



PEEL STRENGTH (N per 25mm width)			
	OILY COLD ROLLED STEEL*	OILY GALVANIZED STEEL*	E-COAT (ED-11)**
After 2 Hours	92	92	77
Heat Aged 2 Weeks at 70 Celsius	91	91	84
Salt Spray 2 Weeks	83	56	72
Humidity 2 Weeks at 100% and 38 Celsius	89	84	88
Environmental Cycle 5 Cycles of the following 17 Hours at -30 Celsius 72 Hours at 70 Celsius 24 Hours in Salt Spray 7 Hours at -30 Celsius 17 Hours in Salt Spray 7 Hours at 70 Celsius 24 Hours in Salt Spray	89	91	78

\* Baked per automotive paint bake schedule - e-coat.

\*\* Unbaked