – with A/C, Fixed Displacement Compressor

- Does not work on LS9 and LSA supercharged engines
- Most harmonic balancers do not line up correctly with the accessory drive system; damper P/N 12674582 is strongly recommended
- Air conditioning has separate belt; to delete air conditioning, do not install the belt, compressor or tensioner
- Fits all LS type engines, except production iron block applications
- Direct bolt-on for LS3 and LS7 engines

**NOTE:** Will not work with a cam-phased engine.

**NOTE:** Will not work on LS327 with cast-iron block.

**NOTE:** Water pump P/N 12681186 NOT included with kit.

**NOTE:** Includes fixed displacement compressor.

**NOTE:** Use P/N 19299069 for A/C add-on if Variable Displacement Compressor is needed.

#### The system includes:

Part Number	QTY	Description
12578548	1	Bracket – Air Conditioning
19130461	1	Compressor – Air Conditioning
12595289	1	Tensioner – Air Conditioning Belt
12578549	1	Belt – Air Conditioning Compressor
12578551	1	Bracket – Power Steering Pump
21997867	1	Pump – Power Steering
12578552	1	Pulley – Power Steering Pump
21997866	1	Reservoir – Power Steering Fluid
21997868	1	Hose – Power Steering Fluid Reservoir With Clamps
12578550	1	Bracket – Alternator
84009383	1	Alternator
12568996	1	Pulley – Belt Idler
12569301	1	Tensioner – Drive Belt
12578553	1	Belt – Water Pump/Alternator/ Power Steering
11515768	6	Bolt – Transaxle Br
11516360	4	Bolt – 10 x 1.50 x 90mm
11588751	3	Bolt – Hvy HX Acorn Flg Hd
11588744	2	Bolt – Hvy HX Acorn Flg Hd
11518075	3	Bolt – Hex Flg HD
11588747	3	Bolt – Alternator
11515760	2	Bolt – Hvy Hex Flg

### B. 19370821

#### CTS-V Accessory Drive System – without A/C

- Does not work on LS9 and LSA supercharged engines
- Most harmonic balancers do not line up correctly with the accessory drive system; damper P/N 12674582 is strongly recommended
- Fits all LS type engines, except production iron block applications
- Direct bolt-on for LS3 and LS7 engines

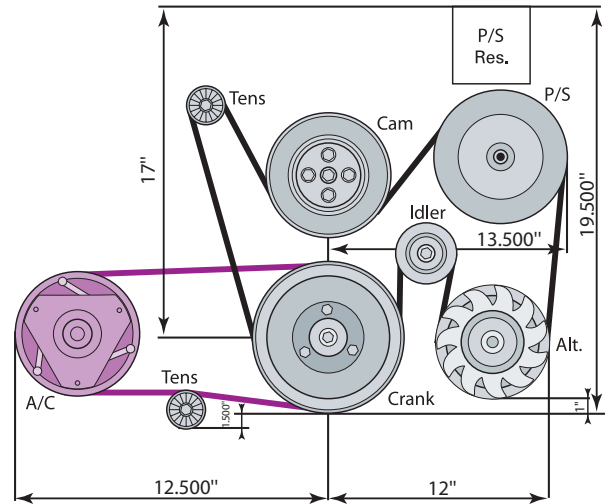
**NOTE:** Will not work with a cam-phased engine.

**NOTE:** Will not work on LS327 with cast iron block.

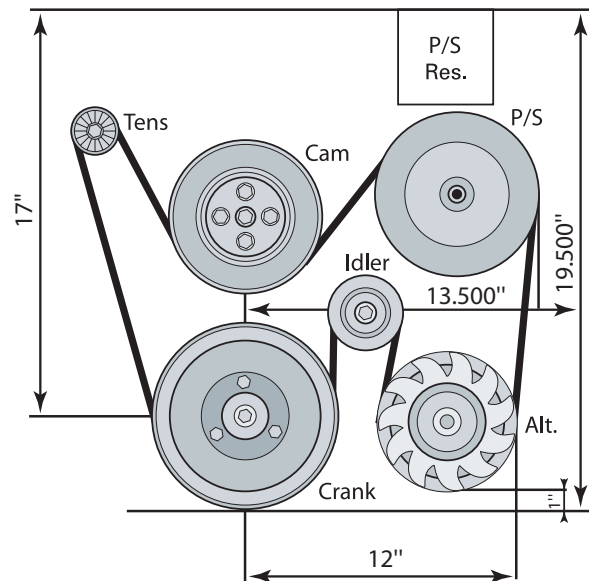
**NOTE:** Water pump P/N 12681186 NOT Included with kit.

#### The system includes:

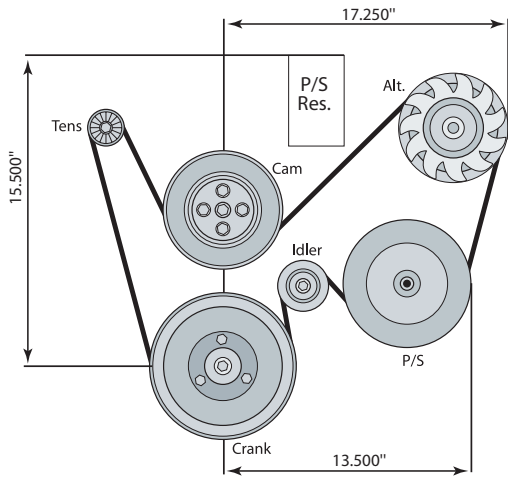
Part Number	QTY	Description
12578551	1	Bracket – Power Steering Pump
21997867	1	Pump – Power Steering
12578552	1	Pulley – Power Steering Pump
21997866	1	Reservoir – Power Steering Fluid
21997868	1	Hose – Power Steering Fluid Reservoir With Clamps
12578550	1	Bracket – Alternator
84009383	1	Alternator
12568996	1	Pulley – Belt Idler
12569301	1	Tensioner – Drive Belt
12578553	1	Belt – Water Pump/Alternator/ Power Steering
11515768	2	Bolt – Transaxle Br
11588751	3	Bolt – Hvy HX Acorn Flg Hd
11588744	2	Bolt – Hvy HX Acorn Flg Hd
11518075	3	Bolt – Hex Flg HD
11588747	3	Bolt – Alternator
11515760	2	Bolt – Hvy Hex Flg



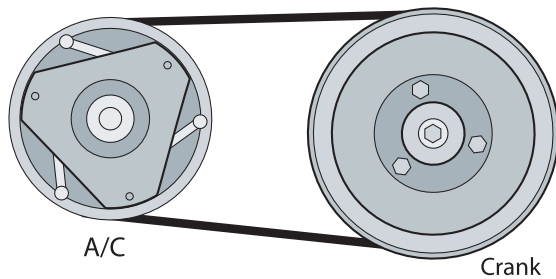
**A** CTS-V Accessory Drive System – with A/C, Fixed Displacement Compressor



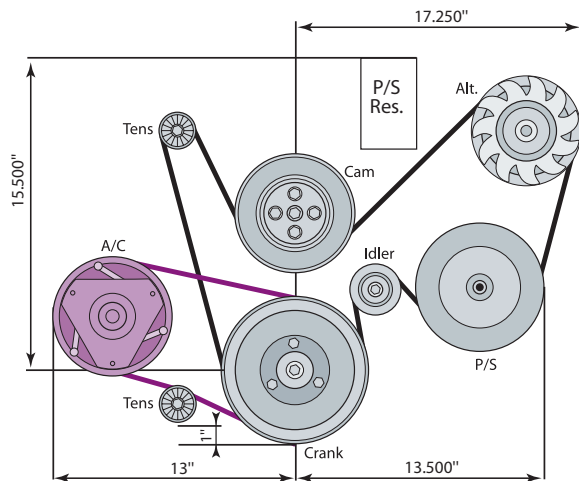
**B** CTS-V Accessory Drive System – without A/C



Corvette Accessory Drive System – without A/C **C**



Corvette Accessory Drive System – A/C Add-on **D**



Corvette Accessory Drive System – with A/C **E**

**C. 19257325**  
**Corvette Accessory Drive System – without A/C**

- Fits all Non-LSA and LS9 LS-type engines
- Most harmonic balancers do not line up correctly with the accessory drive system; damper P/N 12674582 is strongly recommended
- Direct bolt-on for LS3 & LS7 engines

**NOTE:** Use on LS327 iron block engine requires harmonic balancer P/N 12674582.

**NOTE:** Water pump P/N 12681186 NOT Included with kit.

**NOTE:** Will not work with cam-phased engine.

**The system includes:**

Part Number	QTY	Description
1255222	1	Bracket – Power Steering Fluid Reservoir
12578067	1	Bracket – Alternator and Power Steering Pump
25888970	1	Alternator
25960709	1	Pump – Power Steering
12568997	1	Pulley – Power Steering Pump
12555693	1	Brace – Power Steering Pump Front
15907878	1	Hose – Power Steering Fluid Reservoir With Clamps
26046502	1	Reservoir – Power Steering Fluid
12569301	1	Tensioner – Drive Belt
12568996	1	Pulley – Belt Idler
12636226	1	Belt – Water Pump/Alternator/Power Steering Pump
11515768	2	Bolt – 10x1.5x40mm – 15mm Drive
11098341	1	Bolt – 10x1.5x105mm – 15mm Drive
12552922	1	Bolt – 10x1.5x160mm – 15mm Drive
11516357	3	Bolt – 10x1.5x75mm – 15mm Drive
11588745	1	Bolt – 10x1.5x65mm – 15mm Drive
11588751	2	Bolt – 10x1.5x95mm – Drive
11515758	2	Bolt – 8x1.25x30mm – 12mm Drive
10317982	1	Cap – Power Steering Fluid Reservoir
11516697	2	Bolt – 8x1.25x85mm – 13mm Drive

**D. 19299069**  
**Corvette Accessory Drive System – A/C Add-on**

Components needed to add A/C to your LS-equipped vehicle.

- Kit includes mounting bracket, bolts, belt, A/C compressor and instruction sheet
- Intended to be used in conjunction with P/N 19257325
- GMPP kit for non-A/C applications. Not verified to work with any non-GM FEAD kit
- Includes variable displacement compressor

**The system includes:**

Part Number	QTY	Description
12556447	1	Stud – 10 x 1.5x127mm – 7mm Drive
12569286	1	Bracket – Air Conditioning Compressor
11515768	1	Bolt – 10x1.5x40mm – 15mm Drive
89019337	1	Compressor – Air Conditioning
15709703	1	Nut – 10x1.5mm – 15mm Drive
11098341	1	Bolt – 10x1.5x105mm – 15mm Drive
12552922	1	Bolt – 10x1.5x160mm – 15mm Drive
11516360	1	Bolt – 10x1.5x90mm – 15mm Drive
12595289	1	Tensioner – Air Conditioning Compressor Belt
12636225	1	Belt – Air Conditioning Compressor (1040mm – Long)

**E. 19155067**  
**Corvette Accessory Drive System – with A/C**

Includes all components in kits P/N 19257325 and P/N 19299069.

- Fits all Non-LSA and LS9 LS-type engines
- Most harmonic balancers do not line up correctly with the accessory drive system; damper P/N 12674582 is strongly recommended
- Air conditioning has separate belt; to delete air conditioning, do not install the belt, compressor or tensioner
- Direct bolt-on for LS3 & LS7 engines

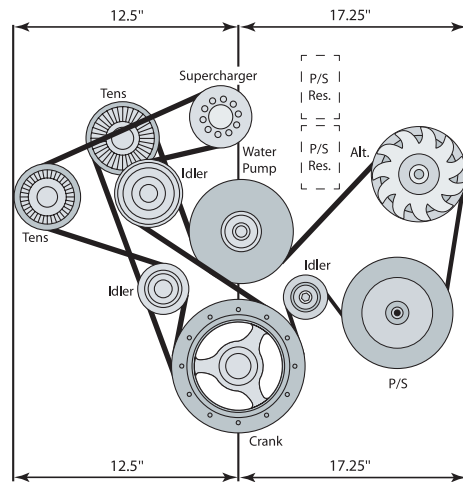
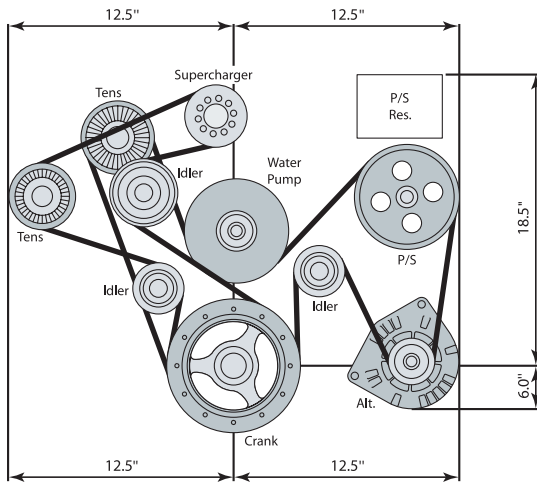
**NOTE:** Use on LS327 iron block engine requires harmonic balancer P/N 12674582.

**NOTE:** Water pump P/N 12681186 NOT Included with kit.

**NOTE:** Will not work with cam-phased engine.

# LS/LT/LSX-SERIES COMPONENTS

Accessory Drive Systems continued



## 19368946

### LSA Accessory Drive System – without A/C

The front engine assembly dress components used in the CTS-V, without A/C for installations in other vehicles.

- Includes all brackets, bolts, tensioners, pulleys, belts, alternator, P/S pump and instruction sheet

#### The system includes:

Part Number	QTY	Description
12578550	1	Bracket – Alternator
23480515	1	Alternator Asm
11588744	4	Bolt – Hvy Hx Acorn Flg Hd
11588751	3	Bolt – Hvy Hx Acorn Flg Hd
12611905	1	Bracket – P/S Pump
11515760	2	Bolt – Rad Up Mt
12686386	1	Pulley – P/S Pump
20806165	1	Pump Asm – P/S
22768353	1	Reservoir Asm – P/S Fluid
15224351	1	Hose Asm – P/S Fluid Rsvr Otlt
11588747	3	Bolt – Alternator
11570082	4	Bolt – Hfh, M8x1.25x29, 19 Th
12606501	1	Bracket – Belt Idler Pulley
11610074	3	Bolt – Hvy Hx Acorn Flg Hd
12606500	1	Bracket – Drv Belt Tensr
11588749	2	Bolt – Hvy Hx Acorn Flg Hd
11588742	1	Bolt – Hvy Hx Acorn Flg Hd
12628025	1	Tensioner Asm – Drv Belt
11571051	2	Bolt – Hex Washer Hd
12606031	1	Pulley Asm – Spchg Belt Idler
12606032	1	Pulley Asm – Belt Idler
12622452	1	Tensioner Asm – Spchg Belt
11588753	1	Bolt – Hvy Hx Acorn Flg Hd
12568996	1	Pulley Asm – Belt Idler
12628027	1	Belt – w/Pmp & Alternator & P/S Pump
12676726	1	Belt – Spchg

## 19244106

### LSA Accessory Drive System A/C Add-On Kit (not shown)

Components needed to add A/C to your LSA-equipped vehicle.

- Kit includes mounting bracket, bolts, belt, A/C compressor and instruction sheet
- Intended to be used in conjunction with P/N 19243525 kit for non-A/C applications. Not verified to work with any non-GM FEAD kit

Part Number	QTY	Description
11516360	4	Bolt – Hex Flg Hd
12612514	1	Bracket – AC Cmpr
11571051	4	Bolt – Hex Washer Hd
19130461	1	Compressor Asm – AC
12623615	1	Tool – AC Cmpr Belt
19180340	1	Belt – AC Cmpr

## 19368947

### Modified LSA Accessory Drive System – without A/C

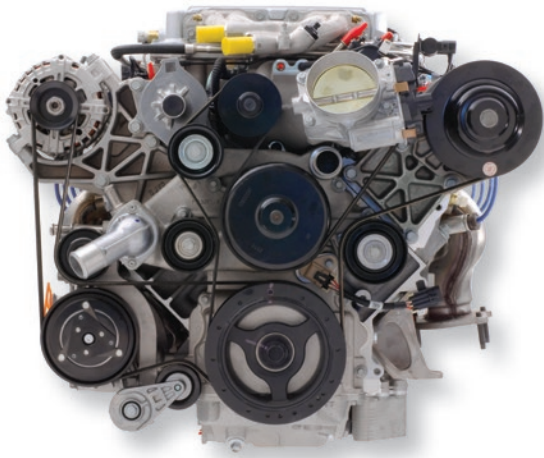
Similar to LSA Accessory Drive Kit P/N 19243525, but designed for retro-fit applications with a relocated alternator and power steering pump to provide chassis clearance in older vehicles

- Includes power steering pump and two remote-mount reservoirs; builder to use the reservoir that provides the best fit for the application
- Requires fabrication of reservoir mounting bracket
- Requires reservoir-to-pump hose
- Can be used with either LSA A/C add-on or Corvette A/C add-on kit

#### The system includes:

Part Number	QTY	Description
12646194	1	Belt – w/pmp & Alternator & P/S Pump
12628025	1	Tensioner ASM – DRV Belt
11571051	2	Bolt/Screw – DRV Belt Tensr
12568996	1	Pulley ASM – Belt Idler
12676726	1	Belt – SPCHG
12622452	1	Tensioner ASM – S PCHG Belt
11588753	1	Bolt/Screw – SPCHG Belt Tensr
12606500	1	Bracket – SPCHG Belt Tensr
11588742	1	Bolt/Screw – SPCHG Belt Tensr Brkt
11588749	2	Bolt/Screw – SPCHG Belt Tensr Brkt
12606031	1	Pulley ASM – SPCHG Belt Idler
12606032	1	Pulley ASM – SPCHG Belt Idler
11588744	2	Bolt/Screw Belt Idler Pul
12606501	1	Bracket – SPCHG Belt Idler Pul
11570082	1	Bolt/Screw – SPCHG Belt Idler Pul Brkt
11610074	3	Bolt/Screw – SPCHG Belt Idler Pul Brkt
12578067	1	Bracket – Alternator/P/STG/ Pump
11516357	3	Bolt/Screw – Alternator Brkt
12555693	1	Brace – P/S Pump
11588745	1	Bolt/Screw
11588751	2	Bolt/Screw
11515758	2	Bolt/Screw
11516697	2	Bolt/Screw
12568997	1	Pulley – P/S Pump
25960709	1	P/S Pump
25888970	1	Alternator
22768353	1	P/S Pump Reservoir
26046502	1	P/S Pump Reservoir
10317982	1	Cap – P/S Reservoir
12555222	1	P/S Pump Reservoir Bracket
15306009	1	Connector

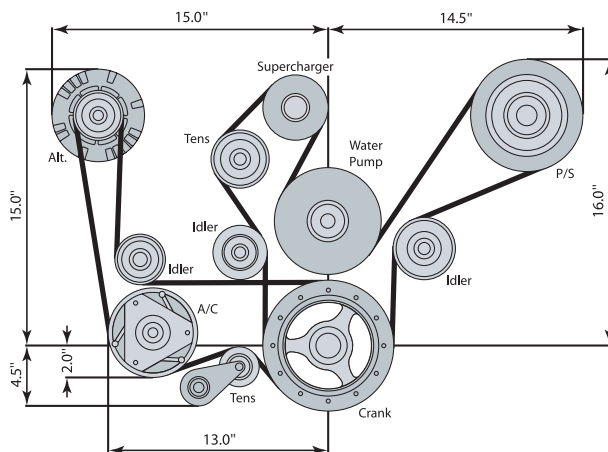




LS9 Accessory Drive System – with A/C **A**



LS9 Accessory Drive System – with A/C **A**



LS9 Accessory Drive System – with A/C **A**

**A. 19368945**

**LS9 Accessory Drive System – with A/C (discontinued)**

The Chevrolet Performance FEAD kit for the powerful LS9 is complete, as used in the ZR1 Corvette.

- Kit consists of all brackets, bolts, tensioners, pulleys, belts, alternator, P/S pump, idlers, and AC brackets, compressor and instruction sheets

**The system includes:**

Part Number	QTY	Description
15857665	1	Pump Asm – P/S
11588733	2	Bolt – Hvy Hx Acorn Flg Hd
12625875	1	Bracket Asm – P/S Pump
11588748	6	Bolt – Hvy Hx Acorn Flg Hd
15285644	1	Reservoir Asm – P/S Fluid
12598653	1	Pulley Asm – Belt Idler
11588745	1	Bolt – Drv Belt Tensr
12598654	1	Pulley Asm – Belt Idler
11588743	1	Bolt – Hvy Hx Acorn Flg Hd
12623061	1	Tensioner Asm – Drv Belt
11515767	5	Bolt – Trans Br Brkt
12602288	1	Bracket – AC Cmpr
12556447	1	Stud – Special M10 X 1.5 X 127
11571051	3	Bolt – Hex Washer Hd
12623062	1	Tensioner Asm – AC Cmpr Belt
12568996	1	Pulley Asm – Belt Idler
89019339	1	Compressor Asm – AC
11514597	1	Nut – Alternator
12552922	1	Bolt/Screw – AC Cmpr
11588751	2	Bolt – Hvy Hx Acorn Flg Hd
11588754	1	Bolt – Hvy Hex Acorn Flg Hd
25888947	1	Alternator Asm
11588744	2	Bolt – Hvy Hx Acorn Flg Hd
12602289	1	Bracket – Alternator & Drv Belt Tensr
12637321	1	Belt – Spchg & w/Pmp & P/S Pump
12627522	1	Belt – AC Cmpr

**NOTE:** This kit includes the generator bracket and bolts that are already attached to a Chevrolet Performance LS9 Crate Engine. This bracket must be bolted on the cylinder head prior to installing the water pump. If you do not have a Chevrolet Performance LS9 Crate Engine, you will also need to purchase separately the LS9 water pump kit (P/N 12622036), the LS9 lifter valley cover (P/N 12605719) and LS9 coolant air bleeds (P/N 12606242 and P/N 12606243) to use this FEAD kit. If you have a Chevrolet Performance LS9 Crate Engine, you do not need any of these additional parts.

# LS/LT/LSX-SERIES COMPONENTS

Accessory Drive Systems continued

## A. 19369108

### LC9 5.3L Accessory Drive System – without A/C

The workhorse LC9 5.3L engine assemblies come with an alternator bracket attached. Using the parts listed below will complete the factory-installed FEAD assembly. These components are engineered for heavy-duty work-truck use, and will provide years of reliable service in your performance vehicle.

**The system includes:**

Part Number	QTY	Description
12626222	1	Drive Belt
12669569	1	Idler Pulley w/Bolt
22781131	1	Alternator
11516360	2	Alternator Bolts
20756714	1	P/S Pump
12554032	1	P/S Brace
11514597	2	P/S Brace Nuts
11515764	1	P/S Brace Bolt
12605677	1	P/S Pump Pulley
11515767	3	Stg Pump Mtg Bolt
19257882	1	Bolt 3/8" x 16
09440957	1	Nut 3/8" x 16
19258317	1	Washer

Power Steering Pump Pulley Install Tool (included)

**NOTE:** This kit is designed to include the necessary parts to install the complete kit on a Chevrolet Performance 5.3L Crate Engine. If you do not have a Chevrolet Performance 5.3L Crate Engine, you may need some additional hardware. The following parts are included with the Chevrolet Performance 5.3L Crate Engine and are not part of this kit:

Part Number	QTY	Description
11588747	2	Bolt, Tensioner
12609719	1	Tensioner
12554030	1	Bracket, Steering/Generator
11516744	4	Bolt, Bracket
19300488	1	Balancer
12557840	1	Bolt, Balancer
12681417	1	Kit, Water Pump (includes gaskets)
12551926	6	Bolt, Water Pump

## B. 19260892

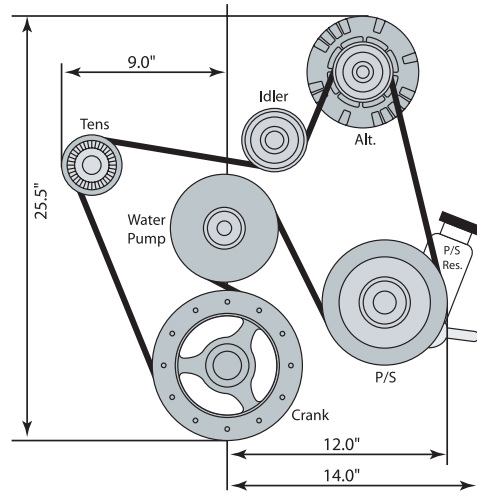
### LC9 5.3L Accessory Drive System A/C Add-on Kit

Components to add A/C to your LC9-equipped vehicle.

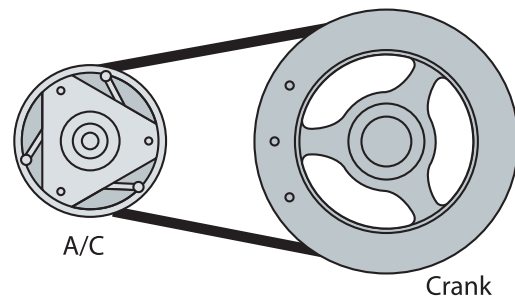
- Kit includes mounting bracket, bolts, belt, AC compressor and instruction sheet
- Intended to be used in conjunction with P/N 19258433 kit for non-AC applications. Not verified to work with any non-GM FEAD kit

**The system includes:**

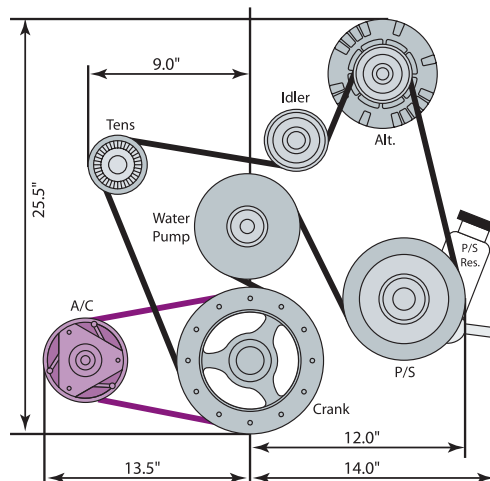
Part Number	QTY	Description
25891791	1	AC Compressor
12643257	1	Mtg Bracket
11515767	3	Bracket Bolts
11516109	3	Comp Bolts – Long
11516503	1	Comp Bolt – Short
19210691	1	Belt Kit (w/Tool) AC



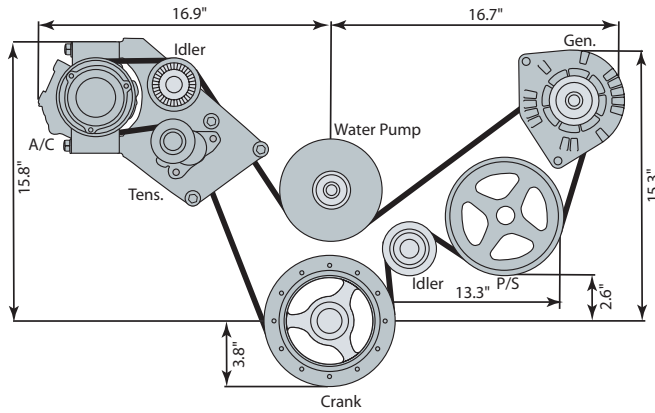
**A** LC9 5.3L Accessory Drive System



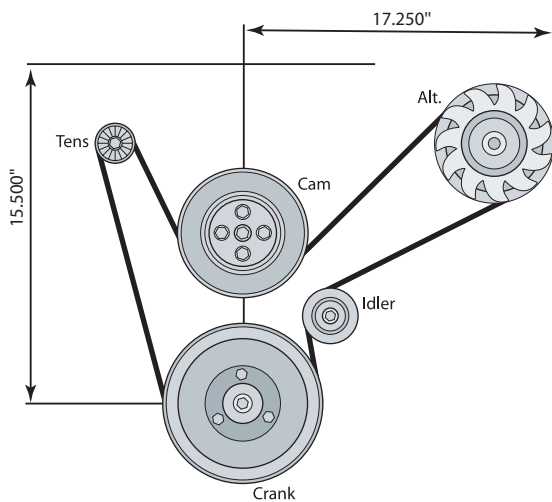
**B** LC9 5.3L A/C Add-on Kit



LC9 5.3L Accessory Drive System (19258433) with LC9 5.3L A/C Add-on Kit (19260892)



LS3 Accessory Drive System **C**



DR525 Accessory Drive System **D**



DR525 Accessory Drive System **D**

**C. 19355805**

**LS3 Accessory Drive System**

- High mount A/C provides clearance to frame
- Fits most non-LSA and non-LS9 SC engine

**The system includes:**

Part Number	QTY	Description
19331503	1	Instruction Sheet
19331504	1	Belt
19355804	1	Bracket
12568996	1	Pulley Asm – Belt Idler
12647765	1	Tensioner
25960709	1	Pump Asm – P/S
10317980	1	Cap Asm – P/S Fluid Reservoir
26046502	1	Reservoir Asm – P/S
12578067	1	Bracket Asm – Alt & P/S Pump
11516357	3	Bolt – Alt & P/S Bracket
11516697	2	Bolt – P/S Pump
11515758	2	Bolt – Brace & P/S Pump
12568997	1	Pulley – P/S Pump
25888970	1	Alternator Asm
11588745	1	Bolt – Alt & P/S Bracket
11588725	2	Tensioner
15907878	1	Hose – P/S Fluid Reservoir w/clamps
20762515	1	Compressor
22942442	1	Emblem
11588752	3	Bolt – Bracket to Head, M10x1.5x45
11588740	2	Bolt – Bracket
11546413	4	Bolt – Alternator & Bracket Compressor
12555693	1	Brace – P/S Pump Front
12580774	1	Pulley

**D. 19329418**

**DR525 Accessory Drive System**

- Fits all Non-LSA and LS9 LS-type engines
- Most harmonic balancers do not line up correctly with the accessory drive system; damper P/N 12674582 is strongly recommended
- Direct bolt-on for LS3 & LS7 engines

**NOTE:** Use on LS327 iron block engine requires harmonic balancer P/N 12674582.

**NOTE:** Water pump P/N 12681186 NOT Included with kit.

**NOTE:** Will not work with cam-phased engine.

**The system includes:**

Part Number	QTY	Description
88984194	1	Belt – Fan & W/Pump & A/C Cmpr
12569301	1	Tensioner Asm – Drv Belt
12568996	1	Pulley Asm – Belt Idler
11515768	2	Bolt – Transaxle Br
12578067	1	Bracket – Gen & P/S Pump
11516357	3	Bolt – Metric Hvy Hex Flg Hd Red
25888970	1	Generator Asm
11588751	2	Bolt – Hvy Hx Acorn Flg Hd
11588745	1	Bolt – Hvy Hx Acorn Flg Hd
19329432	1	Instruction Sheet

# LS/LT/LSX-SERIES COMPONENTS

Accessory Drive Systems continued

## A. 19369260

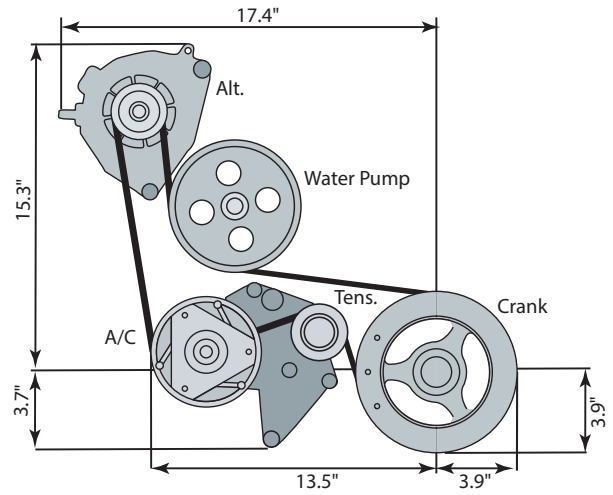
### LT1 Accessory Drive System

This package includes production mounting brackets, hardware and drive belt to mount the alternator and A/C compressor in the same configuration as the LT1 equipped Stingray.

**NOTE:** Power steering is not included, as the production car has electric assist.

**The system includes:**

Part Number	QTY	Description
84331091	1	Alternator
11546413	3	Bolt – Gen (2), Tensioner (1)
12668977	1	Tensioner
11588730	3	Bolt – Tensioner (1) Compressor (2)
12639512	1	Bracket – A/C Compressor
12651112	1	Belt – Alternator & A/C Compressor
11612159	1	Stud – A/C Compressor Bracket
11610091	1	Nut – M8x1.25
23370609	1	Compressor
11588694	1	Bolt – A/C Compressor to Bracket - Long bolt
11610074	1	Bolt – A/C Bracket
22942442	1	Emblem



**A** LT1 Accessory Drive System

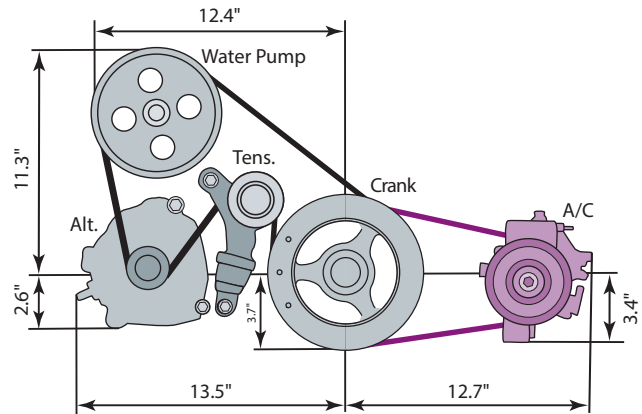
## B. 12678595

### LT1 Camaro Wet Sump Accessory Drive System – without A/C

- Fits GEN VI Camaro w/ LT1
- Includes alternator, brackets, tensioner and bolts
- Use A/C Add-on Kit P/N 19332591

**The system includes:**

Part Number	QTY	Description
12668983	1	Bracket
11588754	3	Bolt – Alternator & Tensioner
11588732	2	Alternator Bracket
22949467	1	Alternator
12643218	1	Belt
12686229	1	Tensioner
11610074	1	Bolt – Tensioner



**B** LT1 Camaro Wet Sump Accessory Drive System (12678595) with LT4 Wet Sump & LT1 Camaro A/C Add-on Kit (19332591)

## C. 19417241

### LT1 Wet Sump Hydraulic Power Steering Add-on Kit

- Includes all parts to mount/add Hydraulic Power Steering pump LT1 wet sump engines only
- Mounts to LH side of engine
- Uses unique cast mounting bracket
- Uses modified production PS pump with 1500 psi relief valve setting
- Unique billet pulley
- LT4 production balancer and bolt included
- 7 rib "stretchy" belt drives PS pump on unique belt track

**The system includes:**

Part Number	QTY	Description
19368296	1	Accessory Drive PKG – Serp Instr
19333105	1	Bracket – P/S Pump
19417148	1	Pump Pkg – P/S
19333106	1	Pulley – P/S Pump 8 Groove
12687725	1	Balancer Asm – CR/SHF
19368299	2	Bolt/Screw, CR/SHF Balancer
11588725	3	Bolt – Hvy HX Acorn Flg Hd
11588753	2	Bolt – Hvy HX Acorn Flg Hd
11588730	2	Bolt – Hvy HX Acorn Flg Hd
19417466	1	Belt – P/S Pump Chevy Perf LT1



**C** LT1 Wet Sump Hydraulic Power Steering Add-on Kit



LT4 Wet Sump Accessory Drive System – without A/C **D**

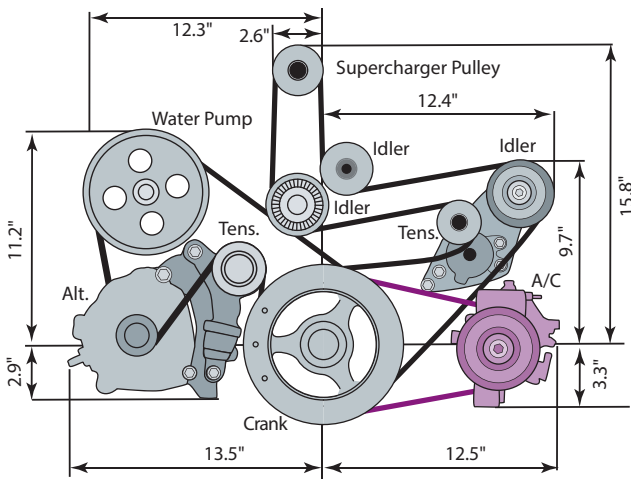
**D. 19371521**

**LT4 Wet Sump Accessory Drive System – without A/C**

- Fits GEN V LT4 Wet Sump engines
- Includes alternator, tensioners, brackets, belts, pulleys, bolts and instruction sheet
- Air conditioning has a separate belt—see kit P/N 19332591
- Production version of 2016 CTS-V and Camaro ZL1

**The system includes:**

Part Number	QTY	Description
12643218	1	Belt – Water Pump and Alternator
12668317	1	Belt – Supercharger
12668983	1	Bracket
11588732	2	Bolt – M8x1x70
11610074	4	Bolt – M8x1.25x45
22949467	1	Alternator
11588754	3	Bolt – M10x1.5x105
12686229	1	Tensioner
12678515	1	Pulley
12665845	1	Pulley
12678295	1	Pulley
12663624	1	Tensioner
11588753	2	Bolt – M10x1.5x105
12667164	1	Bracket
11588730	2	Bolt – M8x1.25x60



LT4 Wet Sump (ZL1 Camaro) Accessory Drive System (19332590) with LT4 Wet Sump & LT1 Camaro A/C Add-on Kit (19332591) **D**

**E. 19332591**

**LT4 Wet Sump & LT1 Camaro A/C Add-on Kit**

- Kit includes mounting bracket, bolts, belt, compressor and instruction sheet
- Intended to be used in conjunction with P/N 19332590 or P/N 19339110 Chevy Performance kits
- Includes variable displacement compressor
- Production version of 2016 CTS-V

**The system includes:**

Part Number	QTY	Description
12685983	1	Belt
84313365	1	Compressor Unit
11588735	1	Bolt – M8x1.25x100
11588732	1	Bolt – M8x1x70
11561936	1	Stud
11610091	1	Nut – M8x1.25
12643221	4	Bracket
11610074	1	Bolt – M8x1.25x45
11588741	1	Bolt – M10x1.5x45



LT4 Wet Sump & LT1 Camaro A/C Add-on Kit **E**

# LS/LT/LSX-SERIES COMPONENTS

Accessory Drive Systems continued

## A. 19417242

### LT4 Wet Sump Hydraulic Power Steering Add-on Kit

- Includes all parts to mount/add Hydraulic Power Steering pump LT4 wet sump engines only
- Mounts to LH side of engine
- Uses unique cast mounting bracket replaces existing pulley/ idler bracket
- Uses modified production PS pump with 1500 psi relief valve setting
- Unique billet pulley
- PS pump driven from 8 rib SC belt

Part Number	QTY	Description
19333103	1	Accessory Drive Pkg – Serp Instr
19333105	1	Bracket – P/S Pump
19417148	1	Pump Pkg – P/S
19333106	1	Pulley – P/S Pump 8 Groove
11588725	3	Bolt – Hvy HX Acorn Flg Hd
11588753	2	Bolt – Hvy HX Acorn Flg Hd
11588730	2	Bolt – Hvy HX Acorn Flg Hd
19333104	1	Belt – Spchg
12663624	1	Tensioner Asm – Spchg Belt
11610074	3	Bolt – Hvy HX Acorn Flg Hd



**A** LT4 Wet Sump Hydraulic Power Steering Add-on Kit

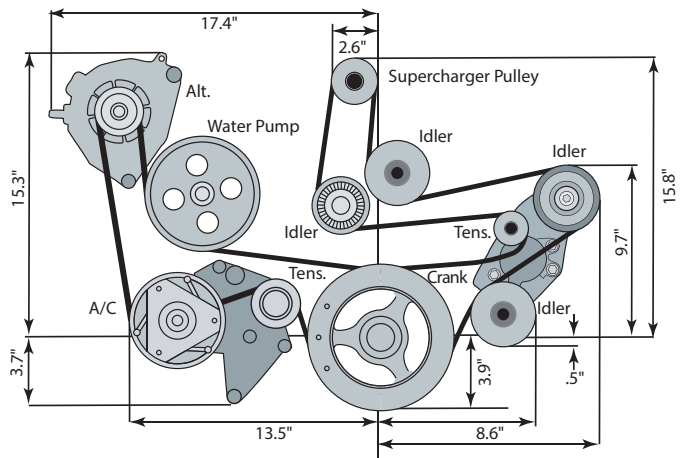
## B. 19369109

### LT4 Dry Sump Accessory Drive System – with A/C

- Fits GEN V LT4 Dry Sump engines
- Includes alternator, tensioners, brackets, belts, pulleys, bolts and instruction sheet
- Includes variable displacement compressor, does not require P/N 19332591 A/C Add-on Kit
- Production version of 2016 Z06 Corvette

#### The system includes:

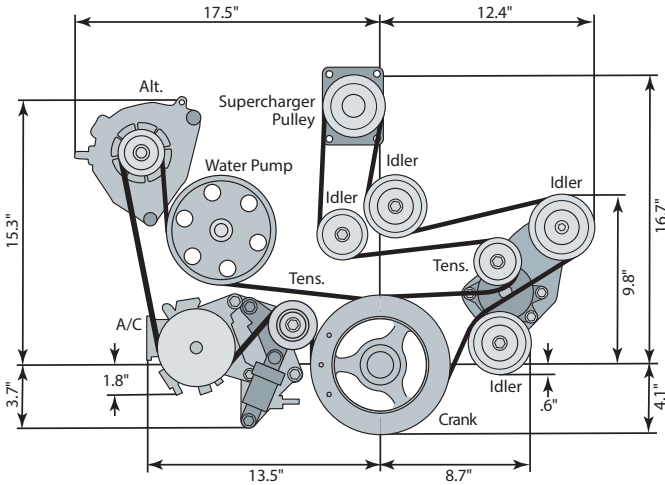
Part Number	QTY	Description
12651112	1	Belt – Water Pump and Alternator
12639512	1	Bracket – Comp/Tensioner
11609989	3	Bolt – M10x1.5x85
84331091	1	Alternator
23370609	1	Compressor
12686272	1	Tensioner
11610074	1	Bolt – M8x1.25x45
11588694	1	Bolt – M8x1.25x120.8
11588730	7	Bolt – M8x1.25x60
11612159	1	Stud
11610091	1	Nut – M8x1.25
12663625	1	Belt – Supercharger
12678295	1	Pulley
12642706	2	Pulley
12678515	1	Pulley
12663624	1	Tensioner
12663102	1	Bracket – Tensioner
11588725	2	Bolt – M8x1.25x35
11588748	2	Bolt – M10x1.5x80



**B** LT4 Dry Sump Accessory Drive System – with A/C



**B** LT4 Dry Sump Accessory Drive System – with A/C



LT5 Accessory Drive System – with A/C **C**



LT5 Accessory Drive System – with A/C **C**

**C. 19417240**

**LT5 Accessory Drive System – with A/C**

- Fits Gen V LT5 6.2L Dry Sump Engine
- Includes alternator, tensioner, A/C compressor, S/C belt, pulleys, bolts and instruction sheet
- Production version of 2019 ZR1 Corvette Front End Accessory Drive

**The system includes:**

Part Number	QTY	Description
12651112	1	Belt – w/Pmp & AC Cmpr & Generator
84445507	1	Compressor Kit – A/C
11588694	1	Bolt/Screw
11612159	1	Stud – Double End
11610091	1	Nut – M8x1.25
12639512	1	Bracket Asm – A/C Compressor
11610074	1	Bolt-Hvy HX Acorn Flg Hd
11546413	3	Bolt/Screw
11588730	4	Bolt-Hvy HX Acorn Flg Hd
84331091	1	Generator Asm
12686272	1	Tensioner Asm – Drv Belt
12690550	1	Belt-Spchg
12665033	1	Pulley Asm – Spchg Belt Idler
12665034	1	Pulley Asm – Spchg Belt Idler
12665035	2	Pulley Asm – Spchg Belt Idler
12683675	1	Tensioner Asm – Spchg Belt
12688471	1	Bracket – Spchg Belt Tensioner
11588748	2	Bolt – M10x1.5x80
11588723	1	Bolt – Eng Wrg Harn Brkt
11588729	3	Bolt – Hvy HX Acorn Flg Hd
11588728	2	Bolt – Hvy HX Acorn Flg Hd
12688472	1	Bracket – Spchg Belt Tensioner

**Rear FEAD Clearance Dimensions**

FEAD Part Number (Original Equipment Application)	Belt Track (front of block to rear edge of main drive bolt)		Belt Track (front of block to rear edge of supercharger belt)	
19370821 (CTS-V Non-Supercharged)	3"	6 Groove	—	—
19155066 (CTS-V Non-Supercharged)	3"	6 Groove	—	—
19155067 (Corvette Non-Supercharged)	3"	6 Groove	—	—
19257325 (Corvette Non-Supercharged)	3"	6 Groove	—	—
19329418 (Corvette Non-Supercharged)	3"	6 Groove	—	—
19368946 (CTS-V LSA Supercharged) (discontinued)	3"	6 Groove	4.5"	8 Groove
19243524 (Corvette LS9 Supercharged)	1.75"	6 Groove	2.75"	11 Groove
19258433 (Truck)	4.5"	6 Groove	—	—
Gen 4 Camaro/Firebird (LS1) (production)	4"	6 Groove	—	—
Gen 5 Camaro (LS3/L99) (production)	4.75"	6 Groove	—	—

**AC Compressor for FEADs**

Part Number	Application	Style	Belt Track (front of block to rear edge of belt)	
19130461	CTS-V	Fixed Disp	1.5"	4 Groove
89019337	Corvette	Variable Disp	1.5"	4 Groove
89019339	Corvette	Variable Disp	1.75"	6 Groove
25891791	Truck	Fixed Disp	3.5"	4 Groove

## LS/LT/LSX-SERIES COMPONENTS

### BALANCERS

A smooth-running engine depends on an effective balancer or torsional damper. Our dampers not only help LS engines run smoothly, they can extend engine life. Pick the right damper for your project from the list below.

#### 19300488

##### Harmonic Balancer (not shown)

- Originally used on L92 engines
- For use in truck applications
- WILL NOT work with our Serpentine Accessory Drive Systems

#### A. 12553118

##### Harmonic Balancer

- Originally used on LS1 and LS2 engines
- For use in F-Car and GTO applications

#### B. 12675716

##### Harmonic Balancer

- Originally used on LS7 engines
- For use in Corvette applications
- Works with Chevrolet Performance Serpentine Accessory Drive System P/N 19155066 or P/N 19155067

#### 12674582

##### Harmonic Balancer (not shown)

- For LS3 engines
- Works with Chevrolet Performance Serpentine Accessory Drive System P/N 19155066 or P/N 19155067

### BALANCER BOLTS AND WASHERS

#### 12557840

##### Balancer Bolt (not shown)

- For LS1, LS2, LS3, LS6 and L92 engines

#### 11570163

##### Balancer Bolt (not shown)

- For LS7 engines

#### 12674588

##### Friction Washer (not shown)

- For LS2, LS3, L99, LS7 and L92 engines

### WATER PUMPS AND COMPONENTS

#### 12681417 (not shown)

##### Water Pump

- 2007–2010 LS2 Trucks, Vans and SUVs

#### C. 12681186

##### Water Pump

- 2005–2007 LS2
- 2008 LS3
- 2007–2008 LS7

#### D. 19180610

##### Water Pump

- 2009–2010 LSA (CTS-V)
- 2009–2010 LS3 (Corvette)
- 2009 L76 SRX
- 2009–2010 LS7 (Corvette)

#### 12630223

##### Water Pump Gasket (not shown)

- Requires 2 per engine
- For LS1, LS2, LS3, LS6, LS7 and L92 engines

#### 12551926

##### Water Pump Bolt (not shown)

- Requires quantity of 6
- For LS1, LS2, LS3, LS6, LS7 and L92



**A** Harmonic Balancer – LS1 and LS2

**B** Harmonic Balancer – LS7



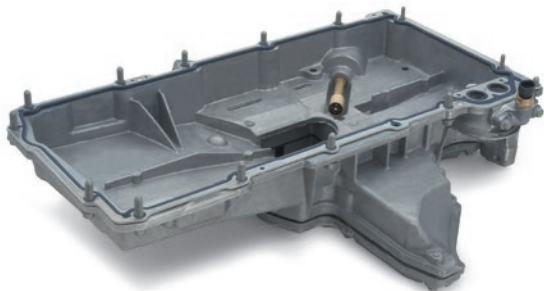
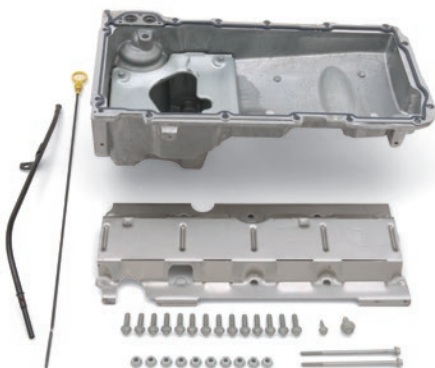
**C** Water Pump – LS2, LS3 and LS7 Engines



**D** Water Pump – 2009 LSA, LS3/LS7, L76 SRX Engines



## OIL PANS, OIL PUMPS, GASKETS AND COMPONENTS

Corvette Oil Pan – 2002-2004 LS6 **E**F-Car Oil Pan **F**LS Circle Track Oil Pan **G**Muscle Car Oil Pan Kit **H****E. 12561828****Corvette Oil Pan – 2002-2004 LS6**

- Used on 2002-2004 Corvettes with LS6

**F. 12628771****F-Car Oil Pan**

- Used on 1998-2002 Camaro and Firebird LS1
- Uses PF48 oil filter

**G. 19243065****LS Circle Track Oil Pan**

- Used on CT525 P/N 19331563
- 6-quart capacity (8-quart with remote filter and adaptor)
- Requires remote oil filter and adaptor
- Uses oil pan gasket P/N 12612350 (not included)

**H. 19212593****Muscle Car Oil Pan Kit**

- Fits virtually all 1955-1995 GM front engine, RWD, V-8 cars
- 5-quart capacity
- Includes oil pan, dipstick and tube, gaskets, pickup tube, windage tray, and all mounting hardware
- Wet sump design
- Max stroke 3.620 w/windage tray

**24241872****Magnetic Drain Plug (not shown)**

- Catches and holds small pieces of metal before they can cause damage

**12612350****Oil Pan Gasket (not shown)**

- Requires 1 per engine
- Fits all LS-Series engines except LS7 and LS9

**12612351****Oil Pan Gasket (not shown)**

- Requires 1 per engine
- For LS7 and LS9 engines

**11515758****Oil Pan Bolt (not shown)**

- M8 x 30mm long
- Requires 12 per engine (use 13 with LS7 and LS9 engines)
- For LS1, LS2, LS6, LS7 and LS9 engines

**12554990****Oil Pan Bolt (not shown)**

- M6 x 136mm long
- Requires 2 per engine
- For all LS-Series engines

**12612289****Oil Pump (not shown)**

- For LS9 engines

**12623097****Oil Pump (not shown)**

- 2-stage pump for LS7 engines
- Will not work on standard LS crankshafts
- Must use crank sprocket (P/N 12581278), timing damper (P/N 12581276), LS7 pickup tube (P/N 12580855), LS7 oil pan (P/N 12664619), and LS7 timing cover (P/N 12633907)

**11519133****Oil Pump Bolt (not shown)**

- Requires 4 per engine
- For all LS-Series engines

## LS INTAKE MANIFOLDS

### A. 12644568

#### LS7 Production Intake Manifold Assembly

- Gen IV fuel-injection nylon manifold used on the 2009 Corvette Z06 LS7 engine
- Fully assembled with injectors, fuel rail, 90mm ETC throttle body and gaskets
- For use only with LS7 and LSX/LS7-style cylinder heads

**NOTE:** Must use Controller Kit P/N 19354334.



**A** LS7 Production Intake Manifold Assembly

### B. 12674428

#### LS3 Intake Manifold Assembly

- Gen IV fuel-injection nylon manifold used on the 2009 Corvette LS3
- Fully assembled with injectors, fuel rail, 90mm ETC throttle body and gaskets
- For use with LS3/L92 style cylinder heads



**B** LS3 Intake Manifold Assembly

### C. 19244103

#### LS9 Supercharger

- Original equipment on ZR1 Corvette
- Eaton twin-rotor 2.3L displacement
- Integrated dual-brick air-to-liquid intercooler
- Highly efficient 4-lobe rotor design
- Generates maximum boost pressure of 10.5 PSI
- Assembly includes:
  - Supercharger intake system with injectors
  - Cast cover and intercooler
  - Front pulley
  - Throttle body (not shown)
  - Gasket set
  - Injector harness (not shown)
  - Injectors (not shown)
  - Fuel rails (not shown)



**C** LS9 Supercharger

### D. 19300534

#### ZL1 Supercharger

- Original equipment on LSA-powered 2012–2014 ZL1 Camaro
- Highly efficient Eaton Twin-Vortices, high-helix rotors
- 1.9L displacement
- Integrated air-to-liquid intercooler with front-facing lines
- Approximately 9 lbs psi boost on 6.2L engine
- Assembly includes:
  - Supercharger
  - Intake system with injectors
  - Ribbed cast cover and intercooler
  - Front pulley
  - Throttle body
  - Gasket set



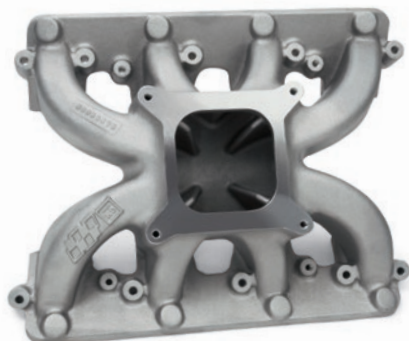
**D** ZL1 Supercharger



LS9/LSA Intercooler Fluid Pump **E**



Air Inlet Kit **F**



LS2 4-bbl Intake Manifold **G**



LS7 4-bbl Intake Manifold **H**



LS3/L92-Style 4-bbl Intake Manifold **I**

**E. 22901367**

**LS9/LSA Intercooler Fluid Pump**

- Includes pump assembly
- Additional hoses and clamps required to connect pump inline with coolant circuit

**F. 19301246**

**Air Inlet Kit for LS-Based Crate Engine Installation**

- Designed for universal LS and LSX EFI crate engine installations
- Kit contains intake tubes with provisions for mass airflow meter and vacuum line, along with a reusable, high-performance air filter and mounting hardware
- Straight and elbow tubes provide the optimal distance between throttle opening and mass airflow meter, including the minimum length of straight tubing required for accurate mass airflow meter operation
- Includes polished intake tubes, couplers, worm-style clamps and a vacuum hose
- Mass airflow meter provision accepts all GM production meters (must be purchased separately)

**NOTE:** This is a universal kit and may not fit every application. Additional fabrication may be required, but the length of the straight tube must be maintained for accurate mass airflow meter operation.

**G. 88958675**

**LS2 4-bbl Intake Manifold**

- Allows you to install a 4-bbl carburetor on an LS-Series engine with cathedral ports (LS1, LS2, LS6)
- Cast-aluminum open-plenum intake manifold accepts a 4150-style square-bore carburetor
- Bosses for EFI injectors for custom applications
- Bolts and instructions supplied

**NOTE:** LSX Ignition Controller P/N 19355418 is required for carbureted applications.

**H. 25534394**

**LS7 4-bbl Intake Manifold**

- Lightweight GM Racing design for use on LS7-style heads
- Reduced mass design, porting not recommended
- Includes mounting bolts and instructions
- Uses LS7 carb intake gasket set P/N 19172113
- Machined for 4150-style carburetors and has 3/8" NPT vacuum boss
- Also available with injector bosses, P/N 25534413

**NOTE:** LSX Ignition Controller P/N 19355418 is required for carbureted applications.

**I. 25534401**

**LS3/L92-Style 4-bbl Intake Manifold**

- Lightweight GM Racing design for use on LS3/L92-style cylinder heads
- Reduced mass design, porting not recommended
- Includes mounting bolts P/N 11609577 and instructions
- Uses L92 carb intake gasket set, P/N 19172114
- Machined for 4150-style carburetors and has 3/8" NPT vacuum boss
- Also available with injector bosses P/N 25534416

**NOTE:** LSX Ignition Controller P/N 19355418 is required for carbureted applications.

## LSX INTAKE MANIFOLDS

The best way to feed an LSX engine is with air channeled through one of our LSX intake manifolds. They're designed to match the performance capability of our LSX heads and big-displacement rotating assemblies. LSX intake manifolds have a high-flow, spider-type design and are made of lightweight aluminum. They're cast with plenty of material for builder-specified port work and the flanges are a minimum of 0.5"-thick to accommodate machining. Additional features include:

- Standard-deck and tall-deck versions
- Natural finish with LSX and GM logos
- Injector/nitrous bosses cast in place
- Comes with installation hardware

### A. 19244037

#### LSX-LS3 Dual-Plane Standard Deck 4-bbl Manifold

- Dual-plane for low- and mid-range torque
- L92-style ports
- Injector/nitrous bosses cast-in
- Extra thick for professional porting
- 4150-style carburetor mounting provision
- Uses OEM O-ring gaskets and bolts (included)
- Tall-deck version available as P/N 19244036

### B. 19244035

#### LSX-LS3 Single-Plane Standard Deck 4-bbl Manifold

- Single-plane design for mid-range and top-end power
- L92-style ports
- Injector/nitrous bosses cast-in
- Extra thick for professional porting
- 4150-style carburetor mounting provision
- Uses OEM O-ring gaskets and bolts (included)
- Tall-deck version available as P/N 19244034

### C. 19354465

#### LSX-LS7 Single-Plane Standard Deck 4-bbl Manifold

- Single-plane design for mid-range and top-end power
- LS7-style port
- Injector/nitrous bosses cast-in
- Extra thick for professional porting
- 4150-style carburetor mounting provision
- Uses OEM O-ring gaskets and bolts (included)
- Tall deck version available as P/N 19244032

### D. 19257854

#### LSX-CT Single-Plane Standard Deck 4-bbl Manifold

- Single-plane design for large displacement or high-rpm applications
- LSX-CT/DR-style port; minor port matching required for optimal port match
- Two sets of injector/nitrous bosses are cast-in for extreme power capability
- Extra thick for professional porting and/or boosted applications
- 1/2" raised 4150-style carburetor mounting pad
- Tall deck version available as P/N 19257853



**A** LSX-LS3 Dual-Plane Standard Deck 4-bbl Manifold



**B** LSX-LS3 Single-Plane Standard Deck 4-bbl Manifold



**C** LSX-LS7 Single-Plane Standard Deck 4-bbl Manifold



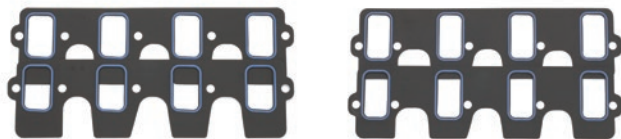
**D** LSX-CT Single-Plane Standard Deck 4-bbl Manifold



LSX-DR Single-Plane Standard Deck 4-bbl Manifold **E**



LS Front Distributor Drive Cover **F**



LS7 Carburetor Intake Gasket **G**

L92/LS3 Carburetor Intake Gasket **H**



LS Header Flange **I**

**E. 19257851**

**LSX-DR Single-Plane Standard Deck 4-bbl Manifold**

- The ultimate drag racing single-plane for large displacement or high-rpm applications
- LSX-CT/DR-style port; minor port matching required for optimal port match
- Two sets of injector/nitrous bosses are cast-in for extreme power capability
- Extra thick for professional porting and/or boosted applications
- 1" raised 4500 style carburetor mounting pad
- Tall-deck version available as P/N 19257852

**F. 88958679**

**LS Front Distributor Drive Cover**

- Assembly is manufactured for applications where a 4-bbl carburetor and distributor are required
- Can be combined with GM's Bowtie valve covers, P/N 25534398 and P/N 25534399, for a complete traditional-looking engine package
- For all LS-Series engines except LS7, LSA and LS9

**NOTE:** Distributor and mechanical fuel pump not included. Uses Small-Block Ford-style distributor and mechanical fuel pump. Special water pump, accessory drive and damper required.

**INTAKE MANIFOLD GASKETS AND COMPONENTS**

**G. 19172113**

**LS7 Carburetor Intake Gasket**

- For use with intake manifold P/N 25534394 or P/N 25534413
- Includes 2 gaskets

**H. 19172114**

**L92/LS3 Carburetor Intake Gasket**

- For use with intake manifold P/N 25534401 or P/N 25534416
- Includes 2 gaskets

**19156564**

**LS2 Carburetor Intake Gasket (not shown)**

- For use with intake manifold P/N 88958675
- Includes 2 gaskets

**EXHAUST MANIFOLD/HEADER**

**I. 12480130**

**LS Header Flange**

- These 3/8" thick steel header flanges are a great way to start a fabricated set of LS-Series headers
- For stock LS1, LS2, LS3, LS6, LS7 and L92 (may require clearancing) exhaust ports
- Sold individually

**Intake Manifolds: Additional Required Components**

Part Number	Intake Gaskets	Bolts	Engine Application
25534394/25534413	19172113	Included with manifold	LS7 Carburetor Applications
25534401/25534416	19172114	Included with manifold	L76/L92 and LS3 Carburetor Applications
88958675	19156564	Included with manifold	LS2 Carburetor Applications

## LS/LT/LSX-SERIES COMPONENTS

### DRY SUMP COMPONENTS

#### A. 25534412

##### Dry Sump Oil Hose Adapters

- Kit adapts the production LT1, LT4, LS7 and LS9 oil pan to aftermarket AN-style hoses for aftermarket dry sump oil tanks
- Bolts directly to oil pan, and has AN male outlet for AN-12 fittings
- Includes 1 adapter, 2 fittings, 2 bolts and 2 sealing gaskets

##### 12603281

##### Oil Tank (not shown)

- Fits 2006–2008 Z06 Corvette

##### 15210122

##### Oil Inlet Hose (not shown)

- Fits 2006–2013 Z06 Corvette

##### 15210117

##### Oil Outlet Hose (not shown)

- Fits 2006–2013 Z06 Corvette



**A** Dry Sump Oil Hose Adapters

### STARTERS

#### B. 10465385 ⓘ

##### LS-Series Starter

- Works with all LS-Series and Gen IV V-8 engines, including the LS1, LS2, LS3, LS6, LQ9, LQ4 and LS7

##### 12652772

##### LT4 Starter (not shown)

- For 2015–2016 Z06 Corvette applications

##### 89017844

##### Starter (reman, not shown)

- Requires 1 per engine
- For L92 engines

##### 89017664

##### Starter (reman, not shown)

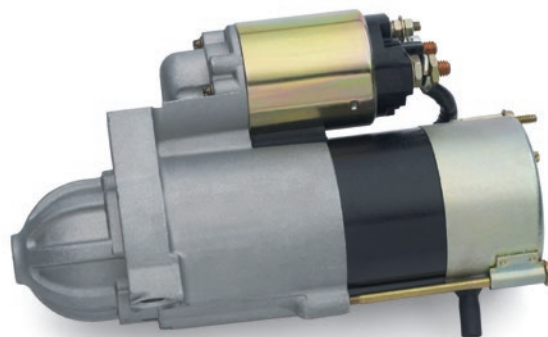
- Requires 1 per engine
- For 2005 Corvette applications
- For LS2 engines

##### 89017847

##### Starter (reman, not shown)

- Requires 1 per engine
- For 2006–2007 Corvette applications
- For LS2, LS3 and LS7 engines

**NOTE:** All LS starters require one bolt P/N 11610787, and one bolt P/N 12561848.



**B** LS-Series Starter



### Starters: Additional Required Components

Part Number	Bolts (Quantity)	Engine Application
10465385	11610787 (1), 12561848 (1)	LS-Series



Carburetor – Holley 670-cfm **C**Carburetor – Holley 850-cfm **D**Carburetor – Holley 870-cfm **E**Air Cleaner – Chevrolet-Logo High-Performance Design **F**Air Cleaner – Chevrolet-Logo Classic Design **G**

## CARBURETORS AND AIR CLEANERS

Chevrolet Performance has the right carburetor or throttle body to complete your new crate engine or give life to your rebuilt engine. Then, top off your engine with one of our great-looking air cleaners.

### Carburetors

#### C. 19170092

##### Carburetor – Holley 670-cfm

- Holley 4150-style 670-cfm 4-bbl carburetor
- Features show-car-quality polished finish
- Dual-feed center-hung fuel bowls
- Vacuum secondaries
- Electric choke
- Power valve blowout protection
- Quick-change adjustable vacuum secondary
- Bolts and gaskets included

#### 19170093

##### Carburetor – Holley 770-cfm (not shown)

- Holley 4150-style 770-cfm 4-bbl carburetor
- Features show-car-quality polished finish
- Dual feed, center-hung float bowls
- Vacuum secondaries
- Automatic electric choke
- Quick-change adjustable vacuum secondary
- Recommended for Small-Block and Big-Block engines, including competition and off-road vehicles
- Bolts and gaskets included
- Replaces Holley 4150 750-cfm carburetor P/N 12485506

#### D. 19170095

##### Carburetor – Holley 850-cfm

- Holley 4150-style 850-cfm 4-bbl carburetor
- Features show-car-quality polished finish
- Mechanical secondaries
- Electric choke
- Four-corner idle adjustment
- Power valve blowout protection
- Custom-calibrated for the ZZ572/620 crate engine
- Recommended for 502 crate engines and suitable for Big-Block engines, including street, competition, towing and off-road vehicles
- Bolts and gaskets included
- Replaces Holley 4150 850-cfm carburetor P/N 88961560

**NOTE:** Carburetor can only be recalibrated for use with other large-displacement engines.

#### E. 19170094

##### Carburetor – Holley 870-cfm

- Holley 4150-style 870-cfm 4-bbl carburetor
- Features show-car-quality polished finish
- Dual feed, center-hung float bowls
- Vacuum secondaries
- Automatic electric choke
- Quick-change adjustable vacuum secondary
- Recommended for 502 crate engines and suitable for Big-Block engines, including competition and off-road vehicles
- Bolts and gaskets included
- Replaces 4150-style 850-cfm carburetor P/N 12366996

### Air Cleaners

#### F. 12342080

##### Air Cleaner – Chevrolet-Logo High-Performance Design

- 14" round high-performance-style air cleaner
- Chrome lid with embossed Chevrolet name
- Fits most 4-bbl and 2-bbl carburetors

**NOTE:** Check clearance between hood and top of air cleaner. Minimum clearance is 3.75" from top of carburetor gasket area to underside of hood.

#### G. 12342071

##### Air Cleaner – Chevrolet-Logo Classic Design

- 14" round classic-style air cleaner
- Chrome lid with embossed Chevrolet name and Bowtie attaching nut
- Fits most 4-bbl and 2-bbl carburetors

# Engine Control Modules and Harnesses



The engine control module is the brain of your Gen IV LS- or Gen V LT-powered project vehicle. Chevrolet Performance is your source for controllers designed for easy, “plug-and-play” installation. In most applications, there is no need for third-party tuning adjustments.

Unlike controllers from regular-production vehicles, which may or may not come with a used engine, Chevrolet Performance controllers are uniquely calibrated for installation in older vehicles. That means many features required for late-model production vehicles are “turned off,” because they’re not required in older cars and trucks. That prevents the unnecessary triggering of diagnostic trouble codes that could possibly affect performance or require additional calibration adjustments.

Our inclusive kits deliver all the components required to plug into the engine and get it running—from the controller itself and the accompanying wire harness to the mass airflow sensor, oxygen sensors and even a throttle pedal assembly for engines equipped with an electronic throttle body. The kits also include detailed instructions to help you do it right the first time, even if you have no experience.

### **Most kits include:**

- **Two oxygen sensors**
- **Two oxygen sensor mounting bosses (for installation in the exhaust system)**
- **A mass airflow meter**
- **A mass airflow meter mounting boss (for installation in the air intake system)**
- **A throttle pedal assembly (for use with the electronically operated throttle)**
- **A specific oil pressure sensor that is compatible with the harness (when needed)**
- **A complete wiring harness with fuse-box and necessary cam sensor and MAP sensor jumpers**
- **Fuel pump power module for direct-injected engines**
- **Fuel pressure sensor for direct-injected engines**
- **The programmed controller**
- **An instruction sheet**

Each Chevrolet Performance controller kit is a true stand-alone system. All that’s needed to get a vehicle running with it are power and ground sources, a high-pressure fuel pump and an electric cooling fan.



## QUICK INSTALLATION TIPS

**Installing the ECM** – The ECM is weather-resistant and can be mounted under the hood, but it should be placed to avoid extreme heat and away from potential splash. Chevrolet Performance does not recommend mounting it directly to the engine.

**ACCELERATOR PEDAL** – Chevrolet Performance’s controller kits are designed for use with factory-type electronic throttles (no conventional throttle cable) that require a matched accelerator pedal. The pedal contains an electronic sensor that conveys to the controller when and how much to open the throttle. The pedal should be mounted at least 2.5 inches to the right of the brake pedal and 2 inches below it. There should be at least 0.75-inch clearance between the pedal and the transmission tunnel/center console. The pedal has a wire harness that connects to the controller, requiring it to be fed through the firewall—possibly requiring a new hole. Use a grommet on the hole to prevent chafing of the harness.

**MAF** – The mass airflow meter that comes with some controller kits must be mounted in a 4-inch-diameter tube that has at least a 6-inch-long straight section. The kit includes the bracket and mounting bosses onto which the meter is secured on the tube—the tube must be cut to allow the meter to hang inside of it. The meter sensor must be mounted at the center of the straight section, making sure that is at least 10 inches from the throttle body. Orienting the MAF is essential for proper operation. The meter’s sensor should be mounted with the connector end pointed between horizontal and fully upright. Chevrolet Performance’s universal air induction kit—P/N 19301246—works for most applications.

**OXYGEN SENSORS** – The oxygen sensors (one for each side of the exhaust) must be inserted in the exhaust stream ahead of the catalytic converters (if used). Holes are simply drilled into the exhaust tubing and the mounting bosses welded to them. After that, the oxygen sensors simply screw onto the mounting bosses and are connected to the wire harness.



ENGINE CONTROLLER KITS AND COMPONENTS 

Part Number	Description	Technical Notes
19369180	LC9 5.3L Engine Controller Kit	Specially programmed for retrofit applications, for quicker and easier adaptation of GM's popular 5.3L V-8 for countless hot rod projects. Works with 2007–2009 5.3L engines with the following engine codes: LC9 (2007–2009), LH8 (2008–2009), LY5 (2007–2009), LMF (2008–2009) and LMG (2007–2009)—non-cam-phased engines. Does not engage cylinder-deactivating Active Fuel Management and other features not required for retrofit installations. For individual engine controller, use P/N 19256515 (included in kit)
19369208	LC9 5.3L Engine Controller Kit	Specially programmed for late model 5.3L LC9 cam-phased engines (2010 and newer). Does not engage cylinder-deactivating Active Fuel Management and other features not required for retrofit installations. For individual engine controller, use P/N 19259916 (included in kit). This is the optimum off road kit for the LC9 5.3L engine, P/N 19259918
19370438	L96 6.0L Engine Controller Kit	Includes all components needed to run L96 6.0L crate engine, P/N 12677741
19354328	LS2/LS3 Engine Controller Kit	Includes all the components required to run the LS3 crate engine. Max rpm 6,600. For individual engine controller, use P/N 19258271 (included in kit)
19354330	LS376/480 Engine Controller Kit	Includes all the components required to run your LS376/480 crate engine, P/N 19369333. Max rpm 6,600. For individual engine controller, use P/N 19258268 (included in kit)
19354332	LS376/525 Engine Controller Kit	Includes all the components required to run LS376/525 crate engine, P/N 19369338. Max rpm 6,600. For individual engine controller, use P/N 19259291 (included in kit)
19354334	LS7 Engine Controller Kit	Includes all the components required to run your 2006–2013 LS7 crate engine, P/N 19244098. For individual engine controller, use P/N 19258554 (included in kit). Will run all M/Y LS7s with MAP sensor 12615801. Max rpm 7,100
19369381	LSA Engine Controller Kit	Includes all the components required to run LSA crate engine, P/N 19260164. Max rpm 6,200. For individual engine controller, use P/N 19259294 (included in kit)
19369382	LS9 Engine Controller Kit	Includes all components required to run LS9 crate engine, P/N 19260165. Max rpm 6,600. For individual engine controller, use P/N 19299463 (included in kit)
19417227	LT1 Wet & Dry Sump with 4-Pin Sensor & 4L/T56 transmission	Includes all components needed to run LT1 Wet Sump crate engine, P/N 19328728, with a 4-pin fuel pressure sensor, with a 4-speed automatic or T56 Super Magnum manual transmission. Also includes an E-92 controller and fuel pump power module
19417228	LT1 Wet & Dry Sump with 3-Pin Sensor & 4L/T56 transmission	Includes all components needed to run LT1 crate engine, P/N 19416592, with 3-pin fuel pressure sensor with a 4-speed automatic or T56 Super Magnum manual transmission. Also includes an E-92 controller and fuel pump power module
19417229	LT1 Wet & Dry Sump with 3-Pin Sensor & 8-speed transmission	Includes all components needed to run LT1 crate engine with 3-pin fuel sensor P/N 19416592 with an 8-speed Supermatic transmission. Includes E-92 controller, fuel pump power module and fuel pressure sensor for direct injection
19370322	LT1 with 3 Pin Sensor & 4L/T56 transmission	Includes all components needed to run LT376/535 crate engine, P/N 19355378. Includes E-92 controller, fuel pump power module and fuel pressure sensor for direct injection (4L/T56 only)
19370428	LT4 Wet & Dry Sump with 4-Pin Sensor & 4L/T56 transmission	Includes all components needed to run LT4 Wet Sump crate engine, P/N 19417413, with 4-pin fuel pressure sensor with a 4-speed automatic or T56 Super Magnum manual transmission. Also includes E-92 controller and fuel pump power module
19417363	LT4 Wet Sump Engine Controller Kit (CTS-V and Camaro ZL-1)	Includes all components needed to run LT4 Wet Sump crate engine, P/N 19355404 for the CTS-V or P/N 19417413 for the Camaro ZL-1 with 3-pin fuel pressure sensors with a 4-speed automatic or T56 Super Magnum manual transmission. Also includes an E-92 controller and fuel pump power module
19417364	LT4 Wet & Dry Sump with 3 Pin Sensor & 8 speed transmission	Includes all components needed to run LT4 Wet Sump crate engine, P/N 19355404 for the CTS-V or P/N 19417413 for the Camaro ZL-1 with 3-pin fuel pressure sensors with an 8-speed Supermatic transmission. Also includes an E-92 controller and fuel pump power module
19370666	LT5 Engine Controller Kit	Includes all components needed to run LT5 Dry Sump crate engine P/N 19417105 for the 2019 ZR1 Corvette. NOTE: Calibration only supports a manual transmission—requires top-of-clutch input signal. 40X vehicle speed signal must be supplied to ECM through VSS connector (included with harness). Use P/N 19329912 Transmission Installation Kit
19370328	LTG FWD Engine Controller Kit	Includes all the components required to run LTG crate engine, P/N 12677823. Includes E-92 controller, fuel pump, power module and fuel pressure sensor for direct injection
19328839	LTG RWD Engine Controller Kit	Includes all components needed to run LTG crate engine P/N 19328837. Includes E-92 controller, fuel pump power module and fuel pressure sensor for direct injection
19354340	DR525 Engine Controller Kit	Engine controller and harness kit for operating DR525 racing engines P/N 19329009 and P/N 19329008. Includes throttle pedal for electronic throttle body communication. Note: The engine controller in this kit is a "factory-sealed unit, incorporating a tamper-proof design" to comply with rules mandated by the NMCA
19369179	LSX454 Engine Controller Kit for Manual Transmission	Includes all the components required to run LSX454 crate engine, P/N 19244611. Max rpm 7,100. For individual engine controller, use P/N 19244482 (included in kit)
19354342	LSX454 Engine Controller Kit for Automatic Transmission	Includes all the components required to run LSX454 crate engine, P/N 19244611. Max rpm 7,100. For individual engine controller, use P/N 19299841. NOTE: The controller will not function in a production vehicle unless all kit components are used. These controllers will not operate any of the production gauges. Aftermarket gauges are required
12480054	ECU, LS1/ASA Racing (not shown)	LS1 ECU is similar to P/N 16238212, but is calibrated for ASA racing only. Use with wire harness P/N 12480055
12480055	Wire Harness, LS1, ASA Racing (not shown)	Designed for ASA racing ECU P/N 12480054 only



## LS/LT/LSX-SERIES COMPONENTS

### A. 19355418

#### LS/LSX Ignition Controller

- Distributorless plug-in ignition system for carbureted LS engines with 58x & 24x reluctor wheel
- Several pre-programmed timing curves provided
- Supplied software allows you to create custom vacuum advance curves, timing curves, program low and high rpm rev limiter and step retard
- Plugs into stock sensors (not provided)
- MAP sensor provided
- Compatible with all LS-Series ignition coils



A LS/LSX Ignition Controller

### B. 19355863

#### LS CT525 Circle Track Engine Controller

- Required to operate CT525 Circle Track crate engine
- Preset timing curve and rev limiter
- Direct plug-in to factory LS sensors and coils
- Includes complete ignition wiring harness

#### 12681668

##### Spark Plug (not shown)

- Requires 8 per engine
- AC 41-101
- For LS7, LSA and LS9 engines

#### 12680072

##### Spark Plug (not shown)

- Requires 8 per engine
- AC 41-985
- For LS1, LS2, LS3, LS6 and L92 engines

#### 19329681

##### Spark Plug Wire Shield (not shown)

- Requires 8 per engine
- For all LS-Series engines



B LS/LSX Circle Track Ignition Controller

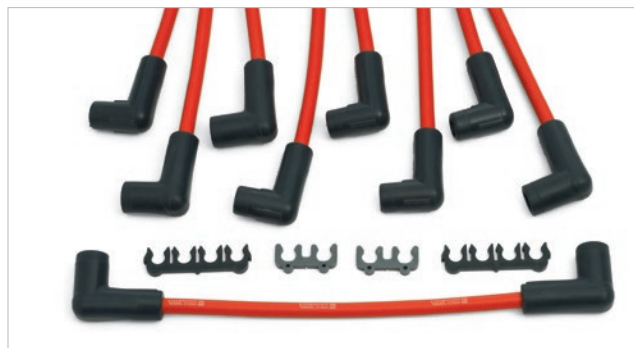
## SPARK PLUG WIRES

Chevrolet Performance spark plug wire kits are designed to fit your GM engine, eliminating the guesswork in selecting the correct length.

### C. 19351568

#### Spark Plug Wire Set – LS-Series V-8

- Direct-fit wire set with factory-style boots and terminals
- Designed for over-valve-cover installation



C Spark Plug Wire Set – LS Series V-8 (90° boot shown)

## FUEL PUMPS AND COMPONENTS

### D. 6472657

#### Electric Fuel Pump

- For use on all carbureted engines
- Flows 30–40 gph at 6–9 psi



D Electric Fuel Pump



Camaro ZL1 Fuel Pump Module **E**

**E. 19303293**

**Camaro ZL1 Fuel Pump Module**

- Production fuel pump module for the 2012 Camaro ZL1 with supercharged LSA engine
- Supports approximately 600 horsepower
- Direct replacement for 2010+ Camaro SS fuel pump modules
- 250 liters per hour capacity at 65 psi
- Pulse-width modulated, eliminates need for conventional pressure regulator
- Kit includes fuel pump module/sender assembly tank seal and instruction sheet

**NOTE:** When combined with service part P/N 23193422 and P/N 22756514 fuel pickups, you can expand the amount of fuel available during road course usage on your Camaro.

**F. 25115899**

**Electric Fuel Pump – High-Output**

- Heavy-duty 12-volt electric rotary pump
- Flows 72 gph at 6–8 psi

**G. 854619**

**Fuel Filter**

- High-capacity in-line filter
- Suitable for all high-performance carbureted applications
- 5/16" inlet and outlet

**19239926**

**LS Fuel Filter (not shown)**

- 1999–2003 Corvette stock fuel filter
- Built-in fuel pressure regulator
- Mounts to frame
- Supplies constant 55–61 PSI of fuel to engine and returns excess to fuel tank



Electric Fuel Pump – High-Output **F**



Fuel Filter **G**

# BIG-BLOCK

## CRATE ENGINES

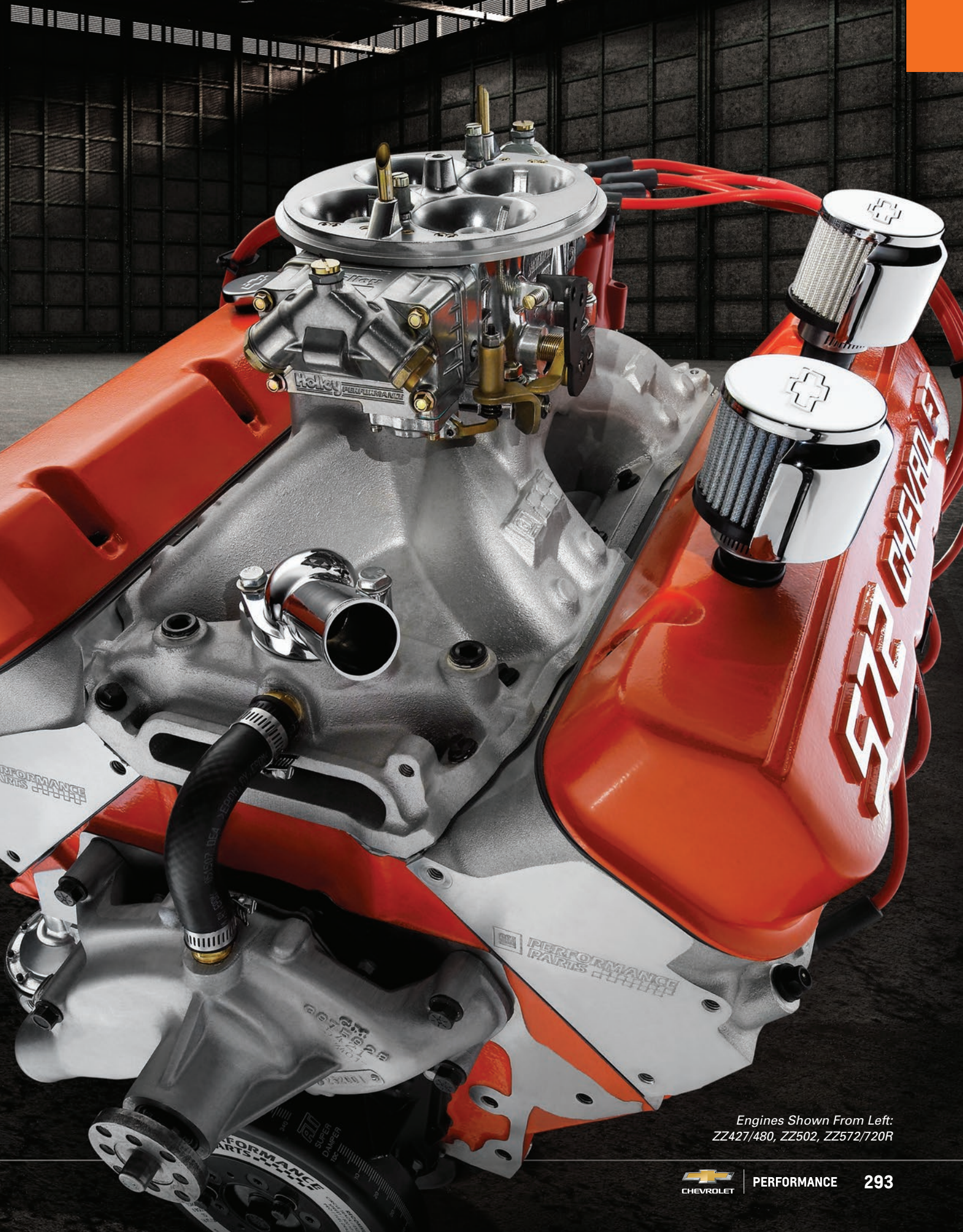


### UNRIVALED PERFORMANCE

*Big torque. There's nothing like it—and nothing in Chevrolet Performance's portfolio produces it like the legendary Big-Block family of crate engines. The range spans torque-infused choices for show-based performers such as the ZZ502, to max-power versions designed for drag-strip domination, all rooted in the displacement supremacy established by Chevrolet more than five decades ago. There was nothing like it then and there's nothing like it today!*

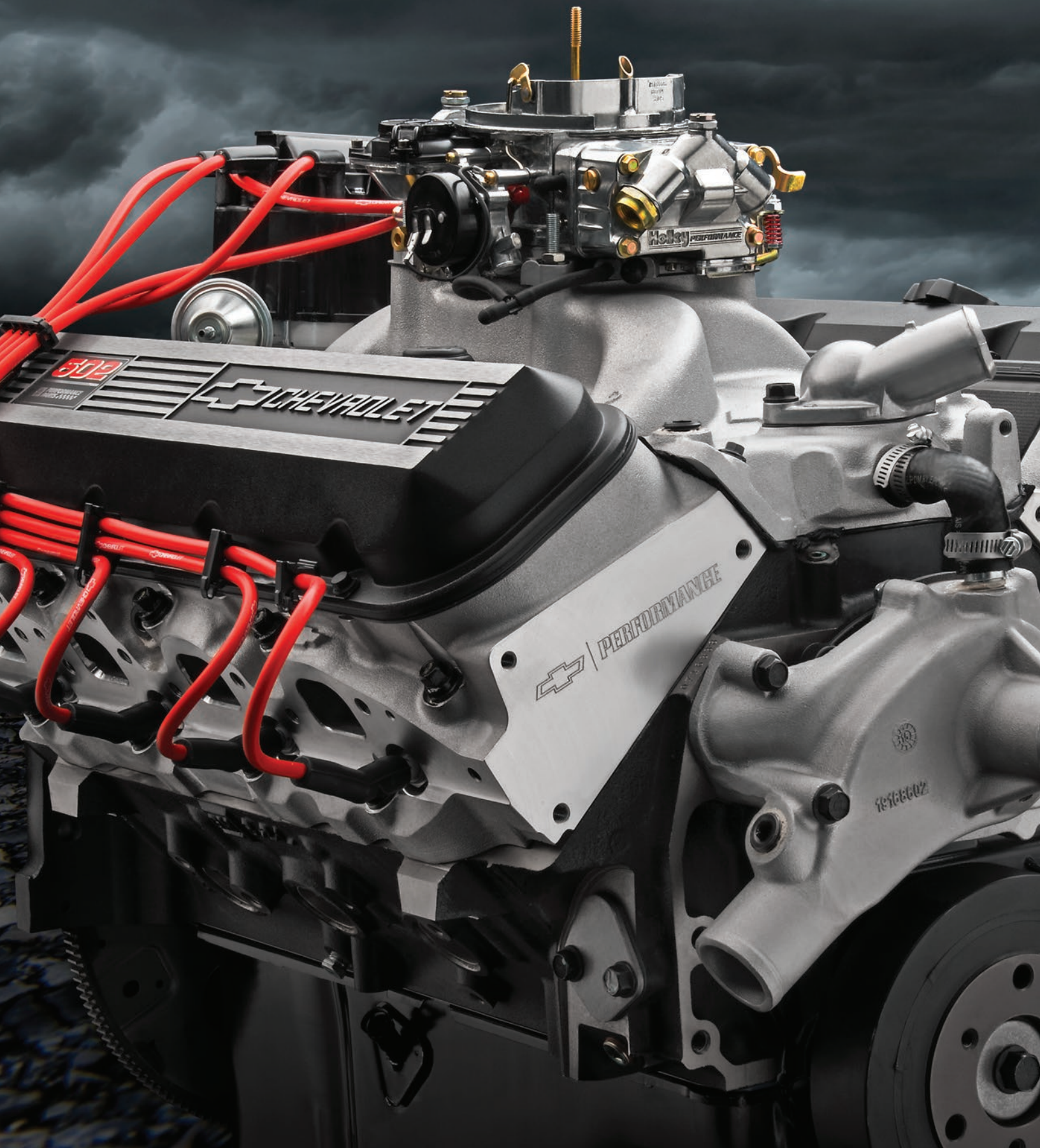
You can find these Chevrolet Performance Big-Block Engines on the following pages:

ZZ427/480.....	296	ZZ502/502 BASE.....	306
454 HO.....	298	ZZ502/502 DELUXE.....	308
ZZ454/440.....	300	ZZ572/620 DELUXE.....	310
HT502.....	302	ZZ572/720R DELUXE.....	312
502 HO.....	304		



Engines Shown From Left:  
ZZ427/480, ZZ502, ZZ572/720R

BIG-BLOCK FEATURED ENGINE



# CLASSIC BIG-BLOCK PERFORMANCE



## ZZ502/502

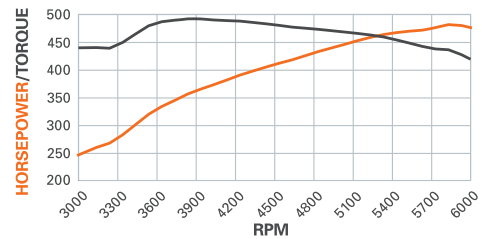
*There's nothing like the visceral experience of a true Chevy Big-Block and with our best-selling ZZ502/502 crate engine, it's delivered with a massive 580 lb.-ft. of pure tire-turning torque! We start with the latest-generation cylinder block, top it with high-flow oval-port heads and complement it with a hydraulic roller cam that helps ensure excellent performance. Our Deluxe crate engine package includes an HEI distributor, starter, aluminum intake, Holley 870-cfm carburetor and more—just about everything you need to transform your project vehicle into a true torque monster!*

**See page 308 for complete details and specs.**

# ZZ427/480

**19331572**    **480 hp** **490 lb.-ft.**  
@ 6,000 rpm @ 3,800 rpm

**DYNO CHART**



## A MODERN TAKE ON THE CLASSIC L88

The L88 427 was the ultimate expression of Chevy’s production Big-Block power, combining a rigid iron cylinder block with lightweight aluminum cylinder heads and a single, four-barrel carburetor. Our engineers have recreated that classic, raspy rat engine, but with updated components that can help enhance drivability – and performance!

Our engine assembly features our latest-generation block casting with four-bolt main caps, an all-forged rotating assembly for exceptional strength and durability, and a hydraulic roller camshaft instead of the original L88’s flat-tappet cam, for greater drivability and a broader performance range. It also features aluminum oval-port cylinder heads with 2.19/1.88-inch valves and a pump-gas-friendly 10.1:1 compression ratio.

Whether you’re building a ‘69 COPO Camaro resto-mod tribute, a modified mid-year Corvette or a street-tire class winner, this heritage-inspired crate engine delivers the performance that built the Big-Block’s legendary reputation.

**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.


### TECH SPECS


<b>Part Number:</b>	19331572
<b>Engine Type:</b>	Chevy Big-Block V-8
<b>Displacement (cu in):</b>	427
<b>Bore x Stroke (in):</b>	4.250 x 3.750
<b>Block (P/N 19170538):</b>	Cast-iron with 4-bolt main caps
<b>Crankshaft (P/N 19171620):</b>	Forged steel
<b>Connecting Rods (P/N 19211226):</b>	Forged steel
<b>Pistons (P/N 19171618):</b>	Forged aluminum
<b>Intake Manifold (P/N 12363406):</b>	Dual plane
<b>Carburetor (P/N 19170093):</b>	770-cfm
<b>Camshaft Type (P/N 12366543):</b>	Hydraulic roller
<b>Valve Lift (in):</b>	.527 intake / .544 exhaust
<b>Camshaft Duration (@.050 in):</b>	224° intake / 234° exhaust
<b>Cylinder Heads (P/N 19331423):</b>	Aluminum oval port, 110cc chambers
<b>Valve Size (in):</b>	2.190 intake / 1.880 exhaust
<b>Compression Ratio:</b>	10.1:1
<b>Rocker Arms (P/N 19210726):</b>	Aluminum roller-style
<b>Rocker Arm Ratio:</b>	1.7:1
<b>Water Pump (P/N 19168602):</b>	Aluminum short-style
<b>Recommended Fuel:</b>	Premium pump
<b>Distributor (P/N 88961867):</b>	HEI type
<b>Spark Plugs and Wires:</b>	Included
<b>Ignition Timing:</b>	36° Total @ 4,000 rpm
<b>Maximum Recommended rpm:</b>	6,400
<b>Balanced:</b>	Internal
<b>Flexplate (P/N 12561217):</b>	14"


**NOTE:** Distributor with melonized steel gear **MUST** be used with long-blocks and Partial engines with steel camshafts, or engine damage will occur.

### INSTALLATION NOTES

- Due to crate fitment, the carburetor is shipped in a separate box and needs to be installed by an engine installer
- Requires addition of starter and fuel pump (not included)
- Clutch linkage bosses are drilled and tapped. When using cast-iron exhaust manifolds, lower head bolts may need to be replaced with bolts with shorter heads, for clearance
- Comes with an internally balanced 14" automatic transmission flexplate. See page 343 for a listing of manual transmission flywheels offered by Chevrolet Performance. Requires flywheel designed for internally balanced engines.
- Not intended for marine applications

 Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.

 Chevrolet Performance **does not** utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.

 This part is intended for competition use only. See page 2 for complete details.





**19300175**  
**SuperMatic™ 4L85-E**  
**Four-Speed Transmission**  
 Direct bolt-on for Gen I Small-Block and all Big-Blocks. Improved valve body for firmer shifts. Includes additional clutch plates. Add up to 685 lb.-ft. torque.  
 See page 359 for torque converter applications.



**19332780**  
**Transmission Controller**  
 Required when using a GM electronically controlled automatic transmission. Includes wiring harness.  
 See page 363 for details.

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

See page 314 for our complete line of Big-Block components



**19299805**  
**Torque Converter**  
 Page 358



**19332784**  
**Transmission Installation Kit**  
 Page 362



**12361146**  
**High-Torque Mini Starter**  
 Page 352



**12342024**  
**Chrome Water Neck**  
 Page 351



**19366895**  
**Serpentine Accessory Drive Belt System – with Air Conditioning**  
 Page 344



**12342071**  
**Air Cleaner**  
 Page 354

# 454 HO

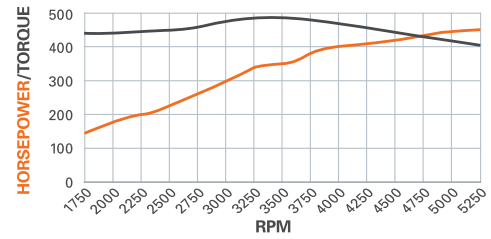
12568774



**438 hp**  
@ 5,300 rpm

**500 lb.-ft.**  
@ 3,500 rpm

**DYNO CHART**



## BIG TORQUE ON A BUDGET

Chevrolet Performance’s 454 HO crate engine is a Big-Block bargain—an affordable engine with performance specs that will make you think it’s 1970 all over again, including 438 horsepower and 500 asphalt-wrinkling lb.-ft. of torque.

A latest-generation block casting with four-bolt main caps is the Big-Block engine’s foundation. It features an all-forged rotating assembly for great strength and durability. It also uses a smooth hydraulic roller camshaft for excellent drivability and a broad performance range. Rectangular-port cylinder heads with large, 2.19/1.88-inch valves round out the assembly.

The engine package includes a water pump, balancer, 14-inch flexplate and an aluminum intake manifold, all installed on the production line. Simply add a carburetor, ignition system and starter and the engine will be ready to roar. All of the necessary parts are available from Chevrolet Performance.

**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.

### TECH SPECS

<b>Part Number:</b>	12568774
<b>Engine Type:</b>	Chevy Big-Block V-8
<b>Displacement (cu in):</b>	454
<b>Bore x Stroke (in):</b>	4.250 x 4.000
<b>Block (P/N 19170538):</b>	Cast-iron with 4-bolt main caps
<b>Crankshaft (P/N 14096983):</b>	Forged steel
<b>Connecting Rods (P/N 19170198):</b>	Forged steel
<b>Pistons (P/N 10215228):</b>	Forged aluminum
<b>Intake Manifold (P/N 19131359):</b>	Dual plane
<b>Camshaft Type (P/N 24502611):</b>	Hydraulic roller
<b>Valve Lift (in):</b>	.510 intake / .540 exhaust
<b>Camshaft Duration (@.050 in):</b>	211° intake / 230° exhaust
<b>Cylinder Heads (P/N 12562920):</b>	Iron rectangular port; 118cc chambers
<b>Valve Size (in):</b>	2.190 intake / 1.880 exhaust
<b>Compression Ratio:</b>	8.75:1
<b>Rocker Arms (P/N 19260993):</b>	Stamped steel
<b>Rocker Arm Ratio:</b>	1.7:1
<b>Water Pump (P/N 19168606):</b>	Cast-iron, long-style
<b>Recommended Fuel:</b>	Premium pump
<b>Ignition Timing:</b>	36° Total @ 4,000 rpm
<b>Maximum Recommended rpm:</b>	5,500
<b>Balanced:</b>	External
<b>Flexplate (P/N 10185034):</b>	14"

### INSTALLATION NOTES

- Requires addition of carburetor, starter, fuel pump, distributor and ignition system (not included)
- Clutch linkage bosses are now drilled and tapped. When using cast-iron exhaust manifolds, lower head bolts may need to be replaced with bolts with shorter heads, for clearance
- Comes with an externally balanced 14" automatic transmission flexplate; use flywheel P/N 14096987 and 11" clutch assembly for manual transmission applications
- Not intended for marine applications

**NOTE:** Distributor with melonized steel gear **MUST** be used with long-blocks and Partial engines with steel camshafts, or engine damage will occur.



Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.

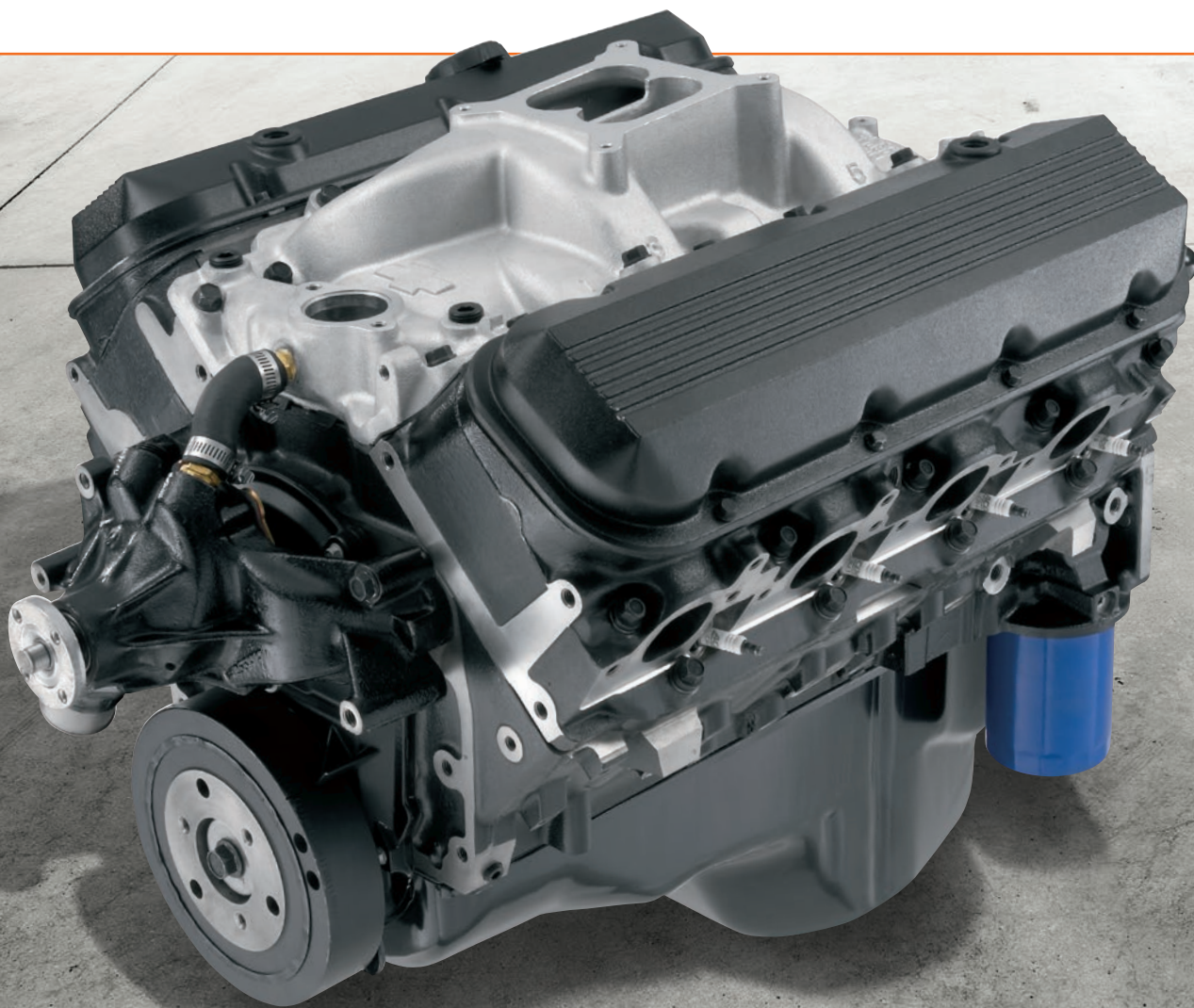


Chevrolet Performance does not utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.



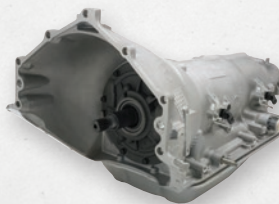
This part is intended for competition use only. See page 2 for complete details.





**12498778**     
**454 Partial Engine**

The sturdy foundation of the complete engine is the starting point of a custom engine build. Use externally balanced flywheel for manual transmission applications.



**19300175**  
**SuperMatic™ 4L85-E Four-Speed Transmission**

Direct bolt-on for Gen I Small-Block and all Big-Blocks. Improved valve body for firmer shifts. Includes additional clutch plates. Add up to 685 lb.-ft. torque. See page 359 for torque converter applications.

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

See page 322 for our complete line of Big-Block components



**19299805**  
**Torque Converter**  
 Page 358



**19170093**  
**Carburetor – Holley 770-cfm**  
 Page 353



**19302919**  
**Lightweight Starter**  
 Page 352



**93440806**  
**HEI Distributor**  
 Page 347



**19332784**  
**Transmission Installation Kit**  
 Page 362



**19332780**  
**Transmission Controller**  
 Page 363

# ZZ454/440

19331574



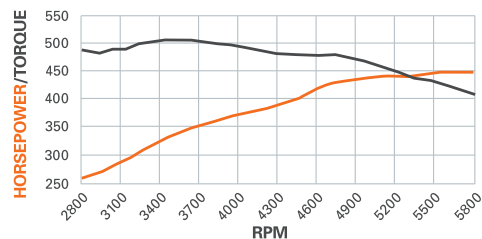
**469 hp**

@ 5,500 rpm

**519 lb.-ft.**

@ 3,700 rpm

## DYNO CHART



## ALUMINUM HEADS ADD BIG POWER!

Our engineers took the tough 454 HO and matched it with a set of higher-flow, oval-port aluminum cylinder heads to pick up an additional 30 horses—while still delivering an awesome 519 lb.-ft. of torque. It’s an affordable high-performance Big-Block for your project vehicle!

Aluminum oval-port cylinder heads with 2.19/1.88-inch valves process the airflow through this big-power Big-Block and save weight over iron heads. They’re mounted on our latest-generation block casting, with four-bolt main caps, which is filled with an all-forged rotating assembly for exceptional strength and durability. There’s also a high-lift hydraulic roller camshaft for excellent drivability and a broad performance range.

The crate engine package includes a water pump, balancer, aluminum intake manifold and 14-inch flexplate. Your Chevrolet Performance dealer can hook you up with the carburetor, starter, ignition system and other accessories required to get this big-power Big-Block up and running.

**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.

## TECH SPECS

<b>Part Number:</b>	19331574
<b>Engine Type:</b>	Chevy Big-Block V-8
<b>Displacement (cu in):</b>	454
<b>Bore x Stroke (in):</b>	4.250 x 4.000
<b>Block (P/N 19170538):</b>	Cast-iron with 4-bolt main caps
<b>Crankshaft (P/N 14096983):</b>	Forged steel
<b>Connecting Rods (P/N 19170198):</b>	Forged steel
<b>Pistons (P/N 10215228):</b>	Forged aluminum
<b>Intake Manifold (P/N 12363420):</b>	Dual plane
<b>Camshaft Type (P/N 24502611):</b>	Hydraulic roller
<b>Valve Lift (in):</b>	.510 intake / .540 exhaust
<b>Camshaft Duration (@.050 in):</b>	211° intake / 230° exhaust
<b>Cylinder Heads (P/N 19331424):</b>	Aluminum oval port; 110cc chambers
<b>Valve Size (in):</b>	2.190 intake / 1.880 exhaust
<b>Compression Ratio:</b>	9.6:1
<b>Rocker Arms (P/N 12675724):</b>	Stamped steel
<b>Rocker Arm Ratio:</b>	1.7:1
<b>Water Pump (P/N 19168606):</b>	Cast-iron, long-style
<b>Recommended Fuel:</b>	Premium pump
<b>Ignition Timing:</b>	36° Total @ 4,000 rpm
<b>Maximum Recommended rpm:</b>	5,500
<b>Balanced:</b>	External
<b>Flexplate (P/N 10185034):</b>	14"

## INSTALLATION NOTES

- Requires addition of carburetor, starter, fuel pump, distributor and ignition system (not included)
- Clutch linkage bosses are now drilled and tapped. When using cast-iron exhaust manifolds, lower head bolts may need to be replaced with bolts with shorter heads, for clearance
- Comes with an externally balanced 14" automatic transmission flexplate; use flywheel P/N 14096987 and 11" clutch assembly for manual transmission applications
- Not intended for marine applications

**NOTE:** Distributor with melonized steel gear **MUST** be used with long-blocks and Partial engines with steel camshafts, or engine damage will occur.



Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.



Chevrolet Performance does not utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.

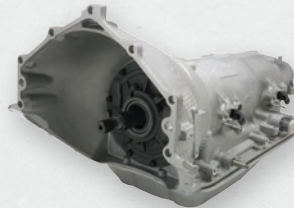


This part is intended for competition use only. See page 2 for complete details.



**12498778**   
**454 Partial Engine**

The sturdy foundation of the complete engine is the starting point of a custom engine build. Use externally balanced flywheel for manual transmission applications.



**19300175**  
**SuperMatic™ 4L85-E Four-Speed Transmission**

Direct bolt-on for Gen I Small-Block and all Big-Blocks. Improved valve body for firmer shifts. Includes additional clutch plates. Add up to 685 lb.-ft. torque. See page 359 for torque converter applications.

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

See page 314 for our complete line of Big-Block components



**19299805**  
**Torque Converter**  
 Page 358



**19170093**  
**Carburetor – Holley 770-cfm**  
 Page 353



**19302919**  
**Lightweight Starter**  
 Page 352



**19332784**  
**Transmission Installation Kit**  
 Page 362



**88961867**  
**Distributor – Aluminum Billet HEI**  
 Page 347



**19332780**  
**Transmission Controller**  
 Page 363

# HT502

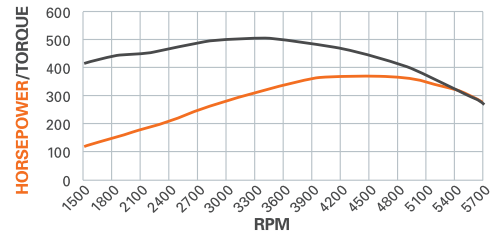
88890534



**406 hp**  
@ 4,200 rpm

**541 lb.-ft.**  
@ 3,200 rpm

## DYNO CHART



## A BIG-INCH ALTERNATIVE TO REBUILDING

Don't bother repowering your trusty Big-Block-powered truck or project vehicle with a rebuild or reconditioned used engine. Our HT502 crate engine is an affordable alternative with more power than our factory installed Big-Block, producing a whopping 541 lb.-ft. of trailer-tugging torque.

It is uniquely suited to pre-1978 trucks, but is adaptable to a variety of applications, and it's built with our latest-generation block casting with four-bolt main caps. An all-forged rotating assembly delivers exceptional strength and durability, while a mild 8.75:1 compression ratio is suitable for regular pump gasoline at all altitudes and engine loads.

Our assembly comes with the heads and a balancer installed. An induction system, ignition, starter, water pump and other accessories are required to finish the engine. All necessary components are available from Chevrolet Performance.

**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.

### TECH SPECS

<b>Part Number:</b>	88890534
<b>Engine Type:</b>	Chevy Big-Block V-8
<b>Displacement (cu in):</b>	502
<b>Bore x Stroke (in):</b>	4.470 x 4.00
<b>Block (P/N 19170540):</b>	Cast-iron with 4-bolt main caps
<b>Crankshaft (P/N 10183723):</b>	Forged steel
<b>Connecting Rods (P/N 19170198):</b>	Forged steel, shot peened
<b>Pistons (P/N 12533507):</b>	Forged aluminum
<b>Camshaft Type (P/N 12552296):</b>	Hydraulic roller
<b>Valve Lift (in):</b>	.480 intake / .483 exhaust
<b>Camshaft Duration (@.050 in):</b>	204° intake / 209° exhaust
<b>Cylinder Heads (P/N 12562917):</b>	Iron oval port; 118cc chambers
<b>Valve Size (in):</b>	2.07 intake / 1.73 exhaust
<b>Compression Ratio:</b>	8.75:1
<b>Rocker Arms (P/N 19260993):</b>	Stamped steel
<b>Rocker Arm Ratio:</b>	1.7:1
<b>Recommended Fuel:</b>	Regular pump
<b>Ignition Timing:</b>	34° Total @ 4,000 rpm
<b>Maximum Recommended rpm:</b>	5,500
<b>Balanced:</b>	External
<b>Flexplate (P/N 10185034):</b>	14"

### INSTALLATION NOTES

- Requires the addition of carburetor, intake manifold, water pump, fuel pump, starter, distributor and ignition system (not included)
- Clutch linkage bosses are now drilled and tapped. When using cast-iron exhaust manifolds, lower head bolts may need to be replaced with bolts with shorter heads, for clearance
- 502 engines now have a mechanical fuel pump boss!  
**NOTE:** There is NO fuel pump lobe behind the boss.
- Comes with an externally balanced 14" automatic transmission flexplate. Use externally balanced flywheel P/N 14096987 and 11" clutch assembly for manual transmission applications
- Not intended for marine applications

**NOTE:** Distributor with melonized steel gear MUST be used with long-blocks and Partial engines with steel camshafts, or engine damage will occur.



Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.

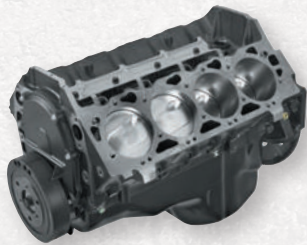


Chevrolet Performance does not utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.



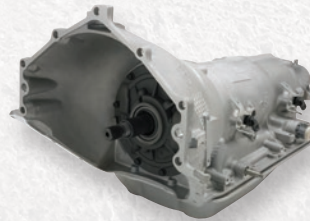
This part is intended for competition use only. See page 2 for complete details.





**12568782**     
**502 Partial Engine**

This brand-new partial engine includes forged reciprocating components, as well as the balancer, oil pan and timing chain set.



**19300175**  
**SuperMatic™ 4L85-E**  
**Four-Speed Transmission**

Direct bolt-on for Gen I Small-Block and all Big-Blocks. Improved valve body for firmer shifts. Includes additional clutch plates. Add up to 685 lb.-ft. torque.  
 See page 359 for torque converter applications.

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

See page 314 for our complete line of Big-Block components



**19299805**  
**Torque Converter**  
 Page 358



**19170093**  
**Carburetor –**  
**Holley 770-cfm**  
 Page 353



**19302919**  
**Lightweight**  
**Starter**  
 Page 352



**19332784**  
**Transmission**  
**Installation Kit**  
 Page 362



**19168602**  
**Aluminum Water**  
**Pump – Short-Style**  
 Page 344

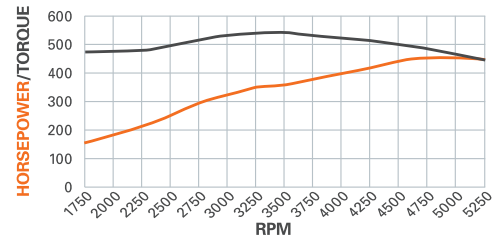


**19332780**  
**Transmission**  
**Controller**  
 Page 363

# 502 HO

**12568778**    **461 hp** / **558 lb.-ft.**  
@ 5,100 rpm / @ 3,400 rpm

**DYNO CHART**



## AN AFFORDABLE POWERHOUSE!

What will you do with 461 horsepower and 558 lb.-ft. of torque from Chevrolet Performance's value-driven 502 HO crate engine? Its performance range offers many possibilities. In fact, it makes nearly 500 lb.-ft. by only 1,500 rpm, meaning it has all the low-rpm grunt you can use!

To support all that torque, we build this Big-Block with our latest-generation block casting with four-bolt main caps, and complement it with an all-forged rotating assembly for exceptional strength and durability. A hydraulic roller camshaft is used for excellent drivability and a broad performance range; the 8.75:1 compression ratio is suitable for regular pump gasoline at all altitudes and engine loads.

Our crate engine assembly includes an aluminum dual-plane intake manifold, a water pump, a 14-inch flexplate and a balancer, all factory installed. You add the carburetor, starter and ignition system—all available from Chevrolet Performance.

**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures


### TECH SPECS


<b>Part Number:</b>	12568778
<b>Engine Type:</b>	Chevy Big-Block V-8
<b>Displacement (cu in):</b>	502
<b>Bore x Stroke (in):</b>	4.470 x 4.000
<b>Block (P/N 19170540):</b>	Cast-iron with 4-bolt main caps
<b>Crankshaft (P/N 10183723):</b>	Forged steel
<b>Connecting Rods (P/N 19170198):</b>	Forged steel, shot peened
<b>Piston and Ring Kit (P/N 12533507):</b>	Forged aluminum
<b>Intake Manifold (P/N 19131359):</b>	Dual plane
<b>Camshaft Type (P/N 24502611):</b>	Hydraulic roller
<b>Valve Lift (in):</b>	.510 intake / .540 exhaust
<b>Camshaft Duration (@.050 in):</b>	211° intake / 230° exhaust
<b>Cylinder Heads (P/N 12562920):</b>	Iron rectangular port; 118cc chambers
<b>Valve Size (in):</b>	2.190 intake / 1.880 exhaust
<b>Compression Ratio:</b>	8.75:1
<b>Rocker Arms (P/N 19260993):</b>	Stamped steel
<b>Rocker Arm Ratio:</b>	1.7:1
<b>Water Pump (P/N 19168606):</b>	Cast-iron, long-style
<b>Recommended Fuel:</b>	Regular pump
<b>Ignition Timing:</b>	32° Total @ 4,000 rpm
<b>Maximum Recommended rpm:</b>	5,500
<b>Balanced:</b>	External
<b>Flexplate (P/N 10185034):</b>	14"


**NOTE:** Distributor with melonized steel gear **MUST** be used with long-blocks and Partial engines with steel camshafts, or engine damage will occur.

### INSTALLATION NOTES

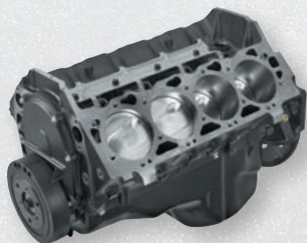
- Requires addition of carburetor, fuel pump, starter, distributor and ignition system (not included)
- Clutch linkage bosses are now drilled and tapped. When using cast-iron exhaust manifolds, lower head bolts may need to be replaced with bolts with shorter heads, for clearance
- 502 engines now have a mechanical fuel pump boss!  
**NOTE:** There is a fuel pump lobe behind the boss.
- Comes with an externally balanced 14" automatic transmission flexplate. Use flywheel P/N 14096987 and 11" clutch assembly for manual transmission applications
- Not intended for marine applications



 Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.

 Chevrolet Performance does not utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.

 This part is intended for competition use only. See page 2 for complete details.

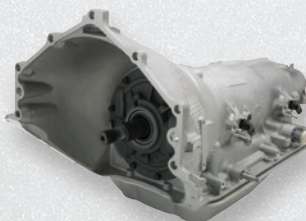




**12568782**   

**502 Partial Engine**

This brand-new partial engine includes forged reciprocating components, as well as the balancer, oil pan and timing chain set.



**19300175**  
**SuperMatic™ 4L85-E**  
**Four-Speed Transmission**

Direct bolt-on for Gen I Small-Block and all Big-Blocks. Improved valve body for firmer shifts. Includes additional clutch plates. Add up to 685 lb.-ft. torque.

See page 359 for torque converter applications.

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

See page 314 for our complete line of Big-Block components



**19366895**  
**Serpentine Accessory**  
**Drive Belt System –**  
**with Air Conditioning**

Page 344



**19170093**  
**Carburetor –**  
**Holley 770-cfm**

Page 353



**19302919**  
**Lightweight**  
**Starter**

Page 352



**19299805**  
**Torque Converter**

Page 358



**19332784**  
**Transmission**  
**Installation Kit**

Page 362



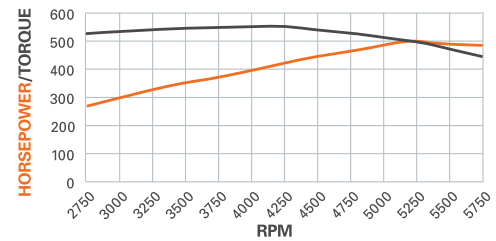
**19332780**  
**Transmission**  
**Controller**

Page 363

# ZZ502/502 Base

19331576    / **508 hp** / **580 lb.-ft.**  
 @ 5,200 rpm @ 3,600 rpm

**DYNO CHART**



## A DIY FOUNDATION FOR BIG TORQUE!

We offer the ZZ502/502 Base crate engine for the builder who wants the super-strong bottom end and high-flow aluminum oval-port cylinder heads, but also wants to finish the engine his or her way. It's a great foundation and it's up to you to make the most of it!

Like our complete ZZ502/502 Deluxe crate engine, a set of high-flow aluminum oval-port cylinder heads and a hydraulic roller camshaft designed to support low-rpm torque production enable it to hit the 500 lb.-ft. mark by approximately 2,500 rpm and hold it above the mark until around 5,000 rpm. It also features a latest-generation block casting with four-bolt main caps and an all-forged rotating assembly for exceptional strength and durability.

We rate the ZZ502/502 Base engine at 508 horsepower and 580 lb.-ft. of torque when it is finished with Chevrolet Performance aluminum intake manifold P/N 12363406 and Holley 870-cfm carburetor P/N 19170094. The other parts you need to complete the engine—including chrome dress-up parts—are available from Chevrolet Performance.

**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.


### TECH SPECS


<b>Part Number:</b>	19331576
<b>Engine Type:</b>	Chevy Big-Block V-8
<b>Displacement (cu in):</b>	502
<b>Bore x Stroke (in):</b>	4.470 x 4.000
<b>Block (P/N 19170540):</b>	Cast-iron with 4-bolt main caps
<b>Crankshaft (P/N 10183723):</b>	Forged steel
<b>Connecting Rods (P/N 19170198):</b>	Forged steel, shot peened
<b>Pistons (P/N 12533507):</b>	Forged aluminum
<b>Camshaft Type (P/N 12366543):</b>	Hydraulic roller
<b>Valve Lift (in):</b>	.527 intake / .544 exhaust
<b>Camshaft Duration (@.050 in):</b>	224° intake / 234° exhaust
<b>Cylinder Heads (P/N 19331425):</b>	Aluminum oval port; 110cc chambers
<b>Valve Size (in):</b>	2.250 intake / 1.880 exhaust; stainless steel
<b>Compression Ratio:</b>	9.6:1
<b>Rocker Arms (P/N 12675724):</b>	Stamped steel
<b>Rocker Arm Ratio:</b>	1.7:1
<b>Recommended Fuel:</b>	Premium pump
<b>Ignition Timing:</b>	32° Total @ 4,000 rpm
<b>Maximum Recommended rpm:</b>	5,800
<b>Balanced:</b>	External
<b>Flexplate (P/N 10185034):</b>	14"


**NOTE:** Distributor with melonized steel gear **MUST** be used with long-blocks and Partial engines with steel camshafts, or engine damage will occur.

### INSTALLATION NOTES

- Clutch linkage bosses are now drilled and tapped. When using cast-iron exhaust manifolds, lower head bolts may need to be replaced with bolts with shorter heads, for clearance
- 502 engines now have a mechanical fuel pump boss!  
**NOTE:** There is a fuel pump lobe behind the boss.
- Comes with an externally balanced 14" automatic transmission flexplate. Use flywheel P/N 14096987 and 11" clutch assembly for manual transmission applications
- Not intended for marine applications

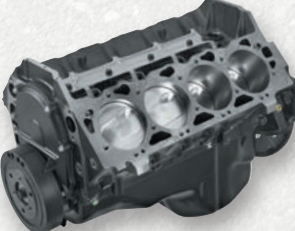
 Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.

 Chevrolet Performance **does not** utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.

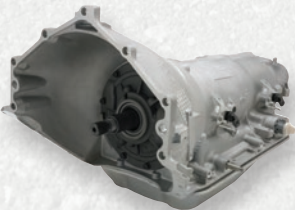
 This part is intended for competition use only. See page 2 for complete details.



See page 308 for ZZ502 Deluxe Engine details



**12568782**   
**502 Partial Engine**  
 This brand-new partial engine includes forged reciprocating components, as well as the balancer, oil pan and timing chain set.



**19300175**  
**SuperMatic™ 4L85-E Four-Speed Transmission**  
 Direct bolt-on for Gen I Small-Block and all Big-Blocks. Improved valve body for firmer shifts. Includes additional clutch plates. Add up to 685 lb.-ft. torque.  
 See page 359 for torque converter applications.

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

See page 314 for our complete line of Big-Block components



**19366895**  
**Serpentine Accessory Drive Belt System – with Air Conditioning**  
 Page 344



**12363406**  
**Intake Manifold**  
 Page 348



**19170094**  
**Carburetor – Holley 870-cfm**  
 Page 353



**19299805**  
**Torque Converter**  
 Page 358



**19332784**  
**Transmission Installation Kit**  
 Page 362



**19332780**  
**Transmission Controller**  
 Page 363

# ZZ502/502 Deluxe

19331579

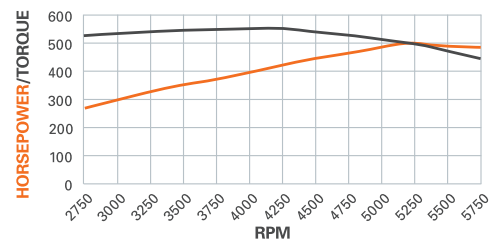
**508 hp**

@ 5,200 rpm

**580 lb.-ft.**

@ 3,600 rpm

## DYNO CHART



## OUR MOST POPULAR BIG-BLOCK

The ZZ502/502 is one of the industry's benchmark crate engines, offering excellent value with a proven combination of performance. With more than 500 horsepower and 580 lb.-ft. of torque, it demands your full attention.

Thanks to a combination of high-flow aluminum oval-port cylinder heads with 2.25/1.88-inch valves and a hydraulic roller camshaft designed to support low-rpm torque production, this torque monster tops the 500 lb.-ft. mark by approximately 2,500 rpm and doesn't dip below it until about 5,000 rpm. It also features a latest-generation block casting with four-bolt main caps and an all-forged rotating assembly for exceptional strength and durability.

Our Deluxe package comes complete from the oil pan to the carburetor, including an HEI distributor, plug wires, starter, water pump, balancer and an aluminum intake topped with a Holley 870-cfm four-barrel carburetor.

**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.

## TECH SPECS

<b>Part Number:</b>	19331579
<b>Engine Type:</b>	Chevy Big-Block V-8
<b>Displacement (cu in):</b>	502
<b>Bore x Stroke (in):</b>	4.470 x 4.000
<b>Block (P/N 19170540):</b>	Cast-iron with 4-bolt main caps
<b>Crankshaft (P/N 10183723):</b>	Forged steel
<b>Connecting Rods (P/N 19170198):</b>	Forged steel, shot peened
<b>Pistons (P/N 12533507):</b>	Forged aluminum
<b>Intake Manifold (P/N 12363407):</b>	Dual plane
<b>Carburetor (P/N 19170094):</b>	870-cfm
<b>Camshaft Type (P/N 12366543):</b>	Hydraulic roller
<b>Valve Lift (in):</b>	.527 intake / .544 exhaust
<b>Camshaft Duration (@.050 in):</b>	224° intake / 234° exhaust
<b>Cylinder Heads (P/N 19331425):</b>	Aluminum oval port; 110cc chambers
<b>Valve Size (in):</b>	2.250 intake / 1.880 exhaust; stainless steel
<b>Compression Ratio:</b>	9.6:1
<b>Rocker Arms (P/N 12675724):</b>	Stamped steel
<b>Rocker Arm Ratio:</b>	1.7:1
<b>Water Pump (P/N 19168602):</b>	Aluminum, short-style
<b>Recommended Fuel:</b>	Premium pump
<b>Distributor (P/N 93440806):</b>	HEI type
<b>Spark Plugs and Wires:</b>	Included
<b>Starter (P/N 19302919):</b>	Included
<b>Ignition Timing:</b>	32° Total @ 4,000 rpm
<b>Maximum Recommended rpm:</b>	5,800
<b>Balanced:</b>	External
<b>Flexplate (P/N 10185034):</b>	14"

**NOTE:** Distributor with melonized steel gear **MUST** be used with long-blocks and Partial engines with steel camshafts, or engine damage will occur.

## INSTALLATION NOTES

- Due to crate fitment, the carburetor is shipped in a separate box and needs to be installed by an engine installer
- Clutch linkage bosses are now drilled and tapped. When using cast-iron exhaust manifolds, lower head bolts may need to be replaced with bolts with shorter heads, for clearance
- 502 engines now have a mechanical fuel pump boss!  
**NOTE:** There is a fuel pump lobe behind the boss.
- Comes with an externally balanced 14" automatic transmission flexplate. Use flywheel P/N 14096987 and 11" clutch assembly for manual transmission applications
- Not intended for marine applications



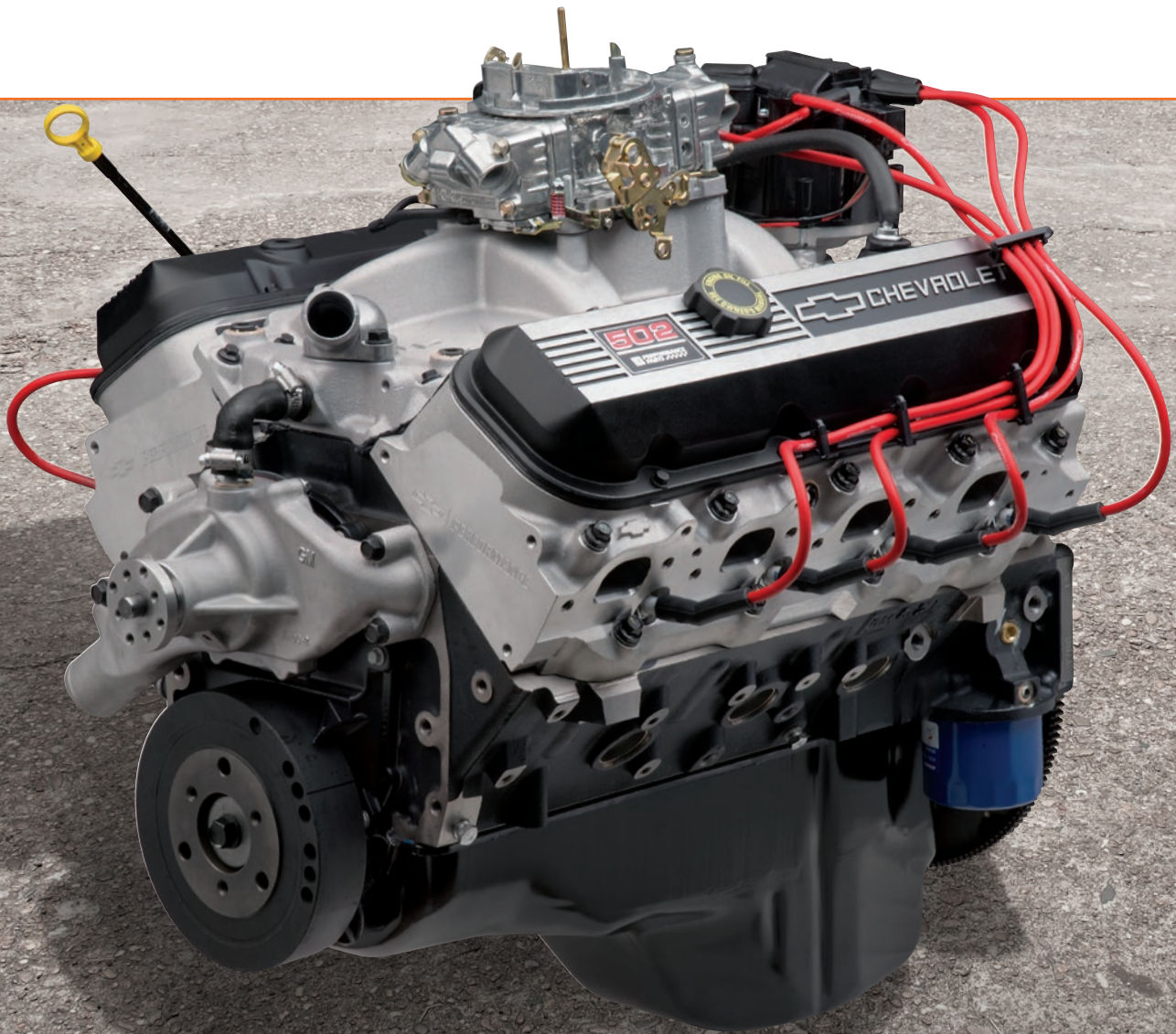
Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.



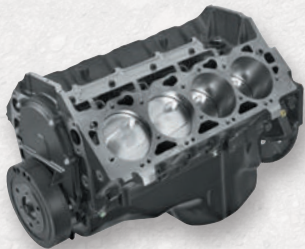
Chevrolet Performance **does not** utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.




This part is intended for competition use only. See page 2 for complete details.

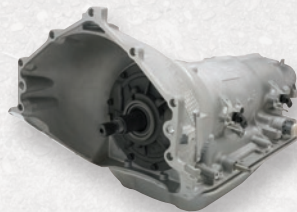


See page 306 for ZZ502/502 Base Engine details



**12568782** 

**502 Partial Engine**  
This brand-new partial engine includes forged reciprocating components, as well as the balancer, oil pan and timing chain set.



**19300175**  
**SuperMatic™ 4L85-E**  
**Four-Speed Transmission**

Direct bolt-on for Gen I Small-Block and all Big-Blocks. Improved valve body for firmer shifts. Includes additional clutch plates. Add up to 685 lb.-ft. torque.  
See page 360 for torque converter applications.

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

See page 314 for our complete line of Big-Block components



**19366895**  
**Serpentine Accessory**  
**Drive Belt System –**  
**with Air Conditioning**  
Page 344



**25534374**  
**Orange Powder-Coated**  
**Valve Covers**  
Page 336



**12363128**  
**Chrome High-**  
**Torque Mini**  
**Starter**  
Page 352



**19299805**  
**Torque Converter**  
Page 358



**19332784**  
**Transmission**  
**Installation Kit**  
Page 362

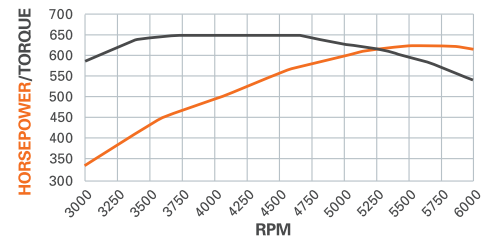


**19332780**  
**Transmission**  
**Controller**  
Page 363

# ZZ572/620 Deluxe

**19331583**    **621 hp** @ 5,400 rpm / **645 lb.-ft.** @ 4,200 rpm

**DYNO CHART**



## BIG-BLOCK PERFORMANCE WITH BIG DISPLACEMENT

Proving the adage there's no replacement for displacement, the ZZ572/620 is the ultimate expression of Chevrolet Performance's engineering capability, wrapped up in a soul-stirring combination of performance and attitude. We build the ZZ572/620 with huge 4.560-inch bores and a 4.375-inch stroke to help it deliver 621 hp and a stunning 645 lb.-ft. of grunt!

Strength comes from a latest-generation tall-deck block casting with four-bolt main caps and an all-forged rotating assembly. High-flow aluminum rectangular-port cylinder heads with massive 310cc intake passages, 1.88 inch raised exhaust ports and 118cc combustion chambers process tremendous airflow. A hydraulic roller camshaft with an impressive 0.632/0.632-inch lift and 254/264-degree duration specifications optimizes the airflow volume enabled by the large-port heads.

Chevrolet Performance delivers this Big-Block with an 850-cfm carburetor, HEI distributor, aluminum water pump and distinctive orange powder-coated valve covers that proudly proclaim the 572 legend.

**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.


### TECH SPECS


<b>Part Number:</b>	19331583
<b>Engine Type:</b>	Chevy Tall-Deck Big-Block V-8
<b>Displacement (cu in):</b>	572
<b>Bore x Stroke (in):</b>	4.560 x 4.375
<b>Block (P/N 19212195):</b>	Cast-iron with 4-bolt main caps
<b>Crankshaft (P/N 88961554):</b>	Forged steel
<b>Connecting Rods (P/N 88962926):</b>	Forged steel, shot peened
<b>Pistons (P/N 88962925):</b>	Forged aluminum
<b>Intake Manifold (P/N 88961161):</b>	Single plane
<b>Carburetor (P/N 19170095):</b>	850-cfm
<b>Camshaft Type (P/N 19210721):</b>	Hydraulic roller
<b>Valve Lift (in):</b>	.632 intake / .632 exhaust
<b>Camshaft Duration (@.050 in):</b>	254° intake / 264° exhaust
<b>Cylinder Heads (P/N 19331429):</b>	Aluminum rectangular port, 118cc chambers
<b>Valve Size (in):</b>	2.250 intake / 1.88 exhaust; stainless steel
<b>Compression Ratio:</b>	9.6:1
<b>Rocker Arms (P/N 19210726):</b>	Aluminum roller style
<b>Rocker Arm Ratio:</b>	1.7:1
<b>Water Pump (P/N 19168602):</b>	Aluminum, short-style
<b>Recommended Fuel:</b>	Premium pump
<b>Distributor (P/N 88961867):</b>	HEI
<b>Spark Plugs and Wires:</b>	Included
<b>Ignition Timing:</b>	36° Total @ 4,000 rpm
<b>Maximum Recommended rpm:</b>	6,000
<b>Balanced:</b>	Internal
<b>Flexplate (P/N 12561217):</b>	14"


**NOTE:** Distributor with melonized steel gear **MUST** be used with long-blocks and Partial engines with steel camshafts, or engine damage will occur.

### INSTALLATION NOTES

- Due to crate fitment, the carburetor is shipped uninstalled and needs to be installed by an engine installer
- Clutch linkage boss is now drilled and tapped. When using cast-iron exhaust manifolds, lower head bolts may need to be replaced with bolts with shorter heads, for clearance
- Requires addition of starter and fuel pump (not included)
- Gen VI tall-deck block has machined mechanical fuel pump boss
- Comes with a 14" automatic transmission flexplate. Requires internally balanced flywheel for manual transmission applications
- Not intended for marine applications

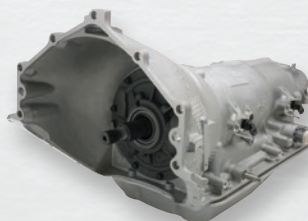
 Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.

 Chevrolet Performance does not utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.

 This part is intended for competition use only. See page 2 for complete details.



**19331581**   
**ZZ572/620 Base Engine**  
 The ZZ572/620 features rectangular-port aluminum cylinder heads that deliver 9.6:1 compression ratio in a pump-gas-friendly package.



**19300175**  
**SuperMatic™ 4L85-E Four-Speed Transmission**  
 Direct bolt-on for Gen I Small-Block and all Big-Blocks. Improved valve body for firmer shifts. Includes additional clutch plates. Add up to 685 lb.-ft. torque.  
 See page 359 for torque converter applications.

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

See page 314 for our complete line of Big-Block components



**19366895**  
**Serpentine Accessory Drive Belt System – with Air Conditioning**  
 Page 344



**19332784**  
**Transmission Installation Kit**  
 Page 362



**12361146**  
**High-Torque Mini Starter**  
 Page 352



**19299805**  
**Torque Converter**  
 Page 358



**12342024**  
**Chrome Water Neck**  
 Page 351

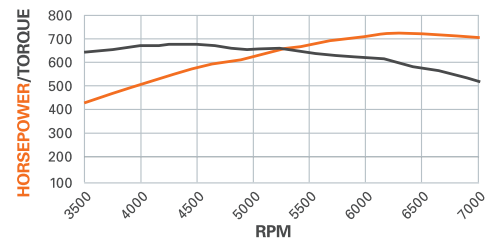


**19332780**  
**Transmission Controller**  
 Page 363

# ZZ572/720R Deluxe

**19331585**    **727 hp** **680 lb.-ft.**  
@ 6,300 rpm @ 4,900 rpm

**DYNO CHART**



## SERIOUS POWER FOR YOUR RACE CAR!

Don't wait weeks or months for a custom drag-racing engine. The ZZ572/720R is the king of all Rat engines and is capable of pulling your bracket racer or heads-up challenger down the drag strip in the 9-second range. We deliver it fully assembled. You simply bolt on the included Dominator-style 1090-cfm carburetor, along with a starter and fuel pump (not included) and you're ready to go! With 727 hp at 6,300 rpm and 680 lb.-ft. at 4,900 rpm, you'll make quite an impression.

The engine assembly is all business, starting with a latest-generation tall-deck block casting with four-bolt main caps and an all-forged rotating assembly for exceptional strength and durability. A unique mechanical roller camshaft with 0.714/0.714-inch lift and 278/282-degree duration specifications complements high-flow aluminum rectangular-port cylinder heads with massive 310cc intake passages, 118cc raised exhaust ports and 118cc combustion chambers, moving big air through the engine efficiently to make huge power!

**NOTE:** Refer to page 77 for the complete horsepower and torque testing procedures.


### TECH SPECS


<b>Part Number:</b>	19331585
<b>Engine Type:</b>	Chevy Tall-Deck Big-Block V-8
<b>Displacement (cu in):</b>	572
<b>Bore x Stroke (in):</b>	4.560 x 4.375
<b>Block (P/N 19212195):</b>	Cast-iron with 4-bolt main caps
<b>Crankshaft (P/N 88961554):</b>	Forged steel
<b>Connecting Rods (P/N 88962926):</b>	Forged steel, shot peened
<b>Pistons (P/N 88963227):</b>	Forged aluminum
<b>Intake Manifold (P/N 88962218):</b>	Single Plane
<b>Carburetor (P/N 19170096):</b>	1150-cfm Dominator
<b>Camshaft Type (P/N 19210722):</b>	Mechanical roller
<b>Valve Lift (in):</b>	.714 intake / .714 exhaust
<b>Camshaft Duration (@.050 in):</b>	278° intake / 282° exhaust
<b>Cylinder Heads (P/N 19331430):</b>	Aluminum rectangular port, 118cc chambers
<b>Valve Size (in):</b>	2.250 intake / 1.880 exhaust stainless steel
<b>Compression Ratio:</b>	12:1
<b>Rocker Arms (P/N 19210726):</b>	Aluminum roller style
<b>Rocker Arm Ratio:</b>	1.7:1
<b>Water Pump (P/N 19168602):</b>	Aluminum, short-style
<b>Recommended Fuel:</b>	Race gas
<b>Distributor (P/N 10093387):</b>	Electronic ignition
<b>Spark Plugs and Wires:</b>	Included
<b>Ignition Timing:</b>	35° Total @ 4,000 rpm
<b>Maximum Recommended rpm:</b>	6,750
<b>Balanced:</b>	Internal

**NOTE:** Distributor with melonized steel gear **MUST** be used with long-blocks and Partial engines with steel camshafts, or engine damage will occur.

### INSTALLATION NOTES

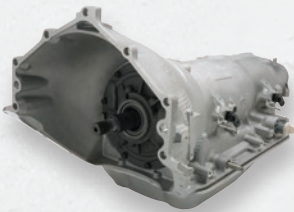
- Due to crate fitment, the carburetor is shipped in a separate box and needs to be installed by an engine installer
- Clutch linkage boss is now drilled and tapped. When using cast-iron exhaust manifolds, lower head bolts may need to be replaced with bolts with shorter heads, for clearance
- Requires addition of starter, ignition coil, ignition box and fuel pump (not included)
- Gen VI tall-deck block has machined mechanical fuel pump boss
- Requires internally balanced flywheel for manual transmission applications
- Requires 110 octane or higher gasoline
- Not intended for marine applications

 This Chevrolet Performance Racing Crate Engine is purpose-built for racing only, and has no warranty.

 Chevrolet Performance does not utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.

 This part is intended for competition use only. See page 2 for complete details.





**19300175**  
**SuperMatic™ 4L85-E**  
**Four-Speed Transmission**

Direct bolt-on for Gen I Small-Block and all Big-Blocks. Improved valve body for firmer shifts. Includes additional clutch plates. Add up to 685 lb.-ft. torque.  
*See page 359 for torque converter applications.*



**19332780**  
**Transmission Controller**  
Required when using a GM electronically controlled automatic transmission. Includes wiring harness.  
*See page 363 for details.*

**AVAILABLE ENGINE-RELATED PARTS & ACCESSORIES**

See page 314 for our complete line of Big-Block components



**12341999**  
**Fuel Pump**  
**Block-Off Plate**  
*Page 325*



**19366895**  
**Serpentine Accessory**  
**Drive Belt System –**  
**with Air Conditioning**  
*Page 344*



**19302919**  
**Lightweight**  
**Starter**  
*Page 352*



**19299805**  
**Torque Converter**  
*Page 358*



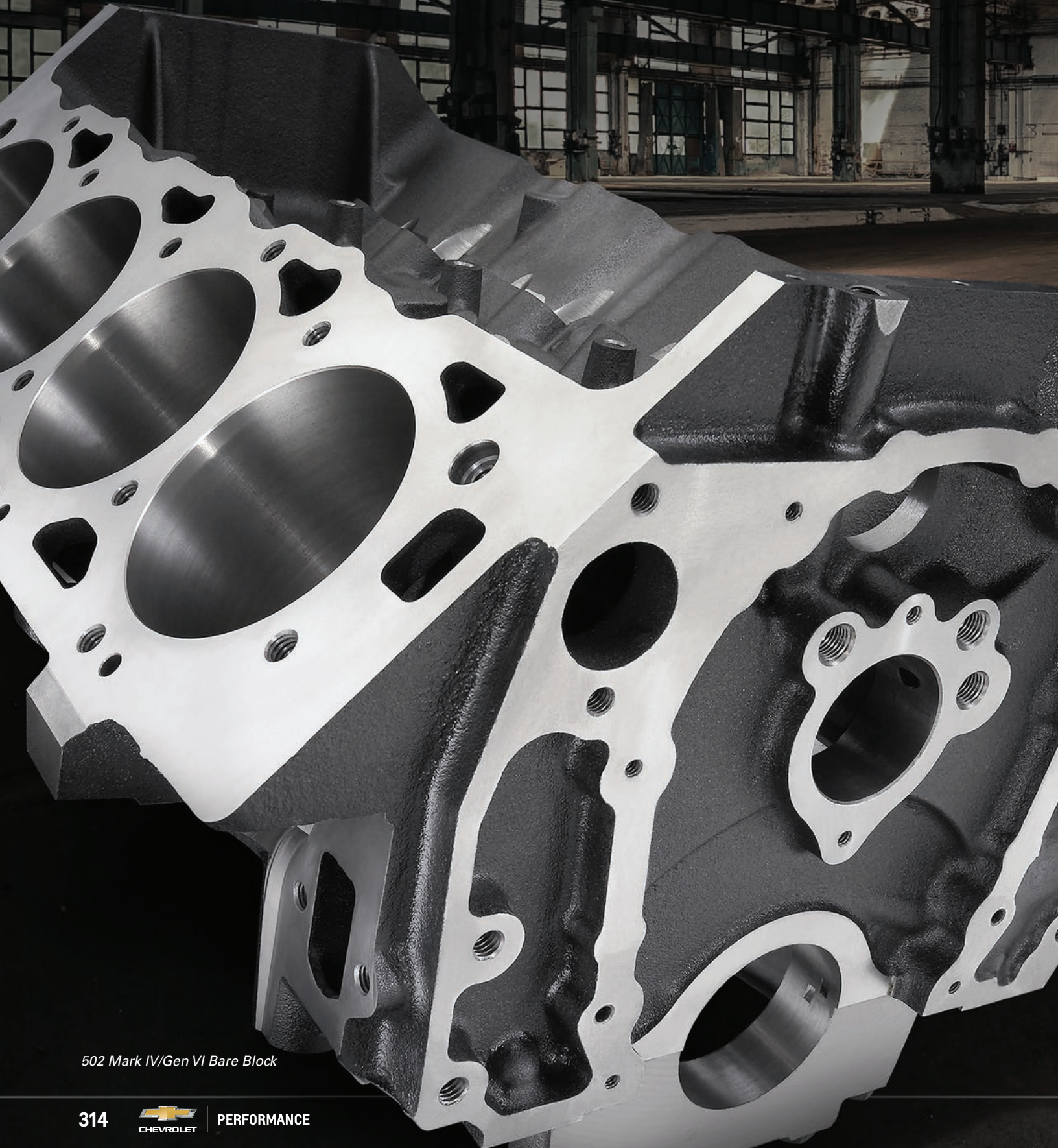
**19332784**  
**Transmission**  
**Installation Kit**  
*Page 362*



**12561217**  
**14" Flexplate**  
*Page 343*



PERFORMANCE



*502 Mark IV/Gen VI Bare Block*



# BIG-BLOCK

## ENGINE COMPONENTS

### BIG CHOICES FOR BIG-TORQUE ENGINES

Oval-port or rectangular. Iron or aluminum. H-beam or I-beam. When it comes to building the Big-Block engine for your project, Chevrolet Performance has you covered with more choices than ever.

It all starts with our latest Big-Block cylinder block casting, which blends elements of earlier Mark IV and Gen V designs, along with architectural enhancements, to optimize strength. We even have an updated version of the legendary aluminum 427 block that's perfect for resto-mod projects and COPO Camaro tribute builds.

From there, our extensive portfolio of rotating components, cylinder heads, valvetrain parts, as well as air, fuel and spark components makes Chevrolet Performance a one-stop conduit for building your ultimate Big-Block.

There's nothing like the torque of a genuine Big-Block and no one makes it easier to help build one with factory-engineered power, strength and durability than Chevrolet Performance.

*You can find these Chevrolet Performance Big-Block Engine Components on the following pages:*

<b>BLOCKS AND COMPONENTS</b> .....	316	<b>CRANKSHAFTS</b> .....	342
<b>CYLINDER HEADS</b> .....	326	<b>ACCESSORY DRIVE SYSTEMS</b> .....	344
<b>VALVE COMPONENTS</b> .....	333	<b>OIL PANS, OIL PUMPS, GASKETS AND COMPONENTS</b> .....	345
<b>VALVE COVERS</b> .....	336	<b>INTAKE MANIFOLDS</b> .....	348
<b>CAMSHAFTS</b> .....	340	<b>FUEL AND ELECTRICAL COMPONENTS</b> .....	355
<b>PISTONS AND PISTON RINGS</b> .....	340		



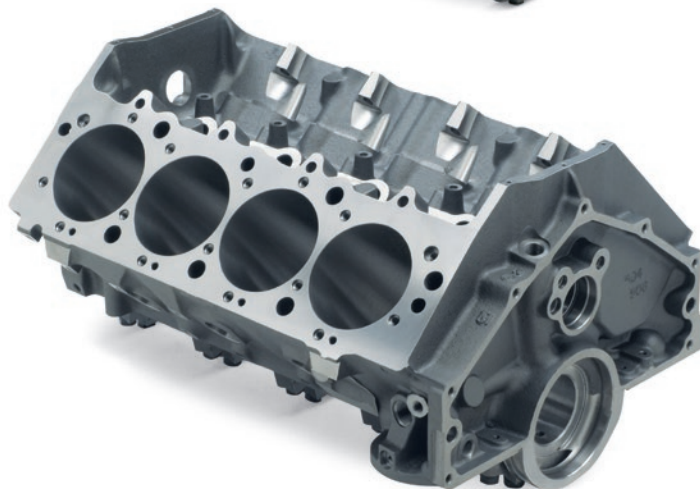
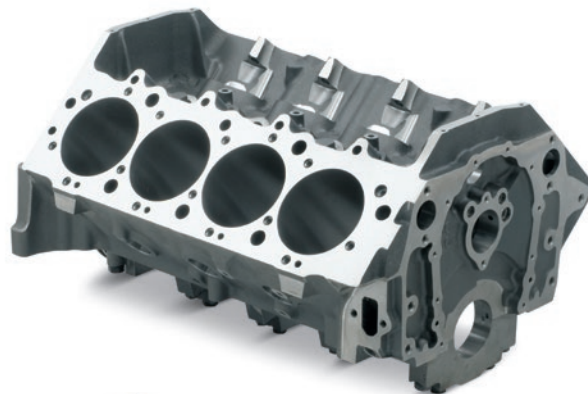
## A Better Big-Block

The classic Chevy Big-Block production engine was introduced in 1965. In the late 1980s, a new version arrived, designed for marine and fuel-injected applications. The early-style engines are known as Mark IV Big-Blocks, while the later style is referred to as the Gen V (and Gen VI) Big-Block. You can tell them at a glance by checking for a mechanical fuel pump mounting pad. If it has one, it's a Mark IV. If there's no fuel pump pad, it's a Gen V block.

Despite the fuel pump mounting pad difference in their castings, the cylinder blocks of the Mark IV and Gen V are based on the same design architecture. However, there are several other differences—particularly in the water jackets near the deck surfaces—that make some Mark IV and Gen V parts incompatible, including crucial components such as the cylinder head gaskets.

Chevrolet Performance revised the basic Big-Block architecture to commonize the Mark IV and Gen V, creating an all-new cylinder block casting that combines the features of both generations. It also incorporates significant updates and strength-enhancing features that make the Big-Block a stronger engine foundation with provisions to support 21st-century performance.

Although the basic Big-Block architecture is revised, Chevrolet Performance continues to offer two versions, each differentiated by performance and displacement capability. The Bowtie block continues to be the block of maximum performance. All of our crate engines use the revised Big-Block design.



### Here is what distinguishes the latest Chevrolet Performance Big-Blocks from earlier castings:

- Water jackets are revised near the deck surfaces so that Mark IV or Gen V head gaskets can be used interchangeably
- Oil pressure feed holes are added to the oil filter boss and front bulkhead to support oil feeds for superchargers, turbochargers, etc.
- The oil hole next to the camshaft bore at the front of the block is repositioned to enable safe machining of the cam bore to accept a 50mm roller camshaft bearing
- A mechanical fuel pump mounting pad is included, similar to the Mark IV
- A boss next to the distributor hole in the valley supports hardware for digital ignition equipment
- The front bulkhead is thicker and stronger, with marked provisions for a 10-bolt timing cover (non-Bowtie blocks are delivered with drilled and tapped holes for 6-bolt covers; remaining holes must be drilled and tapped at the prescribed positions)
- Non-Bowtie blocks are machined for 4-bolt parallel main caps; Bowtie blocks are machined for 4-bolt splayed caps
- Revised rear-of-block allowed for the machining of 1- or 2-piece main seals (similar to Gen V design)
- A front clutch boss is included for older muscle car applications
- 454 blocks have a slightly beefier main web than previous blocks
- All blocks are made with the standard production roller camshaft and lifter machining
- 502 and Bowtie blocks share the same main web, which is strengthened considerably from the Mark IV and the first-generation Gen V Bowtie block
- Bowtie blocks feature a distinctive water jacket design to allow up to 4.600" bores. These blocks can be identified by a "B" suffix behind the casting number

Two additional core plugs are featured in the rear bulkhead. They enhance the manufacturing process at the foundry and help improve overall quality. Also, a "Bowtie" logo and other identifying marks are incorporated on the Bowtie block, distinguishing it from previous generations.

# Chevy Big-Block Quick Reference Chart

## Production-Based Cast-Iron Blocks

Part Number	Casting Number	Deck Height	F Pump Boss	Cyl Wall	Bore Range	Main Bolt	Main Blt Degree	Cap Material	Crank Jnl. Dia.	Oiling	Seal Type	Max Stroke	Weight (lbs)	Max HP	Usage	Page Number
19170538	—	9.800"	Yes	Open	4.250"–4.310"	4	Straight	Cast-iron	2.750"	Wet	1 pc	4.250"	247	700	Street	318
19170540	—	9.800"	Yes	Siamese	4.470"–4.500"	4	Straight	Cast-iron	2.750"	Wet	1 pc	4.250"	269	700	Mod	318

## Bowtie Cast-Iron Big-Blocks

Part Number	Casting Number	Deck Height	F Pump Boss	Cyl Wall	Bore Range	Main Bolt	Main Blt Degree	Cap Material	Crank Jnl. Dia.	Oiling	Seal Type	Max Stroke	Weight (lbs)	Max HP	Usage	Page Number
19212191	24502504B	9.800"	Yes	Siamese	4.494"–4.600"	4	16°	Nodular	2.750"	Wet	2 pc	4.500"	258	800	Sport	319
19212192	24502504B	9.800"	Yes	Siamese	4.494"–4.600"	4	16°	Nodular	2.750"	Wet	1 pc	4.500"	258	800	Sport	319
19212193	24502506B	10.200"	Yes	Siamese	4.494"–4.600"	4	16°	Nodular	2.750"	Wet	1 pc	4.500"	263	800	Sport	320
19212194	24502506B	10.200"	Yes	Siamese	4.494"–4.600"	4	16°	Nodular	2.750"	Wet	2 pc	4.500"	263	800	Sport	320
19212195	24502506B	10.200"	Yes	Siamese	4.560"–4.600"	4	16°	Nodular	2.750"	Wet	1 pc	4.500"	263	800	Sport	320
19212196	24502504B	9.800"	Yes	Siamese	4.240"–4.600"	4	16°	Steel	2.750"	Wet	2 pc	4.500"	281	1200	Pro	322
19212197	24502506B	10.200"	Yes	Siamese	4.240"–4.600"	4	16°	Steel	2.750"	Wet	2 pc	4.500"	296	1200	Pro	322

## Aluminum ZL1 Block

Part Number	Casting Number	Deck Height	F Pump Boss	Cyl Wall	Bore Range	Main Bolt	Main Blt Degree	Cap Material	Crank Jnl. Dia.	Oiling	Seal Type	Max Stroke	Weight (lbs)	Max HP	Usage	Page Number
12370850	3946053	9.800"	Yes	Siamese	4.240"–4.300"	4	16°	Steel	2.750"	Wet	2 pc	4.375"	110	650	Pro	321
88958696*	88958695	9.800"	Yes	Siamese	4.250"–4.300"	4	16°	Steel	2.750"	Wet	1 pc	4.375"	110	650	Pro	N/A

\*Used in Anniversary 427 P/N 19166392. Not available for service.

## DRCE Blocks

Part Number	Casting Number	Deck Height	F Pump Boss	Cyl Wall	Bore Range	Main Bolt	Main Blt Degree	Cap Material	Crank Jnl. Dia.	Oiling	Seal Type	Max Stroke	Weight (lbs)	Max HP	Usage	Page Number
24502572	1A626	9.525"–9.000"	No	Siamese	4.500"–4.700"	4	16°	Steel	2.750"	Dry	2 pc	4.600"	255	1400+	Pro	323
25534406	CG	9.250"–9.000"	No	Siamese	4.590"–4.700"	4	22°	Steel	2.500"	Dry	2 pc	4.600"	N/A	1400+	Pro	323
25534400	CG	9.250"–9.000"	No	Siamese	4.590"–4.700"	4	22°	Steel	2.500"	Dry	2 pc	4.600"	N/A	1400+	Pro	323



## BUILDER'S TIP

### THRUST BEARING ALIGNMENT

On Small-Block and Big-Block engines, the thrust bearing alignment on the important #5 bearing is performed by installing only the #5 main cap and tightening its fasteners. With cap in place, the crankshaft is tapped forward or backward with a rubber mallet. When this is done, crankshaft endplay can be measured. For Small-Blocks, you're looking for between 0.005- and 0.007-inch; for Big-Blocks, the spec is 0.0065 to 0.0075-inch.



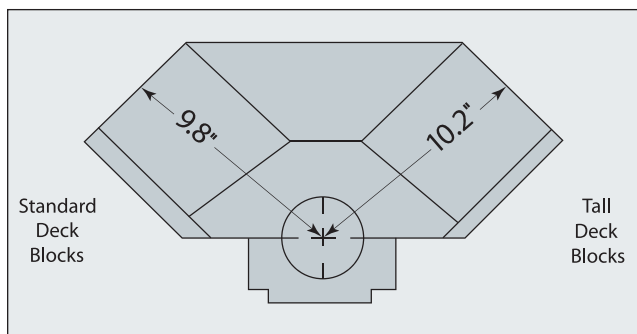
Parts intended for competition use only.  
See page 2 for details.



PERFORMANCE

317

## Deck Height Diagram



## ENGINE BLOCKS

### 19170538

#### 427/454 Bare Block (not shown)

- New design casting incorporating the best designs of Mark IV and Gen VI
- Production type cast-iron 4-bolt block
- 4.250" finished bore
- 4.310" max bore (non-siamese bore)
- Machined fuel pump pad
- Water jackets for use with Mark IV or Gen VI heads
- Revised oiling to allow for bigger cam bearings/cam lift
- Bolt boss (not machined) added near distributor hole like 8.1L
- Can be drilled for use with 10-bolt front timing cover
- Additional clearance added for roller timing chains
- Auxiliary oil pressure line added to front of block
- Racing style oil filter cast feature with added oil pressure port
- Additional boss for manual transmission clutch pivot (machined)
- Additional material added around lifter bosses

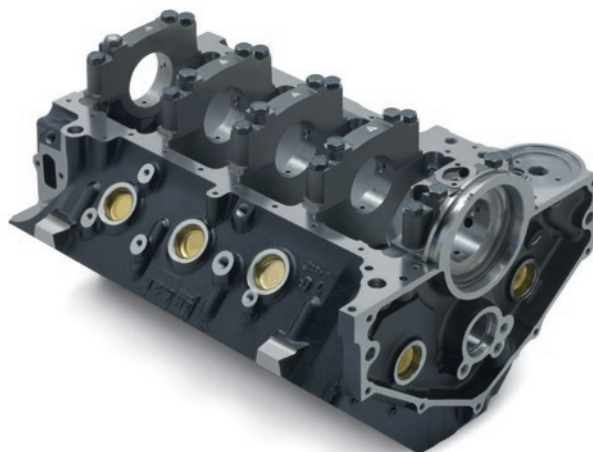
### A. 19170540

#### 502 Mark IV/Gen VI Bare Block

- New design casting incorporating the best designs of Mark IV and Gen VI
- Production-type cast-iron 4-bolt block
- Improved main bearing bulkheads—Bowtie block-style bulkhead
- Cleared for bigger strokes
- 4.470" finished bore
- 4.500" max bore (siamese)
- Fuel pump pad has been added/machined
- Water jackets for use with Mark IV or Gen VI heads
- Revised oiling to allow for bigger cam bearings/cam lift
- Bolt boss (machined) added near distributor hole like 8.1L
- Can be drilled for use with 10-bolt front timing cover
- Additional clearance added for roller timing chains
- Auxiliary oil pressure line added to front of block
- Racing-style oil filter cast feature with added oil pressure port
- Two bosses added for manual transmission clutch pivot (machined)
- Additional material added around lifter bosses



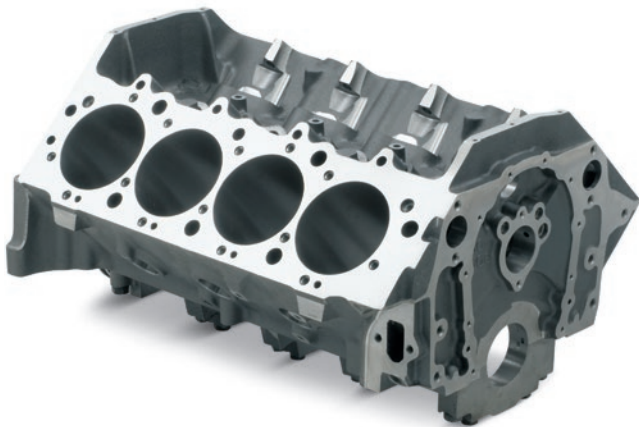
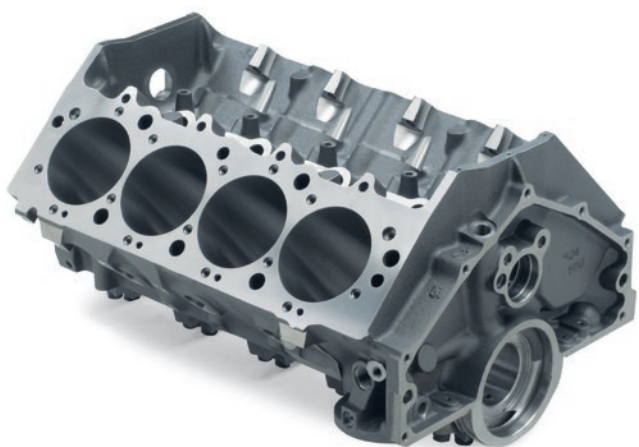
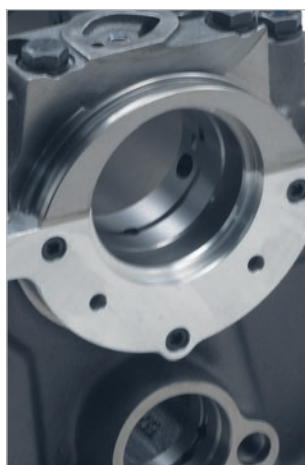
A 502 Mark IV/Gen VI Bare Block (bottom, front)



A 502 Mark IV/Gen VI Bare Block (bottom, rear)



A 502 Mark IV/Gen VI Bare Block (top, rear)

Bowtie Sportsman Block (top, front) **B**Bowtie Sportsman Block (top, rear) **B**Top: Splayed Main Cap **C**  
Bottom: Machined Bottom2-Piece Rear Main Seal **C**

## BOWTIE SPORTSMAN BLOCKS

Big-Blocks with big power are what you get when you select a Chevrolet Performance Bowtie Sportsman block for your drag racing or competition application. These blocks comprise a full line of high-quality, precision-machined components based on performance-proven GM designs. The extensive lineup of blocks makes choosing the perfect block easy—and our quality and precision machining is second to none.

The blocks are CNC-machined, an automated process that guarantees precise tolerances. There are no approximations on these blocks—they're exactly right, which is critical to obtaining maximum performance. Chevrolet Performance offers more CNC-machined blocks than anyone.

The highest-quality materials are used to cast our Sportsman Bowtie blocks. They are also available as tall decks, allowing you to make more cubic inches with larger-stroke crankshafts. These blocks can easily be bored and stroked to 500 or more cubic inches. They can be fitted with one-piece or two-piece crankshaft seals for a smaller chance of oil leaks (one-piece seals) or more aftermarket components attachments (two-piece seals).

The Bowtie Sportsman blocks are available with splayed main caps, which have additional material holding the crankshaft in place. The caps are splayed at 16 degrees. Chevrolet Performance uses splayed main caps throughout the entire line of performance-built Big-Blocks.

Chevrolet Performance Bowtie Sportsman Blocks are ideal for drag racers where the goal is 800 horsepower and long-lasting reliability.

### **Bowtie Sportsman Block Technical Notes:**

- Available in short deck (9.800") or tall deck (10.200") configurations
- Blocks have clearance for 4.500" stroke crankshafts
- CNC-machined to +/- .005" tolerance
- Siamese cylinder bores
- Bore finishes are ready to hone to size
- Machined for mechanical fuel pump
- Machined for hydraulic roller and flat tappets
- Nodular iron 4-bolt main caps splayed 16° on the three center mains
- Priority main oiling system
- Blocks with a 1-piece rear main seal use the 6-bolt, Gen VI-style front cover (P/N 10230954) and Gen VI-style oil pan
- Blocks with a 2-piece rear main seal use the 10-bolt, Mark IV-style front cover and Mark IV-style oil pan

See chart on page 317 for complete specifications.

## Standard Deck Sportsman Blocks

### **B. 19212192**

#### **Standard Deck Bowtie Sportsman Block**

- 1-piece rear main seal
- CNC-machined cast-iron 4-bolt block
- 4.494" finished bore
- 4.600" max bore
- Tested to 800 horsepower!

### **C. 19212191**

#### **Standard Deck Bowtie Sportsman Block**

- 2-piece rear main seal
- CNC-machined cast-iron 4-bolt block
- 4.494" finished bore
- 4.600" max bore
- Tested to 800 horsepower!

## TALL DECK SPORTSMAN BLOCKS

### A. 19212193

#### Tall Deck Bowtie Sportsman Bare Block

- 1-piece rear main seal
- CNC-machined cast-iron 4-bolt block
- 4.494" finished bore
- 4.600" max bore
- Tested to 800 horsepower!

### 19212194

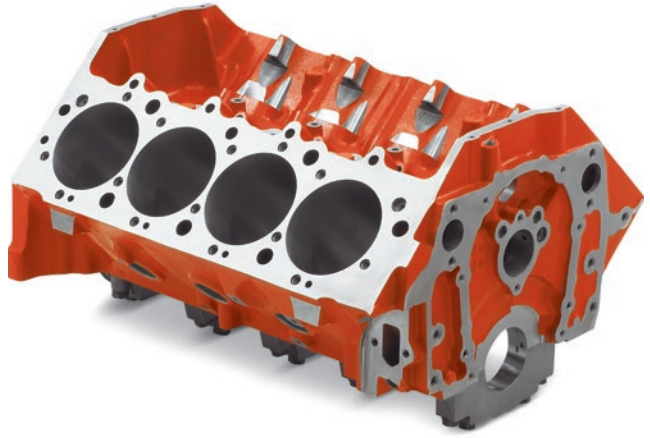
#### Tall Deck Bowtie Sportsman Bare Block (not shown)

- 2-piece rear main seal
- CNC-machined cast-iron 4-bolt block
- 4.494" finished bore
- 4.600" max bore
- Tested to 800 horsepower!

### 19212195

#### Tall Deck 572 Bowtie Sportsman Bare Block (not shown)

- 1-piece rear main seal
- Uses Mark IV-style front cover and oil pan mounting
- CNC-machined cast-iron 4-bolt block
- 4.560" fully honed bore
- 4.600" max bore
- Powder-coated Chevy orange
- 5 windage tray bolts installed
- Tested to 800 horsepower!
- This is the block used for our 572 engines



A Tall Deck Bowtie Sportsman Bare Block (top, front)



A Tall Deck Bowtie Sportsman Bare Block (bottom, rear)

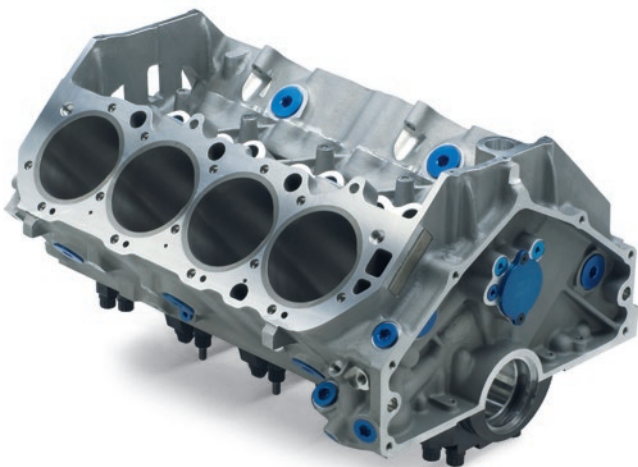
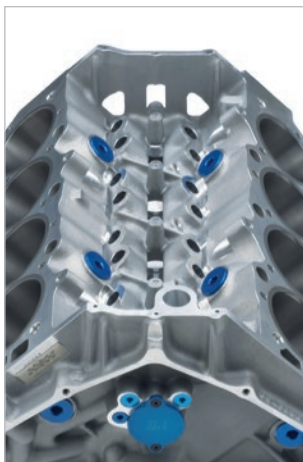


A Machined Lifter Valley Detail



A 1-Piece Rear Main Seal



ZL1 Aluminum Big-Block (top, front) **B**ZL1 Aluminum Big-Block (top, rear) **B**ZL1 Aluminum Big-Block  
(4-Bolt Mains) **B**ZL1 Aluminum Big-Block  
(Lifter Valley) **B**

## ZL1 ALUMINUM BIG-BLOCK

ZL1 was the legendary regular production option (RPO) code that struck fear into all competitors who came up against 1969 Camaros – and a couple of Corvettes – that were equipped with this fearsome 427-cubic-inch Big-Block from the factory. The price to own an original ZL1 has exceeded the value of many homes, but you can build your own ZL1-powered supercar thanks to Chevrolet Performance. By reintroducing this fabled aluminum Big-Block, Chevrolet Performance has made it possible for everyone to experience the raw horsepower and tremendous torque of the ZL1. The Chevrolet Performance ZL1 aluminum block is made from premium materials and is precision machined to blueprinted specifications.

See chart on page 317 for complete specifications.

### ZL1 Aluminum Block Technical Notes:

- 356-T6M Aluminum block
- Standard deck height (9.800")
- 4.300" maximum bore
- 4.240" finished bore
- 4.375" maximum stroke
- Siamesed cylinder walls
- Centrifugally spun cast-iron cylinder sleeves
- Steel 4-bolt main caps splayed 16° on the three center mains (dowel located)
- Provision for hydraulic roller camshafts
- AN O-ring oil and water plugs
- Tested to 650 horsepower

### B. 12370850

#### ZL1 Aluminum Big-Block

- 4.240" finished bore
- 4.300" max bore
- 4.375" max stroke
- Use cylinder sleeve (P/N 12480035)
- 2-piece rear main seal
- Uses Mark IV front timing cover



## CAST-IRON BOWTIE RACE BLOCKS

If you're looking to build a drag racing engine capable of producing 1,200 horses or more, a Chevrolet Performance cast-iron Bowtie Race Block is your starting point. It is designed for engine builders who want to custom-machine their blocks for specific racing applications. Toward that end, these premium castings have thick deck surfaces, improved oiling, improved coolant flow and splayed 4-bolt steel bearing caps. Everything is secured with premium fasteners. The combination of a Chevrolet Performance cast-iron Bowtie Race Block and your unique engine-building skills will put you down the track ahead of the competition.

See chart on page 317 for complete specifications.

### Cast-iron Bowtie Race Block Technical Notes:

- Precision CNC machining means +/- 0.005" tolerances
- Blocks are available in short deck (9.800") or tall deck (10.200")
- A sonic bore check data sheet is provided with each block
- Siamese cylinder bores
- Improved cooling around number-1 cylinder
- Accepts Mark IV or Gen V, VI cylinder heads
- Use Gen V head gaskets with Mark IV and Gen V cylinder heads
- Use Gen VI head gaskets with Gen VI cylinder heads
- Requires Mark IV design 2-piece rear main seal oil pans
- Requires Mark IV design crankshafts
- Can use Mark IV and Gen V, VI camshafts, timing sets, lifters and timing cover (aftermarket belt-drive timing covers may require clearancing)
- Blind-tapped head bolt holes; extra inner head bolt bosses provided
- 4-bolt SAE 8620 steel main caps splayed 16° on the three center mains
- Priority main oiling wet-sump system
- Provisions for dry-sump oil line provided
- Honed camshaft and crankshaft bores
- 0.842" lifter bores (maximum 1.06") may be relocated
- Distributor gear clearance at bottom of number-8 cylinder bore should be checked
- Machined mechanical fuel pump pad

#### 19212196

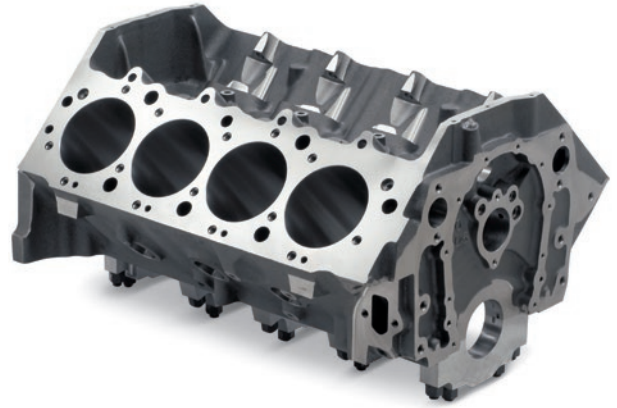
##### Standard Deck Bowtie Race Bare Block (not shown)

- CNC-machined cast-iron 4-bolt block
- 4.240" finished bore
- 4.600" max bore (.250" min. wall thickness)
- Standard deck height (9.800")
- Lifter bosses are .300" taller than standard blocks
- Tested to 1,200 horsepower!

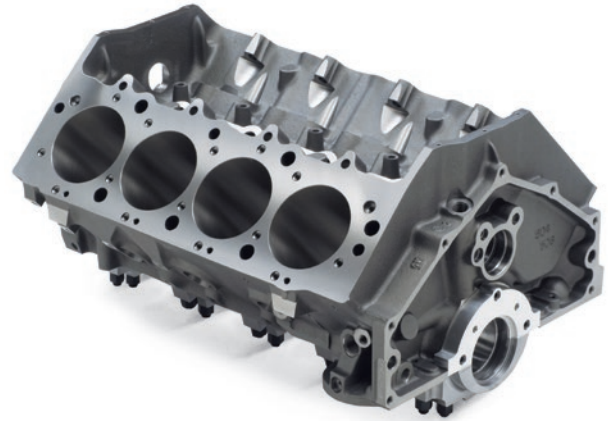
#### A. 19212197

##### Tall Deck Bowtie Race Bare Block

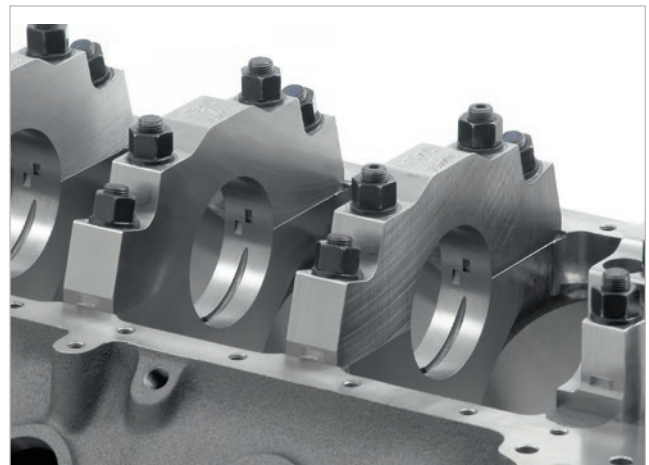
- CNC-machined cast-iron 4-bolt block
- 4.240" finished bore
- 4.600" max bore (.250 min. wall thickness)
- Tall deck height (10.200")
- Lifter bosses are .300" taller than standard blocks
- Tested to 1,200 horsepower!



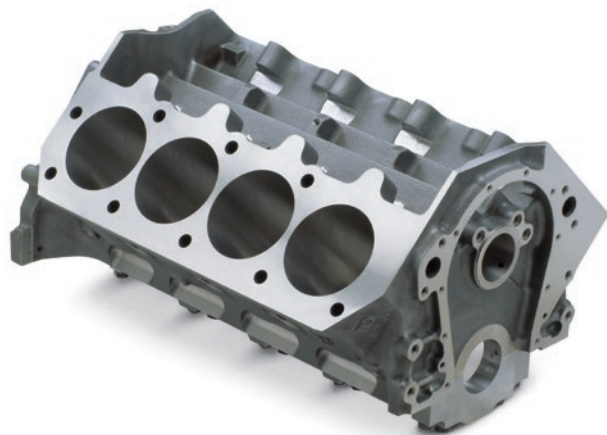
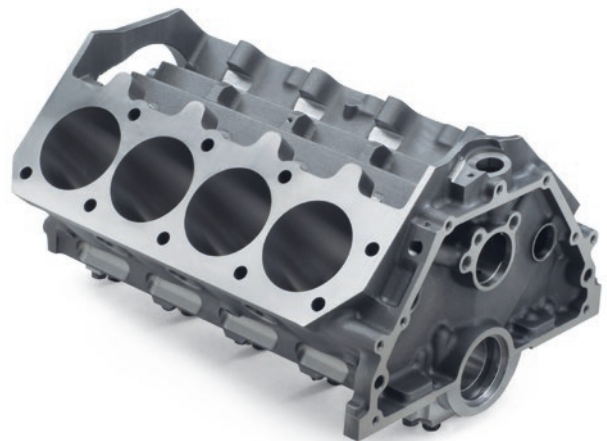
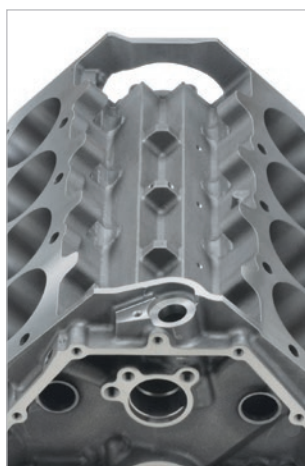
A Tall Deck Bowtie Race Bare Block (top, front)



A Tall Deck Bowtie Race Bare Block (top, rear)



A Tall Deck Bowtie Race Bare Block (Nodular 4-Bolt Splayed Caps)

DRCE 2 Bare Block (top, front) **B**DRCE 2 Bare Block (top, rear) **B**DRCE 2 Lifter Valley **B**DRCE 2 Main Caps **B**

## BIG-BLOCK DRCE BLOCKS

Chevrolet Performance Big-Block DRCE (Drag Racing Competition Engine) blocks are the foundation of many of the most powerful Pro Stock drag racing engines. The DRCE family of engine blocks was specifically designed with 500-cubic-inch Pro Stock engines in mind. They are the latest evolution of Pro Stock engine design. In order to build optimum performance, the DRCE blocks have bore spacing that allows for the preferable big bore/short-stroke crankshaft combination. The camshaft has been raised and the distributor moved.

The big-bore design unshrouds the heads, which means bigger valves can be used. The result is maximized air/fuel mixtures. All DRCE blocks are sold solid, without lifter holes or head bolt holes, so any GM Big-Block cylinder heads may be used. The DRCE blocks are available in either gray iron or compacted graphite (an extremely high-strength material that helps the block combat bore distortion and crank deflection under stress).

See chart on page 317 for complete specifications.

### DRCE Block Technical Notes:

- CNC-machined to +/- 0.005" tolerance
- Siamese cylinder bores with 4.900" spacing
- No lifter bosses, solid bar can be drilled as required
- No head-bolt holes
- Numbers two and four main bearing bulkheads moved 0.060"
- Bellhousing bolt pattern accommodates Chevy and Pontiac/Olds transmissions
- Uses Big-Block Chevrolet crank, camshaft, balancer, flywheel and water pump
- Requires camshaft with distributor gear behind rear bearing
- Priority main oiling dry-sump system
- Dual starter mounting locations
- Front-engine mounts only
- Each block is supplied with sonic test data sheet

### B. 24502572

#### DRCE 2 Bare Block – Gray Iron

- CNC-machined iron 4-bolt block
- 9.525" deck height, may be machined to 9.000"
- Camshaft raised to 5.750"
- Cam tunnel accommodates 55mm cam bearings
- 4.500" semi-finished bore
- 4.700" max bore
- 4-bolt steel main caps, 16° splayed-on center three mains
- Oil pan rails spread .400" per side for additional stroke clearance
- Tested to 1,400-plus horsepower!

### 25534406

#### DRCE 3 Bare Block – Compacted Graphite\* (not shown)

- CNC-machined compacted graphite material 4-bolt block
- 9.250" deck height, can be machined to 9.000"
- Camshaft raised to 7.067"
- Cam tunnel accommodates (9) 60mm cam bearings
- Cam tunnel is closed (no oil drain to rotating assembly)
- 4.590" semi-finished bore
- 4.700" max bore
- 2.500" crankshaft main journal
- 4-bolt steel doweled-after-assembly main caps, 22° splayed-on center three mains
- Highest-available quality main studs
- Oil pan rails spread to 12"
- Oil and water plugs are AN O-ring-style
- Tested to 1,400-plus horsepower!

### 25534400

#### DRCE 3 Bare Block – Compacted Graphite\* (not shown)

- Same as P/N 25534406
- Cam tunnel accommodates (9) 70mm cam bearings
- Available until current inventory is depleted

\*Compacted graphite is an extremely high-strength material that helps the block combat bore distortion and crank deflection under heavy loads – like making 1,400-plus horsepower at 10,000 rpm!



## BIG-BLOCK COMPONENTS

### CYLINDER BLOCK COMPONENTS

#### A. 6264902

##### O-Ring Seal (sold individually)

- Use under the rear main bearing cap on all 1991-and-newer Gen V and Gen VI 454 and 502 engines

#### B. 10106461

##### Inner Main Cap Bolt – Gen V and Gen VI

- Used with Gen V and Gen VI (1991-and-newer) Big-Blocks with 4-bolt mains
- Sold individually; order 10 per engine

#### C. 88962212

##### Main Bearings – 572 Engine

- Complete main bearing kit for 572 block with standard-size mains

#### 12480035

##### Cylinder Sleeve – Standard (not shown)

- Steel cylinder sleeve for aluminum block P/N 12370850 and P/N 88958696
- Sleeve has 4.240" bore and finish-bores to 4.250"

#### 3902885

##### Windage Tray Stud (not shown)

- Used for mounting splash shield P/N 3967854

#### 10224104

##### Windage Tray Stud – Gen V 454 and 502 (not shown)

- Used with Gen V 454 and 502 engines

### FREEZE PLUGS AND OIL PLUGS

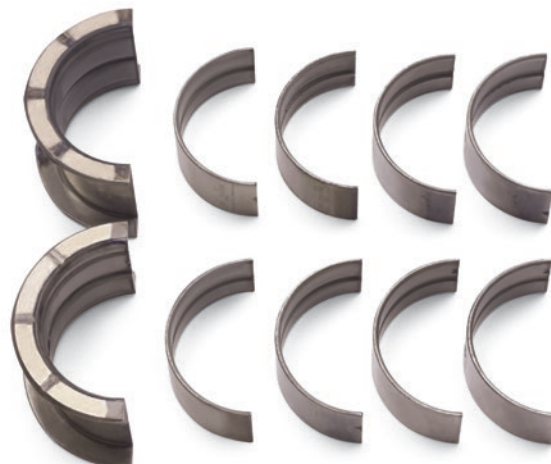
Part Number	Description	Quantity
03999200	Plug, Camshaft Bearing Hole	1
00444776	1/4 PTF Square Socket Plug	8
14090911	Plug, Water Outlet	1
08654382	1/8-27 NPTF 7/16 Head Plug	1
12558081	Pin, Cylinder Head Locating	4
1453658	Pin, Transmission	2



**A** O-Ring Seal



**B** Inner Main Cap Bolt (Gen V and Gen VI)



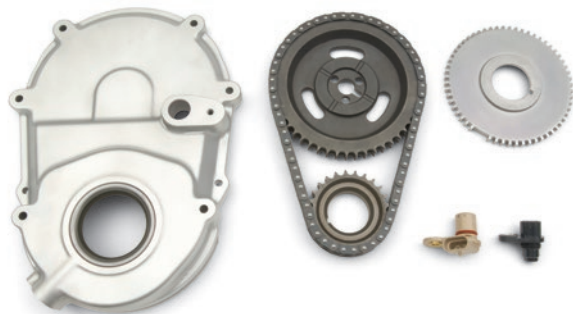
**C** Main Bearings – 572 Engine



Timing Chain Cover – Gen V and Gen VI **E**



Big-Block Fuel Pump Block-Off Plate **F**



Big-Block Crank Trigger Ignition Conversion Kit **G**

**FRONT COVERS, PLUGS AND BLOCK-OFF PLATES**

**E. 10230954**

**Timing Chain Cover – Gen V and VI**

- Aluminum cover with timing indicator fits all 1996-and-newer Gen V and Gen VI engines
- Used on all Chevrolet Performance Big-Block crate engines

**11609914**

**Front Oil Galley Plug (not shown)**

- Fits front oil galley (cam tunnel) holes
- .030" oil squirter hole for cooling and lubricating the timing chain

**F. 12341999**

**Big-Block Fuel Pump Block-Off Plate**

- Plate has stamped Bowtie logo
- Special non-asbestos gasket included

**G. 19260247**

**Big-Block Crank Trigger Ignition Conversion Kit**

- Enables the use of the latest aftermarket electronic control systems
- 58x reluctor ring for installation on the front of the crankshaft timing gear
- 4x camshaft gear
- New design front cover with camshaft position and crankshaft position sensors
- Double-row timing chain for greater durability, stability and timing accuracy
- Requires aftermarket ignition controller capable of 58x signal (not included)
- Coil packs are not included

**NOTE:** Minor machining of the cylinder block and the damper is required.

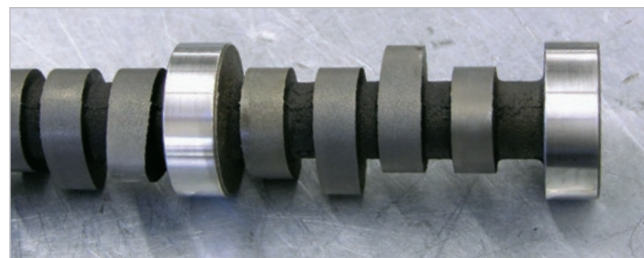
**! Timing Covers: Additional Required Components**

Part Number	Bolts (Quantity)	Seals (Quantity)	Gasket (Quantity)	Engine Application
11562458	11562458 (6)	10191640 (1)	10198910 (1)	12498793, 12498777, 12498778, 12371054, 12498827, 12498792, 12498826, 24502620, 12568779, 12568778, 12499121, 19201332, 12371054, 88890534, 24502618, 12568774, 12371204, 12568782, 12497323, 12496963, 12371171, 19166392, 19166393

**BUILDER'S TIP**

**VALVE-TO-PISTON CLEARANCE CONSIDERATIONS**

A custom engine combination should always raise the concern of valve-to-piston clearance. And while camshaft lift is commonly thought of as the primary culprit of valve/piston interference, the overlap period—when the piston nears top-dead center and the intake valve is starting to open and the exhaust valve is closing – brings the valves and piston closest together. So, don't assume the gross lift specs are all you have to worry about; duration and lobe separation are equally important, making a careful clearance inspection all the more important.



## Big-Block Cylinder Heads: Quick Reference Chart

Part Number	Description	Casting Number	Material	Port Size	Port Type	Valve Angle	Chbr (cc)	Int Vlv (in)	Exh Vlv (in)	Ex Port	Plug Type	Heat Riser	Rocker Stud	Notes	Page Number
12562920	Gen V, VI BBC	12562934	Iron	325	Rect	BBC	118	2.180	1.880	Square	Std	yes	Screw-in	Ass'd 2925's	326
12562925	Gen V, VI BBC	12562934	Iron	325	Rect	BBC	118	2.180	1.880	Square	Std	yes	Screw-in	7/16 accy holes	326
12562926	Gen V, VI BBC	12562934	Iron	325	Rect	BBC	118	2.180	1.880	Square	Std	yes	Screw-in	3/8 accy holes	326
12562917	Gen V, VI BBC	12562932	Iron	—	Round	BBC	118	2.070	1.720	Square	Std	yes	Screw-in	HT 502 head	N/S
19331425	Oval alum	12363391	Alum	290	Oval	BBC	110	2.250	1.880	Square	Std	no	Screw-in	Semi-open, oval port	327
19331424	Oval alum	12363391	Alum	290	Oval	BBC	110	2.190	1.880	Square	Std	no	Screw-in	Semi-open, oval port	327
19331422	Oval alum	12363391	Alum	290	Oval	BBC	110	2.190	1.880	Square	Std	no	Screw-in	Bare 3392	327
19331427	NHRA L88	12363401	Alum	315	Rect	BBC	118	2.190	1.880	Square	Std	no	Screw-in	Bare, NHRA legal	328
19331428	Rect alum	12363401	Alum	300	Rect	BBC	118	2.250	1.880	Square	Std	no	Screw-in	Assembled	328
19331426	Rect alum	12363401	Alum	300	Rect	BBC	118	2.250	1.880	Square	Std	no	Screw-in	Bare 3400	328
12363425	BBC Bowtie	14044861	Alum	380	Rect	BBC	115	2.190	1.880	Square	Std	no	Screw-in	Bare, raised int/exh	329
19331429	572/620	—	Alum	310	Rect	BBC	118	2.250	1.880	Square	Std	no	Screw-in	ZZ572/620	329
19331430	572/720	—	Alum	310	Rect	BBC	118	2.250	1.880	Square	Std	no	Screw-in	ZZ572/720R	329
24502585	DRCE 2	—	Alum	—	Peanut	DRCE 2	—	—	—	DRCE	—	no	Shaft	Pro Stock-raw	330
25534404	DRCE 3	—	Alum	—	Peanut	DRCE 3	—	—	—	DRCE	—	no	Shaft	Pro Stock-raw	331

### SERVICE REPLACEMENT HEADS

Chevrolet Performance service replacement cylinder heads are direct replacements on most 1990-and-later GM Big-Block 454-cubic-inch and 502-cubic-inch engines. These cylinder heads meet GM's stringent quality standards and provide excellent service and durability not found in used cylinder heads. The cylinder heads have rectangular intake ports.\*

#### Service Replacement Head Technical Notes:

- Cast-iron
- Rectangular intake ports
- Machined for 2.180"/1.880" (3/8" stems) valves
- Non-adjustable rocker arm design
- Heads have heat risers
- Will not work on production Mark IV cylinder blocks

#### A. 12562925 ⓘ ⓘ

##### Bare Cast-Iron Gen V and Gen VI Cylinder Head

- Bare cast-iron head
- 118cc combustion chambers
- 7/16" accessory bolt holes

#### 12562926 ⓘ ⓘ

##### Bare Cast-Iron Gen V and Gen VI Cylinder Head (not shown)

- Bare cast-iron head
- Machined for 2.180"/1.880" 3/8" stem valves
- 118cc combustion chambers
- 3/8" accessory bolt holes (otherwise identical to P/N 12562920)

#### 12562920 ⓘ ⓘ

##### Cast-Iron Gen V and Gen VI Cylinder Head Assembly (not shown)

- Cast-iron head
- Completely assembled with 2.180"/1.880" valves
- 118cc combustion chambers
- Uses P/N 12562925 bare casting

**This head is assembled with the following components:**

14097045**	Intake Valves	12550421	Valve Spring Retainer
14097049	Exhaust Valves	3947880	Valve Locks
14097002	Valve Springs	3875916	Valve Spring Shims

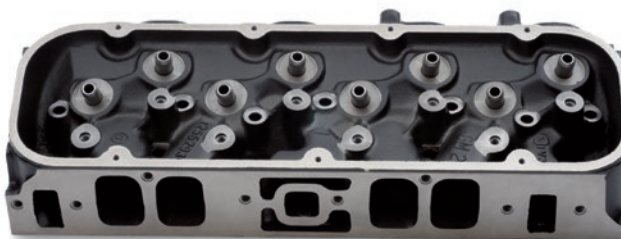
**NOTE:** Will not work on L29 engines.

\*Rectangular intake ports are larger in volume and designed to enhance high-rpm horsepower. They are an ideal head for those Big-Block enthusiasts who want more power from a car that sees a lot of drag-strip action.

\*\*Part not available



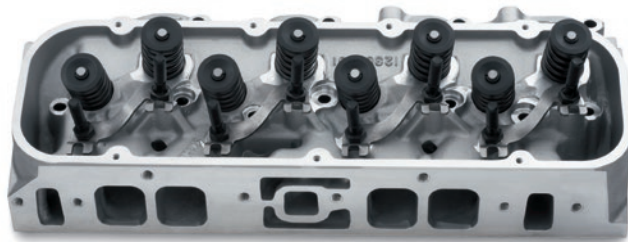
**A** Bare Cast-Iron Gen V and Gen VI Cylinder Head (exhaust)



**A** Bare Cast-Iron Gen V and Gen VI Cylinder Head (intake)



Bare Cast-Iron Gen V and Gen VI Cylinder Head (combustion chamber) **A**



Bowtie Oval-Port Aluminum Cylinder Head (intake) **B**



Bowtie Oval-Port Aluminum Cylinder Head (exhaust) **B**



Bowtie Oval-Port Aluminum Cylinder Head (combustion chamber) **B**

### ALUMINUM BOWTIE CYLINDER HEADS

Chevrolet Performance Bowtie high-performance cylinder heads are ideal for drag-strip performance. They provide a broad power range with ample low-end torque, excellent throttle response, good mid-range torque and enough top-end power to beat your competitors to the finish line. Chevrolet Performance Bowtie cylinder heads are designed for high-performance applications, with thick deck surfaces and high-velocity airflow passages. The heads are manufactured to precise machining tolerances.

Chevrolet Performance Bowtie cylinder heads are available in either rectangular or oval intake port configurations. Rectangular intake ports are larger in volume and are designed to enhance high-rpm horsepower. These heads are best for vehicles that see frequent drag-strip action. Cylinder heads with oval intake ports are smaller in volume and are designed for greater low-rpm torque. Oval port heads are best where lots of bottom end, off-the-line power is desired.

#### Bowtie Cylinder Head Technical Notes:

- Made from 356-T6 aluminum
- Available in rectangular- or oval-port designs
- Will work on Mark IV and Gen V, VI blocks
- 9/16"-thick decks
- As-cast intake and exhaust ports
- No heat risers
- 1.55" valve spring seat diameter
- Heli-coiled 7/16" screw-in rocker stud holes
- Designed for use with 3/8" pushrods
- Use intake gasket P/N 12366985 and bolt kit P/N 12367959
- Use head gasket P/N 12363414 for bores to 4.370" and P/N 12363413 for bores 4.470" to 4.540" (Mark IV)
- Use head gasket P/N 12363412 for bores to 4.370" and P/N 12363411 for bores 4.470" to 4.540" (Gen V, VI)
- Use head bolt kit P/N 12367779

#### Oval Port Heads

##### 19331422

##### Bowtie Oval-Port Aluminum Cylinder Head, Bare (not shown)

- Fully machined
- Semi-finished for 2.190"/1.880" valves
- Bronze guides can be finished to 11/32" or 3/8"
- 290cc high-velocity oval intake ports
- 110cc exhaust ports
- 110cc semi-open combustion chambers

##### B. 19331424

##### Bowtie Oval-Port Aluminum Cylinder Head Assembly

- Completely assembled with 2.190"/1.880" 11/32" stem valves
- 290cc oval intake ports
- 110cc exhaust ports
- 110cc combustion chambers

#### This head is assembled with the following components:

12366986	2.190" Intake Valves	3875916	Valve Spring Shims
12366988	1.880" Exhaust Valves	3860038	Pushrod Guideplates
12462970	Valve Springs	3921912	Rocker Arm Studs

##### 19331425

##### Bowtie Oval-Port Aluminum Cylinder Head Assembly (not shown)

- Completely assembled with 2.250"/1.880" 11/32" stem valves
- 290cc oval intake ports
- 110cc exhaust ports
- 110cc combustion chambers

#### This head is assembled with the following components:

12366987	2.250" Intake Valves	3875916	Valve Spring Shims
12366988	1.880" Exhaust Valves	3860038	Pushrod Guideplates
12462970	Valve Springs	3921912	Rocker Arm Studs

Bowtie Cylinder Heads continued

## 19331427

### Bowtie Rectangular-Port Aluminum Bare Cylinder Head (not shown)

This NHRA-legal aluminum cylinder head is a replacement for the L88 Big-Block cylinder heads used on 1968–1971 Corvettes and 1969 Camaros.

- Aluminum performance cylinder head
- 315cc rectangular intake ports
- Replacement head for P/N 14011076
- Machined for 2.250"/1.880" 11/32" valve stems
- 110cc exhaust ports
- 118cc combustion chambers

## 19331426

### Bowtie Rectangular-Port Aluminum Bare Cylinder Head (not shown)

- Bare aluminum performance head
- Machined for 2.250"/1.880" valves
- 300cc rectangular intake port
- 110cc exhaust port
- 118cc combustion chamber

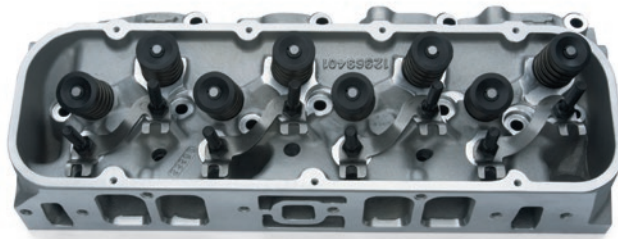
## A. 19331428

### Bowtie Rectangular-Port Aluminum Cylinder Head Assembly

- Aluminum performance head
- Completely assembled with 2.250"/1.880" 11/32" stem valves
- 300cc rectangular intake port
- 110cc exhaust port
- 118cc combustion chamber
- Uses bare head P/N 19331426

**This head is assembled with the following components:**

12366987	2.250" Intake Valves	3875916	Valve Spring Shims
12366988	1.880" Exhaust Valves	3860038	Pushrod Guideplates
12462970	Valve Springs	3921912	Rocker Arm Studs



**A** Bowtie Rectangular-Port Aluminum Cylinder Head Assembly (intake)

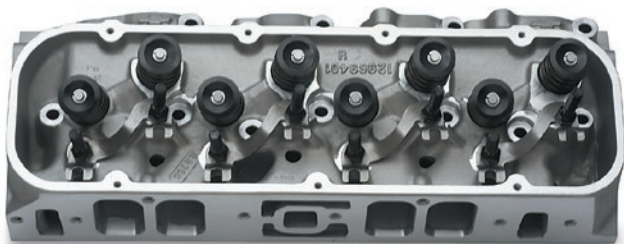


**A** Bowtie Rectangular-Port Aluminum Cylinder Head Assembly (exhaust)



**A** Bowtie Rectangular-Port Aluminum Cylinder Head Assembly (combustion chamber)



Bowtie 572/620 Cylinder Head Assembly **B**Bowtie 572/620 Cylinder Head Assembly (intake) **B**Bowtie 572/620 Cylinder Head Assembly (exhaust) **B**Bowtie 572/620 Cylinder Head Assembly (combustion chamber) **B****B. 19331429**  **Bowtie 572/620 Cylinder Head Assembly**

- Aluminum head assembly
- Used in the 572/620 Chevrolet Performance crate engine
- Completely assembled with 2.250"/1.880" 11/32" stem valves
- Valve springs for hydraulic roller cams for up to .632" lift
- 310cc rectangular intake port
- 118cc exhaust port—raised 5/8"
- 118cc combustion chamber
- Not recommended for engines smaller than 572 cid

**This head is assembled with the following components:**

<b>12366987</b>	2.250" Intake Valves	<b>88963935</b>	Valve Spring Locators
<b>88963128</b>	1.880" Exhaust Valves	<b>88963936</b>	Valve Seals
<b>88963934</b>	Valve Springs	<b>3921912</b>	Rocker Arm Studs
<b>88963937</b>	Valve Spring Shims	<b>3860038</b>	Pushrod Guideplates

**19331430**  **Bowtie 572/720R Cylinder Head Assembly (not shown)**

- Aluminum racing head assembly
- Used in the 572/720R Chevrolet Performance crate engine
- Completely assembled with 2.250"/1.880" 11/32" stem valves
- Mechanical roller valve springs—not for use with hydraulic roller cams
- Good to .720" valve lift
- 310cc rectangular intake port
- 118cc exhaust port—raised 5/8"
- 118cc combustion chamber
- Not recommended for engines smaller than 572 cid

**This head is assembled with the following components:**

<b>12366987</b>	2.250" Intake Valves	<b>88963935</b>	Valve Spring Locators
<b>88963128</b>	1.880" Exhaust Valves	<b>88963936</b>	Valve Seals
<b>19172596</b>	Valve Springs	<b>3921912</b>	Rocker Arm Studs
<b>88963937</b>	Valve Spring Shims	<b>3860038</b>	Pushrod Guideplates

**BOWTIE RACE CYLINDER HEADS**

Monster-cubic-inch stroker Big-Blocks need lots of air to maximize their performance potential and Chevrolet Performance Bowtie race cylinder heads are designed for that task. They are made of 356-T6 aluminum with huge, raised intake ports, larger valves, smaller combustion chambers and two additional head bolts for increased clamping force. The runners are purposely left smaller, so there is ample room for custom porting by the engine builder.

**Bowtie Race Head Technical Notes:**

- 356-T6 Aluminum
- 9/16" thick decks
- No heat risers
- Will work on Mark IV cylinder block
- Heli-coiled 7/16" screw-in rocker stud holes
- As-cast intake and exhaust ports

**12363425**  **Bowtie Racing Cylinder Head (not shown)**

- Aluminum racing head
- Machined for 2.190"/1.880" valves (+.400" long required)
- 380cc rectangular intake ports—raised .100"
- 110cc exhaust port—raised .750", vanes in port floor ("W" port)
- 115cc "open chamber" combustion chamber
- Rocker cover rails raised .250"
- Two additional head bolt holes in valley
- Pushrod guide plates P/N 3860038 must be ground for clearance



Parts intended for competition use only.  
See page 2 for details.



Additional components required  
for installation. See page 331.



PERFORMANCE

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### DRCE PRO STOCK CYLINDER HEADS

Chevrolet Performance DRCE (Drag Racing Competition Engine) Pro Stock cylinder heads are the choice of NHRA Pro Stock champions, so you know these are the best heads available. When races are won by thousandths of a second there's no room for second-best parts. The Chevrolet Performance DRCE aluminum cylinder heads were specifically designed for the DRCE 2 engine block P/N 24502572 and intended for NHRA Drag Racing Pro Stock competition applications.

Special features of these heads include high-capacity water jackets, symmetrical-port layout, ample wall material for custom porting, thick deck surfaces (7/8") to facilitate angle milling and reduced weight casting to minimize CNC-machining time. A typical CNC-prepped cylinder head without valves or valvetrain weighs approximately 40 pounds.

#### **DRCE Pro Stock Race Cylinder Head Technical Notes:**

- T355-T7M aluminum construction
- Complies with NHRA Pro Stock 500-cid, 4.900" bore spacing rules
- Symmetrical intake port layout
- Intake and exhaust ports are extremely small "peanut ports"
- 7/8" thick decks allow for angle milling or heavy flat milling
- Requires professional porting and machining
- High-capacity self-purging water jackets
- Custom aftermarket rocker arm assemblies required

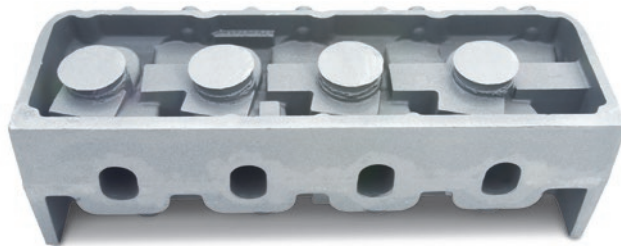
#### **A. 24502585**

##### **DRCE 2 Raw Aluminum Cylinder Head**

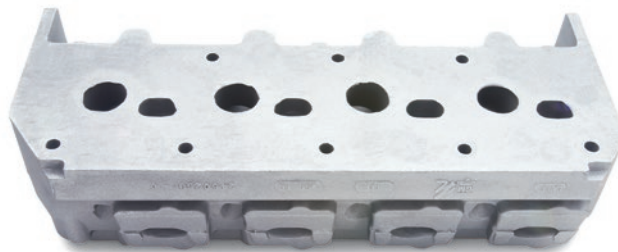
- Raw aluminum casting, not machined
- Accommodates 10°–14° x 5° intake and 5°–9° x 2.5° exhaust valve angles
- Designed to work on DRCE 2 block P/N 24502572



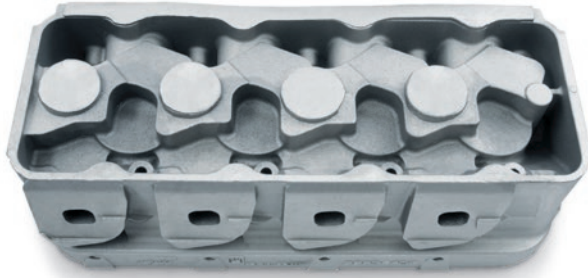
**A** DRCE 2 Raw Aluminum Cylinder Head (exhaust)



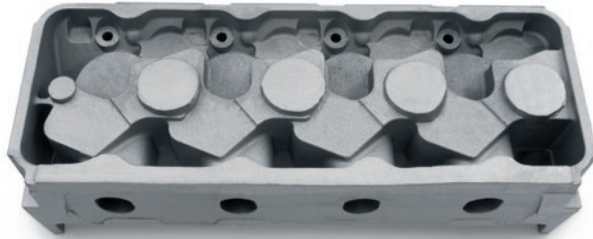
**A** DRCE 2 Raw Aluminum Cylinder Head (intake)



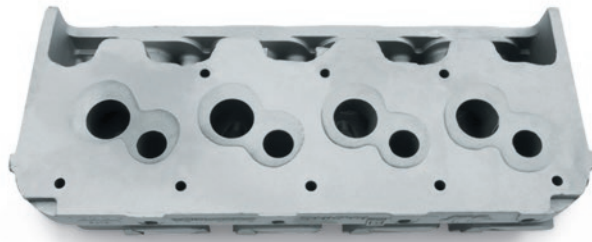
**A** DRCE 2 Raw Aluminum Cylinder Head (combustion chamber)



DRCE 3 Aluminum Cylinder Head Casting (exhaust) **B**



DRCE 3 Aluminum Cylinder Head Casting (intake) **B**



DRCE 3 Aluminum Cylinder Head Casting (combustion chamber) **B**

**B. 25534404**

**DRCE 3 Aluminum Cylinder Head Casting**

- Raw aluminum casting, not machined
- Newest design DRCE—rocker arm mounting pads and valve spring seat pads allow greater flexibility with valve angles and locations than DRCE 2
- Designed to work on DRCE 3 block and DRCE 2 P/N 24502572

**25534387**

**DRCE 3 Water Jacket Plug (not shown)**

- For ends of DRCE 3 cylinder head casting P/N 25534404
- Aluminum AN -16 with internal hex for Allen wrench
- Includes O-ring
- Sold individually; use 2 per head

**25534388**

**DRCE 3 Water Jacket Plug (not shown)**

- For water jacket access holes of DRCE 3 cylinder head casting P/N 25534404
- Aluminum AN -08 with internal hex for Allen wrench
- Includes O-ring
- Sold individually; use 8 per head



**Cylinder Heads: Additional Required Components**

Part Number	Gaskets (Quantity)	Bolts (Quantity)	Spark Plug	Engine Application
12562920	14097001 (2) OR 12555728 (2)	10141204 (24), 10141205 (8)	19157985	24502620, 12568778, 24502618, 12568774
12562926	14097001 (2) OR 12555728 (2)	10141204 (24), 10141205 (8)	19157985	24502620, 12568778, 24502618, 12568774
12562925	14097001 (2) OR 12555728 (2)	10141204 (24), 10141205 (8)	19157985	24502620, 12568778, 24502618, 12568774
19331425	12363411 (2)	12367779 (1 Kit)	19307141	12499121, 19201332, 12371204, 12497323, 12496963, 12371171, 19331579, 19331578, 19331576
19331424	12555728 (2)	88960333 (16), 88960334 (8)	19307141	12498777
19331422	12555728 (2)	88960333 (16), 88960334 (8)	19307141	12498777, 19331574
19331430	88961561 (2)	88960333 (16), 88960334 (8)	19302733	12498827, 12498826, 19201334, 19331585
19331429	88961561 (2)	88960333 (16), 88960334 (8)	19302731	12498792, 19331581



## CYLINDER HEAD GASKETS

Secure sealing between the cylinder heads and the block is a critical component of making reliable horsepower, so Chevrolet Performance puts the same engineering excellence and manufacturing precision into their gaskets, head bolts, and cylinder head studs as the blocks and heads they secure. Big-Block cylinder head gaskets are available in a variety of materials and thicknesses. Piston-to-head clearances should be considered when selecting gaskets. Use Gen V for 1991-1992 applications. Gasket packages contain one gasket unless otherwise specified.

### A. 12363414

#### Composition Head Gasket – 1965–1990

- With pre-flattened copper wire ring and permatorque/blue stripe coating for engines with aluminum heads
- Bore sizes between 4.250" and 4.370"
- Use with Mark IV (1965–1990) engines only
- Compressed thickness is 0.039"

### 12363412

#### Composition Head Gasket – 1991–newer (not shown)

- For 1991-and-newer Gen V and Gen VI Big-Blocks with aluminum heads and 4.250" to 4.370" bore size
- Has pre-flattened wire ring and stainless core which makes it ideal for saltwater marine use
- Compressed thickness is 0.039"

### 1255728

#### Head Gasket – 454 Engine (not shown)

- Head gasket for 1991–2000 Gen V 454 Big-Blocks

### B. 12366984

#### Head Gasket Kit – 502 Engine

- For all Gen V and Gen VI 502 Big-Blocks with cast-iron heads
- Has additional water hole for improved cooling of siamesed cylinder walls
- Includes 2 gaskets (right and left) per package
- Compressed thickness is 0.041"

### 12363411

#### Composition Head Gasket – 1991–newer (not shown)

- For Gen V and Gen VI Big-Blocks with aluminum heads and 4.375" to 4.540" bore size
- Has pre-flattened wire ring and stainless core, which makes it ideal for saltwater marine use
- Compressed thickness is 0.039"

### C. 88961561

#### Head Gasket – 572 Engine

- With pre-flattened wire ring for all 572 Big-Blocks with either cast-iron or aluminum heads
- Compressed thickness is 0.030"

## HEAD BOLTS AND STUDS

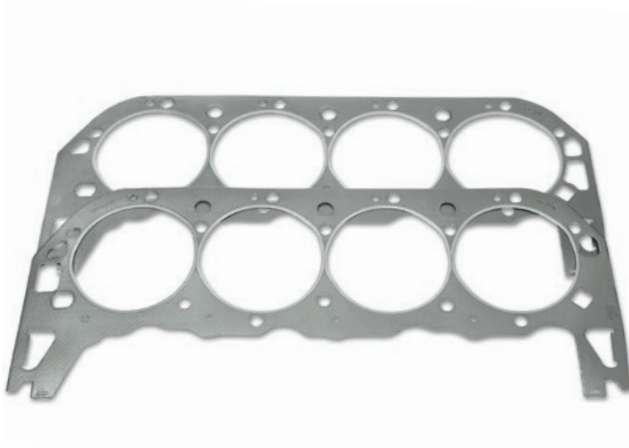
### 12367779

#### Cylinder Head Bolt Kit (not shown)

- Universal kit for cast-iron and aluminum Big-Block heads
- Includes (8) 7/16-14 x 2.08" bolts P/N 88960334, (24) 7/16-14 x 4.060" bolts P/N 88960333, (8) 7/16-14 x 5.06" bolts P/N 88960332, and (40) hardened washers P/N 14011040
- Use part numbers above for replacement parts
- Use thread sealant on all Big-Blocks except 502, due to blind bolt holes



**A** Composition Head Gasket – 1965–1990



**B** Head Gasket Kit – 502 Engine



**C** Head Gasket – 572 Engine

Intake Valve – 2.250" **D**Exhaust Valve – 1.880" **E**Big-Block Dual Valve Spring – 1.540" **F**

## BIG-BLOCK VALVES

### Intake Valves

#### 12556317 (not shown)

- Valve Size: 2.190" / stem size: 3/8"
- Stock replacement valve for Gen V and Gen VI 454 and 502 HO engines.

#### 12366986 (not shown)

- Valve Size: 2.190" / stem size: 11/32"
- Stainless-steel valve with undercut chrome-plated stems, single-groove design, hardened tips
- Used on ZZ454, ZZ427 and the Anniversary Edition 427 crate engines.

#### D. 12366987

- Valve Size: 2.250" / stem size: 11/32"
- Stainless-steel valve with undercut chrome-plated stems, single-groove design, hardened tips
- Used on ZZ502 and ZZ572

### Exhaust Valves

#### 14097049 (not shown)

- Valve Size: 1.880" / stem size: 3/8"
- Stock replacement valve for Gen V and Gen VI 454 and 502 HO engines.

#### 12366988 (not shown)

- Valve Size: 1.880" / stem size: 11/32"
- Stainless-steel valve with undercut chrome-plated stems, single-groove design, hardened tips
- Used on ZZ454, ZZ427 and the Anniversary Edition 427 crate engines.

#### E. 88963128

- Valve Size: 1.880" / stem size: 11/32"
- Stainless-steel valve with undercut chrome-plated stems, single-groove design, hardened tips
- Used on ZZ502 and ZZ572

## BIG-BLOCK VALVE SPRINGS

### F. 88963934

#### Dual Spring

- Outside Diameter: 1.540"
- Pressure Installed at Height: 197# @1.800"
- Retainer P/N 12366990
- Valve Seal Kit P/N 88963936
- Used with 572/620 HP engines
- 1 Valve spring, order 16 per engine

#### 19172596

#### Dual Spring (not shown)

- Outside Diameter: 1.567"
- Pressure Installed at Height: 230# @2.000"
- Retainer P/N 12366990
- Valve Seal Kit P/N 88963936
- Used with 572/720 HP engines
- 1 Valve spring, order 16 per engine

Valve Spring Retainer



Valve Spring Key



## VALVE SPRING COMPONENTS

Part Number	Description	Technical Notes
12550421	Valve Spring Retainer	For 1991-and-newer Gen V and Gen VI engines
3947880	Valve Spring Key	Hardened steel split locks for production and racing engines. Color-coded purple. Sold individually, order 32 per engine
12550422	Valve Stem Seal (not shown)	Seal for 1991-and-newer Gen V and Gen VI engines. The valve guide boss must be machined slightly for seal to retain clearance when using high-lift cams
88963936	Valve Spring Seal (not shown)	Use with all 572 engines
3875916	Spring Shim (not shown)	55/64" I.D. x 1 31/64" O.D. x 0.015" thick
88963937	Spring Shim (not shown)	Shim for all 572 engines
88963935	Valve Spring Locator (not shown)	Valve spring locator for setting the valve spring in the right location on all 572 engines



Roller Rocker Arm Set, 1.7:1 Ratio

## ROCKER ARMS

**Steel Rocker Arms** – Steel rocker arms are designed for long-term durability. Chevrolet Performance steel rocker arms are intended for 454- and 502-cubic-inch Big-Blocks. Rocker arm kits include one rocker arm and ball.

**Aluminum Roller Big-Block Rocker Arm for 7/16" Studs** – Chevrolet Performance aluminum roller rocker arms have bearings and fulcrums with an extra-wide design for improved load distribution. The rockers are lubricated with pressurized oil. The rockers have a 1.7:1 ratio for 7/16" studs. The roller-tip axle is made from 4130 steel and the roller tip is machined and ground from 8620 steel.

**NOTE:** Not for use with production-height valve covers.

Part Number	Description	Technical Notes
19260993	Steel Rocker Arm Assembly (not shown) (Net Lash Design)	Designed for use on Gen V and Gen VI design 454- and 502-cubic-inch HO engines. The rocker arms have long slots for high-lift camshafts. <b>NOTE:</b> Kit includes rocker arm and ball. One rocker assembly per package; order 16 per engine.
19355321	L-18 Design Steel Long-Slot Rocker Arm, 1.7:1 Ratio (not shown)	These 1.7:1 ratio hardened steel rocker arms have elongated slots to provide extra clearance for high-lift (.600" and greater) camshafts. Use with all 396-502 Big-Block heads with adjustable rockers. Each assembly includes rocker arm as well as the ball and nut. <b>NOTE:</b> Can be used on any Gen V or Gen VI by using rocker stud P/N 12368941. Will not work with ZZ502 valve covers.
19210726	Aluminum Roller Rocker Arm Set, 1.7:1 Ratio	Set includes 16 roller rocker arms and nuts for 7/16" studs. Used on 572-cubic-inch Big-Block engines. Use P/N 19244484 for single replacement part



*Intake Pushrod, Roller Lifter Style*

## PUSHRODS

Chevrolet Performance offers a complete line of premium-quality, heavy-duty pushrods for most GM Big-Block engines. Pushrods are that critical link between the camshaft and the rocker arms. These seemingly innocuous parts play a very important role in the combustion process. Two materials are used: 1010 mild steel for high-performance street cars, power boats, and limited competition applications, and 4130 chrome-moly steel for maximum-performance racing engines. Chevrolet Performance pushrods are case-hardened for use with pushrod guideplates. Pushrods are available in standard and extended lengths. Check the usage chart below to verify proper applications.

Part Number	Material	Diameter	Length	Usage	Port	Description
10227762	1010 steel	3/8"	7.592"	Hyd. roller	Intake	(1) heavy-duty heat-treated .060" for use in Gen VI 454 and 502 engines with hydraulic roller lifters
10227763	1010 steel	3/8"	8.569"	Hyd. roller	Exhaust	(1) heavy-duty heat-treated .060" for use in Gen VI 454 and 502 engines with hydraulic roller lifters
12368081	1010 steel	3/8"	7.592"–8.569"	Hyd. roller	—	Kit of (8) P/N 10227762 and (8) P/N 10227763
88961559	4130 steel	3/8"	7.900"	Hyd. roller	Intake	Chrome-moly 1-piece for 572/620 (Tall Deck Block)
88961558	4130 steel	3/8"	8.900"	Hyd. roller	Exhaust	Chrome-moly 1-piece for 572/620 (Tall Deck Block)
88962284	4130 steel	3/8"	8.550"	Mech. roller	Intake	Chrome-moly 1-piece for 572/720 (Tall Deck Block) for engines built May 2010 or prior
88962283	4130 steel	3/8"	9.525"	Mech. roller	Exhaust	Chrome-moly 1-piece for 572/720 (Tall Deck Block) for engines built May 2010 or prior
19330131	4130 steel	3/8"	9.750"	Mech. roller	Exhaust	Chrome-moly 1-piece for 572/720 (Tall Deck Block) built after May 2010
19330132	4130 steel	3/8"	8.750"	Mech. roller	Intake	Chrome-moly 1-piece for 572/720 (Tall Deck Block) built after May 2010



## BUILDER'S TIP

### SHIMMING THE WAY TO CORRECT VALVE SPRING HEIGHT

The correct valve spring height is important to prevent coil bind and ensure uniform spring pressure among all the valves. Don't assume the installed height (with the valve closed) is correct out of the box. Each spring's height should be carefully measured and recorded. Shims—typically sold in 0.015" heights—can be used to bring the springs to the manufacturer's specifications. The important thing about installing them is to be sure that they go beneath the spring seat. Don't simply slip them on over the top of the spring seat. With 16 valve springs to measure, it's a long, tedious process, but an important one for performance and engine longevity.

## VALVE COVERS

Top off your high-performance Big-Block with a pair of handsome Chevrolet Performance valve covers. These stylish, precision-fit valve covers come in a variety of finishes and colors. They're made out of die-cast aluminum or heavy-gauge stamped steel. Quality construction methods provide better sealing and less chance of leakage from deflection caused by over-tightened fasteners. Competition valve covers are designed to clear taller valvetrains.

**NOTE:** Valve covers are sold in pairs unless otherwise specified.

### A. 12342093 ⓘ

#### Short Chrome Bowtie Valve Covers

- Show-quality covers embossed with the famous Bowtie logo and Chevrolet name
- Standard height, for use with 1965-1994 engines
- May not clear brake booster on some Corvette models

### B. 12495488 ⓘ

#### Custom Aluminum Valve Covers

- Die-cast aluminum valve covers are black with a brushed aluminum finish on top revealing the Chevrolet name and Bowtie logo
- Can be finished with a custom engine designation badge (see page 338) not included
- For use on 1965-1994 engines
- Includes 2 covers, 1 grommet P/N 10198941, 1 grommet P/N 10198949, oil cap P/N 15681150 and 14 retaining bolts

### C. 12371244 ⓘ

#### Aluminum Competition Design Valve Covers

- Display the Chevrolet name and Bowtie logo in natural aluminum finish, or paint to match engine or vehicle color
- No holes for PCV or oil fill, but bosses for drilling them
- Can be used on most Big-Block Chevrolet cylinder heads
- Use P/N 12370836 for single replacement part

**NOTE:** Use with valve cover gasket P/N 14085759.

### D. 25534323 ⓘ

#### Aluminum Competition Design Valve Covers – Black Powder-Coat

- Display the Chevrolet name and Bowtie logo in black powder-coated covers
- No holes for PCV or oil fill, but bosses for drilling them
- Can be used on most Big-Block Chevrolet cylinder heads

**NOTE:** Use with valve cover gasket P/N 14085759.

### E. 25534374 ⓘ

#### Aluminum Competition Design Valve Covers – Orange Powder-Coat

- Display the Chevrolet name and Bowtie logo in orange powder-coated covers
- One hole each cover for PCV or oil fill
- Can be used on most Big-Block Chevrolet cylinder heads

**NOTE:** Use with valve cover gasket P/N 14085759.



**A** Short Chrome Bowtie Valve Covers



**B** Custom Aluminum Valve Covers (shown with badge)



**C** Aluminum Competition Design Valve Covers



**D** Aluminum Competition Design Valve Covers – Black Powder-Coat



**E** Aluminum Competition Design Valve Covers – Orange Powder-Coat





Valve Covers – “572 Chevrolet” **F**



Valve Covers – “427 Chevrolet”, Natural Appearance **G**



Valve Covers – “427 Chevrolet”, Black Powder-Coat **H**

**F. 12499200** ⓘ  
**Valve Covers – “572 Chevrolet”**

- Used on all 572-cubic-inch crate engines and can be used on most Big-Blocks
- Cast aluminum with “572 Chevrolet” as part of the casting
- One cover has oil fill and breather holes and the second cover has the breather hole only

**NOTE:** Requires push-in oil cap P/N 12341993, breather P/N 25534355 and breather tube P/N 88962074 that incorporates a baffle in the tube.

**G. 19202588** ⓘ  
**Valve Covers – “427 Chevrolet”, Natural Appearance**

- Natural finish
- Used on the Anniversary Edition 427 crate engine
- Can be used on any Big-Block engine

**H. 19202589** ⓘ  
**Valve Covers – “427 Chevrolet”, Black Powder-Coat**

- Used on the ZZ427/480 crate engine
- Can be used on any Big-Block engine



**Valve Covers: Additional Required Components**

Part Number	Gaskets (Qty)	Bolts (Qty)	Grommets (Qty)	Oil Fillers (Qty)	Engine Application
12342093	14085759 (2)	88961871 (4)	12341988 (1)	12341993 (1)	12499121, 19201332, 12371204, 12497323, 12496963, 12371171, 19331579, 19331578, 19331576, Mark IV, V, VI BB
12495488	14085759 (2), OR Mark IV, V, VI (2)	25520079	10198941 OR 3989350	15681150	12499121, 19201332, 12371204, 12497323, 12496963, 12371171, 19331579, 19331578, 19331576, Mark IV, V, VI BB
12371244	14085759 (2)	88961871 (4)	N/A	12341993 (1)	12498793, 12498827, 12498792, 12498826, 19201333, 19201334, 19311581
25534323	14085759 (2)	88961871 (4)	N/A	12341993 (1)	12498793, 12498827, 12498792, 12498826, 19201333, 19201334, 19311581
25534374	14085759 (2)	88961871 (4)	N/A	12341993 (1)	12498793, 12498827, 12498792, 12498826, 19201333, 19201334, 19311581
12499200	14085759 (2)	88961871 (4)	12341988 (1)	12341993 (1)	12498793, 12498827, 12498792, 12498826, 19201333, 19201334, 19311581
19202588	14085759 (2)	88961871 (4)	12341988 (1)	12341993 (1)	12498793, 12498827, 12498792, 12498826, 19201333, 19201334, 19311581
19202589	14085759 (2)	88961871 (4)	12341988 (1)	12341993 (1)	12498793, 12498827, 12498792, 12498826, 19201333, 19201334, 19311581

## HARDWARE AND BREATHERS

### 88962074

#### Oil Baffle Tube (not shown)

- Pushes easily into most valve covers that have an oil baffle
- Requires breather P/N 25534355, used on ZZ572 engines

### A. 25534355

#### ZZ572 Breather

- Special breathers for the ZZ572 valve covers
- Chrome breathers are 1-3/8", hose-clamp-style with the Bowtie logo on top
- Use with oil baffle tube P/N 88962074
- Includes 2 breathers



**A** ZZ572 Breather

### B. 12341993

#### Push-In Oil Filler Cap

- For valve covers with 1.220" hole

### 19131218

#### Chrome Push-In Breather (not shown)

- 2-3/4" O.D. x 1-1/2" tall with 3/4" nipple
- Use with rubber grommet P/N 3894337



**B** Push-In Oil Filler Cap

### 3894337

#### Rubber Grommet – Bowtie Valve Covers (not shown)

- Has 15/16" I.D. x 17/32" O.D.
- Can be used to plug the oil filler hole in Bowtie valve covers or to mount a push-in breather

### 14085759

#### Valve Cover Gasket (not shown)

- Steel-reinforced gasket fits all Big-Block Chevy valve covers
- Order 2 per engine

## VALVE COVER BADGES

Designed to fit mounting area on valve covers P/N 12495488 (see page 336), these good-looking badges will fit some other Big-Block valve covers.

**NOTE:** 1 badge per package. Order 2 per engine.

### 19355535

#### Valve Cover Badge – "454" (not shown)

### C. 19355536

#### Valve Cover Badge – "502"



**C** Valve Cover Badge – "502"

## ROCKER ARM STUDS AND ACCESSORIES

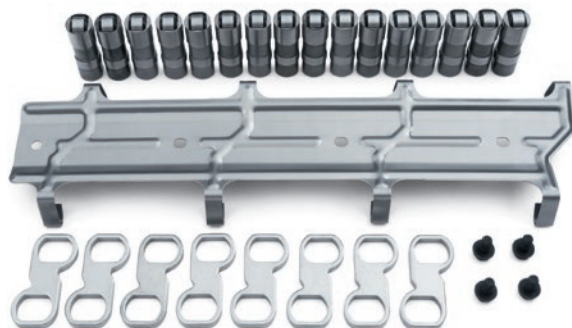
### D. 3896648

#### Rocker Adjusting Nut

- Positive locking 7/16"-20 nut for all Big-Block V-8s



**D** Rocker Adjusting Nut

Pushrod Guide Plate (3/8") **E**Hydraulic Lifter Kit **F**Hydraulic Roller Lifter Installation Kit **G**Mechanical Roller Lifter – ZZ572/720R **H**

## BIG-BLOCK GUIDE PLATES

### E. 3860038

#### Pushrod Guide Plate – 3/8"

- Designed for all 1965-1990 iron and aluminum cylinder heads with 3/8" diameter pushrods
- Slotted style with hardened steel construction, aligns rocker arms with valve stem tips on Big-Block's splayed-valve head
- 8 required for each engine

**NOTE:** Use with screw-in rocker stud P/N 3921912.

### 3879620

#### Pushrod Guide Plate – 7/16" (not shown)

- Similar to guide plate described above, but for use with heavy-duty 7/16" diameter pushrods

### 12562369

#### Pushrod Guide Plate – Gen V 454/502 style (not shown)

- Used on all Gen V 454 and 502 engines with 3/8" diameter pushrods

## VALVE LIFTERS AND COMPONENTS

### F. 12371044

#### Hydraulic Lifter Kit – set of 16

- For use on all 396, 427, 454, and 502 engines that use hydraulic flat tappet lifters
- For single-service replacement use P/N 5232720

### 17120060

#### Hydraulic Roller Lifter – ZZ572/620 (not shown)

- Roller valve lifters used on the ZZ572/620 engines
- Use with camshaft P/N 19210721, intake pushrod P/N 88961559, exhaust pushrod P/N 88961558 and rocker arm P/N 19210726

### G. 12371056

#### Hydraulic Roller Lifter Installation Kit

- Hydraulic roller lifter retainer kit can be used on all Gen VI 454 and 502 engines that are machined for hydraulic roller lifters
- Includes 16 roller lifters P/N 17120061, 8 lifter guides, 1 lifter guide retainer and 4 retainer bolts
- For single-service replacement lifter, use P/N 17120061

**NOTE:** These lifters allow more oil to the rocker arms than the late-model truck roller lifters.

### H. 19356323

#### Mechanical Roller Lifter – ZZ572/720R

- Mechanical roller valve lifters used on the ZZ572/720R engines
- Use with camshaft P/N 19210722, intake pushrod P/N 88962284, exhaust pushrod P/N 88962283 and rocker arm P/N 19210726
- Kit of 16 lifters

### 12551397

#### Roller Tappet Guides (not shown)

- Roller tappet guides used with all 502 engines and 454 HO engines
- Used with roller camshaft engines
- Sold individually; order 8 per engine

### 12551399

#### Roller Tappet Guide Retainer (not shown)

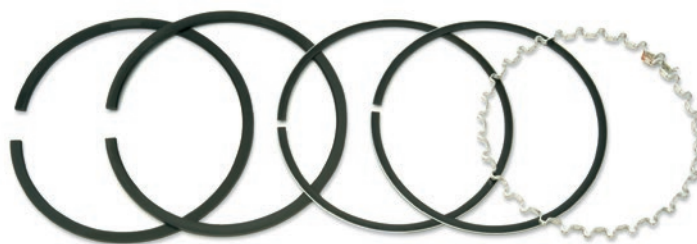
- Roller tappet guide retainer used with all 502 engines and 454 HO engines
- Used with roller camshaft engines
- Order only 1 per engine



## BIG-BLOCK CAMSHAFTS

The camshaft is one of the most important factors in determining an engine's overall performance profile and capability. The wide array of precision-engineered, extensively tested camshafts from Chevrolet Performance allows you to choose the best cam for your application. In order to avoid possible engine damage, a distributor with a melonized steel gear must be used with steel camshafts.

Part Number	Description	Duration @ .050" Lift (deg)	Maximum Lift (in)	Lobe Centerline (deg)	Technical Notes
12366543	Steel hydraulic roller	I: 224 / E: 234	I: .527 / E: .544	110	For 502/502 special engine. Must use distributor gear P/N 10456413
24502611	Steel hydraulic roller	I: 211 / E: 230	I: .510 / E: .540	112	For 454 and 502 HO engines. Must use distributor gear P/N 10456413
19210721	Steel hydraulic roller	I: 254 / E: 264	I: .632 / E: .632	112	For ZZ572/620 engine
19210722	Steel hydraulic roller	I: 278 / E: 282	I: .714 / E: .714	112	For ZZ572/720 engine



## PISTONS AND PISTON RINGS

Pistons and rings operate in a very explosive environment, so they have to be extremely tough. Chevrolet Performance pistons and rings are designed to withstand the rigors of high-performance engines. The pistons are factory-tested for quality assurance. Chevrolet Performance pistons are sold in a variety of sizes and compression ratios. There are pistons for GM Big-Block engines ranging in displacement from 427 cubic inches to 572 cubic inches. Pistons are sold individually and are fitted with wrist pins.

**NOTE:** Part numbers are for one piston; order eight per engine.

### Big-Block Pistons

Part Number	Engine Size	Bore Size	Oversize	Rod Length	Pin Type	Compression Ratio	Chamber Size	Ring Size	Description
12533507	502	4.470"	—	6.135"	Pressed	8.75:1	118cc	5/64", 1/16", 3/16"	Forged Gen V and Gen VI 502 replacement
88962925	572	4.560"	—	6.535"	Floating	9.6:1	118cc	1/16", 1/16", 3/16"	Forged 572/620
88963227	572	4.560"	—	6.535"	Floating	12.0:1	118cc	1/16", 1/16", 3/16"	Forged 572/720R

### Big-Block Piston Rings

Part Number	Bore Size	Oversize	Ring Thickness	Description
12523921	4.250"	Standard	5/64", 5/64", 3/16"	Standard-size ring pack for Gen V 454 HO
12524293	4.470"	Standard	5/64", 1/16", 3/16"	Standard-size low-tension ring pack for all 502 engines
12524294	4.470"	+ .030"	5/64", 1/16", 3/16"	Oversize low-tension ring pack for all 502 engines
19356319	4.560"	Standard	1/16", 1/16", 3/16"	Standard-size ring pack for 572 engines

Camshaft Bearings – 572 Engine **A**Forged Steel Connecting Rod **B**572 Connecting Rod **C**572 Connecting Rod Bearing Kit **D**

## CAMSHAFT COMPONENTS

### A. 12499434

#### Camshaft Bearings – 572 Engine

- 5 standard-size premium camshaft bearings for the ZZ572 engine

## CONNECTING RODS AND COMPONENTS

### B. 19170198

#### Forged Steel Connecting Rod

- Magnafluxed 4340 steel with heavy-duty 7/16" bolts
- Machined for pressed piston pins and color-coded white
- Used in Gen V 454 and 502 engines
- 6.135" c-c length

### 19211226

#### 427 Forged Connecting Rod (not shown)

- 4340 Steel with 7/16" heavy duty bolts
- Machined for pressed piston pins
- Used in 427 Anniversary and ZZ427 engines
- Big end chamfered for large crank pin radius
- 6.135" c-c length

### C. 88962926

#### 572 Connecting Rod

- Forged 4340 steel H-beam for all 572 engines
- 6.535" c-c length
- Use rod bearing P/N 88961556

### D. 88961556

#### 572 Connecting Rod Bearing Kit

- Standard-size, premium connecting rod bearings
- Includes all 8 rod bearing sets



Crankshaft, Forged Steel (Gen V and Gen VI 502)

## CRANKSHAFTS

Crankshafts are a critical, central component of any engine. Strength and durability are important traits of a great crankshaft. Chevrolet Performance crankshafts are precision-engineered to be both strong and durable. Chevrolet Performance understands how catastrophic crankshaft failure can be, so that's why our crankshafts are manufactured to such exacting specifications and tested to withstand the forces of high-performance engines. These crankshafts are the same tough parts used in Chevrolet Performance crate engines.

Part Number	Description	Technical Notes
14096983	Crankshaft, Forged Steel (Gen V and Gen VI 454) (not shown)	Externally balanced. Forged 1053 steel crankshaft with 1-piece rear main seal
10183723	Crankshaft, Forged Steel (Gen V and Gen VI 502)	Externally balanced. Cross-drilled. Nitride-treated forged 1053 steel crankshaft with 1-piece rear main seal. Forging P/N 14097044
19171620	Crankshaft, Forged Steel (Gen V and Gen VI 427)(not shown)	Steel crankshaft with 3.750" stroke for 1991-and-later, 427-cubic-inch engines. 1-piece rear main seal. Requires chamfered connecting rods (P/N 19211226 or 88962926) and rod bearings P/N 88961556. Used in ZZ427 and Anniversary Edition 427 engines. Internally balanced
14061685	Roller Pilot Bearing (not shown)	Used in high-performance manual transmission applications

## BALANCERS

Balancers are relatively small parts that play a big role in helping engines run smoothly. Balancers are also known as torsional dampers or harmonic balancers, which is indicative of how they help control unwanted crankshaft vibrations. By controlling vibrations, Chevrolet Performance balancers help engines run smoothly, which also extends engine life.

### 10216339

454 and 502 with 4.000" stroke crank, 1970 to present (not shown)

- 8" Outside Diameter
- Counterweighted for externally balanced engines

### A. 88962814

427/572 Balancer

- 8" Outside Diameter
- This internal balance damper is designed with inner and outer shells
- Utilizes matched O-rings to control destructive crankshaft vibrations
- Black zinc chromate finish
- Laser engraved 360° timing marks



A 427/572 Balancer

14096987 Flywheel  
(see chart below)



12561217 Flexplate  
(see chart below)



### FLYWHEELS AND FLEXPATES

Chevrolet Performance offers both internally and externally balanced flywheels and flexplates. It is critical that you use the correct design for your specific engine application. Engines with one-piece crankshaft seals require externally balanced flywheels or flexplates (except for ZZ427, ZZ572/620, ZZ572/720R and the Anniversary Edition 427). Check the accompanying charts to find the correct parts for specific engine applications.

#### Big-Block Flywheels

Part Number	Year of Engine	Outside Diameter	Crank Flange Bolt Pattern	Clutch Diameter	Starter Ring Gear Teeth	Technical Notes
14085720	1965-present	12.750"	3.580"	10.4"	153	Lightweight nodular iron; weighs approximately 15 lbs; for internally balanced engines
3991469	1965-present	14"	3.580"	11"	168	Use with internally balanced engines
14096987	1991-present	14"	3.580"	11"	168	Lightweight nodular iron. For externally balanced engines
12582964	1965-present	14"	3.580"	11.500"	168	Used with 427 or 572 crate engine. Internally balanced

#### Big-Block Flexplates

Part Number	Year of Engine	Outside Diameter	Crank Flange Bolt Pattern	Converter Bolt Pattern	Starter Ring Gear Teeth	Technical Notes
10185034	1991-up	14"	3.580"	10.750" and 11.500"	168	Use with forged steel crank. Has dual-converter bolt pattern (502 & 454 1-piece rear main seal)
12561217	1991-up	14"	3.580"	11.500"	168	427 crate engine production internally balanced (.100" thick)
471598	1965-present	14"	3.580"	10.750" and 11.500"	168	For internally balanced engines. Use with 572/620 crate engine. Has dual-converter pattern (.120" thick)
14001992	1970-1990	14"	3.580"	11.500"	168	For externally balanced 454 Mark IV 2-piece rear main seal engines

#### Bolts and Dowels

Part Number	Description	Technical Notes
12337973	Flywheel Bolt (not shown)	Fits all Chevy Small-Block V-8, Big-Block V-8 and 90° V-6 engines. Sold individually; 6 required per engine
10046031	Flywheel Dowel (Big-Block, not shown)	Highly recommended for all high-performance and competition Big-Block engines
1453658	Bellhousing Dowel, Clutch Housing/Transmission Dowel (Big-Block) (not shown)	Use with Big-Block engine. Sold individually; 2 required per engine
3727207	Flexplate Bolt (not shown)	Fits all Chevy Small-Block V-8, Big-Block V-8 and 90° V-6 engines. Sold individually; 6 required per engine



Timing Chain Kit – 502, second design Gen VI **B**



Timing Chain – 502, second design Gen VI **C**



Camshaft Bolt **D**

### TIMING CHAINS AND SPROCKETS

Chevrolet Performance's strong, accurate timing chains and sprockets provide top performance and dependable service.

#### B. 12371053

##### Timing Chain Kit – 502, second design Gen VI

- Heavy-duty timing chain kit for all second-design 502 Gen VI roller-lifter engines with aluminum front timing cover
- Kit includes chain P/N 10114177, crankshaft sprocket P/N 12550039, camshaft sprocket P/N 12551401, camshaft retainer and bolts
- Also used in 572

#### C. 10114177

##### Timing Chain – 502, second-design Gen VI

- Single-roller design for all second-design 502 Gen VI engines
- Use with crankshaft sprocket P/N 12550039 and camshaft sprocket P/N 12551401

#### 12554553

##### Camshaft Dowel Pin (not shown)

#### D. 9424877

##### Camshaft Bolt

- 5/16"-18 x 0.75" bolt

## WATER PUMPS AND ACCESSORY DRIVE SYSTEMS

### A. 19168602

#### Aluminum Water Pump – Short-Style

- Lightweight standard-rotation pump has reinforced snout and large-diameter hub with dual bolt patterns for early- and late-model pulleys
- Has short mounting legs
- Use with early-design V-belt drive rotation

### B. 19168606

#### Cast-iron Water Pump – Long-Style

- Same standard-rotation pump used on all Chevrolet Performance 454 and 502 crate engines
- Not for use with a serpentine belt system

### C. 19366895

#### Serpentine Accessory Drive Belt System – with Air Conditioning

- Deluxe kit includes all the components and hardware necessary to install on a 9.800" deck or 10.200" tall deck engine (including bolts, nuts and spacer)
- Belt included

#### The system includes:

19152476	Alternator Assembly (cs130, reman)
19319858	Power Steering Pump (reman)
19168601	Water Pump Kit
88964862	A/C Compressor, R134a
10187612	A/C Compressor Bracket
10187613	A/C Compressor Bracket
10108470	Water Outlet
19245468	Crankshaft Pulley
88986828	Belt (water pump, A/C, alternator)
88986813	Belt (fan, water pump, A/C)
12552359	Tensioner
10129560	Idler Pulley
19367392	Fan and Water Pump Pulley
6272959	Thermal Bypass Hose Connector
11610236	Clamp
1485552	Heater Hose
12605677	Power Steering Pump Pulley
88961892	Power Steering Bracket (tall deck)
10187611	Alternator Bracket
10187610	Alternator/Power Steering Bracket

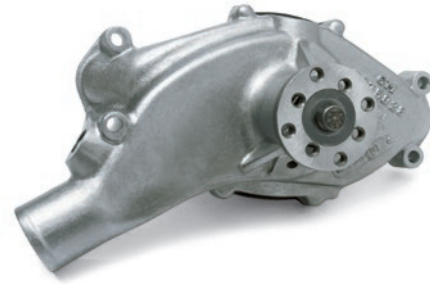
### 19366896

#### Serpentine Accessory Drive Belt System – without Air Conditioning (not shown)

- Deluxe kit includes all the components and hardware necessary to install on a 9.800" deck or 10.200" tall deck engine
- Kit includes hardware and belt

#### The system includes:

19152476	Alternator Assembly (cs130, reman)
19319858	Power Steering Pump (reman)
19168601	Water Pump Kit
10108470	Water Outlet
19245468	Crankshaft Pulley
88986828	Belt (water pump, A/C, alternator)
88986813	Belt (fan, water pump, A/C)
12552359	Tensioner
10085760	Fan and Water Pump Pulley
6272959	Thermal Bypass Hose Connector
11610236	Clamp
1485552	Heater Hose
12605677	Power Steering Pump Pulley
88961892	Power Steering Bracket (tall deck)
10187611	Alternator Bracket
10187610	Alternator/Power Steering Bracket
10055890	Idler Pulley



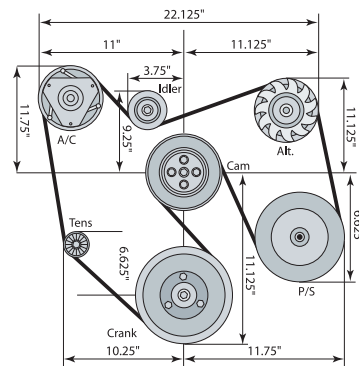
**A** Aluminum Water Pump – Short-Style



**B** Cast-iron Water Pump – Long-Style



**C** Serpentine Accessory Drive Belt System – with Air Conditioning



**C** Serpentine Accessory Drive Belt System – with A/C (Diagram)



Corvette Oil Pan – 1965–1974 **D**6-Quart Oil Pan – Gen V and Gen VI **E**4-Quart Oil Pan Kit – Gen V and Gen VI **F**Dipstick Tube – 6-Quart **G**Dipstick Tube – 4-Quart **H**

## OIL PANS, OIL PUMPS, GASKETS AND COMPONENTS

Oil is an engine's lifeblood and a high quality Chevrolet Performance oil pan is what keeps it where it belongs. Properly designed and manufactured oil pans fit right, and when used with matching Chevrolet Performance gaskets, prevent leaks. We have oil pans for street and competition applications. Oil pans are sold without dipsticks or other hardware unless otherwise noted.

### D. 14091356

#### Corvette Oil Pan – 1965–1974

- 5-quart pan has a trap-door baffle that controls oil slosh during cornering and heavy braking
- Windage tray is included and requires four mounting studs, P/N 3902885
- Used on LS7 engine assembly P/N 3965774

### E. 10240721

#### 6-Quart Oil Pan – Gen V and Gen VI

- Six-quart pan fits all 1991-and-newer Gen V and Gen VI, 427, 454, 502 and 572 engines

### F. 12495360

#### 4-Quart Oil Pan Kit – Gen V and Gen VI

- Fits 1991-and-newer Gen V and Gen VI 427, 454 and 502 engines
- Fits many early-model Chevelles and Camaros
- Includes a 4-quart oil pan, 4 main cap-bolts, oil pump screen, oil level tube, oil level gauge, and oil pan gasket
- Pan is not available separately

*NOTE: Not intended for competition or spirited street driving. Oil sump capacity is insufficient for performance driving. Oil system starvation may result from expended high RPM operation, hard cornering or rapid acceleration.*

### 12557083

#### Dipstick – 6-Quart (not shown)

- For use with production 6-quart oil pan P/N 10240721 or P/N 14103141
- Use oil dipstick tube P/N 12550533 and seal P/N 274244

### G. 12550533

#### Dipstick Tube – 6-Quart

- For use with production 6-quart oil pan P/N 10240721 or P/N 14103141
- Use oil dipstick P/N 12557083 and seal P/N 274244

### 274244

#### Oil Dipstick Tube Seal – 6-Quart (not shown)

- For use with the production 6-quart oil pan P/N 10240721 or P/N 14103141
- Use oil dipstick tube P/N 12550533 and dipstick P/N 12557083

### 3989391

#### Dipstick – 4-Quart (not shown)

- For use with 4-quart oil pan kit P/N 12495360 for all Gen V and Gen VI engines
- Use dipstick tube P/N 329231

### H. 329231

#### Dipstick Tube – 4-Quart

- For use with 4-quart oil pan kit P/N 12495360
- Use oil dipstick P/N 3989391

## BIG-BLOCK COMPONENTS

*Oil Pans, Oil Pumps, Gaskets and Components continued*

### A. 14097040

#### Windage Tray

- Use with the Gen V and Gen VI 454 and 502 engines



**A** Windage Tray



**B** Windage Tray

### B. 3967854

#### Windage Tray

- Separates the oil from the spinning crank assembly to reduce aeration of the oil, aids in oil control and minimizes oil slosh under hard braking
- Use with oil pan P/N 14091356
- Requires four mounting studs P/N 3902885

### C. 88962187

#### Windage Tray – 572 Engine

- Used on all 572-cubic-inch engines
- Use with oil pan P/N 14091356
- Requires four mounting studs P/N 88958656



**C** Windage Tray – 572 Engine

### D. 19131250

#### Oil Pump and Pick-Up – 572 Engine

- For use with all 572-cubic-inch engines
- Use with oil pan P/N 10240721, oil pan gasket P/N 19213986 and windage tray P/N 88962187



**D** Oil Pump and Pick-Up – 572 Engine

### E. 3865886

#### Oil Pump Shaft

- Heavy-duty all-metal
- Intermediate shaft fits all Big-Block engines

### 19210599

#### Oil Pump and Pick-Up – Gen V and Gen VI (not shown)

- For use with the Gen V and Gen VI 454 and 502 engines with 1-piece rear main seal
- Pump has 1.300" gears and will fit Mark IV engines
- Distance from the mounting surface to the bottom of the screen is 5.870"

**NOTE:** Tack-welding pick-up tube to pump is recommended.

### 3955281

#### Oil Pump Pick-Up (not shown)

- Distance from pump mounting surface to lowest point of screen is 4.880"

**NOTE:** Weld or braze the pick-up tube to the pump cover for off-highway applications.



**E** Oil Pump Shaft

### F. 19299222

#### Oil Filter Adapter (fits Mark IV Blocks only)

- Mounts a spin-on cartridge oil filter
- Contains a filter bypass valve used on all V-8 engines

### G. 25013759

#### Oil Cooler Bypass Valve

- For high-performance and Bowtie Big-Blocks with 4-bolt main bearing caps
- Must be installed in the rear hole behind the oil filter adapter bolt to route oil through the cooler

### 24241872

#### Magnetic Drain Plug (not shown)

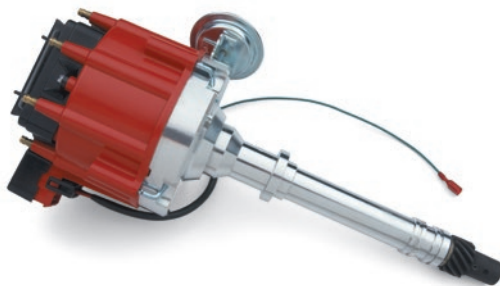
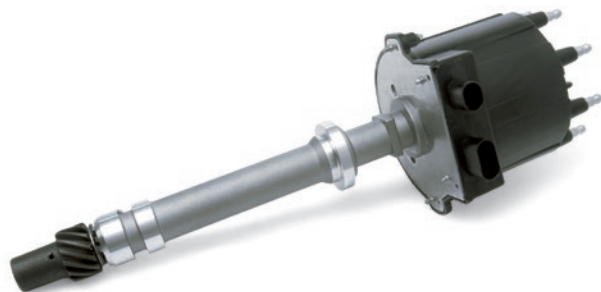
- Catches and holds small pieces of metal before they can cause engine damage



**F** Oil Filter Adapter



**G** Oil Cooler Bypass Valve

Distributor - HEI **H**Distributor - Billet HEI **I**Distributor - Ram Jet 350 & Ram Jet 502 **J**Distributor - Adjustable Slip Collar **K**

## DISTRIBUTORS AND COMPONENTS

The high-quality distributors in this group are interchangeable with Small-Block Chevrolet V-8 components. Chevrolet Performance distributors cannot be used with Tall-Deck Bowtie blocks, except adjustable distributor P/N 10093387.

### H. 93440806

#### Distributor - HEI

- Cast aluminum
- High-performance mechanical advance curve
- Vacuum advance canister included
- Use connector P/N 12167658 to attach tachometer and 12-volt power supply wire to distributor
- Includes module P/N 19180771, cap P/N 19110931 and rotor P/N 19110934

### I. 88961867

#### Distributor - Billet HEI

- Chevrolet Performance's most powerful and durable distributor
- For strength and high rpm stability the oversized shaft is guided by a sealed ball bearing and long sintered bushing
- Treated coating on the shaft provides low friction
- Advance assembly features chrome-moly weights that slide on nylon pads for smooth timing advancement through the entire rpm range
- Vacuum advance canister and billet aluminum housing is CNC-machined for greater accuracy
- Has melonized cam drive gear P/N 10456413 for steel roller camshafts
- High-quality cap with brass terminals

### J. 1104060

#### Distributor - Ram Jet 350 and Ram Jet 502

- Used on the fuel-injected Ram Jet 350 and Ram Jet 502
- Includes ignition module P/N 10482830, cap P/N 19166099 and rotor P/N 10477219

### 1103952

#### Distributor - Late-Model EFI (not shown)

- Used on late-model V-8 engines with fuel injection and computer controls
- Kit includes ignition module, cap and rotor

### K. 10093387

#### Distributor - Competition Adjustable Slip Collar

- Designed primarily for competition use
- Billet-aluminum housing, ball-bearing guide and adjustable mechanical-advance assembly
- Magnetic pickup provides accurate trigger signals to Chevrolet CDI Ignition Box (not included)
- Uses a standard Chevrolet V-8 cap and rotor
- Will clear most induction systems
- Slip collar that can be adjusted to make up for block or head machining, or a tall-deck Bowtie block

### 19052845

#### Distributor Gear (not shown)

- Melonized iron gear is required on all crate engines with steel roller camshafts
- Assembly without using this gear may affect the warranty

### 10456413

#### Distributor Gear (not shown)

- Melonized iron gear is required on all Chevrolet Performance crate engines

**NOTE:** Supplied on distributors P/N 93440806 and P/N 88961867

### 12167658

#### Connector - HEI Distributor Power and Tachometer (not shown)

- Used to attach the power and tachometer wires to the cap of the HEI distributor

### 12498335

#### Coil - HEI (not shown)

- Production HEI coil

## INTAKE MANIFOLDS, GASKETS AND COMPONENTS

The wide range of Chevrolet Performance intake manifolds are cast-iron and aluminum, for carbureted and fuel-injected applications. These intake manifolds were designed specifically for GM engines, so you know they will deliver optimum performance. Due to the profile of some Chevrolet Performance high-rise intake manifolds, hood clearance should be carefully checked before ordering an intake manifold.

### A. 14097092

#### Intake Manifold – Oval-Port, iron, spread bore

- Economical iron 4-bbl intake manifold
- Fits all 396–502 engines with large oval-port heads

**NOTE:** Open carburetor spacer is not recommended with use of dual-plane manifolds.



A Intake Manifold – Oval Port, iron

### B. 19131359

#### High-Rise Intake Manifold – Rectangular-Port, square bore, Holley Carburetors

- Aluminum, dual-plane manifold can be used with high-performance cast-iron or aluminum rectangular port heads
- Same as used on 454 HO and 502 HO engine assemblies

**NOTE:** Ports do not match Bowtie cylinder heads P/N 14044861 and P/N 12363425.

**NOTE:** Open carburetor spacer is not recommended with use of dual-plane manifolds.



B High-Rise Intake Manifold – Rectangular Port

### C. 12363420

#### High-Rise Intake Manifold – Oval-Port

- Designed for all 396-502 engines with GM aluminum heads (1975 and earlier) and large oval-port iron heads
- Has a dual-plane design with spread bore flange and a dual-bolt pattern
- Has no provisions for a hot-air choke, but will accept a divorced choke or electric choke
- Accepts air conditioning and alternator brackets
- Use intake manifold gasket P/N 12366985 and bolt kit P/N 12367959

**NOTE:** May not fit on many Corvette models. Manifold height is 6" at the rear and 4.5" in front. Check for hood clearance before ordering.

**NOTE:** Open carburetor spacer is not recommended with use of dual-plane manifolds.



C High-Rise Intake Manifold – Oval Port

### 12363421

#### High-Rise CNC-Port-Matched Intake Manifold – Oval-Port, spread bore (not shown)

- Similar manifold design as P/N 12363420 (see above), but it is "CNC" port-matched to Chevrolet Performance oval-port aluminum cylinder heads

**NOTE:** Open carburetor spacer is not recommended with use of dual-plane manifolds.

### D. 12363406

#### Intake Manifold – Oval-Port, square bore, Holley Carburetors

- Same as manifold P/N 12363420 (see above), but designed for use with a Holley carburetor
- Dual-plane design requires bolt kit P/N 12367959, which includes 16 bolts (8740 chrome-moly 3/8-16 x 1.5" with 3/8" hex head and 16 5/8" O.D. washers), and manifold gasket kit P/N 12366985
- Accepts air conditioning and alternator brackets and a late-model water neck

**NOTE:** Will not fit production Corvettes, and may not fit Chevilles. Manifold carb flange height is 4.450".

**NOTE:** Open carburetor spacer is not recommended with use of dual-plane manifolds.



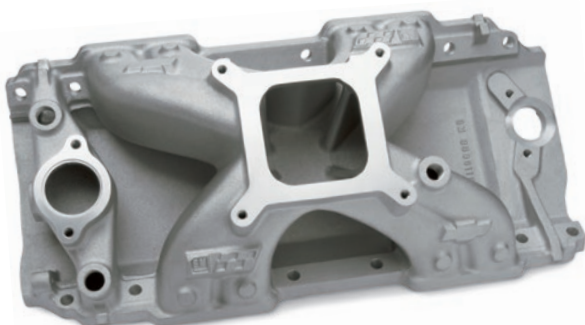
D Intake Manifold – Oval Port, Holley Carburetors

CNC-Port-Matched Intake Manifold – Oval Port, Holley Carburetors **E**

**E. 12363407** ⓘ ⓘ  
**CNC-Port-Matched Intake Manifold – Oval-Port,  
 square bore, Holley Carburetors**

- Same as P/N 12363406 (see previous page), except it has been CNC-port-matched for GM aluminum oval-port heads with large oval-port heads (1975-and-older), and all aluminum heads with oval-ports

**NOTE:** Open carburetor spacer is not recommended with use of dual-plane manifolds.

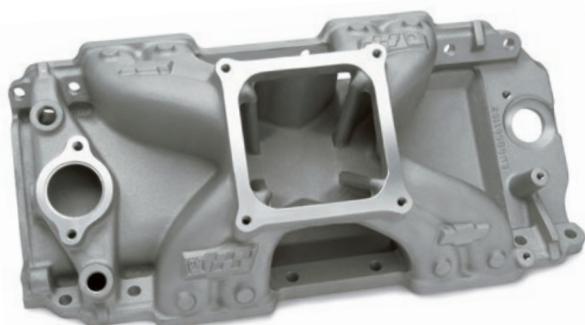
Intake Manifold – ZZ572/620 Engine **F**

**F. 88961161** ⓘ ⓘ  
**Intake Manifold – ZZ572/620 Engine, square bore,  
 Holley Carburetors**

- Aluminum single-plane intake manifold is used on the ZZ572/620 engine
- The carburetor flange is for a 4150-style carburetor
- Use intake gasket P/N 88962213
- For tall-deck blocks

**G. 88962218** ⓘ ⓘ  
**Intake Manifold – ZZ572/720R Engine**

- Aluminum single-plane intake manifold is used on the ZZ572/720R engine
- The carburetor flange is for a 4500 Dominator-style carburetor
- Use intake gasket P/N 88962213
- For tall-deck blocks

Intake Manifold – ZZ572/720R Engine **G**

### Intake Manifolds: Additional Required Components

Part Number	Gaskets (Qty)	Bolts (Qty)	Engine Application
12464484	12366985 (1)	12497460 (1)	12499121
12464482	12366985 (1)	12367959 (1)	12499121
88961161	88962213 (1)	12367959 (1)	19201333, 19331583
12363420	12366985 (1)	12367959 (1)	12498777, 19331574, BB oval-port high-rise
12363407	12366985 (1)	12367959 (1)	19201332, 12371171, 19331579, CNC version of 12363406
19131359	12506106 (2)	10198997 (14)	12568774, BB dual-plane
88962218	88962213 (1)	12367959 (1)	19201334, 19331585



Parts intended for competition use only.  
 See page 2 for details.



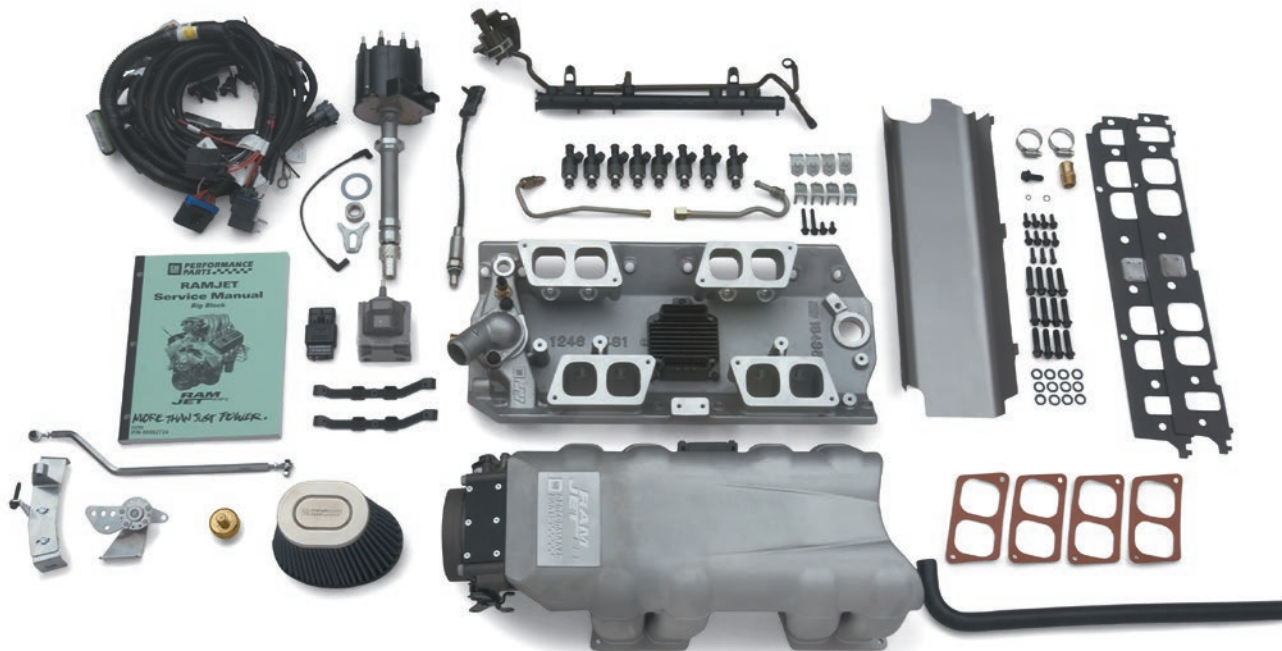
Additional components required  
 for installation.



PERFORMANCE

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## RAM JET 502 COMPONENTS



### Ram Jet Fuel Injection Kit, with MEFI-4 Electronics

- Retro-fit fuel injection kit is calibrated for a 502/502 Chevrolet Performance engine and is the same as used on the Ram Jet 502 P/N 12499121
- May be used on other Big-Block applications by replacing the ECU unit with an aftermarket unit with the proper calibration
- Includes brackets, sensors, bolts, nuts, gaskets and other small parts, including:

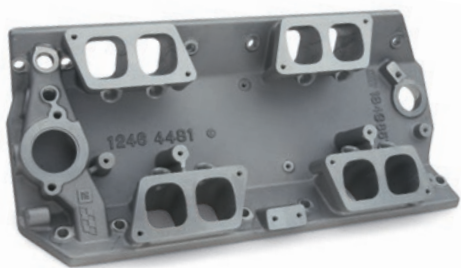
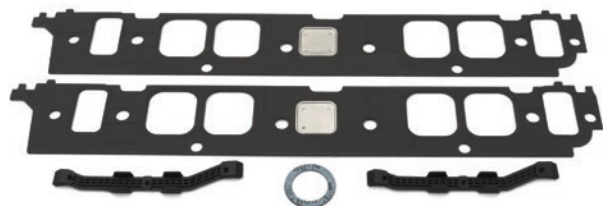
Part Number	Description	Quantity
88962744	Instruction Manual	1
12489400	Diagnostic Trouble Code Tool	1
12555320	Intake Manifold Oil Shield	1
12366985	Gasket Package	1
12367959	Bolt/Screw Package	1
12489372	Upper Intake Manifold Gasket	1
12487372	Fuel Feed Hose	1
10216948	Tube Assembly-Fuel Press Regulator	1
88961968	Engine Harness Assembly	1
10456208	Knock Sensor	1
12489595	Bracket Assembly, Transmission Cable	1
12489596	Bracket Assembly, Transmission, Throttle Cable	1
12489597	Rod, Throttle Control	1
1104060	Distributor	2
1115491	Ignition Coil	1
12464482	Lower Intake Manifold	1
12464484	Upper Intake Manifold	1
17113524	Body Assembly Throttle	1
12490257	Air Filter Kit	1
12569240	MAP Sensor	1
25036751	Intake Air Temperature Sensor	1
17113222	Fuel Injector Retainer Kit	1
17120039	Rail Assembly, Multi-Port Fuel Injection	1
19245527	Fuel Pressure Regulator Assembly	1
88962718	Module Assembly Engine Cont.	1
15326386	Coolant Temperature Sensor	1
19178918	O2 Sensor	1
12487373	Connector, Fuel Rtn. Line	1

### Electronic Control Units & Components

#### 88961968

#### MEFI 4 ECU Harness – Ram Jet 502 (not shown)

- Used in the MEFI 4 Ram Jet 502 P/N 12499121 with the MEFI 4 closed-loop oxygen sensor-equipped system
- Use with MEFI 4 ECU P/N 88962718

Lower Manifold - 502 Ram Jet **A**Upper Manifold - 502 Ram Jet **B**Oil Shield **C**Gasket, Aluminum Oval-Port Heads **D**Bolt Kit, Intake Manifold **E**Water Neck **F****A. 12464482**  **Lower Manifold - 502 Ram Jet**

- Aluminum lower portion of the intake manifold is used on Ram Jet 502 crate engine P/N 12499121
- Use with upper manifold P/N 12464484 (see below), upper manifold gasket P/N 12489372 and bolt package P/N 12497460

**B. 12464484**  **Upper Manifold - 502 Ram Jet**

- Aluminum upper portion of the intake manifold is used on Ram Jet 502 crate engine P/N 12499121
- Use with lower manifold P/N 12464482 (see above), upper manifold gasket P/N 12489372 and bolt package P/N 12497460

**MANIFOLD GASKETS AND COMPONENTS****C. 12555320****Oil Shield**

- Isolates hot engine oil from the air/fuel mixture

**D. 12366985****Gasket - Aluminum Oval-Port Heads**

- Designed for Big-Block aluminum heads P/N 12363390, P/N 12363392, P/N 12363399, P/N 19331425, P/N 19331424 and P/N 19331422
- Use with manifold P/N 12363406, P/N 12363407, P/N 12363420 or P/N 12363421

**88962213****Intake Manifold Gasket (not shown)**

- Use on all Big-Block engines with rectangular intake port heads 396- through 572-cubic-inch
- Includes 2 gaskets

**12506106****Gasket - 454 and 502 Engines (not shown)**

- Used on 454 and 502 engines; with restricted heat crossover passages
- 1 gasket per package; order 2 per engine.

**E. 12367959****Bolt Kit - Intake Manifold**

- For any Big-Block Chevrolet engine
- Includes 16 bolts: 3/8"-16 x 1.5" w/ wide, underhead flange with a 7/16" hex head
- Rated at 170,000 psi and will give consistent torque load
- Includes 16 hardened flat washers

**NOTE:** Four of these washers are smaller in diameter for use around the front water passages.

**CHROME WATER NECKS****F. 12342024****Water Neck**

- Chrome water neck with neoprene O-ring and chrome bolts
- For 1966-1975 full-size Chevrolet, Camaro, and Chevelle V-8 engines

**10108470****Aluminum Water Outlet (not shown)**

Parts intended for competition use only. See page 2 for details.



Additional components required for installation. See page 349.



PERFORMANCE

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## STARTERS

Flywheels with two different diameters are used on Chevrolet Small-Block, Big-Block, and 90° V-6 engines. Large flywheels are 14" in diameter and have 168 teeth on the starter ring gear. Small-diameter flywheels are 12.750" in diameter, with 153 teeth on the ring gear.

This difference in flywheel diameters requires two distinct starter housings. Starter noses used with large-diameter flywheels have two offset bolt holes, while starters for small flywheels have two bolt holes that are parallel to the back of the block. Most Chevy blocks are drilled for both types of starters.

### A. 12361146 ⓘ

#### High-Torque Mini Starter

- Gear reduction starter is designed for 1958-1996 V-8 and all 90° V-6 engines
- Compact design provides increased clearance
- Weighs only 10.5 pounds and has a gear reduction of 3.75:1
- Equipped with a dual bolt pattern for 12.750" (153-tooth) and 14" (168-tooth) flywheels
- Housing can be rotated to clear exhaust systems
- Includes starter, mounting bolts, shims, gaskets and electrical connectors

**NOTE:** Not recommended for competition use.

### B. 12363128 ⓘ

#### High-Torque Mini Starter – Chrome

- Same as starter P/N 12361146 (see above), but with a chrome housing

### C. 10465143 ⓘ

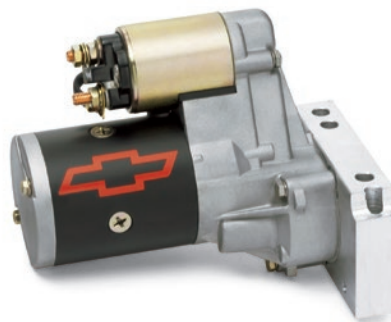
#### Lightweight Starter (remanufactured)

- Lightweight high-performance starter was originally used on 1993-1997 Camaros and Firebirds with the LT1 engine
- Can be used on any Small-Block or Big-Block engine with a 12.750", 153-tooth flywheel

### D. 19302919 ⓘ

#### Lightweight Starter – Big-Block and Small-Block

- Gear reduction starter can be used on Big-Block and Small-Block engines with a 14", 168-tooth flywheel



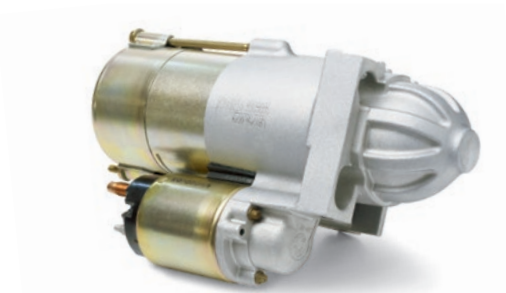
**A** High-Torque Mini Starter



**B** High-Torque Mini Starter – Chrome



**C** Lightweight Starter – 12.750" Flywheel (remanufactured)



**D** Lightweight Starter – 14" Flywheel

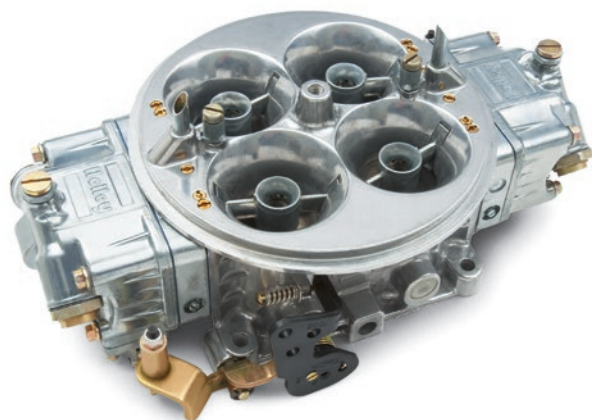


## Starters: Additional Required Components

Part Number	Bolts (Qty)	Engine Application
12361146	12338064 (2)	Big-Block
10465143	12338064 (2)	Big-Block
12606096, 19302919	12338064 (2)	Big-Block and 12499121, 12496962, 12497323, 12371171, 19201332
12363128	12338064 (2)	Big-Block





Carburetor – Holley 850-cfm **E**Carburetor – Holley 870-cfm **F**Carburetor – Holley Dominator 1150-cfm **G**

## CARBURETORS AND THROTTLE BODIES

Chevrolet Performance has the right carburetor or throttle body to complete your new crate engine, or give life to your rebuilt engine. Then, top off your engine with one of our great-looking air cleaners.

### Carburetors

#### 19170093

##### Carburetor – Holley 770-cfm (not shown)

- Holley 4150-style 770-cfm 4-bbl carburetor
- Features show-car-quality polished finish
- Dual feed, center-hung float bowls
- Vacuum secondaries
- Automatic electric choke
- Quick-change adjustable vacuum secondary
- Recommended for Small-Block and Big-Block engines, including competition and off-road vehicles
- Bolts and gaskets included
- Replaces Holley 4160 750-cfm carburetor P/N 12485506

#### E. 19170095

##### Carburetor – Holley 850-cfm

- Holley 4150-style 850-cfm 4-bbl carburetor
- Features show-car-quality polished finish
- Mechanical secondaries
- Electric choke
- Four-corner idle adjustment
- Power valve blowout protection
- Custom-calibrated for the ZZ572/620 crate engine
- Recommended for 502 crate engines and suitable for Big-Block engines, including competition and off-road vehicles
- Bolts and gaskets included
- Replaces Holley 4160 850-cfm carburetor P/N 88961560

**NOTE:** Carburetor can only be recalibrated for use with other large-displacement engines.

#### F. 19170094

##### Carburetor – Holley 870-cfm

- Holley 4150-style 870-cfm 4-bbl carburetor
- Features show-car-quality polished finish
- Dual feed, center-hung float bowls
- Vacuum secondaries
- Automatic electric choke
- Quick-change adjustable vacuum secondary
- Recommended for 502 crate engines and suitable for Big-Block engines, including competition and off-road vehicles
- Bolts and gaskets included
- Replaces 4150-style 850-cfm carburetor P/N 12366996

#### G. 19170096

##### Carburetor – Holley Dominator 1150-cfm

- Dominator-style 1150-cfm 4-bbl carburetor
- Features show-car-quality polished finish
- Mechanical secondaries
- Four-corner idle adjustment
- Power valve blowout protection
- Custom-calibrated for the ZZ572/720R crate engine
- Bolts and gaskets included
- Replaces 4500-style 1090-cfm carburetor P/N 88962217

### Throttle Bodies

#### 17113524

##### Throttle Body – Ram Jet 502 (not shown)

- Used on the Ram Jet 502 crate engine
- Use throttle body gasket P/N 10105379 and bolt P/N 11516344 for installation
- Dual 49.9mm blades

## AIR CLEANERS

### A. 12342080

#### Air Cleaner – Chevrolet Logo, High-Performance Design

- 14" round high-performance style air cleaner has chrome lid with embossed Chevrolet name
- Fits most 4-bbl and 2-bbl carburetors
- Will not fit Dominator-style carburetors
- Bowtie nut not included

**NOTE:** Check clearance between hood and top of air cleaner. Minimum clearance is 3.750" from top of carburetor gasket area to underside of hood.



**A** Air Cleaner – Chevrolet Logo, High Performance Design

### B. 12342071

#### Air Cleaner – Chevrolet Logo, Classic Design

- 14" round classic-style air cleaner has chrome lid with embossed Chevrolet name and Bowtie attaching nut
- Fits most 4-bbl and 2-bbl carburetors
- Will not fit Dominator-style carburetors

### 12490257

#### Air Cleaner – Ram Jet 502 (not shown)

- Designed for use with throttle body on Ram Jet 502 crate engine
- Can be used on other applications



**B** Air Cleaner – Chevrolet Logo, Classic Design

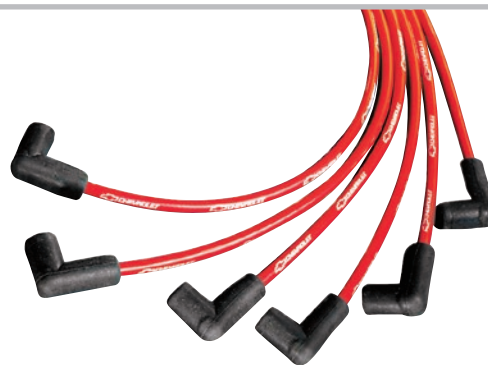
## SPARK PLUG WIRES

### C. 12368384

#### Chevrolet Bowtie Logo Wires

Chevrolet Performance spark plug wire kits are designed to fit your GM engine, eliminating the guesswork in selecting the correct length. These performance 8mm spark plug wires exhibit only 600 ohms per foot of resistance, with high noise suppression capabilities. Features include red wires with white Chevrolet insignia and black boots. Manufactured with double-wall silicone construction.

- Kits include a 10" coil wire for engines, such as Ram Jet 350 and ZZ572 engines that have remote-coil HEI, plus four wire separators and HEI terminals and boots for the distributor cap.
- Custom-fit set designed to be used with black wire loom P/N 12495502



**C** Spark Plug Wires – Chevrolet Bowtie Logo

### D. 12495502

#### Wire Loom Kit – Big Block

- Used on late-model Big-Block trucks
- Supplied with one left-hand support P/N 12553397, one right-hand support P/N 12553398, three four-wire retainers P/N 88891792, two three-wire retainers P/N 12163607, two two-wire retainers P/N 12132229, and two single-wire retainers P/N 12132228



**D** Wire Loom Kit – Big-Block

Electric Fuel Pump **E**Camaro ZL1 Fuel Pump Module **F**Electric Fuel Pump – High Output **G**Fuel Filter **H**

## ELECTRIC FUEL PUMPS AND COMPONENTS

**E. 6472657** **Electric Fuel Pump**

- For use on all carbureted engines
- Flows 30-40 gph at 6-9 psi

**F. 19303293** **Camaro ZL1 Fuel Pump Module**

- Production fuel pump module for the 2012 Camaro ZL1 with supercharged LSA engine
- Supports approximately 600 horsepower
- Direct replacement for 2010+ Camaro SS fuel pump modules
- 250 liters per hour capacity at 65 psi
- Pulse-width modulated, eliminates need for conventional pressure regulator
- Kit includes fuel pump module/sender assembly tank seal and instruction sheet

**G. 25115899** **Electric Fuel Pump – High-Output**

- Heavy-duty 12-volt electric rotary pump
- Flows 72 gph at 6-8 psi

**19245530** **Fuel Pressure Regulator Kit (not shown)**

- Used on Ram Jet 502 crate engine
- Fits other fuel-injected engines

**H. 854619** **Fuel Filter**

- High-capacity inline filter
- Suitable for all high-performance carbureted applications
- 5/16" inlet and outlet



# TRANSMISSIONS

## AND COMPONENTS

### FACTORY-MATCHED CHOICES FOR CHEVROLET PERFORMANCE CRATE ENGINES

Selecting a strong, durable transmission to complement your high-performance crate engine is easy with Chevrolet Performance's range of factory-engineered transmissions, installation kits and components.

Each transmission kit is engineered with factory-matched torque capacity ratings, helping ensure the transmission you purchase will stand up to the power of your engine. Our SuperMatic transmissions offer the ultimate in automatic transmission capability for Small-Block, Big-Block and LS/LT engines—and every Chevrolet Performance automatic transmission is backed by a 12-month warranty.

Chevrolet Performance's gearbox lineup also includes manual transmissions, including kits that adapt our modern six-speed transmission kits to all engine families. They're perfect for mixing the classic four-speed looks with modern performance in a vintage muscle car, classic truck or street rod.

Our transmission controller kits complement the ready-to-run convenience of our crate engines, for quick plug-and-play operation.

**IMPORTANT!** Chevrolet Performance does not include a torque converter with automatic transmissions. A variety of torque converters for 4L60- and 4L80-series transmissions, tailored for the wide variety of our crate engines' performance specifications, are available. Select the transmission that's just right for your project and select the torque converter to match its performance. See page 358 for more details.

**NOTE:** Chevrolet Performance's electronically controlled transmissions are not compatible with the mechanical speedometers in older vehicles. An aftermarket signal converter or electronically compatible replacement speedometer is required.

#### HYDRA-MATIC TRANSMISSION FAMILY TREES

##### 4L60-E Series

The Hydra-Matic 4L60/4L65/4L70/4L75 family of transmissions is differentiated primarily by gearset design. Each planetary gearset in the 4L60 has four pinion gears. There are five pinion gears in the 4L65 and 4L70, but the 4L70 has a higher torque rating. The external dimensions and mounting provisions are identical for each transmission in the 4L60 family. The maximum torque capacity for each includes:

4L60-E – 380 lb.-ft. | 4L65-E – 430 lb.-ft.  
4L70-E – 495 lb.-ft. | 4L75-E – 650 lb.-ft.

##### 4L80-E Series

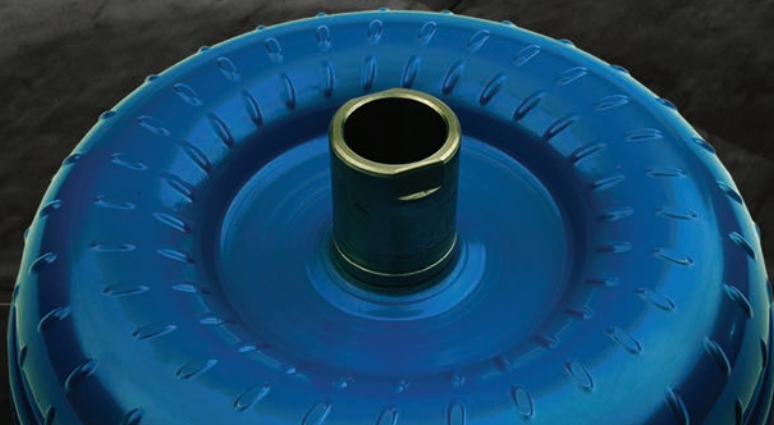
The production-based Hydra-Matic 4L80 and SuperMatic 4L85 transmissions are differentiated by gearset design. Each planetary gearset in the 4L80 has four pinion gears, while the 4L85 has five pinion gears. The external dimensions and mounting provisions are identical for each. The maximum torque capacity for each includes:

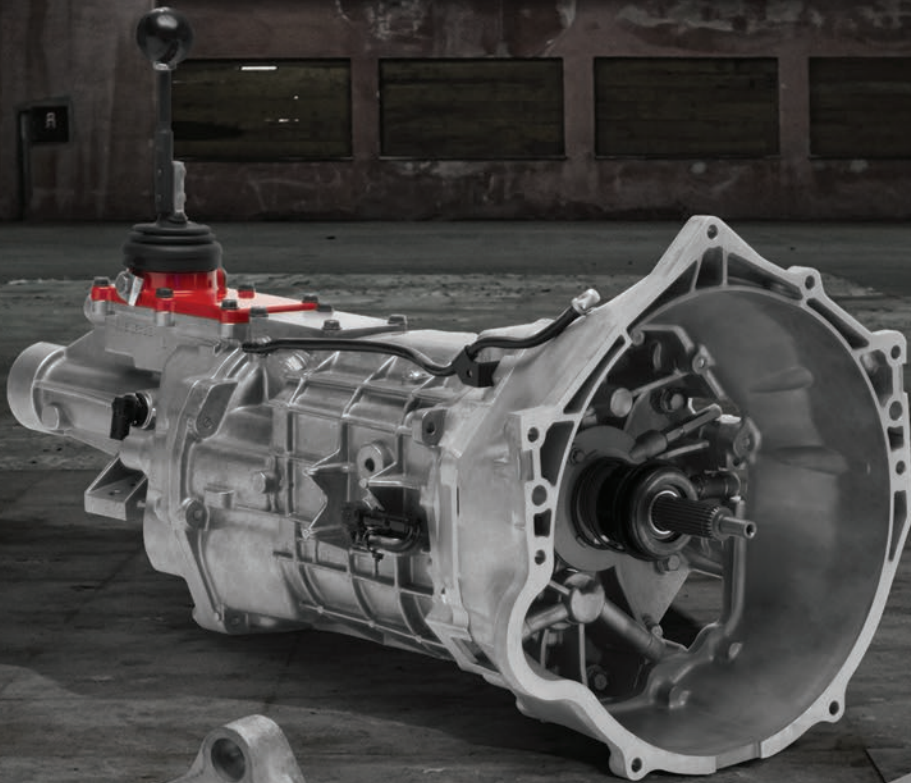
4L80-E – 440 lb.-ft. | 4L85-E – 685 lb.-ft.

**NOTE:** Chevrolet Performance's Automatic 4-speed Transmissions are remanufactured to General Motors Specifications. Chevrolet Performance Automatic 8-Speed Transmissions and Manual Transmissions are all new.

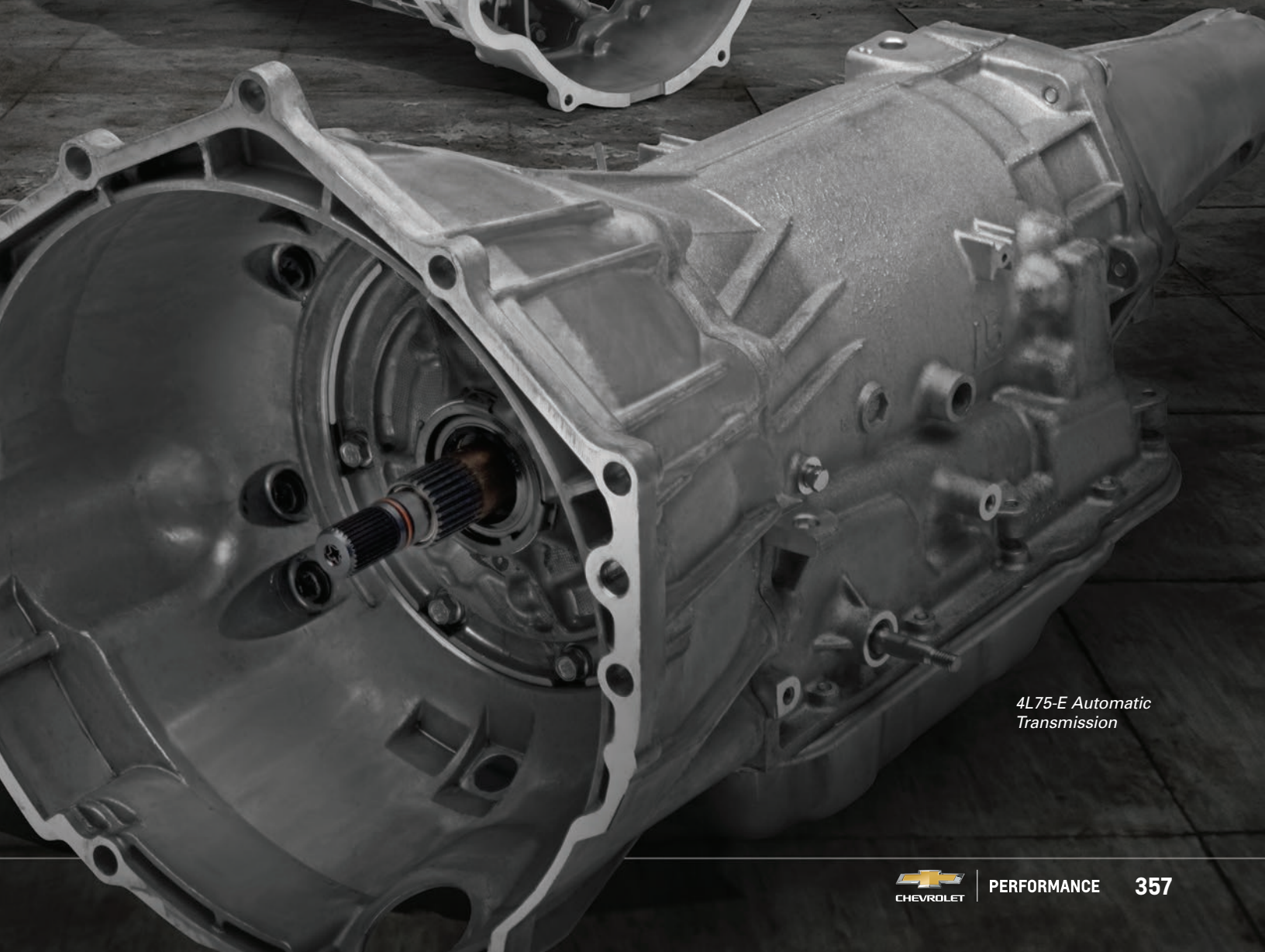
The majority of components in Chevrolet Performance Transmissions are new. In some cases, individual components are no longer manufactured by General Motors and in these few cases, reclaimed components are rebuilt to perform to General Motors specifications and high-quality standards.

Big-Block SuperMatic™  
Torque Converter





*T56 Super Magnum Six-Speed  
Manual Transmission*



*4L75-E Automatic  
Transmission*



**NOTE:** Must use 14" (168-tooth) Flexplate with SuperMatic™ Torque Converters.

## Performance SuperMatic™ Torque Converters

The SuperMatic™ Torque Converters from Chevrolet Performance are designed to provide long life when matched with a SuperMatic™ Transmission. Each converter incorporates the following features:

- **Steel billet front cover**
- **Custom stator**
- **Fully furnace-brazed pump and turbine**
- **“Heavy-duty” lock-up clutch**
- **All internal components static balanced**
- **Fully vector balanced as an assembly**
- **Designed for Chevrolet Performance crate engines and automatic transmissions**
- **No external adapters needed to fit Chevrolet Performance crate engines.**

Part Number	Stall Range	Application
19299800	2,400–2,800 rpm stall	4L60/65/70/75-E (late “LS” V-8 transmission) mate to early Gen 1 SB/BB (dual bolt pattern – 10.75" and 11.5") Note: Will not fit 153-tooth flexplate
19299801	3,000–3,400 rpm stall	4L60/65/70/75-E (late “LS” V-8 transmission) mate to early Gen 1 SB/BB (dual bolt pattern – 10.75" and 11.5") Note: Will not fit 153-tooth flexplate
19299802	2,400–2,800 rpm stall	4L60/65/70/75-E (late “LS” V-8 transmission) mate to LS V-8 engine (single bolt pattern – 11.062")
19299803	3,000–3,400 rpm stall	4L60/65/70/75-E (late “LS” V-8 transmission) mate to LS V-8 engine (single bolt pattern – 11.062")
19299804	2,400–2,800 rpm stall	4L80-E/4L85-E – mate to early Gen 1 SB/BB (dual bolt pattern – 10.75" and 11.5")
19299805	3,000–3,400 rpm stall	4L80-E/4L85-E – mate to early Gen 1 SB/BB (dual bolt pattern – 10.75" and 11.5")
19299806	2,400–2,800 rpm stall	4L80-E/4L85-E – mate to LS V-8 engine (extended pilot)(single bolt pattern – 11.062")
19299807	3,000–3,400 rpm stall	4L80-E/4L85-E – mate to LS V-8 engine (extended pilot)(single bolt pattern – 11.062")

*Converters are a kit that includes converter-to-flexplate bolts and instructions.*

# Torque Converter Quick Reference Chart

## Automatic Transmission Torque Converter Match Listing

Engine P/N	Description	Displac.	Hp	Torque	4L60 Family		4L80 Family	
					Converter P/N	Stall Range	Converter P/N	Stall Range

Fits SuperMatic 4L65-E, 4L70-E (LS bell) and 4L75-E

Fits SuperMatic 4L85-E

### Chevy Small-Block V-8

19355659	350/290 Deluxe	350 cu in	300	335	19299800	2,400–2,800	N/A	N/A
19355662	350 HO Turn-Key – with Iron Vortec Heads	350 cu in	333	381	19299800	2,400–2,800	N/A	N/A
19417619	Ram Jet 350 – PFI with Iron Vortec Heads	350 cu in	351	403	19299800	2,400–2,800	19299804	2,400–2,800
19367080	SP350/357 Base	350 cu in	357	407	19299800	2,400–2,800	19299804	2,400–2,800
19367082	SP350/357 Deluxe	350 cu in	357	407	19299800	2,400–2,800	19299804	2,400–2,800
19367084	SP350/357 Turn-Key	350 cu in	357	407	19299800	2,400–2,800	19299804	2,400–2,800
19417624	SP350/385 Base	350 cu in	385	405	19299801	3,000–3,400	19299805	3,000–3,400
19417623	SP350/385 Turn-Key	350 cu in	385	405	19299801	3,000–3,400	19299805	3,000–3,400
19417576	ZZ6 Base	350 cu in	405	406	19299801	3,000–3,400	19299805	3,000–3,400
19417622	ZZ6 Turn-Key	350 cu in	405	406	19299801	3,000–3,400	19299805	3,000–3,400
19368149	ZZ6 EFI Deluxe	350 cu in	420	408	19299801	3,000–3,400	19299805	3,000–3,400
19368150	ZZ6 EFI Turn-Key	350 cu in	420	408	19299801	3,000–3,400	19299805	3,000–3,400
19355670	HT383 Base – Performance Engine	383 cu in	323	444	19299800	2,400–2,800	19299804	2,400–2,800
19355672	SP383 Deluxe	383 cu in	435	445	19299801	3,000–3,400	19299805	3,000–3,400

### Chevy LS/LT/LSX V-8

19370449	L96 6.0L	6.0L	360	380	19299802	2,400–2,800	19299806	2,400–2,800
19370416	LS3 6.2L – Corvette Gen IV V-8	6.2L	430	425	19299802	2,400–2,800	19299806	2,400–2,800
19370414	LS3 6.2L – E-Rod Kit Automatic	6.2L	430	425	19299802	2,400–2,800	19299806	2,400–2,800
19370411	LS376/480 – LS3 Gen IV V-8	6.2L	495	473	19299803	3,000–3,400	19299807	3,000–3,400
19370412	LS376/515 – Carbureted LS3 Gen IV V-8	6.2L	533	477	19299803	3,000–3,400	19299807	3,000–3,400
19370413	LS376/525 – LS3 Gen IV ASA Camshaft	6.2L	525	486	19299803	3,000–3,400	19299807	3,000–3,400
19370417	DR525 with Gen IV F car oil pan	6.2L	525	498	N/A	N/A	N/A	N/A
19370418	DR525 with muscle car oil pan	6.2L	525	494	N/A	N/A	N/A	N/A
19329246	LS7 7.0L – Corvette Z06	7.0L	505	470	19299803	3,000–3,400	19299807	3,000–3,400
	Optional LS7 (depending on application)	7.0L	505	470	19299802	2,400–2,800	19299806	2,400–2,800
19370850	LSA 6.2L SC – Gen IV V-8 (with 4L75-E)	6.2L	556	551	19299802	2,400–2,800	19299806	2,400–2,800
19260165	LS9 6.2L SC – Gen IV V-8 (with 4L75-E)	6.2L	638	604	19299802	2,400–2,800	19299806	2,400–2,800
19332312	LSX376-B8	6.2L	476	475	19299802	2,400–2,800	19299806	2,400–2,800
19355575	LSX376-B15	6.2L	473	444	N/A	N/A	N/A	N/A
19355573	LSX454 (with 4L75-E)	7.4L	627	586	19299803	3,000–3,400	19299807	3,000–3,400
19329997	LT1 6.2L with dry sump	6.2L	460	465	19299802	2,400–2,800	19299806	2,400–2,800
19416592	LT1 6.2L with wet sump	6.2L	455	455	24290217	N/A	24290217	N/A
19355378	LT376/535	6.2L	535	470	19299803	3,000–3,400	N/A	N/A
19332702	LT4 6.2L SC with dry sump (with 4L75-E)	6.2L	650	650	19299802	N/A	19299806	N/A
19417413	LT4 6.2L SC with wet sump – for Connect & Cruise/8-speed auto.	6.2L	650	650	24280634	N/A	24280634	N/A

### Chevy Big-Block V-8

19331572	ZZ427/480	427 cu in	480	490	19299801	3,000–3,400	19299805	3,000–3,400
12568774	454 HO – with iron heads and roller cam	454 cu in	438	500	19299800	2,400–2,800	19299804	2,400–2,800
19351574	ZZ454/440 – 440 horsepower with aluminum heads	454 cu in	469	519	19299800	2,400–2,800	19299804	2,400–2,800
88890534	HT502 – truck replacement engine	502 cu in	406	541	19299800	2,400–2,800	19299804	2,400–2,800
12568778	502 HO – with iron heads and roller cam	502 cu in	461	558	19299800	2,400–2,800	19299804	2,400–2,800
19331576	ZZ502/502 base engine – with aluminum heads	502 cu in	508	580	19299801	3,000–3,400	19299805	3,000–3,400
19331579	ZZ502 Deluxe – with aluminum heads	502 cu in	508	580	19299801	3,000–3,400	19299805	3,000–3,400
19331583	ZZ572/620 Deluxe (with 4L75-E)	572 cu in	621	645	19299803	3,000–3,400	19299805	3,000–3,400
19331585	ZZ572/720R Deluxe	572 cu in	727	680	N/A	N/A	19299805	3,000–3,400

## AUTOMATIC TRANSMISSIONS & COMPONENTS

### A. 19368611

#### SuperMatic™ 4L65-E Four-Speed Automatic Transmission – LS-Series V-8 (remanufactured)

- Similar in design to the 4L60-E
- Electronically controlled four-speed overdrive transmission
- Features five-pinion gearsets, heat-treated stator shaft splines, induction-hardened turbine shaft, seven-plate 3.4 clutch
- Gear ratios: 1st: 3.06, 2nd: 1.62, 3rd: 1.00, 4th: 0.70
- Use SuperMatic™ converter for direct bolt up to Gen I and Gen II engines
- Add up to 430 lb.-ft. of torque
- Does not include torque converter (see pages 358–359 for options)

**NOTE:** Use with electronic controller P/N 19332775 for carbureted and Ram Jet applications. Use with electronic controller P/N 19302405 with Chevrolet Performance LS fuel-injected applications.

### 19368612

#### SuperMatic™ 4L70-E Four-Speed Automatic Transmission (remanufactured, not shown but looks similar to 4L65-E)

- Based on the 4L60-E/4L65-E
- Increased horsepower and torque capacity
- Features five-pinion gearsets, heat-treated stator shaft splines, induction-hardened turbine shaft, seven-plate clutch and specific valve-body calibration
- Gear ratios: 1st: 3.06, 2nd: 1.62, 3rd: 1.00, 4th: 0.70
- Torque converter not included (see pages 358–359)
- Add up to 495 lb.-ft. of torque

Part Number	Description
19368612	Four-Wheel Drive (not shown)
19368613	Two-Wheel Drive (not shown)
19368614	Two-Wheel Drive, 2014–2015 LT1 (not shown)

**NOTE:** Use with electronic controller P/N 19332775 for carbureted and Ram Jet applications. Use with electronic controller P/N 19302405 with Chevrolet Performance LS fuel-injected applications.

### B. 19368615

#### SuperMatic™ 4L75-E Four-Speed Transmission (remanufactured)

- Based on the 4L65-E/4L70-E
- 650 lb.-ft. torque capacity makes it an alternative to the 4L80-E when space is an issue in the vehicle
- Features five-pinion gearsets, heat-treated stator shaft splines, induction-hardened turbine shaft, 8-friction-plate 3-4 clutch and specific valve-body calibration
- Unique, high-strength input housing
- Higher-capacity servo
- Larger 2–4 band
- Gear ratios: 1st: 3.06, 2nd: 1.62, 3rd: 1.00, 4th: 0.70

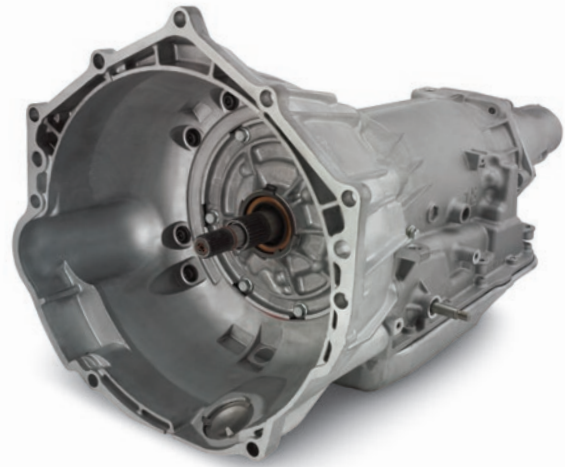
**NOTE:** Use with electronic controller P/N 19332775 for carbureted and Ram Jet applications. Use with electronic controller P/N 19302405 with Chevrolet Performance LS fuel-injected applications.

### A. 19300175

#### SuperMatic™ 4L85-E Four-Speed Transmission

- Improved valve body for firmer shifts
- Direct bolt-on for Gen I Small-Block and all Big-Blocks
- Does not include torque converter (see pages 358–359 for options)
- Includes additional clutch plates
- Gear ratios: 1st: 2.48, 2nd: 1.48, 3rd: 1.00, 4th: 0.75
- Add up to 690 lb.-ft. of torque

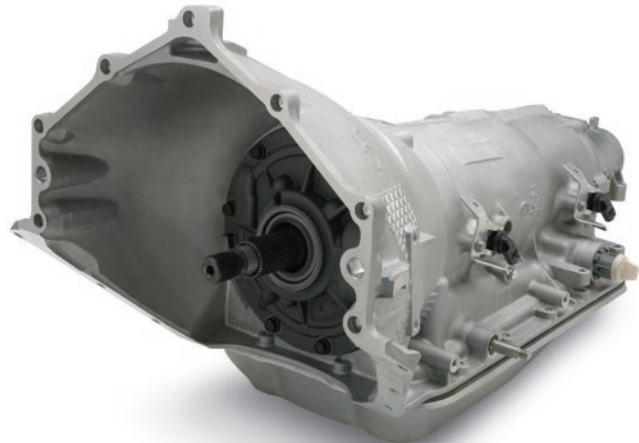
**NOTE:** Use with electronic controller P/N 19332780 for carbureted and Ram Jet applications. Use with electronic controller P/N 19302410 with Chevrolet Performance LS fuel-injected applications. Torque converter not included. See automatic transmission torque converter match listing chart on page 359.



**A** SuperMatic™ 4L65-E

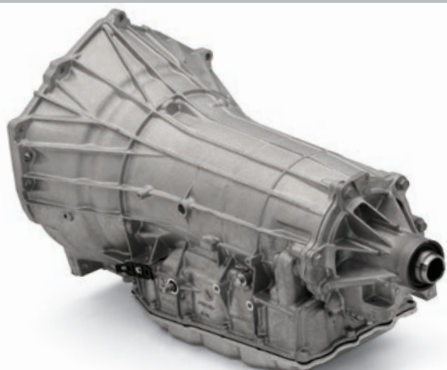


**B** SuperMatic™ 4L75-E



**C** SuperMatic™ 4L85-E



SuperMatic™ 8L90-E **D**8L90-E with Slip Yoke **D**Gen V LT1 A/T Bell Housing Kit **E****D. SuperMatic™ 8L90-E Eight-Speed Transmission**

Chevrolet Performance has adapted the production-based 8L90-E eight-speed automatic transmission for use with the LT1 and LT4 crate engines. A numerically high 4.56 first gear ratio offers strong take-off performance while a wide 7.0:1 overall ratio helps enhance cruising efficiency. Two versions are available: a slip-yoke design for use with the LT1 engine and a slip-yoke design to be used with the LT4. Additional highlights:

- Four gearsets for greater efficiency
- Five clutches: two brake clutches and three rotating clutches
- World-class upshift speeds
- Friction-reducing features include synthetic fluid
- Gear ratios: 1st: 4.56, 2nd: 2.97, 3rd: 2.08, 4th: 1.69, 5th: 1.27, 6th: 1.00, 7th: 0.85, 8th: 0.65, reverse: 3.82
- Controller and harness included
- Torque converter included (engine specific)

**19417579****SuperMatic™ 8L90-E Transmission for LT1 Crate Engine (slip yoke)**

- Use with LT1 crate engines P/N 19329997 (dry sump)
- Includes torque converter, controller and harness
- Must be used with compatible engine controller (P/N 19417229)

**19417580****SuperMatic™ 8L90-E Transmission for LT4 Crate Engine (slip yoke)**

- Use with LT4 crate engines P/N 19368622 (wet sump) or P/N 19332702 (dry sump)
- Includes torque converter, controller and harness
- Must be used with compatible engine controller (P/N 19417364)

**E. 19125817****Bell Housing Kit – LT Engine**

- Unique bell housing kit enables 1996–later 4L60, 4L65, 4L70 and 4L75 four-speed automatic transmissions to be matched with the Gen V LT1 engine.
- Use with 8-bolt flexplate kit P/N 19329416

**Transmission Installation Kits – 8L90-E (not shown)**

Chevrolet Performance offers installation kits to make the installation of your eight-speed automatic quick and easy.

- Includes covers, bolts, cooler lines, etc
- Kits are specific for each engine.

**NOTE:** The pre-programmed transmission controller and wiring harness are specific to each eight-speed transmission and are included with the transmission package.

**19368955****8L90-E Installation Kit for LT1 & LT4 (slip yoke only)****19368956****8L90-E Installation Kit for LT4 (fixed yoke only)**

**IMPORTANT NOTE:** There has been a running change in the High Fuel Pressure Sensor on LT1 and LT4 production engines. It is critical that the correct engine part number and the correct engine controller be paired to ensure proper operation of the transmission. (See chart below.)

**Engine Controller/Transmission Compatibility for LT1 and LT4**

Engine Description	Engine P/N	Fuel Pressure Sensor	Transmission Type	Engine Controller Kit P/N
LT1 Wet Sump	19328728	4 Pin	4-Speed Automatic or T56 Super Magnum	19417227
LT1 Wet Sump	19416592	3 Pin	4-Speed Automatic or T56 Super Magnum	19417228
LT1 Wet Sump	19416592	3 Pin	8-Speed Automatic SuperMatic™	19417229
LT4 Wet Sump [Camaro ZL1]	19417413	3 Pin	4-Speed Automatic or T56 Super Magnum	19417363
LT4 Wet Sump [Camaro ZL1]	19417413	3 Pin	8-Speed Automatic SuperMatic™	19417364

Automatic Transmissions & Components continued

## A. 19259117

### Transmission Installation Kit – 4L60/4L70 Series

- Use with 4L60, 4L65, 4L70 and 4L75-E transmissions on LS engines with 6-bolt crankshaft flange
- Includes flexplate, flexplate covers, fasteners and instruction sheet
- Does not fit LSA, LSX454, LS9, LT1 or LT4 engines

## 19329416

### Transmission Installation Kit – 4L60/4L70 Series (not shown)

- Use with 4L60, 4L65, 4L70 and 4L75-E transmissions on LS engines with 8-bolt crankshaft flange
- Includes flexplate, flexplate covers, fasteners and instruction sheet
- Fits LSA, LSX454, LT1, LT4

## 19332781

### Transmission Installation Kit – 4L60/4L70 Series (not shown)

- Use with 4L60, 4L65, 4L70 and 4L75-E transmissions on Small-Block and Big-Block crate engines with 6-bolt crankshaft flange
- Designed to be used with SuperMatic™ converters
- Does not include flexplate

## B. 19259119

### Transmission Installation Kit – 4L80 Series

- Use with all LS engines to mate transmission fully with the engine
- Includes flywheel cover, hardware and fastener torque specs
- Does not include flexplate
- Use flexplate 12654640 for 6-bolt crankshaft engines and SuperMatic™ converters
- Use flexplate 12636325 for 8-bolt crankshaft engines and SuperMatic™ converters
- All production converters must use crankshaft adapters (see kits below)

## 19332784

### Transmission Installation Kit – 4L80 Series (not shown)

- Use with all Big-Block crate engines to mate transmission fully with the engine
- Includes flywheel cover, hardware and fastener torque specs
- Designed to be used with SuperMatic™ Converters
- Does not include flexplate

## C. 19125597

### 8-Bolt Crankshaft Adapter Kit – LSA/LSX454

- Use with LSA, LSX454 and LSX454R crate engines with 8-bolt crankshaft flange
- Includes flexplate, adapter hub and hardware
- Provides the correct converter pilot support for production 4L80/85 style torque converters
- Conventional 6-bolt flexplates do not bolt up to LSA and LSX454 engines

## D. 6-Bolt Crankshaft Adapter Kit – LS Engine

- For use with Gen I style (Turbo 350/400, 700R4, 4L60, 4L60-E and 4L85-E) transmission on Gen III- and Gen IV-engines
- Flexplate 19260102 has only 11.5" (4L80-style) torque converter bolt pattern. Other applications may need to modify flexplate to use

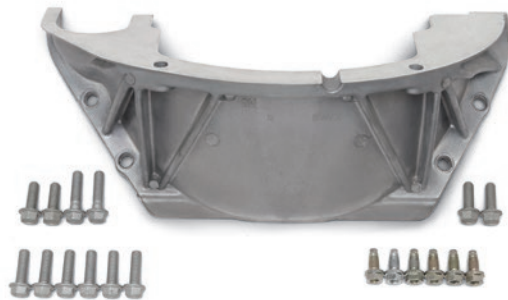
For 6-Bolt Crankshaft Adapter, order the following parts:

Part Number	QTY	Part
12563532	1	Crankshaft Spacer
19260102	1	Flexplate
19257940	6	Mounting Bolts

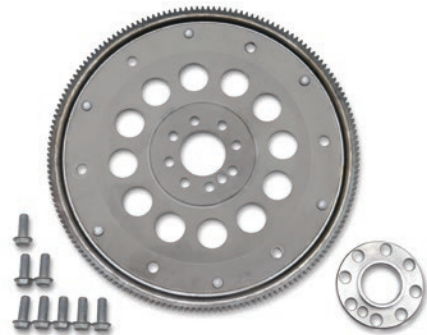
**NOTE:** Only 11.5" bolt circle. For individual flywheel and flexplate components see pages 163, 269 and 343.



**A** Transmission Installation Kit – 4L60/4L70 Series



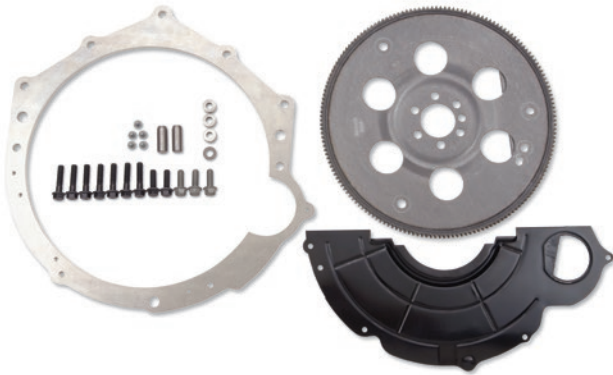
**B** Transmission Installation Kit – 4L80 Series



**C** 8-Bolt Crankshaft Adapter Kit



**D** 6-Bolt Crankshaft Adapter Kit

Transmission Adapter Kit **E****E. 19154766****Transmission Adapter Kit**

- Allows installation of Gen III/IV-style 4L60-E/4L65-E transmission onto Gen I and II engines using production-style torque converter
- Includes spacer ring, shims, dowels, bolts and flexplate
- Works on one-piece rear main seal engines only (e.g., Ram Jet 350)

**TRANSMISSION CONTROL SYSTEMS****F. SuperMatic™ Transmission Control Systems for LS and LT**

- Pre-programmed—provides full function transmission operation after completing connections
- No laptop programming required
- Only compatible with E-67 and E-92 based Chevrolet Performance electronic LS and LT engine control systems
- Optional features for personal preferences
  - Gearshift timing
  - Multiple shift patterns
  - Manual shift mode
  - Supports most “Tap Shifters” or wheel-mounted paddles
  - On-Board data logging
- Connect and cruise: simple connections with no additional wiring required. Connect the clearly marked leads to the engine control harness, and you’re ready to cruise!

**19302405 (shown)**

- 1996–2008 4L60-E family transmissions
- Compatible with P/N 19368611, 19368613, 19368612, 19368615 and 19368614 Chevrolet Performance SuperMatic™
- Revised, more compact design for easier installation in smaller areas
- Enhanced shift pressure performance for improved shift control
- Compatible with OBD-II code readers

**19302410**

- 1993–up 4L80-E family transmissions
- Compatible with P/N 19300175 Chevrolet Performance SuperMatic™
- Revised, more compact design for easier installation in smaller areas
- Enhanced shift pressure performance for improved shift control
- Compatible with OBD-II code readers

SuperMatic™ Transmission Control System for LS and LT **F****G. SuperMatic™ Transmission Control Systems for Carbureted Small-Block, Big-Block and Ram Jet Engines**

- Pre-programmed—provides full function transmission operation after completing connections
- No laptop programming required
- Only compatible with carbureted or Ram Jet engine applications
- Optional features for personal preferences
  - Gearshift timing
  - Multiple shift patterns
  - Manual shift mode
  - Supports most “Tap Shifters” or wheel-mounted paddles
  - On-Board data logging
- Plug and play: Simple connections with no additional wiring required. Connect the clearly marked leads to the engine control harness, and you’re ready to cruise!

**19332775**

- 1996–2008 4L60-E family transmissions
- Compatible with P/N 19368611, 19368613, 19368612, 19368615 and 19368614 Chevrolet Performance SuperMatic™
- Revised, more compact design for easier installation in smaller areas
- Enhanced shift pressure performance for improved shift control
- Compatible with OBD-II code readers
- For carbureted Small-Block, Big-Block and Ram Jet engines

**19332780**

- 1993–up 4L80-E family transmissions
- Compatible with P/N 19300175 Chevrolet Performance SuperMatic™
- Revised, more compact design for easier installation in smaller areas
- Enhanced shift pressure performance for improved shift control
- Compatible with OBD-II code readers
- For carbureted Small-Block, Big-Block and Ram Jet engines

SuperMatic™ Transmission Control System  
(Carbureted Engine Applications) **G**

## MANUAL TRANSMISSIONS AND COMPONENTS

### A. 19352208

#### T56 Super Magnum Six-Speed Manual Transmission

- High-torque capacity TREMEC six-speed manual designed for custom, retro-fit installations with Chevrolet Performance crate engines
- 700 lb.-ft. maximum torque capacity
- Exterior case similar to fourth-generation F-body transmission with the stronger, high-capacity gear sets, input shaft and output shaft used in the TREMEC TR6060
- 26-spline input shaft
- 31-spline output shaft
- Gear ratios: 2.66 (1), 1.78 (2), 1.30 (3), 1.00 (4), 0.80 (5), 0.63 (6)
- Slip-yoke design
- 40-tooth reluctor ring that's necessary for use with electronic vehicle speed sensors used with Chevrolet Performance controllers
- Two-position shifter plate included, with third position built into the transmission
- Kit includes shifter handle and Chevrolet Performance-logo ball-type shift knob (see page 367)
- Approximately 33.6 inches long with bell housing attached (bell housing included in separate installation kits)



**A** T56 Super Magnum 6-Speed Manual Transmission

### B. 19329025

#### Bell Housing Kit – Small-Block and Big-Block Engines

- Allows T56 Super Magnum transmission P/N 19352208 to bolt up to a Gen I Small-Block and all Big-Block engines
- SFI steel bell housing
- Includes Block-Saver Plate and attaching hardware
- 5.950" deep
- Clutch kit not included. Use clutch kit P/N 19329633 for Small-Block and P/N 19329634 for Big-Block
- Designed for hydraulic concentric slave cylinder release bearing P/N 24264182 (see page 367)



**B** Small-Block, Big-Block T56 Bell Housing

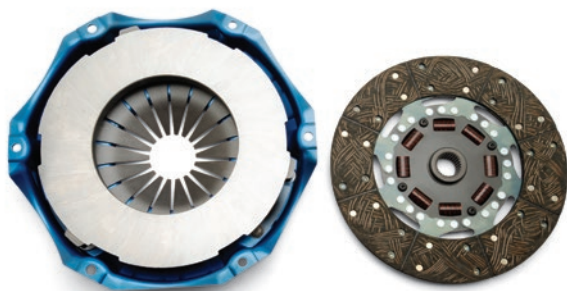
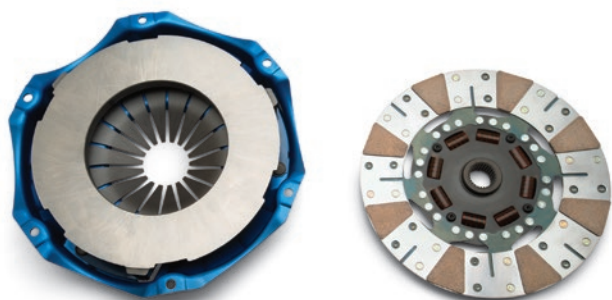
### C. 19329620

#### Bell Housing Kit – LS and LT Engines

- Allows T56 Super Magnum transmission P/N 19352208 to bolt up to any Gen III/Gen IV LS engine or Gen V LT engine
- SFI steel bell housing
- Includes Block-Saver Plate and attaching hardware
- 5.555" deep
- Clutch kit not included. Use clutch kit P/N 19329635 for engines with 8-bolt flange, including LT engines; P/N 19331082 for engines with 9-bolt flange; and P/N 19331079 for engines with 6-bolt flange
- Designed for hydraulic concentric slave cylinder release bearing P/N 24264182 (see page 367)



**C** LS/LT T56 Bell Housing

T56 Super Magnum Installation Kit **D**Clutch Kit - Small-Block **E**Clutch Kit - Big-Block **F**Clutch Kit, Dual-Disc - LS/LT, 8-Bolt Crank **G****D. 19301625****Transmission Installation Kit - TREMEC T56 Super Magnum for LS engines with 6-bolt flange**

- Use with T56 Super Magnum transmission P/N 19352208 and LS engines except LSA, LSX376-B15, LSX454 and LSX454R
- LS7-style flywheel with 6-bolt flange
- LS7-style high-strength clutch and pressure plate
- Fourth-generation F-body-type bell housing and clutch release bearing included
- Kit includes dust covers, hardware and instructions

**E. 19329633****Clutch Kit - Small-Block Engines**

- High-performance single-disc clutch that fits production Small-Block flywheels
- Rated for 450 lb.-ft. of torque
- Fits 168-tooth flywheel, P/N 14088648
- Kit includes pressure plate and additional hardware

**F. 19329634****Clutch Kit - Big-Block Engines**

- High-performance single-disc clutch that fits production Big-Block flywheels
- Rated for 650 lb.-ft. of torque
- Fits 168-tooth flywheel:
  - P/N 14096987 - 454 & 502 crate engines (externally balanced)
  - P/N 12582964 - 427 & 572 crate engines (internally balanced)
- Kit includes pressure plate and additional hardware

**G. 19329635****Clutch Kit - LS/LT Engines, 8-Bolt Crank**

- High-performance dual-disc clutch and flywheel package for LS and LT engines with 8-bolt flywheel flange
- Will not fit LS engines with 6-bolt flange
- Rated for 800 lb.-ft. of torque
- Kit includes flywheel, pressure plate, clutch disc and additional hardware

**19331082****Clutch Kit - LS9 Engine, 9-Bolt Crank (not shown)**

- High-performance dual-disc clutch and flywheel package for LS9 engines with 9-bolt flywheel flange
- Rated for 800 lb.-ft. of torque
- Kit includes flywheel, pressure plate, clutch disc and additional hardware

**19331079****Clutch Kit - LS3/LS7 Engines, 6-Bolt Crank (not shown)**

- High-performance dual-disc clutch and flywheel package for all LS engines with 6-bolt flywheel flange
- Rated for 800 lb.-ft. of torque
- Kit includes flywheel, pressure plate, clutch disc and additional hardware

Manual Transmissions & Components continued

## A. 19329900

### Transmission Installation Kit – TREMECT56 Super Magnum for Small-Block

- Use with T56 Super Magnum transmission P/N 19352208 Small-Block engines with one-piece rear main seal
- Not for use with 350/290 HP (P/N 19355658) and 350/290 HP Deluxe (P/N 19355659) crate engines, which use a two-piece main seal
- Use transmission installation kit P/N 19329902 for 350/290 HP engines with two-piece main seal
- Super Magnum bell housing
- 1986-later flywheel
- High-strength clutch and pressure plate
- Kit includes dust covers, pilot bearing, hardware and instructions



**A** Transmission Installation Kit – TREMECT56 Super Magnum for Small-Block

## B. 19329901

### Transmission Installation Kit – TREMECT56 Super Magnum for 454 and 502 Big-Block

- Use with T56 Super Magnum transmission P/N 19352208 and 454 and 502 crate engines (externally balanced)
- Not for use with 427/572 engines that are internally balanced
- Super Magnum bell housing
- Externally balanced flywheel
- High-strength clutch and pressure plate
- Kit includes dust covers, pilot bearing, hardware and instructions



**B** Transmission Installation Kit – TREMECT56 Super Magnum for 454 and 502 Big-Block

## C. 19329902

### Transmission Installation Kit – TREMECT56 Super Magnum for 427 and 572 Big-Block

- Use with T56 Super Magnum transmission P/N 19352208 and 427 and 572 crate engines (internally balanced)
- Use also with 350/290 HP crate engines with two-piece main seal
- Not for use with 454 and 502 engines that are externally balanced
- Super Magnum bell housing
- Internally balanced flywheel
- High-strength clutch and pressure plate
- Kit includes dust covers, pilot bearing, hardware and instructions



**C** Transmission Installation Kit – TREMECT56 Super Magnum for 427 and 572 Big-Block



Transmission Installation Kit - TREMEC T56 Super Magnum for LS Engines **D**



Chevrolet Performance Shifter Handle Kit **E**



Chevrolet Performance-Logo Shifter Ball Kit **F**



Hydraulic Concentric Slave Cylinder Release Bearing **G**

#### D. 19329912

##### Transmission Installation Kit - TREMEC T56 Super Magnum for LS/LT engines with 8-bolt flange

- Use with T56 Super Magnum transmission P/N 19352208 and LSA, LSX376-B15, LSX454 and LSX454R engines
- Use with T56 Magnum transmission P/N 19352208 and new LT1 crate engine P/N 19329997 (dry sump), and LT4 crate engines P/Ns 19368622 (wet sump) and 19332702 (dry sump)
- Super Magnum bell housing
- High-strength clutch and pressure plate
- Kit includes dust covers, pilot bearing, hardware and instructions

#### D. 19331080

##### Transmission Installation Kit - TREMEC T56 Super Magnum for LS engines with 6-bolt flange

- Use with T56 Super Magnum transmission P/N 19352208 and all LS engines
- Super Magnum bell housing
- High-strength clutch and pressure plate
- Kit includes hydraulic slave cylinder, pilot bearing, hardware and instructions

#### D. 19331083

##### Transmission Installation Kit - TREMEC T56 Super Magnum for LS9 engines with 9-bolt flange

- Use with T56 Super Magnum transmission P/N 19352208 and LS9 engines
- Super Magnum bell housing
- High-strength clutch and pressure plate
- Kit includes hydraulic slave cylinder, pilot bearing, hardware and instructions

#### E. 19301622

##### Chevrolet Performance Shifter Handle Kit

- Includes a black shifter handle and installation hardware

#### F. 19301623

##### Chevrolet Performance-Logo Shifter Ball Kit

- Give your Tremec® T56 or T56 Super Magnum six-speed-equipped project a distinctive, heritage-inspired look with a classic ball-style shift knob emblazoned with the Chevrolet Performance logo
- Includes the Chevrolet Performance-logo ball-style shift knob and installation hardware

#### G. 24264182

##### Hydraulic Concentric Slave Cylinder Release Bearing

- Gen 4 F-Car (LS1) release bearing
- Used for Chevrolet Performance bell housings and clutch packages

Manual Transmissions & Components continued

## A. 92246731

### TR6060 Six-Speed Manual Transmission

- A direct replacement transmission for your Camaro SS
- Rated to handle 420 lb.-ft. of torque
- Works with any Chevrolet Performance LS crate engines except LSA and LSX454
- Equipped with 26-spline input shaft and a fixed-yoke production-style output shaft
- Includes release bearing
- Use with installation kit P/N 19259271
- Requires body-mounted shifter (not included)

## 24264047

### TR6060 Six-Speed Manual Transmission (not shown)

- High-torque-capacity transmission used in the Cadillac CTS-V Series with the 556-hp/551-lb.-ft. LSA supercharged 6.2L engine
- Direct fit with LSA and LSX454 crate engines with 8-bolt crankshaft flange
- Equipped with 26-spline input shaft and a fixed-yoke production style output shaft
- Includes release bearing
- Use with installation kit P/N 19259270
- Requires body-mounted shifter (not included)

## B. 19259270

### Transmission Installation Kit – TREMEC TR6060 (MG9), 8-Bolt Flange

- Use with TR6060 6-speed transmission P/N 24264047 only with LSA, LSX454 and LSX454R engines
- Includes flywheel with 8-bolt flange, high-strength clutch and pressure plate, dust covers, hardware and instruction sheet
- Clutch release bearing is included with the transmission assembly

## C. 19259271

### Transmission Installation Kit – TREMEC TR6060 (MG10), 6-Bolt Flange

- Use with TR6060 6-speed transmission P/N 92246731 on all LS engines except LSA, LS9, LSX454 and LSX454R
- Includes flywheel with 6-bolt flange, high-strength clutch and pressure plate, dust covers, hardware and instruction sheet
- Clutch release bearing is included with the transmission assembly

## D. 24255748

### LSX/LS7 Clutch Kit

- 11.5" clutch single disc
- Fits 26-spline shaft
- Pressure plate and clutch disc

## 24260226

### LS9 Clutch Kit (not shown)

- 10.5" clutch dual disc
- Fits 26-spline shaft
- Dual-mass clutch and pressure plate for LS9 Corvette ZR1

## 12570806

### LS2 Clutch Kit (not shown)

- 11.5" clutch single disc
- Fits 26-spline shaft
- Flywheel, clutch and pressure plate kit for LS2 GTO engines

## 12581650

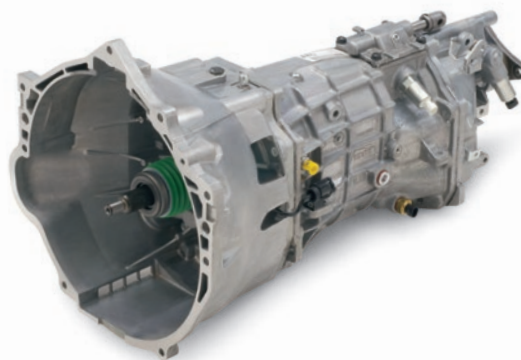
### LS1 Clutch Kit (not shown)

- 11.5" clutch single disc
- Fits 26-spline shaft
- Flywheel with pressure plate and disc for LS1 Camaro engines

## 24266013

### Release Bearing (actuator) (not shown)

\* Included with Transmission Kit P/N 92246731



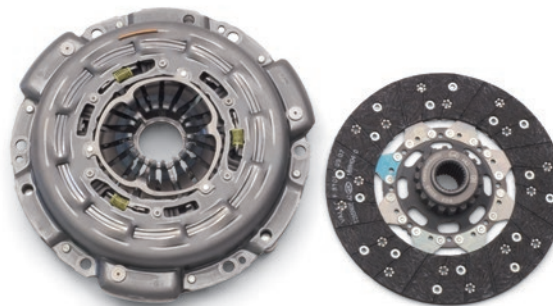
**A** TR6060 Six-Speed Manual Transmission



**B** Transmission Installation Kit – TREMEC TR6060 (MG9), 8-Bolt Flange



**C** Transmission Installation Kit – TREMEC TR6060 (MG10), 6-Bolt Flange



**D** LSX/LS7 Clutch Kit



LTG 4-Speed Automatic Transmission – Rear Wheel Drive **E**LTG Transmission 6-Speed Manual – Rear Wheel Drive **F**LTG 6-Speed Manual – Front Wheel Drive **G**LTG Clutch Package **H**LTG Six-Speed Manual Transmission Install Kit – FWD **I****24502513****4L60/700R4 Transmission Swap Kit (not shown)**

- Adapts the 4L60 or 700R4 automatic transmission (non-electronic version) for use in early model vehicles, with or without an engine management computer
- Includes instruction sheet, throttle valve spring for carbureted engines, a normally closed fourth-gear clutch switch and wiring connector for the torque converter

**NOTE:** For individual flywheel and flexplate components see pages 163, 269 and 343.

**4-CYLINDER TRANSMISSIONS & COMPONENTS****E. 19368645****LTG Four-Speed Automatic Transmission – Rear Wheel Drive (remanufactured)**

- Electronically controlled four-speed overdrive transmission
- Features five-pin gearsets, heat-treated stator shaft splines, induction-hardened turbine shaft, seven-plate 3.4 clutch
- Gear ratios: 1st: 3.06, 2nd: 1.62, 3rd: 1.00, 4th: 0.70
- Use SuperMatic™ converter for direct bolt up to Gen I and Gen II engines
- Add up to 430 lb.-ft. of torque
- Does not include torque converter (see below)

**24284066****LTG Four-Speed Automatic Controller Kit – Rear Wheel Drive (not shown)**

- Electronic controller required for use with LTG transmission P/N 19368645

**24284129****LTG Four-Speed Automatic Torque Converter (not shown)**

- 3,800 RPM stall speed
- Rear-wheel-drive transmission

**4-CYLINDER TRANSMISSIONS & COMPONENTS****F. 19328976****LTG Transmission (discontinued)**

- Production 6-speed manual transmission
- Rear-wheel-drive configuration

**G. 24284070****LTG Six-Speed Manual Transmission – Front Wheel Drive**

- GM F40-6 six-speed manual transmission for use with LTG 2.0L Turbocharged crate engine P/N 19328837 in front-wheel-drive applications
- Lightweight all-aluminum case
- Three overdriven gears
- Gear ratios: 1st: 3.92, 2nd: 2.04, 3rd: 1.32, 4th: 0.95, 5th: 0.76, 6th: 0.62, reverse: 3.75
- Use with installation kit P/N 24283758

**H. 24251131****LTG Clutch Package**

- Production 6-speed manual clutch (included with LTG engine package)

**19328978****LTG Six-Speed Manual Installation Kit – Front Wheel Drive (not shown)**

- Includes all hardware and fasteners needed to make the transmission operational

**I. 24283758****LTG Six-Speed Manual Installation Kit – Front Wheel Drive**

- Includes hardware, shift cables and shifter to match the six-speed manual transmission P/N 24284070 to the LTG crate engine in front-wheel-drive applications



# Engines & Transmissions

## PERFORMANCE RENEWAL STRAIGHT FROM THE FACTORY

As part of General Motors, Chevrolet Performance is able to offer production crate engines, partial engines and transmissions as a direct replacement for a variety of GM vehicle applications.

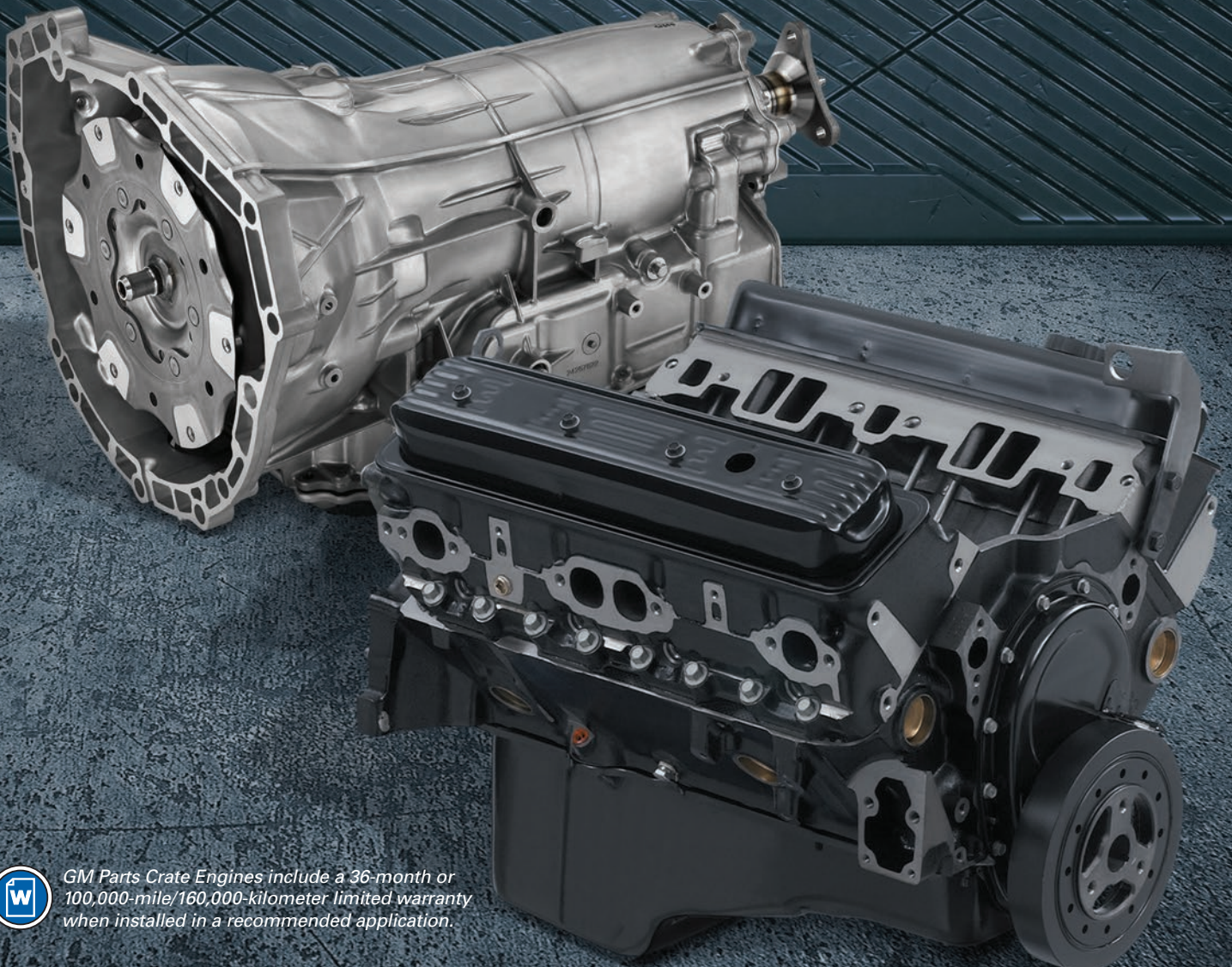
The lineup includes popular 3.6L and 4.3L V-6 engines, as well as a range of Small-Block, Big-Block and LS-series engines. They are based on regular production and are generally delivered fully assembled, minus the induction, ignition and starting systems. Transfer those components from your tired original engine to re-power your vehicle with factory-engineered performance.

GM transmissions are based on production models and intended as direct service replacements (automatic transmissions do not include a torque converter).

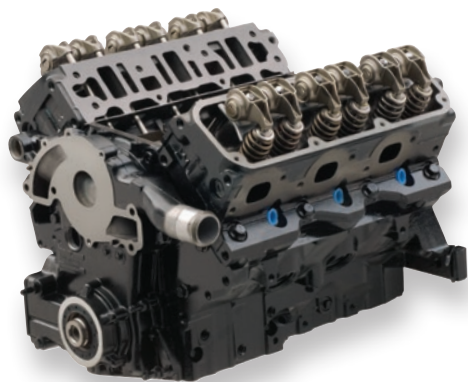
Each GM engine and transmission is backed by a 3-year/100,000-mile (160,000 km) limited warranty, when installed in a recommended application.

See your GM dealer for more details and ordering information.

**NOTE:** Engines depicted in this catalog are representative of several part numbers and may not show all items included.



GM Parts Crate Engines include a 36-month or 100,000-mile/160,000-kilometer limited warranty when installed in a recommended application.



### 3.8L V-6

With its reputation for power and reliability, the 3800 Series III V-6 is the “Small-Block Chevy” engine of the V-6 world.



### 4.3L LU3

Based on the architecture of the original Small-Block V-8, but minus two cylinders, the 4.3L V-6—also known as the Vortec 4300—is a popular and powerful motivator in thousands of GM trucks. Engine assemblies are available in economical remanufactured configurations, all built to the exacting standards of regular-production engines.



### 4.8L LR4/LY2/L20

This economical 4.8L LS-series engine serves as the entry-level V-8 in many GM full-size trucks, where it also is known as the Vortec 4800. It delivers all of the strength, durability and performance attributes of its larger-displacement cousins. It uses the same iron cylinder block as the 5.3L LS, but has a smaller stroke. It is rated at 275 horsepower. Available remanufactured for 2001–2015 applications.



### 5.3L LM7/L59/LC9/LH8/L83

Used in thousands of GM trucks, SUVs and vans since 1999, the 5.3L V-8 also known as the Vortec 5300, is respected for its great performance and efficiency. Horsepower is rated starting at 285, with torque at approximately 330 lb.-ft. GM Parts offers the 5.3L in new and economical remanufactured packages for 1999–2018 applications.

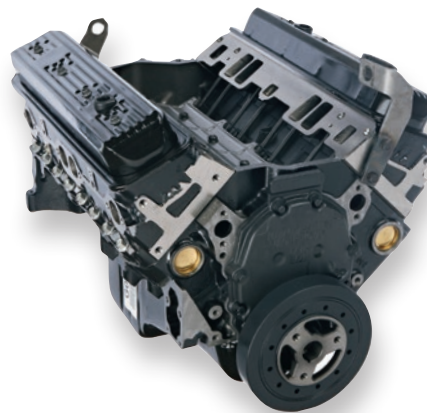
### 5.7L GEN 0 – P/N 12681429

All new—not remanufactured! The classic 350 is offered here in our most economical Small-Block engine assembly. Designed to replace production engines used from 1973–1985, it features a durable yet value-driven short-block assembly and iron cylinder heads with early-style perimeter hold-downs. Better still, it includes a stronger four-bolt main block and smooth flat tappet hydraulic camshaft.



### 5.7L GEN 1E

The 5.7L L31 Vortec 350 engine is found in thousands of 1996–2002 Chevrolet/GMC pickups, sport utility vehicles and vans. All new, from oil pan to valve covers, they feature Vortec-style cast-iron cylinder heads for maximum power and efficiency, a one-piece rear main seal, hydraulic roller lifters and center-style valve cover hold-downs. The 12530282 features two-bolt main caps; the 12530283 features four-bolt main caps and heavy-duty cylinder heads. These are direct-replacement engines for 1996–2002 L31-equipped vehicles.



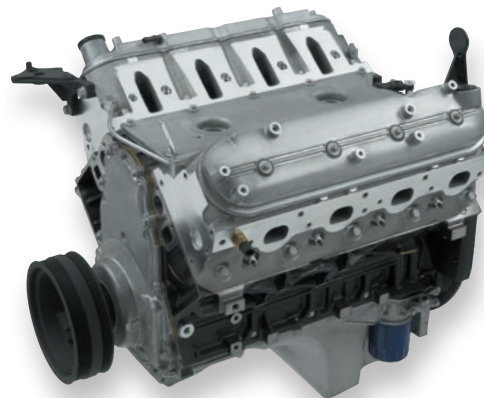
### 5.7L GEN 1 – P/N 12681430

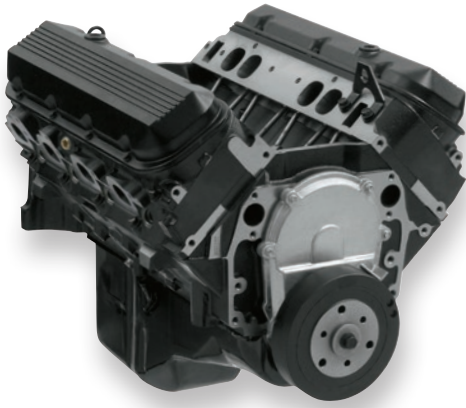
All new—not remanufactured! This basic 5.7L/350-cubic-inch is designed for 1987–1995, 8,500 lb and under, light-duty truck applications, as it uses the later-style one-piece rear main seal and cylinder heads with center-style valve cover hold-downs. But it is adaptable to almost unlimited Small-Block applications. The bottom end is durable, with two-bolt mains. Additional details include a gear-driven oil pump assembly and a machined fuel pump pad, but no hole for the fuel pump pushrod. (210 hp@4,000 and 300 lb.-ft.@2,800.)



### 6.0L LQ4/LQ9

Used in a variety of 2001–2007 GM trucks and SUVs, our iron-block 6.0L LS-series engine offers big power and exceptional torque (up to 325 horsepower and 370 lb.-ft. of torque, depending on the application). Our affordable 6.0L engine assembly is delivered without induction or ignition systems and is offered in brand-new or remanufactured packages.





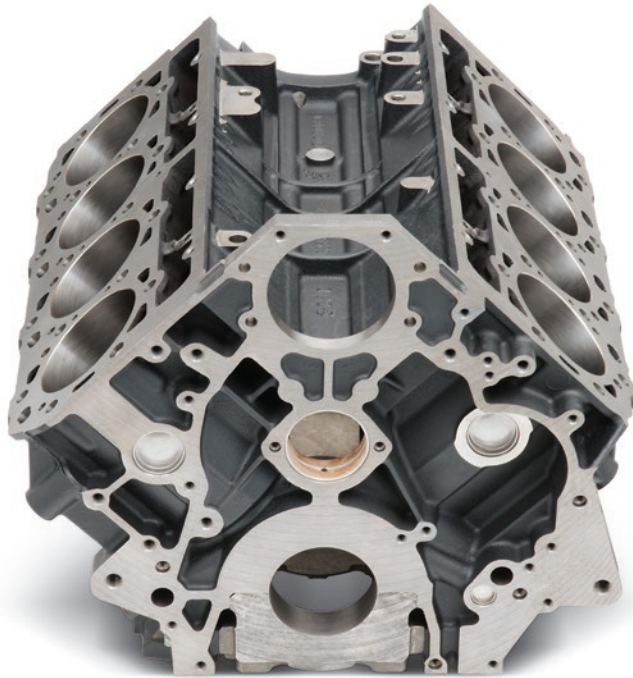
## 7.4L L19/L29

Our 7.4L engine assembly delivers the big torque you need for pulling a trailer and other heavy loads. A four-bolt main block enhances strength, and a later-style one-piece rear main seal reduces the chance of an oil leak. Designed for trucks, SUVs and vans built from 1980 to 2000; offered in new and remanufactured packages. CNG- and LPG-compatible variations are available.

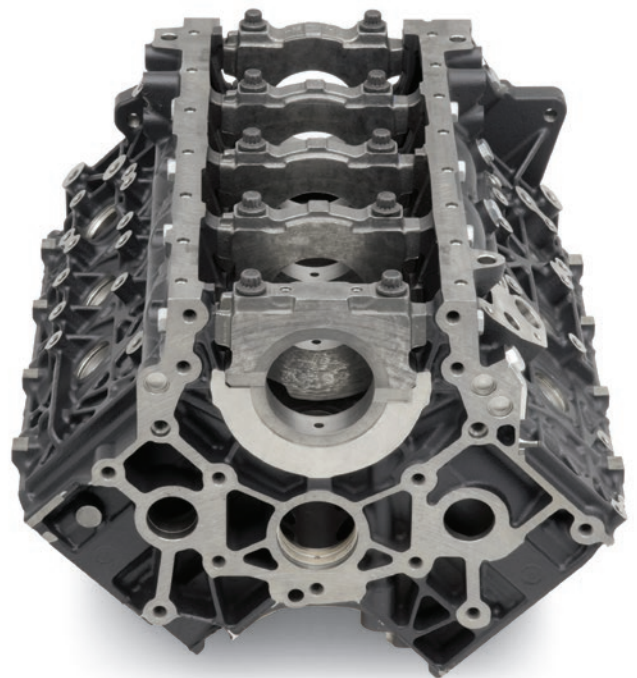
## DURAMAX DIESEL BLOCK

Chevrolet Performance's new Duramax block is the perfect starting point for building new life into a well-used truck. Chevrolet Performance also offers just about every additional production part to support building the engine, from the rotating assembly, camshaft and cylinder heads, to the injectors, oil pump, rocker covers and more. See your GM dealer for specific applications and part numbers. Partial and complete Duramax crate engines are also available through Chevrolet dealers and other Chevrolet parts retailers. Chevrolet Performance, however, is the only outlet for a brand-new Duramax engine block. Get yours today and build new life into your trusted truck!

Part Number	Engine Code	Years	Max Horsepower	Max Torque (Lb.-Ft.)
<b>12651877</b>	LML/LGH	2010–2016	397	765
	LB7	2001–2010	300	520
<b>12680236</b>	LLY	2004–2005	305	605
	LBZ	2006–2007	360	650
	LMM	2007–2010	365	660
<b>TBD</b>	L5P (second-gen)	2017–2019	445	910



Front View



Rear View

**NOTE:** GM Parts has a complete menu of component parts for the engines listed. Internal components vary by model number, so please contact your GM Dealer for Duramax heads, crankshafts, rods, pistons, camshafts, injectors and all other internal components.



# Transmissions

## GET THAT POWER TO THE WHEELS!

GM transmission assemblies are engineered and built specifically for each GM vehicle. Whether it's an automatic or manual transmission, GM transmissions provide customers with perfectly matched levels of torque, towing capability and overall performance to meet their requirements.

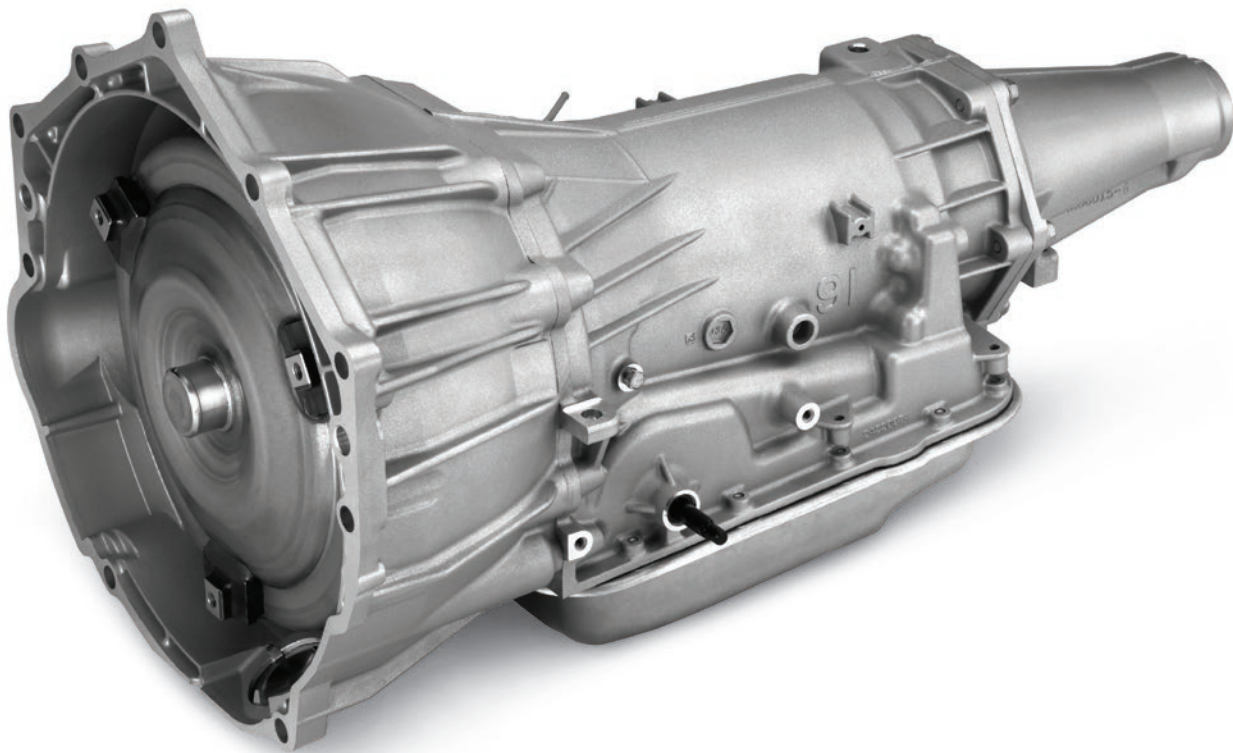
Below is a sample of our best-selling transmissions. See your Chevrolet Dealer for the right transmission for your vehicle.

### Features

- Every transmission is dynamometer tested
- Latest GM engineering innovations and design enhancements
- All sub-components tested before final assembly
- Designed torque converters using electronically controlled capacity clutch (ECCC) with OEM friction material
- GM parts fit exact vehicle applications

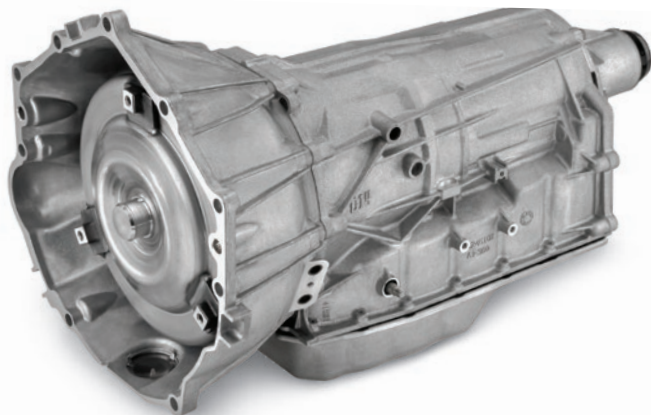
### Warranty

- 36 months or 100,000 miles limited warranty, includes parts and labor when installed by an ISC or a GM Dealer



## THE 4L60E – OUR #1 ALL-TIME BEST-SELLING TRANSMISSION

- The 4L60E, with four forward gears, is designed for longitudinal engine configurations
- Capable of transmitting impressive power from both truck and performance car applications
- Three-piece-cast aluminum alloy case consists of bell housing, main case and tail housing
- 30-spline input shaft



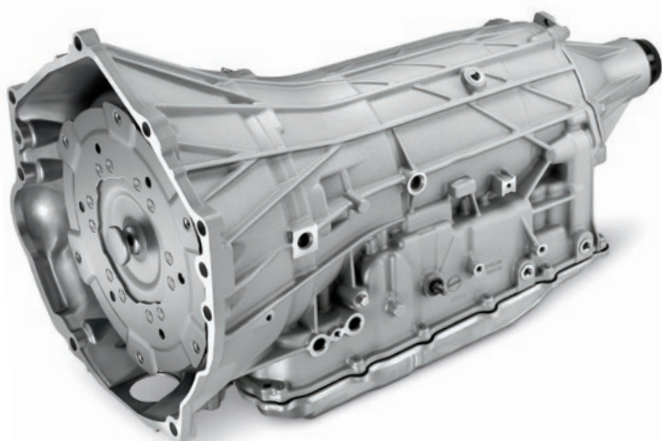
## GM REMANUFACTURED 6-SPEED TRANSMISSIONS

- Clutch-to-clutch shifting, eliminates the one-way clutches used on older transmissions
- Plug-n-Play design allows for quick and easy installation
- Every transmission is dynamometer tested
- Latest GM engineering updates and design enhancements
- All sub-components tested before final assembly
- Fits the exact vehicle application



## 9-SPEED TRANSMISSIONS

- Compact design paired with refined, efficient performance
- Stop/Start technology that can help save fuel by allowing the engine to shut down in certain stop-and-go driving conditions
- Five planetary gearsets are used with four stationary clutches and three rotating clutches, saving space compared to freewheeling designs
- Single-plate lock-up clutch uses GM's electronically controlled capacity clutch (ECCC) technology to dampen engine vibrations and ensure smooth operation



## 10-SPEED AUTOMATIC TRANSMISSIONS

- Tight gear stepping paired with a wide gear ratio optimizes performance and efficiency.
- A one-piece aluminum case with an integral bell housing helps reduce weight and enhance powertrain stiffness
- Proprietary electronic control system and performance calibrations
- Uses four simple gearsets and six clutches: two brake clutches and four rotating clutches
- A unique triple-clutch assembly in the middle of the 10-speed's architecture enables 10-speed content in the same space as GM's six- and eight-speed transmissions
- Advanced torque converter design contributes to packaging efficiency
- A wide 7.39 overall gear ratio spread enhances off-the-line performance with a more aggressive first gear ratio.
- Lower top gear ratio vs. GM's eight-speed allows the engine to run at lower speeds

V-6 90° Cylinder Head Quick Reference Chart

Part Number	Description	Casting Number	Material	Port Size	Port Type	Valve Spring	Chamber CC's	Int Vlv	Exh Vlv	Plug Type	Heat Riser	Rocker Stud	Notes
10134359	18° V-6	12480009	Aluminum	215	Raised	18°	43	2.150"	1.620"	Angled	No	Shaft	No seats/guides
12480009	18° V-6	12480009	Aluminum	215	Raised	18°	43	2.150"	1.620"	Angled	No	Shaft	As cast ports

V-6 90° CYLINDER HEADS

A. 10134359 

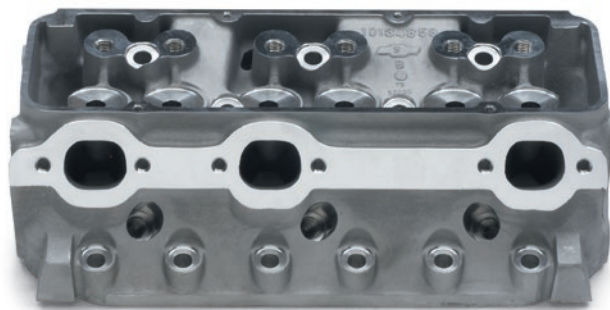
18° Aluminum Cylinder Head

- Low-port 18° aluminum cylinder head for maximum-effort competition engines
- Offers significant improvements over conventional head designs with 18° valve angles (vs. older 23° angles) and 43cc combustion chambers
- Spark plug holes are centrally located and valve centerlines are relocated
- Exhaust ports are high-flow
- Head face has an extra 0.080" of material for 9.1:1 compression, and up to 2.200" intake valves can be used
- Shallow wedge-shaped combustion chambers allow builders to achieve high compression ratios with small piston domes
- Heads do not include valve seats or guides
- Aftermarket shaft-mounted rocker arm assemblies and pushrods are required
- Piston domes and valve pockets must be matched to the revised combustion chamber design

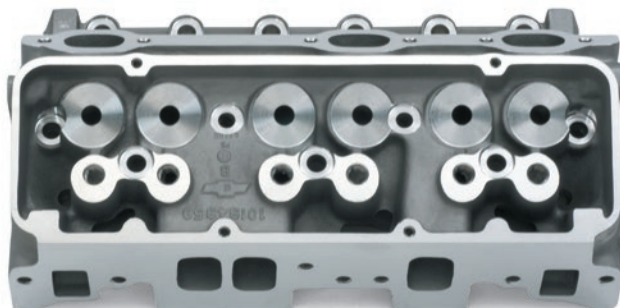
12480009 

18° Aluminum Cylinder Head (not shown)

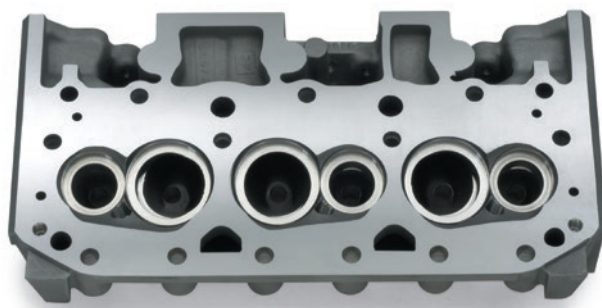
- Low-port 18° aluminum cylinder head for competition engines
- Identical to P/N 10134359 (see above), except that it has a new-design intake port for the Daytona Dash Racing Series



A 18° Aluminum Cylinder Head (exhaust)

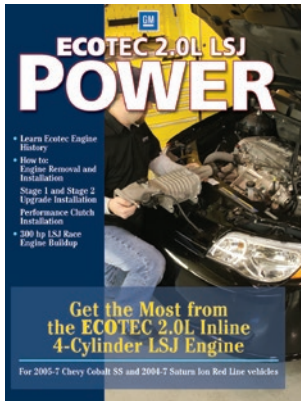


A 18° Aluminum Cylinder Head (top/intake)



A 18° Aluminum Cylinder Head (combustion chamber)



Exhaust Header Flange **B**Ecotec Exhaust Camshaft Blank **C**Sport Compact Build Book **D**Ecotec 2.0L LSJ Power Book **E****ECOTEC****B. 88958632****Exhaust Header Flange**

- Use this 0.375" thick steel flange as the starting point for your custom header system

**Camshafts****88958648****Ecotec Performance Camshaft Set (not shown)**

- For increased power in naturally aspirated and turbocharged engines
- Duration @ 0.050" lift is 247° on the intake and 249° on the exhaust
- Maximum lift is 0.499" for the intake and 0.499" on the exhaust
- Lobe centerline is 116°

**C. 88958612****Ecotec Exhaust Camshaft Blank**

- Heat-treated camshaft blank for grinding custom-profile exhaust cam

**Crankshafts****88958631****Ecotec Crankshaft Pulley (not shown)**

- Billet pulley has a reduced diameter to minimize the horsepower-robbing drag of the alternator and air conditioning compressor

**Intake Manifolds, Gaskets and Components****88958633****Ecotec Intake Manifold Flange Set (not shown)**

- 0.555"-thick aluminum flanges can be used to fabricate your own custom intake manifold

**Build Books****D. 88958728****Sport Compact Build Book**

- Describes all the parts and procedures needed to transform your stock Ecotec engine into a high-performance racing engine for drag racing or drifting competition
- Also includes race modifications for a 4T65-E automatic transmission

**E. 88958686****Ecotec 2.0L LSJ Power Book**

Step-by-step guide to boosting the horsepower and torque in this versatile four-cylinder powerplant.

- Detailed instructions on engine removal/reinstallation
- Special instructions on installing Stage 1 and Stage 2 upgrade kits
- Build a 300-plus horsepower Ecotec!



## 2.0L TURBO PERFORMANCE

Enhance the performance of your 2.0L Turbo with Genuine GM products from Chevrolet Performance.

### A. 19212670

#### Performance Turbocharger Upgrade Kit for Cobalt, Solstice, Sky and HHR



- For 2007–2009 Pontiac Solstice GXP, 2007–2009 Saturn Sky Redline, 2008–2010 HHR SS, 2008–2010 Cobalt SS
- Increases horsepower up to 290 @ 5,200 rpm and torque up to 340 lb.-ft.
- Includes new calibration (flashed by your local dealer) and two new MAP sensors
- Premium fuel required

This part has been granted an Executive Order (E.O.) from the California Air Research Board. EO#: D-126-29 for 2007–2010 MY



**A** Performance Turbocharger Upgrade Kit

## CHASSIS, SUSPENSION AND BRAKES

### Cobalt SS, Saturn ION Red Line

### B. 88958710

#### Heavy-Duty Front Steering Knuckle for Chevrolet Cobalt SS, Saturn ION Red Line, Left-hand

- Designed to provide enhanced load capacity for off-road use
- Designed to use the existing interfaces to the bearing, brake caliper, strut and control arm
- Installation requires caliper mounting bolts P/N 11570091, lower ball joint bolt P/N 11589341 and nut P/N 11517996 (included with the kit)
- Bearing spacer plate needs modification for installation
- Specific suspension point geometry—may induce increased tire wear during street duty



**B** Heavy-Duty Steering Knuckle, Left-Hand

### W-Body: 2000–2005 Monte Carlo and Impala; 1997–2003 Grand Prix

### C. 12498648

#### Strut Tower Braces

- Install these easy bolt-on braces on your car to reduce body flex for firmer feel when cornering
- Includes hardware and installation instructions



**C** Strut Tower Braces

### D. 12498642

#### Heavy-Duty Rear Stabilizer Bar

- Fits Pontiac Grand-Prix 1997–2003 and Chevrolet Monte Carlo 2000–2005
- For reduced body roll, install this thick, 19mm rear bar
- Includes bushings



**D** Heavy-Duty Rear Stabilizer Bar

### E. 12498643

#### Heavy-Duty Front Stabilizer Bar

- Fits Pontiac Grand-Prix 1997–2003 and Chevrolet Monte Carlo 2000–2005
- Get the look and feel of performance with this sturdy 34mm front bar
- Includes bushings and end links



**E** Heavy-Duty Front Stabilizer Bar



High-Performance Front Brake Upgrade Kit **F**

**F. 12498644**

**High-Performance Front Brake Upgrade Kit**

- Fits Pontiac Grand-Prix 1997–2003 and Chevrolet Monte Carlo 2000–2005
- Attain increased braking performance with 12" vented disc rotors and high-performance brake pads
- Includes rotors, caliper mounting brackets, pads and bushings

**NOTE:** Monte Carlo and Impala models already have this system installed as standard production. Will not fit stock Grand Prix "crosslace" wheels and spare tire may not fit. Heat generated by performance brake pads can cause rotor warping if not allowed to cool sufficiently between severe uses.

**G. 12498646**

**Heavy-Duty Front Brake Caliper Brackets**

- Fits Pontiac Grand-Prix 1997–2003 and Chevrolet Monte Carlo 2000–2005
- Same brackets used in brake kit P/N 12498644 (see above)
- Includes brackets, bushings and pins
- Rotors equivalent to P/N 12498647 must be used

**FACTORY ENGINEERED RACE PARTS F&Y CAR**

**Lightweight Racing Aluminum Driveshaft**

Lose less power in the transfer from the transmission to the rear axle. These lightweight aluminum driveshafts are designed for F-cars equipped with the MM6 six-speed manual transmission:

**12564004**

**Aluminum Driveshaft (not shown)**

- 1998–1999 LS1 with MM6 transmission

**12480094**

**SACHS Shock Absorber, Front (not shown)**

- Tuned for use with the T1 suspension package (see below)
- Sold individually; order 2 per vehicle

**12480095**

**SACHS Shock Absorber, Rear (not shown)**

- Tuned for use with the T1 suspension package (see below)
- Sold individually; order 2 per vehicle

**12480093**

**Camber Spacer Kit (not shown)**

- 2 kits required per wheel

**Kit includes one of each of the following:**

<b>12480071</b>	Camber Plate, Large	<b>12480076</b>	Camber Plate, Small
<b>15688857</b>	Bolt, Lower Control Arm	<b>11516382</b>	Nut, Lower Control Arm

**12480080**

**C5 Corvette Transmission Oil Cooler Kit (not shown)**

- Intended for cars equipped with the six-speed manual transmission and has been updated for use on Z06 and export-model Corvettes
- Includes transmission pump, cooler assembly, wiring harness, plumbing kit, filter bracket, thermal switch, brackets and fasteners

**25534430**

**C6 Corvette T1 Suspension Kit (not shown)**

- Approved by the SCCA for racing in the T1 class
- Similar to the championship-winning C5 kit, but made to fit the C6

**Kit includes one of each of the following:**

<b>25534418</b>	Spring—Front	<b>25534419</b>	Spring—Rear
<b>12480065</b>	Stabilizer Bar Front	<b>25534433</b>	Stabilizer Rear (4 required)
<b>12480067</b>	Link—Anti-Roll Bar (4 required)	<b>12480068</b>	Isolator—Front Anti-Roll Bar (2 required)
<b>12480069</b>	Isolator—Rear Anti-Roll (2 required)	<b>25534436</b>	Arm—Front Upper LH
<b>25534437</b>	Arm—Front Upper RH	<b>25534438</b>	Arm—Front Lower LH
<b>25534439</b>	Arm—Front Lower RH	<b>25534442</b>	Arm—Rear Lower LH
<b>25534443</b>	Arm—Rear Lower RH		



Heavy-Duty Front Brake Caliper Brackets **G**

## MISCELLANEOUS PARTS & MANUALS

### BOOKS AND MANUALS

Get the most from your vehicle and its Chevrolet Performance parts. These books and manuals provide insider information and technical tips from direct sources within General Motors. They are invaluable for building an engine for the street or race track.

#### A. 24502488

##### Chevrolet Power

- Seventh edition of the time-tested guide to building competition engines for oval track racing, drag racing, road racing and marine applications
- Includes information on Small-Block, Big-Block, 90° V-6 and 60° V-6
- Contains more than 600 photos, illustrations, blueprints and charts

#### 88962723

##### Service Manual – Ram Jet 350 (MEFI 4, not shown)

- Covers the installation and service of the MEFI 4 Ram Jet 350 P/N 19417619

#### B. 12486610

##### Service Manual – Ram Jet 502 (MEFI 3)

- Covers the installation and service of the MEFI 3 Ram Jet 502 P/N 12497323

#### 88962724

##### Service Manual – Ram Jet 502 (MEFI 4, not shown)

- Covers the installation and service of the MEFI 4 Ram Jet 502 P/N 12499121

#### C. 88958728

##### Sport Compact Build Book

- Describes all the parts and procedures needed to transform your stock Ecotec engine into a high-performance racing engine for drag racing or drifting competition
- Also includes race modifications for a 4T65-E automatic transmission

#### D. 88958767

##### COPO Build Book

- The COPO Build Book provides all the information you need to build your own COPO Camaro including specs, part numbers and more.

**NOTE:** Based on construction of Gen 5 Camaro

#### 24502570

##### Motorsports Aurora V-8 Engine Handbook (not shown)

- Covers component selection and recommendations, as well as engine building procedures, for engines used in specific racing series

#### E. 88958697

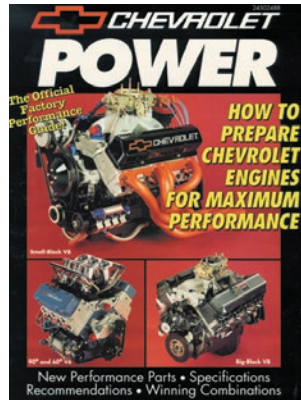
##### Solstice Performance

- 132 pages show how to take advantage of the performance capabilities of the Pontiac Solstice
- Loaded with almost 900 images and detailed technical information to help everyone from the beginner to the expert
- Shows how a Sports Car Club of America (SCCA) road racing Solstice is created, along with the buildup of a “drifting” Solstice and a brute-performance Solstice

#### F. 88959384

##### LS1 Engine Kit Installation Guide

- Detailed instructions to help you install an LS1 engine in your older vehicle
- Includes notes and technical explanations for necessary parts, along with part numbers you can order from your GM dealer to get the job done easily



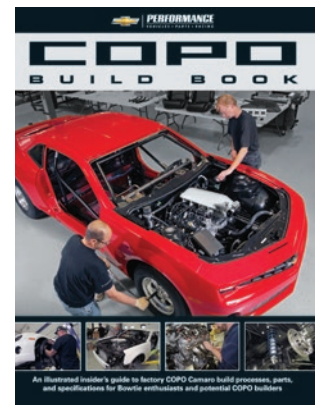
**A** Chevrolet Power



**B** Service Manual – Ram Jet 502 (MEFI 3)



**C** Sport Compact Build Book



**D** COPO Build Book



**E** Solstice Performance



**F** LS1 Engine Kit Installation Guide



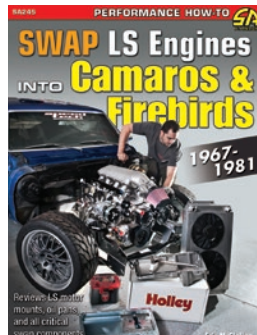
High-Performance Chevy LS1/LS6 V-8's **G**



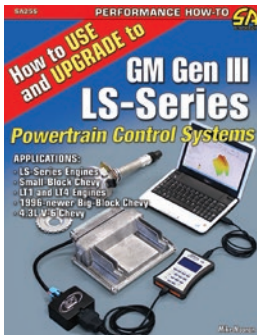
LS-Series – How to Rebuild Book **H**



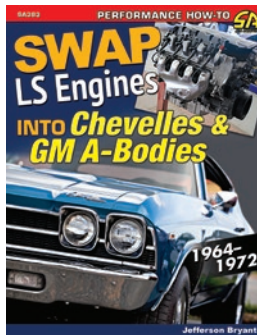
LS Swaps – Swap LS Engines Into Almost Anything **I**



Swap LS Engines Into Camaros & Firebirds **J**



GM Gen III LS-Series Powertrain Control Systems **K**



Swap LS Engines Into Chevelles & A-Bodies **L**



Circle Track Techbook **M**



Circle Track Techbook (CT525) **N**

**G. 88958786**

**High-Performance Chevy LS1/LS6 V-8s**

- 160 pages discuss the LS-Series engine architecture and design, parts interchangeability along with step-by-step engine removal sequences for many GM vehicles with LS-Series engines
- Shows how to build, modify and tune LS engines

**H. 88958764**

**LS-Series “How to Rebuild” Book**

- A complete reference that shows how to rebuild an LS-Series engine
- Includes tips and modification procedures to improve power and economy
- More than 600 step-by-step photos

**I. 19369196**

**LS Swaps – How to Swap GM LS Engines Into Almost Anything**

- From motor mounts, adapter plates and transmission mounts to wiring harnesses and engine management systems, this comprehensive book addresses many of the issues involved with today’s hottest engine swap going

**J. 19369198**

**Swap LS Engines into Camaros & Firebirds – 1967–1981**

- Contains 409 color photos that will guide you through each crucial step for swapping LS engines into Gen I and Gen II F-bodies.

**K. 19369197**

**How to Use and Upgrade to GM Gen III LS-Series Powertrain Control Systems**

- A deep dive into understanding the Small-Block engine family generations and comparing Gen III engine controllers

**L. 19369195**

**Swap LS Engines into Chevelles & GM A-Bodies – 1964–1972**

- Detailed step-by-step instructions for installing LS powerplants into Chevelles, Buick GS, Olds Cutlass and Pontiac GTO. Contains over 400 color photos

**M. 88958668**

**Circle Track Techbook**

- Technical manual for GM Circle Track crate engines P/N 88869602, P/N 88958602, P/N 88958603, P/N 88958604 and P/N 88869604
- Covers all details regarding rebuilding specifications, including parts lists
- 47 pages with photos and details on valve machining, valve springs, camshafts and other factory specifications

**N. 88958759**

**Circle Track Techbook (CT525)**

- Technical manual for Chevrolet Performance CT525 Circle Track engine P/N 19271821
- Covers all engine specifications, component part numbers, installation tips and rebuilding specifications

# GM Licensed Parts

## Chevrolet® Performance Slant-Edge Breather Caps & Bowtie Center Nuts

Continuing the tradition of the hottest design in engine dress-up today, the New Chevrolet Performance Slant-Edge Breather Caps showcase the iconic Chevy Bowtie in vivid 3D. Various emblem configurations include raised precision CNC milled Bowties, as well as recessed with inlaid paint; even the unique blackfield popular on the Slant-Edge Valve Cover! Five finishes including the ultra-popular Chevy Orange, the signature Black Crinkle, and of course, chrome, so lustrous it looks wet to the touch. Cap off your valve covers with a choice of thirteen styles, and complete the Slant-Edge set you already have with air cleaners and valve covers, or add a small touch of added cool under your hood. Also available without emblems in polished, chrome, and Black Crinkle finishes.



Polished w/o Emblem (not shown).....	141-850	Polished w/ Raised/Recessed Blackfield Bowtie (not shown)....	141-857
Chrome w/o Emblem (shown) .....	141-851	Black Crinkle w/ Raised Bowtie (not shown) .....	141-858
Chrome w/ Recessed Black Bowtie (shown).....	141-852	Chevy Orange w/ Raised Bowtie (shown).....	141-859
Chrome w/ Recessed Red Bowtie (shown).....	141-853	Cast Gray Crinkle w/ Raised Bowtie (shown) .....	141-860
Polished w/ Recessed Black Bowtie (not shown).....	141-854	Black Crinkle w/ Recessed Red Bowtie (shown) .....	141-861
Polished w/ Recessed Red Bowtie (not shown).....	141-855	Black Crinkle W/O Emblem (not shown) .....	141-862
Chrome w/ Raised/Recessed Blackfield Bowtie (shown) ....	141-856		

## Chevrolet & Bowtie Emblem Slant-Edge Series Air Cleaners & Valve Covers

The perfect way to complete your dress-up look with premium style.

Slant-Edge Series dress-up parts bring your engine look together in head-turning fashion. With eight different finishes, it's never been easier to customize your look.



141-840



141-830



141-835



141-844

**LS SLANT-EDGE VALVE COVERS**

These new valve covers are taller than stock valve covers, and can accommodate a wide variety of large valvetrain applications. Oil fill hole, and cap (passenger side cover), PCV (driver's side cover) included. Threaded mounting holes for the Integrated Ignition Coil Bracket included. Sold in Pairs. U.S. Pat. D657,798.

**LSX, CHEVROLET AND BOWTIE LOGOS**

Fits GM LS engines.

- Chevy® Orange, LSX®, raised logo ..... 141-257
- Chevy® Orange, raised logo ..... 141-261
- Black Crinkle, raised logo ..... 141-262
- Black Crinkle, LSX®, raised logo..... 141-256
- Cast Gray Crinkle, raised logo ..... 141-263
- Polished, recessed red/black logo ..... 141-264
- Chrome, recessed red/black logo..... 141-265
- Polished, no logo..... 141-266

**INTEGRATED IGNITION COIL BRACKET**

- Coil bracket for LS 1st Gen style coils.....69520
- Coil bracket for LS 4th & 5th Gen style coils.....69521

**SPARK PLUG WIRES**

- MSD 8.5mm Wires, P/N 39849, are recommended

**COIL RELOCATION EXTENSION CORDS**

- 18" Extension Cord.....69525
- 46" Extension Cord.....69526

**GM LICENSED PARTS**

Your engine is a source of pride. Show it off with accessories designed to complement its style and support its performance at FactoryPerformanceParts!

These parts are manufactured under license for General Motors and Chevrolet Performance. They meet strict dimensional and quality standards, ensuring you the highest-quality, best-fitting, top-performing components.

Finish your project your way with dress-up accessories and other licensed components from Chevrolet Performance.



LS Slant-Edge Valve Covers, LSX, Chevrolet and Bowtie Logos

**DIE-CAST VALVE COVERS**

These premium die-cast aluminum valve covers are manufactured to GM specifications and are equipped with internal oil drippers (Small-Block only) and baffles. The valve covers are highlighted with recessed and raised Bowtie and Chevrolet logos. Available in tall only. Sold in pairs.

**A. Chevrolet Big-Block, 1965–1996**

- Chrome, recessed logo (shown, A) ..... 141-140
- Black crinkle, recessed logo (not shown) ..... 141-141
- Polished, recessed logo (not shown) ..... 141-142

**B. Chevrolet Small-Block V-8, 1958–1986**

- Polished, recessed logo (not shown) ..... 141-108
- Black crinkle, recessed logo (not shown) ..... 141-116
- Chrome, recessed logo (not shown) ..... 141-117
- Chevy® Orange, recessed logo (not shown) ..... 141-118
- Black Crinkle, raised logo (shown, B) ..... 141-119
- Chevy® Orange, raised logo (not shown) ..... 141-120
- Carbon-Style, recessed logo (not shown) ..... 141-121

**LATE-MODEL DIE-CAST VALVE COVERS**

Late-model valve covers are the tall, center hold-down-style and come with mounting bolts and appropriate washers. All late-model valve covers come with baffles and grommets. Sold in pairs.

**C. Chevrolet Small-Block V-8, 1987–Pre-LS**

- Polished, with baffle (not shown) ..... 141-130
- Black crinkle, with baffle (not shown) ..... 141-131
- Chrome, with baffle (shown, C) ..... 141-132
- Replacement bolt and washer kit (not shown) ..... 141-133
- Polished, no logo, with baffle (not shown) ..... 141-134

**SLANT-EDGE DIE-CAST VALVE COVERS**

These tall, slant-edge die-cast valve covers have a progressive design and a modern look. Offered with raised or recessed Chevrolet and Bowtie logos, plus no logo. The valve covers are baffled and sold in pairs. U.S. Pat. D580,954.

**D-G. Chevrolet Small-Block V-8, 1958–1986**

- Polished, raised logo (not shown) ..... 141-920
- Black crinkle, raised logo (shown, D) ..... 141-921
- Chrome, raised logo (shown, E) ..... 141-922
- Metallic gray, recessed logo (not shown) ..... 141-923
- Chevy® Orange, raised logo (not shown) ..... 141-924
- Cast gray crinkle, raised logo (not shown) ..... 141-925
- Polished, no logo (not shown) ..... 141-926
- Polished, recessed red/black logo (not shown) ..... 141-927
- Black crinkle, recessed logo (not shown) ..... 141-928
- Chrome, recessed red/black logo (shown, F) ..... 141-930
- Powdercoat-ready, raised logo (shown, G) ..... 141-939

**H. New Collector's Series**

- Red, raised logo (shown, H) ..... 141-931
- Blue, raised logo (not shown) ..... 141-932
- Green, raised logo (not shown) ..... 141-933
- Yellow, raised logo (not shown) ..... 141-934
- White, raised logo (not shown) ..... 141-935



**A** 141-140

**B** 141-119



**C** 141-132

**D** 141-921



**E** 141-922

**F** 141-930



**G** 141-939

**H** 141-931





141-751 **I**

141-784 **J**



141-905 **K**

141-811 **L**



141-812 **M**

141-787 **N**



141-840 **O**

141-844 **P**

### STAMPED VALVE COVERS

These heavy-gauge stamped steel valve covers are designed to prevent leakage. The high-quality chromed covers feature Chevrolet and Bowtie logos. They are available in both tall and short (production height) designs. Some valve covers have oil baffles for PCV hookups. The valve covers are sold in pairs with necessary grommets, unless otherwise specified.

**NOTE:** Production height Chevy Small-Block valve covers and valve covers with baffles will not clear most stud girdle applications.

#### I-K. Chevrolet Small-Block V-8, 1958–1986

- Chrome, tall, no baffle (not shown)..... 141-101
- Chrome, short, with baffle (not shown) ..... 141-102
- Chrome, tall, with baffle (not shown)..... 141-103
- Metallic gray, tall, with baffle (not shown) ..... 141-361
- Carbon-Style, tall, with baffle (not shown) ..... 141-712
- Black crinkle, short, with baffle (not shown) ..... 141-750
- Black crinkle, tall, with baffle (shown, I)..... 141-751
- Chevy® orange, tall, with baffle (shown, J) ..... 141-784
- Chrome, short, with baffle, black/red logo (not shown).. 141-899
- Chrome, tall, with baffle, black/red (shown, K) ..... 141-905

#### L-N. Chevrolet Big-Block V-8, 1965–1996

- Chrome, short, with baffle (not shown) ..... 141-114
- Chrome, tall, with baffle (not shown)..... 141-115
- Black crinkle, short, with baffle (not shown) ..... 141-810
- Black crinkle, tall, with baffle (shown, L)..... 141-811
- Chrome, short, with baffle, black/red logo (shown, M)... 141-812
- Chrome, tall, with baffle, black/red (not shown) ..... 141-813
- Chevy® orange, short, with baffle (not shown) ..... 141-789
- Chevy® orange, tall, with baffle (shown, N) ..... 141-787

#### O-P. Slant-Edge Small-Block Center Bolt Valve Covers

- Black crinkle, raised emblem (shown O)..... 141-840
- Chrome, recessed red/black emblem (shown P) ..... 141-844
- Chevy orange, raised emblem (not shown) ..... 141-841
- Cast gray crinkle, raised emblem (not shown) ..... 141-842
- Polished, recessed red/black emblem (not shown)... 141-843
- Black crinkle, recessed red emblem (not shown) ..... 141-845
- Polished, no emblem (not shown) ..... 141-846

**Personalize your engine with a distinctive component combo in three easy steps:**

- (1) Select your preferred color theme, choosing from various offerings in classic chrome, chrome with recessed painted logos, black crinkle, metallic gray, polished, clear anodized or one of the many new colors offered.
- (2) Select your basic materials, choosing from stamped steel, die-cast aluminum, stamped aluminum, fabricated aluminum, or carbon fiber.
- (3) Consider the importance of functionality, internal and external clearance, weight, mechanical strength, and surface finish characteristics.

**...the result will be an appearance that is uniquely yours.**



Plating more than four times thicker than some aftermarket parts.

**2-PIECE DIE-CAST ALUMINUM VALVE COVERS**

Valvetrain maintenance is greatly simplified with 2-piece die-cast aluminum valve covers. The top section has a diagonal cut and a retained gasket for a tight, leak-free seal. The valve covers feature oversized bolts for fast removal. These tall valve covers will clear roller rockers and stud girdles. These valve covers are available in a variety of styles/finishes with and without Bowties and/or Chevrolet logos. The valve covers are sold in pairs and include an Allen wrench and required grommets. U.S. Pat. Nos. 7,343,890, D543,998S

**A-B. Chevrolet Small-Block V-8, 1958–1986**

- Polished, recessed logo (shown, A) ..... 141-910
- Black crinkle, recessed logo (shown, B)..... 141-911
- Chrome, recessed logo (not shown) ..... 141-912
- Polished, raised logo (not shown) ..... 141-913
- Black crinkle, raised logo (not shown) ..... 141-914
- Polished, no logo (not shown) ..... 141-915
- Replacement gasket kit (2) (not shown)..... 141-916

**NOTE:** Will not fit cylinder heads with rectangular raised internal sections near the valve cover mounting surface, unless such sections are milled off.



**A** 141-910

**B** 141-911

**LATE-MODEL STAMPED-STEEL VALVE COVERS**

These short-style valve covers are the center hold-down design for later Small-Block engines. They have baffles and grommets, but are not supplied with mounting bolts (except 141-105). Sold in pairs.

**C. Chevrolet Small-Block V-8, 1987–Pre-LS**

- Chrome, tall (shown, C) ..... 141-105
- Chrome, short (not shown) ..... 141-107
- Black crinkle, short (not shown) ..... 141-907
- Metallic gray, short (not shown) ..... 141-908



**C** 141-105

**D** 141-710

**NEW DRESS-UP KITS**

Chevy Orange and Carbon-Style Engine Dress-up Kits are the latest looks for your small-block Chevy! These limited edition kits won't be around forever, so get one while you can.

**Note:** Carbon-Style parts are stamped steel with a decorative finish.

**D-E. Chevrolet Small-Block V-8, 1958–1986**

- Carbon-Style (shown, D) ..... 141-710
- Chevy® Orange (shown, E)..... 141-780



**E** 141-780

**F** 141-758

**DELUXE DRESS-UP KITS**

These dress-up kits include one pair of tall valve covers, an air cleaner, timing chain cover, breather cap, 8 wing nuts and 8 hold-down clamps.

**F-G. Deluxe Dress-Up Kits**

- Metallic gray (not shown)..... 141-360
- Black crinkle (shown, F) ..... 141-758
- Chrome, black/red logos (shown, G) ..... 141-900

Kit Number	141-360	141-758	141-900
Valve Covers	141-361	141-751	141-905
Air Cleaner	141-362	141-752	141-906
Timing Chain Cover	141-363	141-753	141-904
Air Breather Cap	141-365	141-754	141-616
8 wing Nuts	141-364 x2	141-756 x2	141-902 x2
8 hold-down Clamps	141-366 x2	141-757 x2	141-903 x2



**G** 141-900

**H** 141-002

**H. Chevrolet Small-Block V-8, 1958–1986**

- Includes 2 short baffled Bowtie valve covers (141-102), plus Bowtie timing chain cover with GM production oil seal installed (141-215), 2 black/red Bowtie 4-wire looms (141-636), 1 Bowtie push-in air breather (141-616), oil dipstick (141-550), timing tab for 8" Balancer (141-202), and 2 grommets (air breather cap and PCV) (not shown)..... 141-001
- Includes two short baffled Bowtie valve covers (141-102), plus 8 Bowtie valve cover wingnuts (141-600), 4 valve cover hold-down clamps (141-610), 2 black/red Bowtie 4-wire looms (141-636), 1 Bowtie push-in air breather cap (141-616), oil dipstick (141-550), and 2 grommets (air breather cap and PCV) (shown, H) ... 141-002



141-302 **I**

141-752 **J**



141-785 **K**

141-906 **L**

141-692 **M**



141-831 **N**

141-834 **O**

141-835 **P**



141-339 **Q**

141-335 **R**

141-338 **S**

## AIR CLEANERS

These steel air cleaners are available in the classic GM style and the newer, high-performance look. They feature the Chevrolet logo and come with maximum flow ACDelco air filter elements\* and mounting hardware. The classic air cleaners include die-cast Bowtie center nuts (except P/N 141-906). The air filter bases are recessed for a low profile and maximum hood clearance (a minimum of 3.750" from the top of carburetor gasket area to hood underside).

\* 14" x 3" Filter (A212CW), 10" x 2-53/64" Filter (A773)

### I-L. 14" Steel Air Cleaners

- 14" Classic with Bowtie center nut (shown, I)..... 141-302
- 14" High-performance (not shown)..... 141-307
- 14" Metallic gray (not shown)..... 141-831
- 14" Black crinkle (shown, J)..... 141-752
- 14" Carbon-style (not shown)..... 141-834
- 14" Chevy® Orange (shown, K)..... 141-785
- 14" Chrome, black/red logo (shown, L)..... 141-906

### 10" Steel Air Cleaners

- 10" High-performance (not shown)..... 141-315

## SUPER-LIGHT 14" AIR CLEANERS

Weight savings can be had by using air cleaners made of aircraft aluminum. The aluminum air cleaners are available in clear anodized or black anodized finishes. These air cleaners come with a 3" tall ACDelco filter element, all necessary mounting hardware and standard wingnuts.

### M. 14" Super-Light Air Cleaners

- Black anodized aluminum, no logo (not shown)..... 141-690
- Clear anodized aluminum, no logo (not shown)..... 141-691
- Black anodized aluminum, Chevrolet Bowtie logo (shown, M)..... 141-692
- Clear anodized aluminum, Chevrolet Bowtie logo (not shown)..... 141-693

### N-P. Slant-Edge Air Cleaners

- Black Crinkle, raised emblem (not shown)..... 141-830
- Chevy® Orange, raised emblem (shown, N)..... 141-831
- Cast Gray Crinkle, raised emblem (not shown)..... 141-832
- Polished, recessed red/black emblem (not shown)..... 141-833
- Black Crinkle, recessed red emblem (shown, O)..... 141-834
- Chrome, recessed red/black emblem (shown, P)..... 141-835

## AIR CLEANER CENTER NUTS

Add some extra flair to your custom air cleaner by topping it with a distinctive GM or Bowtie chrome plated zinc, or black crinkle die-cast center nut. The center nuts are available in small and large sizes. They fit both 1/4"-20 and 5/16"-18 studs.

### Q-S. Extra-Large Air Cleaner Center Nuts

- Black Crinkle Bowtie, black emblem (shown, Q)..... 141-339
- Black Crinkle Bowtie, red emblem (shown, R)..... 141-335
- Chrome Bowtie, black emblem (shown, S)..... 141-338
- Chrome Bowtie, gold emblem..... 141-332

### Large and Small Air Cleaner Center Nuts

- Bowtie, small (not shown)..... 141-322
- Bowtie, large (not shown)..... 141-333
- Bowtie, black crinkle, large (not shown)..... 141-369
- Hi-tech Bowtie, small (not shown)..... 141-328
- Hi-tech Bowtie, large (not shown)..... 141-323
- Hi-tech GM, small (not shown)..... 141-332
- Hi-tech GM, large (not shown)..... 141-327

**VALVE COVER MINI NUTS & WINGNUTS**

These custom valve cover mini nuts and wingnuts feature a Bowtie logo on the top of each fastener. Separate studs are included for precise gasket positioning. The wingnuts fit Chevrolet Big-Block, Small-Block, and V-6 cylinder heads. Sold 4 per package.

**A-E. Valve Cover Mini Nuts**

- Chevy® Orange (shown, A)..... 141-601
- Polished aluminum (shown, B)..... 141-917
- Black crinkle (shown, C) ..... 141-759
- Metallic gray (shown, D) ..... 141-367
- Chrome, with red Bowtie (shown, E)..... 141-909

**F-I. Valve Cover Wingnuts**

- Chrome (shown, F)..... 141-600
- Metallic gray (shown, G) ..... 141-364
- Black crinkle (shown, H)..... 141-756
- Chrome, with red Bowtie (shown, I) ..... 141-902



**A** 141-601   **B** 141-917   **C** 141-759   **D** 141-367   **E** 141-909

**AIR BREATHER CAPS**

Air breather caps with raised Bowtie logos are available in a variety of finishes to complement die-cast or stamped valve covers. Use on valve covers with grommets fitting 1.220" holes unless otherwise specified. The breather caps are available in traditional domed-style and push-in, 3"-diameter air-filter-element style. Air breather/PCV grommet kit available: P/N 141-615.

**Push-In, Rectangular**

- Chrome (not shown) ..... 141-619



**F** 141-600   **G** 141-364   **H** 141-756   **I** 141-902

**J-L. Slant-Edge Breather Caps**

Continuing the tradition of the hottest design in engine dress-up today, Slant-Edge Breather Caps are not only functional, but also showcase the iconic Chevy Bowtie in vivid 3D. Choose from thirteen styles, and add a small touch of added cool under your hood.

- Chrome w/ Recessed Red Bowtie (not shown) ..... 141-365
- Chrome w/ Raised/Recessed Blackfield Bowtie (shown J) ... 141-856
- Black Crinkle w/ Raised Bowtie (not shown)..... 141-858
- Cast Gray Crinkle w/ Raised Bowtie (shown K)..... 141-860
- Chevy Orange w/ Raised Bowtie (shown L) ..... 141-859
- Black Crinkle w/ Recessed Red Bowtie (not shown).... 141-861



**J** 141-856   **K** 141-860   **L** 141-859

**M. Push-In, 3" Diameter**

- Metallic gray (not shown)..... 141-365
- Chevy® Orange (not shown)..... 141-786
- Chrome (shown, M) ..... 141-616
- Black crinkle (not shown) ..... 141-754

**Push-On, 3" Diameter, For Use with Oil Filler Tube, 1.820" Opening**

- Chrome (not shown) ..... 141-617

**Twist-On, 3" Diameter**

- Chrome (not shown) ..... 141-618

**N. Push-In Filter Air Breathers**

These popular push-in filter air breathers, with the raised Bowtie logo stamped prominently in the top, are offered in two styles: with the heat-shield hood and without. 3" diameter. Fits valve covers with 1.220" holes.

- Black crinkle, with hood (not shown) ..... 141-613
- Black crinkle, without hood (shown, N)..... 141-614
- Chrome, with hood (not shown) ..... 141-621
- Chrome, without hood (not shown) ..... 141-622

**Clamp-On Filter Air Breather, Fits 1-3/8th**

- Chrome, with hood (not shown) ..... 141-625



**M** 141-616   **N** 141-614



141-366 **O**

141-757 **P**

141-903 **Q**

### VALVE COVER HOLD-DOWN CLAMPS

Valve cover hold-down clamps distribute the load over a wider area to minimize valve cover distortion and possible leakage. The clamps feature Bowtie logos and fit stamped valve covers for Chevrolet Small-Block Gen I V-8 and V-6/90-degree engines (4 clamps per package).

#### O-Q. Hold-Down Clamps

- Chrome, no logo (not shown)..... 141-610
- Metallic gray (shown, O)..... 141-366
- Black crinkle (shown, P)..... 141-757
- Chevy® Orange (not shown)..... 141-782
- Chrome, red Bowtie (shown, Q)..... 141-903

### TIMING CHAIN COVERS

Add a distinctive look to the front of any Chevrolet Small-Block or Big-Block engine with a custom timing cover that's accented with Chevrolet and Bowtie logos. These stamped-steel covers are engineered to GM specifications and come with a GM production oil seal pre-installed. The covers use bolt-on timing pointers.



141-363 **R**

141-753 **S**

141-904 **T**

#### R-T. Chevrolet Small-Block V-8 1969–1991 and V-6/90°

- Metallic gray (shown, R)..... 141-363
- Black crinkle (shown, S)..... 141-753
- Chevy® Orange (not shown)..... 141-783
- Chrome, black/red logo (shown, T)..... 141-904
- Chrome (not shown)..... 141-215

#### U. Chevrolet Big-Block 1965–1990

- Chrome (shown, U)..... 141-216

Striking die-cast timing covers, supplied with separate GM production oil seal. Bowtie logo directly cast into the upper surface.

#### Die-Cast Aluminum, Chevrolet Small-Block V-8 1965–1990

- Polished (not shown)..... 141-217
- Chrome (not shown)..... 141-218



141-216 **U**

141-730 **V**

### HARMONIC BALANCER COVERS

Custom aluminum harmonic balancer covers for Small-Block and Big-Block engines, enhance looks and engine timing accuracy by eliminating timing inaccuracies outer inertia ring slippage. Available in black and chrome finishes. U.S. Patent 5,675,078

#### Chevrolet Small-Block, 6-3/4"

- Black (not shown)..... 141-727
- Chrome (not shown)..... 141-725

#### Chevrolet Small-Block, 8"

- Black (not shown)..... 141-728
- Chrome (not shown)..... 141-726

#### V. Chevrolet Big-Block

- Black (shown, V)..... 141-730
- Chrome (not shown)..... 141-729

### BOWTIE DIFFERENTIAL COVERS

These Chevy Bowtie Differential Covers not only look great, but also add key performance upgrades to your rear housing in high horsepower situations! Designed to stiffen up the main cap area, the housing flex of the differential is reduced, giving gear life an increase and the amount of ring deflection a decrease. Available in 7.5 GM, 8.2/8.5 GM (10 Bolt) and Passenger Car (12 Bolt) Rear Housings.

#### W-X. Bowtie Differential Covers

- GM, 7.5 (10 Bolt) (shown W)..... 141-695
- GM, 8.2/8.5 (not shown)..... 141-696
- GM, 12 Bolt (shown X)..... 141-697



141-695 **W**

141-697 **X**

**CHROME ALTERNATORS**

These chrome (with red Bowtie logo) alternators are totally new with no rebuilt components, so they perform as well as they look. The quality is assured with generous over-spec amperage and an individual Quality Assurance graph that documents operating performance. The alternators include a machined pulley.

**A. 100% New Chrome Alternators**

- 1973-1986 internal regulator (not shown) ..... 141-656
- 100 amp, 1-wire (shown, A) ..... 141-657
- 60 amp, 1-wire (not shown) ..... 141-658
- 80 amp, 1-wire (not shown) ..... 141-659
- 120 amp, 1-wire (not shown)..... 141-660



**A** 141-657



**B** 141-683

**ALTERNATOR BRACKET**

**Alternator Bracket**

- Top bracket bolts to manifold (not shown) ..... 141-402

**HEI DISTRIBUTORS**

These high quality, 100% new, and dependable HEI distributors set the standard in ignition, loaded with premium components like the original GM-meltonized distributor gear and sintered steel weights to optimize GM engine performance. Includes an adjustable vacuum advance for fine-tuning the rate and amount of advance that will result in increased power and eliminate harmful detonation.

**B. Chevrolet Small- and Big-Block, 1955-1982**

- Yellow cap, with coil (not shown) ..... 141-681
- Black cap, with coil (not shown)..... 141-682
- Red cap, with coil (shown, B)..... 141-683

**BOWTIE HIGH PERFORMANCE ELECTRIC FANS**

Auxiliary electric fans can improve engine performance and increase gas mileage, as well as prevent overheating in congested traffic. The fans are available in 10", 12", 14", heavy-duty 15" with thermostat, and 16" sizes to fit most popular cars and trucks. Their ultra-thin design is great for cramped locations. The 15" fan has an adjustable 180-240° F thermostat, and pulls 2,800 cfm, bolting to the radiator supports with supplied sturdy brackets. Installation is easy with basic hand tools. The fans feature a red Bowtie logo.

**C-D. Bowtie High Performance Electric Fans**

- 10" fan (not shown) ..... 141-641
- 12" fan (not shown) ..... 141-642
- 14" fan (shown, C) ..... 141-644
- 15" fan with adjustable thermostat (shown, D) ..... 141-647
- 16" fan (not shown) ..... 141-646



**C** 141-644



**D** 141-647

**ELECTRIC WATER PUMPS**

Electric water pumps help race- and high-performance street engines save weight and eliminate high-rpm impeller drag. The lightweight, but durable, die-cast aluminum pumps are epoxy-powder-coated in four colors (plus chrome and polished finishes) for corrosion resistance. The flow rate is more than 35 gallons per minute. The units are decorated with a red Bowtie logo. A stepped fitting (1" pipe to 1.750" hose) and weather-tight connector are included.

**E-G. Electric Water Pumps**

Finish	Big-Block	Small-Block
Polished	141-670 (shown, E)	141-654
Chrome	141-671	141-650
Red	141-672	141-652
Blue	141-673	141-653
Black	141-674	141-651 (shown, G)
Orange	141-675 (shown, F)	141-655



**E** 141-670



**F** 141-675

**HEAVY-DUTY HIGH-TORQUE MINI STARTER**

High-torque, gear-reduction design. 100% New, not rebuilt. Offset design results in more clearance between the oil pan and the starter, and can be rotated for additional chassis clearance. Has 15-to-1 compression for maximum cranking!

**H. High-Torque Mini Starter**

- Heavy-duty, 2.0 KW starter (shown, H)..... 141-684



**G** 141-651



**H** 141-684



141-232 **I**



141-233 **J**



141-629 **K**



141-210 **L**



141-714 **M**



141-636 **N**



141-200 **O**



141-550 **P**

## BOWTIE LOGO FREEZE PLUG INSERTS

Make your engine block Bowtie all the way with decorative machined billet aluminum Bowtie logo freeze plug inserts. These are NOT freeze plug replacements. They fit all Chevy Small-Block engines except the LS-Series. Two per package.

### I-J. Freeze Plug Inserts

- Black, raised logo (shown, I) ..... 141-232
- Red, recessed logo (shown, J)..... 141-233

## PUSH-IN OIL FILLER CAP

A raised, embossed Bowtie logo adorns the top of this push-in filler cap that fits valve covers with 1.220" holes.

### K. Oil Filler Cap

- Black crinkle (shown, K) ..... 141-629
- Chrome (not shown) ..... 141-630

## TWIST-ON OIL FILLER CAP

A large, white-on-blue epoxy-coated GM logo highlights this large, twist-on oil filler cap. It fits Chevrolet-style holes and includes a non-asbestos gasket.

### Twist-On Oil Filler Cap

- Chrome with GM logo (not shown)..... 141-631

## FUEL PUMP BLOCK-OFF PLATES

These Chevrolet V-8 fuel pump block-off plates feature a stamped Bowtie logo and come with a special non-asbestos gasket.

### L. Fuel Pump Block-Off Plates

- Small-Block, chrome (shown, L)..... 141-210
- Big-Block, chrome (not shown) ..... 141-211
- Small-Block, black crinkle (not shown) ..... 141-212
- Big-Block, black crinkle (not shown)..... 141-213

## LINEAR WIRE LOOMS

Messy spark plug wires can detract from an otherwise sharp engine, but those unruly wires can easily be tamed with Bowtie logo linear wire looms. The looms attach to the valve cover bolts and hold the wires in a neat parallel arrangement. A patented nylon wedge allows the wire holders to be opened and closed individually. One pair per package.

### M. Linear Wire Looms

- Chrome, Small-Block V-8, 1959-1986 (not shown)..... 141-638
- Chrome, Big-Block V-8, 1965-1991 (not shown) ..... 141-639
- Black Crinkle, Small-Block V-8, 1959-1986 (shown, M) .... 141-714

## IGNITION WIRE LOOMS

These ignition wire looms feature black nylon separators with Bowtie and Chevrolet logos in red. They're mounted on chrome stems. They fit Small-Blocks from 1959-1986 and Big-Blocks from 1965-1991. Two per package.

### N. Ignition Wire Looms

- Wire looms (shown, N) ..... 141-636

## TIMING POINTERS

Chrome, bolt-on timing pointers are available for 6.750" or 7" balancers and 8" balancers on Small-Block Chevrolet engines from 1969-1990 and Big-Blocks from 1965-1991.

### O. Chevrolet Small-Block V-8 or V-6/90°, 1969-1990

- 6-3/4" or 7" balancer (shown, O)..... 141-200
- 8" balancer (not shown)..... 141-202

### Chevrolet Big-Block, 1965-1991

- 8" balancer (not shown)..... 141-201

## OIL DIPSTICK KITS

Chrome dipstick kits are available for a large variety of Chevrolet Small-Block and Big-Block engines. The kits include the dipstick tube and a hooked handle dipstick that has the Bowtie logo stamped near the fill indicator mark.

### P. Chevrolet Oil Dipstick Kits

- Small-Block V-8, through 1977 (shown, P)..... 141-550
- Small-Block V-8, 1978-1981 (not shown) ..... 141-551
- Big-Block V-8, 1965-1991 (not shown)..... 141-553



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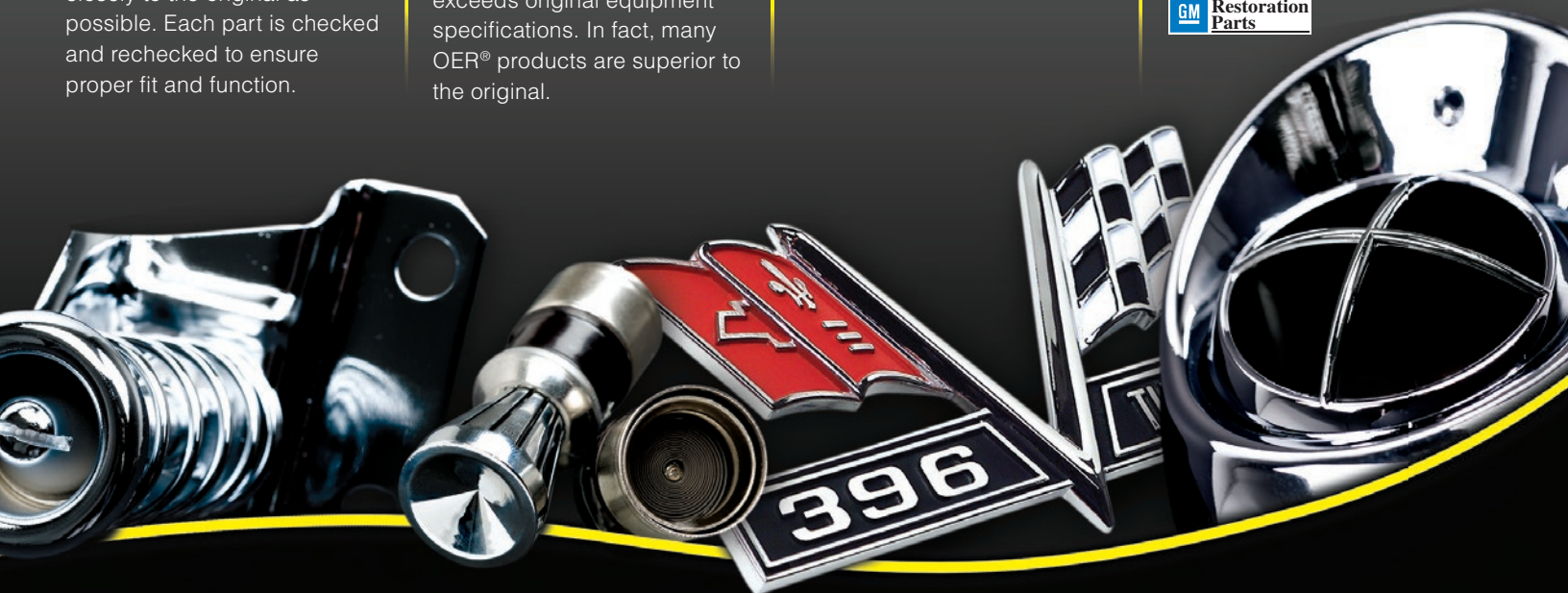
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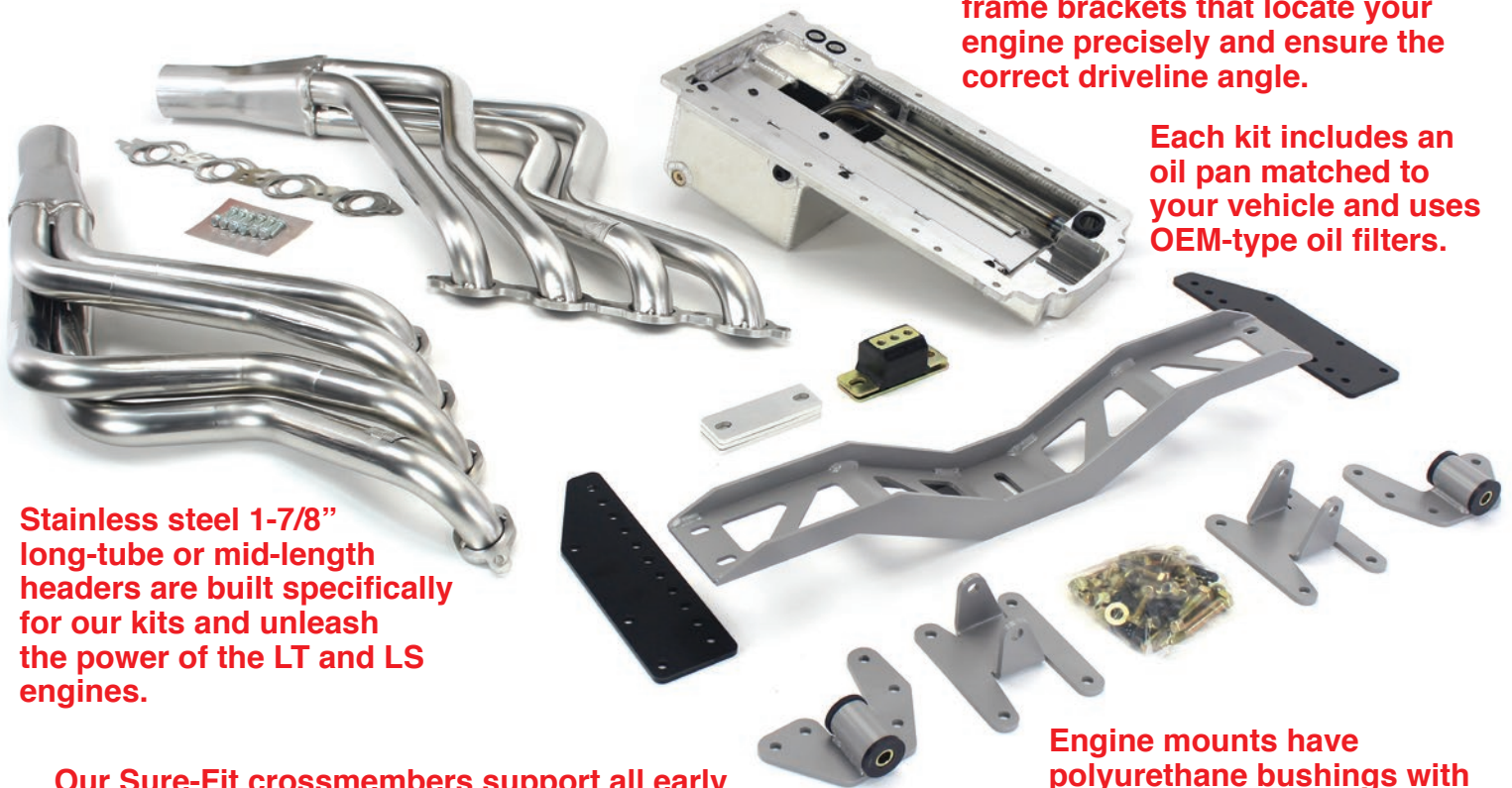


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