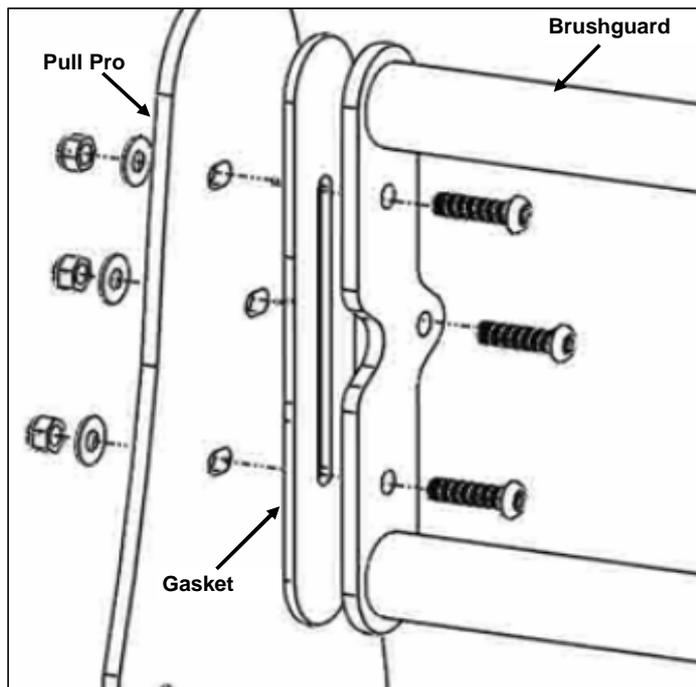


### INSTALLATION INSTRUCTIONS

Pull Pro 53123 ( 1 -4 - 5 - 40 ) / Winch Bumper 23210 ( MB-MPS )  
Dodge Ram 1500, 2500, 2 & 4 x 4 02/05

11. If needed, install license plate bracket to underside of winch channel using ( 2 ) 1/4 x 1" bolts and lock nuts.
12. Place the brushguard in the grillguard and tighten using the corresponding bolts. Repeat in the other side.
13. Install the brushguard as shown in the image, use the pre-installed brushguard bolts.



14. Make any adjustments and tighten all hardware.
15. Periodically check and re-tighten bolts as necessary over the term of use.
16. Fill out included warranty card and place in the vehicle.

#### Cleaning and care instructions:

Keep your product clean. Do not use abrasive cleaners or polish. We recommended only non-abrasive automotive wax such as pure carnauba to avoid scratches or rust.

#### Design:

#### Quality:

**INSTALLATION INSTRUCTIONS**  
**53123 ( 1 - 4 - 40 - )**  
**DODGE RAM 1500, 2500 2 & 4 X 4 02/05**

**PART LIST:**

**QUANTITY:**

- (1) Pull pro.
- (2) Brush guard.
- (1) Main bracket set
- (1) Auxiliary bracket set.
- (2) Plate bracket

**HARDWARE KIT 53123**

- |   |                        |
|---|------------------------|
| (6) 1/2 x 1 1/2" Hex Head Bolt          | (2) Brush guard gasket |
| (2) 1/2" x 7 1/2" Hex Head Bolt         | (2) 1/4" Lock Nut      |
| (2) 3/8 x 1 1/2" Button Allen Head Bolt | (14) 1/2" Flat Washer  |
| (2) 1/4 x 1" Hex Head Bolt              | 2 3/8" Lock Nut        |
| (8) 1/2" Lock Nut                       |                        |
| (4) 3/8" Flat Washer                    |                        |
| (2) 1/4" Flat Washer                    |                        |

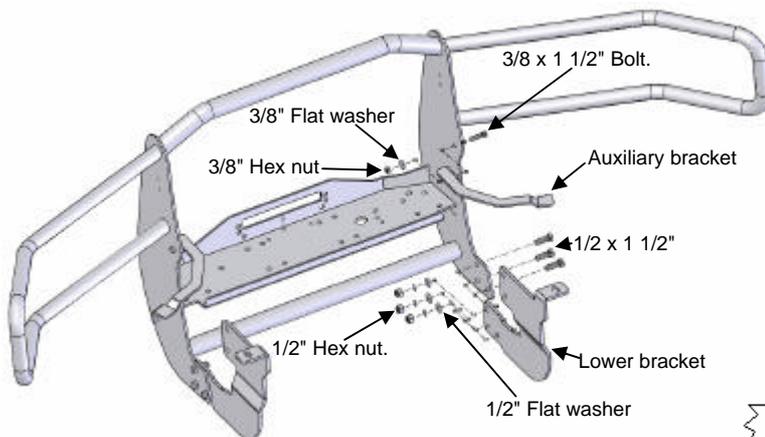
**Tools required:**

- |               |                    |               |              |
|---------------|--------------------|---------------|--------------|
| 3/4" Socket   | 9/16" Wrench       | Ratchet       | 7/16" Socket |
| 11/16" Socket | 7/32" Allen wrench | 11/16" Wrench |              |

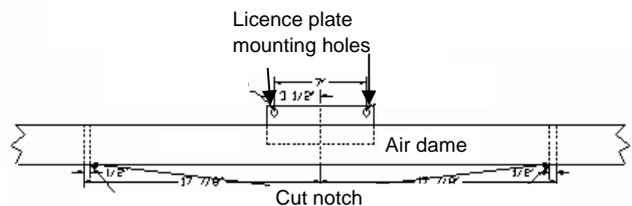
**Approximated installation time: 45 min.**

**Instructions;**

1. Before beginning installation, read the instructions thoroughly. If any of the items listed above are missing, please do not proceed with the installation. Call your distributor immediately to obtain the necessary items.
2. All images represents the Passenger side of the vehicle.



**Illustration**



**3.Note: It is not necessary to remove the air dame to install this Pull Pro but modification will be required. The next few pictures do not show air dame installed for illustration purposes only.** Cut notches in the air dame in order to install the mounting brackets. Cut the 1/2" wide notches from the bottom part to the upper bent of the air dame, As shown in **illustration 1**, the space between the notches is 17 7/8" from the center of the air dame to the external lip of the notch. The best way to measure from the mounting holes of the license plate. Locate the center between the holes, and mark as the center of the air dame. The 1/2" wide notch does not allow any space between the mounting bracket and the air dame .

**4.** Remove screwplate located on frame, do not discard, it will be used later . NOTE: First remove screwplate one side and install lower bracket and tighten the bolts. These bolts are what hold the bumper in place. Removing both sides will result in the bumper falling off. **Photo 1 & 2.**

**5.** Install a 1/2 x 7 1/2" bolt in to the rear hole in the frame using a flat washer and 1/2" nut. Do not tighten. **Photo 3.**

**6.** To install auxiliary bracket, remove the bumper support screw on the top of the bumper. Slide auxiliary bracket in and screw in the bumper support bolt. Do not tighten. **Photo 4.**

**Cleaning and care instructions:**

**Design:**

**Quality:**

Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish, or wax that contains an abrasive is detrimental to the finish, as the compounds scratch the finish and cause corrosion.

**INSTALLATION INSTRUCTIONS**  
**Pull Pro ( 1- 4 - 5 - 40 ) / Winch Bumper 23210 (MB-MPS)**  
**DODGE RAM 1500, 2500 2 & 4 X 4 02/05**

7. Repeat steps from the 4 to the 6 to opposite side.

8. **NOTE: Due to the weight and size of this piece, we strongly recommended using assistance for the remaining.**

9. Place the central plates in auxiliary bracket using: 3/8 x 1 1/2" screw by side, with security nuts, and two flat washers by side. Do not tighten. **Photo 5.**

10. Move a little the central plates so that three screws 1/2 x 1 1/2" by side can be installed, with their 1/2" security nuts and six flat washers 1/2" by side. **Photo 6.** Do not tighten. Make sure that the main lower brackets fill the slots cut into the air dam in the first stages of this install.

**PHOTO 1**



**PHOTO 2**



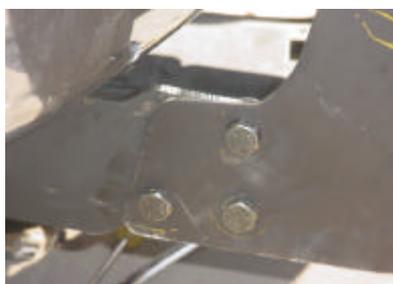
**PHOTO 3**



**PHOTO 4**



**PHOTO 5**



**PHOTO 6**



**Cleaning and care instructions:**

**Design:**

**Quality:**

Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish, or wax that contains an abrasive is detrimental to the finish, as the compounds scratch the finish and cause corrosion.