



BLACK ICE

ALLOYS

NEXUS
SIGMA
ENVISIO
BLACK WIDOW
NOCTURNO
NEMESIS
MARAUDER
MAYHEM
CROSSFADE

Black Ice Alloys has invented and perfected the trend that other brands in the industry can only hope to achieve. Through our exclusive Black + Chrome finish technology, Black Ice Alloys has effectively combined paint plus chrome together to allow a long lasting lustrous finish, and simultaneously satisfy the demands of the most discerning customers. With the explosion in popularity of two-tone finished wheels, Black Ice Alloys has set the trend with our unique design concepts, and continues that trend for the 2012 collection.

From concept to execution, Black Ice Alloys is also committed to bringing the best fitments to vehicles all over the planet. Through our years of background within the wheel industry and numerous test fits, you can be sure that Black Ice Alloys has the right fit for your vehicle. From full size SUV's all the way to the smallest compacts, Black Ice Alloys will not only look right, but will also ride the right way.

MERCEDES SLK280
MAYHEM 20x8.5





NEXUS

NEXUS 22x9.5
3.75in Lip

NEW FOR
2012



VB11

BLACK ICE ALLOYS

NEXUS

Black with Chrome

20x8.5

5 Lug | 6 Lug

FWD | RWD

22x9.5

5 Lug | 6 Lug

RWD

OFFSETS

+15mm, +30mm	22x9.5
+15mm, +30mm, +38mm	20x8.5



SIGMA

NEW FOR
2012

SIGMA 20x7.5
2in Lip



VB9

BLACK ICE ALLOYS

SIGMA

Black with Chrome

18x7.5 | 20x7.5

4 Lug | 5 Lug

FWD

OFFSETS

+40mm 20x7.5
+40mm 18x7.5



ENVISIO

ENVISIO 20x8.5
2.5in Lip



VOLVO S60
ENVISIO 20x8.5



VB7

BLACK ICE ALLOYS

ENVISIO

Black with Chrome

18x7.5 | 20x8.5

5 Lug

FWD

OFFSETS

+38mm 20x8.5

+40mm 18x7.5



BLACK WIDOW

BLACK WIDOW
22x8.5, 2.25in Lip



VB3

BLACK ICE ALLOYS

BLACK WIDOW

Black with Chrome

18x7.5 | 20x7.5 | 22x8.5

4 Lug | 5 Lug

FWD

OFFSETS

+38mm	22x8.5
+38mm	20x7.5
+40mm	18x7.5



NOCTURNO

NOCTURNO
24x9.5, 4in Lip



MERCEDES GL450
NOCTURNO 24x9.5



VB10

BLACK ICE ALLOYS

NOCTURNO

Black with Chrome

22x9.5 | 24x9.5

5 Lug | 6 Lug

RWD

OFFSETS

+18mm, +35mm	24x9.5
+18mm, +35mm	22x9.5



NEMESIS

NEMESIS 22x8.5
3.25in Lip



CADILLAC CTS
NEMESIS 22x8.5



VB5

BLACK ICE ALLOYS

NEMESIS

Black with Chrome

20x8.5 | 22x8.5

5 Lug

FWD

OFFSETS

+18mm	+38mm	22x8.5
+18mm	+35mm	20x8.5



MARAUDER

MARAUDER 22x8.5
2.25in Lp



MERCEDES GLS500
MARAUDER 22x8.5



VB4

BLACK ICE ALLOYS

MARAUDER

Black with Chrome

20x8.5 | 22x8.5

5 Lug | 6 Lug

FWD | RWD

OFFSETS

+18mm, +30mm, +38mm	22x8.5
+15mm, +30mm, +38mm	20x8.5



MAYHEM / CROSSFADE

MAYHEM 20x7.5
1.75in Lip

OFFSETS

- +40mm 20x7.5
- +40mm 18x7.5
- +40mm 17x7.5
- +40mm 16x7.5

VB8

BLACK ICE ALLOYS

MAYHEM

Black with Chrome

16x7.5 | 17x7.5 | 18x7.5 | 20x7.5

5 Lug

FWD



TOYOTA PRIUS
MAYHEM 18x7.5

CROSSFADE 22x9.5
3.5in Lip

OFFSETS

- +18mm, +30mm, +38mm 22x9.5
- +15mm, +30mm, +38mm 20x8.5

VB6

BLACK ICE ALLOYS

CROSSFADE

Black with Chrome

20x8.5

5 Lug | 6 Lug

FWD | RWD

22x9.5

5 Lug | 6 Lug

RWD



SUBJECT TO AVAILABILITY



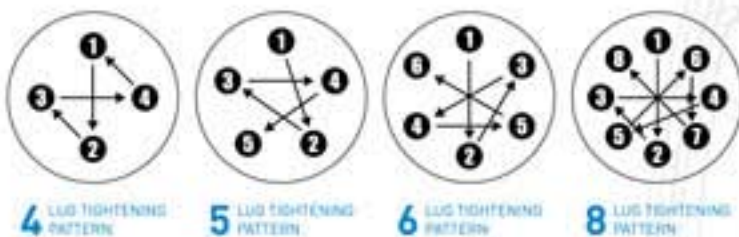
BMW 745
CROSSFADE 22x9.5

INSPECT YOUR WHEELS

Inspect all parts, including wheel studs and mounting surfaces of the hub and wheels to ensure that they are in good working condition. Careless installation of wheels on a vehicle is a major cause of tire and wheel problems. Proper installation of wheels includes using a rim-clamp style tire changer, computerized wheel balancer, proper size wheel weights, and torquing the wheels to vehicle manufacturer's specifications. Consult a professional wheel and tire installer for the proper fitment of your vehicle.

TORQUING & INSTALLATION

The correct installation of wheels requires the proper torquing of lug nuts. Improper torquing of wheels can cause distortion, fatigue cracks, or alignment problems. After completing the installation process, re-torque the wheels after driving for a distance of 25 miles to ensure tightness of lug nuts. Wheels should be re-torqued to vehicle manufacturer's specifications. Please refer to the lug nut tightening pattern chart, and the recommended torque chart below:



Lug Size	7/16"	1/2"	9/16"	10mm	12mm	14mm
Torque	70-80	75-85	135-145	45-55	70-80	85-90

WHEEL MAINTENANCE

CHROME WHEELS

To maintain the finish of your chrome wheels, only mild (non-abrasive) soap and water is required. Always keep wheels free of brake dust and road salts.

PAINTED WHEELS

To maintain the finish of your painted wheels, use mild soap and water is required. Always keep wheels free of brake dust and road salts.

POLISHED WHEELS

To maintain the finish of polished wheels, use mild soap and water to clean polished wheels. Periodically, aluminum metal polish may be required to bring back the original luster of a polished aluminum wheel.

LIMITED LIFETIME STRUCTURAL WARRANTY

Trade Union International, Inc. offers a limited lifetime warranty on the structure of our wheels. This warranty applies to the original retail purchaser that all our wheels will be free from defects in material and workmanship, under normal and intended use. This lifetime warranty is not transferable. This warranty does not include "Road Hazards" or "Misuse", such as accident, fire, hitting a pothole or debris, neglect, overload, severe impact or exposure to harsh chemicals.

CHROME WHEELS, PAINTED WHEELS & POLISHED WHEELS

Chrome and Painted Wheels are covered by a one year limited warranty on the finish of the wheels. Use of harsh cleaning agents, steam cleaning, salt or other hazardous conditions will void this warranty.

Polished wheels are covered by a 90 day limited warranty.

RETURN POLICY

All wheels that are returned for repair or replacement require a Returned Goods Authorization (RGA) number. Please contact your original installer, dealer or distributor for inspection that the wheel has failed in normal use and service due to defects in materials or workmanship. Dealers and distributors will contact our customer service representative to obtain Returned Goods Authorization (RGA). Wheels need to be returned with freight prepaid. Trade Union International, Inc reserves the right to inspect, and at our sole discretion, to repair or replace wheels.

LIMITED WARRANTY

This is a Limited Warranty. This warranty does not include merchantability or fitment for particular alterations. All wheels should be check fitted by professional installers before and after installing the wheel and tire package, on both front and rear of the vehicle before mounting the tire. Any wheel that has had a tire mounted on it may not be returned for credits. Trade Union International, Inc. and its distributors will not be responsible for labor, transportation, or any other charges incurred in the replacement or repair of a defective part. This warranty expires upon transfer of title. Wheels are not designed to be mounted with any accessories or adapters, etc., other than those supplied and or approved by our distributors. Any damage caused by such accessories or adapters is not covered by this warranty.

WARRANTY EXCLUSIONS

1. Any wheels that have been damaged due to abuse, neglect, misuse, or that have been repaired or altered.
2. Wheels that have been used for off-road or racing.
3. Wheels that have been damaged due to adverse weather conditions, or road chemicals.
4. Wheels that have been improperly installed or installed with other than recommended accessories.
5. Wheels that have been installed with tires that exceed the recommended size or installed on vehicles that they were not specifically intended.
6. Transfer of title of any of our wheels by the original purchaser voids the warranty.

This warranty gives you specific rights and you may also have other rights under state laws. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations and exclusions may not apply to you. A copy of this warranty and installations are supplied in each wheel box for your convenience.