

**ASSEMBLY INSTRUCTIONS**  
FOR  
**WILWOOD FRONT D52 CALIPER KIT**

**1968 - 1996 GM VEHICLES USING D52 CALIPER AND BRAKE  
PADS WITH 1.04" THICK ROTORS**

PART NUMBER GROUP

**140-11291**

**DISC BRAKES SHOULD ONLY BE INSTALLED BY SOMEONE  
EXPERIENCED AND COMPETENT IN THE INSTALLATION AND  
MAINTENANCE OF DISC BRAKES  
READ ALL WARNINGS**



**WARNING**

**DO NOT OPERATE ANY VEHICLE ON UNTESTED BRAKES!  
SEE MINIMUM TEST PROCEDURE WITHIN**

ALWAYS UTILIZE SAFETY RESTRAINT SYSTEMS AND ALL OTHER AVAILABLE SAFETY EQUIPMENT WHILE OPERATING THE VEHICLE

**IMPORTANT • READ THE DISCLAIMER OF WARRANTY INCLUDED IN THE KIT**

NOTE: Some cleaners may stain or remove the finish on brake system components. Test the cleaner on a hidden portion of the component before general use.

## Important Notice - Read This First

Before any tear-down or disassembly begins, review the following information:

- Pre 1978 OEM brake lines (using 7/16-20 banjo bolt) will adapt to the Wilwood D52 calipers. 1978 or newer OEM brake lines (using 10 mm x 1.5 banjo bolt) will require line replacement. Check the assembly instructions, or associated components section for brake line recommendations before assembly.
- Due to OEM production differences and other variations from vehicle to vehicle, the fastener hardware and other components in this kit may not be suitable for a specific application or vehicle.
- It is the responsibility of the purchaser and installer of this kit to verify suitability / fitment of all components and ensure all fasteners and hardware achieve complete and proper engagement. Improper or inadequate engagement can lead to component failure.

## Exploded Assembly Diagram

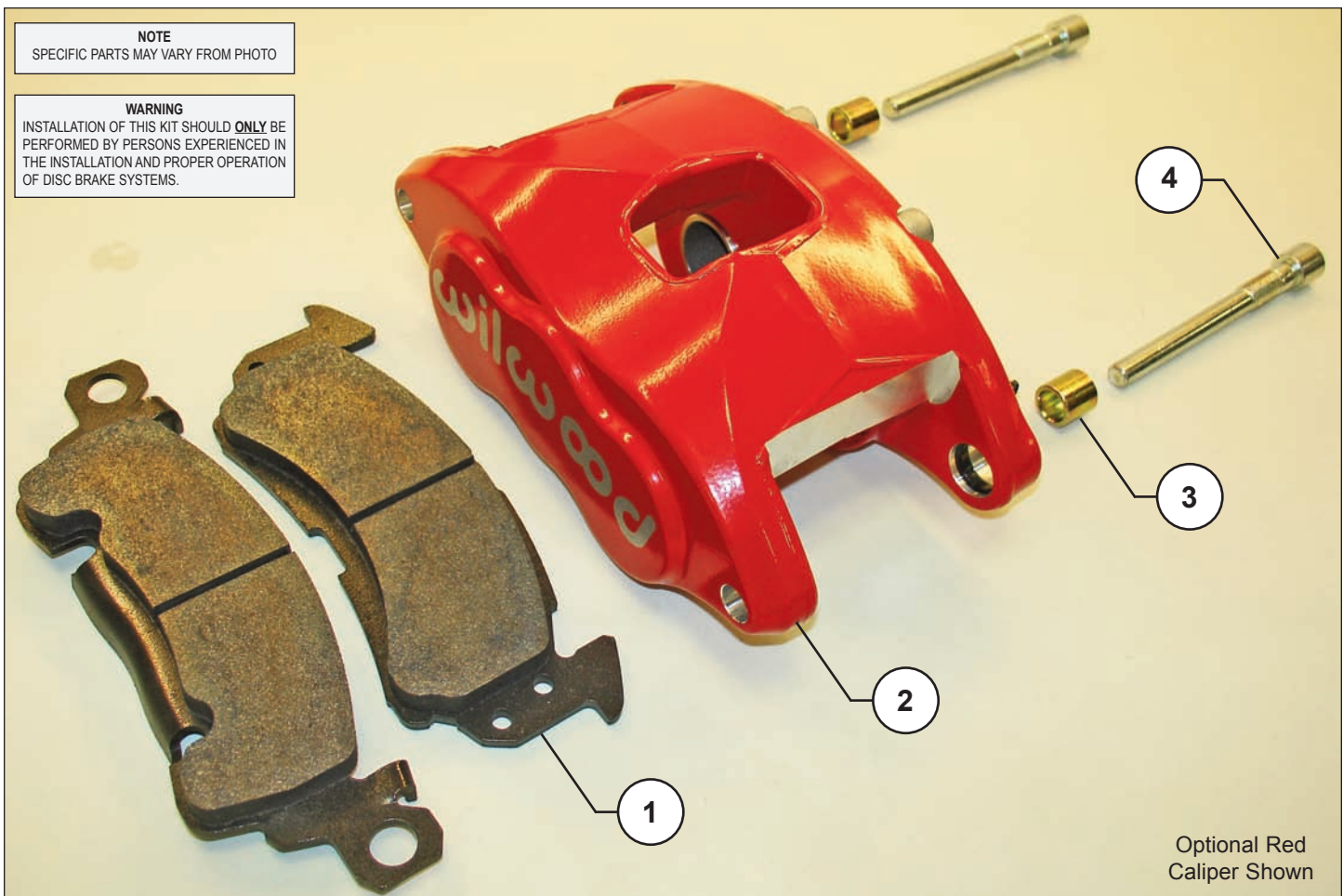


Photo 1. Typical Assembly Configuration

## Parts List

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	150-8939K	Pad, BP-10 Compound, Axle Set	1
2	120-10937	Caliper, D52	2
2A	120-10937-BK	Caliper, D52, Black	2
2B	120-10937-R	Caliper, D52, Red	2
3	300-5968	Sleeve	4
4	230-10933	Slide Pin Bolt	4

NOTES: Item 2A is an optional item and is included in the -BK kit. Add -BK to end of part number when ordering.  
Item 2B is an optional item and is included in the -R kit. Add -R to end of part number when ordering.

## General Information, Disassembly, and Assembly Instructions

- Installation of this kit should **ONLY** be performed by individuals experienced in the installation and proper operation of disc brake systems. Before assembling the Wilwood kit, double check the following to ensure a trouble-free installation.
- Make sure this is the correct kit to fit the exact make and model year of the vehicle's spindle. This kit is designed for direct bolt-on installation to 1968 through 1996 model year General Motors vehicles, using D52 style calipers with a 1.04" rotor width only.
- Inspect the contents of this kit against the parts list to ensure that all components and hardware are included.

### Disassembly

- Disassemble the original equipment front brakes: Raise the front wheels off the ground and support the front suspension according to the vehicle manufacturer's instructions.
- Remove the front wheels, factory calipers, and brake hoses (if installing replacements). **NOTE:** It is recommended that the brake hoses be replaced for all applications with braided steel hoses, refer to the assembly instructions below.
- Clean and de-grease the caliper mounting area of the spindle.
- **NOTE:** It is recommended that the rotors be replaced or lathe turned by a qualified machine shop, prior to installing the Wilwood kit.

**Assembly Instructions** (numbers in parenthesis refer to the parts list/photo on the preceding page): **CAUTION:** All mounting bolts must fully engage threaded holes.

- Install the disc brake pads (1) into the caliper (2) with the friction material facing the rotor, as shown in Photo 2.
- Install sleeves (3) onto slide pin bolts (4). Apply white lithium grease (available from your local auto parts store) to the slide pins/sleeves, as shown in Photo 3. Do not apply to threads. Mount the caliper onto the OEM mounting bracket using slide pin bolts, as shown in Photo 4. Torque to 35 ft-lbs.
- Check wheel clearance: Gently slide the caliper inboard, so as to remove any excess gap between the outboard brake pad, the rotor face and the caliper. This will approximate the location of the caliper in service. Temporarily install the wheel and torque lug nuts to manufacturer's specification. Ensure that the wheel rotates freely without any interference.
- Once the wheel clearance has been confirmed, remove wheel and connect brake hose as outlined below.

• **NOTE:** The caliper in this brake kit utilizes a 7/16-20 thread inlet. OEM rubber brake hoses with 7/16-20 banjo fittings can be adapted to Wilwood D52 calipers. The preferred method is to use steel banjo adapter fittings at the caliper, and enough steel braided line to allow for full suspension travel and turning radius, lock to lock. **Carefully route hoses to prevent contact with moving suspension, brake or wheel components.** **NOTE:** Wilwood hose kits are designed for use in many different vehicle applications and it is the installer's responsibility to properly route and ensure adequate clearance and retention for brake hose components. Wilwood offers universal brake flex line hose kits, order P/N 220-11371 for the 14 inch length, P/N 220-11372 for the 16 inch length, or P/N 220-11373 for the 18 inch length. Hose kits include hoses, fittings, banjo bolts, etc. all in one package for use with this caliper.

• **NOTE:** Specified brake hose kits may not work with all Years, Makes and Models of vehicle that this caliper kit is applicable to due to possible OEM manufacturing changes during a production vehicle's life. It is the installer's responsibility to ensure that all fittings and hoses are the correct size and length to ensure proper sealing and that they will not be subject to crimping, strain and abrasion from vibration or interference with suspension components, brake rotor or wheel.

- If using a Wilwood flexline hose kit, torque banjo bolt to 15-25 ft-lbs. **DO NOT exceed 25 ft-lbs.**

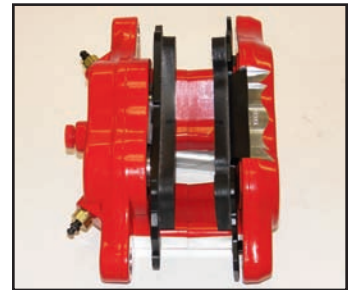


Photo 2



Photo 3



Photo 4

## Assembly Instructions (Continued)

- If reusing the OEM brake hoses, install new crush washers (not included) and torque banjo bolt to manufacturer's specification.
- In absence of specific instructions for brake line routing, the installer must use his best professional judgment on correct routing and retention of lines to ensure safe operation. Test vehicle brake system per the 'minimum test' procedure stated within this document before driving. After road testing, inspect for leaks and interference. Initially after install and testing, perform frequent checks of the vehicle brake system and lines before driving to confirm that there is no undue wear or interference not apparent from the initial test. Afterwards, perform periodic inspections for function, leaks and wear in a interval relative to the usage of vehicle.
- Bleed the brake system, referring to the additional information and recommendations below for proper bleeding instructions. Check system for leaks after bleeding.
- Install the wheel and torque the lugs nuts to manufacturer's specifications.

## Additional Information and Recommendations

- Please read the following concerning balancing the brake bias on 4 wheel disc vehicles.

This General Motors front kit can be operated using the stock OEM master cylinder. However, as with most suspension and tire modifications (from OEM specifications), changing the brakes may alter the front to rear brake bias. Rear brakes should not lock up before the front. Brake system evaluation and tests should be performed by persons experienced in the installation and proper operation of brake systems. Evaluation and tests should be performed under controlled conditions. Start by making several stops from low speeds then gradually work up to higher speeds. Always utilize safety restraint systems while operating vehicle.

- For optimum performance, fill and bleed the new system with Wilwood Hi-Temp<sup>®</sup> 570 grade fluid or EXP 600 Plus. For severe braking or sustained high heat operation, use Wilwood EXP 600 Plus Racing Brake Fluid. Used fluid must be completely flushed from the system to prevent contamination. **NOTE: Silicone DOT 5 brake fluid is NOT recommended for racing or performance driving.**
- To properly bleed the brake system, begin with the caliper farthest from the master cylinder. Repeat the procedure until all calipers in the system are bled, ending with the caliper closest to the master cylinder. Make sure the bottom bleed screws are tight. Only bleed from the top bleed screws. **NOTE: When using a new master cylinder, it is important to bench bleed the master cylinder first.**
- Test the brake pedal. It should be firm, not spongy, and stop at least 1 inch from the floor under heavy load.
  - If the brake pedal is spongy, bleed the system again.
  - If the brake pedal is initially firm but then sinks to the floor, check the system for leaks. Correct the leaks (if applicable) and then bleed the system again.
  - If the brake pedal goes to the floor and continued bleeding of the system does not correct the problem, either air may be trapped in the system, or a master cylinder with increased capacity (larger bore diameter) may be required. Wilwood offers various lightweight master cylinders with large fluid displacement capacities (custom fabricated mounting may be required).
- If after following the instructions, you still have difficulty in assembling or bleeding your Wilwood disc brakes, consult your local chassis builder or retailer where the kit was purchased for further assistance.

## Brake Testing and Pad Bedding

### **WARNING • DO NOT DRIVE ON UNTESTED BRAKES BRAKES MUST BE TESTED AFTER INSTALLATION OR MAINTENANCE MINIMUM TEST PROCEDURE**

- Make sure pedal is firm: Hold firm pressure on pedal for several minutes, it should remain in position without sinking. If pedal sinks toward floor, check system for fluid leaks. DO NOT drive vehicle if pedal does not stay firm or can be pushed to the floor with normal pressure.
- At very low speed (2-5 mph) apply brakes hard several times while turning steering from full left to full right, repeat several times. Remove the wheels and check that components are not touching, rubbing, or leaking.
- Carefully examine all brake components, brake lines, and fittings for leaks and interference.
- Make sure there is no interference with wheels or suspension components.
- Drive vehicle at low speed (15-20 mph) making moderate and hard stops. Brakes should feel normal and positive. Again check for leaks and interference.
- Always test vehicle in a safe place where there is no danger to (or from) other people or vehicles.
- Always wear seat belts and make use of all safety equipment.

#### **PAD BEDDING PROCEDURE:**

• Pump brakes at low speed to assure proper operation. On the race track, or other safe location, make a series of hard stops until some brake fade is experienced. Allow brakes to cool while driving at moderate speed to avoid use of the brakes. This process will properly burnish the brake pads, offering maximum performance.

## Associated Components

<b><u>PART NO.</u></b>	<b><u>DESCRIPTION</u></b>
220-11371	Flexline Hose Kit, D52 Caliper, 14 Inch, 7/16-20 - Banjo
220-11372	Flexline Hose Kit, D52 Caliper, 16 Inch, 7/16-20 - Banjo
220-11373	Flexline Hose Kit, D52 Caliper, 18 Inch, 7/16-20 - Banjo
220-11718	Flexline Hose Kit, D52 Caliper, 20 Inch, 7/16-20 - Banjo
220-11719	Flexline Hose Kit, D52 Caliper, 22 Inch, 7/16-20 - Banjo
260-8419	Wilwood Proportioning Valve
290-0632	Wilwood Racing Brake Fluid (Hi-Temp° 570) (12 oz)
290-6209	Wilwood Racing Brake Fluid (EXP 600 Plus) (16.9 oz)
260-8555	Wilwood 1 inch Aluminum Tandem Chamber Master Cylinder
260-8555-P	Wilwood 1 inch Aluminum Tandem Chamber Master Cylinder-Polished
260-8555-BK	Wilwood 1 inch Aluminum Tandem Chamber Master Cylinder-Black
260-8556	Wilwood 1-1/8 inch Aluminum Tandem Chamber Master Cylinder
260-8556-P	Wilwood 1-1/8 inch Aluminum Tandem Chamber Master Cylinder-Polished
260-8556-BK	Wilwood 1-1/8 inch Aluminum Tandem Chamber Master Cylinder-Black