



DIRECTIONS #653

- STEP #1. Pass a 3/8" bolt through the 3/8" center hole of the long plate. Next, pass the bolt through the outer existing hole in the bottom of the rear suspension arm pivot stamping. (See exploded view) slip the large washer into the stamping from under the suspension strut, and pass the bolt up through it also. Secure with a lock-nut and tighten to 25 lbs/ft making sure the plate is in the front-to-rear orientation.
- STEP #2. Using a 3/8" inch drill bit, drill up through the forward hole of the plate so as to drill a hole in the flange on the front of the suspension arm pivot stamping. Repeat on the other side.
- STEP #3. Place the plate with the large hole in the center against the secured plate and strike with a hammer so as to set it onto the head of the center bolt.
- STEP #4. Place the D-bushing on the bar mid-section, place the bracket around the bushing and raise the bar to the attached plates. Secure the bar bracket with a bolt and lock-nut on both ends, the forward end also securing to the flange. Tighten the bolts to 25 lbs/ft.
- STEP #5. Assemble the end-links as illustrated so as to attach the two-hole plate above the bar eye. Next swing the bar up so the plates can be rested on top of the forward suspension arm. The end-link will pass up in front of it and the plate will point to the rear.
- STEP #6. Bolt the plate to the existing hole in the top of the suspension arm with the bolt provided. Tighten to 25 lbs/ft.

NOTE: As we cannot supervise your installation (or driving!) We cannot be responsible for more then the cost of the kit.

KIT CONTAINS:

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| 2 RH 033 PLATES | 2 RH 014 END-LINKS |
| 2 RH 040 BRACKETS | 2 RH 507 BUSHINGS |
| 2 RH 034A PLATES | 2 RH 034B PLATES |
| 8 RH 214 BOLTS | 8 RH 304 LOCK-NUTS |
| 4 RH 102 WASHERS | 2 RH 115 WASHERS |