

INSTALLATION GUIDE

Tacoma Rear Bumper (2016+)





Included Hardware:

- (2) dog bones
- (6) 1/2" x 1 1/4" bolts
- (10) 1/2" washers
- (2) 1/2" locking nuts
- (4) 3/8" x 1" bolt
- (1) 3/8" washer/locking nut

Tools:

- 9/16" & 3/4" socket and wrench
- Phillips Head

Skill Level:

3/5 stars (Professional install recommended)

Rear Bumper Removal

Start to remove the bolts under the rear bumper.



Rear Bumper Removal (Continued)

Once bolts and plastic pieces are removed, pull off the rear bumper trim and remaining bumper pieces.



Rear Bumper Removal (Continued)

Remove any wiring from the stock bumper



Rear Frame Boxes

Place rear frame support boxes onto the frame and secure with provided nuts/bolts. Keep fairly loose for bumper adjustments.



Rear Bumper Placement

Place rear bumper onto the frame and check for centering/fitting.



Rear Bumper Placement (Continued)

When happy with alignment, tighten bolts on the frame support box and connect wires.

*Note - When reattaching trailer wires, you'll need to work the slack from front of vehicle along frame to get you that extra half inch to an inch to connect to new bumper.

