











PERFORMANCE PRODUCTS

PHE U.S.P.







The 1970sm

The mid 70s were auspicious years for both the country and ATI; the Vietnam War ended, John Travolta took to the dance floor in "Saturday Night Fever" firmly entrenching "disco" in the 70s lexicon; Hank Aaron hit his 715th home run; the United

States celebrated their bicentennial; Microsoft became a registered trademark and Jim Beattie held his breath as some of the first converters he built ran down the track.





I remember watching one of the only cars with an ATI decal whipping past me and Jim turning to look me in the eye and say that soon I would see ATI decals plastered all over. I laughed but I remember the day so well because his predictions came true. They came true because of hard work and dedication and love of the sport and the people who participated in it. They came true because the man with the dream, who came from a nothing background, decided that the knowledge in his head was worth a lot more than the money in his pocket and would pay much bigger interest dividends than cash in the bank. Again, he was right.

ATI was founded on hard work; diligence and tenacity and people who knew how to use their hands to make things instead of just hitting computer keys. How many things survived from those interesting and sometimes tumultuous 70s I do not know but ATI did and racing did and the sport did and I am so proud that our family and ATI is part of it.

After watching our crazy politics unfold; the crazy populous unleash their ideas of the new order of things; the crazy institutions playing loose and fast with our assets; the crazy lack of religion

and patriotism working its way to the front of the line, I am comforted to know that we still love our cars and the speed we can coax out of them; the tracks that host them; the folks that run them; the organizations that promote them; the sportsman like attitude that persists and the comradery that follows close behind.

Are we stuck in the 70s? I sure hope so.



New 2020 Winter Catalog

ATI Super Case and

ATI's new 2020 Winter Catalog once again brings you the latest information about ATI's top quality race components which are produced in-house at our new Baltimore, Maryland facility.

In addition to our large line of transmissions, torque converters and Super Dampers, this newest catalog also highlights some of our latest products including the T350 SuperCase, lightweight steel T400 Forward Clutch Hub that weighs .24 lbs. less than the standard hub and the 8L90E Vasco Input Shaft. We are also proud to now be a dealer for One Ethanol® Race Fuels and USAmade Rock Racing Batteries and Chargers.

With over 475 photos, part descriptions, and Racer Tech Tips, our catalog is the perfect source for products and information needed to get to the Winners Circle. We thank you for your continued support; making us one of the leading manufacturers of high performance parts in the motorsports industry today!



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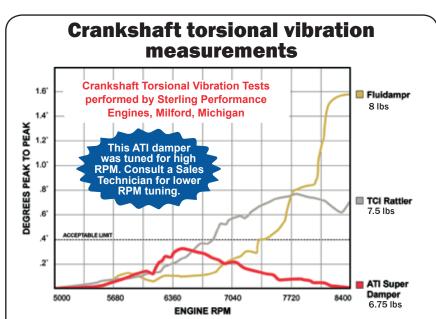
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Super Dampers

The crankshaft damper preferred around the globe by the best drag race, endurance, diesel and NASCAR engine builders!



The data represented in this graph is the result of testing performed at Sterling Performance Engines in Milford, Michigan. Jim Gamache, President of Sterling, manned the controls of his Superflow 901 dyno and performed a series of closely controlled tests. Roush Anatrol was contracted to measure torsional crank twist on the SB Chevrolet. Each dyno pull was monitored, graphed and documented by two Roush Anatrol engineers.



- Standard equipment on engines from companies like Hendrick Motorsports, ECRT, Roush-Yates Racing, Penske, and every NASCAR engine.
- Found on Mopar 392s and GM's 572 crate, 427 Anniversary and 302, 350, LT376, 396, 327, 350 SC & 427 COPO engines as well as 2009-2011 & 2015 Drag Pak Challengers and the 2012+ Ford Cobra/SCJ race engines.
- The choice of the best engine builders in the world such as Reher-Morrison, Precision Racing Technologies, Sonny Leonard, Steve Schmidt, Larry Morgan, Scott Shafiroff, Katech, Charlie Buck, BES, Pat Musi and many others.



When NASCAR lines up a 40+ car field to start a 500 mile race, each car will record about 3 million cycles on the engine. That's a total of 120 million engine cycles for practice and competition for all 40 cars.

If you have ever watched the in-car cameras on TV, each car comes off the corners at about 6500 to 7000 RPM on average. They then accelerate down the straight away to 9500 RPM, and lift for Turn One, exit at Turn Two and then do the same thing down the back stretch. That's the equivalent of two extremely hard, slow acceleration rate 1/4 mile runs



per lap. Multiply that by 500 laps or 1000 1/4 mile passes x 40 cars = $40,000 \, 1/4$ mile passes in 3 hours.

Breakage is usually confined to a valve spring, valve or rocker arm. Crankshaft breakage is extremely rare. That is because every engine is equipped with an ATI Super Damper. That's correct; it's the only damper that you will find on any of the NASCAR race engines.

If you enjoy buying crankshafts and having broken engine parts, use one of the competition's, or an overseas damper. If you would rather be racing and working



on your program to make it better, than start with an ATI Super Damper!

Initially, an ATI Super Damper will cost a bit more, but engine protection and repair prevention make the difference in cost negligible. If one damper fails, or worse yet, a crankshaft or other engine part breaks, the difference you pay for ATI quality becomes moot.



There's a Super Damper for you!

ATI manufactures two main types of Super Dampers.

Type 1: Dampers with the crank hub and inner shell as one combined part (Figure 1)



ATI's 8" dampers are excellent for 632 CID and above engines. General Motors uses them as OEM equipment on their 572 crate engines and the leading PDRA and ProMod builders use them exclusively on their monsters.

Our 7" dampers have been used on big engines successfully for 25 years. Additionally, the 7" units are used on many NASCAR engines (355 CID, 800 HP, 9500 RPM) for many cycles without crank failure, however most of these engines are less than 3.4" stroke. Most of these dampers have been professionally tuned to the builder's combination through torsional instrumentation. This type of damper is produced for our higher volume units in 3-ring, 1.5" width mainly for 5.5", 6", 7" and 8" diameter assemblies. Most of the 5" dampers utilize this design due to space constraints and fitment within vehicles.

Available as internally and externally balanced units for small block and big block engines, these Super Dampers are the least expensive and most popular units that ATI builds. Dampers are packaged partially assembled with the 6 flat head bolts torqued for out-of-the-box installation, and the installation of your pulley or just the pulley bolts with Loctite and proper 16 or 28 ft lb torque.

Type 2: Damper with a separate hub and inner shell (Figure 2)

This second type of damper has a separate inner shell to locate the

crank hub and contain the inertia weight. They are made of steel and aluminum in 2 widths (1.160" and 1.460"), in many diameters including 6", 7" and 8" for smooth shells or 6.78", 7.53" and larger for serpentine shells.

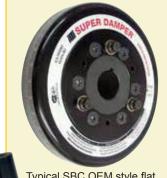


Our most common size (1.460") dampers

consist of an outer shell, inner shell and an inertia weight riding on 8 elastomer o-rings (of varying hardness): 3 on the OD, 3 on the ID, and 1 on each face of the inertia weight to separate it from the inner and outer shells. Our 1.160" wide dampers have 6 elastomer o-rings: 2 on the OD, 2 on the ID, and one on each face. The dampers are self-contained and will bolt to numerous crank hubs that join them to the engines. Damper assemblies, without the crank hubs, weigh from 2.6 lbs to 14 lbs and contain inertia weights from 2 lbs to 10 lbs. All inertia weights are steel. Without the steel inertia weight there is no damper; dampers must have mass to do their job!









Damper with a separate hub and inner shell

Typical SBC OEM style flat faced hub

Hundreds of applications with counter bored hub to accept common drive mandrels

ATI has a variety of mandrels designed for use with dry sump systems. See page 25 or consult your Sales Technician.

Damper Info You Need to Know

ATI produces numerous Damper assemblies with steel and aluminum outer shells in a variety of configurations.

If you can think of it, we've already done it!



- Serpentine belt drives in 4, 5, 6, 7, 8, 10, 11, 12, 14 and 16 rib configurations
- 8 and 14 mm supercharger drives with the damper inside the shell
- Steel shells with 60-2 or any number of teeth for engine management
- Aluminum shells with magnets inserted for ignition triggers, data acquisition or RPM sensing

LASER ENGRAVING

Approximately 99% of all units are fully degreed in 1° increments for 360° on microprocessor-controlled laser equipment. Custom timing or face lasering (aluminum only) is available for multiple damper orders. 60 to 120 for the first part, 10 each additional - **5 part minimum order**.



BALANCING

Internal balance units have each part of the damper accurately balanced to 1/10 oz in before assembly. These units **should not** be on the crank for balancing as the inertia weight may not be centered until the engine starts. External balance GM 400 and 454 are identically balanced to GM service balance specifications. The hub and weight only should be installed for crank balance. Since all hub/weights are identically balanced, ATI offers a slip fit hub and weight assembly for both the 400 and 454, allowing you to balance before pressing the damper on the crank. Replacing a damper on a previously balanced engine requires match balancing the Super Damper to the existing damper, unless the previous damper was an unaltered ATI unit. ATI can match balance a Super Damper to your existing unit accurately and promptly.

DAMPER OVERHAUL

Damper overhaul is available from ATI for 75.00. Includes fresh elastomer o-rings, new bolts, new face decal and SFI recertification. Extra replacement parts are available at warehouse pricing.

DAMPER SPECIFICATIONS

Current production units are 10.465", 8.074", 7.074" and 6.325" diameter for standard dampers and 7.530", 6.750" and 5.5" on serpentine dampers.

Widths are constant on 2-ring, 3-ring and serpentine dampers.

Typical 2 ring dampers are 1.2" wide, 3 ring dampers are 1.5" wide. External balance units are typically 1.8" wide.

CUSTOM HUBS

Most dampers will accept separate crank hubs that can be designed for any engine. They are also available with HTD, Serpentine or Gilmer style drives on the hubs between the engine and the damper, to drive oil or fuel pumps. Some import dampers even have the lower timing gear as an integral unit to the hub. Custom hubs can be designed and manufactured to suit your needs. Some may require honing before installation.



LS1 F Body alum, 25 tooth HTD 6 groove serp

All custom hubs and dampers require an initial engineering fee which will count as a non-refundable deposit and be applied toward the final invoice price of the custom piece. Pricing will vary depending upon the complexity of the application. Approximately 8-12 weeks are required to manufacture the hub or complete custom Super Damper. This time can vary greatly on the time of year, however we will always try to beat the estimate for the customer. If you are in need of a special damper or hub



Mitsubishi EVO Integral Cam Drive #916025

not listed in this catalog, contact an ATI Sales Technician or visit our web site and to download a custom application form.

MICRO SLEEVES FOR ALUMINUM HUBS

Steel micro sleeves for the seal diameter are factory installed and recommended for aluminum hubs in the following applications: SB Ford (#916004), SB Chevy (#916005), BB Chevy (#916005BB), and LS1/LS2 (#973200).

PULLEY MOUNTING

Most units have 3 Chevrolet mounting holes: 3/8-16 on a 3.200" bolt circle for pulley mounting except OEM Chrysler, OEM 3 bolt Fords and 4 bolt Fords. Most crank hubs have a protruding diameter to locate the OEM pulley.

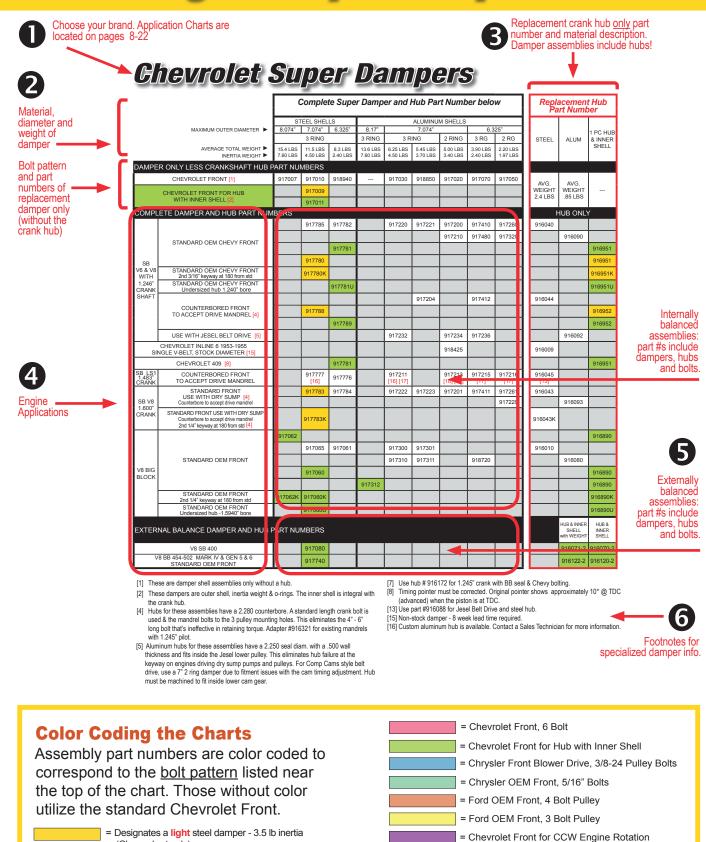
Protruding diameters: Pulley mounts:

Buick, all Chrysler Ford FE & 385	2.250" 2.179"	Chevrolet Ford Ford	3.300" 3.300"	3 Bo 4 Bo	lt lt
Pontiac V8		Chrysler 5" Dampers	2.810"	6 Bo	lt

3 Bolt Fords require pulley holes to be enlarged to 1/2" if Ford pulleys are used on dampers with the GM 3.2" bolt circle. Most units have a 4.750" register diameter for locating the Moroso/MSD style trigger wheels.



Reading the Super Damper Charts



(Chevy chart only)



Chevrolet Super Dampers

			Complete Super Damper and Hub Part Number below							Replacement H Part Number		t Hub ber	
			STEEL SHELLS ALUMINUM SHELLS										
	MAXIMUM OUTER DIAMETER ▶	8.074"	7.074"	6.325"	8.17"	0.0	7.074"	Labino		25"			1 PC HU
	AVERAGE TOTAL WEIGHT ▶	45.41.00	3 RING	I	3 RING	_	ING	2 RING	3 RG	2 RG	STEEL	ALUM	& INNEF
	INERTIA WEIGHT ►	15.4 LBS 7.60 LBS	11.5 LBS 4.50 LBS	8.3 LBS 2.40 LBS	13.6 LBS 7.60 LBS	6.25 LBS 4.50 LBS	5.45 LBS 3.70 LBS	5.00 LBS 3.40 LBS	3.90 LBS 2.40 LBS	2.20 LBS 1.97 LBS	Ш		
DAMPE	R ONLY LESS CRANKSHAFT HUB F	PART NU	MBERS										
	CHEVROLET FRONT [1]	917007	917010	918940		917030	918850	917020	917070	917050	AVG.	AVG.	
	CHEVROLET FRONT FOR HUB		917009								WEIGHT 2.4 LBS	WEIGHT WEIGHT	
	WITH INNER SHELL [2]		917011								2.4 LBS	.85 LBS	
COMPL	ETE DAMPER AND HUB PART NUM	IBERS	_							-	ŀ	HUB ONL	Y
			917785	917782		917220	917221	917200	917410	917260	916040		
	STANDARD OEM CHEVY FRONT							917210	917480	917320		916090	
	STANDARD CEW CHEVT FRONT			917781									916951
SB			917780										916951
V6 & V8 WITH	STANDARD OEM CHEVY FRONT 2nd 3/16" keyway at 180 from std		917780K										916951
1.246" CRANK	STANDARD OEM CHEVY FRONT Undersized hub 1.240" bore			917781U									916951
SHAFT							917204		917412		916044		
1	COUNTERBORED FRONT TO ACCEPT DRIVE MANDREL [4]		917788										916952
				917789									916952
	USE WITH JESEL BELT DRIVE [5]					917232		917234	917236			916092	
SII	CHEVROLET INLINE 6 1953-1955 NGLE V-BELT, STOCK DIAMETER [15]							918425			916009		
	CHEVROLET 409 [8]			917781									916951
SB LS1 1.483" CRANK	COUNTERBORED FRONT TO ACCEPT DRIVE MANDREL		917777 [16]	917776		917211 [16] [17]		917213 [16] [17]	917215 [17]	917216 [17]	916045 [13]		
	STANDARD FRONT USE WITH DRY SUMP [4]		917783	917784		917222	917223	917201	917411	917261	916043		
SB V8 1.600"	Counterbore to accept drive mandrel									917229		916093	
CRANK	STANDARD FRONT USE WITH DRY SUMP Counterbore to accept drive mandrel 2nd 1/4" keyway at 180 from std [4]		917783K								916043K		
	, ,	917062											916890
			917065	917061		917300	917301				916010		
	STANDARD OEM FRONT					917310	917311		918720			916080	
V8 BIG			917060										916890
BLOCK					917312								916890
	STANDARD OEM FRONT 2nd 1/4" keyway at 180 from std	917062K	917060K										916890
	STANDARD OEM FRONT Undersized hub -1.5940" bore		917060U										9168900
EXTER	NAL BALANCE DAMPER AND HUB I	PART NU	MBERS									HUB & INNER SHELL with WEIGHT	HUB & INNER SHELL
	V8 SB 400		917080									916071-2	916070-
V	8 BB 454-502 MARK IV & GEN 5 & 6 STANDARD OEM FRONT		917740									916122-2	916120-

- Timing pointer must be corrected. Original pointer shows approximately 10° @ TDC (advanced) when the piston
- [13] Use part #916099 hub for standard aluminum replacement. Use part #916088 for Jesel Belt Drive and steel hub.
- [15] Non-stock damper 8 week lead time required.

is at TDC

- [16] 7" dampers will not fit front distributor drive timing covers
- Aluminum hub part #916099 is available ADD 25 at time of install.



MAGNUSON IN-HOUSE TEST VEHICLE ATI Super Damper, T400 Transmission and Converter-equipped

PC HUB

& INNER SHELL

916951 916951 916951K 916951U

916070-2

Part # 916098 adapts an ATI Super Damper to the rear of the crankshaft for boat applications.

the Jesel lower pulley. This eliminates hub failure at the keyway on engines driving dry sump pumps and pulleys. For Comp Cams style belt drive, use a 7" 2 ring damper due to fitment issues with the cam timing adjustment. Hub must be machined to fit inside lower cam gear.

[1] These are damper shell assemblies only without a hub.

These dampers are outer shell, inertia weight and

o-rings. The inner shell is integral with the crank hub.

Hubs for these assemblies have a 2.280 counterbore. A

standard length crank bolt is used and the mandrel bolts

to the 3 pulley mounting holes. This eliminates the 4" - 6"

"seal" diameter with a .500 wall thickness and fits inside

long bolt that's ineffective in retaining torque. Adapter

#916321 for existing mandrels with 1.245" pilot.

Aluminum hubs for these assemblies have a 2.250

WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm.



#917246 LS1 Y Body with AC Pulley The ATI Serpentine Super Damper contains grooves for serpentine belts machined into the outer damper shell. The dampers come standard with 6 outer grooves for standard OEM drive systems, 8 & 10 grooves are available for supercharger applications. Crank hubs may be fitted with a 6 groove serpentine pulley to drive external oil pumps or vehicle accessories.

LS1 - LS2 - LS3 - LS6 - L76		Coi F	nplete Sเ łub Part เ	ıper Dampe Number bel	er and ow	Shell Assembly Less Hub	Rear A/C Pulley 4 Groove Serp	
		STEEL		ALUMINUM				
	MAXIMUM OUTER DIAMETER ►	7.425"	7.480"	6.780"	5.670"	6 GROOVE SERP	OEM OD	10% UD
	AVERAGE WEIGHT ▶	9.75 LBS	7.30 LBS	4.5 LBS		OLIVI		
	OEM DIAMETER WITH A/C PULLEY	917242				917015	916734	
LS1			917264			917073	010704	
F BODY	OEM DIAMETER - NO A/C PULLEY		917302			917073		
'98 -'02	10% UD WITH A/C PULLEY			917276 [5,7]		917071-44		916732
CAMARO	10% UD			917277 [5,7]		917071-44		
FIREBIRD	NO A/C PULLEY			917243 [5,7]		0.707.		
	25% UD - ACCESSORIES 10% UD A/C PULLEY				918845 [8,10,12]			916179
LS1/LS2 V BODY	25% UD - ACCESSORIES NO A/C PULLEY				918844 [8,10]			
'04-'06 GTO	OEM DIAMETER 8MM HTD 25 TOOTH DRY SUMP PULLEY		918852 [8]			917073		
GIO	10% UD 8MM HTD 25 TOOTH DRY SUMP PULLEY			918855		917071		
	OEM DIAMETER	917246				917015CSX	916734	
Y BODY CORVETTE	WITH A/C PULLEY [6]		917266			917074CS	910734	
(Not Grand Sport)	OEM DIAMETER - NO A/C PULLEY		917303			917073CS		
LS1 '97 - '04 C5	10% UD WITH A/C PULLEY			917278 [1,5,6]		917071CS-44X		916732
LS2 '05 - '07 C6	10% UD			917279 [1,5,6]				
LS3	NO A/C PULLEY			917247 [1,5,6]		917071CS-44		
'08 - '13 C6	OEM DIAMETER 8MM HTD 28 TOOTH DRY SUMP PULLEY		917304			917073CS		
LS6 Z06 '01 - '04 C5	10% UD 8MM HTD 28 TOOTH DRY SUMP PULLEY			917289		917071CS		
G8/L76 '08-'09	25% UD - ACCESSORIES 10% UD A/C PULLEY				918848 [11,12]			916179
NEW "SS"	25% UD - ACCESSORIES NO A/C PULLEY				918847			
LS1/ LS2 F & Y BODY NON SERPENTINE USE ANY NON-SERPENTINE SHELL ASSEMBLY (2-RING and 3-RING)								

Replac Hubs	Replacement Hubs [2]					
STEEL	ALUM					
AVG WT 2.9 LBS	AVG WT 1.4 LBS					
916031						
916031						
916031						
916031						
	916035					
916347						
916347						
916037A						
916037A						
916032M3						
916032M3						
916032M3						
916032M3						
	916036					
916033A						
916033A						
916349						
916349D						
916045 [9]	916099 [9]					

Replacement

Hubs

AVG. WT. 2.9 LBS 916058 916058 9160581 916058U 916058 916107 916107

916431

Shell Ass

Less Hub

- Requires shorter serpentine belt. Goodyear #4060785 for accessories and #4040405 for AC.
- All hubs have 3/16 key @ std SB 10° location.
- Contains 40 durometer rubber. Not for full race engines. Specify 66 rubber or call.
- Damper assemblies have all countersunk bolts so nothing protrudes past front of damper. If you have an older damper and are ordering a new shell assembly only, you must cut a .090" x 45° chamfer on the front of your hub. ATI can also perform this operation for 40.
- Belts: A/C #4040390 ~ Accessories #4060775

- Requires 1.25" longer crank bolt (included).
- Use part #916088 for Jesel Belt Drive and steel hub. For .005 undersized steel hub, order part #916045U. Requires shorter belts: Gates #K060760 6 rib, #4040390 4 rib.
- Requires shorter belts: Gates #K060775 6 rib, Goodyear #K040405- 4 rib, 25040353 AC.
- For no A/C pulley, use #916179D pulley delete ring.

Complete Super Damper and

Hub Part Number below

ALUMINUM

LS3 2010-2013 GRAND SPORT LS7 2014-2015 Z28 CAMARO, Z BODY **LS7 - LS9 Y BODY CORVETTE**



#918624 LS9 ZR1 Corvette 14% Overdrive

	MAX. OUTER DIAM. ▶	8.530"	8.25"	7.530"	7.480"	7.650"	6.730"	
	AVERAGE WEIGHT ▶	11.50 LBS	11.75 LBS	6.75 LBS	9.00	LBS	4.5 LBS	
LS3 /LS7 [4] DRY SUMP	8 RIB W/ 4 RIB A/C PULLEY					918620 [2]		917049 [1]
OEM SIZE	8 RIB NO A/C PULLEY				918620N			917049N [1]
	8 RIB 10% UD, OEM DIAM. A/C PULLEY				918620U [2]			917049U
10% U/D	8 RIB 10% UD, NO A/C PULLEY						918620UN	917049UN
LS3 /LS7 [4] DRY SUMP	10 RIB 8" 10% OD - OEM AC PULLEY, SINGLE 3/16" KEYWAY		918622 [2]					917089
LS9	ZR1 VETTE, OEM DIAM.			918634 [2]				917097
L09	ZR1 VETTE, 14% OD [3]	918624 [2]						917093
ACCESSOR'	Y SUMP WITH LS3 CAMARO Y DRIVE, 6 & 4 RIB ow for more options.				918639			917073

Utilizes 60 durometer rubber.
Non-removable A/C pulley - OEM diameter.
Contact Lingenfelter for belt and more information.
2010 - 2013 LS3 Corvette Grand Sport coupes with manual transmission come equipped with a dry sump system, LS7 damper is required.

Note! All hubs have 3/16 key @ std SB 10° location. 8 groove and 10 groove shell assemblies are available for supercharger applications. Consult your ATI Sales Technician for more information.



2010 - 2015 Z Body Camaro & Gen 3 Vortec Truck accessory location on an LS7 with OEM length crank snout Does not work with 2014 - 2015 Z28! Call us for more information on these new applications!

Step 2 - Choose your serpentine drive:

	CORRESPONDING PART #S			
SERPENTINE DRIVE	SHELL ASSEMBLY	BOLTS		
OEM DIAM, 6 RIB	917073	950213		
OEM DIAM, 8 RIB	917025	950209		
5% OD, 8 RIB	917107	950213		
10% OD, 8 RIB	917108	950213		
OEM, 10 RIB	917034X	950209		
4% OD, 10 RIB	917091	950209		
6% OD, 10 RIB	917094	950209		

Step 3 - Choose your A/C pulley size:

AC SIZE PULLEY	PART#
OEM DIAMETER - 7.50"	916734B [1] [2]
6% UD - 7.00"	916734 [1] [2]
17% UD - 6.25"	916732 [1]

[1] Must use A/C pulley. Contact ATI for non- A/C use! [2] Order 916734M1 for '98 - '02 F Body Camaros

*Note! All percentages are calculated from an OEM LS3 Camaro-based Damper

PART#	DESCRIPTION
918643	LS7 DRY SUMP WITH F BODY ACCESSORIES
918639	LS7 DRY SUMP WITH 2010 CAMARO / TRUCK ACCESSORIES - LONG SNOUT
SK286R	LS7 WET SUMP WITH 2010 CAMARO / TRUCK ACCESSORIES - LONG SNOUT
SK286S	LS7 WET SUMP - LONG SNOUT
SK128H6	LS9 WET SUMP - LONG SNOUT

Shell

Assembly

Less Hub

Complete Super Damper and Hub Part Number below

Rear A/C

Pulley

4 Groove

Serp

OEM OD

916734B

916734B

916734

eplacement

Hubs [1]

STEEL

AVG WT

2.9 LBS

916430M

916430M

916430M

916032M3

Replacement Hubs STEEL 916032M3 916032M3 916032M3 916032M3



#918629 LS3 Z Body 2010+ Camaro 10% UD with OEM AC Pulley

LS3, LSA & V6 Z BODY 2010 - 2015 CAMARO

		A	LUMINUM	
MAX OUTER DIAM ▶			6.780"	6 GROOVE SERP
AVERAGE WEIGHT ▶		7.9 LBS	4.5 LBS	
Z BODY	OEM DIAMETERS WITH A/C PULLEY	918628		917073
S3 2010 - 2015 CAMARO [5]	OEM DIAMETERS NO A/C PULLEY	918644		917073
OAWARO [0]	10% UD WITH A/C PULLEY [2]		918629	917071
	Y, LSA 2012- 2015 ZL-1 CAMARO 2015 CADILLAC CTS-V LSA [4]	918854		917092

- All hubs have 3/16 key @ std SB 10° location.
- Only OEM A/C pulley size available for LS3 Camaro. NAPA belt #s 25060827 25040353AC
- No supercharger pulley supplied. Must choose #916153 (OEM), #916105 (5% OD), #916106 (10% OD), #916227 (17% OD), #918159 (24%OD)
- For dampers requiring an LS7 / LS9 dry sump with 2010 2015 Camaro accessories drives, see chart above.

Complete Super Damper



LSA Cadillac CTS-V Super Damper shown with 5% OD Pulley

ECHTIP

CADILLAC CTS-V

S2/LS6 & LSA	and Hub Part Number below		AC Pulley
IOL/ LOO & LOA	LIGHTWEIGHT	ALUMINUM	
OUTER DIAMETER ►	7.480"	6.780"	
2016+ LT4 CADILLAC CTS-V*	918856 [1]		
2009 - 2015 CADILLAC CTS-V LSA*	918854 [1]		916734
'04-'07 CTS-V LS2/LS6 10% UD		917278 [2]	916732
'04-'07 CTS-V LS2/LS6 OEM DIAMETER	917266 [3]		916734
*			<u> </u>

- [1] No supercharger pulley supplied. (Sold separately, see chart at right.)
- [2] CTS-V is 10% UD Use Duralast Pt # 375K4 for AC pulley and Gates Pt # K060806. 6 rib for accessory drive.
- Damper assemblies have all countersunk bolts so nothing protrudes past [3] front of damper. If you have an older damper and are ordering a new shell assembly only, you must cut a .090" x 45° chamfer on the front of your hub. ATI can also perform this operation for 40 if you send your hub in.

Part # 918854 and 918856 - When making over 15 lbs of boost, you must pin the crankshaft in 2 locations or if you have your crankshaft out of the engine, have two (2) keyways cut into it 180° apart. ATI offers a stronger, heat-treated and double keywayed hub. Available outright or as a 25 upgrade on new orders. Part#

Supercharger Pulleys

Part #	2009-2015	2016+	Drive Diam.	
916153	OEM	2.5% UD	7.835"	
916105	5% OD	3.25% OD	8.295"	
916106	10% OD	8% OD	8.690"	
916227	17% OD	14% OD	9.170"	
916159	24% OD	21.5% OD	9.770	

With LS Series dampers, know your platform!

All LS Series Super Dampers are built to fit an offset of the accessories that are offered in a body platform - either F Body, Y Body, Z Body / Truck. Regardless of the body the engine will be placed in, the water pump you will use will dictate the offset needed. Once you know which offset body platform your accessories are for, you can choose the Super Damper you need.

> John Lane - Ext. 3044 Internet and Southern Regional Sales Tech







Complete Super Damper Shell A/C



#918427-16 LS based 2016 COPO 427

	SUPER DAMA
1	(I) C
W	
1	

GEN 2 LT1 / LT4 F Body

GM	LS &	LT E	BASED	
COP	O CR	ΔTE	ENGII	VE

COPO	CRATE ENGINES	and Hub Part Number below	Assy W/O Hub	Pulley
2016 ⁺	LS - 350 - A BODY SUPERCHARGED 7.95" OD ALUMINUM	918327-16	917138	916732
2012-2015	LS - 350, 396, 427 - Z BODY NAT. ASPIRATED 7.48" OD ALUMINUM	918427 [1]	917073	916732
2016 ⁺	LS - 350, 396, 427 - A BODY NAT. ASPIRATED 7.074" OD ALUMINUM	918427-16	918850	916794
2016 ⁺	LT - 376 - A BODY NAT. ASPIRATED 7.074" OD ALUMINUM	918376	917030	916794

	Replacement Steel Hubs
1	916430MK (Dual Key)
Γ	916430M
	916045
Ī	916315

[1] Can be built with a smooth shell assembly #918850 and titanium bolts.

1992 - 1990		,	Part Numbe	•	Less Hub
LT1 - LT	4	STEEL	ALUM	INUM	
	MAX OUTER DIAM ▶	7.425"	7.480"	6.780"	6 GROOVE SERP
AVERAGE WEIGHT ►		9.75 LBS	6.75 LBS	4.5 LBS	
B BODY	GEN 2 LT1 IMPALA CAPRICE [8] [9]			917327	917071-44
F BODY	GEN 2	917270			917015
CAMARO FIREBIRD	LT1 - LT4 [1] [5]		917268		917073
Y BODY	GEN 2	917274 [10]			917015
CORVETTE	LT1 - LT4 [1] [5]			917275	917071-44

Replacement Hubs [3] 4140 HEAT-TREATED 2.9 LBS 916049A 916047A [2,6] 916047A [2,6] 916096A [2] 916096A [2]

- Dampers furnished with #916320 hub spacer. For '97 & up Camaro/Firebird or 1996 & up Corvette engine reluctor wheel; discard spacer provided.
- For hubs with a 6 hole bolt pattern and 2.25 seal, use hub #916048B for F body.
- All hubs have 3/16 key @ std SB 10° location.
- Washer #953070 is required with LT1 hubs and is shipped with dampers.
- This hub has a 3-bolt pulley pattern. For a 6-bolt pattern, use hub # 916048A.
- Due to variations in GM's production, the spacer provided may or may not be needed on your application.
- [9] Damper is 10% UD from OEM. Use belt #4060630.
- [10] 1992 and 1993 models may need a longer belt.

Note: 8 groove and 10 rib shell assemblies are available for supercharger applications. Consult your ATI Sales Technician. #917017 (7 1/2" diameter, 8 rib, steel) #917075 (6 3/4" diameter, 8 rib, aluminum)

2019 LT5 - ZR1 CORVETTE 2016+ LT1 A BODY CAMARO - LT4 ZL1, CTS-V 2014+ LT1 & LT4 Y BODY CORVETTE



#917315 -LT1, LT4, LT5 Super Damper with 5% OD Pulley

		Complete Super Damper and Hub Part Number below	
		ALUMINUM	
	MAX. OUTER DIAM ▶	7.480"	
	AVERAGE WEIGHT ▶	7.30 LBS	
	LT1 CAMARO SS, WET SUMP		
2016+	LT4 CAMARO ZL1, CADILLAC CTS-V WET SUMP [2]	918856 *	
	LT1 CAMARO SS, WET SUMP - 10% UD	918857 [4]	
	LT1 CORVETTE STINGRAY, WET SUMP	917314 Includes bolt	
2014+	LT1 CORVETTE STINGRAY, DRY SUMP		
	LT4 CORVETTE STINGRAY, DRY SUMP [1]	917315 * Includes bolt	
2019	LT5 CORVETTE ZR1 [3]	moddoo bott	

[4] Will fit 2016+ CTS-V and 2017+ ZL1 but is NOT recommended for their HP levels

Part # 917315 and 918856 - When making over 15 lbs of boost, you must pin the crankshaft in 2 locations or if you have your crankshaft out of the engine, have two (2) keyways cut into it 180° apart. ATI offers a stronger, heat-treated and double keywayed hub. Available outright or as a 25 upgrade on new orders. Pt #916164H for 917315 and #916032H for 918856



Pulley	Drive Diam.	Part #
Procharger - LT1 Dry Sump	8.130"	916163
LT4 Dry Sump, 5% OD	8.437"	916163-5
LT4 Dry Sump, 10% OD	8.800"	916163-10
LT4 Dry Sump, 15% OD	9.240"	916163-15
LT4 Dry Sump, 20% OD	9.602"	SK1040-B5

[2] For other CTS-V dampers, see page 10. l Drive Diam I

rulley	DITVE DIAIII.	rail#
2.5% UD	7.835"	916153
3.25% OD	8.295"	916105
8% OD	8.690"	916106
15% OD	9.170"	916227
24% OD	9.770"	916159
•		

[3] Requires an 11 groove supercharger pulley

Pulley	Drive Diam.	Part #
2019 ZR1 LT5 - 0EM	8.07"	916244
2019 ZR1 LT5 - 5% OD	8.48"	916244-5
2019 ZR1 LT5 - 10% OD	8.88"	916244-10
2019 ZR1 LT5 - 15% OD	9.28"	916244-15
2019 ZR1 LT5 - 20% OD	9.68"	916244-20

5mm to 6mm Step Key modified for 2019 Chevy ZR1 Part #918955

Replacement Hubs STEEL AVG. WT. 2.9 LBS

916032M3

916032M3 916154

916164







VORTEC TRUCK, SSR, TRAILBLAZER

LS1 / LS2 OUTER DIAMETER > AVERAGE WEIGHT >

GEN 3 & 4 VORTEC TRUCK	
INCLUDES 4.8 / 5.3 / 6.0 L TRUCH	(
SSR ('03 - '06) LS1 & LS2	
TRAILBLAZER SS ('06 - '09) LS2	
GEN 3 & 4 VORTEC TRUCK 10% I	חו

GEN 3 & 4 VORTEC TRUCK - NO A/C PULLEY

Complete Super Damper and Hub Part Number below			Shell Assembly Less Hub	Rear A/C Pulley 4 Rib Serp
STEEL	ALUM	IINUM		
7.425"	7.480"	6.78"	6 RIB SERP	OEM OUTER DIAMETER
9.75 LBS			OLIVI	
917286 [2]			917015	916734B
	918628		917073	916734B
		918629	917071	916734B
	918644		917073	

Complete Super

Replacemen Hubs [1]	t
STEEL	
2.9 LBS	
916430M	
916430M	
916430M	
916430M	

- [1] All hubs have 3/16 key @ std SB 10° location.
- [2] All 2010 2015 Z Body Camaro dampers are compatible with this application, including OEM 6 rib as well as 8 rib and 10 rib overdrive blower dampers. (See page 10 for more information.)

Please note: 8 groove & 10 groove shell assemblies are available for supercharger applications. Consult your ATI Sales Technician. #917017 (7 1/2" diameter, 8 groove, steel) #917075 (6 3/4" diameter, 8 groove, aluminum).

Shell



GEN 5 V8 L86, L83, LV3
Front drive pulley NOT included,
but available in OEM, underdrive
and overdrive separately. crai

Damper and Hub Part Assembly Less Hub

918645
918645

Includes 91. crank bolt #951499

Replacement Hubs [1]

916433

[1] All hubs have 3/16 key @ std SB 10° location

Please note: 8 rib and 10 rib shell assemblies are available for supercharger applications. Consult your ATI Sales Technician for details. #917017 (7 1 /2" diameter, 8 rib, steel) or #917075 (6 3 /4" diameter, 8 rib, aluminum).

Requires a front drive pulley

	(ooid ocparatory).						
	Part #	Size	Drive Diam.				
	916358	OEM	7.525"				
	916359	10% UD	6.773"				
С	Overdrive pulleys for supercharging available						



ECOTEC 4 CYL. 2.0L/2.2L/2.4L

Complete Super Damper and Hub Part Number below [1]					
ALUM	IINUM				
6.776" OD	5.670" OD				
4.5 LBS					
917287					
	917288 [2]				

Replacement Hubs				
STEEL	STEEL W/ INNER			
2.9 LBS	SHELL			
916752				
916753				

- All hubs have 3/16 key @ std SB 10° location. 8 groove shell for supercharged upgrades, OEM 6 groove location. When using the 14% UD w/ AC, Alternator and Tensioner, use belt K050390. Fits all LSJ, LNF, LHU, LDK & LES.
- [2] 12% UD from stock; not for over 800 HP on the street, 6 rib only.

I don't see a Damper for my application. Can ATI make a custom damper for me?

Yes! ATI's engineers can custom manufacture an ATI Super Damper to fit almost any application. If you'd like us to make a damper for you, contact our sales department and talk with one of our damper techs. In some cases we will need you to supply us with a stock damper for measurement. We have made dampers for all types of engines, from Ferrari and BMW to John Deere and Massey Ferguson.





ATI's billet aluminum bracket kits are designed for LS engines using Jesel Belt drives by providing 4 trigger cam signal resolution. Includes a late model camshaft reluctor and bracket for standard or raised cams. The bracket accepts the OEM sensor and bolt without interfering with OEM or electric water pumps.

KIT - STANDARD CAM 184500 KIT - RAISED CAM 184500R BRACKET ONLY FOR RAISED CAM 184502R



EM Supercharged Dampers



The ATI Supercharger Super Damper places the powerful protection of our Super Damper inside the crankshaft blower pulley! Why bother with an additional blower pulley that bolts to your stock harmonic balancer? These dampers feature external belt drives for virtually any type of blower belt, and eliminates the need for separate crank mounted blower pulleys.

Crank hubs are available for all engines and are available with 25 tooth x 20mm 8mm HTD drive pulleys machined in the hub for dry sump or fuel pump drives between the damper/blower pulley and the engine. Most hubs have dual keyways and are available in custom lengths for all cam belt drive set-ups from Jesel, Danny B, and Comp Cams. Numerous pulley offsets are available to keep the blower drive as close to the engine as possible to reduce the bending movement to the crankshaft nose.

COMPLETE DAMPER AND HUB PART NUMB	MAT'L	OUTER DIAM	AVERAGE WEIGHT	INERTIA WEIGHT	COMPLETE DAMPER & HUB PART #	
SB BLOWER W/ 1.246" CRANKSHAFT 2 - 3/16" KEYWAYS ***8 lbs of boost or less only in race apps. Street applications OK to 12 lbs max***			7.074"	8.75 LBS	4.50 LBS	918872E
SB BLOWER WITH BBC 1.600" CRANKSHAFT - 3/16" & 1/4" KEY	WAYS, 180° APART	STEEL	7.074"	8.75 LBS	4.50 LBS	918873E
SB, 6 BOLT 3/8-16 CHEVY FRONT2 - 3/16" KEYWAYS, 180° APAR BB Chevy seal diameter must use #925500 cover	Т	STEEL	7.074"	8.75 LBS	4.50 LBS	918869
1997 - 2013 LS1, 2, 3, 6 Y BODY, G8, SS & 2004 - 2007 CTS-V (8	8 & 4 RIB)	STEEL	7.425"			917345
1997 - 2013 LS1, 2, 3, 6 Y BODY, G8, SS & 2004 - 2007 CTS-V (10 & 4 RIB)	ALUM	7.530"			917347X
1997 - 2013 LS1, 2, 3, 6 Y BODY, G8, SS & 2004 - 2007 CTS-V (1	0 RIB) - NO A/C	ALUM	7.530"			917349X
LS1 F BODY (8 & 4 RIB)		STEEL	7.425"			917345A
LS1 / LS2 F BODY CAMARO / FIREBIRD / V BODY GTO 6 BOLT PATTERN FOR BOLT ON BLOWER PULLEY, SINGLE 3/10	6" KEYWAY	STEEL	7.425"			918853
LS3 Z-BODY 2010 - 2015 CAMARO & GEN 3 VORTEC TRUCK 6 BOLT PATTERN FOR BOLT-ON BLOWER PULLEY, SINGLE 3/16" KEYWAY		ALUM	7.480"	14.00 LBS	4.0 LBS	918635
LS3 2010-2015 CAMARO & GEN 3 VORTEC TRUCK - 4% OD (10 &	4 RIB)	ALUM	7.950"			918632
LS3 2010-2015 CAMARO & GEN 3 VORTEC TRUCK - 4% OD (8 &	4 RIB)	STEEL	7.425"			917285
LS3 Z BODY CAMARO 2010 - 2015	10 RIB, 8" 6% OD WITH AC	ALUM	8.190"			918625
LS1/LS2 C & K BODY TRUCK SSR, AND TRAILBLAZER	10 RIB, OEM WITH AC	ALUM	7.530"			918627
LS7 Y BODY, 10 RIB 8" 10% OD - OEM AC PULLEY, SINGLE 3/16" KE	EYWAY	ALUM	8.250"			918622
LS9 Y BODY, 11 & 6 RIB, 14% OD		ALUM	8.530"			918624
LS9 Y BODY, 11 & 6 RIB		ALUM	7.530"			918634
DD DLOMED 2/46" 9 4/4" KEVIMAVO 4000 ADADT		STEEL	7.074"	8.75 LBS	4.50 LBS	918871E
BB BLOWER 3/16" & 1/4" KEYWAYS, 180° APART		ALUM	7.074"	6.25 LBS	4.50 LBS	918870E
BB BLOWER 3/8-24 CHEVY FRONT 3/16" & 1/4" KEYWAYS, 18	10° APART	STEEL	7.074"	13.00 LBS	4.50 LBS	917064
BB BLOWER DRIVE WITH JESEL BELT DRIVE $$ 3/16" & 1/4" KEYWAYS, 180° APART HUB HAS 24 TOOTH 8MM HTD ACCESS. DRIVE			7.074"	8.75 LBS	4.50 LBS	918874E
EXTERNAL BALANCE DAMPER AND HUB PART NUM	BERS					
BB BLOWER, 3/16" & 1/4" KEYWAYS 180° APART		STEEL	7.074"	8.75 LBS	4.50 LBS	917741E

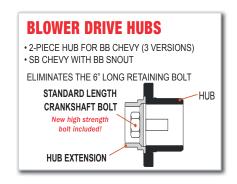
REPLACEMENT CRANK HUBS
916133 [1]
916134 [4] [3]
916172
916032M3
916032M3
916032M3
916031
916031S [5]
916430M
916058
916107
916107
916145
916145
916891 [2]
916144
916145

- Use hub #916136 for 1.246 "SB crankshaft with BB seal and Chrysler bolting.
- [2] One piece hub and inner shell.
- [3] For equally spaced OEM holes & ignition trigger, use #916134A.
- [4] The BB Chevy and SB Chevy with BB 1.600" nose both use a unique 2-piece hub that allows the stock length both to hold the damper to the crank and a separate extension to locate the blower pulley and crank trigger. (See diagram.)
- [5] Use hub part #916031A for larger seal diameter and dual 3/16" keyways. Recommended when exceeding 10 lbs of boost or using a 12 rib or cog drive. Includes proper seal (required).

SHELL ASSEMBLIES	MAT'L	# RIBS	OD	Part #
	ALUM	8	8.27"	917108 [1]
	ALUM	8	7.96"	917107 [1]
OTHER SUPERCHARGED APPLICATIONS	ALUM	8	7.48"	917139 [3]
LS1 / LS2 / LS3 / LS6	ALUM	10	8.19"	917094
GEN 3/4 TRUCK 3 RING	ALUM	10	7.95"	917091
(NO LS DRY SUMP)	ALUM	10	7.53"	917034X [2]
	ALUM	10	7.53"	917034 [3]

- [1] Must be counter sunk drilled for Y Body applications.
- [2] 5/16 countersunk pulley bolt holes.
- [3] 3/8 countersunk pulley bolt holes

Our Supercharged series places the outstanding protection of a Super Damper inside the crank blower pulley! For more Supercharged options, see pages 14-15.





Supercharged Components

SB CHEVY DAMPER HUBS FOR SUPERCHARGED APPS

Hub For SBC 6 Bolt 3/8-24. Chrysler Front with 3/16 Keyways (Part #916136)



Cast Aluminum Timing Cover with 2.331 Seal Diameter (Part #925500)



The early small block Chevrolet and the later LT1 and LS1 engines all present problems when supercharging. The original Small Block and LT1 have a shaft size of 1.245" and a seal diameter of 1.760" leaving the hub wall thickness at .257" or just over 1/4". Many engine builders put a 1/4" key in the crankshaft leaving just 1/8" of material between the groove and the seal surface. The result: a failed hub that destroys the damper and the nose of the crank shaft. The later LT1 and LS1 are even worse with just a press fit and no keys; a total disaster when you try to supercharge and drive the blower from the damper. To remedy this situation, ATI now manufactures a variety of Small Block Chevrolet hubs for supercharging.

Big Block 2.331" Seal Diameter

For the serious racer with high boost requirements, ATI offers a small block Chevy crank hub with the big block 2.331 seal diameter increasing the wall to .562"; a whopping 220% increase that totally eliminates failure at this point. A new timing cover and seal are required. For small blocks up to 1992.

HUB FOR SBC, 6 BOLT, CHRYSLER FRONT WITH (1) 3/16 KEYWAY AND (1) 1/4 KEYWAY

916135 *The damper shell assembly for 6 bolt Chrysler is #918442E.

HUB FOR SBC, 6 BOLT 3/8-24, CHRYSLER FRONT, (2) 3/16 KEYWAYS* 916136 *Room in front of damper for ignition trigger wheel located on hub.

HUB FOR SBC, 6 BOLT 3/8-16, CHEVY OEM FRONT, (2) 3/16 KEYWAYS* 916172 The complete damper assembly with the 916172 hub is damper #918869.

HUB FOR SBC WITH BIG BLOCK SNOUT, BB SEAL DIAMETER 6 BOLT 3/8-24, CHRYSLER FRONT, DUAL KEYWAYS 3/16" & 1/4"* *Includes 951502 crank bolt.

TIMING COVER - SB CHEVY, W/BB SEAL, MILODON CAST ALUMINUM 925500

1.940" Seal Diameter

For the economy minded racer who is limiting boost to 20 psi using the **standard small block** crank, ATI offers a 1.245 bore hub with a 1.940" seal diameter and a new seal that fits the stock small block timing cover. This increases the wall thickness to .347" - a 35% increase!

HUB FOR SBC, 6 BOLT, CHEVY OEM FRONT, (2) 3/16 KEYWAYS*

*The damper shell assembly for 6 bolt Chevy is #917026

Use Bolt Kit #950201

HUB FOR SBC, 6 BOLT, CHRYSLER FRONT, (2) 3/16 KEYWAYS*

*The damper shell assembly for 6 bolt Chrysler is #918442E

Use Bolt Kit #950220

973134 SEAL FOR V8 & V6 90°

LT1 Engines with 2.25" seal diameter

For the LT1, as blower damper hubs have a 2.25 seal diameter, ATI machines the timing cover to accommodate a new seal. This is a must on the LT1 due to the long hub length. See page 11 for more about LT1 hubs to fit your application. Timing covers are also available.

HUB - GEN 2 LT1, F BODY, 6 BOLT, 3.2 BC, 4140 HEAT-TREAT,

SUPERCHARGED 916048B

NOTE: Corresponding 6 bolt shell assemblies: 917026 - fits all 6 bolt Chevy fronts 918442E (steel) & 918440E and 918455E (aluminum) fits 6 bolt Chrysler fronts.

ATI's Super Pulley reduces the risk of belt failure!

Tired of breaking blower belts? ATI's Super Pulley uses "Superior Sprag Technology" to release the pulley each time the blower spins faster than the engine RPM, reducing wear on your supercharger by not allowing the gear drive to mesh in the opposite direction when spinning down! Fits F1/F2/F3 and reverse rotation ProChargers and accommodates 8mm HTD style belts up to 70 mm wide. Ideal for both competition and street applications; it's a must for any crank started, street driven or race blower car!

45T, F1, F2, P1, D1 916195-45 45T, F1 REVERSE ROTATION 916195-45R .99<u>1" SHAFT</u>

45T. F2 916196-45 45T, F2 REVERSE ROTATION 916196-45R

HOLDING TOOL TO TIGHTEN FRONT BOLT MILITEC GREASE 14 OZ. FOR USE IN SUPER PULLEY **SUPER PULLEY CLUTCH HUB ASSEMBLY**

916216

For Procharger bolt-on pulley and ATI big HP pulley (pulley not included) 50 tooth HTD 8mm. Call for details. Requires customer's pulley.

918989 975003



916134

916169

916168

U.S. PATENT # 7.644.814



Supercharged Components

LS WIDE BELT CONVERSION KITS

Everything you need to convert your stock 6 rib serpentine belt to an 8 or 10 rib! The wider belts give you more belt surface which can create more boost without the slippage.

Note! Dimensions listed are over-all diameters, not necessarily drive diameters. Consult a Sales Technician for more information.

Y BODY (LS1 / LS2 / LS3 / LS6)

Includes damper, power steering, alternator & tensioner pulleys. May require water pump pulley for 10 rib and larger applications.

8 RIB SERPENTINE

917346

- OEM 7.425" Overall Dia, uses shell assy, 917025
- 9% OD 7.960" Overall Dia, uses shell assy, 917107
- 12% OD 8.235" Overall Dia, uses shell assy, 917108

Y BODY (LS7) ★

Includes damper, power steering pulley, alt pulley, water pump pulley, tensioner pulley & idler pulleys.

10 RIB SERPENTINE, 9% OVERDRIVE KIT

917343

8 RIB SERPENTINE, OEM

917352

- OEM 7.437" Overall Dia, uses shell assy, 917049
- 9% OD 7.960" Overall Dia, uses outer shell, 916354 ◆
- 13% OD 8.235" Overall Dia, uses outer shell, 916355 ♦

♦ No A/C only!

Z BODY 2010-2015 CAMARO (LS3)

Includes damper, power steering pulley, alt pulley, water pump pulley, tensioner pulley, idler pulleys.

10 RIB SERPENTINE

- 917351
- OEM 7.530" Overall Dia, uses shell assy, 917034X
 4% OD 7.950" Overall Dia, uses shell assy, 917091
- 7% OD 8.190" Overall Dia, uses shell assy, 917091
- 1 /6 OD = 0.190 Overall Dia, uses sileli assy,

CADILLAC CTS-V ('04 - '07)

Includes damper assembly, power steering pulley, alternator pulley, tensioner pulley.

8 RIB SERPENTINE

917350

- OEM 7.425" Overall Dia, uses shell assy, 917025
 9% OD 7.960" Overall Dia, uses shell assy, 917107
- 12% OD– 8.235" Overall Dia, uses shell assy, 917108

LS TRUCK (4.8 / 5.3 / 6.0)

Includes damper assembly, power steering pulley, alt pulley, water pump pulley, tensioner pulley.

8 RIB SERPENTINE

917339*

- \bullet OEM 7.425" Overall Dia, uses shell assy, 917025
- \bullet 6% OD 7.960" Overall Dia, uses shell assy, 917107
- 10% OD 8.235" Overall Dia, uses shell assy, 917108
- * Note! Includes 4" overall length water pump pulley. May need modifying by installer for some

applications or substitute 916187WPP-A (2.80") or 916187WPP-B (3.05") at time of order

10 RIB SERPENTINE

91733

- OEM 7.530" Overall Dia, uses shell assy, 917034X
- 4% OD 7.950" Overall Dia, uses shell assy, 917091
- 7% OD 8.190" Overall Dia, uses shell assy, 917094

★ LPE Note - To achieve full effectiveness, these kits require a high strength tensioner, bracket and belt available from Lingenfelter Performance Engineering. To be used with the Magnuson style supercharger.

10 RIB PULLEYS

Pulley Type	Drive Diam.	Part #	
LS SERIES ALTERNATOR (2.62 OD)	2.625"	916185	
LS TRUCK ALTERNATOR (2.62 OD)	2.625"	916185M	
TENSIONER PULLEY (DOUBLE BEARING)	2.640"	916186	
LS SERIES POWER STEERING PULLEY	6.330"	916187	
LS TRUCK POWER STEERING PULLEY	6.370"	916187T	





Water Pump Pulley

PULLEY ASSEMBLIES

Aluminum Assemblies for 10 to 12 Rib Belts that Press onto the Water Pump Shaft



LS TRUCK/GTO 4.00 OAL .7465" SHAFT 916187WPP LS TRUCK 2.80 OAL .7465" SHAFT 916187WPP-A LSX / VORTEC 3.05 OAL .7465" SHAFT 916187WPP-B LS3 - Z BODY, 2.39 OAL .6250" SHAFT 916218

Optional Idler Pulley, Double Bearing, Black Hard Coat, Supplied with Cap for 10mm x 1.5 Bolt

76 MM 916208-76 90MM 916208 100MM 916208-100

ACCESSORY PULLEYS FOR 2010 - 2015 LS3 CAMAROS AND LS BASED TRUCKS

Replace your standard A/C pulley with an underdrive 3" 4-groove aluminum pulley or an aluminum 31 tooth 8mm HTD drive pulley. Now you can easily drive a relocated alternator, vacuum pump or a dry sump pump with your ATI Super Damper. It's as easy as specifying the rear pulley at the time of your order. Available for any damper using 916430M or 916430MK hub.



IF ORDERED AS A "PULLEY ONLY":

WHEN ORDERED WITH A SUPER DAMPER

916165 916166





Many blower drive kits supply a V-belt pulley that bolts to the stock damper with 3 bolts and serves as an adapter to bolt on the 6 bolt blower pulley. While this system has 6 bolts driving the blower pulley, the 6 bolt pulley is driven to the damper by just 3 bolts. Like most blower pulleys, the ATI true blower dampers have 6 bolt holes on the Chrysler bolt circle. It is recommended that the adapter pulley be drilled through 29/64 so that it is sandwiched between the blower pulley and the ATI damper with all 6 bolts.

Ford Super Dampers (Ford



Ford V8 385 429-460 #917620

OUTER DIAMETER ▶

AVERAGE TOTAL WEIGHT

Complete Super Damper and Hub Part Number below

STEEL S	STEEL SHELLS		ALUMINUM SHELL		
7.074"	6.325"	7.07	6.325"		
3 RI	NG	3 RING 2 RING		3 RING	
8.75 LBS 4.50 LBS	6.00 LBS 2.40 LBS	6.25 LBS 4.50 LBS	5.00 LBS 3.40 LBS	3.90 LBS 2.40 LBS	

	AVERAGE TOTAL WEIGHT ► INERTIA WEIGHT ►	8.75 LBS 4.50 LBS	6.00 LBS 2.40 LBS	6.25 LBS 4.50 LBS	5.00 LBS 3.40 LBS	3.90 LBS 2.40 LBS
DAMPER ONLY	LESS CRANK HUB PART N	UMBERS				
С	CHEVROLET FRONT			917030	917020	917070
FORD OEM	M FRONT - 3 BOLT PULLEY	917012	918941			917076
FORD OEM	M FRONT - 4 BOLT PULLEY		918930	918007		918935
COMPLETE DA	MPER AND HUB PART NUM	BERS				
	CHEVY FRONT 3"	917514	917515			917661
I	C TIMING TAB [6]					917681
	3" C TIMING TAB		917511			917660
V8 SB (ALL) 6 CYL	[1]					917680
See timing tab chart on	3" A TIMING TAB		917511AK			
page 17 for proper	3.35" C TIMING TAB		918023			
timing [2]	3.35" C TIMING TAB		918920	918002		918923
	4" C TIMING TAB		918929			918927
	4" B TIMING TAB		918921			918924
	4" B TIMING TAB [4]		918917			918918
V	8 "FE" 332 - 428 [3]	918310	918311	918320		
,	V8 "385" 429 - 460	917620	917621	917630		
	29 - 460 WITH SHORT SNOUT	917562	917563	917564		
FOR B	RYANT CRANKSHAFT [4]		Call for other da	mper assembly p	art numbers [5]	
PINTO 4 CYLIND	ER Crank hub has 2 V-belt pulleys				918230 [19]	
EXTERNAL BALA	NCE DAMPER AND HUB PART	NUMBERS				
	3" A AND C TIMING TAB [1] [15]		918895 [7]			
V8 SB ALL FORD 28.2 OZ. IN.	3.35" C TIMING TAB		918900	CLEVELAND AND WINDSOR		NDSOR
EXCEPT 1982 AND UP 302 HO (See below)	4" B TIMING TAB		918911	USE WHEN STROKING THE 302 HC WITH THE EXTERNAL BALANCE CRA RETAINS STOCK 302 HO PULLEY LOCATION. 28.2 OZ IN IMBALANCE		
'82-'95 302 HO ONLY 34 OZ, IN, OEM	4" B TIMING TAB		918910	1982 A	ND UP 302 H	OONLY

[1] [2]	These	dampers h	ave a 2.280 fe	male pulley	/ locating	diameter.	damno

- ninfor modifications to water pump may be needed to clear 7" dampers. Most electric water pumps have clearance.

 1957-1961 early FE Requires adapter #916581, & shortening the spacer sleeve. 375", to install stock pulleys in the OEM location. For use with aftermarket crank with key at front. Hub must be honed to fit. Hub has. 150 counterbore for full length press fit. May not fit with Jessel belt drives. Call ATT for info.
- Ford 3 bolt dampers will accept pulleys with std Ford 3 bolt 3.3" diam circle. For early "A" timing tab, be sure to tell your Sales Tech that A timing tab is needed with driver's side timing marks.

 Timing marks 0-60° in 1° increments.

ROY HILL'S DRAG RACING SCHOOL ATI Super Damper-equipped

Do you have the correct Ford Super

If you require an externally balanced damper, choose 28.2 or 50 oz. in.

Measure the overall length of your damper from the front pulley face to the rear of the hub where it touches the lower timing gear.

Select the bolt pattern: 3-bolt, 4-bolt or Chevy

Know your application: Drag, Oval, Road, etc.

- This hub is bored straight through with no lead area & will not press fit onto OEM crankshafts with the keyway 1" back. It is intended for aftermarket cranks or "engine builder hone to fit" full length keys. Request counterbore if using an OEM crankshaft.

 Add "G" to part # for aftermarket crank. This hub is bored straight through
- with no lead area and will not press fit onto OEM crankshafts with the keyway 1" back. It is intended for aftermarket cranks or "engine builder hone to fit" full length keys. Request counterbore if using an OEM crankshaft. Add "U" to # for undersized specs.
- Contact an ATI Sales Tech for correct part # when used with Ford 3-bolt
- pulleys
 [19] Does not work with 2.0L Pinto.

Replacement Crankshaft Hubs STEEL ALUM AVG. WGHT. AVG WGHT 2.4 LBS .85 LBS **HUB ONLY** 916560 [10,12] 916570 [1] 916560 [1,10,1 916570 [1 916560AK 916561 916564 916562 916562G 916580 916610 916560G [8] 916920 916560 [10 12 916561 [10] 916562 [10]

Mustang Cobra Jet 20% overdrive 10 groove #918048

916562 [10]

Replacement Crank Hub

STEEL

HUB ONLY

916572



AVERAGE TOTAL WEIGHT ▶

Complete Super Damper and Hub Part Number below					
STEEL SHELLS					
7.425"	6.325"	6.780"			

INFRTIA WEIGHT

and Hub Part Number below					
STEEL SHELLS					
7.425"	6.325"	6.780"			
3 RI	3 RING				
	6.00 LBS 2.40 LBS	8.00 LBS 3.00 LBS			

	III III III III III III III III III II					
COMPLETE DAMPER AND HUB PART NUMBERS						
	SB V8 & V6, 4" LONG, B TIMING		918916			
FORD	V8 MUSTANG COBRA 4.6 L 8 RIB - 12%OD	918038 [3]				
	V8 MUSTANG ('96 - '04) 4.6 L 8 RIB			918037		
EXTERNAL BALANCE DAMPER AND HUB PART NUMBERS						
FORD	V8 SB EXCEPT '82 - '93 302 HO 28 2 O7 IN		018012			

916572 Hub #916566A has increased wall thickness and two 3/16" keyways for 4-bolt supercharged applications. Requires

seal #973131. This hub is bored straight through with no counterbore for OEM crankshafts with the keyway 1" back. It is intended for aftermarket cranks or "engine builder hone to fit" full length keys. Request counterbore if using an OEM

Must grind and epoxy later model block's crank sensor area to clear the back outer diameter of the damper.



WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm.

Damper?

Ford Super Dampers Good



Shell Assembly



SERPENTINE APPS

	AIIO	Part Number below			Less Hub						
		STEEL			ALUI	MINUM					
MAXIMUM OUTER DIAMETER ►		7.425"	8.120"	8.074"	7.8"	7.48"	6.780"	5.5"	6 GRV SERP	8 GRV SERP	10 GRV SERP
AVEF	RAGE WEIGHT ▶	9.75 LBS	11.85 LBS	12.00 LBS			5.5 LBS	7.55 LBS			
MUSTANG GT & COBRA	OEM 6 GRV [6]						918036		917078		
4.6L	6 GRV -15% UD							918041			
'96 - '04	8 GRV						918037			917079	
MUSTANG COBRA 4.6L OEM CRANK SUPPORT '03 - '04	6 GRV						918044		917078		
MUSTANG GT	OEM 6 GRV						918039		917021		
4.6L	6 GRV - 15%UD							918042			
MOD MOTOR '05 -'10	8 GRV - 12% OD					918018					
05 - 10	8 GRV - 20% OD			918019						918019S	
	OEM 6 & 10 GRV	918045									917085
GT500 COBRA JET MID 2007 - 2012 5.4L	OEM 6 & 10 GRV 10% OD				918049						917115
GT 500 '13-'14 5.8L	OEM 6 & 10 GRV 15% OD		918046 [4]								917102
2010 - 2015 SVT RAPTOR & ALL 6.2L ENGINES	8 GRV						918062 [9]			917134	
& ALL 6.2L ENGINES	8 GRV - 12% OD					918065				917133	
	6 GRV						918047		917104		
2011+ MUSTANG GT	WITH A/C PULLEY						918047A		917104		
COYOTE 5.0 V8	6 GRV						918047N				
2012-2013 BOSS	W/O AC PULLEY						918047NA		917104A		
2011-2013 F-150	8 GRV - 10% OD					918052				918052S	
2013 COBRA JET NATURALLY ASPIRATED	8 GRV - 15% OD				918053					918053S	
2012-2013 COBRA JET SUPERCHARGED	10 GRV 20% OD WITH A/C PULLEY			918048 [7,11,14]							917109
301 ENOTARGED	10 GRV 20% OD W/O AC PULLEY			918048N							917109A
2014, 2016 COBRA JET SUPERCHARGED 5.0L	10 GRV 20% OD WITH A/C PULLEY			918066 [12]							917142
GT SUPERCAR, 5.4 L - S	SUPERCHARGED	918043									917085

Complete Super Damper and Hub

	(A)					
Replacement Hubs [3]						
STEEL	STEEL W/ INTEGRAL SHELL	ALUM				
2.9 LBS						
916571						
	916575M					
916572						
916584						
916565 [2]						
	916575					
916565 [2]						
916565 [2]						
916576H						
916576H						
916576H						
916577						
916578 [10]						
916124						
		916124A				
916124						
		916124A				
916124						
916124						
916124K [8]						
916124K [8]						
916124K						
916576H						



- Washer #954078 is required and included.
- All hubs have 3/16 key @ std SB 10° location
- Standard GT500 will require an 88" belt with a stock diameter blower pulley. For 2013 models with oil cooler, relocation fittings are available from EVO Performance.
- An optional adapter ring and interchangeable blower drive pulleys are available from METCO Motorsports for this damper.
- These dampers will not work with a stock water pump pulley. Must use Ford 10 rib conversion kit to retain stock water pump or an electric pump must be used
- Hub #916124K has two (2) 3/16" keyways.
- OEM replacement, can be used with a 6 rib belt to the rear. Has oversized hub and special seal (#973138).
- Does not fit the 2014 Cobra Jet without modifications to the rear of the shell.
- For an aluminum hub, add "A" to part number
- Install required Whipple Pulley Kit WB-COY10-11 for 2011-2014 and WB-COY10-15 for 2015.

TECHTIP

Ford Timing Tabs Internal balance or external balance, do you have the correct damper part number?

If you have an externally balanced damper, can it be altered to internally balanced?

Many people think you can simply remove the weight and the damper would be OK for an internally balanced engine. This is an incorrect assumption, however, due to the design of the damper. When the weight is removed, the weight attaching holes and o-rings are exposed to the elements and the damper will not function properly. This could potentially damage your engine.

For 50 oz in - 1982 and later 302 HO only! All other Ford Small Blocks use:

- (1) 3 timing covers with 3 tab locations (see chart).
- (2) 2 pulley styles: 3 bolt or 4 bolt.
- 3 different lengths: 3", 3 3/8" with 3 bolt pulleys, and 3 3/8" or 4" with 4 bolt pulleys.
- External balance units are 28.2 oz. in. 302-351, except 302 HO part #918910 which IS 50 oz in.

Part #918911 (28 oz in):

If you install a 351 external balance crank in a 302 HO and use the stock 302 HO timing cover. The 28.2 oz in units will work on all external balance engines EXCEPT the 1982 and later HO provided:

- (1) The timing tab is in the proper place or you can fabricate a pointer.
- (2) The length is OK if you are using pulleys.

Ford Small Block Timing Tabs*

TAB	PULLEY	LENGTH
A & C	3 BOLT	3"
В	4 BOLT	4"
С	4 BOLT	3 3/8"
	A & C	A & C 3 BOLT B 4 BOLT

TIMING TAB LOCATIONS



* "A" SB Ford timing tab engines (driver side timing) would most likely be 260 (all), 289 (all), 302-('67-'69) and Boss 302 ('69-'70).



Chrysler Super Dampers

Chrylser V8 B 361-440 #917127E

OUTER DIAMETER >

AVERAGE TOTAL WEIGHT INERTIA WEIGHT

Complete Super Damper and Hub Part Number below

STEEL S	HELLS	ALUMINUM SHELLS					
7.074"		7.074"					
3 RING	2 RING	3 RING		3 RING		2 R	ING
8.75 LBS 4.50 LBS	7.0 LBS 3.5 LBS	6.25 LBS 5.45 LBS 4.50 LBS 3.70 LBS		5.00 LBS 3.40 LBS	3.75 LBS 2.20 LBS		
<u> </u>							

DAMPER ONLY LES	SS CRA	NK HUB PART NUMBEI	R					
CHE	EVROLET	FRONT	917010		917030	918850	917020	
CHRYS. OEM I	FRONT 5	i/16" or 3/8" BOLTS	918441E	918605S	918440E	918455E	917040E	917041E
COMPLETE DAMPE	RAND	HUB PART NUMBERS						
1/0.4		CHEVY FRONT	918280					
V8 A 318 - 340 - 360 [2]		OEM FRONT	918282E		917392E	917393E		
		OEW FROM		918605 [3]			917400E	917401E
VIPER V10 GEN I, II '92 - '02	OEM FRONT						917932E	
VIPER V-10 GEN III '03-'06 [9]	OEM FRONT						917934E	
VIPER V-10 GEN IV 2008 - 2010 GEN V 2013+ [9]		OEM FRONT					917936E	
	С	HEVROLET FRONT [11]	917120		918430			
V8 B 361 383		OEM TIMING COVER Retains stock location for pulley alignment					917470E	
400	OEM	OFM TIMING	917122E [12]					
413	FRONT [11]	OEM TIMING COVER					917471E	
426 440	1771	33721				917474E [12,13]		
440		DONOVAN & KB GEAR DRIVE OR INDY TIMING COVER	917127E [12]		917475E [12,13]			
EXTERNAL BALANCE	DAMPE	R AND HUB PART NUMBE	ERS					

|--|

EXTERNAL BALANCE	DAMPER AND HUB PART NUMBE	ERS		
V8 360 '71 - '92 [2]	OEM FRONT		918605E	
V8 360 MAGNUM '93 -UP [2]	OEM FRONT	918604E		
V8 B 400-440 CAST CRANK	OEM FRONT OEM TIMING COVER ONLY	918601E [6]		

Hubs are dimensioned to clear the stock cast-in timing tab on MOST applications. Due to changes by the manufacturer over time, the tab MAY need to be ground and re-welded. The damper face for pulley mounting will be forward of the OEM location by .150" for 2-ring int. balance, .450" for 3-ring int. balance, .750" for 3-ring ext. balance. Hubs may be shortened by the listed amount for int. balance & by .600" (.150" fwd of OEM) on ext. balance if tab is cleared. 2-ring int. balance can be installed in OEM location with minor clearancing of timing tab and retain OE timing mark.

- Customer must cut and re-weld the stock timing tab. This damper is OEM location.
- Cannot retain OE location. Must space out accessory pulleys .750".
- For 2 ring dampers, use hub 916254M.
- Supplied with new lightweight aluminum pulley to retain stock belt location.
- Passenger timing.

Complete Super Damper

- Not an OEM replacement for stock pulley location.
- [13] 3/8" pulley bolts in shell. Hub has 5/16" bolts.

Not an OEM replacement for stock pulley location.
Part #918442E-99 shell is used. 99 durometer rings are



WORLD'S QUICKEST /FASTEST GEN V VIPER **BUILT BY** NTH MOTO

Replacement

Crankshaft Hubs

AVG. WT. AVG. WT. 2.4 LBS

ALUM

.85 LBS

916421 916421L

916663

916249 916442 916663

STEEL

8.25 @180.77 mph with an ATI T400 Transmission and ATI Super Damper!

SUPERCHARGED APPLICATIONS

AVERAGE TOTAL WEIGHT ▶ INERTIA WEIGHT ▶

and Hub Part Number below				
STEEL ALUMINUM SHELL SHELL				
7.074	OD			
3 RING	2 RING			
8.75 LBS 4.50 LBS	5.00 LBS 3.40 LBS			

used with driver's side timing

COMPLETE DAMPER & HUB PT NUMBERS (internal balance)					
V8 B 361, 383	A FUEL (2) 1/4" KEYWAYS 1 AT TDC AND 1 AT 180° DSTM [7]	917123E [7]			
400, 413 426, 440	OEM BB (2) 1/4" KEYWAYS OEM TIMING TAB <mark>[4]</mark>	917110E [6]			
VIPE	R V-10 GEN I, II 1992 - 2002 [2]		917931E		
VIPER	V-10 GEN III 2003 - 2006 [2] [3] [5]		917933E		
VIPER V-1	0 GEN IV '08 - '10, GEN V 2013+ [2] [3]		917935E		

- Hub has (2) 3/16" wide keys at 180° and requires à #916261M spacer, included. For GTS-R, call your Sales Tech.
- Supplied with new lightweight alum pulley to
- retain stock belt location

Viper Pulleys for Superchargers VORTECH APPLICATIONS

VIPER GEN 3 7.790 - 10 & 7 GROOVE VIPER GEN 3 7.790 - 8 & 7 GROOVE 916263D VIPER GEN 1-27.320 - 10 & 7 GROOVE 916263 VIPER GEN 1-27.790 - 10 & 7 GROOVE 916263A **PAXTON APPLICATIONS**

VIPER GEN 3 7.280 - 8 & 7 GROOVE 916266

Crank Hubs

STEEL

HUB ONLY
916256
916258
916260 [1]
916264 [1]
016269

Supercharging and Boost



Sales Technician - Ext. 3041

Dampers that are under drive (smaller in diameter than OEM) will spin the accessories slower while over drive dampers (larger in diameter than OEM) will spin the accessories faster. For supercharged applications, an overdrive damper will spin the blower faster and make more boost. You must contact your blower manufacturer in regard to the amount of boost your damper will add.

Viper V-10 Gen III Super Damper #917934E

Chrysler Dampers

Replacement Crank Hubs

AVG. WT

916541 916541

916246

916422

Crankshaft Hubs

HUB ONLY

STEEL

AVG. WGHT

916040 916500

STEEL WITH INNER

916951

HUB WITH

INNER SHELL

916241

916241

916245

916242

10	-09	2							-			_
	V.			С	omplete	e Super D	amper a	nd Hub P	art Nun	nber belov	N	Shell Assy Less Hub
OFDDE	AITIAIT	_				3 R	ING ALUN	IINUM SHEI	LS			
SEKPE	NTINE ou	ITER DIAME	TER ►	8.900"	8.184"	7.480"	7.074"	6.780"	6.325"	5.930"	5.670"	
APPS		TOTAL WE NERTIA WE		13.0 LBS 4.0 LBS	12.5 LBS 4.0 LBS	9.0 LBS 4.0 LBS	6.25 LBS 4.50 LBS	4.50 LBS 2.40 LBS	3.90 LBS 2.40 LBS	7.55 LBS 2.20 LBS	6.45 LBS 2.20 LBS	
2015+	6.2L SUPERCHARGED V8	OEM	10 RIB		918483							918483S
VVT	HEMI HELLCAT, '18 DEMON CHALLENGER & CHARGER	10% OD	6 RIB	918485 [8]								918485S
		5% OD						918432				917071-55
2005 -2010	6.1 L / CRATE 392 & 426	17% OD	6 RIB			918437						917073
NON-VVT	HEMI STOCK [7]	13% UD]								918438 [3.6]	
	5.7L & 6.4L HEMI	6% OD	Ĭ .					918459				917071
2011+	CHARGER, CHALLENGER, 300C.GRAND CHEROKEE.	18% OD	6 RIB			918486						917073
VVT	COMMANDER AND '11-'18 DURANGO	15% UD									918487	
	5.7L HEMI CHARGER,	4% OD	İ									917071
2009 - 2010 VVT	CHALLENGER, 300C,GRAND CHEROKEE,	18% OD	6 RIB			918446						917073
• • • • • • • • • • • • • • • • • • • •	DURANGO, ASPEN	15% UD	1								918447[3]	
2005 -2008	300, MAGNUM, GRAND	10% OD				918436						917073
NON-VVT	CHEROKEE, CHARGER, COMMANDER	2% UD	6 RIB					918435				917071
	ĺ	4% OD	8 RIB			918434 [5]		ĺ				917044
2003 -2008 NON-VVT	5.7L HEMI TRUCK, DURANGO, ASPEN	5% UD	8 KIB					918433 [5]				917075
NOIT VVI		15% UD	7 RIB							918439 [1,3]		
2009+	5.7L & 6.4L HEMI TRUCK, 2009 DURANGO, NON- JEEP/COMMANDER	18% OD	8 RIB			918452						917044
2009+	5.7L HEMI TRUCK,	6% OD	8 RIB					918453				917075
VVT	AND '09 -'10 DURANGO	15% UD	6 RIB				918454					917020
VEADO	4.7 AND SOME 3.7 RAM, DAKOTA , GRAND	OEM					918429 [4]					918850
YEARS VARY	CHEROKÉE W/BOLT-ON PULLEY OEM (PT# 916236) & 25% UD (PT# 916237)	25% UD	6 RIB						918428			917070
2000 - 2010	2.4L NEON SRT-4 / PT CRUISER DOUBLE 4 RIB OUTER SHELL	7% OD	4 RIB					917469 [2]				918449

- 1] Requires shorter belt (Goodyear #4070975) 7 groove.
- [2] Use Duralast belt #560K4.
- [3] Must turn down OD of stock washer to 1.850"
- [4] Requires a 97.75" long belt Gates part # K060975.
- [5] These are 8 groove dampers. Your OEM belt is 7 rib. Use the first groove closest to the engine. Aftermarket belts are 6 rib.
- [6] Requires shorter belt Dayco pt # 5060800.
- \cite{Model} For 392, use 5.7/6.1 OEM or ARP retaining bolts.
- [8] Adds 3 PSI. Requires grinding the AC bracket for clearance. Use Gates Belt #K100594H (59.4").

Buick-Pontiac-Olds & AMC Dampers



Super Damper OEM Bolt-On for Buick Grand National

OUTER DIAMETER ►

TOTAL WEIGHT ►
INERTIA WEIGHT ►

Complete Super Damper and Hub Part Number below										
STEEL S	HELLS									
7.074"	6.325"	7.750"		7.074"	6.325"					
3 RING 3 RING				2 RING	3 RING	2 RING				
8.75 LBS 4.50 LBS	6.00 LBS 2.40 LBS	13.00 LBS 2.4 LBS	6.25 LBS 4.50 LBS	5.45 LBS 3.70 LBS	5.00 LBS 3.40 LBS	3.90 LBS 2.40 LBS	3.30 LBS 1.97 LBS			

	INERTIA WEIGHT	4.30 LD3	2.40 LD3	2.4 LD3	4.30 LD3	3.70 LD3	J.40 LD3	2.40 LD3	1.87 LD3
DAMPER ONL	Y LESS HUB PART NUMBERS								
	CHEVROLET FRONT	917010	918940		917030	918850	917020	917070	917050
CHEVROLE	FRONT FOR HUB WITH INNER SHELL	917011							
COMPLETE	DAMPER AND HUB PART NUMBE	RS							
AMC V8 304-4	401 Use only 6.325" OD for '70 & '71 360	917940	917941						
BUICK V6 &	V8 (ALL) EXCEPT 430 & 455 DRY SUMP		918571						
	BUICK V8 430 - 455 [1]					918171			
NEW! BUICK G	RAND NATIONAL "T TYPE" GNX '82-'87				917456 [3]				
OLDSMOBILE V8 267-455		917830	917831		917840				
DONITIAO A OVA INIDED. 454		917780	917781						
<u>'</u>	PONTIAC 4 CYLINDER 151	917785	917782		917220	917221	917200	917410	917260
	PONTIAC V8	917160	917161		917730				
EXTERNAL B	ALANCE DAMPER AND HUB PART N	UMBERS							
AMC 360 401	180° OEM WEIGHT		917942						
AIVIC 360 401	240° OEM WEIGHT		917943						
NEW! BUICK G	RAND NATIONAL "T TYPE" GNX '82-'87	917455 [3]							
BUICK 3800 SERIES - OEM BOLT-ON 8 RIB SUPERCHARGER PULLEY					918421 [4]				
	BUICK V8 (430 - 455) [1]	918400							
0	DOMODILE VIO (267 AEE) [2]	010400							

- [1] Buick engines require mounting damper face forward of the OEM location to clear the timing cover for external balance dampers. Hubs may be machined on the crank gear end when using the shorter internal balance of the OEM location; 265-350 V8 & 252 V6 are 1.250" forward of the OEM location.
- [2] Machining the timing cover may be required for clearance.
- [3] Includes 6 groove drive pulley #916287.
- [4] Outer diameter is 7.105". Total weight is 12 lbs. Inertia is 2.40 lbs.



Import Super Dampers

NISSAN









C	Complete Super Damper and Hub Part Number below										
ALUMINUM SHELLS											
7.450"		7.074"			78"	6.325"	5.5"				
2 RING	3 RING		2 RING	3 RING	2 RING	3 RING	3 RING				
5.25 LBS 3.50 LBS	6.25 LBS 4.50 LBS	5.45 LBS 3.70 LBS	5.00 LBS 3.40 LBS	4.50 LBS 2.40 LBS	4.30 LBS 2.20 LBS	3.90 LBS 2.40 LBS	3.60 LBS 2.20 LBS				

MAX. OUTER DIA		7.450"		7.074"		6.78"		6.325"	5.5"
		2 RING	3 R	ING	2 RING	3 RING	2 RING	3 RING	3 RING
	AVERAGE TOTAL WEIGHT ► INERTIA WEIGHT ►	5.25 LBS 3.50 LBS	6.25 LBS 4.50 LBS	5.45 LBS 3.70 LBS	5.00 LBS 3.40 LBS	4.50 LBS 2.40 LBS	4.30 LBS 2.20 LBS	3.90 LBS 2.40 LBS	3.60 LBS 2.20 LBS
DAMPER ONLY	LESS CRANKSHAFT HUB PART NUM	/IBERS							
CHEVROLET FRONT			917030	918850					
COMPLETE D	AMPER AND HUB PART NUMBER:	S							
NISSAN 4 CYLINI	DER L16, 18, 20							917720	
NISSAN 6 CYLIN SINGLE V BELT B			917800	917801				918040	
NISSAN RB-26 [For cars making up	DIRECT BOLT-ON U/D - R32 ONLY to 750 HP								918599 [1]
NISSAN RB-26 - DIRECT BOLT-ON U/D - R32 For cars making up to 1000 HP		917752 <mark>[2]</mark>							
NISSAN RB-26 - DIRECT BOLT-ON U/D-R33-34 ONLY For cars making up to 750 HP									918598 [1]
NISSAN RB-26 DIRECT BOLT-ON U/D - R33/34 For cars making up to 1000 HP		917753 [2]							
NISSAN 300ZX '90 - '98	800 HP MAX								917754 [6]
35MM CRANK	1000 HP MAX					917755 <mark>[7]</mark>			
NISSAN 350Z VQ35DE	RACING APP.				918586				
2002 - END OF '06	STREET APP.						918588		
NISSAN 370Z	5.7" OEM 7 RIB PULLEY				918565 [5]				
V6 VQ35HR V6 VQ37VHR	4.8" 15% U/D 7 RIB PULLEY				918566 [5]				
NISSAN V6 V6 VQ35HR, 350Z, 370Z 4% UD									918584
NISSAN	RACING APP.				918608				
SR20 FWD [3]	STREET APP.						918607		
NISSAN SR20 RW	D, 4& 5 GRV W/PS PULLEY STREET APP.								918582 [4]
NISSAN KA24 OE	M SIZE								917756
NISSAN GTR VR3	8				918641				
11 150/ LID for nouser of	poring AC water nump and alternator are all 5%LID			F.43	Dower steering		LID		

Replac Crank	Replacement Crank Hubs						
STEEL	STEEL WITH INNER SHELL						
AVG. WGHT. 2.4 LBS	AVG. WGHT. 2.6 LBS						
HUB (ONLY						
916020							
916780							
	916063						
916065							
	916063						
916065							
	916781						
916784							
916069							
916069							
916778							
916778							
	916316						
916082							
	916066						
	040700						

916787

STEEL

916023 [2]

Replacement

Crank Hub Part Number

STEEL

WITH INNER SHELL

AVG. WGHT 261BS

916147

916068

916796 916016 9161481

15% UD for power steering. AC, water pump and alternator are all 5% UD. Damper includes new billet aluminum water pump pulley for clearance and to maintain OEM water flow. AC is a 25% OD. Do not use a belt if racing! 3% UD power steering, 10% UD for alternator. If installing on a standard "DE" engine, you must use ATI crank spacer #916298 behind the damper.

Power steering pulley is 11% UD.

rower steering pulley is 11% 0U.
Only for use on dry sump motors without a dipstick. OEM dipstick will not clear damper.
Power steering pulley is 6% UD, alternator, water pump is 12% UD.
Power steering pulley is 8% OD, alternator, water pump is 6% OD.



918525

Scion

1AZ-FE

TOYOTA - SCION

MAXIMUM OUTER DIAMETER

AVERAGE TOTAL WEIGHT ▶
INERTIA WEIGHT ▶

	Complete S Part	Super Damp Number be	er and Hub elow							
	ALUMINUM SHELLS									
•	7.074"	6.780"	5.670"							

LIV DIV WILLIER P			
	2 RING	3 RING	3 RING
OTAL WEIGHT ▶	3.75 LBS	8.00 LBS	3.60 LBS
ERTIA WEIGHT ▶	2.20 LBS	3.00 LBS	2.20 LBS

- 1							
DAMPER ONLY LESS CRANKSHAFT HUB PART NUMBERS							
С	HEVROLET FRONT			917027			
COMPLETE DAMPER	R AND HUB PART NUMBERS						
CELICA GT	OTA 2ZZGE 1.8L 4% OD -S, COROLLA XRS, MATRIX XRS IXIGE, 2-ELEVEN & PONTIAC - VIBE GT			918564			
SUPRA '87-'	92 7M-GE/GTE 3.0 INLINE 6 CYL			918525			
SUPRA '94 - '98 JA80 2JZ-GTE 6 CYL [1]	OEM SPACING, 6 RIB		918562				
TOYOTA 3S-GTE '9			918529				
SCION	2AZ-FE 2.4 - 2.6L 2%UD			918523			
SO	CION 4U-GSE, 10% UD	9184821					

Requires longer belt: 15% OD, OEM, 6 rib. (Use Goodyear #4060775, Gates #K060775, Dayco #5060775 or Drive-Rite #775K6).

^{[2] 24} Tooth HTD drive crank hub available for 36-2 trigger - order pt #916292.





Import Super Dampers







Honda B Series Race Version



Honda F 20, F22 Street Version



Honda K20 Street Version

Other applications are available upon request.

MAX. OUTER DIAMETER ▶

AVERAGE TOTAL WEIGHT ▶

Complete Super Damper and Hub Part Number below									
ALUMINUM									
7.0	74"	6.780"	6.325"	5.670"					
2 RI	NG	2 RING	2 RING	3 RING					
5.00 LBS 3.40 LBS	3.75 LBS 2.20 LBS	5.25 LBS 3.50 LBS	3.30 LBS 1.97 LBS	3.60 LBS 2.20 LBS					

STEEL W/ INNER SHELL STEEL AVG. WGHT. 2.4 LBS AVG. WGHT 2.6 LBS

	INERTIA WEIGHT	3.40 LB3	2.20 LB3	3.30 LB3	1.97 LD3	2.20 LB3
DAMPER ON	NLY LESS CRANKSHAFT HUB PART NUMBERS					
CHEVROLET FRONT FOR CCW ENGINE ROTATION		917020 CCWP	917000 CCWP		917050	
COMPLETE	DAMPER AND HUB PART NUMBERS (INTERNAL BAL	ANCE)				
	ACURA NSX, 3.0L 600HP MAX					917757
HONDA "B" SEF	RIES CCW MOTOR ROTATION RACE ONLY, ALT DRIVE ONLY [2]	918471	918470		918474 [1]	
OEM HONDA "B" SERIES BOLT-ON SERP PS PULLEY 500 HP OR LESS [5]						918476
HONDA "D" - 750 HP MAX RACE ONLY/ALT DRIVE ONLY		918456				
	HONDA F20 / F22 7% OD - 600HP MAX					918464
	HONDA F20 / F22 10% UD [6] [7]	918465				
HONDA H22	RACING APPLICATIONS [4]	918469	918467			
(Call for H23)	STREET APPLICATIONS - 400HP MAX [3]			918468		
HONDA	RACING APPLICATIONS (NO PULLEY)		918478			
K-20	STREET APPLICATIONS					918477

ı		
ĺ	HUB	ONLY
		916779
	916026	
		916342
	916129	
ı		916127
ı	916128	
	916054M	
ı	916054	
ı	916017	
		916029
nti	no on oarly model	c

- Not for over 300 HP damper has lightweight inertia for clearance! For no alternator / serpentine on hub, use hub #916027and appropriate shell assembly #. PS 4% OD, 6 rib serpentine accessory drive is 9% OD or 400 + HP with serpentine drive (call). Race damper has a smooth outer shell with no belt drives.

- Power steering pulley (#916769) 7% UD. Can be used in place of 4 rib serpentine on early models Not a slip fit! Includes required special timing cover seal for heat-treated thick wall hub, #973128.
- Does not fit with OEM water pump.



Audi / VW - Street











Al	/GERAGE TOTAL WEIGHT ► INERTIA WEIGHT ►		3.75 LBS 2.20 LBS		
OMPLETE DAMPER	AND HUB PART NUM	BERS (INTERN	AL BAL	1A
ALIDI A DID OTDEE	T VEDOLON (O)				

per Damper and Hub Part Number below					
ALUMINUM SHELLS					
6.570"	6.325"	5.740"	5.670"	5.5"	
3 RING					
	3.90 LBS	3.60 LBS	3.60 LBS	3.60 LBS	

Replacement Crankshaft Hub				
STEEL AVG. WGHT. 2.4 LBS	STEEL W/ INNER SHELL AVG. WGHT 2.6 LBS			
HUB ONLY				

916102 916102

916123

916148L

916317

916318 916885

916025

916399



Subaru FA20

	AVGERAGE TOTAL WEIGHT ► INERTIA WEIGHT ►		3.75 LBS 2.20 LBS		3.90 LBS 2.40 LBS		3.60 LBS 2.20 LBS	
	COMPLETE DAMPER AND HUB PART NUM	BERS (INTERN	AL BAL	ANCE)			
NI	AUDI 6 RIB - STREET VERSION [8] A4 ('02-'05, 3.0L) A4 QUATTRO ('02 - '05, 1.8L) ('02 - '06, 3.0L) A6 ('02 - '04, 3.0L) ALLROAD ('03 - '05, 2.7L)			918067				
N	AUDI 6 RIB - RACE VERSION [7] A6 ('02 -'04, 2.7L-3.0L) ALLROAD ('03 -'05, 2.7L)	918068						
	MAZDA MIATA '94 - '05 1.8L [4]						918522	
	MINI COOPER S '01 - '06 1.6L [1] [5]						917992	
	MINI COOPER S '01 - '06 1.6L 6 RIB 2% OD [5]					917993		
	MITSUBISHI ECLIPSE / TALON				918251 [2,6]			
	MITSUBISHI EVO 8 & 9 [3]				918250 [2]			
	MITSUBISHI EVO 10, 3% UD						918253	
N	EW! MITSUBISHI EVO 10 - RACE VERSION		918254					
N	SUBARU FA20/TOYOTA 4U-GSE, 10% UD BRZ (12+), FORESTER ('12-'16), EWI IMPREZA ('12-'14), LEGACY ('13-'14), OUTBACK ('13-'14), XV CROSSTREK ('13-'14) SCION - FRS ('12-'16) TOYOTA - 86 ('12+)		918482L					
	SUBARU WRX EJ20, 22, 25 OEM SIZE							917991

- The Mini Cooper Belt Tensioner Tool (Pt #90880118410) is
- required to remove or replace the factory belt.

 [2] Damper hub and lower timing gear is made into 1 piece for strength. Also requires trimming of the lower timing cover for decorate.
- 12% OD from OEM. For correct belt length, use Carquest/ Gates K060715
- [4] Customer must supply trigger wheel if needed. Bolt-on 5.5" billet aluminum super charger pulley is available, order part #916376. Must also add belt guide # 916885BG if using a trigger wheel or # 916885 BG1 without a trigger wheel.
- [5] 2003-2008 ONLY requires special puller. ATI puller will not work with this damper
- Timing marks TDC, 5, 10, 15, 20, 25, 30° with CW rotation. Fits '02- '04 A6 2.7L, 2.8L and 3.0L engines and includes the
- lower timing gear.
 Fits '02- '05 A4 1.8L/3.0L, '03-'05 Allroad 2.7L and '97-'05 Passat 2.8L engines with an available OEM timing gear.



Performance Diesel Dampers



Trusted by top shops like SoCal Diesel, Pure Diesel, East Coast Diesel, Diesel Innovations, Power Products Unlimited & more!

Whether you have a mildly tuned street 5.9L Cummins or a 700" International Sled Puller, ATI has a damper to fit your needs. At ATI we've been building elastomer Super Dampers for nearly 30 years and we know how to build them right. ATI Diesel Dampers range from 6" to 10" in diameter and weigh between 10 to 36 lbs. They are tuned in-house to fit your exact application, and if you

How Much Power Do You Make?

7"

8"

10"

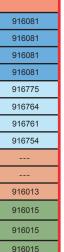
make a change, your Super Damper can change too. Each part is replaceable and rebuildable. No need to replace your entire damper at service intervals or if something happens. Don't be fooled, treat your diesel engine like the professionals do, with an ATI Super Damper!

	ENGINE	1 1				DAMPER ASSEMBLY	Damper And Hub
	LIVOINE	STEEL 4 RING	STEEL 3 RING	WEIGHT	Part #		
CUMMINS 1992-1998 2 TIMING SLOTS FOR TACH [5]	5.9L 6BT		8.074"	23 lbs.	917373		
CUMMINS IN-LINE 1989 - 1991 & 1998½ - 2002 [1]	4BT 6BT		8.074"	20 lbs.	917365		
CUMMINS 2003 - 2007 ½	5.9L		7.98"	18 lbs.	917374		
CUMMINS 2007.5+ , 8 RIB [6]	6.7L		7.98"	19 lbs.	917375		
CUMMINS ISC - REPLACEMENT FOR RUBBER [3] STYLE OEM ENGINES BETWEEN 10/1997 - 4/2004 6C, 6L8.9, C Gas Plus CM556 C8.3, C8.3G, G8.3, GTA8.3 CM558 ISC CM2150 / CM554 / CM850 /8.3 CM2250 ISL CM2150 / CM2150 SN / CM554 / CM850 / G / CM2180 ISL9 CM2250 / L Gas Plus CM556 QSC8.3 CM2250 / CM554 / CM850 / G CM558	8.3L		7.95"	21 lbs.	917372		
DURAMAX, 6 RIB 2001- 2015+ NEUTRAL BALANCE	6.6L		7.425"	19 lbs	917378		
DURAMAX, 6 RIB 2011+ LML & LGH	6.6L		7.425"	19 lbs.	917376		
DURAMAX, 6 RIB 2006 - 2010 LBZ & LMM	6.6L		7.425"	19 lbs.	917369		
DURAMAX, 6 RIB 2001 - 2005 LB7 & LLY	6.6L		7.425"	19 lbs.	917371		
FORD POWERSTROKE 2011+	6.7L		7.95"	17.7 lbs.	918892		
FORD POWERSTROKE 2008 - 2010 [7]	6.4L		8.48"	26 lbs.	918887		
FORD 6.0 POWERSTROKE 2003 - 2007	6.0L		7.95"	16 lbs	918888 [4]		
FORD F-250/350 POWERSTROKE 1999 -2003	7.3L		7.45"	15 lbs.	918889 [11]		
INTERNATIONAL	640	10.465"		36 lbs.	918642 [9]		
INTERNATIONAL (HEAVY)	640	10.465"		39 lbs	918642H [9]		
INTERNATIONAL	640/466		8.074"	23 lbs.	917361		
JOHN DEERE W/ HEAVY INERTIA	466/619 6 CYL.		8.074"	19 lbs.	917364 [8]		
JOHN DEERE W/ HEAVY INERTIA	466/619 6 CYL.		7.074"	15 lbs.	917363		
JOHN DEERE W/ STANDARD INERTIA	466/619		7.074"	13 lbs.	917362 [8]		
OLIVER TRACTOR, 6 CYL. CHEVY FRONT	6 CYL.		7.074"	14 lbs.	917368		



916014 [2]	
916014 [2]	
916119	
916138	

916083





Powerstroke

Cummins with Reluctor



Duramax

DIESEL HUB (.750" X .750") 918952

- $\label{eq:continuous} \textbf{[1]} \ \ \text{For a race version with no pulley \& shortened hub, order pt \# 917365C}.$
- [2] Requires a modified hub for competition, #916014M.
- [3] OEM service calls for 2 year replacement.
- [4] Requires front pulley #916118 for dual alternator.
- [5] Damper OD is 9.254". OEM tach sensor may be relocated from 11 o'clock to 3 o'clock. Order an ATI bracket kit, part #917373RKT
- [6] Shell assembly part #917114 includes an 8 groove trigger wheel.
- [7] Drive pulley part # 916162.

- [8] Timing for a 466 John Deere will line up TDC on the bottom side of the damper at 180° so you will be under the engine to set from the 180° mark. Request a second 1/4" keyway to be cut for topside timing at no additional charge if requested at time of new order. The 619 timing will be set at TDC and straight up at 12 o'clock.
- [9] Requires a custom hub. Call a Sales Technician for more information or visit ATI's website.
- [10] This damper is NOT an OEM replacement! Race application only! Please call a Sales Technician for more information before ordering. This damper is NOT returnable.
- [11] Damper is 12% OD. Use NAPA belt 25-081253.

BMW Dampers built by ATI!



ATI Performance Products has partnered with VAC Motorsports to develop new dampers for BMW 2.5L, 2.8L, 3.0L and 3.2L straight-6 engines found in the E36 and

(1700ATP) 917

917994

NEW!

SK183Q1..... N52/N54 - E60 535i, E90/E91/E92/E93 335i, E82/E88 135i ('07 - '10) X6 xDrive35i ('08 - '10), Z4 sDrive35i ('09 - '16), E85 Z4 2.5i ('05 - '08)

917994TR... E36 Euro M3 with Trigger Wheel - S50b30 ('94-'95), S50b32 ('96-'99)

917994 S54 - E36 Z3 (August 2000 -'02), E46 M3 ('01-'06), Z4 M ('04 - '08)

917995TR... E36 with Trigger Wheel - 325i, 328i, M3 US - M50 ('91-'95), M52 ('96-'99), and S50us/S52us ('95-'99), Z3 - S52 ('97 - July 2000)

917995....... M52 - E46 325i, 328i, 330i, M52Tu, M54 ('99 - '05) M54 - Z4 2.5i, 3.0i ('04 - '08)

E46 M3 as well as newer Z3s and Z4s.

These dampers eliminate crankshaft harmonic vibration, allowing the engine to produce more horsepower and torque, while reducing internal engine wear at the same time. Broken oil pumps and timing chains will be a thing of the past! When used with a VAC accessory pulley, these dampers are a direct replacement over the OEM balancer. They have a 7" outer diameter and include OEM style timing alignment tabs. BMW enthusiasts should know that all ATI Super Dampers exceed SFI 18.1 Safety Certification and are approved for competition.

Crank Trigger Shells



ATI offers a custom crank trigger shell option, eliminating an additional pulley being bolted to your damper. If you already own an ATI Super Damper, you can just change the outer shell to the trigger. ATI can place any number of magnets in the outer shell at whatever degree marks you wish. These aluminum crank trigger shells will work with "Flying Magnet" pick ups and other trigger sources. When placing your order, please have the desired quantity and location of magnets ready. Additional charges for extra magnets*.

Shell Diameter	Maximum # Magnets
6"	16
7"	24
8"	28

6" and 7" Dampers 8" Dampers

CH	EVY
8"	3 RING, CHEVY FRONT916380TR
7"	3 RING, CHEVY FRONT916680TR
7"	3 RING, CHEVY FRONT916680TR-50 4 magnets starting at 50 degrees
7"	3 RING, CHEVY FRONT916680TR-55 4 magnets starting at 55 degrees
7"	3 RING, CHEVY FRONT916680TR-60 4 magnets starting at 60 degrees
7"	2 RING, CHEVY FRONT916960TR
6"	3 RING, CHEVY FRONT916730TR

7"	3 RING, FORD 4 BOLT FRONT	916909TR
6"	3 RING, FORD 4 BOLT FRONT	916915TR

CHRYSLER

7"	3 RING, CHRYSLER FRONT	916612TR
7"	2 RING, CHRYSLER FRONT	916611TR

HOW TO ORDER A CUSTOM TRIGGER SHELL

In order to build a trigger shell correctly, you will need to provide the placement of the first magnet. This is NOT the degree of timing you want to run but rather the number to which the pick-up is pointing when the TDC pointer is at the firing degree.

If you want to run 32° of timing, first rotate the engine to put the 32° mark at the TDC pointer. Then, move the pick-up to the center of its travel (so you will have room for adjustment either way) and indicate the number the pick-up is pointing to. This will be the placement of the first magnet. When the magnet comes around and meets the pick-up, the engine will fire at 32° .

Most EFI set-ups require the first magnet to be between 50° and 60° . This allows full travel within the timing map. In these cases, you will need to rotate the engine so that your specified number is at the TDC pointer. Where you tell us the pick-up is pointing is where we will put the 1st magnet.

Most people use the commonly available pick-up brackets and run similar total timing numbers. ATI offers three stocking trigger shells for Chevrolet based engines on the most commonly requested marks.

ATI now features four new Super Damper shells with integrated steel trigger options that are compatible with the new AEM Infinity and other stand alone engine management systems. The integrated 24-tooth reluctor wheel eliminates the need for separate trigger wheels that can come loose, and also offers more accurate readings.

7" 3 Rg, Smooth 916360-10AEM 6" 3 Rg, Smooth 916711-10AEM 7" 3 Rg, 6 Groove 916364CSAEM 6" 3 Rg, 6 Groove 916731CSAEM



Does not work with BigStuff3 EFI!

Call for custom shells that are available for Holley, BS3 and others.

Damper Components & Tools

DAMPER PULLER INSTALLER KIT

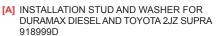


ATI's Puller/Installer Kit can be used as a universal puller. The puller plate is CNC-machined to accept a variety of bolt sizes. Made with professional grade, heavy duty material, this kit comes in a handy storage case and works with all popular engines. It can also be used for similar items such as pulleys and steering wheels.

PULLER / INSTALLER KIT

918999





- [B] INSTALLATION STUD ONLY FOR DURAMAX DIESEL AND TOYOTA 2JZ SUPRA 951392
- [C] INSTALLATION STUD FOR NEW GEN HEMI
- [D] INSTALLATION STUD FOR NEW GEN HEMI HELLCAT AND 2018 DEMON 918999HC
- [E] INSTALLATION STUD FOR LS1, 2, 6, 7 AND 9 918999SC

Viper version coming soon!





CRANK PIN DRILL FIXTURE KITS



DAMPER REBUILDING

TOOL SET

U.S. Patent #6,851,899

ATI's Crank Pin Drill Fixture Kit for the LS1, 2, 3, 6 and 7 along with Hemi Super Dampers allows you to install 1 or 2 dowel pins to the LS or Hemi crank, eliminating the damper twist on the shaft. In most applications, the crank may be drilled and the pin installed with the engine in the vehicle. This is a must for engines used in circle track racing or supercharging!

CRANK PIN DRILL FIXTURE KIT FOR LS1, LS2, LS3, LS6 AND LS7

918993

918008

CRANK PIN DRILL FIXTURE KIT FOR LS1, LS2, LS3,LS6 AND LS7 LOCATES TIMING MARKS TO USE A DISTRIBUTOR

INSTEAD OF THE ELECTRONIC TIMING* 918993-1

* Locates on timing gear key for reference.

EXTRA PIN, 3/16 958025

CRANK PIN DRILL FIXTURE KIT FOR HEMI

6.1 / 392/ 5.7 CAR AND TRUCK

FOR 2009+ 6.1 / 392/ 5.7 CAR & VVT AND

6.2 HELLCAT & '18 DEMON 918008-1

To best dampen torsional vibrations in your engine, ATI Super Dampers are rebuildable and can be "tuned" by changing the durometer of the inserts. This custom-machined tool set lets you assemble and disassemble the Super Damper with ease.

REBUILDING TOOLS FOR 6" AND 7" DAMPERS 918998
REBUILDING TOOL SET FOR SERPENTINE & STD OD 918998S
REBUILDING TOOL SET FOR 5" DAMPER 918998-5

Optional Inertia Ring Fixtures

5" GUIDE FIXTURE 916986
6" GUIDE FIXTURE 916988
7" GUIDE FIXTURE 916989
8" GUIDE FIXTURE 916987
5" SHAFT 916984

Optional Cross bar Pusher

FOR STANDARD & SERPENTINE OUTER SHELLS 916995C



The proper press fit your damper

Make sure that your ATI Super Damper has the proper press fit. If the damper is too loose on the snout of your crankshaft, all of your engine's harmonics will not transfer to the damper and allow it to do the proper job. For best results, use a damper installation tool when you install or remove your damper.

Damper Components & Tools



6061 T6 BILLET DRY SUMP DRIVE MANDRELS

These drive mandrels are designed for use with dry sump systems. They are available for Buick, Chevrolet and Ford applications.

916631

CHEVY 3-BOLT*

FORD 3-BOLT & 4 BOLT

WITH 2.281 COUNTERBORE* 916633

*Profile milled, back cut, countersunk holes. Includes spacer and mounting bolts!





Don't wait until





ADJUSTABLE TIMING POINTERS

Adjustable timing pointers for the Torsional Super Damper are available for Small Block and Big Block Chevys, and Small Block and Big Block Fords. Machined from quality billet aluminum, these pointers provide up to four degrees of adjustment ensuring accurate timing for optimum engine performance. The black anodized finish provides sufficient contrast against engine parts.

CHEVY

6.325" SMALL BLOCK CHEVY	918950
7" SMALL BLOCK CHEVY	918954
7" BIG BLOCK CHEVY	918958
8" BIG BLOCK CHEVY	918951

FORD

TORD	
BB FORD - "385" 429-460	918945
SB - B KEY, SVO & HP BLK 3/8 BOLT HOLES*	918946
SB - C KEY, SVO & HP BLK 3/8 BOLT HOLES*	918947
SB - B KEY, STK BLK 5/16 BOLT HOLES*	918948
SB - C KEY STK BLK 5/16 BOLT HOLES*	918949

* Will not work with Cleveland engines



KEY STOCK 3 sizes available!

Make your own 3/16 x 3/16 x 2 7/8" 916325 machine keys with this

super strong heat-916326 treated 8630 alloy

steel! Tensile strength is 112,000 PSI.

1/4 x 1/4 x 2 7/8"

KEY STOCK FOR DRIVE MANDRELS

Not heat-treated! 1/8 x 1/8 x 5 3/4"

916327

STEP KEYS 3/16" to 1/4" step keys for reducing #918955 cranks with 1/4" keyway to 3/16". STEP KEY (3" LONG) 918992 FOR 3208 CATERPILLAR DIESEL HUB (.750" X .750") FOR 2019 CHEVY ZR1 LT5 (MODIFIED) 5MM - 6MM 918955 #918992

#918945



Damper Components & Tools

ELASTOMER O-RING KITS

Elastomer kits can be ordered for dampers in 2, 3, and 4 ring configurations. Unless marked, most dampers are shipped with 70 durometer elastomers for 7" diameter dampers and 60 durometer for 6" dampers.



OD	# OF RINGS	DUROMETER OUTER/INNER/FACE	PART#
8"	3	70 / 70 / 70	918959
8"	3	70 / 70 / 80 💠	918959-70AL
8"	3	80 / 80 / 70	918959-80
8"	3	80 / 70 / 70	918959-87
7"	3	40 / 40 / 70	918960-40
7"	3	60 / 60 / 70	918960-60
7"	3	70 / 70 / 70	918960-70
7"	3	70 / 70/ 80 ♦	918960-70AL
7"	3	70V / 70 / 70	918960-70V*
7"	3	70 / 60 / 70	918960-76
7"	3	70V / 60 / 70	918960-76V*
7"	3	80 / 80 / 70	918960-80
7"	3	80 / 60 / 70	918960-86
7"	3	80 / 70 / 70	918960-87
7"	3	80 / 70 / 80 +	918960-87AL
7"	3	80 / 80 / 80	918960-88
7"	3	90 / 90 / 70	918960-90
7"	2	60 / 60 / 70	918970-60
7"	2	70 / 70 / 70	918970-70
7"	2	70 / 60 / 70	918970-76
7"	2	70 / 60 / 80 ♦	918970-76 AL
7"	2	80 / 80 / 70	918970-80
7"	2	80 / 70 / 70	918970-87
6"	4	70 / 70 / 70	918975-70
6"	4	70V / 70 / 70	918975-70V*
6"	3	60 / 60 / 70	918980-60
6"	3	70 / 70 / 70	918980-70
6"	3	70V / 70 / 70	918980-70V*
6"	3	70 / 60 / 70	918980-76
6"	3	70V / 60 / 70	918980-76V*
6"	3	80 / 80 / 70	918980-80
6"	2	50 / 50 / 70	918990-50
6"	2	60 / 60 / 70	918990-66
6"	2	70 / 70 / 70	918990-70
6"	2	70 / 60 / 70	918990-76
5"	3	70 / 70 / 70	918985-70
5"	3	70 / 60 / 70	918985-76
5"	3	80 / 80 / 80	918985-80

◆ For aluminum shell * Viton O-Rings on Outer

CRANK HUB SPACERS **CHEVY BB** .093 916310 **CHEVY SB** .093 916320 CHEVY LS1 for Jesel Drive 916322 CHEVY LS1 for Jesel Drive, steel 965 916322S CHEVY LS1 for Jesel Drive w/ belt guide 965 916323 CHRYSLER .093 916370 CHRYSLER 360 to OEM position .285 916470 FORD SB PONTIAC V-8 .093 916400

T-40 PLUS TORX BIT



916298

.200

ATI dampers are assembled with T-40 Plus counter sunk bolts for the strongest possible mechanical connection of the shell assembly to the crankshaft hub. Also known as IP-40 Torx-Plus Insert Bit, the T-40 Plus must be used in lieu of a regular Torx bit for these bolts as the Torx head is designed for maximum strength when removing the bolt.

T-40 PLUS TORX BIT 918997

NISSAN SR20 Use with base DE engine

DAMPER ASSEMBLY LUBE

Available for those who rebuild their own dampers. It's the only correct assembly lube for ATI Super Dampers! The non-oily, non-staining formula penetrates small openings and produces a thin polymer film that reduces wear, eliminates sticking and stops squeaks, while providing a durable protective coating.







The flat head countersunk bolts used in ATI's Super Dampers require a T40 Plus Torx Bit. (ATI Part # 918997)

If you are trying to source one yourself, this bit is also referred to as an IP40 Torx Plus Insert Bit. Do not use a standard T40 Torx bit as it will not work and will ultimately strip the head. Remember! You must install, torque and Loctite® all bolts supplied with your Super Damper regardless of whether or not you are bolting a pulley to the face of the damper.



Damper Hardware

DAMPER BOLT PACKS

				_
MOST COMMON! (6) 5/16-18 X 1 AND (3) 3/8	3-16 X 1 1/4	9 BOLTS	950200	
(6) W/ STD THREAD AND (6) 3/8-16 X 1 1/4, I	NOT CHRYSLER	12 BOLTS	950201	
(6) 5/16 - 18 X 1 AND (3) 3/8 - 16 X 2, NOT CF	IRYSLER	9 BOLTS	950202	_
(6) 5/16 - 18 X 1 AND (3) 5/16 - 18 X 2 1/4		9 BOLTS	950203	_
(6) 5/16 - 18 X 1 AND (3) 3/8 -16 X 1		9 BOLTS	950204	
(6) 5/16 - 18 X 1 AND (3) 3/8 - 16 X 1, BUTTO	N HEAD	9 BOLTS	950205	_
LS1 Y BODY WITH REAR PULLEY - ALL 5/16	BOLTS, FLAT HEAD	9 BOLTS	950209	
(6) 5/16 - 18 X 3/4, CHRYSLER DAMPERS		6 BOLTS	950210	_
LS Y BODY - (6) 5/16 - 18 X 1 AND (3) 3/8 - 16	X 1 1/4 - ALL FLAT HEAD	9 BOLTS	950211	
LS1 F BODY WITH REAR PULLEY - ALL 5/16	BOLTS	9 BOLTS	950213	
LS1 Y BODY NO AC - 5/16 - 18 X 1 FLAT HEA	D TORX PLUS BOLTS	9 BOLTS	950217	_
(6) 5/16 - 18 X 1 AND (3) 3/8 - 24 X 1 1/4, NO 7	CHRYSLER	9 BOLTS	950218	_
(6) WITH FINE THREAD AND (6) 3/8 - 24 X 1	1/4, NOT CHRYSLER	12 BOLTS	950219	
(6) 5/16 - 18 X 1 BOLTS - FACE BOLTS ONLY	NO PULLEY BOLTS	6 BOLTS	950220	_
LS Y BODY (6) 5/16 - 18 X 1 AND (3) 3/8 - 16	X 1 - ALL FLAT HEAD	9 BOLTS	950224	
(9) 5/16 - 18 X 3/4 FLAT HEAD TORX PLUS B	OLTS	9 BOLTS	950226	_
FORD - 4 BOLT DAMPERS WITH PULLEY BO	DLTS	8 BOLTS	950230	
FORD - (6) 5/16-18X1 (3) 3/18-16X2 (3) 3/8-	16X1-1/4	12 BOLTS	950282	
5 IN DAMPER - (6) 5/16 - 18 X 1 AND (3) 5/16	-18 X 1 1/4	9 BOLTS	950241	_
5 IN DAMPER - (6) 5/16 -18 X 1 AND (3) 5/16	-18 X 2	9 BOLTS	950243	_
CADILLAC CTS-V (Part #918854) WITH ARP	PULLEY BOLTS	12 BOLTS	950245	
(6) W/FINE THREAD AND (6) 3/8 - 24 X 1 1/2,	NOT CHRYSLER	12 BOLTS	950248	
CUMMINS DIESEL DAMPER - WITH M12 X 1	.25 X 60MM HUB BOLTS	16 BOLTS	950251	
(6) 5/16-18 X1 AND (3) 3/8-16 X 1 1/2		9 BOLTS	950267	_





DAMPER CRANK BOLTS



SMALL BLOCK CHEVY, OEM	950231
BIG BLOCK CHEVY, OEM	950232
360 MOPAR (3/4 X 16 X 3 HHCS)	950233 [D]
5.7, 6.4L 2011+ HEMI	951496
CUMMINS 8.3 ISC, MODIFIED	951388
LS1,2,3,4,6 & L71, L76/7, L92,	ARP (Inc. SEALANT)

LS1,2,3,4,6 & L71, L76/7, L92, ARP (Inc. SEALANT)
L98/9, LSA, LSX CRATE MOTORS
L20, L33, L55, LC9, LFA, LH6/8, LM4/7/G, LQ9, LY5-7LT1/LT4 WET SUMP
ARP (Inc. SEALANT)
951503 [C]
OEM GM
951499 [B]

LT1/LT4 (2014+) & LS3, 7 & 9, OEM GM
Factory dry sump engines only

SB CHEVY WITH INTEGRAL WASHER
BB CHEVY WITH INTEGRAL WASHER
951501
SB & BB FORD WITH INTEGRAL WASHER
950234 [E]

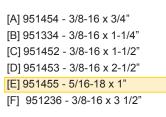


Have an aftermarket application that uses standard bolts? ATI has a quick fix to fill the gap with our cone-shaped aluminum washers!

CONE SHAPED WASHERS, ALUMINUM Converts countersink to flat 5/16" 953003

ARP STAINLESS STEEL BOLTS

ARP Stainless is specially alloyed for extra durability. It's polished using a proprietary process to produce a beautiful finish.





950200T

950216T

950220T

TITANIUM BOLT PACKS

Kit 950200T

Includes 6 titanium 5/16 -18x1 countersunk bolts and 3 Titanium 3/8-16x1 bolts that fit most standard Super Dampers, except Chrysler. These bolts are made in the USA and are 47% lighter than steel!



TITANIUM - ALL 3 BOLT EX. CHRYSLER TITANIUM - MINI COOPER TITANIUM - FACE BOLTS ONLY (6) 5/16-18 X 1"

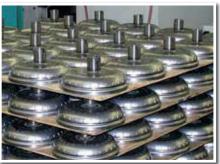
For ALUMINUM damper assemblies only!



Treemaster Converters







Since ATI maintains an ample supply of new, in-house built components required to custom-build a torque converter to the exact needs of the customer, many orders can be turned-around the following business day after it arrives.

There are absolutely no compromises with ATI sprag-equipped Treemaster Converters! Unlike other converter manufacturers that use refurbished OEM or new off-shore parts, ATI uses all new components that are produced in-house using only original Opel tooling.

ATI is the only independent company in the world that has this capability.

Because of its ability to control all aspects of the manufacturing process, ATI has the advantage of designing each component for optimum efficiency and total durability.

Configuring a torque converter to take full advantage of an engine's power curve is what separates the winners from the "also rans". With over fifty years of racing experience, ATI custom-builds converters to the exact needs of our customers.

To accomplish this in a timely manner, ATI maintains a large inventory of turbines, stators and components. This gives ATI the ability to turn around your new converter or repair efficiently. It doesn't get any better than this!

At ATI, we take our commitment to superior race products very seriously. Not only do we produce quality torque converters, but we also manufacture the equipment to make them. ATI's CW3 Converter Welder, Converter Balancer and Leak Tester ensure our customers get the best products on the market today!



Treemaster Converters

TREEMASTER

CONVERTERS	8"	10"
	Part #	Part #
Powerglide	208500	
TH350 and TH400	408500	408360
700-R4 / T-200, Non Lock-up, Std	708500	
C-6 1.848" Standard*	608500	
C-4 Standard	649500	
C-4 2008+ Factory Cobra Jet, Strd 2011+ 5.0 Coyote	649530	
TF-727 - Chrysler	729500	
TF-904 - Chrysler	909500	





DAN FLETCHER - 104 NHRA National Event Wins and counting! ATI Transmission, Treemaster Converter, Super Damper and Super FATF

CENTERLESS GROUND 4340 CHROMOLY HUB BEARINGS STATOR

FURNACE BRAZED BLADES

PUMP WITH

CHROMOLY TURBINE HUB









CONTINGENCY ITEM

TREEMASTER "MRT"

Minimum Reaction Time Option - Great for transbrakes, turbo & NOS use!

Ouick and consistent reaction times are the key to winning rounds and races! Many factors affect your reaction time, but most people don't realize a converter is a very big part of that. MRT stands for "Minimum Reaction Time" and is one of our most popular converter lines. Most of these converters have the unique designed cast steel front cover. Additional optimized new stator designs are available. With over 30 years of hard core racing information compiled on different combinations, ATI will know what your car needs, the first time!

	8" 3.5 - Stroke	8" 3.5 + Stroke	10"
	Part #	Part #	Part #
Powerglide	208700	208800	
TH350 and TH400	408700	408800	408390
TF-727 - Chrysler Not for AMC!		729800	
TF-904 - Chrysler*	909700		
TF-904 - AMC*	909701		

* 3.6 +/- stroke on 8" Treemaster for TF-904

Please call ATI's Sales Technicians when placing your converter order.

STEEL VS.



OEM stators are die cast and are not very strong. After GM France ceased 8" Opel converter production, ATI purchased the tooling to produce their own 8" units. Originally, there was virtually no radius on the stator where the blade meets the body, but ATI increased that radius, ultimately stopping failures. Since 100% of these stators are produced by ATI, they all have the new radius. ATI heavy duty alloy stators are poured as an investment casting that is 400% stronger than the die casting. We have never seen one failure with these stators.

ATI's custom alloy stators have two distinct advantages over their steel counterparts. First, they are lighter by 2/3, hence the inertia of the spinning unit is much less and imposes considerably less load on the sprag when it has to stop the stator. This increases sprag life. Second, and most importantly, each blade of the aluminum stator is shaped like an air foil, as opposed to the flat shape of the steel blade. The air foil shape causes the fluid to increase in speed as it passes over the blade. Torque multiplication is far greater, producing free energy with the aluminum stator.

Bolt Together // Lock-up Converters





8" AND 9" LOCK-UP CONVERTERS

ATI now offers Bolt-Together and Lock-Up versions of their popular Treemaster and MRT Converters. For racers who frequently send out their converters for stall changes or overhauls, they will save both time and money by having the option to service and adjust the converter themselves - at home or at the track! Each unit comes with a billet aluminum rear cover, stator, brazed turbine and pump half. ATI offers several different stator options specific to converter size. 8" pumps are adjustable and ATI offers pump options for 9" & 10" converters allowing for a multitude of possible combinations. ATI also offers a range of Bolt-Together Lock-Up Converters that provide 0% slip, minimum ET and maximum MPH!

- · Double O-ring seals
- Requires just half the assembly bolts of other bolt together converters keeping the largest diameter of the converter as light as possible.

	8"		9"	
	Part #		Part #	
Bolt Together *	408850		408950	
Bolt Together Lock Up	408851	_	408951	

*408850 ONLY:

Comes standard w/Spring & Roller Sprag

- DEDUCT 100 for Spragless option
- ADD 100 for Fuel Element Sprag
- ADD 200 for Mechanical Diode

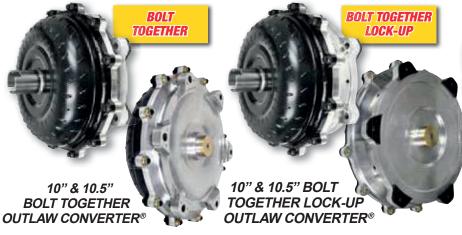
408851, 408950 & 408951:

Comes standard w/Fuel Element Sprag

- DEDUCT 100 for Spragless option
- · ADD 100 for Mechanical Diode

10" AND 10.5" **OUTLAW CONVERTERS®**

26.5 LBS



BOLT TOGETHER

LOCK-UP!

	10"	10.5"
Bolt Together Outlaw	408450	408435
Bolt Together Outlaw - Lock-Up	408451	
Bolt Together Outlaw Non-Lock Up with Lock-Up Height		408431
Outlaw for SG 4 & Big Shaft 400 -Lock-Up		408422LU
Outlaw for SG 4 & Big Shaft 400 - Bolt Together Lock-Up		408430LU

All Bolt Together and Lock-Up Outlaw Converters® come standard with Fuel Element Sprag

- DEDUCT 100 for Spragless option
- ADD 100 for Mechanical Diode

Titanium studs and nuts available!



FRICTION PLATES

For Bolt Together Cover Assemblies

GREEN, LOCK UP CLUTCH 451924 BLUE, LOCK UP CLUTCH 451924B BLACK SOFT APPLY LOCK UP CLUTCH

451928

PAD SPACERS FOR BOLT-TOGETHER CONVERTERS

(Requires 6 per Converter)

.750" 451900A .500" 451900B .250" 451900C





WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm.

Bolt Together Bullder Kits

ATI's now offers Builder Kits for 8", 9", 10" and 10.5" Bolt Together and Bolt Together Lock-Up Torque Converters. If you have a local converter builder you trust, this may be the option for you!

Each kit gives your builder the ability to convert your favorite existing welded converter to a Bolt-Together or Bolt-Together Lock Up unit for ease of maintenance and stall changes. It also provides substantial weight savings over conventional welded torque converters. Kits include everything except the converter core (stator - pump - turbine).



EB CUSTOM WORKS - 2016 COBRA JET
ATI Transmission, 8" Bolt-Together
Converter & Super Damper

	8" *	9"	10"	10.5"
	Part #	Part #	Part #	Part #
Bolt Together	408850K	408950K	408450K	456805K
Bolt Together Lock Up	408851K	408951K	408451K	408430K

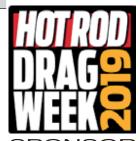
• O-Ring for Pump Ring (Outer), 8" 970004

• O-Ring for Pump Ring (Inner), 8" 970005

* Not for individual sale *

HOW TO QUALIFY FOR PURCHASE

In order to purchase these builder kits, you must be a qualified performance business located at a commercial location. A business license and Tax ID number are required.



ALUMINUM BOLT-TOGETHER
LOCK-UP FRONT COVER

STEEL MOUNTING
BOLT INSERTS

WELD ON
PUMP RING

TURBINE HUB TO
CLUTCH ADAPTER

PISTON
RETAINING RING



AVERAGE WEIGHT SAVINGS ON A BOLT-TOGETHER CONVERTER OVER A CONVENTIONAL WELDED UNIT

8" CONVERTER 2.5 LBS. 10" CONVERTER 4.3 LBS.

ARP NUTS



Fuel and Blown ~ Outlaw Converters

FUEL & BLOWN CONVERTERS



The super strong **Fuel & Blown** unit features a special 22 element sprag with double cage construction to simultaneously control each sprag element. This arrangement maintains alignment while providing the highest possible dynamic load capacity. The sprag sits in concentric races that are heat-treated to 65 on the Rockwell C scale with every step of the manufacturing process

accomplished in-house at ATI.

accomplished in-house at Arr.	8"	9"	10"
	Part #	Part #	Part #
TH350 and TH400	408900	408930	408420
TF-727 - Chrysler (not for AMC)	729900	729930	
Toyota 2JZ (T350/T400 Spline)		408931	



10" & 10.5" OUTLAW CONVERTERS®

Outlaw Racing Torque Converters are available with 5-axis fully machined billet steel, aluminum or hand-built steel stators and have 6-bolt mounting on the GM small bolt circle. For maximum efficiency each converter has one-way sprags with a .5" thick wall

on the inner race for the C-6 stator spline

used on Bruno and Lenco units.	10"	10.5"
	Part #	Part #
Outlaw	408421	408424
Outlaw for SG 4 and Big Shaft 400	408423	408422

CRANK PILOT RINGS

Threaded, removable, replaceable converter pilots. These pilot rings are used on ATI's 8" and 9" converters for Ford and GM applications.

GM APPLICATIONS

STANDARD GM .450" LONG For no midplate to .125" midplates 451340

MIDPLATE GM .638" LONG For .125" to .250" midplates 451350

MIDPLATE GM .765" LONG

For .375" midplate 451351

MIDPLATE GM .865" LONG Extra long for special applications 451352

STANDARD GM - LS1 .765" LONG

NO midplate 451342

FORD APPLICATIONS (C4 C6)

STANDARD FORD .675" LONG 1.848 Diameter

651330

STANDARD FORD 1.205" LONG

1.375 Diameter 651340



CRANK PILOT SLEEVES

For mid-plate use For non-mid-plate use

(.250" LONGER) 451922 451923

Diagnosing Converter Problems

- After we have established a running combination, rear gear becomes an important part of your converter combination. Removing rear gear to slow down the RPM may not work. Rather, it may just make the converter work harder and slip more by asking it to lock-up at a lower RPM.
- Higher RPM makes a converter more efficient. If your converter is slipping, adding gear may reduce the slippage without gaining trap RPM. ATI converters are designed to operate efficiently with the proper rear gear specified.
- Converter slip in the 200 300 RPM range is normal and desired. It tells you that the engine is still making power at trap RPM and not laying down; dictating less rear gear or more tire diameter.
- Your engine's trap RPM is an important number:

If it is <u>lower</u> than normal and the MPH is off, your motor probably has a problem or the sprag is locked, not allowing the stator to freewheel, just like a spragless converter. This not only hurts ET and MPH, but it will not let the motor accelerate and cooks the fluid. The engine will go to the same RPM and no higher every run.

If the trap RPM is <u>higher</u> and the MPH is the same or lower, the converter or trans may be hurt, or something is causing drag on the car (ie: a front shock locking in the extended position making the front end push too much air, a bent rear end housing or a worn out ring and pinion, etc.)

Streetmaster Converters

No cheap junk in these units!

A superior quality performance converter great for hot street cars that also see track action!

M	Tightest	Stage 1	Stage 2	
	3.0 & Greater Rear Gear	3.30 To 3.70 Rear Gear	3.70 To 4.30 Rear Gear	
	Part #	Part #	Part #	
TH350 and TH400	408320	408330	408340	
C-6 1.848" Crank Pilot		608330		
C-4 Specify spline & bolt circle	649320	649330		
TF-727 - Chrysler		729330	729340	

- The same methods, quality materials and workmanship as our Treemaster Converters!
- Minimizes low RPM slippage
- Reduces heat build-up

10" SUPERSTREET MASTERS

Available for 700R4 and 4L60/65E

	LOCK UP	NON-LOCK UP
	Part #	Part #
700R4 / 4L60E ('85-'97) Standard SBC	708330	708331
4L60E / 4L65E ('98 - up) Standard SBC	708332	708333
4L60E / 4L65E ('98 & up) LS1	708334	708335



For 4L60/65E, 4L80/85E, 6L80 and 8L80/90E

	Part #	
SINGLE DISK LOCK-UP		
4L60E / 4L65E	708337	_
4L60E / 4L65E - For 2005 Corvette	708339	
4L80E / 4L85E	708338	
4L80E / 4L85E - For Toyota 2JZ	NEW! 708341	
TRIPLE DISK LOCK-UP		
4L60E / 4L65E	708347	
4L60E / 4L65E - For 1997-2004 Corvette	708344	
4L60E / 4L65E - For 2005 Corvette	708349	
4L80E / 4L85E	708348	_
4L80E / 4L85E - For Toyota 2JZ	NEW! 708342	
6L80E / 6L85E / 6L90E	708340	
6L80E / 6L90E - For 2006-2014 Corvette	708345	
8L80E / 8L90E - For 2016+ Camaro & CTS-V	708350	
8L80E / 8L90E - For late 2014 ⁺ Corvette	NEW! 708351	
		•





Single and triple disk available!

PILOT EXTENSIONS
CONVERTS AN LT CONVERTER

TO AN LS PILOT 708700





Street Converter Facts

At ATI, we have become aware of some misinformation about Street Converters and we'd like to set the record straight with a few facts.

- A Street Converter will only see full stall when the maximum torque is present and the tires are hooked.
- When street driving, keep the car out of high gear until you are up to speed.
- Low and 2nd gear will keep the horsepower per gear ratio low and RPM higher. The unit will be coupled. ATI recommends 3.70 gear minimum.
- In high gear at speed, the throttle setting will be light and the converter will couple.
- ATI recommends down-shifting to 2nd to pass someone or accelerate with heavy throttle
- A heavy throttle in high gear will cause the converter to get to stall speed easily and will create heat.
- A light throttle and level ground will allow a 3000 - 4000 stall speed converter to couple at 1500 or less.



Adapter Kitis

CONTRACTOR OF THE PARTY OF THE

0.5" thick 6061 T-6 heat-treated aluminum plate with an SFI-

Over the years many types of transmissions have been utilized in medium to high horsepower bracket and class-style race cars. Although there are numerous transmissions available for racers to choose from, the GM two and three speed automatics seem to be some of the most popular transmissions in the performance transmission market. Many racers would argue that a Chevy Powerglide transmission, when matched with the proper rear gear, is the quickest and most consistent of all existing transmission designs.

This is great if you own a vehicle with a GM engine. But what if you have a Ford or Chrysler? ATI's adapter kits allow Ford and Chrysler owners to benefit from the GM transmissions as well! With an ATI adapter kit, you now can perform the operation in less time with less fabrication. Includes an ATI adapter plate, an ATI crank adapter, an ATI Flexplate, and all the necessary mounting hardware to correspond with your Ford or Chrysler engine.

and mounting hardware!	GM POWERGLIDE-T350-T400 TRANSMISSIONS									
	KIT		ADAPTER PLATE		CRANK ADAPTER		SFI FLEXPLATE		HARDWARE KIT	
FORD SMALL BLOCK 289 - 302 - 351C	351W SFI flo	explates fo	or aftermark	et convert	ers only					
All - Internal Balance SFI Flexplate, 164 Teeth	915231 [1]		915110		915603		915704 [1]		950141	
All - Except '81 & Up 5.0l (302) 28.2 oz. in. SFI Flexplate, 164 Teeth	915232 [5]		915110		915603		915705 [2]		950141	
FORD 429-460 ENGINES SFI flexplates	for aftermarke	et converte	ers only							
All - Internal Balance, SFI Flexplate	915242 [1]		915120		915612		915700 [1]		950160	
CHRYSLER A ENGINES 318 - 340 - 360	(See footnote	es 5 & 6)								
All - Internal Balance	915250 [1] [6] [12]		915130		915630X [7][8]		915650X [1] [6] [7] [8]		950170	
CHRYSLER B & RB ENGINES 383 - 400	- 426 - 440 (See footno	otes 5 & 6)							
8 Bolt Crank 426 HEMI Driver Side Starter	915290 [1]		915150		915640X [7] [9]		915660X [1] [6] [7] [9]		950190	
HEMI to Chevy Pro Mods using Fuel Cranks Passenger Side Starter	915291X		915140X		915640XF [10]		915660X [10]		950190X	
CHRYSLER LATE MODEL HEMI										
5.7 - 6.1 - 6.4 HEMI	915245 [11]		915145		915606		915664		950145	
CHRYSLER DODGE VIPER										
VIPER V-10 (Adapter plate only)			915148							

- [1] Engine must be internally balanced.
- [2] 28.2 oz in weight is 4 1/4" x 3/4" x 3/8" thick.
- [3] 50.0 oz in weight is 4 1/4" x 7/8" x 7/16" thick.
- [4] 460 truck crank with D9TP-6375AA or E7TP-6375AA OEM weighted flexplate.
- [5] All external balance flexplates must be on the crank for balancing or matchbalanced to the unit that was originally balanced with the crank.
- [6] Some 340-383-400-440 are externally balanced. Engine must be internally balanced. Weights may be added by your engine balancer for external balance.
- [7] When ordering replacement parts, be sure to specify date of original order. Parts shipped prior to 1/2007 have different dimensions and part# (non-X numbers).
- [8] Requires six (6) crank bolts ATI #951471-6 (grade 8) or OPTIONAL ATI #951034-6 (Extreme Duty).
- [9] Requires eight (8) crank bolts ATI # (grade 8) or OPTIONAL ATI #951035-8 (Extreme Duty)
- [10] Requires eight (8) crank bolts ATI #951035-8 (Extreme Duty). DO NOT use grade 8 bolts in this application! Use #915640XFB bushing.
- 11] Requires Mopar Starter, part # 05030023AA. Clamps for the adapter may require spacers. For 4L60E, add pt. #915859, for T350 & 700R4, add pt. #915860 and for the ATI Super Case, add pt. #915861. Will not work with bolt-on bell 4L60E.
- [12] 90 day lead time semi custom part.

FLEXPLATE CRANK ADAPTERS

(FOR CHRYSLER AND CHEVY CRANKS)

These reinforcing crankshaft adapters bolt on behind the flexplate to extend the pilot diameter 1/2" toward the transmission, eliminating extra long pilots on the converter. Bolt kits available - page 38.

CHEVY W/ 7/16" CRANK BOLTS

915000

CHRYSLER FUEL CRANK 8 - 1/2" CRANK BOLTS FOR BRUNO / LENCO (.250" THICK)

915641





WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm.

Race Quality Flexplates



Performance flexplates are critical components in today's high tech race cars. Choose a genuine race quality flexplate from ATI!

Manufactured in the USA on state-of-the-art CNC equipment, ATI's flexplates are double mig/tig welded with certified American-made materials that far exceed SFI specs for safety. ATI flexplates are manufactured and toleranced from actual OEM drawings to insure fit and location. Each flexplate is quality inspected to EXCEED the flatness and run-out tolerances of the OEM units and are precisionbalanced on Hines digital equipment with a resolution of 1/10 oz. in.

				0		
APPLICATION	ENGINE GROUP	ТЕЕТН	INTERNAL BALANCE		EXTERNAL BALANCE [1]	
GENERAL MOTORS						•
CHEVROLET LATE MODEL BOLT-ON CRANKSHAFT FLANGE [12] '86 & UP ONE-PIECE SEAL	305 / 350	153	915533			
	283 / 302 / 327 / 350	153	915539			
CHEVROLET	EARLY 2-PIECE SEAL	168	915541			
V-8 SMALL BLOCK [12]	10 DP	139	915545 [10]			
	400	168			915561	
	'70 - '90 454 - 454 /502 MARK IV	168	396 / 427 USE #915541		915551	
CHEVROLET	'91 & UP - GEN V 454 [2]	168	FOR INTERNAL			
V-8 BIG BLOCK [12]	'91 & UP [3] 572, GEN V- 454 HO/ 502 HO	168	BALANCE			
	10 DP	139	915545 [10]			
OLDSMOBILE [12]	V-8 330 / 400 / 425'64 - '67	166	915562		915563	
OLDSWIDBILE [12]	ALL V-8 ('68 & UP) INC. DIESEL	166	915564		915565 [4]	
PONTIAC V-8 [13]	400 / 455	166	915567 [14]			
LS1 / LT1						1
V-8 SMALL BLOCK [12]	LS1/2/6/7 & L98 WITH 6 BOLT CRANK (RACE ONLY)	168	915733 [7]			
V-0 SMALL BLUCK [12]	LT1 / LT4 / ZL1 Z BODY CTS-V W/LSA - LSX 8 BOLT CRANK	168	915737 [7] [11]			
CHRYSLER V-8 WITH ATI AD	APTERS TO GM PG, TH350, TH400 T	RANSMISS	ONS [6]			
6 BOLT CRANK	ALL WEDGES	130	915650X [9]			
8 BOLT CRANK	HEMI	130	915660X [9]			
CHRYSLER V-8 SFI						
8 BOLT CRANK NEW STYLE HEMI	'05-'08 5.7 L & 6.1 L 300C, CHARGER, MAGNUM, CHALLENGER	130	915663		TE	BOLT PAT
STANDARD REPLACEMENT	3.7 / 6.1 L JEEP GRAND CHEROKEE [8]				255	GM 153 tooth fi
GEN III HEMI	5.7 - 6.1 - 6.4 TO 727/904		915685			Ford 157 tooth

Flexplate notes

- [1] All external balance flexplates must be on the crank for balancing or match-balanced to the unit that was originally balanced with the crank
- [2] Cast crank only 41.95 oz. in.
- Forged crank only 42.54 oz. in
- [4] 25.0 oz in
- No weight. Imbalance is accomplished by lightening one side of the flexplate.
- Replacement parts require crank adapter for proper use. ATI Chrysler adapter flexplates require the use of 10 3/4" bolt circle only with
- [7] LS flexplates sold only as a kit. Includes flexplate, crank adapter and bolts. Requires a custom aftermarket converter. Must have an engine mounted transmission. Flexplate for kit 915733 is 915543. For 1999-2000 iron block, iron head 6.0L LQ4 truck cranks, use #915543 plate only and OEM length crank bolts. Flexplate for kit 915737 is 915537.
- [8] Does not fit 5.7L Jeep Grand Cherokee. OEM converter bolt holes require longer bolts.
- Replacement parts: Be sure to specify the date of original order. Parts shipped prior to January 2007 have different dimensions and part numbers (non-X numbers). Flexplate to crank bolts: for 6-bolt crank, use #951034-6; for 8-bolt crank, use #951034-8.
- [10] Special starter required. Order pt.# 915546. (See page 36.)
- [11] For use with 8-bolt cranks
- [12] Uses ATI #951479-6 flexplate to crank bolts.
- [13] Uses ARP bolt #200-2904 flexplate to crank bolts.
- [14] Flexplate has 2.75" center hole. For cranks with a 2.5" register, call ATI for an adapter.

TTERNS AND TOOTH COUNT 10.750 bolt circle flexplate

flexplate 11.500 bolt circle Ford 157 tooth flexplate = 10 500 bolt circle Ford 164 tooth flexplate 11.4375 bolt circle

FORD FLEXPLATE - AFTERMARKET CONVERTERS ONLY													
APPLICATI	ON DESCRIPTION FLEXPLATE KIT FLEXPLATE ONLY CRANK PILOTED SPACER AND CRANK BOLTS FLEXPLATE ONLY LESS SPACER AND BOLTS			CRANK A	CRANK ADAPTER CRANI		NK BOLT SET						
ENGINE			INTERNAL	BALANCE	INTERNAL	BALANCE	EXTERNAL	BALANCE					
ENGINE	TRANS	TEETH	Part #		Part #		Part #		Part #		Part #		
429/460	C-6 E40D	164	915720		915700		915701 [1]		915611		950143		
FE 332/428	C-6 E40D	184	915722		915702				915611		950143		
289/302 351/400	C-6 E40D	164	915724		915704		915705 [3]		915601		950142		
289/302 351/400	C-4 AOD	164	915727		915707		915708 [3]		915602		951471-6		
289/302	C-4	157	915730		915710		915711 [3] 915712 [4]		915602		951471-6		
FORD MOD WI	TH GM TRANS	MISSION											
4.6-5.4 L Mod	d Motor	164	915735		915719				915607		950144		
Coyote	5.0L 8 Bolt	164	915738		915719				915607A		951378-8		

A NOTE ABOUT FORD FLEXPLATES:

ATI Ford Flexplates with 164 teeth have an 11-7/16" bolt circle, and flexplates with 157 teeth have a 10-1/2" bolt circle for Ford converters. Both have factory installed 10-3/4" & 11-1/2" bolt circles for GM converters but only the 10-3/4" bolt circle is usable for the 157 tooth flexplates due to ring gear interference. The 184 tooth FE flexplates are 11 7/16" Ford bolt circle only! ATI Ford Flexplates are flat. They will accommodate only those converters where the drive pad is ABOVE the converter body.

- 24 oz. in. 460 truck only with D9TP-6375-AA or
- E7TP-6375-AA OEM flexplates. 28.2 oz. in. All 289-351C-351W- 400 and 302 through 1980. OEM flexplate weight is 4 1/4" x 3/4" x 3/8" thick
- 50 0 oz. in. '81 & up 5.0 L only. OEM flexplate weight is 4 1/4"x 7/8" x 7/16" thick.



SuperPlates and Starters

ATI has developed the Superplate line of Flexplates to keep up with rampant HP gains made each year. Superplates are manufactured from a material with a 90,000 lb. tensile and 80,000 lb. yield strength to withstand thousands of cycles. Superplates are laser machined to avoid heat and stress that stamping inflicts on the part. The crank bolt holes and center hole are bored to exacting tolerances using ATI's in-house CNC machines. The Superplate uses the correct "grip length" crank bolts as dowels to prevent the plate from moving under high torque conditions.

Why is a flexplate necessary? While manufacturing strives for precision, actually achieving it can be very difficult. Therefore, believing that a crankshaft will be 100% in the center of the main line of the engine and thinking that everything will line up perfectly from the damper to the input shaft of the transmission is a fallacy. Because of the imperfect process, the flexplate needs to be flexible in order to make up for the "allowable" tolerances of the various part manufacturers.

ATI's flexplate design is derived from a vast array of auto manufacturers, including big names like Lamborghini, Mercedes Benz, Bugatti, as well as 30 years of our own experience. A billet or thicker flexplate does not flex and therefore cannot absorb the "allowable tolerances" and that, in turn, can cause damage.

HIGH HORSEPOWER SUPER PLATES								
PART #	BOLT PATTERN	TEETH	BAL					
CHEVROLET	SMALL BLOCK							
915544	Chevy for high HP, standard holes	168	Internal					
CHEVROLET	(STANDARD 2-PIECE SEAL CRANK FLANGE)							
915554	Chevy 6 bolt for 7/16" bolts (standard replacement)	168	Internal					
915555	Chevy 6 bolt for 7/16" bolts (needs special starter)	139 10 DP	Internal					
915570	Chevy 6 bolt for 1/2" bolts (fits inside SFI 6.3 can)	166	Internal					
915548	Chevy 6 bolt for 1/2" bolts	168	Internal					
915556	Chevy 6 bolt for 1/2" bolts (needs special starter)	139 10 DP	Internal					
CHEVROLET	(WITH AFTERMARKET CRANK WITH 8 BOLT CHRYSLER FLANC	GE)						
915547	Chrysler 8 bolt for 1/2" bolts (uses standard Chevy starter)	168	Internal					
CHRYSLER	ENGINE TO GM TRANS WITH ATI CRANK ADAPTER							
915549	Chrysler 8 bolt for 1/2" bolts (standard replacement)	130	Internal					





NOTE!

Superplates will not work as designed without the proper bolts. See page 38 for bolt applications or consult your Sales Tech for assistance.

CRANKSHAFT TO FLEXPLATE SPACERS FOR USE WITH LOCK-UP CONVERTERS

- · Prevents metal transfer
 - Spring steel

915648 CHEVY 6-BOLT 915649 CHRYS 8-BOLT

Tilton[®] Super_Starters

These high torque mini-starters manufactured by Tilton have 3 HP motors and are capable of handling both 12V or 16V power systems. Tilton represents the pinnacle in starter motors for high performance applications!

STANDARD CHEVY 12-DP (168 tooth)

Stock Tilton starters for 168 tooth SB Chevy and LS applications.

STANDARD CHEVY 918

STANDARD LS, LT1, LT4 915572







CUSTOM CHEVY 10-DP (139 tooth) / 1

10-DP (139 tooth) / 12-DP (166 tooth)

These Tilton starters are equipped with the correct pinion gear for use with ATI's 10 DP and 12 DP flexplates. Kit includes a machined spacer and mounting hardware. Fits both Small and Big Chevy V8s with conventional 2-piece seal blocks.

CHEVY,

10 DP, 139 TOOTH 915546

CONVENTIONAL CHEVY WITH BROWELL BELL 12 DP, 166 TOOTH 915569

CUSTOM MOPAR Gen III & HEMI

These Tilton starters have an ATI engineered and manufactured nose adapter. Specific applications were designed around ATI's DragPak Challenger. The starter clears the factory steering knuckle. With a 16V battery it cranks a 6.1 at 250+ RPM Includes mounting hardware. (May need to grind the block a small amount.)

5.7 / 6.1 HEMI WITH 904 915536 5.7 / 6.1 HEMI WITH 727 915566





Adapters Kits for Imports

Looking to run a race-ready Powerglide or T400 in your Nissan or Toyota? Don't hassle with cut-off bell housings or struggle with alignment issues found in other aftermarket options. ATI's automatic transmissions are now available for popular import racing applications!



	K	ADAPTER PLATE	CRANK ADAPTER	SFI FLEXPLATE	BELL Housing	TILTON STARTER	HARDWARE KIT
NISSAN							
Nissan L24 / 26 / 28 [1]	915210	915170	915070	915460			950120
Nissan RB-26 6 Cylinder [1]	915222	915200	915100	915480			950250
Nissan TB48 [3]	915223	915127	915642	915502		915573	950257

915502

915128

915573

Nissan VR38 [7]	915225	915134	915644	915690			950259
Nissan VR38 Lock-Up [8]	915225L	915134	915644	915690			950259L
ТОҮОТА							
Toyota 2JZ - 6 Cylinder [2]	915219	915181	915080	915471			950122
Toyota 5mg and 7mg - 6 Cylinder [2]	915220	915180	915081	915470			950121
Toyota 1FZ [5] Requires custom converter	915224	915131	915643	915686	915132	915574	950258
Toyota 1FZ Lock-Up [6] Requires custom converter	915224L	915131	915643	915686	915132	915574	950258L

[1] Requires a custom 8" torque converter. If using an OEM bell, modification is required for proper starter clearance. 90 day lead time - semi custom part. [2] Requires a custom 9" torque converter #408931 - page 32.

915642

915223L

[3] Includes the following spacers: six (6) ATI #451900A, six (6) #451900C & 551900 pilot adapter.

915127

[4] Includes bell spacer, #915129 for GM to Nissan.

Nissan TB48 Lock Up [3,4]

- [5] Includes bell spacer, #915130A for non-lock Up Converter
- [6] Includes six (6) lock up converter spacers, ATI #451900D and bell spacer ATI #915133
- [7] Includes starter spacer ATI# 915526 and adapter ring ATI #451183. Customer must supply OEM trigger ring.
- [8] Includes bell spacer, ATI #915136, starter spacer ATI#915526 adapter ring ATI #451903. Customer must supply OEM trigger ring.







950257L

*Converter sold separately

*Converter sold separately

Transmission Parts

METRIC 200 SFI 30.1 BOLT-ON & DIRECT FIT BELLS

The perfect option for racers who prefer to run an OEM case. These new bellhousings are SFI

30.1 certified and are made from 356-T6 permanent mold cast aluminum. All ATI bellhousings are made in the USA. Our Direct Fit Bellhousings are available for the T350, T400, Powerglide and the Metric T200.

The **Standard** version is designed to bolt on to the face of the pump and the case finish is not as critical. The **Direct Fit** version is designed to actually indicate on the outside diameter of the pump and precise machining is required.

ATI can prep your case for you if ordering a Direct Fit Bell. Consult your Sales Technician for more information.



CHEVY BELL - BOLT-ON 200046 CHEVY BELL - DIRECT FIT 200046A

BELL GASKET 200046G

TRANSMISSION SLIP YOKES

Now you can be assured of having a "bulletproof" transmission slip yoke that can handle power-adders. Billet and Forged yokes are available for PG (including SuperGlide), T350 and T400 transmissions and are made to accommodate Spicer 1350-series U-joints. Special are yokes available for use with the PG roller bearing tailhousings. Forged yokes are also available with quick release caps. OD tolerance is +/- .001".

•			
YOKE DESCRIPTION	OD	EXT HOUSING SUPPORT TYPE	PART#
BILLET YOKES			
PG & T350 WITH BUSHING TAIL	1.503"	BUSHING	139005
T400 & PG WITH 400 OUTPUT	1.885"	BUSHING / BEARING	139004
PG & T350 WITH ROLLER TAIL	1.498"	BEARING	139035
FORGED YOKES			
PG & T350	1.503"	BUSHING	139015
T400 & PG WITH 400 OUTPUT AND QUICK RELEASE CAPS	1.885"	BUSHING / BEARING	139016
PG & T350 WITH QUICK RELEASE CAPS	1.503"	BUSHING	139017
PG & T350 WITH QUICK RELEASE CAPS	1.498"	BEARING	139018













LIGHTWEIGHT TITANIUM BOLTS

VALVE BODY

ATI's titanium bolt kit (#950310T) is available for ATI's new lightweight Billet Aluminum Valve Body (#203051) that's seven pounds lighter than the OEM unit. These titanium bolts are made in the USA and are 47% lighter than steel.

LWT TITANIUM VALVE BODY BOLTS - ATI WICKED QUICK, PG 950310T
LWT TITANIUM VALVE BODY BOLTS - OEM STYLE 950311T
LWT TITANIUM VALVE BODY BOLTS - ATI WICKED QUICK, T400** 950312T

POWERGLIDE TRANSMISSION

ATI's Ti Powerglide Kit comes complete with just about all of the bolts needed on a standard Powerglide including the pump, pan, governor support, parking pawl bridge, valve body halves, valve body to case and the extension housing

LWT TITANIUM BOLT KIT - ATI BELL TO SUPERCASE, PG & T400 950320T
LWT TITANIUM BOLTS - PG TRANSMISSION* 950302T
LWT TITANIUM BOLTS - T400 TRANSMISSION* 950304T

* Does not have valve body or ATI bell to SuperCase bolts!

^{**} Does not fit OEM or Griner brakes!



Hardware

TRANSMISSION BOLTS

GM TRANS TO ENGINE (6) 3/8-16 X 1-1/4, HHCS-GRADE 5	950261
GM TRANS TO ENGINE (6) 3/8-16 X 1-1/2, HHCS-GRADE 5	950262
STUD KIT - ATI BELL TO BLOCK 1/8" MIDPLATE MAX	950264
STUD KIT - ATI BELL TO SUPERCASE	950263

CONVERTER HARDWARE

GM		<u>FORD</u>	
8" & 9"	950000	8"- 10" C-4 W/PUMP BUSHING	950060
8" & 9"093" MID PLATE	950010	8"- 10" C-6 W/PUMP BUSHING 10"- 11"	950070 950100
8" & 9"125" MID PLATE	950020	10 - 11	930100
8" & 9"187" MID PLATE	950030	<u>TORQUEFLITE</u>	
8" & 9"250" MID PLATE	950040	8" & 10"	950050
10"	950090	10" TO ATI FLEXPLATE	950110
11"	950080		

FLEXPLATE AND ADAPTER KIT HARDWARE

ADAPTER KITS	
FORD 289-302-351C-351W TO CHEVY, PG & TURBO	950141
FORD 429-460 W/1.375 OR 1.848 CRANK TO CHEVY W/MOD OR 164 T FP	.950160
CHRYSLER A ENGINE 318-340-360 TO CHEVY	950170
CHRYSLER B OR RB ENGINES 426 HEMI TO PG & TURBO,	
SFI FLEXPLATE, 8 BOLT 130 TEETH	950190
CHRYSLERB OR RB ENGINES PRO MOD	950190X
HEMI GEN III 5.7-6.4 TO GM TRANS	950145
NISSAN L28	950120
NISSAN RB26	950250
TOYOTA 5 MG, 6 CYL	950121
TOYOTA SUPRA 2JZGTE 6 CYL. JZ80	950122

FLEXPLATE BOLTS	
FORD 289-302-351 ALL 400-C6 / 400 164 TEETH	950142
FORD 289-302HO-351 ALL 400-C6 / FE & 429 / 460 / 400 164 & 157 TEETH	950143
FORD MOD AND LATE HEMI - 10MM X 1.00 X 30MM, CLASS 10.9	950144
LATE MODEL HEMI 8 BOLT - 10MM X 1.00 X 20MM, CLASS 10.9	951372-8 (Pk of 8)



Stud Kit - SuperCase to Bell



GM Converter Bolts



Bolts for Chrysler Adapter Kit

EXTREME DUTY FLEXPLATE BOLTS

FOR HIGH HP APPLICATIONS USING ATI'S FLEXPLATE WITH C	RANK ADAPTER
MOPAR (Except HEMI) & FORD SB 7/16 - 20 X 1 1/4", .700 GRIP, 12 PT	951034-6 (Pack of 6)
MOPARHEMI 1/2 - 20 X 1-1/4", .700 GRIP, 12 PT	951035-8 (Pack of 8)
FLEXPLATE TO CRANK 1/2 - 20 x 7/8" Use with 1/4" HEMI fuel crank adapter	951057-8 (Pack of 8)
CHEVY 1/2 - 20 X 1-1/4", .700 GRIP, 12 PT	951035-6 (Pack of 6)
FORD 429-460 7/16 - 20 X 1", .200 GRIP, 12 PT	951036-6 (Pack of 6)
FORD COYOTE 5.0L M10 X 1.0 X 35MM CLASS 10.9 HHCS	951378-8 (Pack of 8)
FLEXPLATE TO CRANK 1/2 - 20 x 1-1/4" 225 HEAD GRADE 8	951435-8 (Pack of 8)

FOR FLEXPLATE TO CRANK APPLICATIONS USING EXTRA THICK MID-PLATES (See page 36) 7/16 - 20 X 1-3/32 (Must use #915000 adapter) 951062-6 (Pack of 6) 1/2 - 20 X 1-3/32 (Must use #915001 adapter) 951063-6 (Pack of 6)

FOR USE WITHOUT A CRANK ADAPTER FLEXPLATE TO CRANK, 1/2 - 20 x 7/8" 951057-6 (Pack of 6) FLEXPLATE TO CRANK, 1/2 - 20 x 13/16" 951058-6 (Pack of 6) FLEXPLATE TO CRANK, 1/2 - 20 x 13/16" 951058-8 (Pack of 8) FLEXPLATE TO CRANK, 1/2 - 20 x 1" .450 GRIP, 12 PT FLEXPLATE TO CRANK, 1/2 - 20 x 1" .450 GRIP, 12 PT 951059-6 (Pack of 6) 951059-8 (Pack of 8) CHEVY FLEXPLATE TO CRANK FOR USE WITH CHEVY / OLDSMOBILE CRANKS 7/16 - 20 x 11/16" 951479-6 (Pack of 6)

CHRYSLER /CHEVY 6-BOLT CRANKS WITH HEAVY DUTY MACHINED ON-SIZE FLEXPLATES 1/2 - 20 x .722" 951058M-6 (Pack of 6) HEMI OR 8-BOLT CRANKS WITH HEAVY DUTY MACHINED ON-SIZE FLEXPLATES 1/2-2 x .722" 951058M-8 (Pack of 8)

For damper bolts and hardware, see page 27



Ford Flexplate Kits using Extra Thick Mid-Plates



Flexplate to Crank Bolts 2011+ Ford Coyote



Chrysler/Chevy 6-Bolt Cranks with Machined On-Size Flexplates

Transmission Coolers & Kits

Extend the life of your transmission and improve performance!



TRANSMISSION COOLERS

Keeping the fluids fresh and cool is the best way to extend the life of your transmission. When transmission fluid gets too hot, it breaks down, decreasing the life of the fluid as well as the seals, bearings and moving parts. Install a transmission cooler from ATI and prevent costly repairs. Complete with hardware. 3/8" pipe thread tube ends will accept supplied hose barbs or AN fittings.

TRANS COOLER (18" x 7" x 1 1/2")

925130

The **Derale® Atomic-cool Remote Cooler** provides the largest temperature drop of any fan mounted cooler. This high efficiency fin and plate design maximizes heat dissipation and minimizes oil pressure drop; especially important on late model electronic overdrive transmissions. 8" 400 CFM fan, AN-6 inlets.

"ATOMIC COOL" (8.75" x 12.75" x 4.25") 925140

The **Derale® Electra-cool Remote Cooler** combines a copper / aluminum core with a high flow Tornado electric fan for maximum cooling in any environment. 10" 650 CFM fan, AN-6 inlets.

"ELECTRA COOL" (10" x 12.5" x 4")



Automatic 180° Electric Cooler Fan Thermal Switch

Includes integral AN -6 fittings / hose barb adapters.

925134

925139

QUICK DISCONNECT KITS

Make removing your transmission a breeze! These cooler lines feature fittings that exceed flow requirements while connecting and disconnecting with 100% accuracy. Fittings are made from aluminum with fluorocarbon seals. They are 100% leak-tested.

QUICK DISCONNECT KIT, 1/4" NPT - SERIES 2000

HIGH FLOW QUICK DISCONNECT KIT FOR ALL TRANS WITH LP ABOVE 200 PSI, 1/4" NPT - SERIES 3000

Will work with lower line pressure units & up to 300 PSI

QUICK DISCONNECT KIT FOR COPO SPEC T-400 1/4" NPT 90° -6 HOSE TO STRAIGHT - SERIES 2000 925180

DUST COVER PLUG, 2000 SERIES 960005 DUST COVER PLUG, 3000 SERIES 960006

Some T400 and 700 transmissions have straight threads. While these kits may be used, do not over-tighten as the case may crack!



*Lengths shown are without fittings



When is the best time to check my transmission fluid?

Always check your transmission fluid level after thoroughly warming up the vehicle. Levels will read much higher when warmed than when cold. Be sure to run through all gears, in reverse and check at idle, in neutral.





Cooler Flitings

COOLER FITTINGS

ATI offers a variety of special fittings to make it easier and faster to connect the hoses going to and from the aftermarket transmission coolers. Using the correct type of fitting is critical to your installation. Consult your ATI Sales Technician to make certain you are getting the right fittings for your application.

APPLICATION	FITTING SIZE	PART#	
PG, OEM CASE	1/8 NP T MALE TO - 6 AN MALE	960001	
PG AND T400 ATI SUPERCASE	1/4 NPT MALE TO - 6 AN MALE	960002	
FG AND 1400 ATT SOF ENCASE	1/4 NPT MALE TO - 6 AN MALE "T"	960013	
T350, T400, 700R4 & MOST 4L60E	-6 AN FITTING TO 1/4-18 NPSM PIPE THREADS, STRAIGHT PIPE	925137	
Sold in sets of 2 - includes nylon sealing washers.	-8 AN FITTING TO 1/4 NPSM PIPE THREADS	925138	
T400	-6 AN CENTER OILING HOSE ASSEMBLY	966100	
T400 AND 4L85E	-6 AN OUT FITTING SIDE OILING ONLY	925141	
4L85E	-6 AN TO 9/16-18 O-RING (SET OF 2)	925143	
6L80E, 6L90E & 8L90E	ALUM COOLER LINE MANIFOLD ADAPTER WITH (2) -6 AN FITTINGS	925142	·
Undersized Diameter Cooler lines	1/4 NPT MALE TO - 4 AN MALE	960012	

Note! The threads for these cooler fittings are straight 1/4 pipe. 1/4 NPT (tapered) fittings could crack the case and cost you in excess of 500 to replace! Be sure to use Teflon-lined braided hose.



Fittings for PG OEM Case Part #960001



Fittings for P4L85E Part #925143 * Be sure to check installed depth!



Fitting for PG & T400 & 4L85E Part #925141

Use only for remote cooling in the pits!

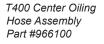






[A]

Fittings for T350, T400, 700R4, most 4L60E Part #925138





Straight Pipe Fittings for T350, T400, 700R4,4L60E Part #925137



Manifold Adapter Part #925142



[D]

[B]

Fittings for PG & T400 SuperCase Part #960002

T400 EXTERNAL COOLING HARDWARE KIT

Complete hardware kit 925190

[A] JIFFY TITE FITTING, MALE SOCKET TO 1/4 NPT, VALVED 925182

[B] JIFFY TITE FITTING, FEMALE SOCKET TO 1/4 NPT, VALVED

TO 1/4 NPT, VALVED 925181

[C] QUICK CONNECT PLUG, 3000 SERIES 960006

[D] 90° MALE ELBOW - -6 AN , 1/2 NPT 960123

[E] JIFFY TITE RUBBER CAP, MALE COUPLER

COOLER INSTALL KIT

ATI's kit includes 10 feet of transmission cooler hose, 2 barbed stock transmission fittings, 2 barbed AN-6 fittings for the ATI Trans Coolers with Integral Fan, and 4 worm drive hose clamps.



925132



It's important to check your cooler pressure

Cooler pressure should be checked and monitored on the line to the cooler. This pressure should never be above 65 lbs or you will lose the thrust in the engine due to the converter pushing off of the input shaft like a hydraulic jack and killing the thrust bearing. Most engine thrust is only 125 ft/lbs since it is a non-pressurized bearing.

Trick Sticks ~ Tube Locks

#206490 Bell Mount







#206495 Shorty Cooler Line Mount



LOCKING DIPSTICKS AND TUBES

POWERGLIDE

STANDARD OEM, BELL MOUNT - 23" FORWARD BENT 206490
SHORTY OEM OR SFI BELL MOUNT - 11"
FOR DRAGSTER USE 206491
SHORTY, OEM OR SFI SERVO COVER MNT - 4" STRAIGHT 206494
SHORTY, COOLER LINE MOUNT - 8" FORWARD BENT 206495
SUPERCASE ONLY, BELL MOUNT - 23" FORWARD BENT 206496
LOKAR® ANCHOR-TIGHT, DIRECT MOUNT - 3" 206492
LOKAR® ANCHOR-TIGHT, FIREWALL MOUNT - 36" 206483

T350

CHEVROLET, BELL MOUNT - 23" FORWARD BENT
LOKAR® ANCHOR-TIGHT, DIRECT MOUNT - 3"
406492

T400

CHEVROLET, BELL MOUNT - 20" FORWARD BENT

BUICK - PONTIAC - OLDS, BELL MOUNT 23" FORWARD BENT

LOKAR® ANCHOR-TIGHT DIRECT MOUNT - 3"

406492

LOKAR® ANCHOR-TIGHT FIREWALL MOUNT - 29"

406493

C4 & C6

C4 - CASE FILL, BELL MOUNT, 20" FORWARD BENT 646490

700R4

700R4, BELL MOUNT, 20" FORWARD BENT 705490

4L85E

4L85E, STANDARD BELL MOUNT, 23" FORWARD BENT 705495
4L85E, LS ENGINES BELL MOUNT, 26" FORWARD BENT 705496
4L80/85E LOKAR® ANCHOR-TIGHT FIREWALL MOUNT 705497

TF-727 / TF-904

TF-727 (SB), BELL MOUNT, 20" FORWARD BENT 726490
TF-727 (BB), BELL MOUNT, 20" FORWARD BENT 726491

29" long Direct

Mount

Dipstick



This unique locking handle can be installed after removing the dipstick or can be riveted to your existing stick to measure fluid level.

973081



Firewall Mount Dipstick-With Teflon lined, stainless braided hose and flexible inner dipstick. Trans plug supplied for quick change and

storage.....#406493



Little things can make the difference

A mis-adjusted cable shifter, a throttle which doesn't fully open, a bad ignition wire, a foam hood seal pulled into a carb, a crimped or clogged fuel line. We all have personal lists of glitches that have hurt or stopped vehicle performance over the years. Be sure to check first the same sorts of things that you would in a street vehicle when vehicle operation is impaired. The "trickest" engine, transmission, chassis, etc. combo can be slowed or stopped in its tracks by a broken wire connection or less.



Harvey Baker Sales Technician, Ext. 3045



Shifters & Components

ATI/WINTERS SHIFTERS

With approved lockout and safety switch

The ATI/Winters Shifter is a "gate type" shifter with extremely smooth action. High quality components are used throughout the shifter, including the "Morse" cable and a built-in neutral safety switch.

	T400	700R4 4L60E
ATI Shifter Forward Pattern	402010	702010
ATI Shifter Reverse Pattern	402020	702060

SHIFTER CABLE FOR ATIWINTERS SHIFTERS Original style, heavy duty cable features 1/4"-28" thread on both ends with 3" of travel.

6' SHIFTER CABLE 800010



RACE SHIFTERS AND COMPONENTS

Specs:

15.25" long x 5.5" wide x 9.25" tall

With T-6 aluminum construction and stainless fasteners, these lightweight shifters include a 5' lightweight custom cable, transmission lever, and pan rail bracket. Stocked in Black Also available in Black / Red and Black / Blue (special order).

Stocked III black. Also available III black / Ned and black / blue (special of					
	PG,	SHIFTER - AIR (PUSH)	800130A		
	T400	SHIFTER - AIR, 2-SPEED (PUSH)	800100A		
	T400 T400	SHIFTER - MANUAL, 3-SPEED (PULL) SHIFTER - MANUAL, CLEAN NEUTRAL, 3-SPD (PUSH)	800110 800120		
	T400 T400	SHIFTER - AIR, 3-SPD REVERSE PATTERN (PULL) SHIFTER - AIR, CLEAN NEUTRAL, 3-SPD REV. PAT. (PUSH)	800110A		
	4L80 4L80	SHIFTER - AIR, MANUAL, 4-SPEED FWD PATTERN SHIFTER - AIR, 4-SPEED FORWARD PATTERN	800140 800140A		
W	REPL	STYLE POST MOUNT (Optional) ACEMENT CABLE ONLY, 5 FEET NMK KIT	800197 800199		
	(Includ	les tank, regulator, shift solenoid and bracket.) LOCK BRACKET	800198 800196		
	PG T400	SHIFT LEVER SHIFT LEVER, 3-SPEED REV PATTERN, CN	800139 800129		
	PG	SHIFT BRACKET (LEVER UP)	800138		
	T400 T400	SHIFT BRACKET, 3-SPEED REV PATTERN SHIFT BRACKET, 3-SPEED REV PATTERN, CN	800118 800128		
	1 100	OTHER PERSONAL I, O OT LED INEVITATION, OIL	000120		





This procedure is as important as adding fluid or tightening your converter bolts. Make sure the shifter is mounted where it will stay and the cable run and secured where it will stay. If it moves when you shift, you won't get consistent shifts.

Some aftermarket shift levers/shafts require a locating washer to center the shift lever arm on the shaft. The lever swings in an arc. If it is higher or lower, the arc will NOT be correct, changing the amount of travel and not allowing the internal detents to line up and put the manual valve in the correct location.

Get a baseline setting in 1st or 2nd gear. Adjust the large nuts at the bracket on the cable for big changes. Use the small nuts on the cable end for final adjustment. Check that the pin pulls out of the lever freely in each gear. Check this going FORWARD and BACKWARD through the gears and repeat it twice before you say the job is done. Anything less than perfect in all forward gears, rev, and clean neutral if equipped, IS NOT GOOD ENOUGH. You do

not race in park, so be very careful that your race car will not unintentionally roll.

Some of the supplied hardware with different shifters WILL require cutting, bending, twisting and/or modifying to get a straight and level shot at the transmission lever.

Do it right, do it once, check it often! The #1 cause of premature transmission failure is THE SHIFTER ADJUSTMENT. #2 is low fluid, and #3 is driver error... just in case you were wondering.



Transmission Accessories



POLYURETHANE TRANSMISSION MOUNT

This multi-application trans mount fits all GM applications. Heavy duty design for use as a 2-bolt or single center stud application.

206621

GM DOWEL PINS

GM DOWEL PINS

Extra long (2") bell housing-to-block dowel pins make transmission swaps easy! Black oxide-coated and precision-ground. Also a necessity when using a mid-plate. (Set of 2)

958001

LIGHTWEIGHT HOLLOW STEEL DOWEL PINS

These extra long (1.560") bellhousing to block hollow dowel pins fit SB and BB Chevy V8 engines. Produced from zinc plated steel, these dowel pins are almost 2 1/2 ounces lighter than traditional dowel pins. (Set of 2)

958002

MAGNETIC PAN PLUG

Extend the life of your transmission with a magnetic drain plug to attract floating metal particles in your fluid. These particles stick to the plug protecting your valuable parts from damage. 1/2-20 threads, includes washer. Works with PG, T350 and T400 pans.

951811

DUST COVERS AND REUSABLE SEAL KITS

Replace your dented or rusted flywheel / torque converter **Dust Cover** with a new heavy duty plastic one from ATI. Designed to fit most Chevrolet, T350 and T400. Some trimming my be necessary to accommodate the starter pocket.

FOR MOST GM, EXCEPT PG 110120

Reusable Seal Kits include plastic plugs and caps to seal your spare trans or converters against dirt and the elements! Ideal for shipping and storage.

REUSABLE SEAL KIT, PG OR TURBO 973080

WATER JACKET AND OIL GALLEY PLUGS

Trying to get some weight off the nose of your LSX powered race car? ATI offers Teflon anodized 6061 billet aluminum water jacket and oil galley plugs. Don't put a heavy, rusty steel plug in your new or freshly overhauled LSX steel block! Save almost 2 lbs and look good while doing it!

WATER JACKET PLUGS (Set of 10 required) 951650A
OIL GALLEY PLUGS (Set of 4 required) 951650B

MAGNEFINE IN-LINE OIL FILTERS

Developed by ATI and Magnefine® this filter, when paired with any ATI transmission, will improve its longevity and durability! Arrests all debris, clutch material, metal shavings and contaminants exiting the transmission before it goes through the cooler.

IN-LINE FILTER 925171
REPLACEMENT FILTER ELEMENT 925172



Transmission Accessories

TRANSBRAKE BUTTONS

Looking for quick and consistent reaction times? Try one of these transbrake buttons. Available in 3 styles to fit the driver's needs. Hundreds of uses!

[A] STANDARD TRANSBRAKE BUTTON WITH COIL CORD

- · Industry standard, thousands sold
- High amp micro switch with a standard size button
- Perfect for mounting to a steering wheel or other location

[B] BIONDO RACING - "DOUBLE O"

- Oversized red button (nearly 1" in diameter)
- · Perfect fit with or without gloves
- · Fully anodized black bracket and rim
- Easy mounting into any 1/2" hole of any door car or Dragster steering wheel
- Includes 2 shims for easy installation
- Shims used to fill space between the actuator and the bracket
- Great for .400 Pro Tree racers! 940021

[C] BIONDO RACING - OVERSIZED "MUSHROOM" WITH CORD

- · High amperage snap action
- 1 -1/8" diameter mushroom style cap
- · Stretch coil cord
- Simple to mount with threaded shaft and lock nut
- Great for Sportsman and Pro Tree racers alike! 940022













OVERDRIVE UNITS

A Gear Vendors Overdrive[™] Unit adds performance gear-splitting ratios for a 6 speed semi-automatic. Big increases in fuel mileage (typically 22-28%) and performance! Replaces the original tailhousing.

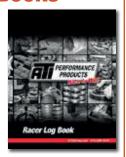


Rust can be a real enemy when storing your transmissions and converters for long periods of time. Be sure to store your units in a dry, well ventilated place with a constant temperature. All holes should be capped and plugged to prevent dust and air from getting into your transmission.

ATI offers Converter Dust Covers and Reusable Seal Kits to seal and store your spare units so they are ready for you to use.

ATI RACER LOG BOOKS

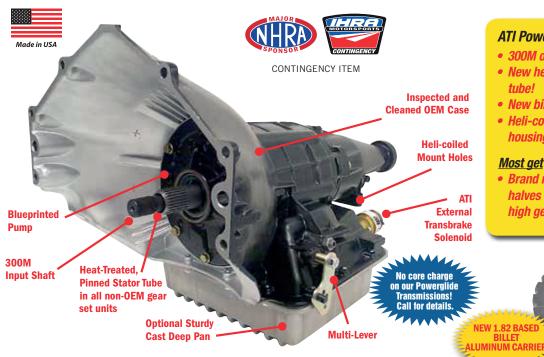
Keep track of important race information with ATI's Racer Log Book! Provides an inexpensive, excellent system to record on-track info. maintenance records and expenses, keeping your race operation performing at peak efficiency.



731010



Powerglide Transmissions



ATI Powerglides come with

- 300M or better input shaft
- New heat-treated, pinned stator
- New billet steel clutch hubs
- Heli-coils in OEM extension housing

 Brand new, complete pump halves and new lightweight high gear drums



FOOTBRAKE TRANSMISSIONS



ATI's suggested maximum HP in an OEM case is 850 HP! **

Includes:

- Rebuilt OEM Gear Set in OEM Carrier
- 300M Input Shaft, PG or Turbo Spline
- 5-6 Clutch High Gear Steel Drum
- New Competition Lined Band
- · Lightweight Billet Steel Clutch Hub
- Rebuilt OEM Front Pump w/OEM tube. Stock style steel Pan

200110 (1.76 / 600 HP)

- Compu-Flow Forward Manual Valve Body - pressure specific to build
- High Performance Gaskets & Seals
- Competition Teflon Sealing Rings
- Multi Lever
- · Heli-coiled cross member mount holes

TRANSBRAKE UNITS WITH STRAIGHT CUT GEARS



(1.74/MAX. 1000 HP) 200620

200620DF (1.74/MAX. 1000 HP) w/Direct Fit Bell

200640 (1.80/MAX. 1000 HP)

200640DF (1.80/MAX. 1000 HP) w/Direct Fit Bell

(1.87/MAX. 1000 HP)

200660DF (1.87/MAX. 1000 HP) w/Direct Fit Bell

Includes:

- 9310 Straight Cut Gear Set
- Precision Balanced HD New Carrier with 4340 Output
- · Compu-Flow Forward Manual Transbrake
- · Heavy Duty 300M Input Shaft, PG or Turbo Spline
- · 7 Clutch High Gear Pack
- Competition Lined Band
- · Billet Clutch Hub
- High Flow Front Pump w/Heat-Treated, Pinned Stator Tube
- Deep Cast Aluminum Pan
- High Perf. Gaskets and Seals
- Competition Sealing Rings
- · Multi Lever

Shutting the engine off while your transmission is in gear? NO! Not on the track, not in the pits!

When your engine is running, it is turning the pump in the transmission. This pump sucks oil from the pan and pushes it where it is needed in the transmission to engage clutch packs, and to lube bearings and bushings.

When the transmission is in gear, and the engine is shut off and the vehicle coasts, all line pressure and lubrication to the clutches, bearings and bushings is immediately stopped. The clutches then SLOWLY disengage because there was nothing to force them off and thus they immediately release. Even worse, if you have a unit with a band, you may be doing more harm in the pits or in the shut down than you are on the racetrack. Guess what? The same thing holds true for starting your car in gear (we know some of you don't have a safety lock out on them). It is inconvenient but it is best to come to a complete stop first.

Next time you look to kill the ignition, think about what you are doing to the transmission.



WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm.

ATTI SuperCase ® Transmissions

Straight Cut ProGlides

- ATI SuperCase with Chevy Bell
- 9310 Straight Cut Gear Set
- Precision Balanced HD New Carrier with 4340 Output
- High Flow Front Pump with Heat-Treated Pinned Stator Tube
- Compu-Flow Forward Manual Transbrake
- HD 300M Input Shaft PG or Turbo Spline available
- · Billet Steel Clutch Hub
- Dual Ring Servo and Billet Servo Cover
- · High Performance Gaskets and Seals
- Competition Sealing Rings
- 7 Clutch High Gear Pack
- Deep Cast Aluminum Pan
- Competition Lined Band
- · Multi Lever
- · Natural OEM Tailhousing, standard

1500 HP requires Vasco Input & 200031 Tailhousing. 500 HP less without these options.



		EXTREME DUTY GEARS
200658SC	28"	(1.58 / 1500 HP)
200664SC	28"	(1.64 / 1500 HP)
200620SC	28"	(1.74 / 1500 HP)
200621SC	18"	(1.74 / 1500 HP)
200640SC	28"	(1.80 / 1500 HP)
200641SC	18"	(1.80 / 1500 HP)
200660SC	28"	(1.87 / 1300 HP)

Helical Gut ProGlides

200600SC 28" (1.76 OEM / 750 HP) 200610SC 28" (1.76 SuperSet /850 HP)





produce more than 1500 HP and need the added reliability offered by these heavy-duty gear combinations. Different types of gears and configurations are offered to match the needs of very high output engine combinations. High Impact Transmissions are built with many other components as "standard equipment" that would usually be needed with high horsepower combinations.

- 9310 or VASCO Extreme Duty Straight Cut Gear Set
- New Precision Balanced Carrier with 4340 Output
- ATI SFI SuperCase 4.1/30.1
- · HD Extension Housing with Bearing
- Wicked Quick™ Billet Aluminum Safety Reverse Trans Brake Valve Body
- Vasco Ringless Input Shaft
- · 10 Clutch Lightweight High Gear
- New Competition Lined Band

- New Billet Clutch Hub
- High Flow Front Pump with Heat-Treated and Pinned Stator
- · Billet Twin Seal Servo and Alum Cover
- Deep Cast Aluminum Pan
- · High Performance Gaskets and Seals
- · Competition Teflon Sealing Rings
- · Many brand new internal small parts
- · Multi Lever

VASCO EXTREME DUTY GEARS

9310 HEAVY DUTY GEARS 201435 28" w/1.80 9310 gears

201437 28" w/1.80 Vasco gears 201438 18" w/1.80 Vasco gears

201436 18" w/1.80 9310 gears

201444 28" w/1.64 Vasco gears 201445 28" w/1.58 Vasco gears

BOB CUPP Super Stock

ATI Transmission. SuperCase. Treemaster Converter. Super Damper and Super F ATF-equipped





Profilice Transmissions Options

AVAILABLE PROGLIDE® OPTIONS

SUPERCASE BELL PACKAGES (Includes bell, SB Mopar	flexplate, adapter & hardware 202800
SB Mopar, GEN 3 HEMI	202801
SB Mopar, GEN 3 HEMI (Dual starter pockets)	
BB Mopar, 6-Bolt	202802
BB Mopar, 8-Bolt	202803
SB Ford, 157T	202810
SB Ford, 157T - EXT BAL, 28 OZ	202810-28
SB Ford, 157T - EXT BAL, 50 OZ	202810-50
SB Ford, 164T	202811
SB Ford, 164T - EXT BAL, 28 OZ	202811-28
SB Ford, 164T - EXT BAL, 50 OZ	202811-50
SB Ford, Mod Motor	202812
SB Ford, 5.0L Coyote	202815
BB Ford, 164T INT	202813
BB Ford, 164T EXT	202814
Toyota Supra	202820
Requires ATI custom converter (part #408931 - See page 3	32).

Option prices listed below are available only at the time of order or while your Powerglide is being built!



AMANDA BOICESCO - SUPER COMP DRAGSTER
2017 Mid-Atlantic .90 Association Super Comp Champion
2017 NHRA Division 1 Win at Richmond, VA
2016 NHRA National Event Super Comp Winner - Reading, PA
ATI Converter, Transmission, SuperCase, Super F ATF, and Super Damper

Aluminum Roller Bearing Governor Support 200038

PULAR OPTIONS OR Bearing Extension Housing 200031

POPULAR OPTION: Vasco Input 207146

Vasco Ringless Input & OEM Pump Half 207148 / 205261

Super Pump and High Flow Filter Kit 205032 / 203564

Super Pump Ringless, Vasco Shaft High Flow Filter Kit 205038 / 207148 / 203564

High Flow Filter Kit 203564

Twin Seal Servo, Billet ATI cover w/ARP Bolts 205318 / 205325 Gapless Servo Rings (*Quantity of 2*) 205319

Billet Aluminum Clutch Hub	207210
SCS-30 Cooling System	925000
Wide Super Band Wide Super Band, red	205291 205292
AL 701(1D 31 (1)	

Alum 7 Clutch Drum with steel insert 205652 / 205310 includes red band

POPULAR OPTION Pro Style Safety Rev. Transbrake 203050 BEST OPTION "Wicked Quick" Billet Alum. Valve Body 203051

Super F Fluid (2 Gallon Bottles)	100004
Super F Fluid (1 Case of 12 Quarts)	100001-12

Aluminum Sheet Metal Pan	203610
Quick Disconnect Cooler Lines	925170

1/4 NPT to -6 AN Fittings SuperCase only (Qty of 2 required)

Ξ			
ı	Locking Trick Stick, standard length	206490	
ı	LUCKING THEK SHEK, Standard length	200430	
ı	Locking Trick Stick, short for dragster use	206491	
ı			
ı	Lokar® Anchor-Tight Direct Mount Stick, short	206492	
ı			
ı	Lokar® Anchor-Tight Firewall Stick	206483	
	Londi C 7 monor right r monan outlet		

960002

Energy Suspension Mount 206621 Transmission Can 206611

Available for ProGlides*, Superglides 2, 4 and Superglide 4LU!

This package brings your Superglide 4 to UNDER 100 lbs and the lock-up option down to 100 lbs!

Includes:

- Billet Aluminum Gear Set Carrier
- Gun-drill output (Available for SG4 only)
- Billet Lightweight Aluminum Servo Cover
- Light Moroso Pan
- Lightened Governor Support
- Titanium Bolts and other mods!



Aluminum Carrier



Light Moroso Pan with Skid Plate



Governor Support



Lightened Billet Aluminum Servo Cover



SUPERGLIDE® 2

Rated to 2400 HP - U.S. Patent #7,971,694 Includes:

- 1.64 or 1.80 Vasco Gear Set
- Precision-balanced, new 4340 Carrier and Output Shaft
- Exclusive 30 Spline Clutch Hub and Input Sun Gear
- 1" Ringless Vasco Input Shaft
- ATI SFI 4.1/30.1 SuperCase & Bell Housing
- 10 Clutch High Gear Drum w/Premium Frictions
- ATI's Extra-Wide Super Band w/Competition Lining
- New HD 4140 Band Adjuster
- Wicked Quick Billet Aluminum Valve Body
- Aluminum Super Pump with bolt-in Stator for Ringless Shaft
- Billet Twin Seal Servo with Gapless Rings and ATI Cover
- Deep Aluminum Cast Pan
- · Lokar Direct Mount Dipstick
- · Integral Fluid Catch Can
- High Flow 727 Dacron Filter System
- · -6 AN Fittings, standard
- Multi Lever to fit various shifters
- · Case to Bell Stud Kit
- Roller Bearing in case for Output Shaft
- Billet Aluminum Roller Bearing Governor Support
- Heavy Duty Extension Housing with Snap-Ringed Bearing and Seal

1.80 Vasco Gears

201452 28" Std length 201462 18" Shorty

Attention transmission
builders!

Call about our line of
Lock-Up parts available to qualified shops!

SUPERGLIDE® 4 TRANSMISSIONS

Rated to 3500 HP - U.S. Patent #7,971,694

Includes:

SUPERGLIDE 4

1.82 / 1.64 Vasco Gears

201454 28" Std length

Part# 408422 or 408423

- 1.82 or 1.64 Vasco Gear
- · Custom extra-length Sun Gear Bushing
- Precision-balanced new 4340 Steel Carrier (1.62 is AL only)
- T-400 size, 4340 Output Shaft
- ATI SFI 4.1/30.1 SuperCase and Bell Housing
- 1.1875 300M Ringless Input Shaft
- Aluminum Super Pump with bolt-in Stator for Ringless Shaft
- Custom 10 Clutch Drum for large input with Premium Frictions
- ATI's Extra wide Super Band w/Competition Lining

201464.....18" Shorty

- New HD 4140 Steel Band Adjuster
- · Wicked Quick Billet Aluminum Valve Body

ringed bearing and seal • Case to Bell Stud Kit

with Gapless Rings

· Deep Aluminum Cast Pan

· Integral Fluid Catch Can

• -6 AN fittings, standard

· Lokar Direct Mount Dip Stick

• High Flow 727 Dacron Filter System

· Billet Aluminum Roller Governor Support

· Heavy Duty Extension Housing with snap

· Multi Lever to fit various shifters

· Bearing in case for Output Shaft

SUPERGLIDE 4 - LOCK UP 1.82 / 1.64 Vasco Gears 201454LU

ATI Outlaw Torque Converter®

Part# 408422LU.....included

· Billet Aluminum Twin Seal Servo and Cover

ADD an ATI Bolt-Together Lock Up Outlaw Torque Converter® Part# 408430LU

ADD an ATI Bolt Together Outlaw Converter®
Part# 408435 or 408450

ADD an ATI Outlaw Torque Converter®

Convert your Superglide 4 to a SG4 LU when you return it for overhaul!

Does not include replacement of any broken hard parts or overhaul.

Bell Spacers for the Superglide 4 Lock-Up:

Chevy, .500" thick
Chevy, .625" thick
Chevy, .875" thick
Chevy, 1.00" thick





ATI Supercase & Components

Made from 356-T6 cast aluminum, the ATI SuperCase incorporates an internal steel safety liner and requires no external shields. With the 3-piece design, the bellhousing bolts directly to the case instead of the pump location providing exact concentricity. The tailhousing comes complete with seal and bearing; both held with snap rings. Meets SFI-certified specs 4.1 and 30.1 for competition as purchased. 356-T6 tensile strength is 6,000 psi more than a permanent mold casting that other companies use!

SUPERCASE WEIGHTS (in lbs.)

Case with Liner and Hardware	Mopar BB Bell
Ford SB Bell 16411	JW Adapter Plate4
Ford BB Bell13	PA FE Bell23
Mopar SB Bell11	Toyota10.4

OPTIONAL SCS-30 INSTALLED ON S/CASE

925000

SUPERCASE®, RACE-READY WITH CHEVY BELL& SCS 30 SYSTEM Requires aluminum deep pan 200009

ADD 75 for Pro Brake.

SUPERCASE® ONLY (W/LINER BUT NO BELL) 200013

SUPERCASE ONLY W/BEARING INSTALLED 200013B

- * Includes SFI internal balance flexplate, crank adapter and bolts. ADD 25 for external balance flexplate.
- ♦ For 28oz & 50oz external balance applications, contact your Sales Tech.

SUPERCASES®

WITH CHEVROLET BELL	200011
WITH BB MOPAR BELL, 6 BOLT *	200017-6
WITH BB MOPAR BELL, 8 BOLT *	200017-8
WITH SB MOPAR BELL *	200024
WITH SB MOPAR BELL, 5.7 / 6.1L HEMI	200027
WITH SB FORD/157 FLEXPLATE BELL *◆	200019
WITH SB FORD/164 FLEXPLATE BELL *◆	200022
WITH BB FORD/164 FLEXPLATE BELL	
INTERNALLY BALANCED	200026IN

EXTERNALLY BALANCED : 200026EX WITH FORD MOD MOTOR /5.0L COYOTE BELL 200008.

200029



WITH BB FORD/164 FLEXPLATE BELL

WITH TOYOTA SUPRA BELL

CHEVY BELL (SUPERCASE) Optional HD Chevy Bell 200014HD





FORD MOD MOTOR / 5.0L COYOTE



BB MOPAR BELL



SB FORD/164 FLEXPLATE BELL 200021

TRANS APPLICATION

CHEVY

SB FORD/157 T FLEXPLATE

SB FORD/164 T FLEXPLATE

BB FORD/164 T FLEXPLATE

FORD MOD MOTOR

SB MOPAR / NEW HEMI

BB MOPAR

TOYOTA



BB FORD/164 FLEXPLATE BELL 200025 **OVERALL**

LENGTH OF

TRANS WITH

SUPERCASE

28.000

28.395

27.855

28.110"

28.170

28.450

28.465"

28.395

BELL

DEPTH

6.350

6.150

6.205

6.460"

6.520"

6 8003

6.815"

6 745"

PART#

200014

200018

200021

200025

200007

200023MI

200016M

200028

BELL

TO PAD

DISTANCE

1.00"

8003

.855"

1.110"

1.170"

1.450"

1.465"

1.395



TOYOTA SUPRA BELL 200028



SB MOPAR AND NEW HEMI BELL

BELL PACKAGES

LL PAUNAUES	
With bell, flexplate, adapter & hardware (Case pure	chased separately)
SB MOPAR	202800
SB MOPAR, NEW HEMI	202801
BB MOPAR, 6-BOLT	202802
BB MOPAR, 8-BOLT	202803
SB FORD, 157T - INT BAL	202810
SB FORD, 157T - EXT BAL, 28 OZ	202810-28
SB FORD, 157T - EXT BAL, 50 OZ	202810-50
SB FORD, 164T	202811
SB FORD, 164T - EXT BAL, 28 OZ	202811-28
SB FORD, 164T - EXT BAL, 50 OZ	202811-50
BB FORD, 164T INT BAL	202813
BB FORD, 164T EXT BAL	202814
FORD, MOD MOTOR	202812
FORD 5.0L COYOTE	202815
TOYOTA SUPRA	202820

For available SuperCase crank adapters, adapter plates and hardware - page 51.

Requires ATI custom converter (part #408931) - See page 32.



ATI Supercase / Extension Housings

SUPERCASE COMPONENTS

CRANK ADAPTERS

CRANK ADAPTER FLEXPLATE SFI BB FORD BELL TO SUPERCASE 915611X CRANK ADAPTER. FORD FE 915612 GM TO CHRYSLER, 6 BOLT 915630X GM TO CHRYSLER, 8 BOLT 915640X GM TO CHRYSLER, 8 BOLT FLAT CRANK 915640XF CRANK ADAPTER 5.7 / 6.1L HEMI TO GM 915606M (ATI BELL ONLY)

ADAPTER PLATES

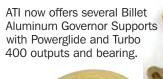
ADAPTER RING, ATI CASE TO DUAL STARTER POCKET REID SB CHRYSLER BELL - HEMI GEN III, 5.7, 6.1, 6.4 915126......CALL

HARDWARE ◊

TITANIUM BOLT KIT, PG TRANSMISSION	950302T*
TITANIUM BOLT KIT, ATI BELL TO CASE FOR PG & T400	950320T
BOLT KIT - ATI BELL TO CASE PG / T400	950320
STUD KIT - SUPERCASE TO BELL	950263
STUD KIT - SUPERCASE TO BLOCK	
1/8" MIDPLATE MAX	950264
BOLT KIT - SUPER BELL TO TOYOTA ENGINE	950265
SPACER FOR CHEVY BELL MOUNTING BOLTS	200014S

^{*}Does not have valve body or ATI bell to SuperCase bolts!

BILLET ALUMINUM GOVERNOR SUPPORTS





Liahtweiaht Billet Ăluminum Governor Support

PG OEM OUTPUT-SIZE WITH BUSHING 200036 T400 OUTPUT-SIZE WITH BEARING 200037 T400 OUTPUT-SIZE WITH BEARING, LIGHTWEIGHT 200037LWT PG OUTPUT-SIZE WITH BEARING 200038 PG OUTPUT-SIZE WITH BEARING, LIGHTWEIGHT 200038LWT

18" EXTENSION HOUSINGS

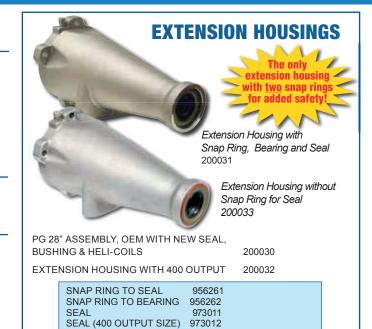
PG 18" WITH BEARING 200039

PG 18" WITH T400 OUTPUT AND BEARING **INCLUDES HARDWARE**

200040T

Uses standard OD output yoke.

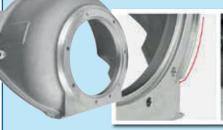






973012

983050



BEARING



ATI's SFI Direct Fit Bellhousings are the perfect option for racers who prefer to run an OEM case. These new bellhousings are SFI 30.1 certified and are made from 356-T6 permanent mold cast aluminum. All ATI bellhousings are made in the USA. Our Direct Fit Bellhousings are available for the T350, T400, Powerglide and the Metric T200.

Two different versions of the "Bolt On" style SFI bellhousing are available. The standard version is designed to bolt on to the face of the pump and the case finish is not as critical. The "Direct Fit" version is designed to actually indicate on the outside diameter of the pump and precise machining is required.

ATI can prep your case for you if you would like the "Direct Fit" version but do not have access to proper machining equipment. Consult your Sales technician for more information.

CHEVY BELL - BOLT-ON 200045 CHEVY BELL - DIRECT FIT 200045A BELL GASKET 200045G

[♦] See page 39 for Extreme Duty bolt kits

Powerglide Pumps ~ Stator Tubes



Super Pump

(.721 Gears)

Oil Ring Kit

Pt # 205020

Gasket Set For PG Pump To Case

BLUEPRINTED FRONT PUMPS

Fully blueprinted and assembled. Includes high performance bushings, seals and high flow lube circuits. All pumps with heat-treated stator tubes are machined and pinned to eliminate the tube from spinning in the support and closing off the lube circuits.

HEAT-TREATED STATOR SUPPORT, COOLER 205031 HEAT-TREATED STATOR TUBE WITH BEARING 205052

Rings installed for 207148 & 207159AV Super Shafts only!



- · Permanent mold aluminum construction with billet steel bolt-in stator tube
- All new micro-polished and coated Pump Gears, standard for maximum oil flow and increased pump life
- · Lightweight pump halves are CNC-machined
- Steel stator support tube's one-piece, bolt-in design prevents stator tube spin-out
- Increased pump gear thickness improves oil pressure and volume at low RPM resulting in a cool running transmission and converter
- Steel wear plates standard for the longest aluminum pump life on the market
- Standard equipment on the Superglide 2 and 4!



12.0 LBS

SUPER PUMP, OEM WITH BEARING AND RINGS	205032
SUPER PUMP, OEM "RINGLESS" WITH BEARING AND RIN	IGS 205038
SUPER PUMP, SG4, WITH BEARING AND RINGS	205058
SUPER PUMP KIT - PUMP BODY, OEM SIZE	205033K1
SUPER PUMP KIT - PUMP BODY, SUPERGLIDE 4 SIZE	205033K2
SUPER PUMP REAR HALF ONLY, NO TUBE - OEM SIZE	205034
SUPER PUMP REAR HALF ONLY - SUPERGLIDE 4 SIZE	205034M

PUMP SEALING COMPONENTS

SUPER PUMP O-RING KIT	
SEALS STATOR TUBE TO BODY (5 PIECES)	205036
SUPER PUMP BOLT & WASHER KIT	205037.
SUPER PUMP TEFLON RING	355006
TEFLON RINGS FOR OEM FRONT PUMP (SET OF 2) Not for Superglide 4 Super Pump!	205025
LARGE O-RING, FRONT PUMP TO CASE	205370
OIL RING KIT (SET OF 4 - 2 chrome pump, 2 Teflon input shaft) Use for a max of 200 PSI	205020

GASKET SET FOR PG PUMP TO CASE

Use these gaskets as shims when setting end play. They eliminate the GM "drain slit" at the bottom bolt hole. Set includes (6) .015", (2) .030" and (2) .045".

205380

STATOR SUPPORT TUBES AND PUMP HALVES

Stator Support Tubes support and center the stator inside a converter and hold the stator from turning when the converter is multiplying torque. The front ring on the input shaft seals and sends the oil through the pump to the cooler. The oil returns from the cooler to the hole between the rings into the input shaft and is then directed to cool and lube the clutches, bearings and gear set. ATI presses in new stator tubes with Loctite® and also drills and pins to the stator half of the pump to the tube. All pumps are cut for a bearing to the high gear drum.

HEAT TREATED, 4140 - OEM STYLE "PRESS IN" HEAT TREATED, 4140 - OEM STYLE "PRESS IN", RINGLESS	205210
(FOR #207148 & #207159AV SHAFTS ONLY)	205232
NEW OEM STYLE STATOR HALF, HEAT-TREATED - OEM STYLE	205262
NEW OEM STYLE STATOR HALF, HEAT-TREATED - RINGLESS	205261
NEW OEM STYLE PUMP HALF WITH BUSHING, SEAL AND GEARS	205297
SUPER PUMP, HT STATOR TUBE, OEM SIZE "BOLT IN"	205035
SUPER PUMP, HT STATOR TUBE, OEM SIZE RINGLESS "BOLT IN"	207133
SUPER PUMP, HT STATOR TUBE, BIG SHAFT	207153





Powerglide Input Shafts

RINGLESS SUPER SHAFTS®

ATI's Patented Ringless Shaft and Stator Support Tubes use actual rings to seal nearly 100% of flow while bushings seal only 85% of your cooler flow.

- Lost cooler flow is wasted horsepower to make the pressure!
- •Lost converter charge pressure means more slip at the top end and a less efficient converter.
- 12 7/8" RINGLESS, STANDARD GEARS, VASCO 1.76 207148 Requires #205232 stator tube or #205038/205052 pump

12 7/8" RINGLESS SUPERGLIDE 2 207159AV 1.00" DIAMETER, VASCO

Replacement shaft for Superglide 2

12 7/8" RINGLESS, FOR SUPERGLIDE 4 207169

1 3/16" DIAMETER

U.S. Patent
#6,892,533

36% Larger!

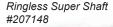
ATI's Superglide 4
features a 1 1875"

Zero broken

ATI's Superglide 4 features a 1.1875" diameter ringless shaft that is 36% larger in diameter than a stock Powerglide input!

RECHTIL







ATI Ringless Input Shafts MUST be used with ATI Pumps. These ringless shafts are patented by ATI. Other manufacturers use bushings that will not work with ATI Input Shafts creating improper sealing which results in loss of converter charge, pressure and lubrication.

TORSIONAL INPUT SHAFTS

POWERGLIDE SPLINE

12 5/8" 1.82 - 300M 207190 12 7/8" 1.76 - 300M 207160

TURBO SPLINE

12 5/8" 1.82 - 300M W/ JOURNAL* 207200 12 7/8" 1.76 - 300M, NO JOURNAL 207171 12 7/8" 1.76 - VASCO, NO JOURNAL 207146

INPUT SHAFT COMPONENTS

TEFLON RINGS, SET OF 2 2050107

TEFLON RING (1) 205011T

BUSHING -.984 ATI SHAFTS FOR NON-BUSHED CONVERTERS 207350

BUSHING .998 NON-ATI SHAFTS FOR NON-BUSHED CONVERTERS 980080



Teflon Ring #202011T

WHAT YOU GET FOR YOUR MONEY

Raw material cost for mill run Approximately 7000 feet per order:

4340 steel 300M Vasco

Based on 1.125" diameter material



Bushing #207350

Input shafts serve many purposes including:

 Transfer power from the converter to the input sun gear while in low gear.

Why is a well made, straight and

correct input shaft important?

- Transfer power from the converter to the high gear hub in high gear.
- 3. Direct oil coming from the converter to the front ring on the shaft and out through the pump to the oil cooler.
- 4. Direct oil from the cooler between the 2 rings and down through the center of the shaft to lube and cool the direct clutches, gear set, output shaft bushing and the entire transmission.
- Maintain proper oil pressure in the converter and cooler with its sized holes that are "downstream restrictions" to control the flow out of the converter.
- 6. Center and support the Input Sun Gear from its pitch diameter to the $\frac{1}{2}$ diameter that goes into the bushing on the output shaft
- 7. Center and support the Output Sun Gear (flange gear) via the "wedding band".

Which companies in the industry are capable of making input shafts properly? Who has the hobs, shapers and cutters to cut splines? Do they have the machines and the expertise that is required to manufacture this critical part? Can they properly heat treat it, straighten and finish grind it? Or, do they just buy it from someone and resell it? One thing is for sure: at ATI, if we have a problem, we have a REASON, not an EXCUSE, because we make it in-house from start to finish. We find the problems, not you.

The bottom line is simple: Manufacturing technique for this product is critical. Material is critical. Heat-treat is critical.

^{*} If not using an ATI converter, the stator support must have a bushing installed.

Servos ~ Glutch Drums ~ Hubs

TWIN SEAL SERVO AND BILLET SERVO COVERS

ATI's **Twin Seal Servo** features 2 metal sealing rings (as opposed to the single seal stock design) which greatly improves shifting performance in high horsepower applications and extends clutch and band life. The servo is precision CNC-machined from billet aluminum.

SERVO PISTON With regulator rings, gasket, o-ring,

SERVO W/GAPLESS TWIN RINGS INSTALLED With gasket, o-ring, gapless servo rings

GASKET, SERVO COVER TO CASE

O-RING, SERVO COVER TO CASE

STEEL SERVO RING

205322

The **Billet Aluminum Servo Cover** is a CNC-machined billet aluminum plate which covers the servo with style! Its precision construction assures an excellent seal. Servo covers feature an anodized finish.

SERVO COVER 205325 Includes gasket, o-ring, plug and ARP bolts

ARP STAINLESS BOLTS FOR SERVO COVER, 3/8-16 x 3/4", 12 PT 951454

GAPLESS SERVO RINGS

ATI's new servo rings have zero gap to totally seal the servo to the bore for exceptional band pressure and easier installation. Standard equipment on ATI's Superglides. An excellent addition to ATI's Twin Seal Servo.

SERVO RINGS 205319



Dual Seal

Servo

Billet

Cover

Aluminum Servo

CLUTCH DRUMS



ALUMINUM (CAN BE MACHINED 1 TIME IF GROOVED - .025" MAX)

DRUM - NO PISTON, WITH BEARING	205660
ASSEMBLY, 5 CLUTCHES INSTALLED - NO CLUTCH HUB (5.22 LBS)	205650
ASSEMBLY, 6 CLUTCHES INSTALLED - NO CLUTCH HUB (5.24 LBS)	205651
ASSEMBLY, 7 CLUTCHES INSTALLED - NO CLUTCH HUB (5.25 LBS)	205652
ASSEMBLY, 10 CLUTCHES & HUB INSTALLED 19 SPL, PG (6.94 LBS)	205655

STEEL

ASSEMBLY, 6 CLUTCHES INSTALLED (8.50	LBS)	205641
ASSEMBLY, 7 CLUTCHES INSTALLED (8.86	BLBS)	205642
ASSEMBLY, 10 CLUTCHES & 19 SPL HUB INSTALLED (9.80	LBS)	205645
ASSEMBLY, 10 CLUTCHES & 30 SPL HUB FOR SG1 & 2 (10.0	08 LBS)	205646
ASSEMBLY, 10 CLUTCHES & 27 SPL HUB FOR SG4		205647
HI GEAR DRUM ONLY - NEW LIGHTWEIGHT OEM		
REPLACEMENT WITH CHECK BALL & TEFLON BUS	SHING	207015

CLUTCH DRUM PISTONS

HIGH GEAR PISTON690 TALL, 6-8 CLUTCHES IN ALUMINUM DRUM	205701
HIGH GEAR PISTON765 TALL, 7 CLUTCHES IN OEM DRUM	205690
HIGH GEAR PISTON795 TALL, 5 CLUTCHES IN ALUMINUM DRUM	205700

Aluminum Drums

Remember, the drum accelerates from *stopped* to *engine rpm* on the gear change. Because an aluminum drum is 1/3 the weight of steel, it has less mass to accelerate thus extending clutch life. This new drum improves performance in Stock and Super Stock cars, especially when using a lower 1st gear. It is also valuable for high horsepower cars that leave the starting line at or below 4000 rpm on the brake.



CLUTCH HUBS

ATI clutch hubs replace stock cast iron units which often break, causing total transmission failure. Available in stress proof steel or hardcoated 6061-T6 aluminum.

ALUMINUM CLUTCH HUB (.34 LB) - 5 CLUTCH 20	7210
STEEL CLUTCH HUB (.92 LB) - 7 CLUTCH 20	7220
STEEL CLUTCH HUB - 10 CLUTCH 20	7222
STEEL CLUTCH HUB - 8/10 CLUTCH, 19 SPLINE 20	7224

STEEL FOR 10 CLUTCH DRUM WITH 30 SPLINE - SUPERGLIDE 2

STEEL FOR 10 CLUTCH DRUM WITH 27 SPLINE FOR SUPERGLIDE 4

207783

207223



Gutch Packs ~ Bands

CLUTCH PACKS / FRICTIONS & STEELS

HIGH GEAR

CLUTCH PACK	5 FRICTIONS .100" (TAN)	6 STEELS (.068")205620
CLUTCH PACK	7 FRICTIONS .065" (GREEN)	8 STEELS (.060")205622
CLUTCH PACK	8 FRICTIONS .065" (GREEN)	8 STEELS - 3 (.060") 5 (.068")205623
CLUTCH PACK	10 FRICTIONS .065" (GREEN)	10 STEELS - 9 (.060") 1 (.068")205624

FRICTION PLATE	.060"	(CARBONITE)	205607
FRICTION PLATE	.060"	(BLUE)	205606
FRICTION PLATE	.065"	(GREEN)	205602
FRICTION PLATE	.100"	(TAN)	205603

HIGH GEAR STEEL 050"	205615
HIGH GEAR STEEL060"	205612
HIGH GEAR STEEL068"	205614

REVERSE

CLUTCH PACK 5 FRICTIONS .100" (TAN) 5 STEI	ELS .070" 205820
CLUTCH PACK 6 FRICTIONS .100" (TAN) 6 STEI	ELS .070" 205821
CLUTCH PACK 5 FRICTIONS ONLY .100" THICK	205800

FRICTION PLATE .062" (RED,SMOOTH) FRICTION PLATE .100" (TAN,SMOOTH)	205806 205803	
STEEL PLATE, .070" (OEM THICKNESS)	205811	
STEEL PLATE, .075" (THICKER THAN OEM)	205812	
STEEL DLATE 100" (THICKER THAN OFM)	205814	

New billet steel reverse pressure plates now available - see page 60



re available in a vari

BANDS

With the finest lining and adhesives available to ensure performance and reliability, these bands play an important role in transmission operation. Competition Friction lining is available for extreme duty applications.

ATI's Super Band is an all brand new high performance replacement for the Powerglide low gear band.

The low gear band is critical in the operation of a Powerglide race transmission. This band is a completely new core made of invest cast steel, machined totally in-house with all new components. Providing 21% more clamping area than stock bands, the Super Band utilizes a premium competition lining to ensure high performance and longevity. Recommended for use with all popular dual ring servos.

205291

205292

PG LOW BAND

PREMIUM COMPETITION LINING 205290
PG LOW BAND, RED LINING 205310

ATI SUPER BAND, CARBON LINED 3/8" WIDER THAN STOCK!

ATI SUPER BAND

RED LINED FOR ALUMINUM DRUMS

3/8" WIDER THAN STOCK!

BAND ADJUSTING SCREW WITH JAM NUT

205313



HEAVY DUTY BAND APPLY STRUT 205312

205312



100% new casting.

made in-house at ATI!

OK for up or down

lever position

MANN



To keep your ATI Steel Drum Powerglide trans in good working order, you must keep the band adjustment in check. 80 in lbs - back out 3.5 turns! For Aluminum Drums, 80 in lbs - back out 4.5 turns

For Pro Glide® and High Impact® Transmissions: Adjust at the end of each race day, or every five passes, when unit is new. Once you check and there is little to no change, then check it every 25 passes.

For Superglide® Transmissions: Check and adjust the band after each pass (especially important when brand new). Once the band stops changing then check at the end of each race day or after 8 rounds. This will vary with HP as Superglide units are rated from 2000 to 3500 HP. Just remember that five minutes of maintenance here will help the low gear band do its job. Consult a Sale Technician for more information.

Valve Bodles and Transbrakes



COMPU-FLOW® VALVE BODIES



ATI Compu-Flow Valve Bodies provide the most accurate and efficient hydraulic controls possible for automatic transmissions. Years of research and testing have enabled ATI to design optimum oil circuitry for all popular transmission applications.

COMPU-FLOW MANUAL VALVE BODIES

FORWARD PATTERN W/ ADJUSTABLE REGULATOR.....203200

COMPU-FLOW TRANSBRAKES

Transbrakes lock your race car on the starting line for hard, consistent

FORWARD PATTERN EXTERNAL MRT, ADJUSTABLE REGULATOR....203050 REVERSE SAFETY GREAT FOR PRO TREE!

FORWARD PATTERN EXTERNAL MRT, ADJUSTABLE REGULATOR....203250

Due to hard to find cores, ATI Valve Body part numbers 203200, 203050 and 203250 are no longer available for sale over the counter but are used only in transmission builds. ATI is working on a new line of aluminum valve bodies to replace these which should be available soon.

REGULATORS

Adjustable Pressure Regulators feature a 2-piece adjustable spring seat that allows pressure to be increased up to 300 psi.

Patent #7,780,564



TRANSBRAKE SOLENOID AMP DRAW INFORMATION*

SOLENOID	At 12	At 16
PART#	VOLTS	VOLTS
941030	7.65	7.95
941011	1.13	1.49

* Data provided by Lingenfelter Performance Engineering



Diagnosing transbrake solenoid issues

- 1 Make sure you have a good ground to the chassis of the car.
- 2 Run a temporary wire directly from the hot side of the battery to a new switch to the solenoid. If this fixes the problem, you have a ground or wire issue.
- 3 If this doesn't fix the problem, pull the solenoid and valve. Inspect them to make sure there is no binding in the solenoid or valve.
- 4 Polish the valve if it has any sharp edges.
- 5 Test the solenoid off the car. If it still doesn't work, it's time for a new solenoid. Call ATI's Sales Technicians for assistance.



WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm.

Valve Body Components

The Transbrake

The Transbrake's main function is to unload the chassis while staging to make the car shock the suspension and hook consistently. The brake will accomplish this at a mere 1000 RPM. Going higher on the brake only serves to super heat the oil in the converter and make for inconsistent launches.

You should find an RPM that your engine is comfortable with (no stumble or hesitation), hopefully below 4000 RPM. Going higher on the brake will reduce the reaction time of the car, automatically putting you closer to the light. Then, the only reason for you to go higher on the brake is if you are late on the light. If you run a delay box, be sure to remove the time delay before testing. Many people have over a second in the delay box and stage the car at 5500+ RPM.

The lower the RPM at which you launch the car (relative to the stall speed of the converter), the more free energy the converter gives you. Plus, your converter and transmission will live longer without the excessive heat. Many large, long stroke engines will run faster from a very low stage RPM.

Many of our 350 cubic inch Super Stocker racers run the quickest from 1800 RPM. The converter will flash to its stall speed no matter at what RPM you stage, provided the engine responds properly to that RPM. Engines with two carbs and big plenums on the intake system will require higher RPMs to respond consistently. Again, going higher on the torque converter only serves to reduce the reaction time of the race car.

True stall speed occurs when two things are present at the same time. They are:

- 1 The maximum amount of torque (power) is input to the converter.
- 2 The maximum amount of load (work) is present for the converter to accomplish. Perfect example: The car is in a wheel stand climbing the ring gear and has not moved an inch forward while stall speed is occurring.

When checking stall speed using the transbrake, it must be checked on the starting line. Stage the car, deck the throttle, look at the stall speed, then release the brake and let the car leave. Most converter damage is caused by lifting the throttle from stall speed. Wide open throttle on the brake is extremely detrimental to the health of your converter.

PASS-THROUGH TRANSBRAKE CONNECTOR

Double end spade terminals allow for wire to pass from inside the transmission case to the outside. For Powerglide and T400, Lock-up. Includes o-ring. Available in black and red.

BLACK CONNECTOR 940340B RED CONNECTOR 940340R



MANUAL VALVE FOR OEM BASED VALVE BODIES (WIDE LAND) 203581





VALVE BODY COMPONENTS FOR STEEL AND OLDER ATI UNITS



Transbrake Solenoid #941030

FOR INTERNAL TRANSBRAKES - PT #203300, 203350, 203070

SOLENOID ONLY - 3/32" HOLE 941011
BRAKE VALVE RETURN SPRING 203450
WIRE CONNECTOR, STANDARD 940330
WIRE CONNECTOR, SHORTY 940340

FOR EXTERNAL TRANSBRAKES - PT # 203250 AND 203050

TRANSBRAKE VALVE 203440
BRAKE VALVE RETURN SPRING 203460
SOLENOID DELETE PLUG
Allows for solenoid removal with 203250 and 203050 transbrakes

FOR ALL ATI EXTERNAL TRANSBRAKES

SOLENOID WITH ADAPTER 203480 SOLENOID ONLY, SCREW IN CASE 941030

FOR COMPU-FLOW VALVE BODIES

 SEPARATOR PLATE FOR 203200
 203210

 SEPARATOR PLATE FOR 203220
 203230

FOR ALL POWERGLIDE VALVE BODIES

GASKETS (3 SETS), OEM BASED 203410

PRESSURE REGULATOR SPRING 203490

ATI design for valve bodies without boost valve



TITANIUM VALVE BODY BOLTS

TITANIUM BOLTS FOR
ATI BILLET VALVE BODY #203051

TITANIUM BOLTS FOR OEM STYLE VALVE BODY 950311T



Wet testing and repair services are also available for ATI Valve Bodies.



Powerglide Gear Sets



ATI stocks the widest selection of Powerglide Low Gears in the industry. These gears are based on the lightweight OEM 6 cylinder planetaries. Gear ratios include 1.58, 1.68, 1.76, 1.94, 1.98, 2.08, 2.18 Vasco gear sets. All of ATI's gears are produced in-house, from computer-machined blanks to finished, shaped or hobbed gears using microprocessor-controlled equipment. The tools we use to cut our gears are coated by a Titanium Nitride process that improves tool hardness and allows the tool to remain in "like new" condition. This results in a premium finish on all gears and

allows us to hold extremely close tolerances on pitch diameters and helix angles, assuring you the highest quality possible.

These Specialty Ratio gear sets are for SB cars only, lightweight cars such as dragsters, or low torque, high RPM combination cars. 283, 327, mild 350 CI motors and lightweight combinations usually fare very well with these ratios. ATI limits HP to 650 as a max with a lightweight car. Stock, Super Stock, Comp, and Bracket Dragsters are all viable applications.

NEW - 1.82 based billet aluminum carrier and heavy duty gun drilled output shaft! This part adds rigidity and strength to your gear set and reduces overall weight by 1/2 lb! Add 349 to your gear set of choice for a new ATI Trans build! (Part #207829AL)

Used ATI gear sets can be updated! Requires the purchase of a 1.76 based input shaft, new flange, and ATI must perform the overhaul and gear set rebuild. 349 plus parts mentioned. Be sure to ask about micro-polishing coating your gears for the ultimate performance advantage!

HELICAL AND STRAIGHT CUT VASCO SUPER SET GEARS $^\circ$

- All 8 gears are new long and short pinions, sun and flange gear.
- No factory gears are used. Each gear is made of reverse ring gear to the reverse pressure plate is high quality Vasco steel.
- Recommended for engines with a 3.5" or less
- · Super strong lightweight ring gears in steel or aluminum.
- · Eliminates power loss from soft material friction.
- All thrust loading in the Powerglide from the totally eliminated.
- OEM carrier gear sets carry a 90 day quality of work warranty.

_/	1.68	1.94	1.98	2.08	2.18
00" CUDED CET Halland	203920			203926	
28" SUPER SET - Helical					
20% CUDED CET Chroidht Out		203934	203935	203936	203937
28" SUPER SET - Straight Cut					
28" SUPER SET - Straight Cut		203934A	203935A	203936A	203937A
with aluminum reverse ring gear					



1 year warranty

when built in a

new aluminum carriei and output sha

A must for high performance applications. Includes 0.015", 0.030" and 0.045" shims.

205379



SHORTY AND OEM GEAR SETS

1.76 GEAR SETS

Includes 1.76 OEM flange and reverse ring gears 18" W/NEW 4340 BOLT-TOGETHER OUTPUT & CARRIER 204071

28" W/NEW 4340 BOLT-TOGETHER OUTPUT & CARRIER 204081

1.82 GEAR SET

18" - OEM OUTPUT

204110



WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm.

Heavy Duly Gear Sels

HEAVY DUTY GEAR SETS

• Premium 9310 material for standard PG, 19 spline input shafts.

1.74 1.74	14 DP 14 DP	18" 28"	1500 HP 1500 HP	STRAIGHT CUT STRAIGHT CUT	204983 204989
1.76	16 DP	28"	1000 HP	HELICAL SUPER SET	
1.80 1.80	12 DP 12 DP	18" 28"	1500 HP 1500 HP	STRAIGHT CUT STRAIGHT CUT	204994 204996
1.87	14 DP	28"	1300 HP	STRAIGHT CUT	204991

- ✓ All brand new parts
- ✓ Heavy duty outputs
- ✓ Brand new precision balanced carriers

9310 SUPER SET GEARS

With 7 thin reverse clutches/ PG input shaft, 19 spline

	1.58		28"	2000 HP	STRAIGHT CUT	203938	
--	------	--	-----	---------	--------------	--------	--

2 year warranty on all 100% new 9310/Vasco gear sets!

Heavy Duty 9310 Gear Sets Part #204994 (18") and 204996 (28")

EXTREME DUTY VASCO GEAR SETS

- Highest HP rating for non-Superglide transmissions.
- Accepts OEM/PG spline input shafts and has std OEM PG output shafts.

1.64	12 DP	18"	2000 HP	STRAIGHT CUT	204885V	
1.64	12 DP	28"	2000 HP	STRAIGHT CUT	204886V	
1.74	14 DP	18"	2000 HP	STRAIGHT CUT	204983V	
1.74	14 DP	28"	2000 HP	STRAIGHT CUT	204989V	
1.80	12 DP	18"	2300 HP	STRAIGHT CUT	204984V	
1.80	12 DP	28"	2300 HP	STRAIGHT CUT	204990V	



SUPERGLIDE GEAR SETS

FOR 30 SPLINE SUPERGLIDE 2 INPUT SHAFTS

1.64 12DP	18"	2400 HP	STRT CUT, VASCO, SG 2 SUN / PG OUTPUT	30 SPLINE	204887VS	
1.64 12DP	28"	2400 HP	STRT CUT, VASCO, SG 2 SUN / PG OUTPUT	30 SPLINE	204888VS	
1.80 12 DP	18"	2800 HP	STRAIGHT CUT, VASCO	30 SPLINE	204998VS	
1.80 12 DP	28"	2800 HP	STRAIGHT CUT, VASCO	30 SPLINE	204999VS	

FOR 27 SPLINE SUPERGLIDE 4 INPUT SHAFTS

1.62	12 DP	18"	3500 HP	L/T WEIGHT STRT CUT, VASCO SG4 SUN,T-400 OUTPUT	27 SPLINE	204879VS-LWT [1] [3]
1.62	12 DP	28"	3500 HP	L/T WEIGHT STRT CUT, VASCO SG4 SUN,T-400 OUTPUT	27 SPLINE	204880VS-LWT [1] [3]
1.64	12 DP	18"	3500 HP	STRAIGHT CUT, HD T-400 OUTPUT, SG 4	27 SPLINE	204898VS
1.64	12 DP	28"	3500 HP	STRAIGHT CUT, HD T-400 OUTPUT, SG 4	27 SPLINE	204900VS
1.64	12 DP	18"	3500 HP	LIGHTWEIGHT STRAIGHT CUT, HD T-400 OUTPUT, SG 4	27 SPLINE	204898VS-LWT [1]
1.64	12 DP	28"	3500 HP	LIGHTWEIGHT STRAIGHT CUT, HD T-400 OUTPUT, SG 4	27 SPLINE	204900VS-LWT [1]
1.82	12 DP	18"	3500 HP	STRAIGHT CUT, VASCO, HD T-400 OUTPUT, SG 4	27 SPLINE	204908VS
1.82	12 DP	28"	3500 HP	STRAIGHT CUT, VASCO, HD T-400 OUTPUT, SG 4	27 SPLINE	204907VS

- $\hbox{[1] Includes billet aluminum carrier and gun drilled output shaft. 4 lbs lighter than our normal unit !}$
- [3] Only available installed in an ATI transmission! Requires modified case.

Some HP ratings are weight specific!

S modified case.

Note! Customer must adhere to the horsepower limits for valid warranty.

LIGHTWEIGHT BILLET ALUMINUM CARRIER

Available for 1.74, 1.76, 1.80 and 1.87 ratios gear sets

✓ Highest HP rating on the market - up to 3500 HP

PART # 207836AL

Billet Aluminum Carrier option saves 2.2 lbs!
Steel - 4.2 lbs.
Aluminum - 2.0 lbs.



Ring Gears ~ Components

STEEL AND ALUMINUM REVERSE RING GEARS

1.76 BASED GEAR SET RING GEARS

STEEL	16 DP	OEM HELICAL	204000
STEEL	16 DP	HEAT-TREATED HELICAL	204001
STEEL	14 DP	1.76 STRT CUT GEAR SETS	207408
STEEL	12 DP	1.66 & 1.80 STRT CUT GEAR SETS	207726
STEEL	12 DP	1.82 STRT CUT GEAR SET ONLY	207728
STEEL	12 DP	1.82 STRAIGHT CUT FOR SG 4	207728H

1.82 BASED GEAR SET RING GEARS

STEEL	16 DP OEM HELICAL - 6 CLUTCH	204010
STEEL	16 DP STRAIGHT CUT - 6 CLUTCH	207180
ALUMINUM	16 DP HELICAL - 3 CLUTCH	207760
ALUMINUM	14 DP STRAIGHT CUT - 3 CLUTCH	207770



In addition to our standard steel ring gears, ATI also offers a lightweight aluminum reverse ring gear. Each aluminum ring gear is fully CNC-machined from space-age aluminum and is hard-coated to 60 RC for long life. Weighing a mere 15 ounces, they are over 60% lighter than the lightest steel unit. Aluminum Reverse Ring Gears are not recommended for use with a transbrake!













BILLET STEEL REVERSE PRESSURE PLATES

ATI's new Reverse Pressure Plate is for use with transbrake units with increased line pressure. This billet steel plate offers less deflection than its OEM counterpart.

205831





POWERGLIDE KIT 206400

EXTRA WIDE PG OUTPUT SHAFT CASE BUSHING 980175



Powerglide Components

UNIVERSAL SHIFT LEVER

The ATI Universal Shift Lever is a two-piece lever rather than the usual one-piece unit containing four holes for the cable swivel. This item can be used "lever down" or "lever up" with a variety of shifters.

202100

202101 LEVER ONLY

202101B LEVER ONLY ADJUSTED FOR T-400 AND PRECISION SHIFTER







ROOSTER COMB KIT

ROOSTER COMB 205768

Includes all hardware required to tighten to the lever shaft

POWERGLIDE CASE SAVER CLIPS

These spring steel clips fit into the reverse clutch area of the case and provide a smooth hard surface for the steel plate lugs where they contact the case. No machining required.

SET OF 6 CLIPS 205761

SE

HEX VENT

1/8" NPT and sintered bronze used in air shifter solenoid and transmission catch can.

TECHTUP

960011



BAND ADJUSTING SCREW BAND ADJUSTING ROD WITH JAM NUT All new aftermarket replacement! 205313 OK for up or down lever position!



TRANSMISSION CATCH CAN

For transmission fluid overflow. Bolts to the front of your pan! TRANSMISSION CATCH CAN 206611



FITTING, 90° SWIVEL 1/4" TUBE TO 1/8" NPT MALE

964102

Why do I want a Powerglide in my car?

The Powerglide is the most consistent transmission available. With the ability to handle more HP than any other automatic, it is also the lightest automatic trans on the market and takes the least amount of power to run. ATI Powerglides are available in an SFI case and can be bought with 100% aftermarket parts that are built in the USA. Versatility is the key. At ATI, we have the perfect parts and combinations to run from Comp Eliminator to Stock Eliminator, from Super Stock to Bracket Racing- all the way to Pro Mod and every class in between!

Sales Technician - Ext. 3040



SES-30 Gooling System



Let your ATI trans cool itself!

- Fill your transmission, converter, cooler and lines without starting the engine.
- Click neutral in the traps and kill the motor without losing critical lube pressure to the transmission!
- Begin moving the super hot oil sitting in your converter through your cooler immediately after shut down.
- ✓ Completely cool your transmission and converter between rounds to ambient or your predetermined temperature in 30 minutes or less. Allows you to go to the starting line with the same transmission and converter temperature every round!
- Completely change the oil in your transmission and flush your converter in minutes without removing the transmission pan.

U.S. Patent #8,251,851

Requires deep pan, 12v electric motor ~ mounting spacers may require modifications to the tailhousing.

The SCS-30 recirculates up to 30 gallons of fluid per hour through your converter and cooler while you're sitting between rounds with your engine off!

SCS PACKAGES

SCS-30 INSTALLED OPTION 925000

*595 if installed on specific ATI Transmissions at time of build. Requires deep pan and possible valve body modifications (pending age).

TRANNY BUILDER PACKAGE 200009



The SCS-30 Cooling System is available factory mounted on any new ATI Powerglide transmission or ATI SuperCase or on any SuperCase-equipped Powerglide trans when returned to ATI for overhaul.

SCS COMPONENTS

SEAL	925011
BELT	925008
17 TOOTH GEAR	925006
44 TOOTH GEAR	925007
MOTOR, 12 VOLT BRUSH SERVO	940001
BRUSH SCREW, (PK/ 2)	940001S-2
PUMP GASKET	925018



The SCS system can be supplied with the following options:

1. Hose kit, cooler to case, for mount (#925159 - 135.00) with cooler . For use only with ATI Case & Bell.

2. (2) AN-6 Quick-Disconnect Teflon lined cooler hoses w/straight-6 fittings for 45°, 90°, or 180° fittings.

3. (2) AN-6 case fittings for OEM case or SuperCase.®

4. Temperature controlled auto shut-off with in line fittings. Will turn on at 180° and back off at 180°.

5. Aluminum deep pan (#203500 - 149) with required filter kit and pump suction fitting installed

6. Dragster cooler mount with integral bracket. Fits ATI SuperCase.



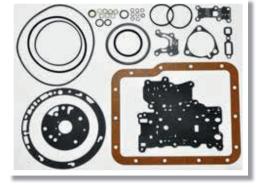
Powerglide Kits ~ Pans

TRANSMISSION OVERHAUL KITS

These race quality parts are identical to the ones used at ATI on new and rebuilt units. They include Borg Warner or Raybestos lined steel clutches, sealing rings, metal clad front pump and tailhousing seals, front pump bushing, all gaskets including special ATI Valve Body gaskets, high temperature lip seals and the filter.

PG (WITH STEEL DRUM) - 5 CLUTCH 206330
PG (WITH STEEL DRUM) - 7 CLUTCH 206332
PG (WITH STEEL DRUM) - 10 CLUTCH 206333
MASTER KIT FOR SUPERGLIDE 4 206370
NOTE! This kit or any of its individual parts are NOT returnable!

GASKETS AND SEALS, COMPLETE KIT 206300



Overhaul Kit Part #206299

SERVICE KIT

A dirty filter can ruin your high performance transmission. Kits include a filter and a pan gasket. Simply pull your pan to replace!

206299

SERVICE KIT 203600 FILTER ONLY (BRASS OR STAINLESS) 203560

HIGH FLOW FILTER SYSTEM

OHL KIT - PAPER AND RUBBER FOR CASE ONLY

Increase flow capability with this kit. Features a custom-designed adapter, gasket and all hardware to install a double-sided, oversized Dacron filter so you never experience oil starvation. Also, contamination from the pan never gets to the pump.

SERVICE KIT 203564
TF-727 DACRON HIGH FLOW FILTER 723530
With conversion kit for Powerslide and T400



High Flow Filter System

VALVE BODY PRESSURE TEST KIT

Higher pressures are important in Competition Transmissions. A periodic check of your transmission pressure should be a part of your maintenance program. This kit is a perfect companion to ATI's Adjustable Regulator Valve Bodies. Kit includes a 2 1/2" gauge with a 0-300 psi range, a 6' neoprene hose, brass adapters for most popular fittings and a storage pouch. Made in the USA for ATI by Gearwrench.

151001





T350 Transmissions

Commonly found in vehicles between 1969 and 1981, the GM Turbo 350 has become a favorite 3-speed high performance transmission. It's a durable unit that can be reliable in your street rod or race car.

your street rod or race car.



DAN FLETCHER - 104 NHRA National Event wins and counting using ATI Transmission, Treemaster Converter, Flexplate and Super Damper-equipped!







Made III OSA

STREET/STRIP TRANS

Up to 400 HP

Includes:

- · Race Clutches and Steels
- High Flow Front Pump
- ATI Street/Strip Valve Body
- OEM Transmission Pan

Forward Pattern Auto Shift 351000 Chevy Case

Forward Manual with Band Apply 351200 Chevy Case

351200DF Chevy Case & Direct Fit Bell

ADD a SuperCase and Bell

COMPETITION TRANS

Up to 400 HP

Includes:

- Race Clutches and Steels
- Blueprinted High Flow Front Pump
- ATI Reverse Manual Valve Body
- OEM Transmission Pan

Reverse Manual with Band Apply for engine braking while throttle is lifted

351300 Chevy Case

351300DF Chevy Case & Direct Fit Bell

ADD a SuperCase and Bell

NOTE! All 3-speed (non-Powerglide) transmissions require either a like-kind core be supplied or a unit specific core fee be p aid. All 4WD transmissions require the actual core be supplied for preparation. Refundable core charge for acceptable transmission cores: 175.00. (See page 98).

TRANSBRAKE 350

Reverse Manual no Band Apply, Up to 850 HP Includes:

- · Race Clutches and Steels
- Blueprinted High Flow Front Pump
- · Steel 36 element HD Direct Drum assembly
- HD 300M Input Shaft, PG or Turbo Spline
- ATI Reverse Manual Transbrake Valve Body

351470 Chevy Case

351470DF Chevy Case & Direct Fit Bell

351470SC SuperCase & Chevy Bell

* Specify PG or Turbo spline input!

For race applications only - not for street use. No engine braking while throttle is closed!

Note! All transmissions are blueprinted and assembled to the specific torque demands of each engine application. Prices listed are for base model units with the valve body listed. Please call an ATI Sales Technician with your car and engine specs to discuss any needed upgrades or options. See Racer Information sheet, page 97.

ULTRA ALUMINUM 350 TRANS

Used by Stock and Super Stock Eliminator Cars in NHRA and IHRA Class Racing

HP rated @ 3400 lbs

Includes:

- Race Clutches and Steels
- Blueprinted High Flow Front Pump
- Billet Aluminum Forward Drum
- Aluminum Direct Drum with HD Sprag Assy.
- Clutch Packs set up for HP/Weight
- Super Low Drag "SLD" Option installed
- HD 300M Input Shaft PG or Turbo Spline
- Deep Aluminum Cast Pan
- Installed ATI Reverse Manual Valve Body

351600 Chevy Case up to 650 HP 351600DF Chevy Case & Direct Fit Bell 351600SC SuperCase & Chevy Bell

* Specify PG or Turbo spline input!

351601 Chevy Case up to 850 Hi 351601SC SuperCase & Chevy Bell

♦ Includes coated pump gears and #355270 forward drum-turbo spline only!



Lightweight Sun Shell for SLD option

Forunits producing over 1000 horsepower, please call and consult your ATI Sales Technician for further details on what we can offer you.

Choose from these options for your T350!

To be installed at time of build

305033K1 Alum. pump half w/coated gears 355682 Steel 36 Element HD sprag,

Direct Drum Assy
355702 Aluminum 36 Element HD 9

355702 Aluminum 36 Element HD sprag
Direct Drum Assembly

Aluminum Fwd Drum with 300M Turbo Spline (850 HP max)

Deep Aluminum Cast Pan

Heavy duty Input Shafts for HP up to 1000:

357050 PG spline 357052 Turbo spline

960002 1/4" NPT male to -6 AN male

trans cooler line ittings*

* Be certain case is 1/4 NPT NOT 1/4 straight pipe!

355870 SLD "Super Low Drag" with L/W sun shell and bearings installed



WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm.

355270

353500

ATI has again stepped to the forefront for class racers with the introduction of the T350 SuperCase. After a year of R&D, and another year of design and modeling, the first prototype parts have been started. Just like everything ATI makes, the new SFI Certified T350 SuperCase is cast in America and machined in-house! The T350 SuperCase features many upgrades to meet

■ 356-T6 Permanent Mold Aluminum Casting meets SFI 4.1 specs with no internal or external shield needed

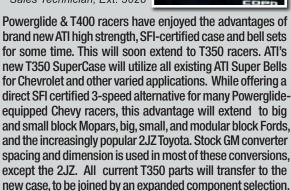
the high performance demands of current racers from

- CNC machined valve body passages yield extremely fast transbrake release and quicker shift times
- Increased thickness extension housing and bell flange area to ward off breakage
- Roller bearing for the output shaft and can be machined to accept T400 sized output
- Stronger internal lugs and more material to allow extra machine room for more clutch surfaces
- Custom valve body passages can be made to order for builders with specific requirements
- Cast in place band adjuster material for customers who have non-GM internal components
- Retains OEM Governor housing for auto shift applications



T350 racers now benefit with ATI's T350 SuperCase

Charlie Plott Sales Technician, Ext. 3028





350011
350013
350111
350113
351934
351935
351936
351937
973012

T350 OEM Extension Housing - 6'

351930

/ 400 SFI 30.1

The perfect option for racers who

prefer to run an OEM case. These new bellhousings are SFI 30.1 certified and are made from 356-T6 permanent mold cast aluminum. All ATI bellhousings are made in the USA. Our Direct Fit Bellhousings are available for the T350, T400, Powerglide and the Metric T200.

The **Standard** version is designed to bolt on to the face of the pump and the case finish is not as critical. The **Direct Fit** version is designed to actually indicate on the outside diameter of the pump and precise machining is required.

ATI can prep your case for you if ordering a Direct Fit Bell. Consult your Sales Technician for more information.



CHEVY BELL - BOLT-ON

CHEVY BELL - DIRECT FIT 200044A

BELL GASKET 200044G

ATI custom machines an indicating guide into the OEM case to accept a new SFI Direct Fit Bell for a perfect fit.



1350 Components

SUPER PUMP KIT



ATI's 10+ years of experience making aluminum performance pumps have all been transfered to our latest T350 Super Pump Half. The T350 gear half starts with a permanent-mold aluminum casting and is machined in house on one of our 4 axis CNC machines. The complete half comes with micro-polished and performance coated gears, as well as our exclusive hardened steel wear plates. The new bushing is staked and the seal is retained by a snap ring. At just 4.5 lbs, the body saves 2 lbs over the steel OEM unit. The gear side will mate with the most common steel stator halves, and OEM fluid passages and depths are retained for proper function. The performance coated gears are extremely slick and will help free up every last HP in your application!

PUMP BODY WITH GEARS AND WEAR PLATE 305033K1

TEFLON PUMP

TEFLON RING, LARGE 355006

TEFLON RING, SMALL 355007

TEFLON RING KIT 5 PIECES - (3) LARGE, (2) SMALL 355008

FORWARD DRUMS

Recommended for Stock and Super Stock racers, the billet drum enhances engine acceleration, improves clutch life and lowers ET. Weighing a mere 2.38 lbs, the drum can be used with both OEM and heavy duty input shafts with either a Turbo or PG spline. Must be installed by a qualified shop!

T350 2024 BILLET ALUMINUM FORWARD DRUM Includes 300M turbo spline shaft, up to 850 HP

355270

STEEL WITH 300M TURBO SPLINE SHAFT STEEL WITH 300M PG SPLINE SHAFT

355259

355260

DIRECT DRUMS

STEEL HD 36 ELEMENT SPRAG FOR HIGH HP

355682

BILLET ALUM. HD 36 ELEMENT SPRAG FOR HIGH HP STEEL INNER SLEEVE FOR TEFLON RING USE

355702

*The most common OEM part to break!

NOTE! When down-shifting from 3rd to 2nd gear you are engaging the band onto the direct high gear drum. On the up-shift, this load is normally shared by the sprag and intermediate clutches, which have far more holding capacity than the band. The band was designed to hold the drum after it is stopped. Down-shifting to 2nd must be done with the throttle on; then lift to use engine braking. Otherwise, the band will be destroyed and engine braking in 2nd won't work.

Remember! The aluminum forward drum turns engine RPM at all times and the direct drum goes from stopped to nearly engine RPM on the gear change. Clutch life is extended with the aluminum drum which is 1/3 the weight of the steel drum and has less mass to accelerate

> Aluminum Forward Drum (4.0 lbs.- complete, with input shaft)

Only sold with input installed!

Direct Drum Assy with 36 Element Sprag



Part #355682 Steel (10.9 lbs) Part #355702 Aluminum (4.0 lbs)

INPUT SHAFTS



INPUT SHAFT - 300M - PG SPLINE 357050

INPUT SHAFT - 300M - TURBO SPLINE

Input shafts are press fit and require special tooling to install in the forward drum. For 300M input shafts installed in an OEM drum, use drum part #355260 for PG spline and #355259 for Turbo spline. Must be installed by a qualified shop!

BUSHING

Includes 12 Pieces 356400





STEEL PLATE, INTERMEDIATE (OVERSIZED) .089 355413







7350 Components

COMPU-FLOW® VALVE BODIES

STREET/STRIP VALVE BODIES Firm, noticeable shifts with full automatic shifting. FORWARD PATTERN

MANUAL VALVE BODIES Full manual gear selection.

353300 FORWARD PATTERN REVERSE PATTERN - NO ENGINE BRAKING No low or 2nd gear engine braking. 353200 REVERSE PATTERN WITH BAND APPLY 353400 Has engine braking in 2nd gear - No low engine braking.

COMPU-FLOW TRANSBRAKES

Transbrakes lock your race car on the starting line for hard, consistent launches. The Turbo 350 Brake is a Safety Brake which requires the transbrake button to be pushed to engage reverse. For transbrake buttons, see page 45.

REVERSE PATTERN 353080

SEPARATOR PLATES

FOR VALVE BODY #353080 353081 353110 FOR VALVE BODY #353100 FOR VALVE BODY #353200 AND 353400 353170 FOR VALVE BODY #353300 353310

VALVE BODY GASKETS

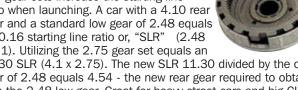
COMPU-FLOW TRANSBRAKE #353080 (3 SETS) 353090 STREET / STRIP (3 SETS) 353230

Repair services and wet testing are also available for ATI Valve Bodies.

2.75 LOW GEAR SETS

Low gear sets increase the starting line ratio when launching. A car with a 4.10 rear gear and a standard low gear of 2.48 equals a 10.16 starting line ratio or, "SLR" (2.48 x 4.1). Utilizing the 2.75 gear set equals an

11.30 SLR (4.1 x 2.75). The new SLR 11.30 divided by the old low gear of 2.48 equals 4.54 - the new rear gear required to obtain the 11.30 SLR with the 2.48 low gear. Great for heavy street cars and big CID high torque motors that are RPM limited and are using a 3.73, 3.90 or 4.10 rear gear. The low gear change will NOT change your trap RPM! 354040





OVERHAUL KITS

REBUILD KIT - GASKETS & SEALS 356299

REBUILD KIT - GASKETS & SEALS NON-LOCK UP

356300



APPLY 356340

SERVICE KITS - FILTER & GASKETS 353600

PLUGS RACE TRANS OHL KIT, NO BAND

ADJUSTABLE MODULATOR 403390

ALUMINUM PLUG WITH O-RING 407010

ADJUSTABLE

MODULATORS

RACES AND SPRAGS

OUTER RACE ATI 36 ELEMENT HD SPRAG 357110

INT. HD OUTER RACE / ROLLER CLUTCH 355450

INTERMEDIATE SPRAG, OEM 355490 REVERSE SPRAG, OEM 355850

Compu-Flow Valve Body

DEEP PANS

ALUMINUM PAN WITH FILTER EXTENSION 353500

Includes gaskets, filter, pan gasket and new hardware

BLACK POWDER-COATED 353504

PAN GASKET 353550



TRANSMISSION

For transmission fluid overflow. Bolts to the front of transmission pan. 356611



FITTING, 90° SWIVEL 1/4" TUBE TO 1/8" NPT MALE

HEX VENT, 1/8" NPT SINTERED BRONZE





353600

7400 Transmissions

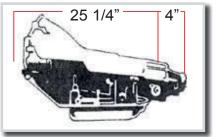
The Turbo Hydramatic 400 is the strongest of the GM 3-speeds. Today its popularity has grown beyond the workhorse reputation the 400 has long had. Bracket racers who want seasons of reliability or ultra high horsepower Pro Mod cars can both rely on the T400 to deliver!







CONTINGENCY ITEM



Each unit is fully dyno-tested for prope function and pressures before leaving ATI!

TRANSBRAKE 400 🕈

Reverse Manual, Up to 800 HP Max*

Includes:

- Race Clutches and Steels
- Blueprinted High Volume Front Pump
- ATI Compu-Flow Transbrake Valve Body
- ATI HD Sprag w/steel drum
- ATI HD Center Support
- OEM Transmission Pan 401360 **Chevy Case**

401360DF OEM Case & Direct Fit Bell

STREET STRIP TRANS

Auto Function Valve Body, 600 HP Max

Includes:

- Race Clutches and Steels
- Blue-printed High Flow Front Pump
- ATI Forward Auto Valve Body
- · ATI HD Sprag Assembly w/steel drum
- OEM Transmission Pan
- · Ears left on

401000 **Chevy Case**

COMPETITION TRANS

Manual Valve Body, Up to 700 HP Max* Includes:

- · Race Clutches and Steels
- Blue-printed High Flow Front Pump
- · ATI Reverse Manual Valve Body
- ATI HD Sprag Assembly w/steel drum
- OEM Transmission Pan

401200 **Chevy Case, Forward Pat**

401200DF OEM Case & Direct Fit Bell, Fwd Pat

401300 Chevy Case, Reverse Pat

• HD Clutch Packs

· High Flow Filter

• 2.48 Low Gear-helical

401300DF OEM Case & Direct Fit Bell, Rev Pat

• HD Steel Forward Clutch Hub

• HD Center Support machined for faster

transbrake and bronze support bushing

• Deep Aluminum Cast Transmission Pan

• -6 AN Fittings (in SuperCase units)

PRO-400 TRANS

Reverse Manual, Up to 1200 HP Good for high HP cars up to 3200 lbs.

Includes:

- · Race Clutches and Steels
- Blueprinted High Flow Front Pump
- · Heat-treated Stator Tube, pinned
- · Roller Bearings
- ATI Reverse Manual Compu Flow Valve Body
- ATI Severe Duty Alum Direct Drum One-year warranty on Drum Assembly
- · 300M Input Shaft with 0EM steel drum
- 300M Intermediate Shaft

Pro-400 Transmission 401550

401555

401555DF With Transbrake, OEM Case and Direct Fit Bell 401555SC With Transbrake, SuperCase and Chevy Bell

401550DF OEM Case and Direct Fit Bell 401550SC With SuperCase and Chevy Bell With Transbrake

FUEL COMP TRANS

Reverse Manual, up to 1500 HP Good for high HP, heavy cars up to 3600 lbs.

Includes:

- · Race Clutches and Steels
- Blueprinted High Flow Front Pump
- · Heat-treated Stator Tube, pinned
- Roller Bearings
- · ATI Reverse Manual Compu Flow Valve Body
- ATI Severe Duty Alum Direct Drum One-year warranty on Drum Assembly
- · Vasco Input Shaft with OEM steel drum
- · Vasco Intermediate Shaft

- HD Steel Forward Clutch Hub
- HD Center Support machined for faster transbrake and bronze support bushing
- Increased Clutch Capacity
- HD Clutch Packs
- -6 AN Fittings (in Supercase units)
- Deep Aluminum Cast Transmission Pan
- 2.48 Low Gear-helical

Fuel Comp Transmission with OEM Case

401600DF Fuel Comp Transmission with 0EM Case and Direct Fit Bell

401600SC With SuperCase & Chevy Bell

With Transbrake 401603

401603DF With Transbrake, OEM Case & Direct Fit Bell

401603SC With Transbrake, SuperCase & Chevy Bell

*Ears cut off - no inspection pan mounts for ease of installation and header clearance.

> Add ATI's SFI 30.1 Direct Fit Bellhousing, installed for 349

ATI 's SFI 30.1 Direct Fit Bellhousing

SuperCase build to a larger 16" Input Shaft for future sepower requirements!

Part #406100

This upgrade includes:

Lightweight steel forward drum with 300M

1-3/16" Input Shaft (Part #406002) Aluminum Super Pump with Billet Steel Stator

Tube and Adjustable Regulator (#405058) Increased HD Clutch and Steel Count

(8 forward, 8 direct and 5 intermediate)

Billet Aluminum Forward and Direct Pistons and Modified Pressure Plate

* Price is for installed option at time of new build

Call and check core availability for 4WD units.

Refundable core charge for acceptable transmission core

If a SuperCase is used

(See page 98.)



WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm.

7400 Transmissions

COPO CAMARO SPEC T400

Order a T400 with the same specifications used in the new COPO Camaro!

- ATI SFI Supercase w/Roller Bearing Tailhousing ATI Reverse Manual Valve Body
- Aluminum Forward Direct Drums

• Transmission Catch Can

401650 Naturally Aspirated - Aluminum Direct Drum with 34 element sprag and Aluminum Forward Drum with 300M input

401655 Supercharged with Vasco input and intermediate shafts, hardened stator tube and 36 element severe duty direct drum

401651GM 2016+ COPO Naturally Aspirated 401656GM 2016+ COPO Supercharged Package

2016+ COPO Packages Quick Disconnect Cooler Lines, Polyurethane Mount, Lokar Dipstick, Catch Can and includes 2 gallons of ATI Super F ATF & crate.



PHIL LANKFORD -ATI Transmission, Treemaster Converter, Super F ATF and Super Damper-equipped!

AVAILABLE T-400 OPTIONS

Must be installed at time of build.

HD Center Support w/Bronze Bushing	405471
HD Steel Forward Clutch Hub	405370
HD Steel Forward Clutch Hub	405371
HD Lightweight Steel Forward Clutch Hub	405370LW
Aluminum Direct Drum w/34 Element Sprag	405722
Severe Duty alum, 36 Elem Direct Drum	407056
300M Input w/Forward Drum	406000
Vasco Input w/Forward Drum	406001
Save 2 lbs of rotating 3.2 lbs lighter (1000 HP Max)	406004
weight! Vasco Input w/Alum Fwd Drum	406005
Trigger Ring, ATI Steel Drum only	407265
Vasco Intermediate Shaft*	405970V
*Carries a 1 year warranty for up to 2000 HP. ATI Clutch He	ub #405370 needed.
300M Output shaft, standard length 300M Output shaft, PG length	406025 406025P
POPULAR OPTION! 2.10 Low Gear Set, Helical	
(rated to 1500 HP) 2.75 Low Gear Set, Helical (rated to 800 HP)	404081 404088
Roller tailhousing, aftermarket Roller tailhousing, aftermarket (PG length)	401935 401936
Bolt Together Aluminum Pump	405038
Adjustable Regulator Kit	405183
Lokar Direct Mount Dipstick	406492
Lokar Firewall Mount Dipstick	406493
Trick Stick, Std Length 20" Fed bent	406490
-6 AN Trans Cooler Line Fittings	925137
-8 AN Trans Cooler Line Fittings	925138
Jiffy Tite Cooler Line Kit	925170
POPULAR OPTION! Transmission Catch Can	406611
Polyurethane Transmission Mount	206621
Moroso Deep Sheet Metal Pan	403610
ATI Sheet Metal Deep Pan (Notched) Deep Aluminum Cast Pan	403612 403500

NEW!

TOYOTA SUPRA T400 PACKAGE

Bolt a T400 transmission directly to your 2JZ!

Add ATI's Toyota Bell Package (Part #202820) to your 400 build today for only 450 as an installed option at the time of build (650 outright).





Add the required custom converter (Part #408931) for only 1195 to complete the package.

Want to put a 400 behind that New Gen HEMI?

These transmissions are assembled in ATI's SFI case with an SFI Mopar specific bellhousing!

- Exclusive billet aluminum with 36 element sprag
- Compu-Flow Rev Man TransBrake
- Roller bearing tailhousing
- Vasco input and main shaft
- Deep aluminum pan
- LOKAR firewall mount dipstick
- 10 quarts of ATI's 30W Super F synthetic fluid



The appropriate flexplate, crank adapter and required bolts are also included so a standard GM converter with a small bolt circle drops right in. Standard gear ratio is the OEM 2.48/1.48. Core charge and shipping crate are included in the price of these transmissions.

401640* New Gen HEMI Package with ATI Bell

401641* New Gen HEMI Package

with Dual Starter Pockets in Bell*

*Includes an 8" (#408900) or 9"(#408930) Fuel & Blown Converter



WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm.

3-Speed Max Duty Transmissions

3-SPEED MAXIMUM DUTY OUTLAW TRANSMISSIONS Made in USA

Rated from 1800 HP to 3500 HP depending on options

- Race Clutches and Steels
- Increased clutch capacity in all positions - UP TO 9 forward, 8 direct and 6 intermediates
- Blueprinted high-flow front pump HD center support with heat-treated tube or ATI Super Pump
- Billet aluminum safety reverse transbrake valve body (band apply option available)
- · ATI Severe Duty 36 element alum direct drum with billet piston
- Vasco intermediate shaft

- 1" Vasco input shaft with new lightweight steel drum & billet piston
- 4140 HT steel forward clutch hub
- · HD cast aluminum bearing tail
- · New billet aluminum reverse servo cover
- Deep aluminum cast pan
- -6 AN fittings
- Lokar® direct mount dipstick

1" VASCO INPUT

MAX DUTY - 1.800 HP MAX RATING ONLY

401606DF 2.10 Low/1.40 Second - Helical Cut with OEM Case and Direct Fit Bell

401606SC 2.10 Low/1.40 Second - Helical Cut with SuperCase and Chevy Bell

401605SC 2.48 Low/1.48 Second - Helical Cut with SuperCase and Chevy Bell (5 pinion planetary)

401609SC 2.10 Low/1.40 Second - Straight Cut with SuperCase and Chevy Bell (6 pinion alum carrier)

401607SC 1.95 Low/1.34 Second - Straight Cut with SuperCase and Chevy Bell (6 pinion alum carrier)

401608SC 1.86 Low/1.31 Second - Straight Cut with SuperCase and Chevy Bell (6 pinion alum carrier)

401610SC 1.60 Low/1.26 Second - Straight Cut with SuperCase and Chevy Bell (6 pinion alum carrier)

401620SC 1.51 Low/1.26 Second - Straight Cut with SuperCase and Chevy Bell (6 pinion alum carrier)

1 3/16" INPUT

Vasco input and lightweight options available!

401611SC 1.60 Low/1.26 Second - Straight Cut with SuperCase and Chevy Bell

Includes 1.125 main shaft, 300M Output, and sheet metal pan

New 1.51 / 1.26 available for an additional charge.

MAXIMUM DUTY LOCK-UP TRANS

401608LU 1.86 Low/1.31 Second - Straight Cut with SuperCase and Chevy Bell with Lock-Up

401611LU 1.60 Low/1.26 Second - Straight Cut with SuperCase and Chevy Bell with Lock-Up

Includes 1.125 main shaft, 300M Output, and sheet metal pan

An OPTIONAL HD 300M output shaft is recommended in heavy weight vehicles (3000 lbs with a BB or 3200 lbs with a SB).

For more information see page 78.



Brake in 1st and 2nd -**Choose any Wicked Quick Transbrake** available at no charge on Max Duty units! Consult your Sales Tech

403085

1-2 Reverse Manual Transbrake PRN 123, No Band Apply

403085CN

1-2 Reverse Transbrake P(RN)123N, No Band Apply

Clean Neutral

See page 79 for more information.



Ask about our line of Berk Lock-Up parts available only to qualified transmission builders! See page 72.



2-Speed Max Duty Transmissions

2-SPEED MAXIMUM DUTY OUTLAW TRANSMISSIONS

ATI Aluminum Transbrake, rated from 1800 HP to 3000 HP depending on options.

As horsepower gets easier and cheaper to make and racers set the bar higher and higher, a need is created for numerically lower gear sets with higher strength requirements. Today's high HP racer needs a durable transmission with a less aggressive starting line ratio. Most racers achieve this by converting the Turbo 400 transmission to a 2-speed unit allowing them the ability to leave off the transbrake in 2nd gear. ATI now has an answer for this market and offers several variations of a 2-speed Turbo 400!

- · Race Clutches and Steels
- Increased clutch capacity in all positions - <u>UP TO</u> 9 forward, 8 direct and 6 intermediates
- Blueprinted high-flow front pump heat-treated tube or ATI Super Pump
- Billet aluminum safety reverse transbrake valve body (band apply option available)
- · Vasco intermediate shaft
- ATI Severe Duty 36 element alum direct drum with billet piston
- 1" Vasco input shaft with new lightweight steel drum & billet piston

- · 4140 HT steel forward clutch hub
- HD center support
- · HD cast aluminum bearing tail
- New billet aluminum reverse servo cover
- Deep aluminum cast pan
- -6 AN fittings
- Lokar® direct mount dipstick

2-Speed Max Duty Transmissions feature all the same options as our 3-Speed Transmissions <u>plus</u> a HD Billet Aluminum Center Support and Billet Aluminum Clutch Pack Spacer

Upgrade
any Max Duty unit
to a Super Pump
and 1-3/16" Input
for 395!

* An <u>OPTIONAL</u> HD 300M output shaft is recommended in heavy weight vehicles (3000 lbs with a BB or 3200 lbs with a SB) Order #406025

OEM cased units are rated to 1800 HP and not intended for heavy weight cars.

ATI SuperCase recommended over 2000 HP!



When do I need a 2-Speed 400?

We regularly are asked, "What is the need for a 2-Speed T400?" Some people even call up wanting to order one simply because it's the latest hot piece everyone is talking about. But, do they really need one, and will they go any faster with it? The truth is, a 2-speed is normally used in specific applications and can actually slow down lower HP cars.

The 2-Speed T400 is primarily used for small tire 1/8 mile racing where the Starting Line Ratio (SLR) is critical. When you make your peak HP at 8000 RPM, you need to have the rear gear to let the engine get where it makes the power. BUT ... if you put too much rear gear in the car, then the SLR is too aggressive and the car will either spin or stand straight up. Neither one wins races. For years, people would "manage" the power; ramp it in slowly in order to consistently get off the line. By leaving in "2nd gear", you can now run more rear gear and put more power in off the line, and not worry about spinning or looking at the stars.

These types of transmission are also used in Pro-Mod cars, making obscene amounts of power. When you have enough power to pull the gear, you can lower the mechanical advantage and leave with more power. So in the case of a 4000 HP twin turbo 481X combo, instead of limiting the power to get off the line, you simply take away the starting gear ratio (effectively lowering the SLR) allowing you to use more of the power earlier in the run. This equates to quicker ETs and more WIN lights.

Plain and simple, the more power you make, the less mechanical advantage is required to get the car going. Losing 1st gear in a T400 also allows you to lose rotating weight making the unit lighter and taking less power to turn sending more power to the ground.

401612DF 1.57 Low-Straight Cut w/OEM Case & Direct Fit Bell
401612SC 1.57 Low-Straight Cut w/SuperCase & Chevy Bell
401613DF 1.48 Low-Helical (5 pinion) w/OEM Case & Direct Fit Bell
401613SC 1.48 Low-Helical (5 pinion) w/SuperCase & Chevy Bell
401616DF 1.40 Low-Straight Cut w/OEM Case & Direct Fit Bell
401616SC 1.40 Low-Straight Cut w/SuperCase & Chevy Bell
401618SC 1.34 Low-Straight Cut w/SuperCase & Chevy Bell

2-SPEED "SEVERE DUTY" KIT

For high horsepower and ultimate 2-speed performance!

This kit includes:

• Complete drum with 36 element sprag

• 8 clutches and steels

Teflon rings

· Steel insert for Teflon rings

· Billet aluminum center support

Billet aluminum clutch eliminator



SEVERE DUTY DRUM ASSEMBLY 407057

CLUTCH PACK SPACER, ONLY Required when removing intermediate clutch pack 405573

BILLET ALUMINUM CENTER SUPPORT, ONLY 405473







Transmission Builder Program

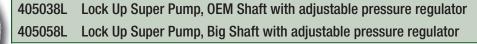






LOCK UP COMPONENTS

If you are a qualified transmission builder, ask about our new line of Lock-Up transmission components for the T400.*



406002L	Input Shaft, 300M Big, Lightweight 4140 Heat-Treated Steel Forward Drum with Aluminum Piston
i	

406002LV Input Shaft, Vasco Big, Lightweight 4140 Heat-Treated Steel Forward Drum with Aluminum Piston

I	406003L	Input Shaft, 300M Big, Aluminum Forward Drum with Steel Insert
I	406003LV	Input Shaft, Vasco Big, Aluminum Forward Drum with Steel Insert

406005L	Input Shaft, Vasco OEM, Aluminum Forward Drum with Steel Insert
406006L	Input Shaft, Vasco OEM, Lightweight Steel Forward Drum Aluminum
	Piston

403172 Lock up Hose and Solenoid Kit

403182 Cooler Pressure Dump Hose and Solenoid Kit

Designed for use with ATI Aluminum Valve Bodies. Must add one of the following:

- 405153KD Converter Dump (Big Shaft)
- 405153LD Converter Dump (Big Shaft) Lock Up
- 405133D Converter Dump with stator tube/plate assembly (OEM shaft)
- 405133LD Converter Dump with stator tube/plate assembly (OEM shaft) Lock Up

Note: Wicked Quick® Valve Bodies are ready to use. Case modifications are required.

* HOW TO QUALIFY

In order to be considered for this program, you must be a qualified performance business located at a commercial location.

A business license and Tax ID number are required.

NOTE! Lock up parts are not returnable!

* Not for individual sale



CHRIS RINI Pro Mod





T400 Supercase





for improved shift characteristics

Optional T400 Only available when added to a Super Case T400 Transmission. Packages SuperCase Bell Packages includes Bell, Flexplate, Adapter, Hardware 202800 SB Mopar 202811 SB Ford, 164 tooth 202801 SB Mopar, New Gen HEMI 450 202811-28 SB Ford, 164T EXT BAL, 28 OZ 202804 SB Mopar, GEN 3 HEMI (Dual starter pockets) 202811-50 SB Ford, 164T EXT BAL, 50 OZ 202802 BB Mopar, 6 Bolt 202812 Ford Mod 202803 BB Mopar, 8 Bolt 202813 BB Ford, 164 tooth, IN BB 202810 SB Ford, 157 tooth 202814 Ford, 164 tooth 202810-28 SB Ford, 157T EXT BAL, 28 OZ 202815 Ford, 5.0L Coyote Toyota Supra*. 202810-50 SB Ford, 157T 202820 EXT BAL, 50 OZ *Must use an ATI 8" or 9" Converter!



CHRIS RINI ATI Transmission, Outlaw Converter®, Super F, ATF Super Plate and Super Damper-equipped!



CAST TAILHOUSING W/ ROLLER BEARING 401935

CAST TAILHOUSING W/ROLLER BEARING SHORT FOR POWERGLIDE DRIVE SHAFT 401936

CAST TAILHOUSING W/ BUSHING NEW OEM REPLACEMENT 401931

EXT. HOUSING SEAL, 400 OUTPUT SIZE 973012



ATI's T400 Supercase DOES NOT facilitate the use of a standard gear driven cable drive speedometer. If one is necessary, there are 2 options. Use a GPS driven speedometer or ATI can install a 3 wire Hall Effect sensor in the case to provide a pulse signal used by many digital speedometers. Make sure to mention you need a speedometer when ordering a Supercase or SuperCase-equipped transmission.

T400 Components



ATI's SFI Direct Fit Bellhousings are the perfect option for racers who prefer to run an OEM case. These new bellhousings are SFI 30.1 certified and are made from 356-T6 permanent mold cast aluminum. All ATI bellhousings are made in the USA. Our Direct Fit Bellhousings are available for the T350, T400, Powerglide and the Metric T200.

Two different versions of the "Bolt On" style SFI bellhousing are available. The standard version is designed to bolt on to the face of the pump and the case finish is not as critical. The "Direct Fit" version is designed to actually indicate on the outside diameter of the pump and precise machining is required.

ATI can prep your case for you if you would like the "Direct Fit" version but do not have access to proper machining equipment. Consult your Sales technician for more information.

CHEVY BELL - BOLT-ON 200044 CHEVY BELL - DIRECT FIT 200044A **BELL GASKET** 200044G





Pump to Case Gasket Set #405380



BILLET ALUMINUM SUPER PUMP

ATI's aluminum Super Pump for the T400 starts with a permanent-mold aluminum casting. The finished pump features a 3-piece design with a one-piece bolt-in, heattreated alloy steel stator tube for improved fluid routing versus a pressed-in OEM or aftermarket tube. Micro-finished and coated gears are used along with ATI's exclusive hardened steel wear plates. At just 12 lbs, this pump is 5 lbs lighter than an OEM unit. The gear side comes with 6 bolt holes drilled and 2 left spotted for easy addition by the builder for 8 bolt applications. The gear side will mate with all current steel stator halves. OEM fluid passages and depths are retained as well the pressure regulator. An adjustable pressure regulator is also available and is standard on some pumps. The T400 Super Pump is available for OEM sized input shafts as well as 1.187", 27 spline Big Shaft. Lock-up pumps are available in both OEM and Big Shaft as well.

SUPER PUMP - OEM SHAFT WITH 180+ PSI SPRING	405038
SUPER PUMP, LOCK UP - OEM SHAFT W/ADJUSTABLE REGULATOR,	405038L
KIT - PUMP BODY, OEM SHAFT WITH GEARS AND PLATES	405033K1
KIT - STATOR HALF, OEM REGULATOR, & 210 PSI SPRING, BOLTS, WASHERS	405133K
STATOR HALF, OEM SHAFT, NO REGULATOR PARTS	405133

ı	SUPER PUMP, BIG SHAFT W/ADJUSTABLE PRESSURE REGULATOR	405058
ı	KIT - PUMP BODY, BIG SHAFT WITH GEARS AND PLATES	405033K2
ı	STATOR HALF, BIG SHAFT W/ADJUSTABLE REGULATOR, BOLTS, WASHERS	405153K
ı	STATOR TUBE / PLATE ASSEMBLY ONLY, BIG SHAFT	405153

ADJUST. REGULATOR KIT, ELIMINATES OEM BOOST VALVE, 185 PSI+ 405183

FRONT PUMPS

STOCK-STYLE BLUEPRINTED STEEL PUMP WITH COOLER SET TO 185 PSI	405020
STEEL WITH COOLER AND PINNED HEAT-TREATED STATOR TUBE SET TO 210 PSI	405025
O-RING - PLIMP TO CASE	405110

SELECTIVE GASKETS

GASKET SET, 400 PUMP TO CASE (6) .015", (2) .030", (2) .045"	405380	
GASKET, 400 PUMP TO CASE .015" THICK	405380-15	
GASKET, 400 PUMP TO CASE .030" THICK	405380-30	
GASKET, 400 PUMP TO CASE .045" THICK	405380-45	

T400 Gomponents

INPUT SHAFTS WITH STEEL & ALUMINUM DRUMS

ATI's Input Shafts are not only premium material but also have a 1-1/4" diameter spline into the forward drum, eliminating failure at that point.

OEM SIZE				
51 5.E.L				
300M, OEM - STEEL FORWARD DRUM	406000			
300M, OEM - ALUMINUM FORWARD DRUM W/ STEEL INSERT	406004			
300M, OEM - LIGHTWEIGHT STEEL FWD DRUM W/ ALUM PISTON	406007			
VASCO, OEM - STEEL FORWARD DRUM	406001			
VASCO, OEM - ALUMINUM FORWARD DRUM W/ STEEL INSERT	406005			

1 3/16" SIZE	
300M, BIG - LIGHTWEIGHT STEEL FWD DRUM W/ ALUM PISTON	406002
300M, BIG - ALUMINUM FORWARD DRUM W/ STEEL INSERT	406003
VASCO, BIG - LIGHTWEIGHT STEEL FWD DRUM W/ ALUM PISTON	406002V
VASCO, BIG - ALUMINUM FORWARD DRUM W/ STEEL INSERT	406003V

VASCO, OEM - LIGHTWEIGHT STEEL FWD DRUM W/ ALUM PISTON

Remember! The forward drum rotates at engine RPM at all times you are driving forward. The direct drum is spinning on average, at 80% of engine RPM in low gear and then STOPS, on the 1-2 gear change and is held while in 2nd gear. It then must accelerate back to Engine RPM at the 2-3 gear change. Aluminum is 1/3 the weight of steel. The weight difference is a performance must...but also a reliability must as the sprag takes less shock and the clutches have less work to do.



RELEASE SPRINGS

REVERSE SERVO (BLUE) 407650

REVERSE SERVO (YELLOW) 407652

956102







*Carries a 1 year warranty for up to 2000 HP. ATI Clutch Hub #405370, #405371 or 405371B

(for use with bearing) are recommended.



strength, performance and durability

DIRECT PRESSURE PLATE 405660

INTERMEDIATE PRESSURE PLATE



HEAVY DUTY FORWARD CLUTCH HUBS

FWD CLUTCH HUB. 4140 HEAT-TREATED STEEL 405370

FWD CLUTCH HUB, LIGHTWEIGHT STEEL 405370LW

FWD CLUTCH HUB 1045 FORGED STEEL OEM HEIGHT 405371

FWD CLUTCH HUB 1045 FORGED STEEL MACHINED FOR BEARING 405371B

BRASS THRUST WASHER FORWARD DRUM TO FORWARD CLUTCH HUB 405053



Part #405370

Part #405370LW

TECHTUP Rollerizing Your T400?

ATI has the right bearing required for your T400 build:

BEARING, DIRECT DRUM 405701

Used between the reverse ring gear and output for OEM and between the cut forward clutch hub and direct clutch drum (optional build)

BEARING, CENTER SUPPORT TO SUN GEAR 405702

For use between the center support and sun gear (OEM applications)

BEARING. REAR INTERNAL GEAR For use between the bottom of the sun gear to rear planetary ring gear on all Turbo 400 units



T400 Components

SEVERE DUNY DRUM KITS FOR T400'S

- · Lightweight billet aluminum drum with billet aluminum piston
- 36 element intermediate sprag
- ATI manufactured, outer race machined to accept **OEM T400 clutches**
- Machined pressure plate, snap rings, springs, and seals included
- Steel sleeve for Teflon ring use
- Full one year warranty on sprag failure when installed in an ATI built transmission!

Includes:

- ATI's Heavy Duty Center Support
 6 Direct Clutches
 4 Clutch Intermediate Pack (#405430)*
- Holds up to 8 direct clutches with .060 steels

WITH BILLET OUTER SLEEVE -

407058 Includes:

- A Billet Steel Outer Sleeve
- ATI's Heavy Duty Center Support
- 6 Direct Clutches
- 4 Clutch Intermediate Pack (#405430)*
 Holds up to 8 direct clutches with .060 steels

SEVERE DUTY Drum for 4L80E, 4L85E and T400

407059

- Includes:
- A Billet Steel Outer Sleeve
 - 8 Direct Clutches
 - 5 Intermediate Clutches

* Also Available: 3 CLUTCH INTERMEDIATE PACK 5 CLUTCH INTERMEDIATE PACK 6 CLUTCH INTERMEDIATE PACK



Others use smaller surface

area 4T80E clutches

Shown: Complete Drum Assembly Kit Part #407058

HIGH GEAR DIRECT DRUMS

ATI recommends the use of a bearing (ATI part #405701) in place of the OEM thrust washer to avoid damage to the aluminum direct drum. Consult your Sales Technician for more information.



ALUMINUM DIRECT DRUMS

CLUTCHES & STEELS INSTALLED WITH HL PISTON, TEFLON PUMP RINGS, 34 ELEMENT SPRAG AND RACE

6 CLUTCH 405724

WITH CAST PISTON, TEFLON PUMP RINGS, 34 ELEMENT SPRAG AND RACE 5

CLUTCH 405721 6 CLUTCH 405722

WITH BILLET PISTON, TEFLON PUMP RINGS AND INNER RACE ONLY

NO SPRAG OR OUTER RACE 6 CLUTCH

BILLET ALUMINUM DIRECT PISTON, .700

FOR 5 CLUTCHES 407084

STEEL DIRECT DRUMS

5 CLUTCH DIRECT, HIGH-LUBE CAST PISTON, HD SNAP RING, 34 **ELEMENT SPRAG, INNER RACE AND LIP SEALS**

(NO CLUTCHES INSTALLED)

405680

DIRECT, WITH HD SPRAG, HD SNAP RING, 34 ELEMENT SPRAG AND INNER RACE

(NO PISTON, CLUTCHES OR STEELS INSTALLED)

405681







Heavy Duty Band

High Energy Band

With the finest lining and adhesives available to insure performance and reliability, these bands play an important role in transmission operation.

Kevlar lining available for extreme duty applications.

INTERMEDIATE, HD COMPETITION LINED 405450 INTERMEDIATE, HD RED LINING 405451 REVERSE, HD COMPETITION LINED 405800

REVERSE, HD RED LINING

(FOR ALUMINUM CARRIER) 405810

4L80E OEM INTERMEDIATE HIGH ENERGY BAND 1999 AND UP

Can be used in T400 if used with #407655 405455

4I 80F OFM SERVO PIN KIT **OEM. 1999 AND UP**

Can be used in T400 if used with #405455

407655





WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm.

T400 Components

T400 GEAR SETS

Low gear sets increase the starting line ratio when launching. A car with a 4.10 rear gear and a standard low gear of 2.48 equals a 10.16 starting line ratio or, "SLR" (2.48 x 4.1). Utilizing the

2.75 gear set equals an 11.30 SLR (4.1 x 2.75). The new SLR 11.30 divided by the old low gear of 2.48 equals 4.54 - the new rear gear required to obtain the 11.30 SLR with the 2.48 low gear. Great for heavy street cars and big CID high torque motors that are RPM limited and are using a 3.73, 3.90 or 4.10 rear gear. The low gear

change will NOT change your trap RPM!

All gear sets have weight restrictions. Consult your Sales Technician.

2.10 LOW GEAR SET, HELICAL Installed in a steel carrier, 1500 HP MAX 404081

2.75 LOW GEAR SET, HELICAL Installed in a steel carrier, 1000 HP MAX 404088

2.75 LOW GEAR SET, STRAIGHT, 6 PINION 404275

2.48 OUTPUT CARRIER HELICAL, 5 PINION Lightened by 1.1 lb 404001

2.48 REACTION CARRIER, HELICAL, 5 PINION 404101C

1.48 REACTION CARRIER, HELICAL, 5 PINION Lightened by 1.2 lb 404101

CLUTCH PACKS

Replace those worn out or damaged clutch packs with a set of high quality clutches, frictions, steels!

S (.062) 405633*

405634

DIRECT

- 8 FRICTIONS (.062) 8 STEELS (.062) 7 FRICTIONS (.062) 7 STEELS (6 steels are .062 and 1 steel is .090)
 - Requires part #405370L.

3	FRICTIONS	6 STEELS	405635
5	FRICTIONS	5 STEELS (OEM qty)	405640

FORWARD

5	FRICTIONS	5 STEELS (OEM qty)	405320
5	FRICTIONS		405300

INTERMEDIATE

111	ILIXIVILDIAIL		
6	FRICTIONS	6 STEELS	405432
5	FRICTIONS	5 STEELS	405431
4	FRICTIONS	4 STEELS	405430
3	FRICTIONS	3 STEELS (OEM gty)	405420

* You must use an ATI Center Support and Severe Duty Drum with machine work for this quantity.

Individual Frictions & Steels

Price Each:

DIRECT FRICTION, SMOOTH (GREEN) DIRECT FRICTION, WAFFLE (GREEN)		405602	
FORWARD FRICTION, SMOOTH (TAN) FORWARD FRICTION, SMOOTH (TAN) FORWARD FRICTION, SMOOTH (GREEN) (HIGH ENERGY)	.078"	405302 405301 405301H	

FORWARD & DIRECT STEEL	.060" 405612
FORWARD & DIRECT STEEL (OEM SIZE)	.078" 405311
FORWARD & DIRECT STEEL (OEM SIZE)	.090" 405511

INTERMEDIATE FRICTION, SMOOTH (RED) .060 405405 INTERMEDIATE FRICTION, WAFFLE (GREEN) .070" 401404 INTERMEDIATE FRICTION, WAFFLE (GREEN) .078" 405401 INTERMEDIATE FRICTION, GROOVED (BLUE) .080" 405403. INTERMEDIATE FRICTION, SMOOTH (TAN) .084" 405402

INTERMEDIATE STEEL	.060" 405412
INTERMEDIATE STEEL	.075" 401403
INTERMEDIATE STEEL (OEM SIZE)	.100" 405411

ALUMINUM REACTION CARRIER

CARRIER ONLY (NO GEARS) 407070

800 HP MAX INCLUDES BAND 404020



#407070 Shown with #405810 red heavy duty band (sold separately)

CENTER SUPPORTS FOR T400

The upgraded center support for the Turbo 400 features a bronze bushing that helps eliminate sprag failure by supporting the direct drum on a bushing. It is highly recommended for all T400 applications.

Core or core fee required!

CENTER SUPPORT WITH OVERSIZED BRONZE BUSHING REPLACEMENT BUSHING, BRONZE, EXTRA THICK, 2 PC. SPLIT SNAP RING FOR UNDER CENTER SUPPORT







T400 Gomponents



300M 2-PIECE OUTPUT desian

> These new heavy duty output shafts feature a 2-piece design with an extended bearing surface. They are gun-drilled to save weight with no governor or speedometer support. A "must have" for your T400 when high horsepower meets heavy weight or rear gear is numerically low.

T400 STANDARD LENGTH 9.188" 406025 POWERGLIDE LENGTH 406025P 8.688" T400 4X4 LENGTH 6.920" 406025S T400 4X4 SHORTY 5.250" 406025SS

No speedo or governor supported!

4340 FORGED **OUTPUT SHAFTS**





WITH BUSHING 406027

* No governor supported!

T400 COOLER PRESSURE DUMP KITS EXTERNAL HI FLOW COOLER PRESSURE **DUMP KIT** Must be installed by ATI 402300 **COOLER PRESSURE** DUMP HOSE AND SOLENOID KIT For use with ATI Aluminum Valve Body 403182

OVERHAUL KITS



OVERHAUL KIT

Includes gaskets and seals. OEM style.

406299



OVERHAUL KIT

Includes gaskets, Teflon rings, bushing, seals and

406300



REBUILD KIT - FOR STREET / STRIP & RV

Includes frictions, steels, gaskets, Teflon rings, bushing, seals, filter and intermediate band

406310

SERVICE KIT

Includes fiber pan gasket, stainless filter and (2) o-rings (filter tube to case),



405011

T400 COMPONENTS



Heavy Duty Race

Teflon Rings for Pump and Center Support

SPRAG, LOW / REVERSE - ROLLER TYPE ('66 & UP) SPRAG, INTERMEDIATE HEAVY DUTY (1965 - 1971) 405500

34 ELEMENT OUTER RACE, ALL ROLLER AND ELEMENT, OEM

405530

TEFLON RING KIT FOR PUMP & CENTER SUPPORT

(SET OF 5)

BUSHING KIT (SET OF 8) 406400

7400 Valve Bodles and Brakes



Don't be fooled by cheap, copies of ATI's T400 Valve Body being sold at warehouses! Buy American-made quality!

WICKED QUICK® BILLET ALUMINUM TRANSBRAKE VALVE BODIES

Shift Direction	Shift Pattern	Low Band Apply	Transbrake Function	Clean Neutral	Part #
	PRN123	NO	1ST ONLY	NO	403091
	PRN123	NO	1ST & 2ND	NO	403085
REVERSE MANUAL	P(RN)123N	NO	1ST & 2ND	YES	403085CN
	P(RN)123N	YES	1ST ONLY	YES	403091CN
	PRN123	YES	1ST ONLY	NO	403087
FORWARD	PRN32 2-SPEED ONLY	NO	1ST & 2ND	YES	403086

*Clean Neutral valve bodies require different shifter. Contact your Sales Tech.

See page 43 for available shifters.

- · Direct bolt-on replacement
- Fully 5 Axis CNC-machined
- · Ultra fast fluid release brake
- Minimum flow restriction passages

COMPONENTS

SOLENOID ASSEMBLY Assembled & ready to use! 403099 (Includes solenoid, adapter, valve spring, valve block)

 SOLENOID, NO ADAPTER, WITH NUTS
 941030M

 SOLENOID WITH ADAPTER
 403480

 SEPARATOR PLATE
 403092

 GASKETS (Require 2 gaskets per valve body)
 403222

4.2 LBS!

MAAAA

COMPU-FLOW® VALVE BODIES AND TRANSBRAKES

COMPU-FLOW TRANSBRAKES

REVERSE MANUAL, OEM BASED (Internal style solenoid) No engine braking 403080*

* Very limited availability - please call your Sale Technician.

SOLENOID W/ADAPTER FOR

COMPU-FLOW BRAKE 403621 SOLENOID ONLY FOR #403080 941011 ADAPTER ONLY FOR #403080 403620

MANUAL VALVE BODIES Full manual gear selection.

REVERSE MANUAL, OEM BASED No second gear engine braking Not recommended for street use!

403200

*Valve body to case years

STEEL, FWD MANUAL, OEM BASED

ENGINE BRAKING IN LOW AND 2ND GEAR 403300

For transbrake buttons, see page 45.

STREET/STRIP VALVE BODIES

Firm, noticeable shifts with full automatic shifting.

STEEL, FWD AUTOMATIC, OEM BASED

VALVE BODY GASKETS

REVERSE PATTERN (3 SETS) 403220
MANUAL / AUTO & FORWARD PAT. (3 SETS) 403230
TRANSBRAKE (3 SETS) 403250

Repair services & wet testing are also available for ATI Valve Bodies.

PASS-THROUGH TRANSBRAKE CONNECTOR

Double end spade terminals allow for wire to pass from inside the transmission case to the outside. For Powerglide and T400, Lock-up.

Includes o-ring. Available in black and red.

BLACK CONNECTOR 940340B RED CONNECTOR 940340R



Always remember to soak clutches and bands for at least 30 minutes prior to installation. Soaking allows the friction materials to be fully impregnated with oil preventing glazing while adding to the life of the friction material.

E-QUICK™ ELECTRONIC SHIFT BILLET ALUMINUM VALVE BODIES



Great for racers who can't use an air shifter and need computer controlled shifting!

403100

- Reverse manual, PRN123
- For high performance applications with Low Gear Band Apply
- Provides repeatable computer controlled error free shifting for consistent performance every run (Controller not required.)

REV. MAN. VALVE BODY 403070

BILLET ALUMINUM VALVE BODY FOR STOCK ELIMINATOR

SAFETY REVERSE MANUAL, CLEAN NEUTRAL P(RN)123N WITH BAND APPLY

403062CN

NO TRANSBRAKE!

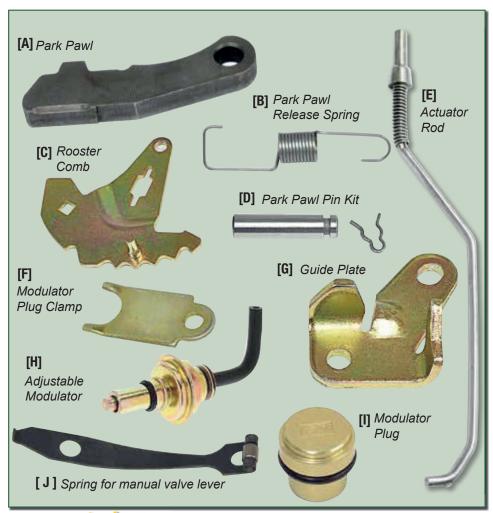


WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm.

T400 Accessoriles

T400 SMALL PARTS

Don't let a 40 year old small part ruin your brand new racing transmission! ATI now offers new, hard-to-find small parts for your next T400 transmission build. These new parts will save you from having to reuse, or look for these commonly worn out parts in your performance T400 builds. All parts are exact or better OE style replacements and will also work with OE mating parts and competition-type shifters with no modifications to the case.





- [A] PARK PAWL, BILLET STEEL 407810
- [B] PARK PAWL RELEASE SPRING 405746
- [C] ROOSTER COMB KIT 402110
- D] PARK PAWL PIN KIT 405742
- [E] PARK PAWL ACTUATOR ROD... 402113
- [F] HOLD DOWN CLAMP FOR MODULATOR PLUG 970211
- [G] PARK PAWL GUIDE PLATE 402114
- [H] ADJUSTABLE MODULATOR 403390
- [I] ALUMINUM PLUG W/ O-RING 407010
- J] SPRING, MANUAL VALVE LEVER



Shift shafts in T400 transmissions can become corroded in harsh environments. This direct replacement piece is yellow zinc plated for maximum corrosion protection. Includes serrated flange nuts for improved holding capacity.

402100M

UNIVERSAL SHIFT LEVER

The ATI Universal Lever is designed for use on aluminum Powerglide and T400 transmissions without the throttle lever and shaft. It is a two piece lever rather than the usual one piece lever. It has 4 holes for the cable swivel so that it can be used with B&M, Turbo Action or Hurst shifters.

UNIVERSAL SHIFT LEVER FOR T400 AND PG

202101

LEVER , ADJUSTED FOR T400 AND PRECISION SHIFTER

202101B





T400 Accessories

See pages 40-45 for additional accessories

DEEP PANS

ATI Transmission pans are key to the proper function of your transmission. While the stock pan holds adequate fluid for many uses, the aluminum deep pan holds up to two quarts more fluid for high performance use and is far stronger than a stock pan. For added efficiency, the Moroso pan is half the weight of a cast pan and features "anti-slosh" baffles.

The ATI/Moroso Deep Metal Pan for the T400 and T400 SuperCase features a one-piece billet rail to ensure leak free sealing. Features two 1/8th ports for sensor locations, one drain plug on the front to allow the drain to work at the case's natural angle, trimmed rail flanges, and a skid plate on the bottom. For those cars with stubborn cross members, the pan has a rear cut-out to provide maximum clearance. Installation hardware included.

 ATI NOTCHED DEEP PAN
 (3.75 LBS)
 403612

 DEEP SHEET METAL PAN
 (4.45 LBS)
 403610

 CAST ALUMINUM DEEP PAN
 (8.40 LBS)
 403500

 PAN GASKET
 403550

 COMETIC PAN GASKET
 403551











4165E / 4185E Transmissions



The 4L65E and 4L85E transmissions, the later cousins of GM's first automatic overdrive transmission, the 700R4, are built with quality ATI components to handle the abuse of race competition!

<u>Ge</u>	<u>earing</u>
Example: 4.10 rear gear,	26" tall tire=2400 RPM @ 65
700R4 / 4L65E 1st	4L85E 1st

TRANSMISSION PACKAGES

4L65E		
STREET ROD PACKAGE (55	0 HP MAX!)	701803*
STREET ROD PACKAGE (55	50 HP)	
WITH TRANS CONTROLLER		701804*

(Optional 2.10 low gear, 6 pinion, straight cut gears for over 1500 HP)

701805* STREET ROD PACKAGE (700 HP MAX!) STREET ROD PACKAGE (700 HP) WITH SIMPLE SHIFT (EFI) 🕏 701806* ♦ For carb applications, must use #705501 tps sensor unit STREET/STRIP PACKAGE (1000 HP MAX!) 701807* STREET/STRIP PACKAGE (1000 HP) WITH TRANS CONTROLLER + 701808* ♦ For carb applications, must use #705501 tps sensor unit STREET/STRIP PACKAGE (1500 HP MAX!) 701817* STREET/STRIP PACKAGE (1500 HP)

*See page 87 for more information on Street Rod Packages. No core charge, crate included.

EXTENSION HOUSING WITH ROLLER B

FOR 4L80 AND 4L85 701935 Only works with ATI 300M Output Shaft

(#705241)



INPUT HOUSING KIT WITH **HEAVY DUTY INPUT SHAFT**

A weak OE backing plate can flex during clutch apply creating uneven heat build-up in the clutch pack's limited space. This new housing kit allows for a taller clutch pack anchored in place by a stronger backing plate making it the only way to increase clutch capacity and protect against destructive heat. Ensures maximum durability and protection against failure in high hp, high pressure applications. Fits 300mm non-reluctor 4L60E, 4L65E and 4L70E units.

INPUT HOUSING KIT WITH HD INPUT SHAFT

702200



701818*



973012

4L80E / 4L85E Components

ADAPTER RINGS FOR ATI BELLS TO 4L65E

Allows for the use of any of ATI's Bell Packages - including the 2JZ!

ADAPTER RING - ATI BELL TO 4L80E / 4L85E Case and pump machine work required!

915137

ADAPTER RING - ATI BELL TO 4L65E

915139

INTERMEDIATE BAND

OEM INTERMEDIATE HIGH ENERGY BAND, 1999 AND UP Can be used in earlier models and T400 if used with #407655

405455

SHAFTS

INPUT SHAFT, VASCO - 4L80E / 4L85E, 2000HP MAX 705310 INTERMEDIATE/MAIN SHAFT, VASCO - 4L80E / 4L85E, 2000HP MAX 705311 2-PIECE OUTPUT SHAFT - OEM LENGTH 705240

2-PIECE OUTPUT SHAFT - 400 LENGTH

(1.5" LONGER THAN OEM) 705241

When used with ATI's heavy duty cast aluminum roller bearing tail housing (part #701935) it makes the 4L80 trans the same length as a T400 so the trans can be swapped while still using the same drive shaft!

4L80E / 4L85E OVERHAUL KIT

GASKETS AND SEALS, 4L80E/4L85E 706510

4L80E FILTER

FILTER, 4L80E 703506

SERVO PIN KIT

OEM SERVO PIN KIT, OEM, 1999 AND UP 407655

Can be used in earlier models and T400 if used with #405455

Intermediate Band Intermediate / Main Shaft Input Shaft 300M Output Shaft







4L80E RINGS AND SEALS

TEFLON RING KIT, 1991 AND UP 703507 Kit contains 17 assorted rings including 2 types for center supports to be used as needed for the application.

BUSHING KIT, 1997 AND UP, COMPLETE 406420

PUMP BUSHING, WIDE VERSION .700", 1997 & UP 703511

FRONT PUMP SEAL, 1991 & UP 703512



Teflon Ring Kit



Wide Pump Bushing





4160E / 4165E / 4185E Components



Shift Kit

The latest breakthrough in electronic overdrive transmission control!









"Simple Shift" Trans Controller & Carb Kit



SHIFT KITS FOR 4L60E, 4L65E AND 4L70E

This Shift Correction Package offers regular and heavy duty applications in one package. The Superior 4L60-E kit helps prevent premature wear of the forward sprag. Improves overall performance and shift quality. Converts lock-up to an on/off system to help stop the TCC slippage code. Fits 4L60E, 4L65E and 4L70E. Servo not included.

SHIFT KIT FOR 1998 & UP FOR 4L60E, 4L65E, 4L70E

703213

SIMPLE SHIFT TRANS CONTROLLER

Laptops or hand-held tuning devices are not required to completely control shift points (raise or lower when your transmission shifts), shift firmness (change from soft to hard to suit your driving style), and torque converter lock-up (lock-up sooner for better fuel economy). All parameters are simply adjusted with easy-to-use dials on the end of the Simple Shift unit.

Complete control of how and when your transmission shifts is at your fingertips:

- Shift Points raise or lower when your transmission shifts
- Shift Firmness change from soft to hard to suit your driving style
- Torque Converter Lockup lockup sooner for better fuel economy

Simple Shift also comes with complete diagnostic capabilities and a full wiring harness tailored to your specific transmission.

PCS TRANSMISSION HARNESS, 4L60/4L65E PCS TRANSMISSION HARNESS, 4L80/4L85E	705514 705515	
4L60 /65 PCS "SIMPLE SHIFT" TRANS CONTROLLER WITH WIRE HARNESS FOR CARBURETED MOTORS	705505	
4L60 /65 PCS "SIMPLE SHIFT" TRANS CONTROLLER WITH EFI WIRE HARNESS	705506	
4L80 /85 PCS "SIMPLE SHIFT" TRANS CONTROLLER WITH WIRE HARNESS FOR CARBURETED MOTORS	705507	
4L80 /85 PCS "SIMPLE SHIFT" TRANS CONTROLLER WITH EFI WIRE HARNESS	705508	
SIMPLE SHIFT HAND HELD TUNER WITH CABLE	705520	

TRANS CONTROLLER

The Universal Automatic Transmission Controller by Powertrain Control Solutions, LLC. is a fully programmable transmission control system. Through a friendly PC Windows interface, users are able to program transmission settings based on speed, engine load, engine speed and other parameters. This powerful unit allows users to control every type of electronic automatic transmission and is available for ATI's 4L65E, 4L80E and 4L85E transmissions.

705500
705501
705502
705509
705511

700R4 / 4L65E / 4L85E Components

SERVO PISTON FOR 700R4 & 4L65E

Servo Pistons for the 700R4 and 4L65E firm up the 1-2 and 3-4 shifts. 6061 T6 aluminum.

SERVO PISTON FOR 700R4 - 4L65E (4TH GEAR) SERVO - CORVETTE STYLE. 700R4 - 4L65E

705035 705030

700R4 UNIVERSAL TV CABLE

UNIVERSAL TV CABLE

702050



Universal TV Cable Part #702050



This hardened, heavy duty shell replaces the weak OEM Sun Gear Shell. Fits 700R4, 4L60E, 4L65E. Includes specially designed washer.

HEAVY DUTY SUN GEAR SHELL 705040

Due to the nature of this component. ATI recommends it be replaced on every rebuild!



Heavy Duty

Sun Gear Shell

TRANSMISSION PANS

700R4 / 4L60E / 4L65E / 4L70E DEEP PAN 703500

4L80E / 4L85E DEEP PAN, CAST ALUMINUM 703505

4L80E & 4L85E DEEP PAN, MOROSO SHEET METAL Includes external tube and hardware 703525

REPLACEMENT PAN GASKET FOR #703500

REPLACEMENT PAN GASKET FOR #703505 AND 703525, FIBER 703515

4L65E Deep Pan for 4L80E / 4L85E 10.75 LBS

> Moroso Deep Sheet Metal Pan for 4L85E

> > 5.10 LBS



HEX VENT

1/8" NPT and sintered bronze used in air shifter solenoid and transmission catch can.

960011



Bolts to front of transmission pan. 707611





GL80E / 8L90E Components

In late 2005, General Motors introduced the 6L80E six-speed automatic transmission. Featuring clutch to clutch shifting, it eliminated the one-way clutches used in earlier transmissions. Its eight-speed successor, the 8L90E was introduced in 2014. ATI is now developing components to upgrade your 6 and 8 speed transmission!





8L90E Vasco Input Shaft



8L90E Master Overhaul Kit



1-2-3-4 HD Piston

Backing Plate



8L90E VASCO INPUT SHAFT

8L90E INPUT

704000

8L90E FILTER

OEM FILTER REPLACEMENT 704560

8L90E BEARING FOR DRUM



8L90E Filter

8L90E MASTER OVERHAUL KIT

Complete rebuild kit that includes filter, all seals and rings as well as Raybestos' upgraded friction components and parts manufactured with the unique blend of GPZ high energy fibers for ultimate stress and high durability.

8L90E REBUILD KIT 706520

6L80E / 6L90E UPGRADE KIT

Includes piston, piston kit, backing plate, pump slide spring, seal kit, valve kits and boost and zip kit.

1-2-3-4 HEAVY DUTY PISTON	710001
4-5-6 HEAVY DUTY CLUTCH APPLY PISTON KIT	710002
BACKING PLATE	710003
PUMP SLIDE SPRING	710004
ZIP KIT (COMPLETE KIT)	710011

ZIP KIT COMPONENTS

CENTER SUPPORT SEAL KIT	710005
CLUTCH BOOST VALVE	710006
TCC REGULATOR VALVE KIT	710007
CONVERTER FEED LIMIT VALVE	710008
PRESSURE REGULATOR & BOOST VALVE	710009
AFL VALVE	710010

GPZ FRICTION MODULE KIT

FOR 10L80, 10L90 / 10R80, 10R90

702100

HDXTREME™ CLUTCH & FRICTION KITS

Massive amounts of holding capacity for your 8L90E transmission! Increased clutch counts in all positions by as much as 40%! Billet steel, American Made, pressure plates, with updated high performance frictions and steels.

Coming soon currently in vehicle testing!





WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm.

Street Rod Packages Save money with package pricing!

Save money when you take advantage of these great transmission/converter packages from ATI! Choose from several applications that include one of ATI's Street/ Strip transmissions, a Streetmaster Torque Converter, transmission cooler, a "Trick Stick" locking dipstick and tube and, on non-electronic units, a case of ATI's Super F™ automatic transmission fluid! Other components and a variety of options are also available.



Credit may be obtained for the return of a good core on the

Forward pattern automatic function only

TRANSMISSION 351000 HIGH PERF. CONVERTER 408330/40 POLYURETHANE TRANS MOUNT 206621 TRICK STICK DIPSTICK & TUBE 356490 COOLER WITH INTEGRAL FAN 925139 **COOLER INSTALLATION KIT** 925132 SUPER F ATF (CASE/12 QT BOTTLES) 100001-12 **CRATE FEE**

TOTAL PACKAGE IF PURCHASED SEPARATELY

PACKAGE PRICE

OPTION #1 - STEEL DRUM W/HD 36 ELEMENT SPRAG 355682 **OPTION #2 - HD TORSIONAL INPUT SHAFT** 357052 **OPTION #3 - DEEP CAST ALUMINUM PAN** 353500

CORE CHARGE

Forward pattern automatic function only

#351800

TRANSMISSION 401000 HIGH PERF. CONVERTER 408330/40 POLYURETHANE TRANS MOUNT 206621 TRICK STICK DIPSTICK & TUBE 406490 COOLER WITH INTEGRAL FAN 925139 COOLER INSTALLATION KIT 925132 SUPER F ATF (CASE/12 QT BOTTLES) 100001-12 CRATE FFF **CORE CHARGE**

TOTAL IF PURCHASED SEPARATELY

PACKAGE PRICE #401800

OPTION #1 - HD CENTER SUPPORT 405471 **OPTION #2 - HD TORSIONAL INPUT SHAFT** 406000 OPTION #3 - STL. DIR DRUM W/HD 34 ELE. SPRAG 405681 **OPTION #4 - DEEP CAST ALUMINUM PAN** 403500

Forward pattern automatic function only

TRANSMISSION KIT INCLUDES:

- 4L65E TRANSMISSION*
- HIGH PERFORMANCE 10" LOCK-UP CONVERTER
- POLYURETHANE TRANS MOUNT
- TRICK STICK DIPSTICK & TUBE
- COOLER WITH INTEGRAL FAN
- COOLER INSTALLATION KIT

CRATE FEE



PACKAGE PRICE (NO SHIFT CONTROLLER) #701803 #701804 **PACKAGE W/ SIMPLE SHIFT**

OPTION #1 - DEEP CAST ALUMINUM PAN	703500
OPTION #2 - SIMPLE SHIFT TRANS CONTROL KIT (CARB)	705505
OPTION #3 - SIMPLE SHIFT TRANS CONTROL KIT (EFI)	705506
OPTION #4 - PROGRAMMABLE TRANS CONTROL KIT (EFI)	705509

T350 and T400 Kits

Forward pattern automatic function only

TRANSMISSION KIT INCLUDES:

- 4L85E TRANSMISSION³
- HIGH PERFORMANCE 10" LOCK-UP CONVERTER WITH BILLET COVER (#708338)
 • POLYURETHANE TRANS MOUNT
- TRICK STICK DIPSTICK & TUBE COOLER WITH INTEGRAL FAN
- COOLER INSTALLATION KIT
- · CRATE FEE

PACKAGE PRICE (NO SHIFT CONTROLLER) #701805 PACKAGE W/ SIMPLE SHIFT (EFI) #701806* For carb applications, must use #705501 TPS sensor unit

OPTIONAL DEEP CAST ALUMINUM PAN

703500

HIGH HP 4L85E PACKAGE - RATED TO 1000 HP

- 10" BILLET COVER SINGLE DISC CONVERTER
- 300M INPUT AND MAIN SHAFT BILLET CLUTCH HUB
- EXTRA CLUTCHES IN 3RD GEAR HIGH ENERGY CLUTCH MATERIAL
- DEEP CAST PAN

PACKAGE PRICE (NO SHIFT CONTROLLER) PACKAGE PRICE (WITH SIMPLE SHIFT EFI) #701808*

For carb applications, must use #705501 TPS sensor unit

HIGH HP 4L85E PACKAGE - RATED TO 1500 HP

- SFI 30.1 CHEVY BELL WITH ADAPTER INSTALLED
- 10" BILLET COVER TRIPLE FRICTION CONVERTER
- VASCO INPUT AND MAIN SHAFT
- BILLET CLUTCH HUB
- BILLET ALUMINUM PISTONS
- BEARING ROLLER CASE
- 300M OUTPUT DEEP CAST PAN

PACKAGE PRICE (NO SHIFT CONTROLLER) #701817 PACKAGE PRICE (W/PCS SHIFT CONTROLLER) #701818

OPTION #1 - SIMPLE SHIFT TRANS CONTROL KIT (CARB) 705507 OPTION #2 - SIMPLE SHIFT TRANS CONTROL KIT (EFI) 705508 OPTION #3 - PROGRAMMABLE TRANS CONTROL KIT(EFI) 705511 OPTION #4 - SIMPLE SHIFT HAND HELD TUNER WITH CABLE 705520 OPTION #5 - 2.10 6 PINION STRAIGHT CUT GEAR SET

OPTION #6 - TRANSBRAKE FULL MANUAL VALVE BODY

*For 4L65E and 4L85E, a transmission pressure and temperature gauge must be installed or warranty is void

Option prices are valid only for factory installed parts by ATI Technicians on-site. Price does not include installed option prices if ordered or shipping charges.



Torqueille Transmissions

Long thought of as the "mainstay" of Chrysler vehicles, 3-speed Torqueflite transmissions have been powering vehicles since 1956 through the 1990's. For heavy duty applications, Torqueflites have withstood the test of time and provided winning performance race after race.





J.C., BEATTIE, JR. - FS/C NHRA Stock Eliminator - 9.315 @144MPH at 3250 lbs ATI Transmission, Converter, Super Damper & Super F ATF-equipped

TF-727 COMPETITION TRANSMISSIO

Reverse Manual Competition for 273-360 Engine

Reverse Manual Competition for 361-440 Engine

Reverse Manual Competition with A&A Pro Brake*

*Specify small block or big block case

TRANSMISSION TO BLOCK **SPACER FOR 904**

This .125" thick spacer allows the use of a standard converter for a 904 bell to New Gen 5.7, 6.1 HEMI

915646



NOTE! All 3-speed (non-Powerglide) transmissions require either a like-kind core be supplied or a unit specific core fee be paid. All 4WD transmissions require the actual core be supplied for preparation. (See page 98.)

904 LOW SPRAG **ASSEMBLY**

This new rear (low) clutch for the TF-904 is a 1000 ft/lb element clutch that provides 800% more contact area than

the conventional roller clutch. It is retained in the case by three 1/4" dowels and four 1/4" shoulder bolts. These bolts act as dowels to retain the outer race to the case.

Professional installation required

1964-1973 SPRAG, 10 ROLLERS, 4.710 OD

1974-1987 SPRAG, 10 ROLLERS, 4.810 OD

905321* 905320

*Special order item consult your Sales Technician

After having your car in reverse or neutral, be sure to "roll" your car forward 12" - 18" before leaving the starting line. This will ensure that the sprag is fully engaged and minimizes failure.

Torqueflite Warning:

All Torqueflite transmissions must have an SFI-approved transmission shield mounted prior to installation or operation!



Spring & Roller Kit Part #725350

SPRING & ROLLER KIT FOR OVERRUN CLUTCH

INNER RACE FOR OVERRUN CLUTCH 725330*

* QUALITY USED OEM COMPONENT.

SPRING & ROLLER KIT FOR OVERRUN CLUTCH 905350



WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm.

Torqueillie Components



INTERMEDIATE, KEVLAR, RIGID 725400

INTERMEDIATE, RED LINING, RIGID

INTERMEDIATE HEAVY DUTY ('62 & UP) KEVLAR, FLEX 725400F

REVERSE, KEVLAR 725800

INTERMEDIATE, RED LINING, WIDE 905399

INTERMEDIATE, RED LINING

REVERSE, HEAVY DUTY KEVLAR, SOLID .. 905800





FRICTION - FWD SMOOTH (TAN) 065" (1)

FRICTION - DIRECT WAFFLE (TAN) .094" (1)

STEELS - DIRECT / FORWARD . 068" (1)

TF-904

FRICTION - FORWARD, SMOOTH (GRAY) .065" (1)

FRICTION - DIRECT, WAFFLE (TAN) .088" (1)

FRICTION - DIRECT / FORWARD WAFFLE (BLUE) .064" (1)

STEELS - DIRECT / FORWARD .068" (1) 905211

LIGHTWEIGHT ALUMINUM PARTS FOR TF-904

ALUMINUM PARK GEAR (#904206) WITH GOVERNOR SUPPORT Includes spacer 904204

ALUMINUM PARK RING SPACER 904205



Lose the weight in vour 904!

Aluminum Governor Support

INPUT SHAFT 27 SPLINE, VASCO 904200

3 PC TORRINGTON STYLE **OUTPUT SHAFT BEARING KIT** 904207



3 Piece Output Shaft Bearing Kit

ALUMINUM NEUTRAL SAFETY SWITCH

ALUMINUM NEUTRAL SAFETY SWITCH

For 727 & 904 940121

940121E

ELIMINATOR PLUG

Input Shaft



Aluminum Neutral Safety Switch Eliminator Plug eliminates the OEM switch that usually leaks.

ALUMINUM DIRECT DRUM 6 CLUTCH 904202

60. Call for information.

NOTE! Includes a roller bearing. Inner race #983048 required. This drum does not fit the OEM pump back. Must hold pump half machine back of stator where inner race will be installed. ATI can perform this for

ALUMINUM FORWARD DRUM 5 CLUTCH 904201

ALUMINUM REACTION DRUM 904203







REVERSE WOUND DIRECT DRUM SPRING

904208

Aluminum Reaction Drum



Torqueillie Components

COMPU-FLOW® TRANSBRAKES

Transbrakes lock your race car on the starting line for hard, consistent launches. The Torqueflite Transbrake is a Safety Brake which requires the transbrake button be pushed to engage reverse.

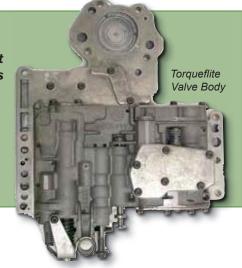
For transbrake buttons, see page 45.

TF-727 REVERSE PATTERN, SAFETY MRT PRO START A & A TRANSBRAKE

723080

This valve body has low band gear apply

Repair services and wet testing are also available for ATI Valve Bodies. Consult your Sales Tech.





RINGS-SEALS-GASKETS - COMPONENT

RING KIT, TF-904 (1968-1979)	905000
CHROME INPUT SHAFT RING, TF-727 (1967-UP) (1)	725011
FRONT PUMP STATOR RING (1971 & UP)	725021
SEAL KIT FOR FRONT PUMP, TF-727	725100
FRONT PUMP SEAL, TF-727	725130
FRONT PUMP SEAL, TF-904	905130
O-RING - FRONT PUMP TO CASE, TF-727	725110
O-RING, FRONT PUMP TO CASE, TF-904	905110
GASKET - FRONT PUMP TO CASE, TF-727	725120
GASKET - FRONT PUMP TO CASE, TF-904	905120
THRUST WASHER FOR FORWARD DRUM (.061)	725265



BUSHINGS

TF-727 FRONT PUMP, BABBIT 725140 TF-904 FRONT PUMP, BABBIT 905140



OVERHAUL AND REBUILD KITS

OVERHAUL KIT - RUBBER & PAPER ONLY ('71 - UP) 726299



LARGE BRASS, TF-727 (1966 - 1997) 723535 SMALL DACRON, TF-727 723540



TRANSMISSION PAN GASKETS

TF-904, PAN GASKET	903550
TF-727, PAN GASKET	723550



Running a high horsepower engine?

If you are running a turbocharged or high horsepower engine, consider using ATI's new 30 weight Max Duty Super F ATF. It's a 100% mPAO based synthetic and provides better lubrication than straight hydraulic oil. Great for Hyrdamatics, Powerglides, C-4s, C-6's and Torqueflites!





Ford C-4 & C-6 Components

INPUT SHAFT FOR C-4

24 SPLINE TRANSMISSION, 26 SPLINE **CONVERTER ('71-'86)**



Identifying the correct input shaft for your C-4:

1964-1969: 26 SPLINE TRANS 1964-1969: 24 SPLINE TRANS

24 SPLINE CONVERTER 24 SPLINE CONVERTER

EARLY - .788 FOR RESTORATION ONLY - MILD PERFORMANCE 1970 ONLY: 26 SPLINE TRANS

26 SPLINE CONVERTER

1971-UP: 24 SPLINE TRANS

26 SPLINE CONVERTER

STARTER BLOCK PLATE

Protect your expensive starters, flywheels and torque converters with a block plate that ensures perfect starter/flywheel alignment and correct torque converter back spacing. Ventilation holes are provided to ensure adequate air circulation. Manufactured from .060 steel and gold irradiated, a removable starter spacer provides for exact starter positioning to prevent starter kick out and flywheel damage on either 157 or 164 tooth flywheels.

915116

For Ford 289-351 **Engines**

MANUAL LEVER SEAL

MANUAL SHIFT CONTROL LEVER SEAL 973056

FRONT PUMPS SEALS

C-4 / C-6 - SEAL FOR FRONT PUMPS 645130

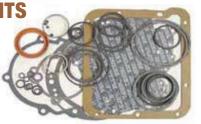


OVERHAUL KITS

C-6 SERVICE KITS **GASKETS AND FILTER** (1976 - 1996)

606359

Does not fit truck or 4 wheel drive



Seals and Mounts

WHEEL BEARING SEALS

U.S. Patent #7,021,431

Eliminate the time consuming task of removing pressed-in wheel bearing seals without damage and the added cost of having to replace them. ATI's fully CNC-machined

aluminum adapter replaces the seal removed when repacking your wheel bearings. Can be installed and removed with only your fingers.

The adapter houses an inexpensive, easy-to-replace o-ring, Smalley brand snap ring, and CR Viton seal. The OD of the adapter is the same size as your current seal and the o-ring acts as the seal for the inner diameter of your hub. Adapters are available for 2" spindles.

COMPLETE ADAPTER & SEAL FOR 2" SPINDLE 150	006
HOUSING 150	007
SNAP RING ADAPTER HOUSING FOR 2" SPINDLE 150	800
VITON SEAL 150	009
SNAP RING 150	010

BRAKE CALIPER MOUNTS

Eliminate hours of wasted time caused by adjusting your brake calipers! Made from billet aluminum, these mounts bolt the caliper at the correct angle to the axle snout reducing the need for shims. Turn a 4 hour job into 30 minutes!

Available for any rear end with bolton cambered or straight snout 8-bolt hub. Snout must be shortened by .100" or track will be wider. Made to fit .810 thick, 11" rotors in five degree choices.



0.5° MOUNT	150020-0.5
1.0° MOUNT	150020-1.0
1.5° MOUNT	150020-1.5
2.0° MOUNT	150020-2.0
2.5° MOUNT	150020-2.5



Automatic Transmission Fluid



Type F ATF

ATI COPO Camaro

Improves ETs and Round-to-Round Consistency!

Superior Transmission Protection

- √ True "Type F" Friction Chemistry
- √ Faster Clutch Engagement
- **✓** Firmer Shifts
- ✓ Lower Temperature Base
- √ Foam Inhibiting
- ✓ Fully Synthetic For Long Life

20 Weight Super F

We've track-tested Super F[™] to be highly effective in Powerglides, Turbo-Hydro 350 and 400, Torqueflite 727 and 904, as well as Ford C-4 and C-6 automatics. Super F[™] is great for any non-electric transmission. There are a multitude of reasons why ATI's new Super F[™]

synthetic ATF is the BEST fluid for your automatic transmissions. Super F can also be used in high performance street applications, and is excellent for towing use. It can be mixed with petroleum-based ATF without harm, but obviously the higher the percentage of Super F in the mix, the better the performance and reliability will be.

	Part #	
QUART BOTTLE	100001	
QUART BOTTLE, CASE OF 12	100001-12	
GALLON BOTTLE	100004	
GALLON BOTTLE, CASE OF 4	100004-4	

30 Weight Max Duty Super F

The new 30 Weight Max Duty Super F is for large displacement, turbocharged or +2,000 HP engines - including off-road use and monster truck use. 100% mPAO based synthetic, it features heavier viscosity for less thermal break down, cooler temps and better converter lock-up over our 20 Weight Super F. Recommended for use in GM Powerglide, T350, T400, Chrysler TF727, TF904, Ford C-4, C-6 and other non-electronic transmissions.

	Part #	
QUART BOTTLE	100021	
QUART BOTTLE, CASE OF 12	100021-12	
GALLON BOTTLE	100024	
GALLON BOTTLE, CASE OF 4	100024-4	

"ATI's Max Duty Super F fluid improved our E.T. and MPH. It's the fluid that won't get you hot!"

Chris Rini - 3.63 @ 206 mph PDRA Pro Nitrous racer - 2 x NMCA Pro Street and Big Dawg

Champ and Extreme Outlaw Pro Mod Piedmont track record holder

8 Weight Super F Ultra Low Viscosity

ATI's new 8 Weight Ultra Low Viscosity Super F is perfect for low horsepower, heads up racing and qualifying runs. This 100% mPAO based synthetic, is recommended for use in GM Powerglide, T350, T400, Chrysler TF727, TF904, Ford C-4, C-6 and other non-electronic transmissions.

_	1	
	All	

	Part #	
QUART BOTTLE	100010	
QUART BOTTLE, CASE OF 12	100010-12	



Lubricants ~ Racing Oils

Note! All Driven Racing Oil products are available from ATI. Part #s highlighted in yellow are normally in-stock.

RACE ENGINE OILS

SYNTHETIC	NTHETI	C
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O I I I I I I I I I I I I I I I I I I I			
JGD - XP0 - 0W5	quart	100406	
JGD - XP1 - 5W20	quart	100006	
JGD - XP10 - 0W10	quart	103306	
JGD - XP2 - 0W20	quart	100206	
JGD - XP3 - 10W30	quart	100306	
JGD - XP9 - 10W40	quart	103206	
JGD - XP6 - 15W50	quart	101006	

SEMI-SYNTHETIC

JGD - XP5 - 20W50 a	uart 10090	6
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PETROLEUM

JGD - XP4 - 15W50	quart	100506
JGD - XP8 - 5W30	guart	101906

LS30 - FOR HIGH PERFORMANCE LS ENGINES

JGD - LS30 - 5W30 quart 102906

FR20 - FOR HIGH PERF. FORD MODULAR ENGINES

JGD - FR20 - 5W20 quart 103006

HIGH PERFORMANCE OILS

SYNTHETIC BLEND

JGD - GP1 - 0W20	quart	119206
JGD – GP1 – 10W30	quart	119306
JGD - GP1 - 20W50	guart	119506

HOT ROD PERFORMANCE OILS

PETROLEUM

JGD – HR1 – 15W50	quart	102106
JGD - HR2 - 10W30	quart	102006
JGD - HR5 - 10W40	quart	103806
SYNTHETIC		
JGD - HR3 - 15W50	quart	101606
JGD - HR4 - 10W30	quart	101506
JGD - HR6 - 10W40	quart	103906

DIRECT INJECTION OIL

JGD -	- DI40 - 0\	N40	quart	118406
JGD -	- DI30 - 5\	N30	duart	118306

BREAK-IN OILS

JGD – BR – 15W50	quart	100106
JGD - BR30 - 5W30	quart	101806
JGD - BR40 -10W40	quart	103706

GEAR BREAK-IN OIL

An ultra lightweight gear oil developed specifically for stock car qualifying. It also provides race proven durability in open wheel competition. It can also be used in transmissions and spiral bevel gear boxes.

JGD - GBO -80W90 quart 102330

QUALIFYING GEAR OIL

JGD – QUALIFYING quart 101130

SUPER SPEEDWAY GEAR OIL

This 75W-85 synthetic gear oil provides race proven durability and dyno proven power gains from reduced friction and parasitic drag. It can be used in quick change style rear ends and drag race applications.

JGD - SPEEDWAY - 75/85 quart 100830

ATI proudly carries many of the DRIVEN® Racing Oils formulated by Joe Gibbs Racing. Driven Oils offer three main types of oils for Street Performance, Hot Rod, Competition Race and Small Engine/Powersport applications as well as specialty oils, cleaners and much more.











Race Fuels

One Ethanol® fuels are derived from the purest ethanol base stock made in America! Twenty-five years of biofuel experience, precision equipment, and certified standards ensure you will always receive perfect and consistent product every time you open a new container of One Ethanol®.

PRODUCT R

High Powered Forced Induction, Naturally Aspirated, and Nitrous

Ethanol Content: Over 85%Effective Octane: 117+Street Legal: NoLeaded: No

One Ethanol® "R" is a specially formulated ethanol blend intended for ultra high performance racing engines. R was designed to be used in forced induction, nitrous, and N/A engines requiring race fuels with an octane rating of 116 or higher. R has powered drag radial race cars with small displacement engines running 6 second 1/4 mile times at over 200 MPH.



5 GALLON	100902	
54 GALLON	100903	

PRODUCT S

Forced Induction, Naturally Aspirated, and Nitrous

Ethanol Content: 85%Effective Octane: 112Street Legal: NoLeaded: No

One Ethanol® "S" is high performance E85 fuel built for racers with powerful engines requiring precise ethanol content. S is intended to be used in forced induction, nitrous, and N/A engines that typically use race fuels with an octane rating of 100 to 112. One Ethanol S is a fantastic product to bridge the gap between pump E85 and One Ethanol R.



5 GALLON	100900
54 GALLON	100901

"With 55+ years of company history in the aftermarket and racing industry, the products ATI stands behind must be consistent and perform flawlessly for our dealers and racers. One Ethanol is a company we are proud to be a part of, and their fuels deliver the reliability and power our customers require to win races."

JC Beattie, Jr.





Batteries & Chargers

ATI is now a proud distributor for **Rock Racing Batteries!**

Rock 1236 - 700 CCA / 12 VOLT BATTERY

- 12 Volt Heavy Duty
- 5.25" D x 7.625" W x 6.875" H
- 700 amps CCA @ 20 second rate
- Peak Discharge Amps: 1200 @ 15 seconds
- · Weight: 24 lbs.

Deep Cycle Battery

• 36 Reserve Capacity Minutes

100800

Rock 1257 - 850 CCA / 12 VOLT BATTERY

- Deep Cycle Battery
- 5.25" D x 9.75" W x 6.875" H
- · Weight: 31 lbs.

Unbeatable reliability

No shipping restrictions

· No need for water

- 850 amps CCA @ 20 second rate
- 57 Reserve Capacity Minutes
- Peak Discharge Amps: 1500 @ 10 seconds

100801

Rock 1685-2/1685-3 - 1050 CCA / 16 VOLT HEAVY DUTY

- ✓ MORE CRANKING AMPS 1050*
- ✓ MORE RESERVE MINUTES 85
- ✓ MORE POWER, LESS WEIGHT 42 lbs.

The revolutionary 3-post model allows you to connect your 12 volt gauges, lights, etc. to the 12 volt terminal.

- Faster recharging
- Sealed construction
- Install in any position
- 6.6" deep x 10.2" wide x 8.3" high
- Lower weight than conventional batteries

*5 seconds continuous @ 75° F to 7.2 volts = 1050 Amperes 15 seconds continuous @ 75° F to 7.2 volts = 950 Amperes

100802 2-post 100803 3-post

We strongly recommend using the 12/16 volt Charger.

12V/16V BATTERY MAINTAINER AND CHARGER

This charger was designed and built specifically for motorsports. Works equally well with liquid, sealed, maintenance-free, gelled, or other lead acid batteries. Easily switches from 12v to 16v operation to recharge 16v racing batteries. Uses three-stage, microprocessorcontrolled technology. The 30 amp output rating assures fast recharge times. Charger does not include DC cable termination. Contact a Sales Technician for further information. 100804

CHARGER 12-VOLT WITH CABLES

100805



THE USA

ATT Shirts, Sweatshirts and Gaps

T-SHIRTS

Be a part of Team ATI! Available in a variety of styles. Sizes S to 2X, Youth and Ladies V-Neck. Sizes, styles and colors may vary, please call to verify availability. Note! Back view of t-shirts shown.





Sweatshirts Keep warm and toasty at the track with a heavyweight blended ATI sweatshirt! These sweatshirts feature set-in sleeves, pill resistant fabric and 50% cotton/50% polyester

Shown: Back view of sweatshirt

construction.

RACE TO WIN, SMALL 721100BLK RACE TO WIN, MEDIUM Z21101BLK RACE TO WIN , LARGE Z21102BLK RACE TO WIN, X-LARGE Z21103BLK RACE TO WIN, XX-LARGE Z21104BLK

RACE TO WIN T-SHIRTS - Available in black, white and gray SMALL 721000RI K 721000WHT

SMALL	Z21000BLK	Z21000WH1	
MEDIUM	Z21001BLK	Z21001WHT	Z21001GRY
LARGE	Z21002BLK	Z21002WHT	Z21002GRY
X-LARGE	Z21003BLK	Z21003WHT	Z21003GRY
XX-LARGE	Z21004BLK	Z21004WHT	Z21004GRY
XXX-LARGE	Z21005BLK	Z21005WHT	Z21005GRY
YOUTH MEDIUM		Z21008BLK	Z21008WHT
YOUTH LARGE		Z21009BLK	Z21009WHT
V-NECK LADIES S		Z21170BLK	Z21170WHT
V-NECK LADIE	SM	Z21171BLK	Z21171WHT
V-NECK LADIES L		Z21172BLK	Z21172WHT

ATI MADE IN THE USA T-SHIRTS - Available in black and gray

SMALL Z21010BLK Z21010GRY MEDIUM Z21011BLK Z21011GRY LARGE Z21012BLK Z21012GRY X-LARGE Z21013BLK Z21013GRY XX-LARGE Z21014BLK Z21014GRY

ATI SUPER F ATF T-SHIRTS - Available in black only. limited sizes

LARGE Z21042BLK X-LARGE Z21043BLK Z21044BLK XX-LARGE

ATI RETRO LOGO T-SHIRTS - Black only

LARGE Z21022BLK X-LARGE Z21023BLK XX-LARGE Z21024BLK

CHRIS RINI RACING T-SHIRTS

Z21030BLK SMALL MEDIUM Z21031BLK LARGE Z21032BLK X-LARGE Z21033BLK XX-LARGE Z21034BLK Z21035BLK XXX-LARGE







[A]	ATI PERFORMANCE LOGO (COTTON TWILL)	Z20070
[B]	ATI "MADE IN THE USA" (BLACK/WHITE MESH BACK)	Z20071
[C]	ATI RACE TO WIN (BLACK MESH)	Z20072
[D]	ATI RACING (BLACK/WHITE MESH BACK)	Z20073
[E]	ATI "MADE IN THE USA" (RED COTTON/BLACK MESH BACK)	Z20074
[F]	LEGACY FLAG / USA LOGO	720075

Freshen Up Services

Transmission and Converter Freshen-Up

Don't let an untimely part failure keep you from reaching the Winner's Circle!

CONVERTERS: To retain the superior quality and performance of your ATI Converter, return it directly to ATI for rebuild or repair. Approximately 95% of all units are typically rebuilt and shipped within 48 hours after being received. Remember! If another company rebuilds your unit, ATI will not rework the converter. Inferior parts may be installed; your performance could suffer and all warranties and considerations are void. See below or go on-line for a spec sheet.



TRANSMISSIONS: Keep your ATI transmission in race-winning shape! When you return your transmission for a basic freshen-up, ATI will replace the gaskets, seals, filter, clutches and steels. We test the valve body and recondition the case.

Basic transmission freshen-ups start at:

ATI POWERGLIDE
ATI SUPERGLIDE
ATI 3-SPEEDS
ATI 4-SPEEDS
Call for pricing on non-ATI units.

Racer Info Sheet

for your ca		e this information			e correct transmission / conve ownload from our website to	
	CE STREE		RIP	□ 1/8	□ 1/4	□ вотн
BODY		CLASS	_ BRACKET	AVERAGE ET	AVG MPH	60'
TOTAL WEIGHT W/DRIVER			ESTIMATED ET	EST MPH		
TIRE TYPE WIDTH DIAMETER			MAX TRAP RPM	TRAP RPM NOW_		
REAR GEAR RATIO ALTITUDE			SHIFT RPM 1ST GEAR RATIO			
CID ENGINE STROKE COMP			PRESENT CONVERTER			
CARBURETOR MANIFOLD			TYPE OF TRANSMISSION			
GAS ALCOHOL NITROUS		SPLINE				
		DURATION	LIFT	PILOT DIAMETER	BOLT CIRCLE _	
CAM AT	INTAKE	Dominion .		TRANSBRAKE		
.050" LIFT	EXHAUST			MIDPLATE	THICKNESS	
CAMSHAFT LOBE CENTER		CONVERTER SERIAL NUMBER				
TYPE OF CYLINDER HEAD		TRANSMISSION SERIAL NUMBER				
HEADER SIZE COL. OUTLET			PEAK HP	AT RPM		
	RMATION YOU W			PEAK TORQUE	AT RPM	

Ordering Information

TRANSMISSION AND TORQUE CONVERTER ORDERS

Due to the specialized nature of these items, it is extremely important that you speak with an ATI Sales Technician regarding your vehicle's combination. ATI will recommend a specific transmission / converter combination based on your application. The Racer Information Sheet on page 97 will help us determine the proper combination for your specific combination.

ATI can not accept same day transmission overhaul walk-ins. You must make an appointment with a Sales Technician. There will be a 225 Transmission Expedite Fee if you require same day repair/ overhaul service.

CORE ALLOWANCES

A core allowance will be refunded to customers who return their used transmissions when required. (Excludes Powerglides which do not have core charges.) Once these transmissions have been inspected and determined to be the correct type and are rebuildable, payment will be made to you in the appropriate amount. Cores must be returned within 30 days. Units have specific core charges.

CRATING CHARGES

All ATI transmissions are shipped in sealed, wooden crates, which you can also use to ship your core back to ATI. The non-refundable crating charge is 75.00.









PAYMENT OPTIONS

Orders may be placed using a major credit card (U.S. ONLY) - Visa, Master Card or Discover as well as PayPal, ACH and money orders. Wire transfers are accepted for international orders. Checks are accepted upon pre-approval. If using a credit card, include the name of the card holder, the credit card number, CVV (security code) and expiration date of the card. Specify quantity, part number, part description, price and any other necessary information. Some orders will require detailed specifications of your car. Also include your name, full street address (no P.O. Box numbers), city, state, zip code and phone numbers where we can contact you during the day and in the evening and, if possible by e-mail.

UPS DELIVERIES

A package weighing up to 150 pounds can be sent via UPS. **ORDERS CAN NOT BE DELIVERED TO P.O. BOXES!** Other charges may apply for residential shipments.



C.O.D.

UPS currently charges an additional 14.50 per package charge on all C.O.D. orders. For open account status or company check, request an ATI credit application. For checks and COD terms, you must be pre-approved. WDs and Jobbers please contact the ATI office.

Note! Exporting ATI goods contrary to U.S. export laws is strictly prohibited.



The Shipping and Receiving Department and Warehouse at ATI's new facility are ready to serve all of your shipping needs. Our dedicated and knowledgeable staff will work to find the best way to deliver your ATI products quickly and safely.