

# Grille Installation Process

Ford F150/Expd '97-98 Upper Grille (FOR-1300)

Part # FOR-1300B

Part # FOR-1300S



**Picture #1:**

GrillCraft MX-Series Sport Grille Kit Part# FOR-1300 Fits 1998-1999 Ford Expedition & F150 available in silver or black powder coat finishes.



**Picture #2:**

Here is our project Ford Expedition needing a GrillCraft Sport grille for added styling.



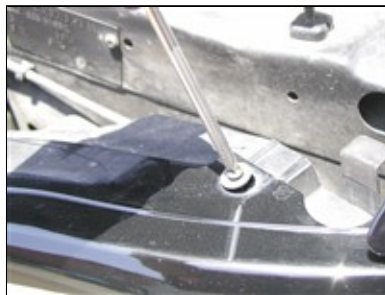
**Picture #3:**

Remove the plastic clips that secure the core support cover.



**Picture #4:**

Removing the upper cover trim.



**Picture #5:**

Remove the top grille shell screws.



**Picture #6:**

Remove the screw that secures the turn signal lamp these are located in the far right & left corners.



**Picture #7:**

Now slide the turn signal lamp out & remove the two screws behind the signal lamp.



**Picture #8:**

Remove the two screws behind the signal lamp.



**Picture #9:**

Remove the plastic clips that secure the grille shell skirting to the vehicle as shown.



**Picture #10:**

On the backside of the grille shell there is a spring clip pull the shell forward and the clip will release and free the complete grille shell from vehicle.



**Picture #11:**

On the backside of the grille remove the plastic weld tabs with screw driver and a hammer. Note vehicles with factory chrome grille shells require the centers to be cut out.



**Picture #12:**

The center section being removed.



**Picture #13:**

Grind the left over plastic nubs smooth.



**Picture #14:**

Insert the mesh grille from the backside and mark the center of the mounting brackets.



**Picture #15:**

Using a 3/16 drill bit drill for the mounting screws.



**Picture #16:**

The mounting hardware.



**Picture #17:**

Fasten the bottom section of the grille first.



**Picture #18:**

Now fasten the top screws using the supplied screws and nylon spacer as shown.



**Picture #19:**

Wow now that GrillCraft custom mesh grille really updated the front end of our project expedition



**Picture #20:**

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**Picture #21:**

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Picture #22:



Picture #23:



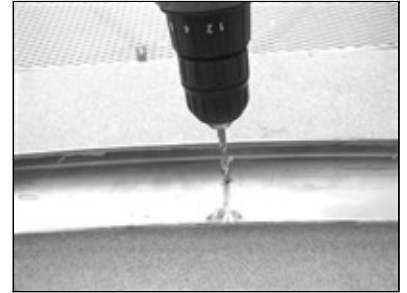
Picture #24:



Picture #25:



Picture #26:



Picture #27:



Picture #28:



Picture #29: