

Installation Instructions

Part Numbers:

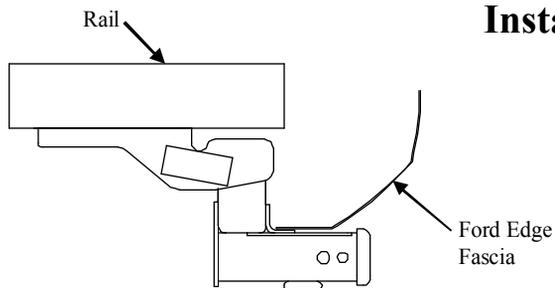
Ford Edge (Excluding Sport Model) Lincoln MKX

75709

87604

44658

Do Not Exceed Lower of Towing Vehicle
Manufacturer's Rating or



Hitch Shown In Proper Position

Equipment Required: 1/2" Pull wire (Provided), Tin Snips, Lubricant or Soapy water

Fastener Kit: 75709F

Wrenches: 3/4", 5.5mm or 7/32, 8mm

Hitch type	Max Gross Trailer WT (LB)	Max Tongue WT (LB)
Weight Distributing	4000 (1816 Kg)	400 (182 Kg)
Weight Carrying Ball Mount	3500 (1589 Kg)	350 (159 Kg)

Wiring Access Location:

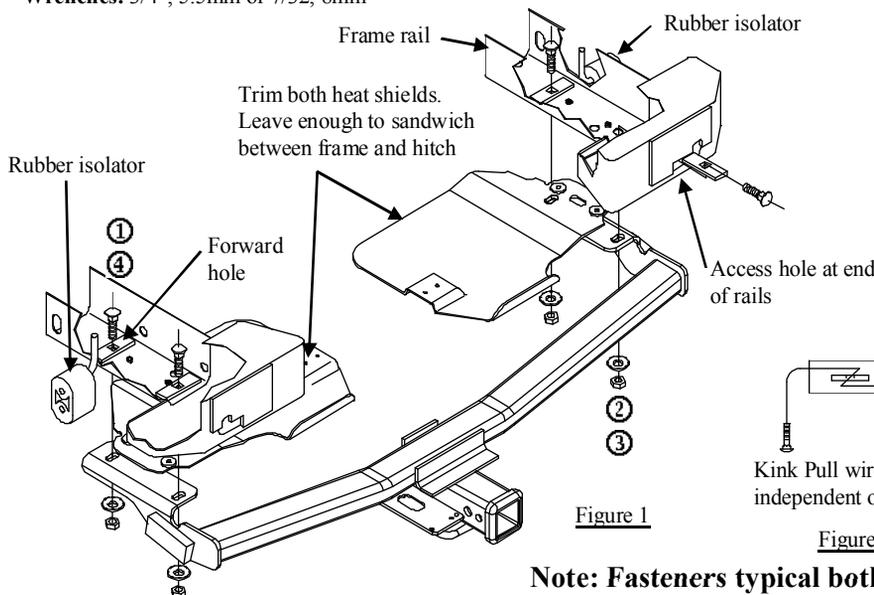


Figure 1

Spray some lubricant on the rubber exhaust hangers and then use a screwdriver or pry bar to remove rubber hangers. Support the system while you remove all of the hangers

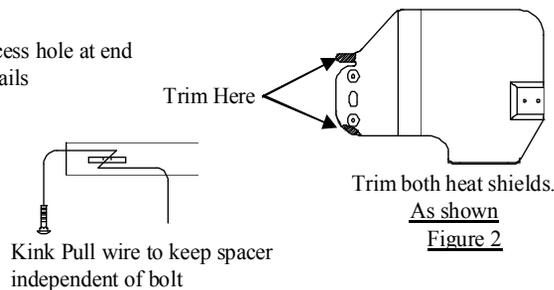


Figure 3

Kink Pull wire to keep spacer independent of bolt

Note: Fasteners typical both sides

①	Qty. (4)	Carriage Bolt 1/2-13 X 1.500 GR5	③	Qty. (4)	Hex Nut 1/2-13
②	Qty. (4)	Conical Washer	④	Qty. (4)	Spacer 1/4 X 1 X 3

- Lower exhaust system at the rubber isolator (3 places) leaving the rubber isolator in place on the vehicle. Spraying a lubricant on the metal hanger rod and the rubber isolator helps removal. Be careful not to allow muffler to fall under its own weight.
- Disconnect the fascia center support (1 screw) and carefully push it toward the impact bar and out of the way. Reinstall screw.
- Remove both heat shields (3 screws) and a plastic insert each side. Return (4 screws) to owner.
- Trim both heat shields as shown. Figure 2.
- Using the kink wire (see Figure 3) method for feeding fasteners attach carriage bolt and block to the pull wire. Feed forward fasteners into place on both rails using the access hole at the end of the frame rail. On the outside end of both rails there is a wide notch to make this process easier. Feed rearward fasteners into location using the same method. Note: Make sure spacer are sitting flat on the rails and not on existing weld nuts.
- Replace trimmed heat shields using the remaining inboard fasteners and plastic insert.
- Raise hitch into position over the exhaust. Sandwiching the heat shield between the hitch and the rail.
- Loosely attach fasteners as shown, center hitch on vehicle and tighten fastener to 75 Lb.-Ft. (102 N*M).
- Raise exhaust system (3) places back into position.