



## BOLT-ON BED RAIL

### PARTS LIST:

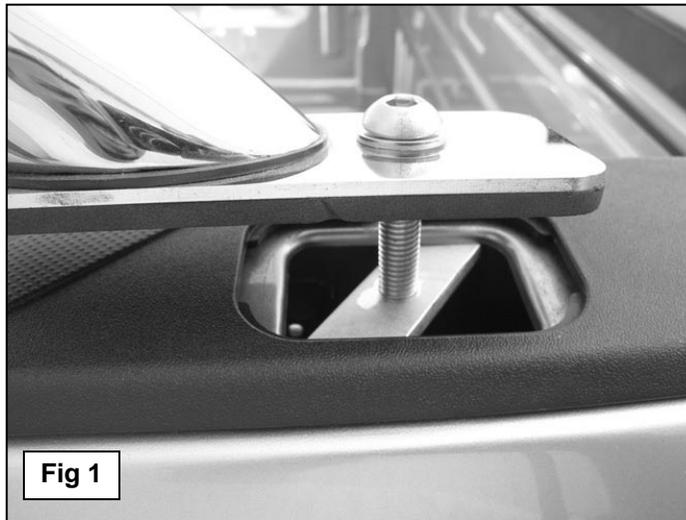
2	Bed Rails	1	Allen Wrench
4	80mm Rectangular Threaded Brackets	4	10-1.50mm x 50mm Allen Head Bolts
4	50mm Parallelogram Threaded Bracket	4	10mm ID x 20mm OD x 1.5mm Stainless Steel Flat Washers

### PROCEDURE:

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. CUTTING MAY BE REQUIRED. VERIFY BEDRAIL IS CORRECT LENGTH TO COVER STAKE POCKETS BEFORE CUTTING!**
- On models with factory equipped plastic bedside covers, determine if there is a separate removable cover over each of the stake pockets.
  - a. On vehicles with removable covers:** Remove the small plastic cover over each stake pocket, **(Figure 1)**.
  - b. On vehicles without removable covers:** Locate the center of the stake pocket. Carefully cut or drill a small opening in the plastic cover in the center of the stake pocket. **WARNING**, verify exact location of stake pocket before drilling/cutting plastic cover or damage to top of bedside may result. Gradually enlarge the opening to the size of the stake pocket only, **(Figure 2)**. **IMPORTANT, DO NOT** cut along factory lines molded into the plastic cover as these lines may not represent the correct location or size of the stake pocket and may be larger than the actual stake pocket opening.
- Attach (1) 10mm Bolt, (1) 10mm Flat Washer, and (1) Threaded Bracket to each end of Bed Rail as shown in **Figure 3**. **NOTE:** Depending upon your vehicle, use the correct size Threaded Bracket. For small stake pockets, use the parallelogram-shaped bracket, **(Figure 4A)** and for larger stake pockets use the rectangular-shaped bracket, **(Figure 4B)**. Leave hardware loose.
- Position the Bed Rail onto the top of the bed. Attach the front of the Bed Rail by tilting the Bolt until one side of the Bracket engages, **(Figure 4A & 4B)**. Once you engage one side of Bracket, slide Bracket into stake pocket until opposite side of Bracket engages on the opposite side of stake pocket. Before tightening, engage the rear end of Bed Rail. Repeat this step to engage rear end of Bed Rail.
- To tighten the Brackets, pull up on one end of the Bed Rail and make sure the Bracket is engaged and centered. Keep pulling up on the Bed Rail to prevent Bracket from moving/rotating while tightening the Mounting Bolt. Tighten the front until it is snug but do not fully tighten at this time, **(Figure 5A & 5B)**. Repeat this Step to install the rear of the Bedrail. Once properly centered and aligned, fully tighten both Mounting Bolts.
- Repeat steps 2 – 5 for opposite side Bed Rail installation.
- Do periodic inspections to the installation to make sure that all hardware is secure and tight.

**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

**For stainless steel:** Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Bedrails.



Remove cover if equipped. Note, on some vehicles, size of opening in cover may be larger than actual stake pocket

Fig 1

Dotted line represents approximate size of stake pocket hidden under plastic cover

Determine location of center of stake pocket before cutting cover. Start with a small hole and gradually enlarge the hole to the size of the stake pocket only. Do not follow lines molded into cover!

Note that size of stake pocket may be smaller than line molded into cover by factory. Determine location of stake pocket before cutting cover. Picture for example only, actual vehicle may be different.

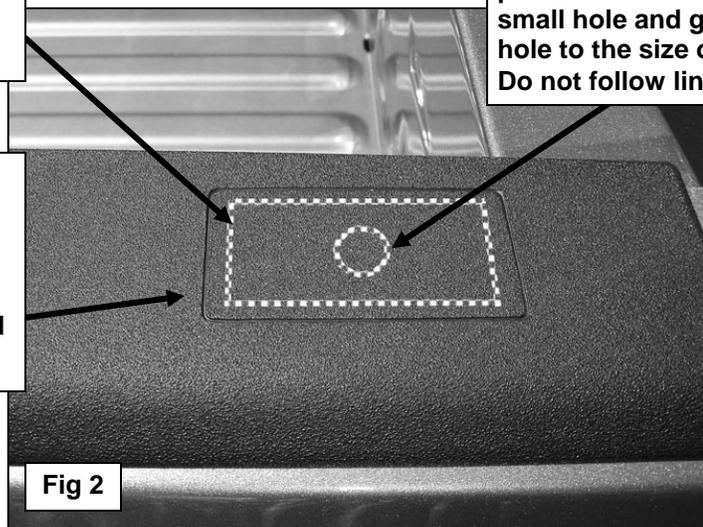


Fig 2

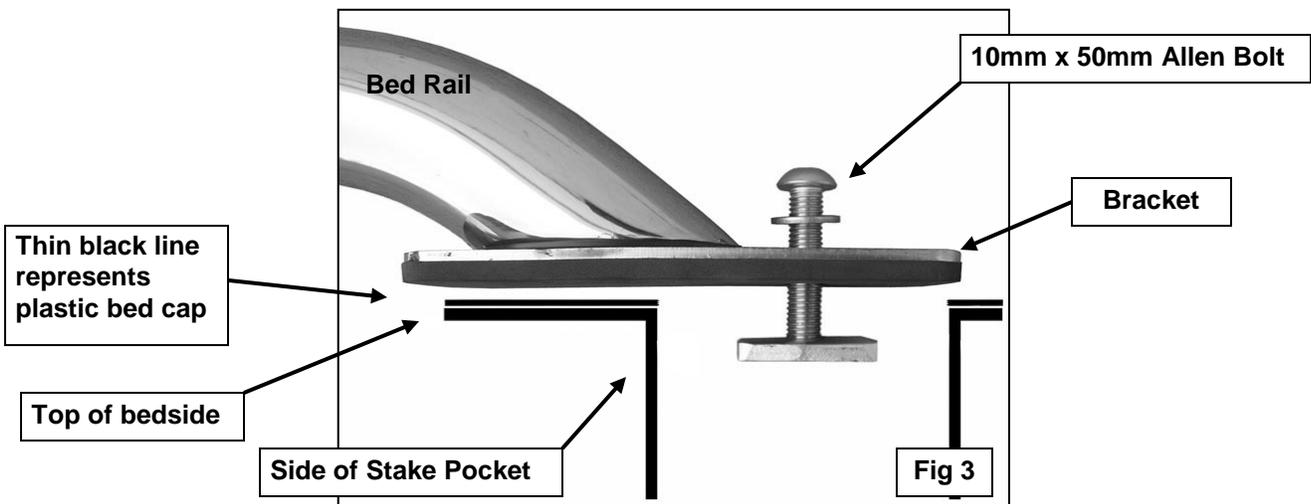
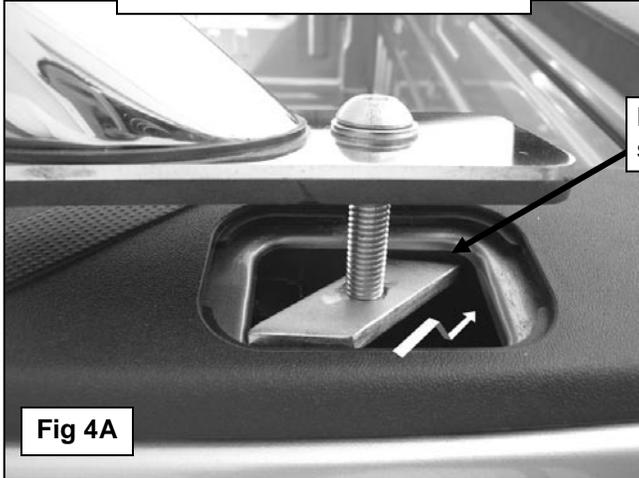


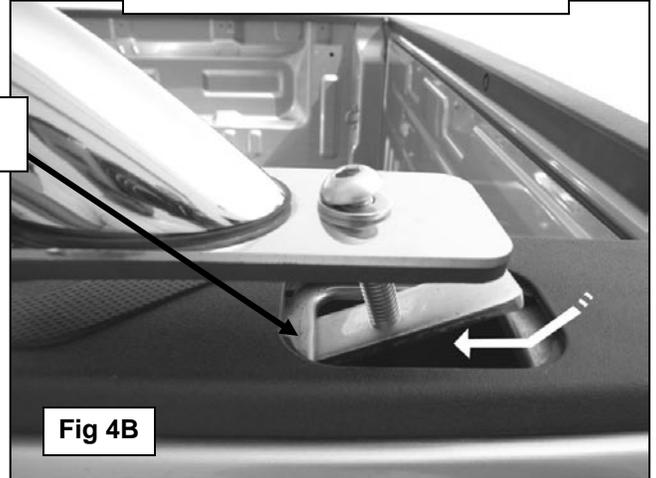
Fig 3

Small Stake Pocket Pictured

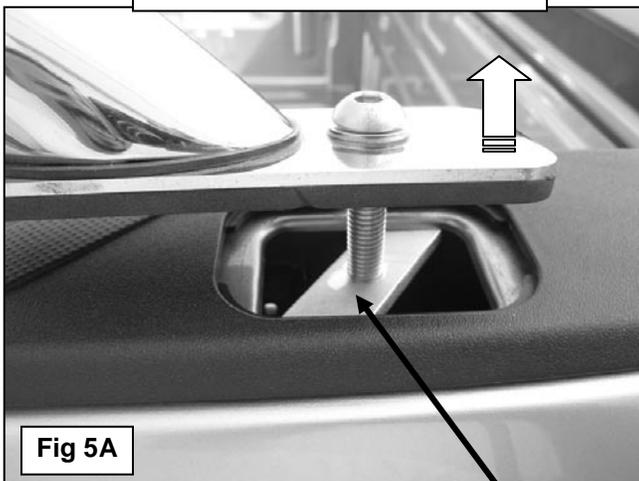


Engage one side first

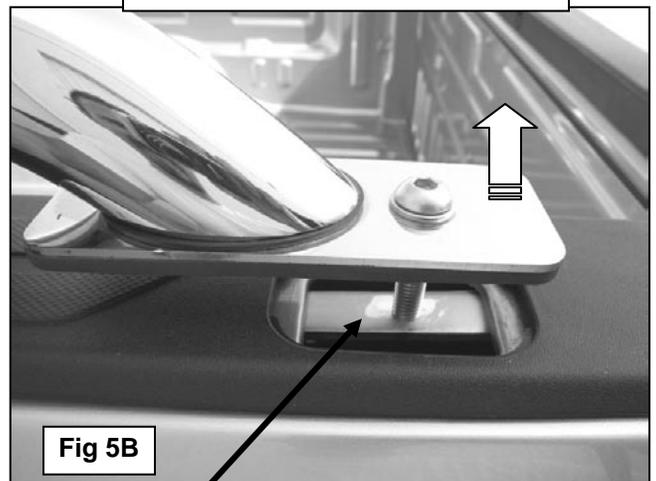
Oversized Stake Pocket Pictured



Small Stake Pocket Pictured



Oversized Stake Pocket Pictured



Pull up on Bedrail as you tighten the mounting screw to hold the threaded plate in place against inside of stake pocket

Complete Installation

