INSTALLATION INSTRUCTIONS 03 to 05 Chevrolet Cavalier
GROUND EFFECTS KIT

Tools Required:

1/8" Inch Drill
1' Foot masking Tape
Phillips Head Screw Driver
Car Jack
Acetone and/or a similar Alcohol based Cleaner or De-Waxing Solution for surface preparation

General Notes:

Remove parts from the carton and unfold them. Front Valance & the Side Skirts have a memory. When the parts placed in the sun or heated with a hair dryer or heat gun, they will return to their original shape.

IMPORTANT: Clean all surfaces prior to fitting the parts to the vehicle.

Pre-fit parts to the car and do not remove the double-sided tape for red backing until final installation. If the parts will be dried in an oven, ensure that each piece is supported evenly. Also, if you have any questions that we do not address or have questions pertaining to our painting instructions, please don't hesitate to contact us directly.

Front and Rear Valance:

Using masking tape to hold the Valance in place, make sure that prior to installing and removing the red, double-sided tape that the Valance is exactly where you want it. Starting from the right or left of the front part and remove the double-sided tape removing a few inches at a time applying firm pressure to ensure a strong bond between the tape and the surface. The last attachment will be the self-tapping screws in the wheel wells. We suggest two (2) screws per flange.

Side Skirts

It is extremely important that the door sills where the side skirts will be in contact be clean & free of all dirt, moisture and/or any other contaminates. This will ensure a strong bonding for the double-sided tape. In addition, a warm surface will enhance the bonding process. Remember, the final adjustments will be made when attaching the wheel flanges with two (2) self-tapping screws on each flange.

ATTENTION

THE FOLLOWING CONTAINS IMPORTANT INFORMATION REGARDING PAINTING OF THE URETHANE PIECES. IT IS IMPERATIVE THAT THESE STEPS BE FOLLOWED IN ORDER TO AVOID ANY PROBLEMS WITH THE PAINT. IF THESE INSTRUCTIONS ARE NOT FOLLOWED, YOU MAY EXPERIENCE PEELING, CHIPPING, AND/OR BUBBLING OF THE PAINT.

PAINTING INSTRUCTIONS

1. **All painted surfaces must be sanded with 150 grit paper. This is very important as the primer requires a rough surface for proper adhesion.**
2. **Clean all surfaces with a wax and grease remover.**
3. **Prime with urethane primer with a flex additive.**
4. **Putty any pinholes.**
5. **Re-prime is necessary.**
6. **Pre-fit parts to vehicle.**
7. **Hand sand with 320 grit sand paper.**
8. **Clean with wax and grease remover.**
9. **Paint-add flex additive to the paint.**