



**Part Numbers: TTA-BGB16
TTA-BGP16**

Kit Contents

Item #	Quantity.	Description
1	1	Grille Assembly
2	1	Hardware Kit
3	1	Logo Plate
Hardware Bag		
1	3	#8 0.75" Screws
2	3	#8 Flat Nut Screws
3	3	Rubber Isolator Bushing
4	2	10/32" Flange Nuts

Conflicts

- TRD Pro Edition

Recommended Tools

Safety Tools	
Safety Glasses	
Electrical Tape	
Installation Tools	
10mm Wrench	
Phillips Screw Driver	
Pliers	
1/8" drill bit	
Pry Tool	
Special Chemicals	

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure quality installation.

Vehicle Disassembly

1. Use masking tape to protect vehicle while removing and mounting the grille.
2. Remove and retain the two Push Pins located at the upper ends of the Grille Assembly. (Fig 1).



Fig 1

3. Remove and retain the two 10mm screws that secure the Grill Assembly to the Radiator Core Support. (Fig 2 & 2A)



Fig 2

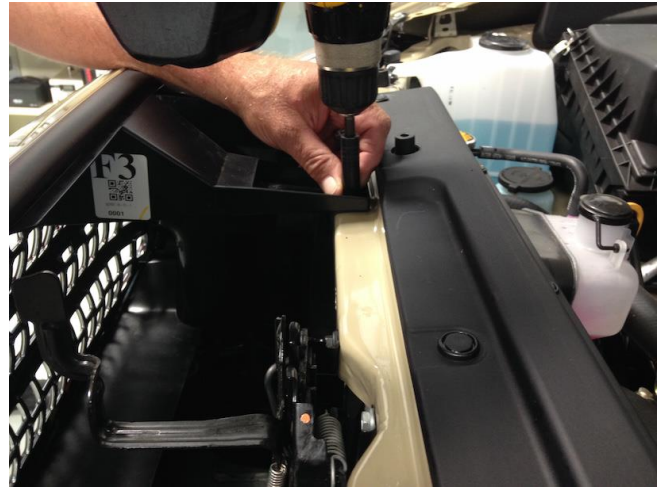


Fig 2A

4. Remove the entire Grille Assembly by pulling it forward from the vehicle.
5. With the Grille Assembly removed from the vehicle, place Automotive Masking Tape on the Grille Shell and Vehicle to protect finished surfaces from damage/scratches. (Fig 3).



Fig 3

6. Flip the grille assembly over and place on a Padded Work Surface to begin disassembly. (Fig 4).



Fig 4

- 7. Use a Phillips screwdriver to remove the eight screws located around the perimeter of the inner Grille Assembly. (Fig 5) Retain five of the eight screws.



Fig 5

- 8. Use Pliers to Remove the Inner Chrome Trim Ring from the Grille Assembly. (Fig 6)



Fig 6

- 9. Squeeze each of the grille locking tabs to release them from the Grille Assembly. (Fig 7)



Fig 7

- 10. The Locking Tabs may require manual pressure to completely free each of them from the Grille Assembly. (Fig 8).



Fig 8

- 11. Remove the Inner Chrome Trim Ring from the Grille Assembly. (Fig 9 & 10)



Fig 9



Fig 10

12. Using the prior technique, squeeze each of the grille locking tabs to release the Grille from the Grille Assembly. (Fig 11, 12 & 13)



Fig 11

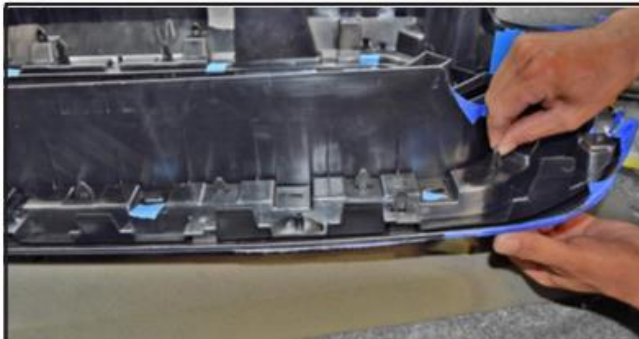


Fig 12



Fig 13

13. Separate the Grille from the Grille Assembly by pulling the Grille forward. (Fig 14 & 15)



Fig 14



Fig 15

Vehicle Assembly

14. With the Grille Assembly face up, reinsert the Inner Chrome Trim Ring into the Grille Assembly and secure all of the locking tabs. (Fig 16 & 17)



Fig 16



Fig 17

15. Lay the Billet Grille face down on a Padded Work Surface, then place the Grille Assembly face down over the Billet Grille. (Fig 18 & 19)

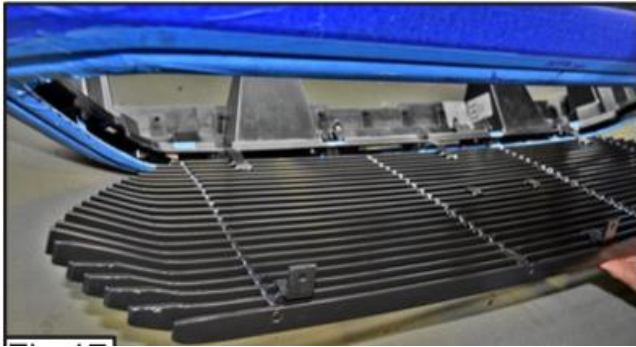


Fig 18



Fig 19

16. Insert one of the supplied Philips screws into the top middle mounting tab of the Billet Grille and tighten loosely. (Fig 20).



Fig 20

17. Inspect the position of the Billet Grille to ensure that it's aligned properly. Using a Drill and 1/8" Drill Bit, drill a hole into the Grille Assembly through each of the three mounting tabs located on the lower Billet Grille. (Fig 21)

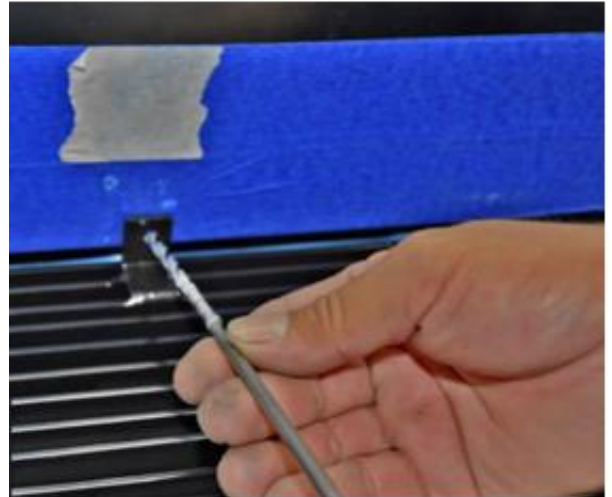


Fig 21

18. Insert one of the supplied Philips screws into each of the newly drilled holes at the three mounting tabs. Tighten each screw using the supplied Flat Nut Plates. Do not over tighten. (Fig 22 & 23)

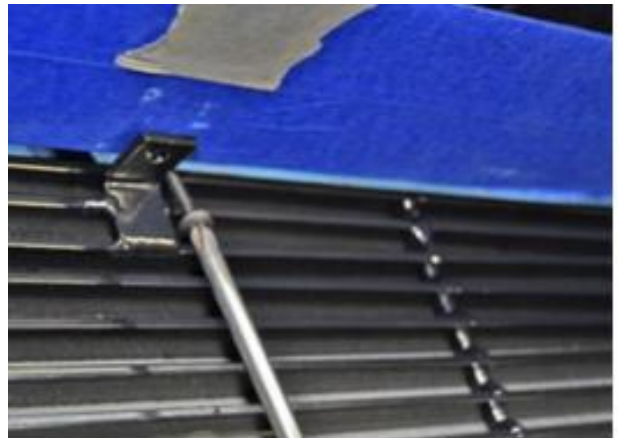


Fig 22



Fig 23

19. Insert the remaining supplied screws and the five retained factory screws into the available holes of the Grille Assembly. Tighten all screws.
20. Begin removing the Toyota emblem from the factory Grille. (Fig 24)



Fig 24

21. Use a Pry Tool to **carefully** unlock the two plastic locking tabs and remove the Toyota emblem from the factory grille. (Fig 25)



Fig 25

22. Reinstall the Toyota emblem onto the supplied Emblem Plate. Insert the bottom tab first, then the top two locking tabs (Fig 26).



Fig 26

23. Install the supplied Rubber Isolator Bushings over the exposed portion of the locking tabs. (Fig 27)



Fig. 27

24. Insert the Emblem Plate onto the front of the Billet Grille and secure with the two supplied 10/32" Flange Nuts.
25. Reinstall the Grille Assembly onto the vehicle. Secure Grille Assembly to the Radiator Core Support with the two factory 10mm screws. Reinstall the two factory push pins.
26. Remove Automotive Masking Tape from all finished surfaces.
27. Installation Complete.

TOYOTA

TACOMA

2016

Billet Aluminum Grille



Check

Accessory Functions Checks

Alignment of Grille.....

Wipe grille to remove marks.....

Look For:

- Loose hardware
- General appearance of grille.