

Installation Instructions

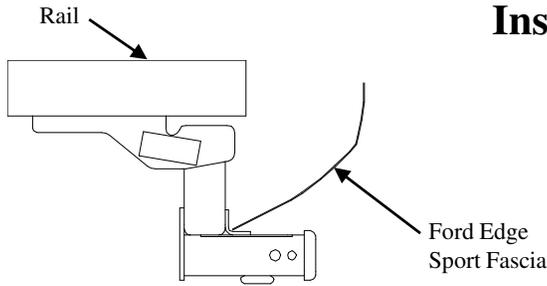
Ford Edge Sport

Part Numbers:

75728

87617

44672



**Do Not Exceed Lower of Towing Vehicle
Manufacturer's Rating or**

Hitch type	Max Gross Trailer WT (LB)	Max Tongue WT (LB)
Weight Distributing	4000 (1816 Kg)	525 (239 Kg)
Weight Carrying Ball Mount	3500 (1589 Kg)	525 (239 Kg)

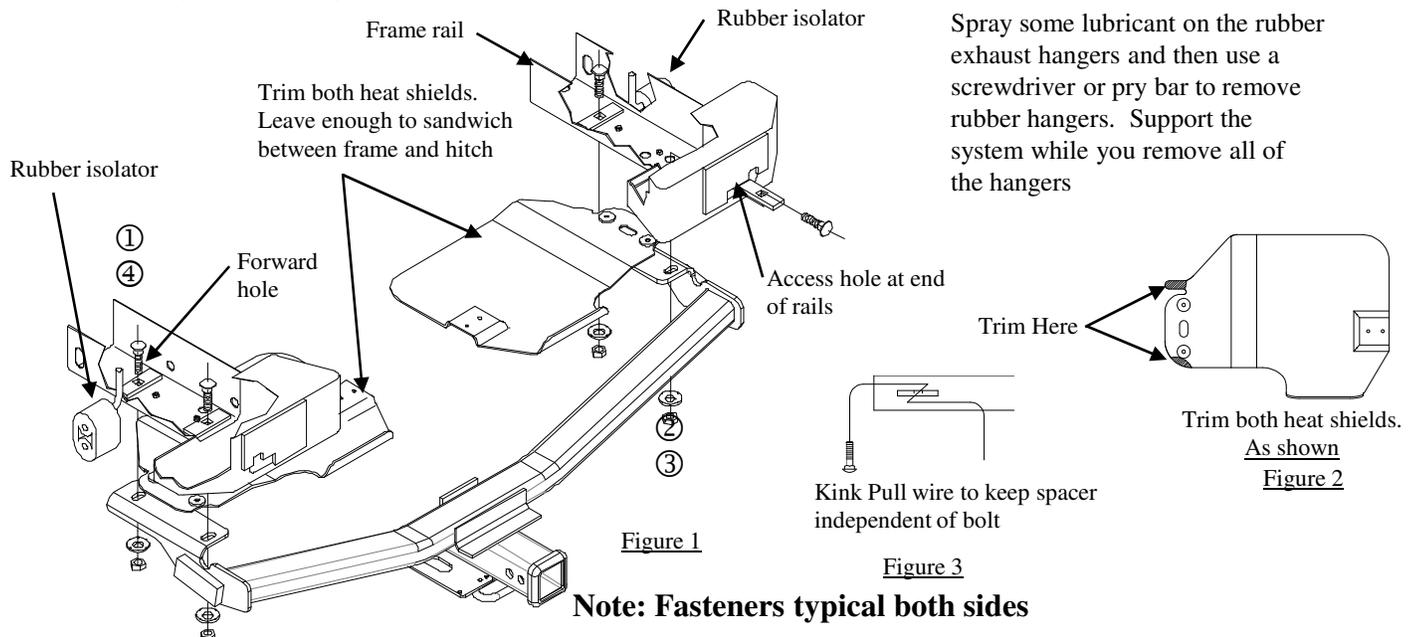
Hitch Shown In Proper Position

Equipment Required: 1/2" Pull wire (Provided), Tin Snips, Lubricant or Soapy water

Fastener Kit: 75728F

Wrenches: 3/4", 5.5mm or 7/32, 8mm

Wiring Access Location: SUV1, 2



Spray some lubricant on the rubber exhaust hangers and then use a screwdriver or pry bar to remove rubber hangers. Support the system while you remove all of the hangers

Trim both heat shields.
As shown
Figure 2

Note: Fasteners typical both sides

①	Qty. (4)	Carriage Bolt 1/2-13 X 1.500 GR5	③	Qty. (4)	Hex Nut 1/2-13
②	Qty. (4)	Conical Washer	④	Qty. (4)	Spacer 1/4 X 1 X 3

- Lower exhaust system at the rubber isolator (3 places) leaving the rubber isolator in place on the vehicle. Spraying a lubricant on the metal hanger rod and the rubber isolator helps removal. Be careful not to allow muffler to fall under its own weight.
- Disconnect the fascia center support (1 screw) and carefully push it rearward toward the impact bar and out of the way. Reinstall screw.
- Remove both heat shields (3 screws) and a plastic insert each side. Return (4 screws) to owner.
- Trim both heat shields as shown. Figure 2.
- Using the kink wire (see Figure 3) method for feeding fasteners attach carriage bolt and block to the pull wire. Feed forward fasteners into place on both rails using the access hole at the end of the frame rail. On the outside end of both rails there is a wide notch to make this process easier. Feed rearward fasteners into location using the same method. Note: Make sure spacer are sitting flat on the rails and not on existing weld nuts.
- Replace trimmed heat shields using the remaining inboard fasteners and plastic insert.
- Raise hitch into position over the exhaust. Sandwiching the heat shield between the hitch and the rail.
- Loosely attach fasteners as shown, center hitch on vehicle and tighten fastener to 75 Lb.-Ft. (102 N*M).
- Raise exhaust system (3) places back into position.

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.