

# IMPORTANT: PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE



## 2011 Cadillac CTS Coupe Rear Valance Stainless Steel Mesh Grilles

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### Part # 1122-0120-11

Quantity	Description	Part No.
1 Set	Stainless Steel Mesh Surrounds.. Right	1122-0123-11
	Left	1122-0124-11
2	Fine Mesh Sections	1122-0121-11
1 Set	Reflector Mounting Brackets ___ Right	1122-0125-11
	Left	1122-0126-11
1	Hardware Kit (items listed below):	1122-1903-11
	(6) #8 x 3/8" Black Truss Head Screws	1999-9574-00
	(16") .045" x 1" Double Faced Tape	3004-9244-92
	(16) Small Black Plastic Washers	1999-0256-00
	(16) #8-32 ESNA Half Nuts	1999-0065-00

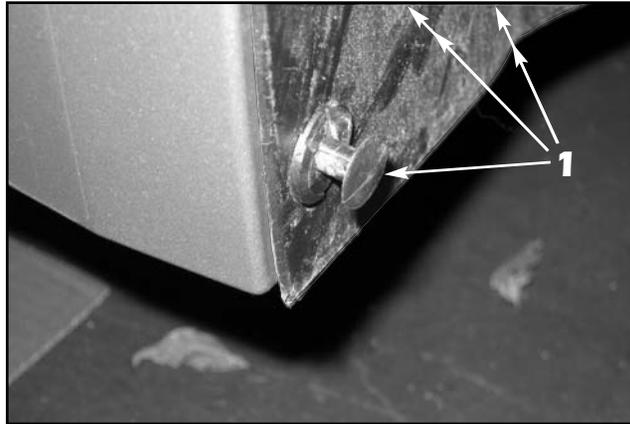
### WARRANTY INFORMATION:

E&G Classics, Inc. warrants its chrome parts and products to be free from defects in material, workmanship or finish for Twenty-Four (24) months from the date of shipment by E&G. This warranty is limited to the repair or replacement, at E&G Classics option, of the defective part or product.

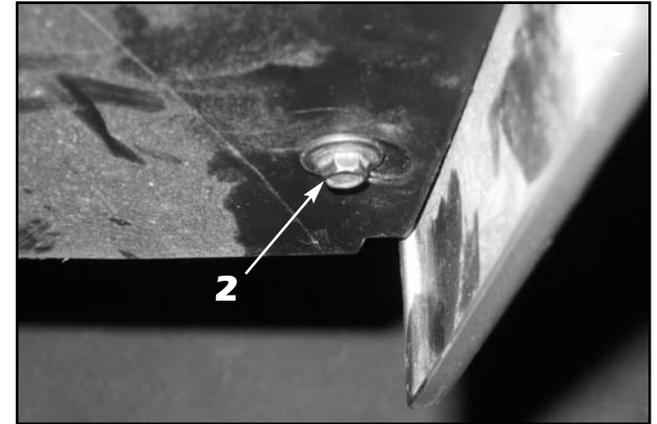
#### To obtain performance under this warranty you must:

- 1.) Present your E&G unit to an authorized distributor in your area with proof of purchase.
- 2.) If no distributor is available, contact E&G Classics (address below) for authorization to return unit.
- 3.) Returns - All unauthorized returns will be refused. Merchandise approved by E&G for return must have been purchased within the Twenty-Four (24) months. All returns require an authorization number obtained from E&G and the actual return must be accompanied by the written authorization form filled out completely. All merchandise must be inspected upon receipt and shortages reported within 48 hours. All merchandise must be in a resalable condition. Merchandise must be packed carefully in the original packing. If original packing is no longer usable, repack item(s) comparable to original manner. All returns are subject to a 25% handling charge. Special order items are not returnable. Defective merchandise must have an explanation of the problem. No credit will be issued unless invoice number and date of purchase has been supplied. Manufacturer shall be sole judge of defects in a product.
- 4.) UPS accounts - All returns must be prepaid. Do not send return shipments freight collect. Once E&G has made its decision and it is a claim against our warranty policy, E&G will credit incoming freight on damaged parts.
- 5.) No discontinued part or parts changed due to body style are returnable.

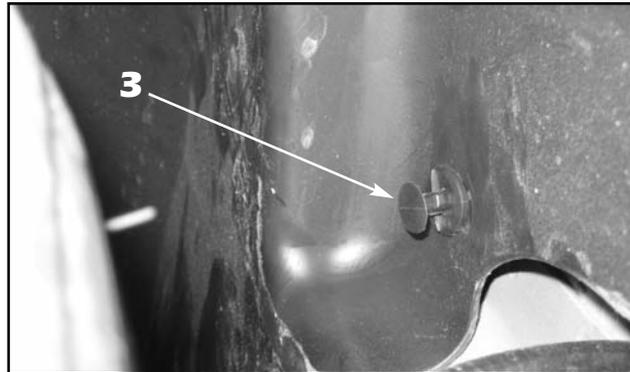
You are responsible for inspecting all packages containing E&G Classics' parts and product immediately upon their receipt and must file a claim with the carrier for any damage disclosure by such inspection and notify E&G classics in writing at the above address of any such damage. This warranty does not extend to any of our products which have been subject to misuse, neglect, accident or have been altered or repaired in any way. This warranty does not cover any accidental or consequential damages for any breach of this warranty agreement. E&G Classics shall have no responsibility for any loss of time, inconvenience, commercial loss or consequential damage, nor shall E&G be liable for any injury or damage to persons or property by reason of any defect in material, workmanship or finish of its parts or products. This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.



1. Remove the plastic push fasteners from the front edge of the rear wheel archs (three each side).



2. Remove the 10mm hex bolt at the bottom edge of the rear wheel arch insert.



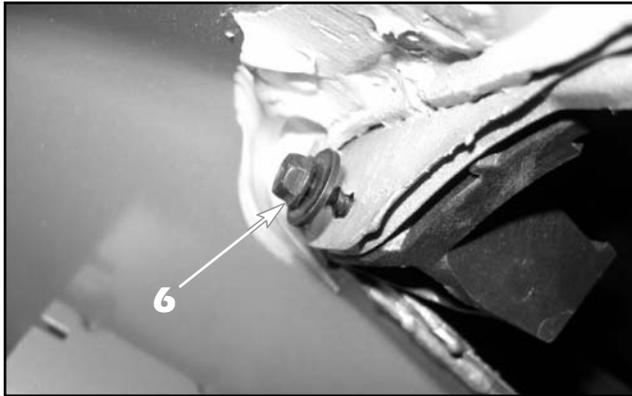
3. Remove the plastic push fasteners (one each side, just behind the tires) from the rear inside surface of the wheel arch.



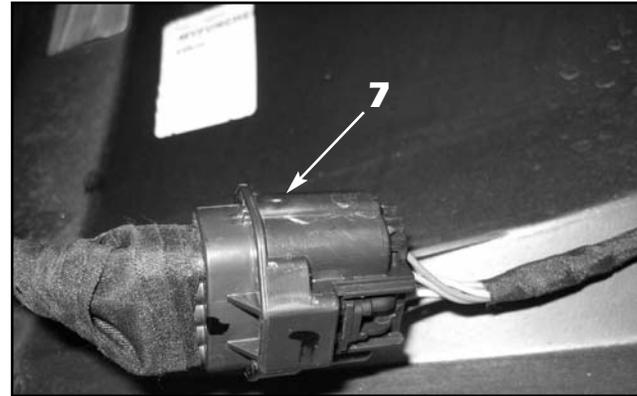
4. Remove the factory 10mm hex bolts from the upper forward portions of the factory wheel arches (one each side).



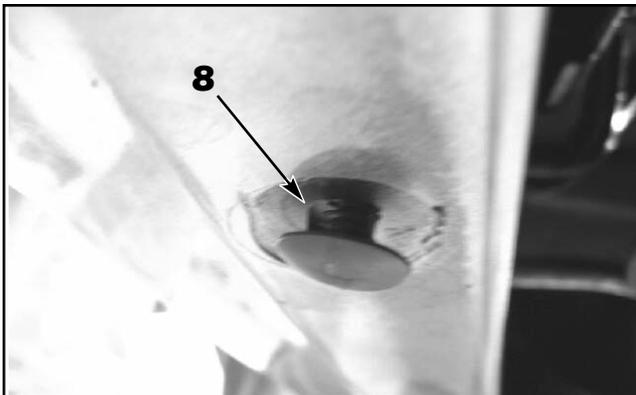
5. Pull the rear wheel arch plastic shields out from the rear wheel wells for rear bumper cover removal.



6. Once the inner wheel liners are out of the way, remove the 10mm hex screw attaching the top corners of the bumper cover (one each side).



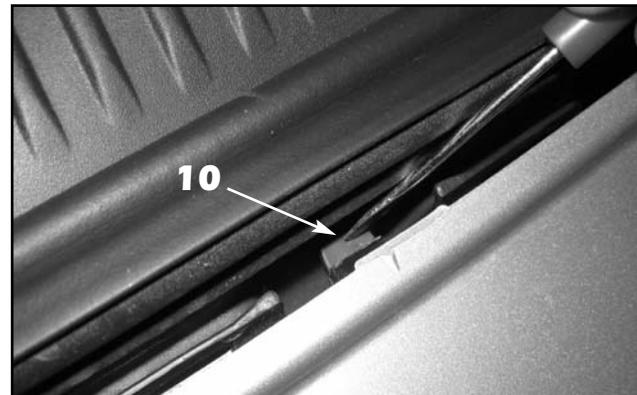
7. Disconnect the electrical connector prior to bumper cover removal.



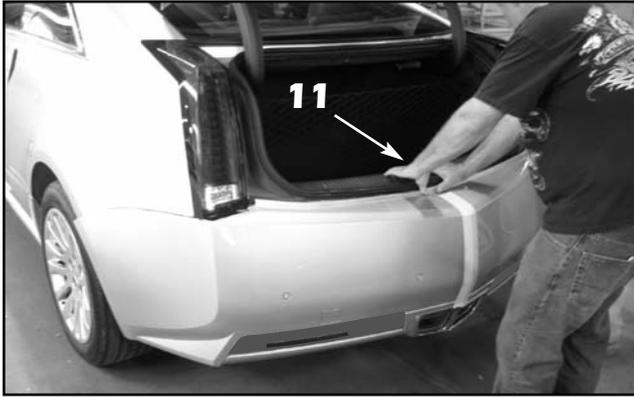
8. Remove the two lower factory push fasteners from the bottom of the bumper cover.



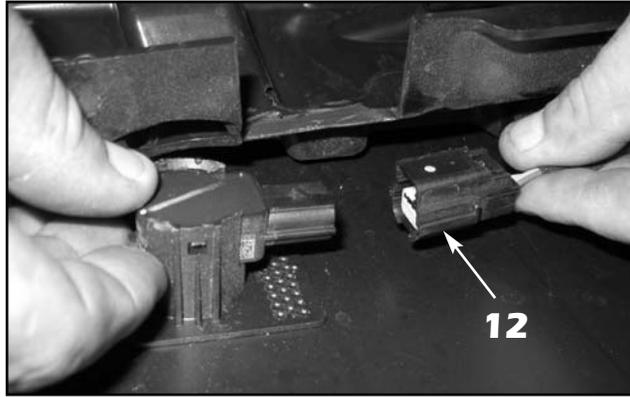
9. Pull the rear bumper cover sides straight out to release the bumper cover from the mounting channel.



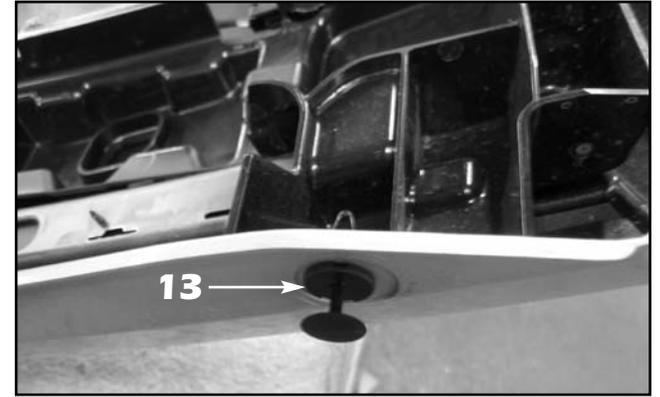
10. Use a flat blade screwdriver to push down on the mounting tabs across the top of the bumper cover.



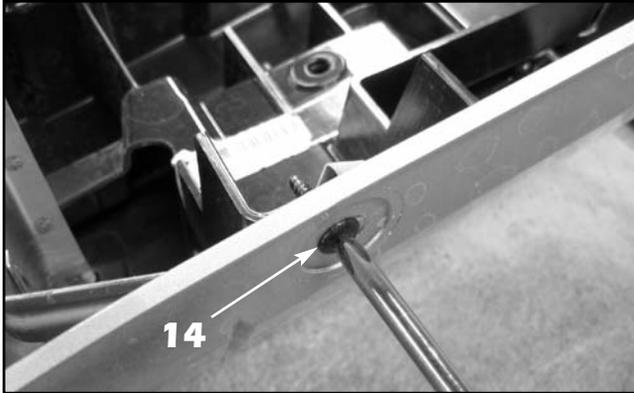
**11.** Pull the rear bumper cover free from the back of the vehicle.



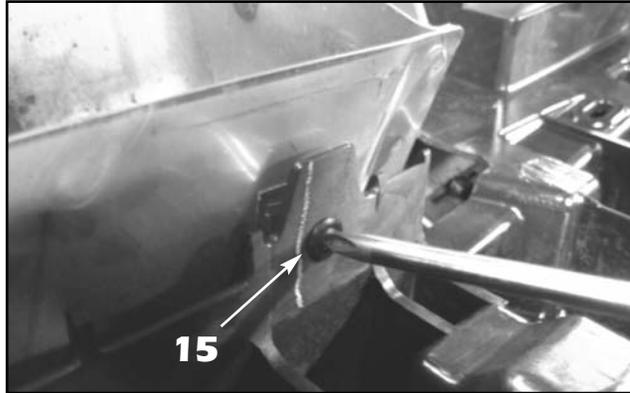
**12.** Disconnect the electrical connectors from the bumper mounted back up sensors.



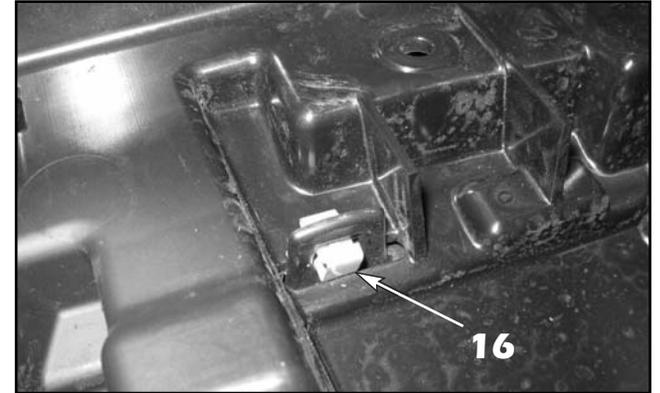
**13.** Remove the plastic push fasteners from the bottom of the bumper cover (one per side).



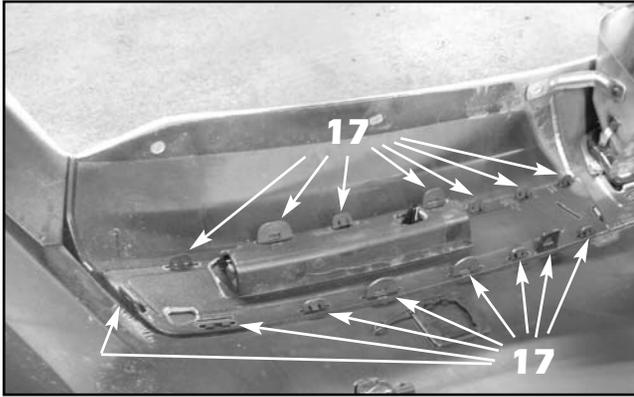
**14.** Remove the lower screws that secure the bumper reinforcement to the lower portion of the bumper cover.



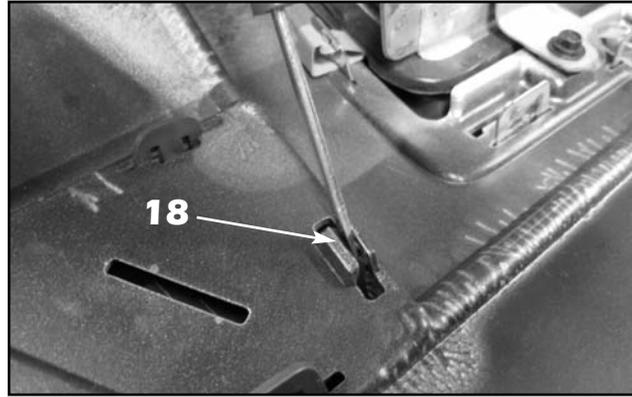
**15.** Remove the upper screws retaining the bumper reinforcement to the exhaust outlet.



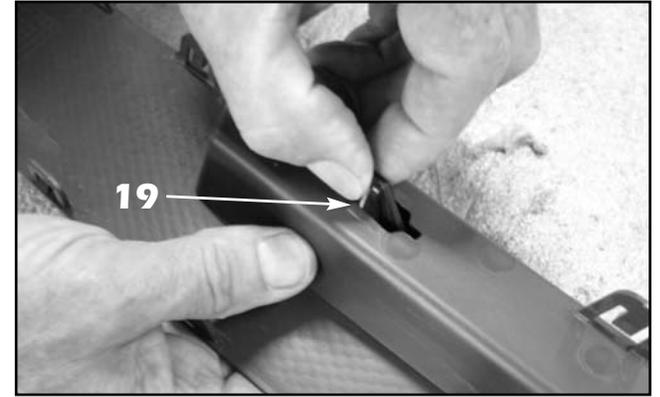
**16.** Remove the factory clips (one each side of the exhaust outlet), then remove the bumper reinforcement from the inside of the rear bumper cover.



**17.** Remove the factory gray inserts with reflectors from the factory bumper cover by pushing on the centers of the mounting tabs and pushing the inserts out of the bumper cover from the inside.



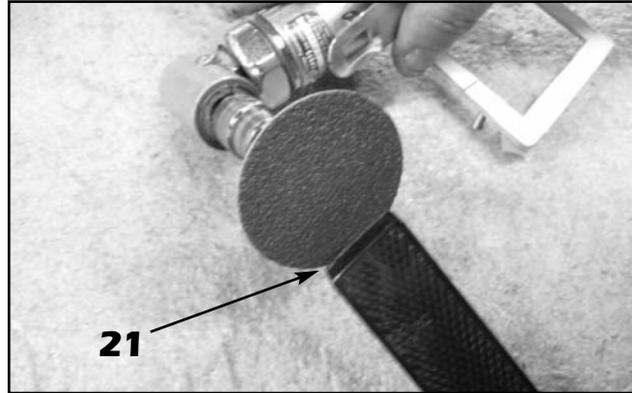
**18.** The outer and inner tabs have a built in locking feature, use a small flat blade screwdriver to spread the locking tabs apart to remove the inserts.



**19.** Once the inserts are removed, turn the insert over and squeeze the reflector mounting tab together and push the reflectors out of the inserts.



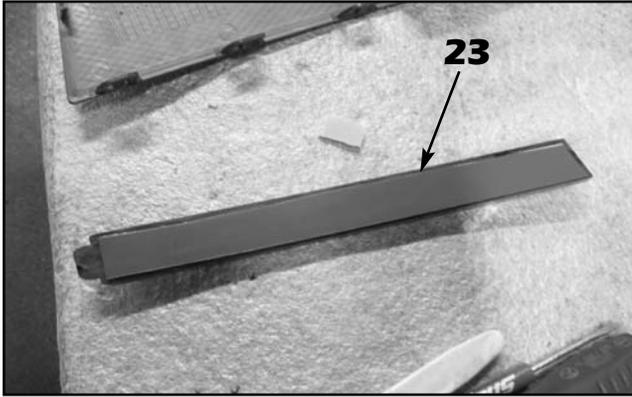
**20.** Use a disc grinder to grind smooth the back surface of the factory rear reflectors for double faced tape installation.



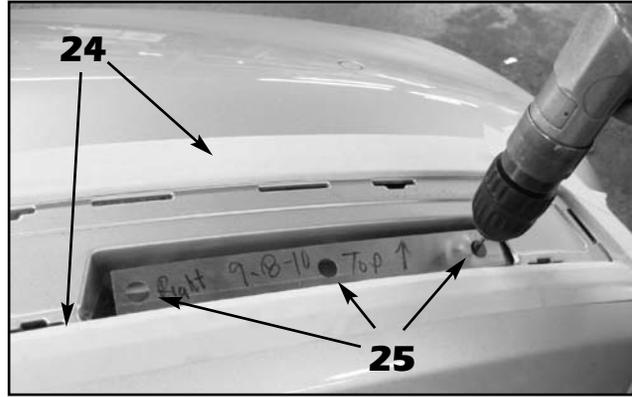
**21.** Use a disc grinder to remove the factory mounting tab from the edge of the factory reflectors (one per reflector).



**22.** The finished modified reflector will look like this. The surface will have no raised areas.



23. Install the supplied .045" x 1" double faced tape to the backs of the modified factory rear reflectors.



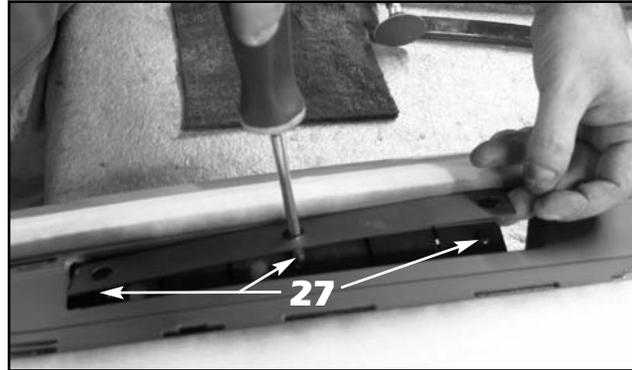
24. Apply several layers of masking tape around the recessed areas, starting at the outside edges of the mounting tab slots.  
 25. Align the reflector mounting brackets into place and use a 7/64" drill bit to drill through the mounting holes in the brackets, then remove them for the following painting procedure.



26. Scuff the factory paint in the recessed areas of the bumper cover for proper paint adhesion.



26. Use flat or semi-gloss black paint to black out the recessed portions of the bumper cover and the supplied reflector mounting brackets.

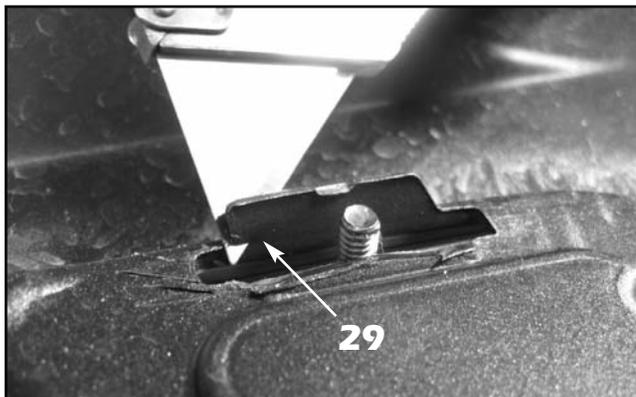


27. Insert the #8 x 3/8" black truss head screws into the painted reflector mounting bracket holes, then carefully align the bracket into place, starting with an outer screw, align it into place and begin to tighten. Once the screw begins to thread into the bumper cover, start the center screw. Once the center screw starts to tighten, start the final screw. Once all screws are started, finish tightening all screws.

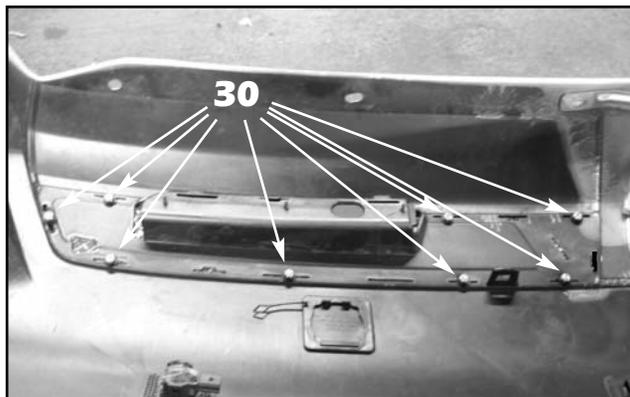


**\*USE CAUTION\*** while handling the grille. The stainless steel edges and mesh can be very sharp.

28. Align the rear mesh sections and the mesh surrounds into the recesses in the rear bumper cover (one side at a time).



29. Use a utility knife to trim away the factory plastic mounting channel from the inside edge of the bumper cover that will interfere with the mounting studs on the mesh surrounds (one each side, outer holes only)



30. Install the supplied small black plastic washers and #8-32 ESNA half nuts to secure the mesh and surrounds to the bumper cover. DO NOT OVERTIGHTEN or you will indent the surrounds at the stud locations.



31. Peel off the double faced tape backing, carefully align the factory rear reflectors and press them firmly into place to set the tape.



32. Reinstall the rear bumper cover and inner wheel wells, reversing **Steps 1 through 10**. Make sure that the rear bumper cover top edge lines up the in mounting channel, then push in on the bumper cover to snap it into place.

