



AMERICAN MADE = AMERICAN JOBS

Be prepared for products that will change the way you and others look at your truck. Drawing from 30 years experience in the aftermarket and Original Equipment industry, we are able to bring you the highest quality parts available using state of the art technology combined with old fashioned hard work. Iron Cross prides itself as one of the only remaining 100% American made manufacturers of automotive accessories.

If you want American Made products, contact your local retailer and ask for Iron Cross Automotive.

The eight point Maltese Cross is the International symbol of willingness to make great sacrifices in order to protect others. It is a badge of courage and honor whose story is centuries old.

In 1530, the island of Malta was given to the Knights of St. John and the Knights of Crusaders for their heroic efforts. The symbol on their flag, the eight pointed cross, became known as the "Maltese Cross". The Cross, originally designed to distinguish between friends and foe, was turned into a symbol of heroism and service.

Today the cross is a symbol of honor, courage, dedication and loyalty. From our brave Firemen to our US Armed Forces and many other great organizations, the Maltese Cross continues to represent these traits.



Navy Cross



Fire Department Cross



IRON CROSS AUTOMOTIVE

American Made Products

IRON CROSS AUTOMOTIVE

Product Catalog

NEW Products

IRON CROSS AUTOMOTIVE

Sidearm Step



See application guide for Sidearm Step on page 15.



Features: The new Sidearm Step from Iron Cross Automotive offers a unique and ground breaking design, which will complement the look of your vehicle whether it is stock or completely custom. Adding function to form these steps provide the most ergonomic step up of anything on the market today.

The Sidearm Step comes standard in tuxedo matte black powder coat with a 5 year finish warranty.



Features:

- Fender Flares are made from heavy duty 12 gauge steel
- Provides extra clearance for oversized tires
- Provides near OEM width tire coverage
- Standard tuxedo black powder coat finish
- Can be ordered as primer only finish
- 3 year warranty on materials & workmanship
- 120 day finish warranty

*Sold separately as front and rear fender flares

See application guide for Fender Flares on page 11.



Jeep Fender Flares

New Matte Black Bumpers

See application guide for Low Profile Bumpers on page 6.

Features: Matte Black Bumpers are now available on all Low Profile Series front and rear bumpers!

Add -MB to part number to order.
Ex. 40-XXX-XX-MB



Part # 40-415-15-MB shown above.

New LED Light Kits



#20-LEDKIT
Bumper Fog Light Kit fits HD series Front Bumpers
• Includes 2 Lights, 1260 Lumens each



#20-75LED
LED Light Kits fits HD Bumpers
• 7.5" Dual Row LED Light Bar
• 3240 Lumens
• Universal Mount for Winch Opening in HD series Bumpers
• Combo beam

Features:

- Complete Plug-and-Play Kit
- Rugged aluminum extrusion
- Easy 2 wire installation
- Larger reflector than competition
- Universal mount

- 3 Watt
- IP-67 Rated
- 10-30 DC Input
- Poly carbonate Lens
- CREE LEDs

#40-LED Light Kit fits Low Profile Bumper
• Includes 20" (10800 Lumens)
• (2) 5.5" Lights (2160 Lumens)



#40-20LED
LED Light Kit fits Low Profile Bumpers
• 21.5" Dual Row LED Light Bar
• 10800 Lumens each
• Combo beam

#40-55LED Light Kit fits Low Profile or RS Bumpers
• (2) 5.5" LED Lights
• 2160 Lumens each
• Driving beam

See our LED Light Kit page in this catalog for more information on these and other light kits.

Heavy Duty Bumpers

Front Bumper

For Primer Finish add: Raw-

Year	Vehicle Application	Base Front Bumper	Push Front Bumper	Grill Front Bumper
CHEVROLET				
81-87	Silverado 1500/2500/3500	20-515-81	22-515-81	24-515-81
88-98	Silverado 1500/2500/3500	20-515-88	22-515-88	24-515-88
99-02	Silverado 1500	20-515-99	22-515-99	24-515-99
00-06	Suburban/Tahoe 1500	20-515-99	22-515-99	24-515-99
03-06	Silverado 1500	20-515-03	22-515-03	24-515-03
03-06	Silverado 2500/3500	20-525-03	22-525-03	24-525-03
07-13	Silverado 1500	20-515-07	22-515-07	24-515-07
07-10	Silverado 2500/3500	20-525-07	22-525-07	24-525-07
11-14	Silverado 2500/3500	20-525-11	22-525-11	24-525-11
14-15	Silverado 1500	20-515-14	22-515-14	24-515-14
15-18	Silverado 2500/3500	20-525-15	22-525-15	24-525-15
16-18	Silverado 1500	20-515-16	22-515-16	24-515-16
DODGE				
97-01	Ram 1500 (except Sport)	20-615-97	22-615-97	24-615-97
97-02	Ram 2500/3500 (except Sport)	20-615-97	22-615-97	24-615-97
02-05	Ram 1500	20-615-03	22-615-03	24-615-03
03-05	Ram 2500/3500	20-625-03	22-625-03	24-625-03
06-08	Ram 1500	20-615-06	22-615-06	24-615-06
06-09	Ram 2500/3500	20-625-06	22-625-06	24-625-06
09-12	Ram 1500	20-615-09	22-615-09	24-615-09
10-18	Ram 2500/350 (except Power Wagon)	20-625-10	22-625-10	24-625-10
13-18	Ram 1500 (except Ram Rebel)	20-615-13	22-615-13	24-615-13
FORD				
92-07	Van E-150/250/350/450	20-405-92	22-405-92	24-405-92
92-96	92-96 F-150/ 92-98 F250/350	20-415-92	22-415-92	24-415-92
97-03	F-150	20-415-97	22-415-97	24-415-97
04-08	F-150	20-415-04	22-415-04	24-415-04
09-14	F-150 (Also fits EcoBoost)	20-415-09	22-415-09	24-415-09
15-17	F-150	20-415-15	22-415-15	24-415-15
2018	F-150	20-415-18	22-415-18	24-415-18
09-14	Ford Raptor	20-415-RAP	22-415-RAP	N/A
99-04	F-250/350/450/550 & Excursion	20-425-99	22-425-99	24-425-99
05-07	F-250/350/450/550	20-425-05	22-425-05	24-425-05
08-10	F-250/350/450/550	20-425-08	22-425-08	24-425-08
11-16	F-250/350/450/550	20-425-11	22-425-11	24-425-11
17-18	F-250/350/450	20-425-17	22-425-17	24-425-17
GMC				
81-87	1500/2500/3500	20-515-81	22-515-81	24-515-81
03-06	Sierra 1500	20-315-03	22-315-03	24-315-03
03-06	Sierra 2500/3500	20-325-03	22-325-03	24-325-03
07-13	Sierra 1500	20-315-07	22-315-07	24-315-07
07-14	Sierra 2500/3500	20-325-07/11	22-325-07/11	24-325-07/11
14-15	Sierra 1500	20-315-14	22-315-14	24-315-14
16-17	Sierra 1500	20-315-16	22-315-16	24-315-16
15-18	Sierra 2500/3500	20-325-15	22-325-15	24-325-15
NISSAN & TOYOTA				
04-15	Titan (except Pro4X)	20-915-04	22-915-04	24-915-04
16-18	Titan XD	20-925-16	22-925-16	24-925-16
07-13	Tundra	20-715-07	22-715-07	24-715-07
14-18	Tundra	20-715-14	22-715-14	24-715-14
05-11	Tacoma	20-705-07	22-705-07	24-705-07
12-15	Tacoma	20-705-12	22-705-12	24-705-12



Base Front Bumper shown above

All Iron Cross Automotive bumpers are CNC laser cut, fully welded for superior strength, and Made in America!

Rear Bumper

For Primer Finish add: Raw-

Year	Vehicle Application	Rear Bumper
CHEVROLET		
81-87	Silverado 1500/2500/3500	21-515-81
88-98	Silverado 1500/2500/3500	21-515-88
99-06	Silverado 1500	21-515-99
07-13	Silverado 1500	21-515-07
03-06	Silverado 2500/3500 & Classic 07	21-525-03
07-10	Silverado 2500/3500	21-525-07
11-14	Silverado 2500/3500	21-525-11
14-18	Silverado 1500	21-515-14
15-18	Silverado 2500/3500	21-525-15
DODGE		
94-02	94-01 Ram 1500/ 94-02 Ram 2500/3500	21-615-94
03-05	02-05 Ram 1500/ 03-05 Ram 2500/3500	21-615-03
06-08	06-08 Ram 1500/ 06-09 Ram 2500/3500	21-615-06
10-18	09-16 Ram 1500/ 10-16 Ram 2500/3500	21-625-10
FORD		
92-07	Van E-150/250/350/450	21-405-92
80-96	92-96 F-150/ 92-98 F250/350	21-415-92
97-03	F-150 (except Supercrew)	21-415-97
04-05	F-150	21-415-04
06-08	F-150 w/Factory receiver	21-415-06
09-14	F-150 and Raptor	21-415-09
15-18	F-150	21-415-15
99-16	F-250/350/450	21-425-99
17-18	F-250/350/450	21-425-17
GMC		
88-98	Sierra 1500/2500/3500	21-515-88
99-06	Sierra 1500	21-515-99
07-13	Sierra 1500	21-515-07
03-06	Sierra 2500/3500 & Classic 07	21-525-03
07-10	Sierra 2500/3500	21-525-07
11-14	Sierra 2500/3500	21-525-11
14-18	Sierra 1500	21-515-14
15-18	Sierra 2500/3500	21-525-15
NISSAN & TOYOTA		
04-15	Titan (except Pro4X)	21-915-04
16-18	Titan XD	21-925-16
07-13	Tundra	21-715-07
14-18	Tundra	21-715-14
05-15	Tacoma	21-705-07
05-15	Tacoma	21-705-07

Base Bumper

- Features:**
- Textured gloss powder coat finish
 - Recessed 3.75" light housing for lights
 - Standard winch mount
 - Heavy duty design
 - CNC laser cut



Grill Guard

- Features:**
- Full grill guard for maximum protection
 - Textured gloss powder coat finish
 - Recessed 3.75" light housing
 - CNC laser cut



Standard winch mount



Push Bar

- Features:**
- Standard winch mount
 - Heavy duty design
 - CNC laser cut
 - Textured gloss powder coat finish
 - Recessed 3.75" light housing for lights



2" diameter push bar



Rear Base

- Features:**
- Textured gloss powder coat finish
 - Double weld inside and out
 - Heavy duty design
 - CNC laser cut
 - 3/4" D-Lugs



Low Profile Bumper



40 SERIES LOW PROFILE BUMPER



NEW
Now available in Matte Black

Low Profile For Primer Finish add: Raw-

- Features:**
- Designed to fit like OEM
 - 3/4" D-Lugs for Iron Cross shackles
 - 5.5" Rectangle Fog Light cut outs
 - Slim styling profile
 - Center light mounting options
20" - 22" center light bar
 - 10 Gauge steel bumper shell with 1/4" mounting brackets

*Light kits sold separately



	Year	Vehicle Application	Part #
CHEVROLET	03-06	Silverado 2500/3500	40-525-03
	07-10	Silverado 2500/3500	40-525-07
	11-14	Silverado 2500/3500	40-525-11
	15-18	Silverado 2500/3500	40-525-15
	15-17	Colorado	40-505-15
	14-15	Silverado 1500	40-515-14
DODGE	16-17	Silverado 1500	40-515-16
	06-08	Ram 1500	40-615-06
	06-09	Ram 2500/3500	40-625-06
	10-18	Ram 2500/3500	40-625-10
FORD	08-10	Ford Super Duty F250-F550	40-425-08
	11-16	Ford F250/F350	40-425-11
	15-17	Ford F-150	40-415-15
	2018	Ford F-150	40-415-18
	17-18	Ford F250/F350	40-425-17
GMC	07-14	Sierra 2500/3500	40-325-07
	14-15	Sierra 1500	40-315-14
	16-17	Sierra 1500	40-315-16
	15-18	Sierra 2500/3500	40-325-15
NISSAN & TOYOTA	16-18	Titan XD	40-925-16
	14-18	Tundra	40-715-14

RS Series Bumper



RS Series Bumper

Year	Vehicle Application	Front Bumper
07-13	Chevrolet Silverado 1500	30-515-07
14-15	Chevrolet Silverado 1500	30-515-14
09-12	Dodge Ram 1500 (Will not fit Express, Sport or Rebel models)	30-615-09
13-18	Dodge Ram 1500 (Will not fit Express, Sport or Rebel models)	30-615-13
04-08	Ford F-150	30-415-04
09-14	Ford F-150	30-415-09
15-17	Ford F-150	30-415-15
07-13	GMC Sierra 1500	30-315-07
14-15	GMC Sierra 1500	30-315-14
07-13	Toyota Tundra	30-715-07
14-18	Toyota Tundra	30-715-14

Shown with LED Light Kit for RS Series Bumper #XM6RECT-ICKIT

- Features:**
- New Sleek, Low Profile Design
 - 10 Gauge steel bumper shell with 1/4" mounting brackets
 - 2" Square Class III Receiver Tube with 1/2" Reinforced Collar
 - Flip down license plate available

*Light kits sold separately



Shown with LED Light Kit for RS Series Bumper #XM6RECT-ICKIT



Bumper Accessories

LED Light Kits



*Shown above with Iron Cross RS Series Bumper



Center Light Bracket
6" Round - #IC-CLROUND



Flip Down License Plate Mount for all
20 Series Bumpers #IC-FLP20
30 Series Bumpers #IC-FLP30



07-16 Light Bar Bracket Kit Jeep JK #GP-0200



Windshield Light Bracket Kit Jeep JK #GP-0100



Center Light Bracket
6" Rectangle - #IC-CLRECT



Universal 2" receiver winch
plate fits all 20 series Front
Bumpers. - #IC-WP



Rear Bumper
Light Bracket

- See Color Chart below

Shackles

Shackle Color	Part Number
3/4" Shackle Galvanized	1000-00
3/4" Shackle Black	1000-01
3/4" Shackle Candy Blue	1000-02
3/4" Shackle Crimson	1000-03
3/4" Shackle Candy Green	1000-04
3/4" Shackle Lime Green	1000-05
3/4" Shackle Orange	1000-06
3/4" Shackle Pink	1000-07
3/4" Shackle Red	1000-08
3/4" Shackle Silver	1000-09
3/4" Shackle White	1000-10
3/4" Shackle Yellow	1000-11

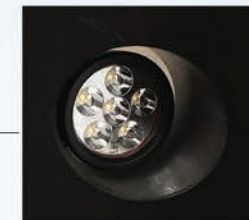


Rear Bumper Light Bracket

Shackle Color	Part Number
Rear Bumper Light Bracket (Pair) - Black	2000-01
Rear Bumper Light Bracket (Pair) - Candy Blue	2000-02
Rear Bumper Light Bracket (Pair) - Crimson	2000-03
Rear Bumper Light Bracket (Pair) - Lime Green	2000-05
Rear Bumper Light Bracket (Pair) - Orange	2000-06
Rear Bumper Light Bracket (Pair) - Pink	2000-07
Rear Bumper Light Bracket (Pair) - Red	2000-08
Rear Bumper Light Bracket (Pair) - Silver	2000-09
Rear Bumper Light Bracket (Pair) - White	2000-10



#OP3R-ICKIT -
Premium LED Bumper Light Kit
· Proprietary IRIS Reflector Technology
· 693' Usable Light from a 10 Watt LED
· Fits HD Winch Bumpers



#20-LEDKIT - Bumper Fog Light Kit
fits Heavy Duty Front Bumpers
· Includes 2 Lights and switch
(1440 Lumens each)
· Universal mount



#XMRECT-ICKIT
Premium LED Light Kit for
RS Series Bumper



#40-LEDKIT
fits Low Profile Bumpers
· Includes 20" (10800 Lumens)
· (2) 5.5" Lights (2160 Lumens)

#40-20LED
fits Low Profile Bumpers
(10800 Lumens)



#IC-22LB - Premium 22" LED Light Bar - (7,200 Raw Lumens) - Also available in a 52" Light Bar

#40-55LED
fits Low Profile or RS Bumpers
Set of (2) (2160 Lumens)



#20-75LED fits HD Bumpers
· 7.5" Dual Row LED Light Bar
(3240 Lumens)
· Universal Mount for Winch
Opening in HD series Bumpers

LED Light Kit	Part Number
Premium LED Bumper Light Kit	OP3R-ICKIT
Bumper Fog Light Kit	20-LEDKIT
Premium LED Light Kit for RS Series Bumper	XMRECT-ICKIT
Premium 22" LED Light Bar	IC-22LB
Premium 52" LED Light Bar	IC-52LB
21.5" LED Low Profile Bumper Light Bar	40-20LED
7.5" LED HD Bumper Light Kit	20-75LED
LED Light Kit for Low Profile Bumpers	40-LEDKIT
5.5" LED Kit for Low Profile and RS Bumpers	40-55LED

Jeep Bumpers



*Shown above Stubby Front Bumper with Bar, the Rocker Step, and Iron Cross Shackles



Full Front Base Bumper #GP-1100



Full Front Base Bumper with Bar #GP-1300

Front Bumpers (All Front Bumpers are Winch Ready)

Year	Vehicle Application	Front Bumper
07-17	Stubby Front Base Bumper - No Bar	GP-1000
07-17	Stubby Front Bumper - With Bar	GP-1200
07-17	Full Front Base Bumper - No Bar	GP-1100
07-17	Full Front Base Bumper - With Bar	GP-1300

Rear Bumpers

Year	Vehicle Application	Rear Bumper
07-17	Stubby Rear Base Bumper - No Swing Away Tire Carrier	GP-2000
07-17	Stubby Rear Bumper - With Swing Away Tire Carrier	GP-2200
07-17	Full Rear Base Bumper - No Swing Away Tire Carrier	GP-2100
07-17	Full Rear Bumper - With Swing Away Tire Carrier	GP-2300



Stubby Rear Base #GP-2000



Heavy Duty Swing Away Tire Carrier Accommodates up to a 42" Tire

Features:

- Matte Black Textured Powder Coating (Also available in Primer Coat)
- All Front Bumpers Winch Compatible
- Front /Rear Bumpers have D-Lug Plates for Shackles
- Light Cut out for Iron Cross 3.75" Light (ICOP3R-ICKit) *or factory fog lights

Jeep Steps & Accessories



Front Jeep JK Steel Fender Flares #GP-FF100

Sidearm Jeep JK Steps #GP-9466



Jeep Steps & Accessories

Year	Vehicle Application	Part #
07-17	Rocker Step - Matte Black Powder Coat	GP-3000
07-17	Windshield Light Bracket Kit Jeep JK	GP-0100
07-17	Light Bar Bracket Kit Jeep JK	GP-0200
07-17	Front Jeep JK Steel Fender Flares - Matte Black Powder Coat	GP-FF100
07-17	Rear Jeep JK Steel Fender Flares - Matte Black Powder Coat	GP-RF200
07-17	Sidearm Jeep JK 4 Door Steps - Matte Black Powder Coat	GP-9466
07-17	Jeep Roof Rack JK - Matte Black Powder Coat	GP-RR950



Rocker Step #GP-3000



Iron Cross 3.75" Light Kit #OP3R-ICKit

Jeep Roof Rack - #GP-RR950

Jeep shown with Stubby Front Bumper with Bar #GP-1200



*Shown above with Iron Cross Shackles

SEMA 2016 Awarded for the Sidearm Jeep JK 4 Door Steps #GP-9466



Patriot Board



Patriot Board

For BLACK POWDER COAT, add -1 to part number EX: 9286-1

Available in Black Powder Coat

Iron Cross Automotive is proud to partner with the Folds of Honor Foundation to support the families of America's Fallen and Disabled Soldiers. With the purchase of our "Patriot Board" Step product, a portion of the sales will be donated to the Folds of Honor Foundation. Help us honor our heroes, by helping to support their families.

- Features:**
- Marine grade, polished stainless steel or Matte Black Powder coat finish
 - 5" wide pad for maximum step area
 - Angled edges, and flat panel styling
 - One piece end cap for durability
 - Folds of Honor Logo molded into step pads and flag emblem on front of board



Endeavour Board



Available in Black Powder Coat



Endeavour Board

For BLACK POWDER COAT, add -1 to part number EX: 9286-1

Iron Cross Automotive Step products are fully designed, tested and built right here in the USA.

- Features:**
- 5" wide step pad area
 - Available in stainless steel or matte powder coat black
 - Non-slip U.V. resistant step pads
 - Provides a luxury OEM look
 - Vehicle specific bracket system provides a perfect fit.



All Iron Cross Automotive products are American Made, in our state of the art facilities.

	Year	Cab Length Vehicle Application	S.S. Part#	Brkt Kit Part#	
CHEVROLET	02-18	Avalanche	8286	92-518	
	05-18	Suburban/Yukon XL	8286	92-518	
	* 99-18	Silverado/Sierra 1500 Regular Cab	8254	92-522	
	* 01-18	Silverado/Sierra 2500/3500 Regular Cab	8254	92-522	
	* 99-18	Silverado/Sierra 1500 Ext. Cab, 01-16 2500/3500	8280	92-522	
	01-18	Silverado/Sierra 2500/3500 Crew Cab, 04-16 1500	8286	92-522	
	07-18	Silverado Crew Cab "Z71"	8286	92-518	
	15-18	Colorado/Canyon Extended Cab	8274	92-558	
	15-18	Colorado/Canyon Crew Cab	8286	92-558	
	DODGE	02-08	Ram Pickup Regular Cab	8254	92-612
02-08		Ram 1500 Quad Cab	8280	92-612	
03-09		Ram 2500/3500 Quad Cab	8280	92-612	
09-18		Ram 1500 Quad Cab	8274	92-638	
09-18		Ram 1500 Crew Cab	8286	92-638	
10-18		Ram 2500/3500 Crew Cab	8286	92-638	
10-18		Ram 2500/3500 Mega Cab	8293	92-638	
FORD		97-03	F-150/F-250 OLD Regular Cab	8254	92-400
		97-03	F-150/F-250 OLD Extended/Quad Cab	8274	92-400
		01-03	F-150 Supercrew - 4 Door	8280	92-400
	99-16	Super Duty Regular Cab	8254	92-414	
	99-16	Super Duty Super Cab - 4 Door	8270	92-414	
	99-16	Super Duty Crew Cab - 4 Dr/Excursion	8286	92-414	
	04-14	F-150 Regular Cab	8254	92-468	
	04-14	F-150 Super Cab	8274	92-468	
	04-14	F-150 Super Crew Cab	8286	92-468	
	15-18	F-150 Regular Cab	8254	92-474	
FORD	15-18	F-150 Super Cab	8274	92-474	
	15-18	F-150 Super Crew Cab	8286	92-474	
	17-18	F-250/350 Super Cab	8280	92-474	
	17-18	F-250/350 Super Crew Cab	8293	92-474	
	NISSAN	04-18	Titan King Cab	8270	92-912
		04-18	Titan Crew Cab	8280	92-912
	TOYOTA	04-06	Tundra Access Cab	8274	92-706
		04-06	Tundra Double Cab	8280	92-706
		06-18	Tacoma Double Cab	8280	92-716
		07-18	Tundra Double Cab	8280	92-718
07-18		Tundra CrewMax	8293	92-718	
*See below for Diesel Applications					
11-18 Chevrolet Diesel w/Urea Tank			92-528		

	Year	Cab Length Vehicle Application	S.S. Part#	Brkt Kit Part#	
CHEVROLET	02-18	Avalanche	9286	92-518	
	05-18	Suburban/Yukon XL	9286	92-518	
	* 99-18	Silverado/Sierra 1500 Regular Cab	9254	92-522	
	* 01-18	Silverado/Sierra 2500/3500 Regular Cab	9254	92-522	
	* 99-18	Silverado/Sierra 1500 Ext. Cab, 01-16 2500/3500	9280	92-522	
	01-18	Silverado/Sierra 2500/3500 Crew Cab, 04-16 1500	9286	92-522	
	07-18	Silverado Crew Cab "Z71"	9286	92-518	
	15-18	Colorado/Canyon Extended Cab	9274	92-558	
	15-18	Colorado/Canyon Crew Cab	9286	92-558	
	DODGE	02-08	Ram Pickup Regular Cab	9254	92-612
02-08		Ram 1500 Quad Cab	9280	92-612	
03-09		Ram 2500/3500 Quad Cab	9280	92-612	
09-18		Ram 1500 Quad Cab	9274	92-638	
09-18		Ram 1500 Crew Cab	9286	92-638	
10-18		Ram 2500/3500 Crew Cab	9286	92-638	
10-18		Ram 2500/3500 Mega Cab	9293	92-638	
FORD		97-03	F-150/F-250 OLD Regular Cab	9254	92-400
		97-03	F-150/F-250 OLD Extended/Quad Cab	9274	92-400
		01-03	F-150 Supercrew - 4 Door	9280	92-400
	99-16	Super Duty Regular Cab	9254	92-414	
	99-16	Super Duty Super Cab - 4 Door	9270	92-414	
	99-16	Super Duty Crew Cab - 4 Dr/Excursion	9286	92-414	
	04-14	F-150 Regular Cab	9254	92-468	
	04-14	F-150 Super Cab	9274	92-468	
	04-14	F-150 Super Crew Cab	9286	92-468	
	15-18	F-150 Regular Cab	9254	92-474	
FORD	15-18	F-150 Super Cab	9274	92-474	
	15-18	F-150 Super Crew Cab	9286	92-474	
	17-18	F-250/350 Super Cab	9280	92-474	
	17-18	F-250/350 Super Crew Cab	9293	92-474	
	NISSAN	04-18	Titan King Cab	9270	92-912
		04-18	Titan Crew Cab	9280	92-912
	TOYOTA	04-06	Tundra Access Cab	9274	92-706
		04-06	Tundra Double Cab	9280	92-706
		06-18	Tacoma Double Cab	9280	92-716
		07-18	Tundra Double Cab	9280	92-718
07-18		Tundra CrewMax	9293	92-718	
*See below for Diesel Applications					
11-18 Chevrolet Diesel w/Urea Tank			92-528		

Wheel to Wheel HD Steps

Iron Cross Automotive step-up products are manufactured in the United States and made from the highest quality materials. American Made means American jobs.

Wheel To Wheel HD Step

	Year	Vehicle Application	W2W Step	Bracket
CHEVROLET	* 01-18	Silverado/Sierra 1500/2500/3500 Ext. Cab 6.5' Bed	9998	99-522
	* 01-18	Silverado/Sierra 2500/3500 Crew Cab 6.5' Bed	99110	99-522
	* 01-18	Silverado/Sierra 1500/2500/3500 Ext. Cab 8' Bed	99112	99-522
	* 01-18	Silverado/Sierra 2500/3500 Crew Cab 8' Bed	99119	99-522
	14-18	Silverado/Sierra 1500 Double Cab 6.5' Bed	9998	99-522
DODGE	02-08	Ram 1500 (03-09 2500/3500) Quad Cab 6.5' Bed	9998	99-612
	09-18	Ram 1500 Quad Cab 6.5' Bed	9998	99-638
	10-18	Ram 2500/3500 Crew Cab 6.5' Bed	9998	99-638
	06-09	Ram Mega Cab 6.5' Bed (Not Dually)	99110	99-612
	10-18	Ram Mega Cab 6.5' Bed (Not Dually)	99110	99-638
	02-08	Ram 1500 (03-09 2500/3500) Quad Cab 8' Bed	99112	99-612
	10-18	Ram 2500/3500 Crew Cab 8' Bed	99119	99-638
FORD	99-16	Super Duty Super Cab 6.5' Bed	9998	99-414
	99-16	Super Duty Crew Cab 6.5' Bed	99110	99-414
	99-16	Super Duty Super Cab 8' Bed	99112	99-414
	99-16	Super Duty Crew Cab 8' Bed	99119	99-414
	17-18	Super Duty Super Cab 6.5' Bed	9998	99-474
	17-18	Super Duty Crew Cab 6.5' Bed	99110	99-474
	17-18	Super Duty Super Cab 8' Bed	99112	99-474
	17-18	Super Duty Crew Cab 8' Bed	99119	99-474

***NOTE: Substitute Part # 99-528 if vehicle is a 2011 Current Chevy/GMC Diesel with Urea Tank
Use Short Bed Part #'s for Dually Applications**



- Features:**
- Textured gloss powder coat finish
 - Aluminum anti-slip tread plate
 - 3 steps per side
 - Provides stylish OEM look
 - 5 year warranty
 - Patent Pending Design
 - Custom colored step plates available

Also shown with the Iron Cross Low Profile Bumper



Cab Length HD & Sidearm Steps



Cab Length HD & Sidearm Steps

Bracket Kit applies to both Cab Length HD and Sidearm Steps

- Features:**
- Textured gloss powder coat finish
 - Aluminum anti-slip tread plate
 - Available in 54", 80" & 86" lengths
 - Provides stylish OEM look
 - 5 year warranty
 - Patent Pending Design
 - Custom colored step plates available

	Year	Vehicle Application	HD Step Part#	Sidearm Step Part#	Brkt Kit Part#
CHEVROLET	99-18	Silverado/Sierra 1500 Regular Cab	9954		99-522
	* 01-18	Silverado/Sierra 2500/3500 Regular Cab	9954		99-522
	* 01-18	Silverado/Sierra 1500/2500/3500 Ext. Cab	9980	9480	99-522
	* 01-18	Silverado/Sierra 2500/3500 Crew Cab. 04-16 1500	9986	9486	99-522
	15-18	Colorado/Canyon Extended Cab	9980	9480	99-558
	15-18	Colorado/Canyon Crew Cab	9986	9486	99-558
DODGE	02-08	Ram 1500 Regular Cab	9954		99-612
	02-08	Ram 1500 Quad Cab	9980	9480	99-612
	03-09	Ram 2500/3500 Quad Cab	9980	9480	99-612
	09-18	Ram 1500 Quad Cab	9980	9480	99-638
	09-18	Ram 1500 Crew Cab	9986	9486	99-638
	09-18	Ram 2500/3500 Crew Cab	9986	9486	99-638
FORD	99-16	250/350/450 Regular Cab	9954		99-414
	99-16	250/350/450 Super Cab	9980	9480	99-414
	99-16	250/350/450 Crew Cab/Excursion	9986	9486	99-414
	04-14	F-150 Regular Cab	9954		99-468
	04-14	F-150 Super Cab	9980	9480	99-468
	04-14	F-150 Super Crew Cab	9986	9486	99-468
	15-18	F-150 Regular Cab	9954		99-474
	15-18	F-150 Super Cab	9980	9480	99-474
	15-18	F-150 Super Crew Cab	9986	9486	99-474
	17-18	F-250/350/450 Super Cab	9980	9480	99-474
17-18	F-250/350/450 Crew Cab	9986	9486	99-474	
NISSAN	04-18	Titan King Cab	9980	9480	99-912
	04-18	Titan Crew Cab	9986	9486	99-912
TOYOTA	06-18	Tacoma Double Cab	9980	9480	99-716
	07-18	Tundra Double Cab	9980	9480	99-718
	07-18	Tundra CrewMax	9986	9486	99-718

***See below for Diesel Applications**

11-18 Chevrolet Diesel w/ Urea Tank 99-528



Tube Steps

Features:

- Available in 3" and 4" Diameter cab length & wheel to wheel length
- Designed for specific vehicle creating O.E. style fit
- Available in polished stainless steel or matte black powder coat
- Slip resistant U.V. step pad area
- Limited lifetime warranty on stainless / 5 year warranty on powder coat



Tube Steps

Tube Steps

FOR BLACK POWDER COAT ADD "B" TO ALL PART NUMBERS EXAMPLE: 51-638-B

Year	Cab Length Vehicle Application	3" Cab Length	3" W2W Short Bed	3" W2W Long Bed	4" Cab Length	4" W2W Short Bed	4" W2W Long Bed
88-98	C/K Regular Cab	51-500	52-500				
88-98	C/K Extended Cab - 2/3 Door	51-502	52-502				
92-00	C/K Crew Cab	51-508	52-508				
99-13	Silverado/Sierra Regular Cab	51-510	52-510	53-510			
99-13	Silverado/Sierra Ext. Cab, 01-14 HD Ext.	51-512/522	52-512/522	53-512/522	41-512/522	42-512/522	43-512/522
00-18	Suburban/Yukon XL/Avalanche (1/2 Ton)	51-516					
00-18	Tahoe/Yukon - 4 Door (Except Z71)	51-518					
01-14	Heavy Duty Regular Cab	51-520	52-520	53-520			
01-14	HD Crew Cab	51-524/526	52-524	53-524	41-524/526	42-524	43-524
04-13	1500 Crew Cab	51-524/526	52-526		41-524/526	42-526	
04-14	Colorado/Canyon Regular Cab	51-550					
04-14	Colorado/Canyon Extended Cab	51-552					
04-14	Colorado/Canyon Crew Cab	51-554					
15-18	Colorado/Canyon Extended Cab	51-556					
15-18	Colorado/Canyon Crew Cab	51-558					
14-18	Silverado/Sierra 1500 Standard Cab	51-560	52-560	53-560			
14-18	Silverado/Sierra 1500 Double Cab 6.5' Bed	51-562	52-562		41-562	42-562	
14-18	Silverado/Sierra 1500 Crew Cab 5.8' Bed	51-564	52-566		41-564	42-566	
14-18	Silverado/Sierra 1500 Crew Cab 6.5' Bed	51-564	52-568		41-564	42-568	
15-18	Silverado/Sierra 2500/3500 Regular Cab	51-570	52-570	53-570			
15-18	Silverado/Sierra 2500/3500 Double Cab	51-572	52-572	53-572	41-572	42-572	43-572
15-18	Silverado/Sierra 2500/3500 Crew Cab	51-574	52-574	53-574	41-574	42-574	43-574
94-01	Ram Regular Cab	51-600					
94-02	Ram 2500/3500 Ext	51-602	52-602				
94-01	Ram 1500 Extended Cab	51-602	52-602				
02-08	Ram 1500 Regular Cab	51-610	52-610	53-610			
03-09	Ram 2500/3500 Regular Cab	51-610	52-610	53-610			
02-08	Ram 1500 Quad Cab	51-612	52-612	53-612	41-612	42-612	43-612
03-09	Ram 2500/3500 Quad Cab	51-612	52-612	53-612	41-612	42-612	43-612
06-09	Mega Cab	51-614	52-614		41-614	42-614	
04-08	Durango	51-626					
05-18	Dakota Club Cab	51-630					
05-18	Dakota Quad Cab	51-632					
09-18	Ram 1500 Regular Cab	51-634		53-634			
09-18	Ram 1500 Quad Cab	51-636	52-636		41-636	42-636	
09-18	Ram 1500 Crew Cab	51-638			41-638		
10-18	Ram 2500/3500 Regular Cab	51-634		53-634			
10-18	Ram 2500/3500 Crew Cab	51-638	52-638	53-638	41-638	42-638	43-638
10-18	Ram 2500/3500 Mega Cab	51-639	52-639		41-639	42-639	

CHEVROLET / GMC

DODGE

Tube Steps

FOR BLACK POWDER COAT ADD "B" TO ALL PART NUMBERS EXAMPLE: 51-638-B

Year	Cab Length Vehicle Application	3" Cab Length	3" W2W Short Bed	3" W2W Long Bed	4" Cab Length	4" W2W Short Bed	4" W2W Long Bed
97-03	F-150/F-250 OLD Regular Cab	51-400					
97-03	F-150/F-250 OLD Extended Cab	51-402	52-402				
01-03	F-150 Super Crew Cab	51-406	52-406				
99-16	F-250/350/450/550 Regular Cab	51-410		53-410			
99-16	F-250/350/450/550 Super Cab	51-412	52-412	53-412	41-412	42-412	43-412
99-16	F-250/350/450/550 Crew Cab	51-414	52-414	53-414	41-414	42-414	43-414
04-08	F-150 Regular Cab	51-420	52-420				
04-08	F-150 Super Cab	51-422	52-422		41-422	42-422	
04-08	F-150 Super Crew Cab	51-424	52-424		41-424	42-424	
09-14	F-150 Regular Cab	51-464					
09-14	F-150 Super Cab	51-466	52-466	53-466	41-466	42-466	43-466
09-14	F-150 Super Crew Cab	51-468	52-468	53-468	41-468	42-468	43-468
15-18	F-150 Standard Cab	51-470	52-470	53-470			
15-18	F-150 Extended Cab	51-472	52-472		41-472	42-472	
15-18	F-150 Super Crew Cab	51-474		53-474	41-474		43-474
17-18	F-250/350/450 Regular Cab	51-480					
17-18	F-250/350/450 Super Cab	51-482	52-482	53-482			
17-18	F-250/350/450 Super Crew Cab	51-484	52-484	53-484	41-484	42-484	
04-15	Titan King Cab	51-910	52-910		41-910	42-910	
04-15	Titan Crew Cab	51-912	52-912		41-912	42-912	
99-03	Tundra Acc. Cab	51-700					
01-04	Tacoma Access Cab	51-700					
04-06	Tundra Double Cab	51-708					
05-18	Tacoma Access Cab	51-714					
05-18	Tacoma Double Cab	51-716					
05-18	Tundra Double Cab	51-718			41-718		
05-18	Tundra CrewMax	51-720			41-720		
87-06	Jeep Wrangler	51-810					
04-06	Wrangler Jeep Unlimited	51-812					
07-17	Jeep Wrangler 2 Door	51-820					
07-17	Jeep Wrangler 4 Door	51-822					

FORD

NISSAN / TOYOTA

JEEP

Ford F-150 - 5.5ft Bed

Ford F-150 - 6.5ft Bed

ALSO AVAILABLE IN BLACK POWDER COAT



Shown in Stainless Steel SS

Plus Step



Plus Step

Order in 3 Easy Steps!
 Step 1 - Select Tube • Step 2 - Select Kit • Step 3 - Select Steps

Year	Cab Length Vehicle Application	Steel Tube Part#	Black Tube Part#	Brkt Kit Part#
CHEVROLET / GMC	99-18 Silverado/Sierra 1500 Regular Cab	7154	7154-B	71-522
	01-18 Silverado/Sierra 2500/3500 Regular Cab	7154	7154-B	71-522
	99-18 Silverado/Sierra 1500 Extended Cab	7180	7180-B	71-522
	01-18 Silverado/Sierra 2500/3500 Extended Cab	7180	7180-B	71-522
	01-18 Silverado/Sierra 2500/3500 Crew Cab	7186	7186-B	71-522
	04-18 1500 Crew Cab (includes Z71)	7186	7186-B	71-522
	15-18 Colorado/Canyon Extended Cab	7186	7186-B	71-522
DODGE	15-18 Colorado/Canyon Crew Cab	7186	7186-B	71-558
	02-08 Dodge Ram Regular Cab	7154	7154-B	71-612
	02-08 Dodge Ram 1500 Quad Cab	7180	7180-B	71-612
	03-09 Dodge Ram 2500/3500 Quad Cab	7180	7180-B	71-612
	09-18 Dodge Ram Regular Cab	7154	7154-B	71-638
	09-18 Dodge Ram Quad Cab	7180	7180-B	71-638
	09-18 Dodge Ram Crew Cab	7186	7186-B	71-638
FORD	99-16 Ford Super Duty Regular Cab	7154	7154-B	71-414
	99-16 Ford Super Duty Super Cab	7180	7180-B	71-414
	99-16 Ford Super Duty Crew Cab	7186	7186-B	71-414
	04-14 Ford F-150 Regular Cab	7154	7154-B	71-468
	04-14 Ford F-150 Super Cab	7180	7180-B	71-468
	04-14 Ford F-150 Crew Cab	7186	7186-B	71-468
	15-18 Ford F-150 Standard Cab	7154	7154-B	71-474
	15-18 Ford F-150 Extended Cab	7180	7180-B	71-474
	15-18 Ford F-150 Super Crew Cab	7186	7186-B	71-474
	17-18 Ford Super Duty Super Cab	7180	7180-B	71-474
TOYOTA	17-18 Ford Super Duty Crew Cab	7186	7186-B	71-474
	07-18 Tundra Double Cab	7180	7180-B	71-718
	07-18 Tundra CrewMax	7186	7186-B	71-718
Step 3 - Select Steps (1 Pair)		S. Steel	Black	
Adjustable Steps		7503	7503-B	

*See below for Diesel Applications

11-18 Chevrolet Diesel w/ Urea Tank

71-528



Features:

- Available in stainless steel or matte powder coat black
- Adjustable steps can be removed for extreme off-roading
- Available in 54", 80" & 86" lengths
- Patent Pending Design
- Stainless Steel anti-slip tread plate

Iron Cross Apparel



Iron Cross T-Shirt
 Colors: Royal Blue, Grey, Black, & White
 Sizes: Small - 4X Large
 This shirt available with alternate front.

Tank Back Design



Men's Iron Cross Tank Top
 Colors: Grey, Black, & Blue
 Sizes: Small - 4X Large



Microburn V-Neck Tee
 Available in both Men's & Women's Sizes!
 Comes: Blue, Red and Grey Heather

Iron Cross Flex Fit Hats
 Colors: Blue, Black, White and Grey



Women's Microburn Tank Top
 Colors: Grey, Black, Turquoise and Pink



Iron Cross Logo Hoodies
 Colors: Red, Royal Blue, Black & Grey
 Sizes: Small - 4X Large



Iron Cross Trucker Hats
 Colors: Camo, Orange, Pink, Blue, and Black



Iron Cross Beanies
 Colors: Pink, Baby Blue, Grey & Black