

**banks**

with Installation Instructions  
**Owner's Manual**

**Banks Monster<sup>®</sup>  
Exhaust System**

**2005-2011 Toyota Tacoma 4.0L**

THIS MANUAL IS FOR USE WITH MONSTER EXHAUST SYSTEM 48138

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# General Installation Practices

**1.** Before starting work, familiarize yourself with the installation procedure by reading all of the instructions.

**2.** The exploded view (**Figure 1**) provides only general guidance. Refer to each step and section diagram in this manual for proper instruction.

**3.** Throughout this manual, the left side of the vehicle refers to the driver's side, and the right side to the passenger's side.

**4.** Disconnect the negative (ground) cable from the battery (or batteries, if there are two) before beginning work.

**5.** Route and tie wires and hoses a minimum of 6" away from exhaust heat, moving parts and sharp edges. Clearance of 8" or more is recommended where possible.

**6.** When raising the vehicle, support it on properly weight-rated safety stands, ramps or a commercial hoist. Follow the manufacturer's safety precautions. Take care to balance the vehicle to prevent it from slipping or

falling. When using ramps, be sure the front wheels are centered squarely on the topsides; put the transmission in park; set the hand brake; and place blocks behind the rear wheels.

**CAUTION! Do not use floor jacks to support the vehicle while working under it. Do not raise the vehicle onto concrete blocks, masonry or any other item not intended specifically for this use.**

**7.** During installation, keep the work area clean. Do not allow anything to be dropped into intake, exhaust, or lubrication system components while performing the installation, as foreign objects will cause immediate engine damage upon start-up.

## Tools Required:

- 1/2" and 3/8" drive ratchets with standard and metric sockets and 1/2" and 3/8" drive extension
- Standard and metric combination or open-end wrenches
- Standard screwdriver
- Clean shop towels or rags
- Pry-bar
- Reciprocating saw

## Highly recommended tools and supplies:

- Foot-pound torque wrench
- Penetrating oil or light lubricant spray



# Monster Exhaust

## SYSTEM INSTALLATION

**1.** Disconnect the negative (ground) cable from the battery (if there is more than one battery, disconnect both negative cables). Secure the cable so it cannot accidentally come in contact with the post.

**2.** Raise the vehicle and support it securely with properly weight-rated safety stands, ramps or a commercial hoist. Take care to balance the vehicle to prevent it from slipping or falling. When using ramps, be sure the wheels are centered squarely on the topsides. Place the transmission in park (automatic), set the parking brake and securely block the wheels that are on the ground.

**CAUTION: DO NOT WORK UNDER ANY VEHICLE SUPPORTED ONLY BY A JACK. SEVERE INJURY MAY RESULT.**

**3.** From under the vehicle remove the factory exhaust starting at the 2-bolt flange in front of the muffler. Remove the two (2) 10mm bolts from the flange and retain the two (2) springs for re-assembly.

*NOTE: Spray lubricant may assist in hanger pin removal.*

**4.** Remove the factory tailpipe hanger pin from the rubber grommet. Remove the dual rear muffler hanger pins from the rubber grommets. Remove the single hanger pin from the front of the muffler. Remove the muffler and tailpipe assembly from the vehicle. Remove the muffler gasket from the factory flange on the y-pipe.

**WARNING! The following step may require the use of a torch and/ or saw. Proper safety equipment should be used. Failure to use proper safety equipment may result in severe injury.**

**5.** Locate the supplied intermediate pipe and cut the intermediate pipe based on the following configurations. See **Table 1**. Cut the NON-Flanged end of the intermediate pipe. See **Figure 2**.

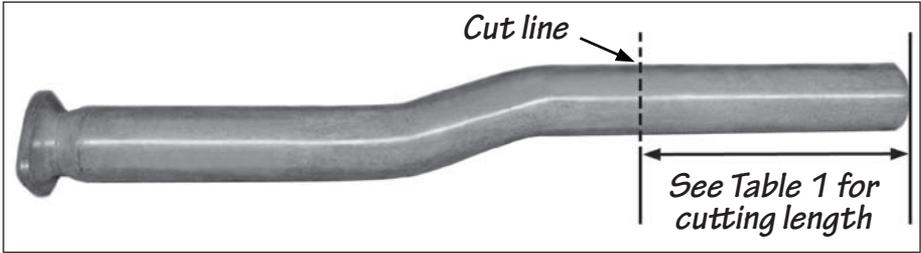
**6.** Install the Banks conical gasket onto the vehicle's 2-bolt flange. Install the Banks intermediate pipe onto the factory 2-bolt intermediate pipe outlet.

**7.** Install the two (2) factory springs onto the supplied 10mm bolt and washer combination. Install the bolt,

**Table 1**

<b>2005-2011 Toyota Tacoma 4.0L</b>		
	Wheel Base	Cut this length from the intermediate Pipe. See <b>Figure 2</b> .
Access Cab Long Bed	127.8"	13.25"
Double Cab Short Bed	127.8"	13.25"
Double Cab Long Bed	140.9"	No Cut

**Figure 2**



washer & spring assembly into the 2-bolt flange and retain the intermediate pipe. When Tightening the hardware, tighten the bolt such that 2-threads remain on the bolt before bottoming to the flange. The tension spring will keep the bolt secured (see **Figure 3**).

**8.** Install the single pin hanger clamp onto the outlet of the Intermediate pipe. Insert the hanger pin into the corresponding rubber hanger.

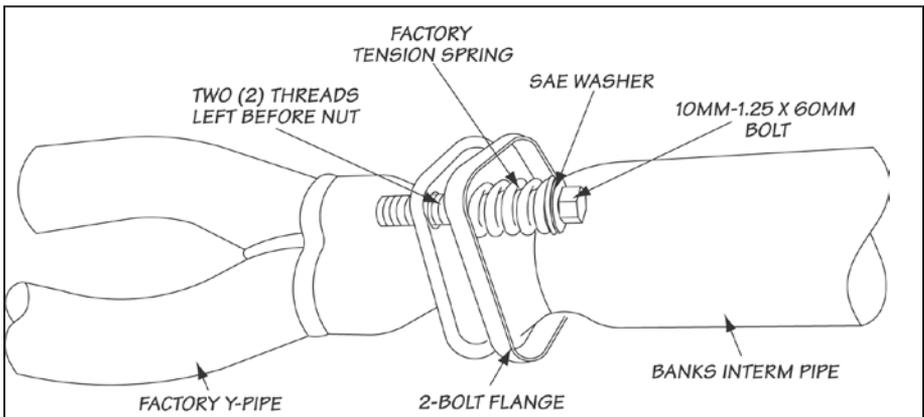
*NOTE: Once the pipe / muffler has been completely engaged in the slip joint, mark the pipe with scribe or*

*tape for reference when tightening the clamps later in the installation. Mark each slip joint in this fashion.*

**9.** Install the Banks Monster Muffler inlet onto the intermediate pipe (Note the inlet labeling of the muffler). Orient the Monster logo such that is visible from the passenger side and *parallel with the frame rail*. Align the hanger clamp onto the muffler inlet.

*NOTE: All clamps should be positioned at the beginning of the slots (on the 1/2 circle punch) and evenly tightened.*

**Figure 3**



**10.** Install the 3" dual pin hanger clamp onto the Banks Muffler outlet such that the hanger pins are facing rear. Install the two (2) hanger pins into the corresponding vehicle rubber grommets (see **Figure 4**).

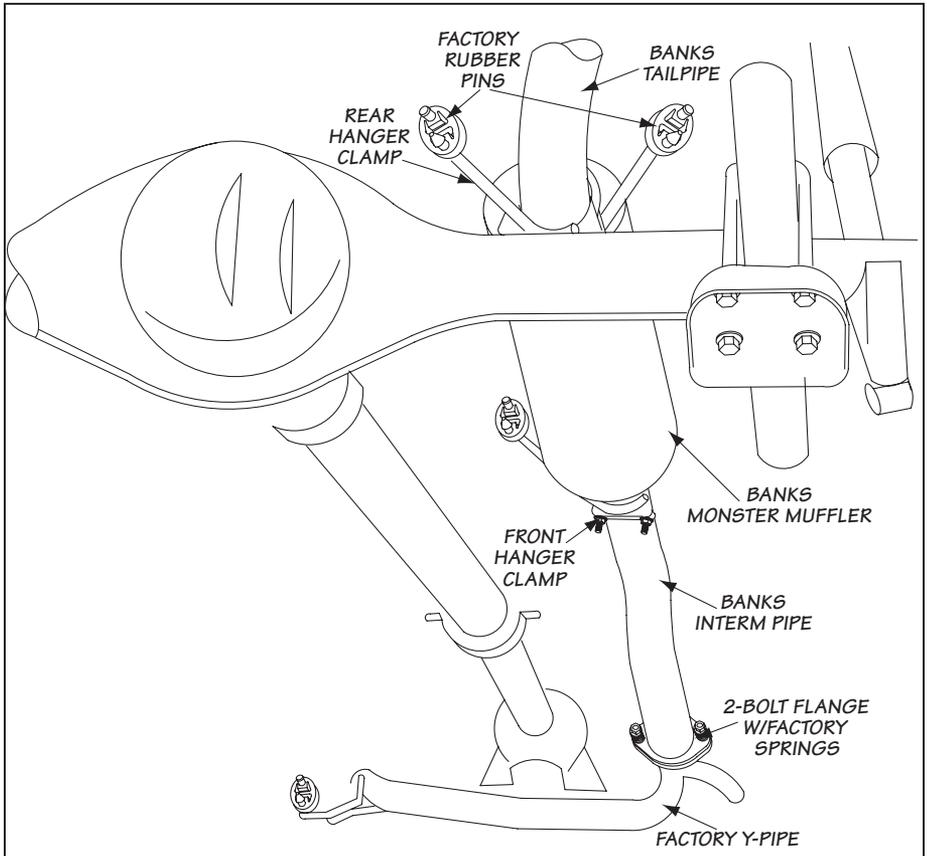
**11.** From the vehicle rear, route the tailpipe over the rear end. Start the tailpipe hanger pin into the corresponding vehicle rubber hanger. Install the tailpipe into the Banks Muffler outlet. Lightly tighten the rear muffler hanger clamp to secure the tailpipe (see **Figure 4**).

**12.** Adjust the Tailpipe Tip 1/2" under the rear fender such that the tip position is aesthetically pleasing.

**13.** With the exhaust positioned properly, begin to tighten the clamps starting with the ones closest to the front of the vehicle and working your way back. Torque the exhaust clamps evenly to 35 ft-lbs. Make sure that each slip is fully inserted (+/- 1/4").

**14.** Remove the protective covering from the tailpipe tip.

**Figure 4**



**CAUTION: THE PROTECTIVE COVERING MAY IGNITE AND BURN IF NOT REMOVED PRIOR TO RUNNING THE ENGINE.**

**15.** Your system includes two (2) Banks Power logos designed to complement the Toyota Tacoma emblems on the vehicles front doors. Use the provided measurements for a clean factory look (see **Figure 5**).

**16.** Re-connect the negative battery cable. Start the engine and listen for exhaust leaks. Tighten the exhaust clamps as necessary. Whenever possible, tack weld slip connections to prevent disengagement is recommended. The Banks Monster Exhaust installation is now complete.

**Figure 5**

