

RK SPORT

Grand Am Body Kit Prep & Paint Instructions

FRONT FACIA

Remove front fascia and save all hardware, as this is used on the new fascia. There are no modifications needed to front crush panel. This crush panel is needed to support the new fascia. Using the 3/8" self tapping screws, install top two grill screens. Using the 3/4" self tapping screws, install the two bottom screens. Install the new fascia using the stock fasteners.

REAR FACIA

Remove rear fascia and save all hardware as this is needed to install the new rear bumper cover. Remove the license plate light and install on new bumper cover. Remove and modify the crush support. This is critical for the support and clearance of the new bumper cover. You will need to cut (a band saw works best) this support (see fig A as a guide) The rear crush panel will need to be modified, keeping in mind that this must be supported on the metal brace (fig A). The crush panel must be in place to support the bumper cover. Do not cut license support form. You may want to paint the metal support brace black. Using the 3/4" self tapping screws, install the two grill screens. Install the bumper cover using the hardware from your stock cover. (Fig A) The rear crush panel will need to be modified (Fig B) shows the approximate cut distance for the rear crush panel 4 1/4".



Flat Braces



Fig.B

SIDE SKIRTS

Remove the door panels and rocker overlays. Clean all areas that will be used for adhesion of the new parts. This is extremely important as the tape will not adhere to the car if these steps are not followed.

1st clean all areas with either a wax remover or lacquer thinner.

2nd apply the adhesion promoter provided and allow to dry for 10 min. Do not install in temperature lower than 80 F. ** The warmer the surface of contact, the better the bonding.

3rd Do not remove all of the tape protector prior to installation. Peel the tape protector as you are installing the panels.

DOOR PANELS

Follow the preparation for the rocker panels.

When installing the door panels, align them with the rear of the door edge and the top of the rocker panel, so the top of the panels will be in a straight line. Remember that you must have clearance at the front of the door to open it.