



# INSTALLATION INSTRUCTIONS

APPLICATION: 2004-2009 CHEVY COLORADO/ GMC CANYON REG/EXT CAB  
PART NUMBER: 23-3130, 23-3135, 23-3140, 23-3145

SIGNATURE OF QUALITY

AUTOMOTIVE PRODUCTS, INC.

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1,2	2	SIDEBARS (1) DRIVERS SIDE, (2) PASSENGER SIDE	3/4 WRENCH
3,4	2	FRONT MOUNTING BRACKETS (3) DRIVERS SIDE, (4) PASSENGER SIDE	3/4 SOCKET
5,6	2	REAR MOUNTING BRACKETS (5) DRIVERS SIDE, (6) PASSENGER SIDE	16MM SOCKET
7,8	2	FRONT SUPPORT BRACKET (7) DRIVERS SIDE, (8) PASSENGER SIDE	16MM WRENCH
9	4	M14 FLAT WASHERS	RATCHET
10	2	M12 X 120MM HEX BOLTS	TORQUE WRENCH
11	2	M12 FLAT WASHERS	
12	2	M12 LOCK WASHERS	
13	2	M12 HEX NUTS	
14	4	1/2 X 2 HEX HEAD BOLTS	
15	4	1/2 LOCK WASHERS	
16	4	1/2 FLAT WASHERS	

1. Remove all contents from box. Verify all parts are present and free from damage. Read instructions carefully and understand before attempting installation
2. On the drivers side of the vehicle, remove the front body mount bolt from underneath the vehicle. Once removed drive the bolt out of the factory bushing save both the bushing and bolt.
3. Take the drivers side mounting bracket and bolt it onto the vehicle using the factory bolt from the above step. The bracket will mount over the bushing. Do not tighten fully at this time.
4. Take the drivers side front support bracket and insert (1) 12MM X 120MM hex bolt and , (1) 12MM flat washer through the mounting slot. Place (2) M14 flat washers onto the M12 hex bolt between the support bracket and the factory body mount. Insert the M12 hex head bolt up through the holes in the factory body mount and fasten with (1) M12 lock washer and, (1) M12 hex nut. Do not tighten fully at this time.
5. Locate the rear mounting brackets and mount them to the vehicle using the factory body mount bolts. The bracket will mount over the bushing. Refer to step 3.
6. Position the drivers sidebar up to the mounting brackets and align with the mounting holes. Attach with (2) 1/2" X 2" hex head bolts, (2) 1/2" lock washers and, (2) 1/2" flat washers. Do not fully tighten at this time.
7. Adjust sidebar properly then tighten all hardware at this time.
8. Repeat steps 2-8 for the passenger side.

### FINISH PROTECTION

Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnaub) on a regular basis. The use of any soap, polish or wax that contains an abrasive is detrimental, as the compounds scratch the finish and open it to corrosion.



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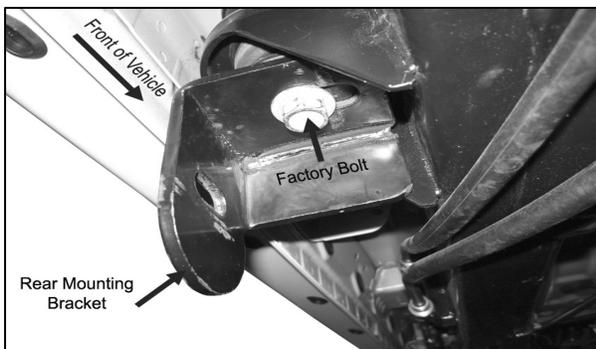
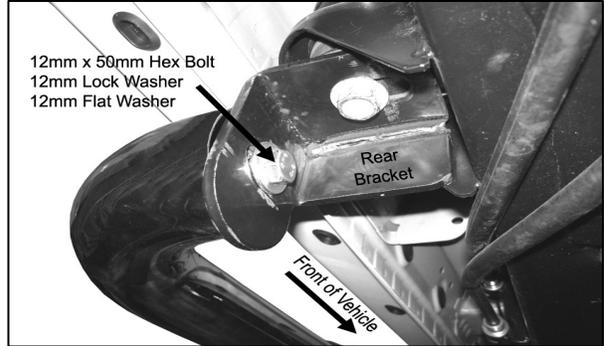
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