

INSTALLATION GUIDE

Front Bumper



Included Hardware:

- (4) Frame Mount Brackets
- (4) 1/2" x 3 1/2" Bolts
- (6) 1/2" x 1 1/2" Bolts
- (24) 1/2" Washers
- (14) 1/2" Nuts
- (2) Single Nut Bent Retainers
- (12) Spacers
- (2) 3-Hole "Dog Bone"

Skill Level:

4/5 stars (Professional install recommended)

FRAME BRACKET INSTALL

After stock bumper is removed, attach provided frame mount to the front of vehicle as shown.

Next attach back frame piece and insert bolts, nuts and washers as shown in next photo.



Insert provided bolts, washers and nuts as shown to the right.

*Make sure to keep all bolts and nuts loose until the very end.



Slide in single nut retainer bracket into large hole in the back and tighten with bolt/washer as shown.



Insert the provided long bolts, washers and nuts as shown in the next two photos.



Reference Photo



Slide provided spacer between frame brackets and secure with provided bolt, nut and washer.



Install additional hardware as shown to mount the pair of brackets on each side as shown.

*Remember to keep bolts loose until the very end when bumper is placed and you are happy with the alignment & fitting.



Grille Trimming

Remove top grill cover as shown



Remove bolts that are holding the top grille cover piece in place and pull off front grille.



Shown right is a reference photo of the trimming required on the front area of vehicle once the grille is removed. This will need to be trimmed to allow proper fitting for the bumper.



Using a flat head screwdriver or plastim trim removal tool, begin pushing the black grille frame away from the red cover.



Reference Photo



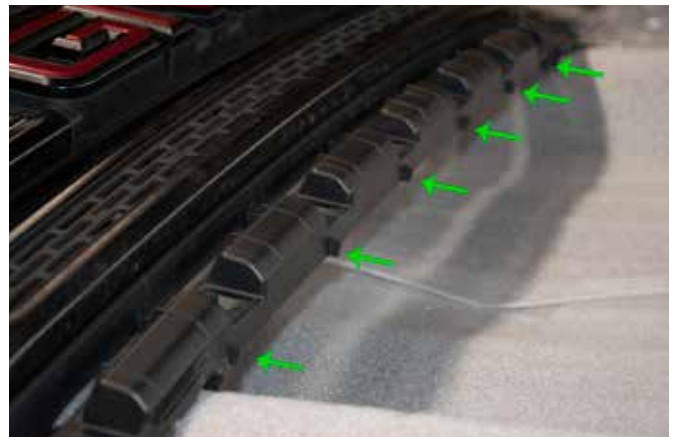
At the two top corners of main grille frame, you will need to trim off some of the corner edges as shown in next two photos.



Grille Trimming (Continued)



At bottom portion of grille, shave/trim the extra areas just below the running "mounds" that run across the bottom as shown.



Shown to right is the “dog bone” 3 bolt piece that holds the bumper into place onto the frame bracket.



Shown right is the completed frame install (making sure all bolts are loose).



With some extra help, place the bumper onto the vehicle and frame brackets. Make sure alignment is where you want it and have a friend hold it in place. Begin tightening all bolts underneath to secure bumper onto vehicle.

