

IMPORTANT: PLEASE KEEP THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE !



2013 Cadillac ATS Overlay Mesh & Grilles

Upper & Lower Overlays

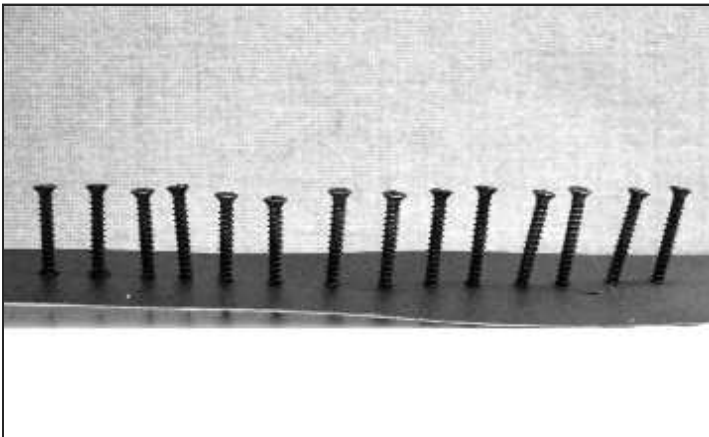


Classic 18 Part #1008-0018-130 / Fine Mesh Part #1008-0102-130

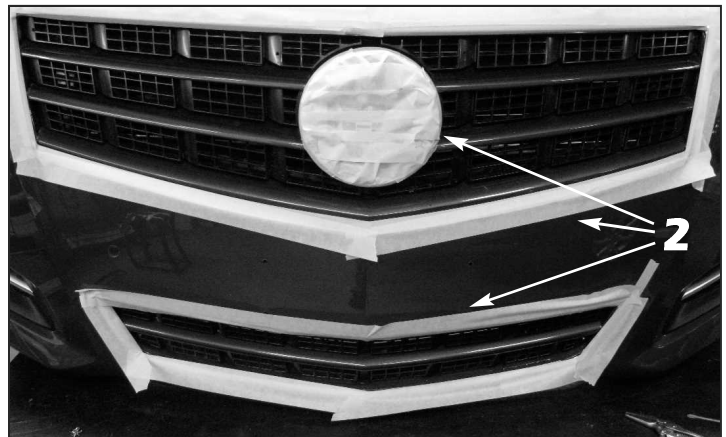


TOOLS REQUIRED

Automotive grade masking tape, 1/16" drill bit, electric drill, razor blade or X-Acto knife, scotch brite pad or fine sandpaper, #1 phillips screwdriver, and flat or semi-gloss black paint.

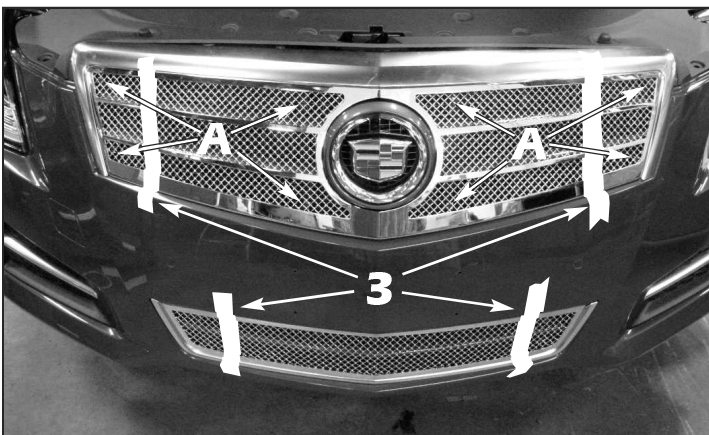


1. Apply flat or semi-gloss black paint to the supplied mounting screws. Threading them into a piece of cardboard makes them easy to paint.

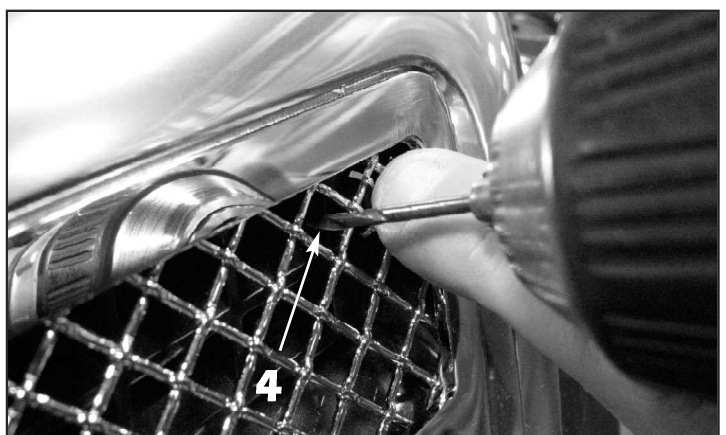


2. Apply several layers of masking tape to the factory emblem, raised emblem mounting surround and chrome frames (upper and lower grilles as shown). Use a scotch brite pad or fine sandpaper to scuff the factory grille finish and apply flat or semi-gloss black paint.

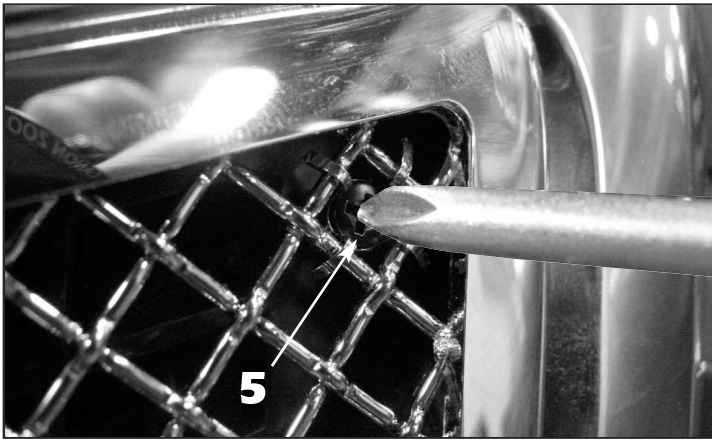
Note: It is necessary to remove the front license plate bracket to install the E&G grilles.



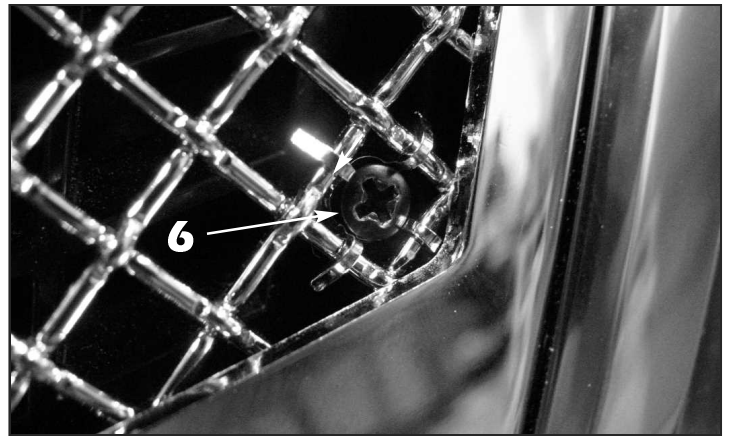
3. Align the upper and lower overlay mesh grilles and use wide masking tape to hold them in place for the following fastener installation. Arrow locations "A" are placements for the supplied 4-way mesh retainers and the #4 x 3/4" oval head screws painted in Step 1.



4. Use a 1/16" drill bit to drill through the upper corners of the overlay mesh grille and into the plastic factory grille (where shown) for the following fastener installation.



5. Install the supplied 4-way mesh retainer and a #4 x 3/4" oval head screw (painted in Step 1) and tighten until the mesh and surround are tight against the factory grille. **IMPORTANT:** Do not over-tighten or you will strip out the mounting hole. Repeat this procedure on the opposite side of the mesh overlay grille.



6. Repeat the 4-way mesh retainer installation at the lower outer corners of the upper grille mesh overlay.



7. Repeat the 4-way mesh retainer installation at the upper outer corners of the lower grille mesh overlay.



8. Repeat the 4-way mesh retainer installation at the lower outer corners of the lower grille mesh overlay.



9. Repeat the 4-way mesh retainer installation at the upper center of the lower grille mesh overlay.



10. Repeat the 4-way mesh retainer installation at the lower center of the lower grille mesh overlay.



Fine Mesh Part #1008-0102-130		
Quantity:	Description:	Part Number:
1	Fine Mesh Upper Grille Assembly	*****
1	Fine Mesh Lower Grille Assembly	*****
1	Installation Hardware Kit	1008-1902-130
14	#4 x 3/4" Oval Head Screws	2999-9113-00T
14	4-Way Mesh Retainers	1999-0712-00

"Classic 18" Part #1008-0018-130		
Quantity:	Description:	Part Number:
1	"Classic 18" Upper Grille Assembly	*****
1	Fine Mesh Lower Grille Assembly	*****
1	Installation Hardware Kit	1008-1902-130
14	#4 x 3/4" Oval Head Screws	2999-9113-00T
14	4-Way Mesh Retainers	1999-0712-00