

AIR RAID®

INTAKE SYSTEMS

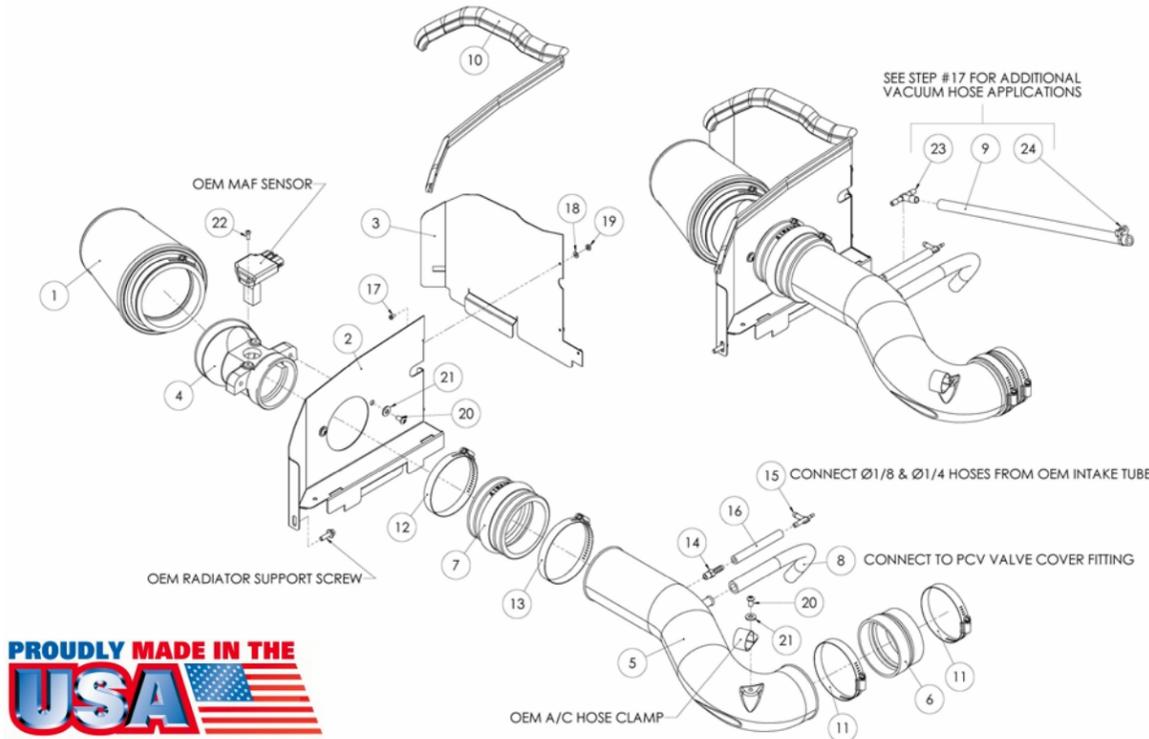
Installation Instructions
Part Number 510-163
2000-04 Toyota Tundra
2001-04 Toyota Sequoia
4.7L V-8

Packing List:

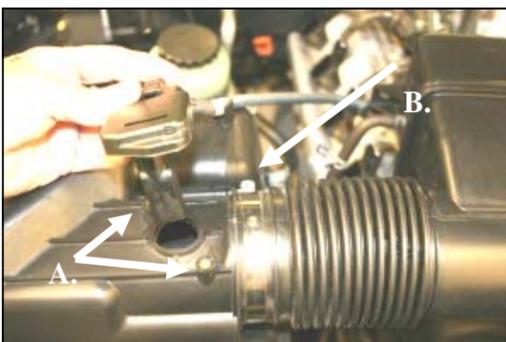
#1	700-458	Airaid Premium Filter	1
#2	KIT181MAFPC	MAF Panel	1
#3	KIT181BPC	Back Panel	1
#4	KIT161A	MAF Adapter	1
#5	KIT981T	Modular Intake Tube	1
#6	KITRDCR04	Reducer Coupler	1
#7	KITHUMPS11	Urethane Hump Hose	1
#8	KITHOSE01	1/2"x13" Breather Hose	1
#9	KITHOSE06	3/8" x 17" Hose	1
#10	KITWSTRIP02	Weather Strip 26 3/4"	1
	KIT163HP	Hardware & Instructions	1
#11	KITHS52	#52 Hose Clamp	2
#12	KITHS56	#56 Hose Clamp	1
#13	KITHS60	#60 Hose Clamp	1
#14	KITFITTING10	1/4" Barb x 1/8" NPT	1
#15	KITFITTING11	1/4" x 1/4" x 1/8" Vacuum Tee	1
#16	KITHOSE03	1/4" x 4" Hose	1
#17	KIT6C31MXPPZ	6-32 x 5/16" Screw	3
#18	KIT6NWSAPZ	#6 Flat Washer	3
#19	KIT6CNKEPZ	6-32 Keps Nut	3
#20	KIT15DHC3050	1/4 - 20 Button Head Bolt	3
#21	KIT09FWZ019	1/4" Flat Washer	3
#22	KIT15BHC3050	8-32 x 1/2" Button Head Bolt	2
#23	KITFITTING13	1/4" x 1/4" x 3/8" Tee	1
#24	KITSNP14M4	Speed Clamp	1

Tools Required For Installation:

3/32" & 5/32" Allen Wrench
 5/16", & 10mm Socket
 Ratchet & Extension
 Phillips Screwdriver
 7/16" Wrench



This kit is only legal for sale in California for 2000 thru 2002 Toyota Tundras, and Sequoias. 2003 and 2004 Tundras, and Sequoias do not have C.A.R.B. exemption status.



1. Stage I

Disconnect the negative battery cable!

A) Remove the two screws, and remove the Mass Air Flow (MAF) sensor from the factory airbox. Leave the wiring harness connected, and set it aside. B) Loosen the hose clamp on the intake tube



2. Unlatch the 4 clips on the factory airbox, and remove the lid. Remove the factory air filter.



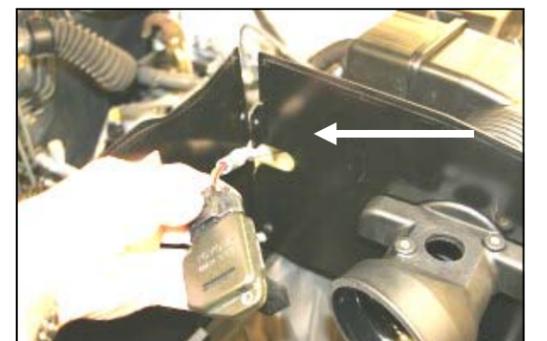
3. Assemble the Airaid Cool Air Dam (CAD) panels (#2, #3) using three 6-32 x 5/16" screws (#17), #6 flat washers (#18), and 6-32 keps nuts (#19). Install the MAF adapter (#4) using two 1/4 - 20 button head bolts (#20), and 1/4" flat washers (#21), as shown.



4. Remove the fan shroud bolt from the passenger side of the radiator. (Save for reuse).



5. Slide the MAF adapter into the factory tube, and at the same time slip the CAD onto the top of the factory airbox base, adjust for fit and re-latch the 3 factory clips. Tighten the hose clamp on the factory intake tube. Reinstall the shroud bolt from step #4.



6. Remove the top screw on the CAD. Spread the panels slightly, and slip the wiring harness thru the gap into the access hole, as shown. Re-install the screw and tighten.



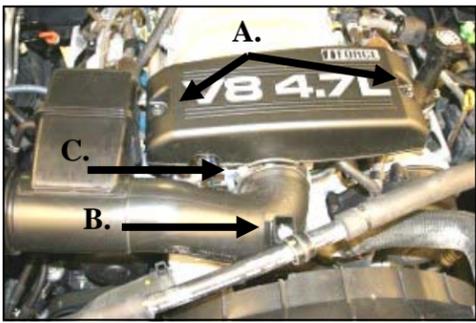
7. Install the MAF sensor into the MAF adapter (#4) and tighten down using two 8-32 x 1/2" button head bolts (#22). **Do Not Use The Factory Screws!**



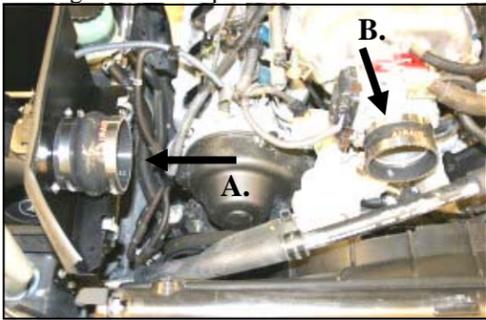
8. Install the Airaid Premium Filter (#1) onto the MAF adapter. Next install the weather strip (#10) on top of the CAD. Start at the radiator end and work your way towards the back.

9. Stage II

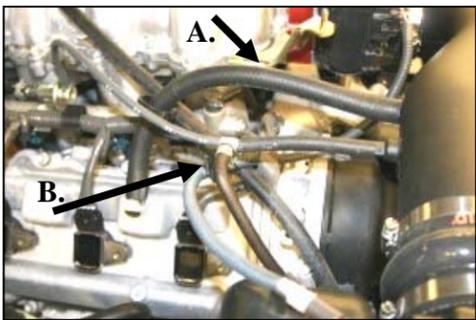
For maximum airflow and aggressive sound from your vehicle, proceed with installing the Airaid Modular Intake Tube (#5). The MIT can be added or taken off of your vehicle at any time depending on your preference. If you choose not to install the MIT, skip to step #19 on the back page.



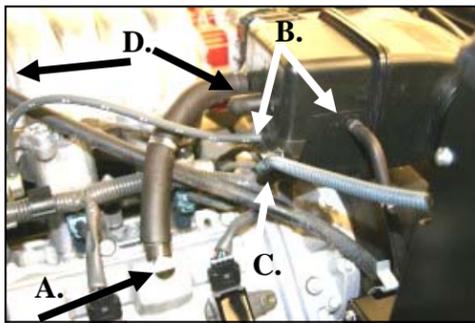
10. A) Using a 10mm socket, remove the two nuts and remove the beauty cover. (Save for reinstallation.) B) Remove the bolt thru the Adel clamp for the air conditioning hose. C) Loosen the hose clamp on the factory intake tube at the throttle body and the airbox if it was tightened in step #5.



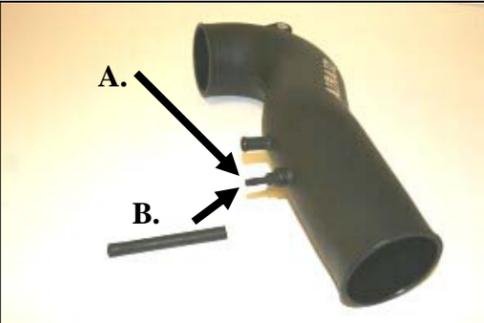
13. A) Install the urethane hump hose (#7) onto the MAF adapter (#4). Use the #56 hose clamp (#12) on the MAF adapter end, and the #60 hose clamp (#13) on the intake tube end. B) Install the reducer coupler (#6), small end towards the throttle body with two #52 hose clamps (#11). Leave the clamps loose for now.



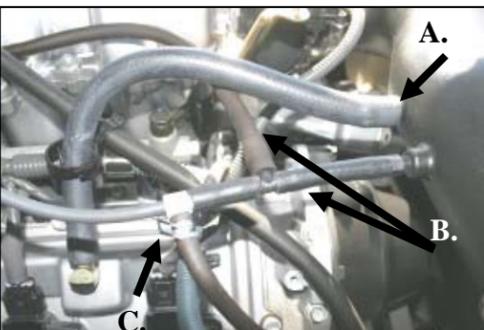
16. 03-04 Tundra, 04 Sequoia
A) Install the 1/2"x13" breather hose (#8) from the MIT to the valve cover. B) Install the 1/4" x 1/4" x 1/8" vacuum tee (#15) into the 1/4" x 4" hose (#16) and then into the factory 1/4" vacuum hose, and 1/8" vacuum hose as shown. Refer to the hoses in step #11. Reinstall the beauty cover from step #10.



11. A) Disconnect breather hose at the valve cover. B) Disconnect 1/4" and 1/8" vacuum lines on the back of the factory intake tube. C) Unclip MAF wire harness retainer from the intake tube. D) 01-03 Sequoias and 00-02 Tundras only; remove 3/8" vacuum hose between factory intake tube and metal fitting on top of the intake manifold. (Hose Not Shown)



14. A) Install the 1/4" Barb x 1/8" NPT fitting (#14) into the Airaid Modular Intake Tube (MIT) (#5). B) Next, slip the 1/4" x 4" hose (#16) onto the barb fitting.



17. All Other Applications
A) Install the 1/2" x 13" breather hose (#8), from the MIT to the valve cover. B) Cut the 1/4" x 4" hose in half, and install the 1/4" x 1/4" x 3/8" tee (#23) between the two halves. Connect the 3/8" x 17" hose (#9) between the tee, and the factory metal fitting above the intake manifold. Squeeze the speed clamp (#24) over the hose at the factory metal fitting. (not shown) C) Install the vacuum tee (#15) into the 1/4" x 4" hose (#16) and then into the factory 1/4" vacuum hose, and 1/8" vacuum hose as shown. Refer to the hoses in step #11. Reinstall the beauty cover from step #10.



12. Remove the factory intake tube.



15. Install the Airaid MIT (#5) into the hump hose first, and then into the coupler. Adjust the MIT snugly against the throttle body and tighten all four clamps. Install the supplied button head bolt (#20), and washer (#21) thru the Adel clamp, and thread into the MIT. (See arrow)

18. Double check your work!

Make sure there is no foreign material in the intake path. Make sure all clamps, hoses, bolts, and screws are tight.

19. Reconnect the negative battery cable!

Included with your Airaid Intake System is a sticker with a California Air Resources Board (C.A.R.B.) Executive Order (EO) number. This sticker must be placed in plain view inside of the engine compartment. Failure to do so may prevent you from passing a smog inspection.

Don't Forget Your AIRAID Filter Tune-Up Kit!



P/N 790-551 Aerosol Spray
P/N 790-550 Squeeze Spray

Before!



After!

