



Retro USA Inc. Chrome-Tech™ CA1FB Installation Instructions

Read All Instructions Carefully Before Starting Installation!

Pre-Installation

- 1.) Inspect product for damages that might have been caused by shipping before installing on vehicle. Retro USA Inc. will not accept damaged returns that have been installed on the vehicle.
- 2.) Trial fit all parts on the vehicle before beginning installation. Use masking tape to mock up the parts on the vehicle.
- 3.) Do not remove any red tape linings prior to installation. These will be removed during the installation process. All red tape linings without tabs are not to be removed. These pieces of tapes are used only to help properly align the inserts.
- 4.) **Important:** Prepare vehicle for installation by cleaning all adhesion surfaces. Vehicle surface must be clean and dry for proper adhesion. Use isopropyl alcohol and a cloth to remove existing wax and dirt residue.
- 5.) License plate may need to be remounted to a lower position so that it does not interfere with the bumper.

Installation Tips

- To make the red lining tabs easily accessible during installation, fold the tabs back 45° in the direction that they will be pulled. It may be necessary to slightly lift the part during installation so that the linings pull off easily and do not tear.
- Install products in a cool shaded area. Make sure that vehicle surface is cool and clean before installing any products.
- Tape can take up to 72 hrs to fully cure and attain 100% adhesion. For maximum adhesion to vehicle do not pressure wash around products, use excessive force on products, or expose products to extreme heat or cold for up to 72 hrs after installation.

Front Bumper Installation

- 1.) Place insert P on the passenger side of the fascia as shown below. Be sure all 4 inside tabs are accessible. Use light pressure to locate the insert on the fascia. Insert should fit snug against fascia surface.



- 2.) Once the insert is located, hold down the insert in the center and pull both top tabs toward the outside of the insert as shown below. Apply light pressure where the lining has been removed.



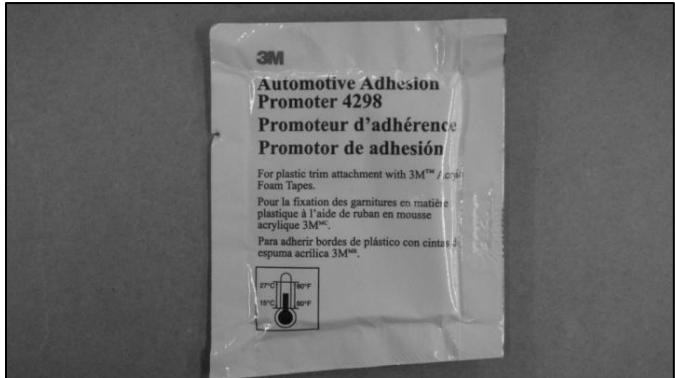
- 3.) Continue holding the insert in the center and pull both bottom tabs toward the outside of the insert as shown below. Once all tabs have been pulled, press down firmly on the insert where the linings have been removed to secure the insert to the vehicle.



- 4.) Repeat steps 1-3 using the insert D on the driver side of the fascia. See picture below.



- 5.) Prepare Chrome-Tech™ Front Bumper for installation by applying included automotive adhesion promoter to the inside surface of the front bumper. Do not apply adhesion promoter to the chrome film.
Note: Allow 30-90 seconds for adhesion promoter to dry before attaching to vehicle. After adhesion promoter is dry Front Bumper must be installed to vehicle within one hour.



- 6.) Place the front bumper over the inserts and align on the vehicle using light pressure as shown below. Be sure all 4 tabs are exposed. Bumper should fit snug against inserts.
Note: When properly aligned there should be about a 1/8" gap between bumper and vehicle fascia.



- 7.) Pull all 4 tabs slightly toward the outside of the vehicle exposing about $\frac{1}{2}$ " of tape as shown below. This will hold the bumper while you remove the rest of the linings. Check for proper alignment.

Note: Improper alignment will cause warpage or excessively large and small gaps. If bumper is not aligned properly, remove the bumper and re-align now.



- 8.) Once properly aligned, hold the ends of the bumper and pull both top tabs toward the outside of the vehicle as shown below. Make sure bumper remains properly aligned as you remove the linings. Apply light pressure where the lining has been removed.



- 9.) Continue holding the ends of the bumper and pull both bottom tabs toward the outside of the vehicle as shown below. Apply light pressure where the lining has been removed.



- 10.) Press down firmly on the bumper where the linings have been removed to secure it to the vehicle.
11.) Congratulations! You have installed the Chrome-Tech™ Camaro Front Bumper.