

Installation Instructions

Part Numbers:

Audi A6

24836

60238

Drawbar Kit:

3593

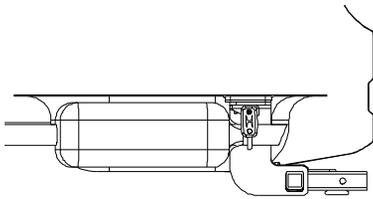
Drawbar must be used in the **rise** position only.

**Do Not Exceed Lower of Towing Vehicle
Manufacturer's Rating or**

2000 LB (908 Kg.) Max Gross Trailer Weight

200 LB (90.8 Kg.) Max Tongue Weight

Wiring Access Location: PC1, PC2



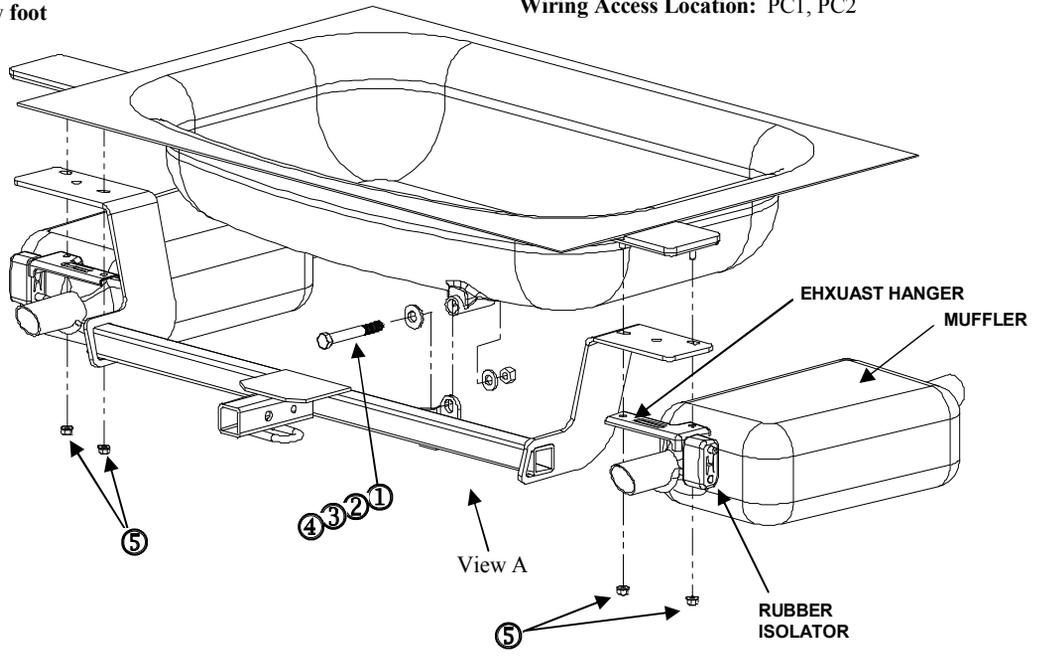
Hitch Shown In Proper Position

Equipment Required: 3/4" crow foot

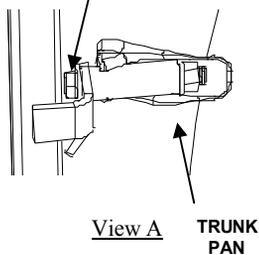
Fastener Kit: 24836F

Wrenches: m13, 3/4"

Drill Bits: none



**USE 3/4" CROW FOOT
TO TORQUE BOLT**



View A TRUNK PAN

①	Qty. (1)	BOLT – HEX HEAD – 1/2"-13 X 4" LONG	④	Qty. (1)	NUT - 1/2"-13
②	Qty. (1)	CONICAL WASHER – 1/2"	⑤	Qty. (4)	NUT - M8 X1.25 FLANGED LOCKING
③	Qty. (1)	WASHER – HARDEN FLAT			

1. Raise vehicle on ramps or hoist.
2. Remove existing m8 nuts from exhaust hangers.
3. Lift passenger side of hitch over muffler, forward of exhaust hanger.
4. By gently pulling down on the driver's side muffler, slide the driver's side of hitch over the tail pipe and forward into position.
5. Hitch will be mounted between heat shield and muffler exhaust hangers using existing studs.
6. With hitch in place, raise exhaust hangers back on their studs and start the m8 nuts (keep loose for now).
7. Place 1/2" conical washer in place then install 1/2" bolt.
8. Install 1/2" flat washer and nut.
9. Tighten m8 nuts and then the 1/2" fastener with torque wrench.

Tighten all 1/2" fasteners with torque wrench 75 Lb.-Ft. (102 n*m)

Tighten all M8 fasteners with torque wrench to 25 Lb.-Ft. (34 n*m)

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.