

Part#	GR20FFH16A	Application	04-07 Toyota Highlander Main Upper
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	4	Aluminum	4	Nylon Lock Nuts	12	6-32
	2	Machine Screws	12	6-32×1.5	5	'J' Hooks	12	1"
	3	Flat Washers	12	6#				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Open the hood. Test fit the billets as they will mount to the shell. The square stops welded to the rear of each billet need to sit on the bottom of each opening. These stops help the billet secure correctly in the openings. Removal of the grille shell is not necessary but is easier to access for installation of the billet insert. At this time, remove the factory grille shell if need.	N/A
3	Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell.	N/A
4	Secure billet grille using the a 'J' hook, washer and nut from the back side of the OEM grille shell.	
5	Make sure the billet grille is centered and tighten the fasteners. but do not over-tighten.	N/A
6	Re-install the grille shell onto the vehicle if it was removed	N/A
7	Installation completed!!!	N/A

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!