

TOYOTA TACOMA SUPPLEMENTAL INSTRUCTIONS

- 1 Remove cargo rail end plugs:** Begin by pushing in on the end plug tab and at the same time push the end plug out of the rail.

CARGO RAIL TAB ON END PLUG



- 2 Next, remove tie downs:** If tie downs are installed in the cargo rail, remove them for now.

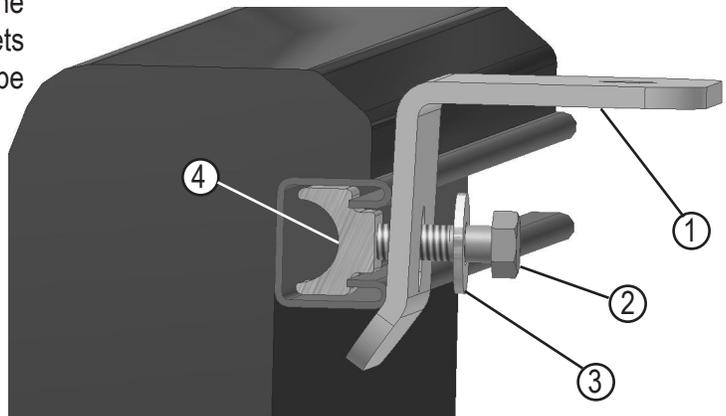


- 3 Next, install the TruXedo brackets into the cargo rails:** Assemble the brackets as shown. Next, insert the assembled brackets into the cargo rail. Three brackets per side are required. If cargo tie downs are going to be used see step 4.

Leave all fastener hardware loose at this time.

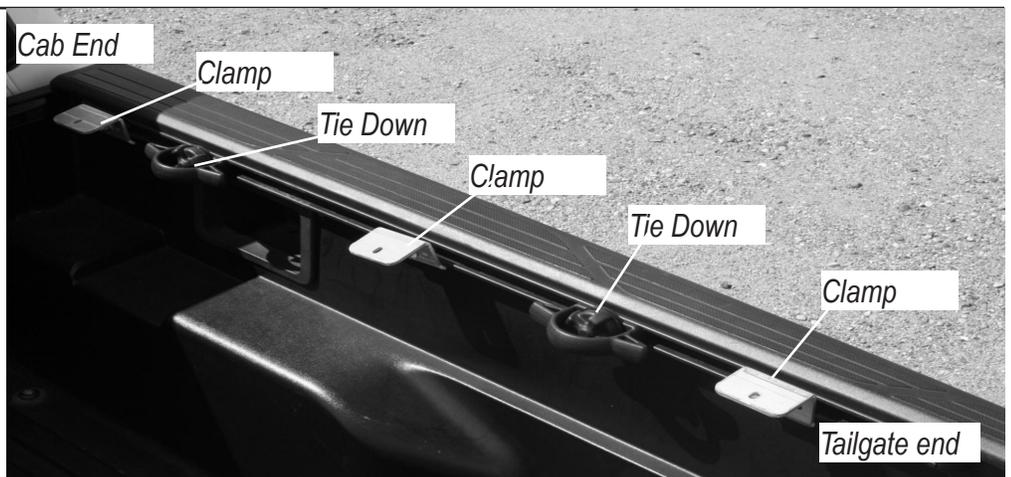
Replacement Parts List

Item	Part #	Description
1.	1115947	CLAMP BRACKET
2.	1702926	SCREW 5/16"-18 X 7/8"
3.	1700428	5/16 WASHER
4.	1703889	FEMALE CLAMP INSERT



- 4 Reinstalling cargo tie downs:** If tie downs are going to be used, install the tie downs in order as shown in the diagram.

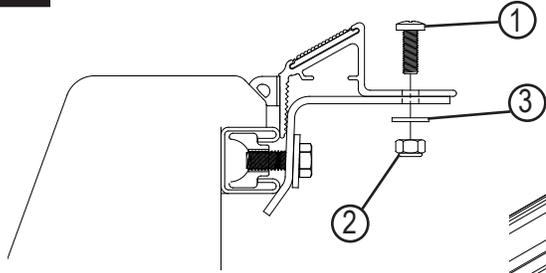
Note: The cargo tie downs are placed in the cut-out area of the TruXedo side rail when installed.



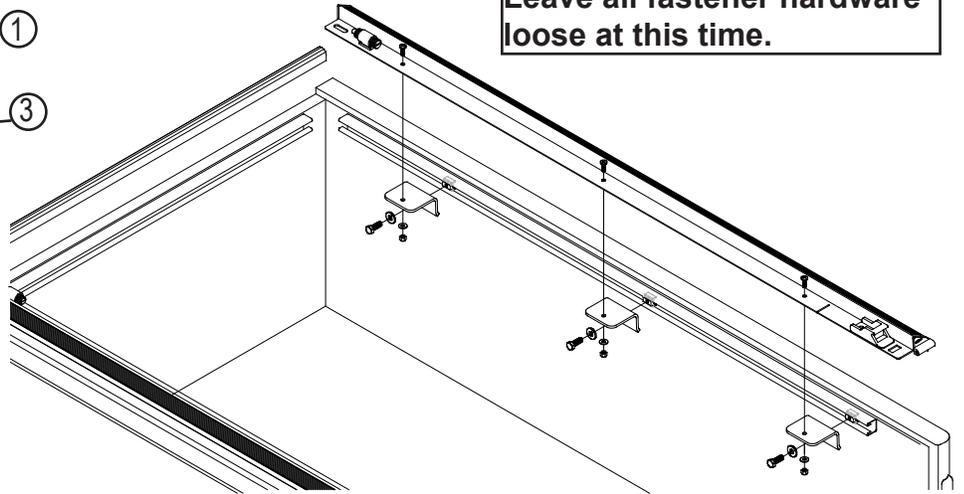
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5 Next, attach the TruXedo side rails to the brackets:



Leave all fastener hardware loose at this time.



Replacement Parts List

Item	Part #	Description
1.	1702741	SCREW_PN HD_1/4"-20 X 3/4"
2.	1701543	HEX NUT_FULL_NYLON LOCK_1/4"-20
3.	1700427	FLAT WASHER_1/4"_USS

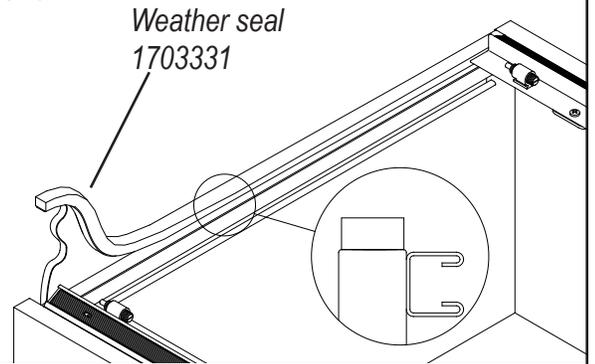
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With the tailgate closed, evenly position both side rails from front to back.

Next, starting with the driver side apply downward pressure on the TruXedo side rail to compress the rail seal against the truck box. At the same time tighten all bottom bracket fastener hardware. Next, tighten all top bracket fastener hardware. Follow the same procedure for the passenger side rail.

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Apply weather seal across the front bulkhead and cargo rail:

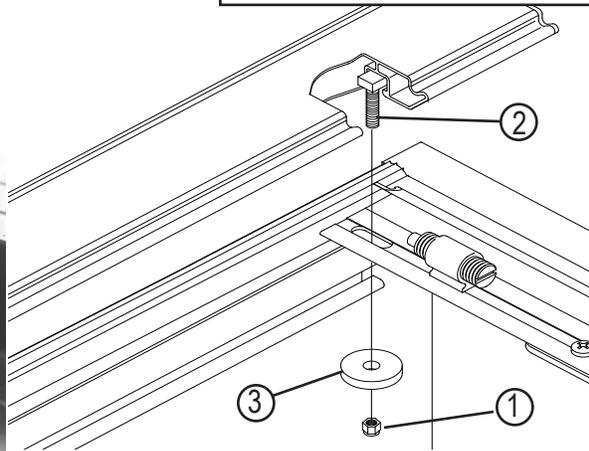


8 Next, attach the cover assembly: Line the screws in the header with the oblong holes punched in the rails. Fasten the black washers and lock nuts to the screw. Do not over tighten the fasteners. The header must be able to move back and forth. A few threads must stick out the end of the nut for a secured attachment.



Replacement Parts List

Item	Part #	Description
1.	1701580	HEX NUT_FULL_NYLON LOCK_3/8-16
2.	1703455	SCREW_SQ HD_3/8-16 X 1 1/4 LG
3.	1115745	WASHER_PLASTIC_1/4 X 1.50 RD



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