



**RANCH HAND**  
**INSTALLATION INSTRUCTIONS**  
**1999-02 CHEVY ½ TON TRUCK &**  
**2000-06 CHEVY ½ TON SUBURBAN/TAHOE**  
**PART # FSC99HBL1**

1. Remove the plastic radiator cover by removing 7 plastic clips. Remove the factory grill and [bumper](#).
2. *Note: If tow hooks are NOT present, place a ½” bolt and washer through the frame facing down.* Install Summit front bumper replacement by using the top two factory mounting bolts. Hand tighten bolts.
3. Use 2- 7/16” x 2” bolts in the holes that are on the inside of the mounting bracket. Hand tighten.
4. Remove the bottom tow hook bolt. Attach bottom bracket by sliding the bracket over the tow hook (if present) and reinstall bolt. The tow hook will stick out through the large rectangle hole. If there are no tow hooks, mount bracket to the ½” bolt that was put in the frame.
5. Attach the bottom bracket to the mounting bracket of the Summit frontend. Center from left to right and tighten all bolts. You can adjust the tilt of the Summit by loosening the bolts and pulling or pushing on the euro bar and retighten bolts.
6. Replace the grill and plastic radiator cover.
7. Mount the license plate by using two ¼” bolts and nuts. Mount to the 3/8” holes in the center floor plate.

## WARNING

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Special care should be exercised in the handling, storage and installation of Kaspar Ranch Hand equipment.

The actual weight of each piece of equipment will vary depending on style and model. The weight of the equipment is sufficient in volume to warrant special care, assistance and in some instances, the use of mechanical equipment during the transfer and installation of the equipment. Do not assume a position directly under the equipment during installation. Be sure the equipment has been connected and stabilized during installation to prevent falling or shifting of positions.

Periodically check tightness of bolts to make sure they are tight, and unlikely to fail.