

671459X
06-08 DODGE
RAM



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X-Metal Series Main Grille 1 Pc. Black

TOOLS REQUIRED:

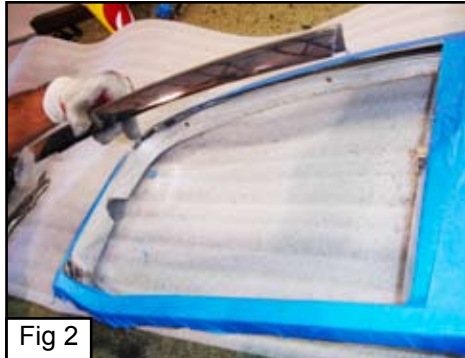
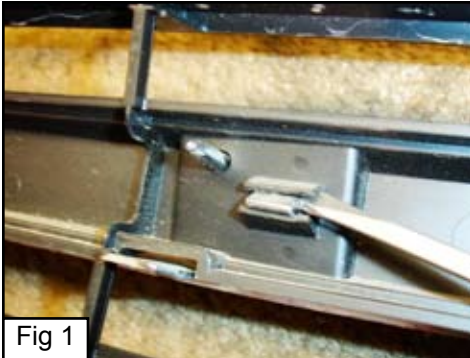
Flat / Slotted Screwdriver
10mm, 5/16", 3/8" Sockets
Drill/Drill Bit Set
Vice Grip Pliers/File/Pliers
Die Grinder/Jig Saw

PARTS LIST:

(1) X-Metal Grilles
(8) #8 Flat Nuts
(8) #8x3/4" Phillips Screws

Step 1

Remove six 8mm nuts from the top of the grille; then remove six 8mm bolts along the bottom. Separate the factory grille from vehicle and place it face down on a workbench. The factory grille has two black or chrome plastic inserts held in place by molded tabs. Use a slotted screwdriver to separate the clips and remove the inserts (Fig 1). Using a cut off wheel, remove the horizontal and vertical bars, leaving a 1/4" piece on all sides (Fig 2). Clean the cut area edges.



Step 2

Center the new grilles into the factory grille shell. With the grille centered in the shell, flip the grille all as one piece onto a soft surface. Use vice grip pliers to secure the mounting tabs to the factory grille (Fig 3). Using a drill and drill bit, make a pilot hole through the grille shell using each bracket as a guide. From the center, place a screw through the bracket and grille shell into a flat nut (Fig 4). Repeat this process on all remaining brackets. Tighten the hardware till snug. Re-install the grille assembly onto the vehicle.

