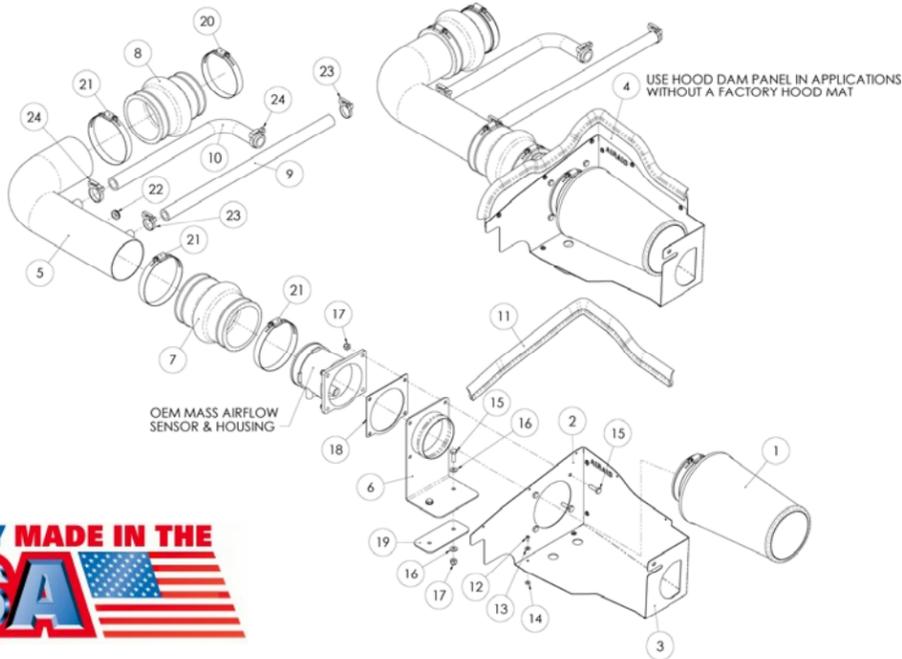




## INTAKE SYSTEMS



## Installation Instructions Part Number 400-249 1997-2004 Ford F-150/Expedition 4.6L, 5.4L V-8

### Packing List:

#1	700-420	Airaid Premium Filter	1
#2	KIT109TAC	Airaid Intake Tube	1
#3	KIT109MAFPC	MAF Panel	1
#4	KIT109BPC	Bottom Panel	1
#5	KIT109HDC	Panel Extension	1
#6	KIT109AC	MAF Bracket	1
#7	KIT109H35	Urethane Hump Hose	1
#8	KIT109H300	Urethane Reducer Hump Hose	1
#9	KITHOSE02	5/8" x 18" Breather Hose	1
#10	KIT109H9816	3/4" x 12" L-Hose	1
#11	KITWSTRIP02	Weather Strip 23"	1
	KIT249HP	Hardware & Instructions	1
#12	KIT6C31MXPZ	6-32 x 5/16" Phillips Head Screw	9
#13	KIT6NWSAPZ	#6 Flat Washer	9
#14	KIT6CNKEPZ	6-32 Kep Nut	9
#15	KIT25C87HCSS	1/4-20 x 7/8" Hex Head Bolt	6
#16	KIT09FWZ019	1/4" Flat Washer	4
#17	KIT25CNNES	1/4" Nylock Nut	6
#18	KIT109GAS	MAF Gasket	1
#19	KIT109B	MAF Backing Plate	1
#20	KITHS52	#52 Hose Clamp	1
#21	KITHS60	#60 Hose Clamp	3
#22	KITSNP19M4	#19 Speed Clamp	2
#23	KITSNP22M4	#22 Speed Clamp	2
#24	KITGRMT04	Rubber Grommet	1

### Tools Required For Installation:

10mm, 5/16", 7/16" Sockets  
Ratchet & Extension, 7/16" Wrench, Phillips Screwdriver



1. **Disconnect the negative battery cable.** Using a 10mm socket, remove the three bolts that secure the beauty cover over the throttlebody. Remove the cover and save these parts for reinstallation in step #16.



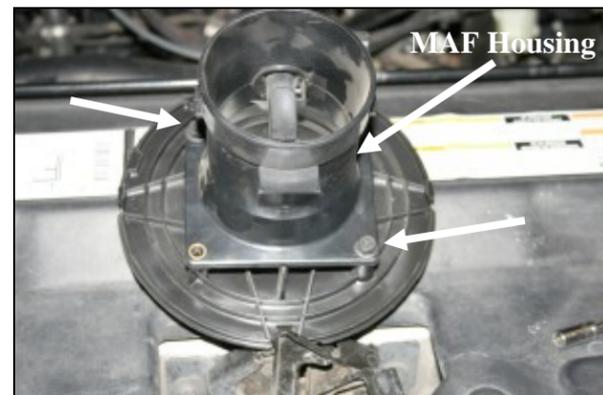
2. **A) Very carefully**, using a pulling circular motion, remove the air intake temperature sensor from the air intake tube. **B)** Disconnect the upper hard plastic tube from the air intake tube. **C)** Disconnect the crankcase breather at the intake tube and the valve cover, and remove it from the vehicle. **D)** Loosen two hose clamps and remove the air intake tube from the vehicle.



3. Lift straight up on the outlet side of the air filter canister to remove it from its locating grommets. Next, pull it towards the engine to dislodge it from the inner fender well.



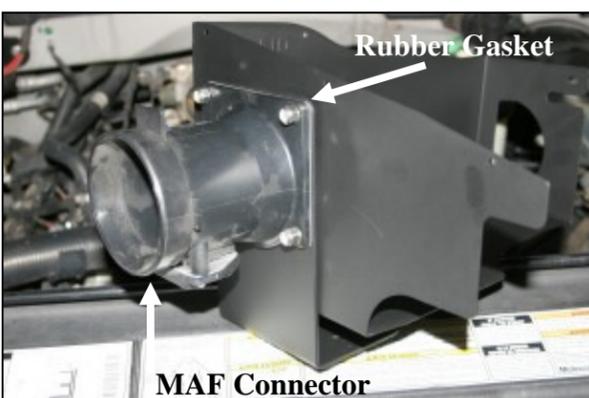
4. Unlatch the clamp on the canister to separate the two halves. Once separated, remove the factory air filter. **A)** Next, slide the large round plastic Mass Air Flow (MAF) sensor adapter plate from the canister. To do this, slide the wires through the rubber grommet to gain access to the MAF sensor wiring connector. Now disconnect the MAF sensor wiring harness, and remove the MAF sensor housing and adapter plate. Remove the remaining half of the canister from the vehicle.



5. Remove the bolts that secure the MAF sensor housing to the adapter. Separate the adapter plate from the MAF sensor housing and save the sensor and housing for reinstallation in step #7.



6. Assemble the MAF panel (#3), and bottom panel (#4) as shown using four 6-32 screws (#12), four flat washers (#13), and four Kep nuts (#14) as shown.



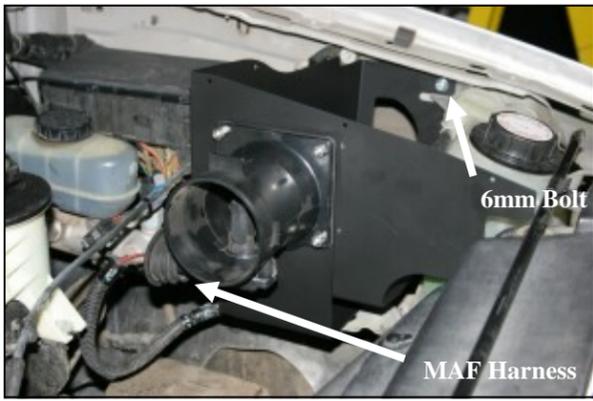
7. Attach the MAF bracket (#6), rubber gasket (#18), and factory MAF sensor housing to the Cold Air Dam (CAD) using four 1/4-20x7/8" hex bolts (#15), and 1/4" Nylock nuts (#17), as shown. Make sure that the MAF sensor connector is on the bottom when assembly is complete. Refer to the line drawing above for reference.



8. Using a 10mm socket, remove and save the bolt that secures the radiator overflow tank to the driver side inner fender well.



9. Remove the two grommets that held the air filter canister in place. They will not be reused.



**10.** Install the CAD assembly into the vehicle using two 1/4-20x7/8" bolts (#15), four 1/4" flat washers (#16), one MAF backing plate (#19), and two 1/4" nylock nuts (#17). Leave the two bolts slightly loose for now for final adjustment. Refer to the line drawing on page 1 for reference. Next, reinstall the 6mm bolt thru the CAD, radiator overflow tank, and into the fender well. Reconnect the MAF sensor wiring harness.



**11.** Install the hump hose (#7) onto the MAF sensor housing as shown using two #60 hose clamps (#21). Tighten only the clamp on the MAF sensor housing at this time.



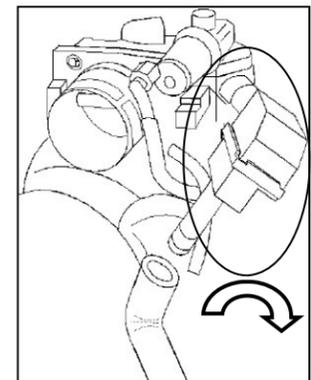
**12.** Install the small end of the reducing hump hose (#8) onto the throttlebody and tighten the #52 hose clamp (#20). Next, install the remaining #60 hose clamp (#21) on the large end of the hump hose leaving it loose for now.



**13.** Install the supplied rubber grommet (#24) into the Airaid Intake Tube (#2) as shown.



**14. 5.4L Engines:** Install the Airaid Intake Tube into the hump hose on the MAF, and then into the hump hose on the throttlebody. Adjust for fit, and then tighten the hose clamps. Measure, and then cut the 3/4"x12" L-hose (#10) and then install it between the hard plastic hose and the intake tube as shown using two #22 speed clamps (#23). Next, connect the 5/8"x18" breather hose (#9) between the valve cover and the intake tube as shown using two #19 speed clamps (#22). Now carefully reinstall the intake air temperature sensor into the grommet from step #13. Now that everything is in place, tighten the three bolts that secure the CAD to the vehicle.



**15. 4.6L engines:** Rotate the inlet tube 90 degrees to provide clearance for the 3/4 x 12" L-hose (#7).



**16.** Reinstall the beauty cover using the 3 factory bolts. Install the Airaid Premium Filter (#1) as shown, and tighten the hose clamp.  
*If your vehicle does not have a hood mat, skip to Step #17.*  
Install the weatherstrip (#11) onto the top of the CAD as shown.



**17.** If your vehicle does not have a hood mat install the optional CAD height extender (#5) using five 6-32 screws (#12), flat washers (#13), and keps nuts (#14) as shown. Install the weatherstrip (#11) onto the top of the CAD as shown.

**18. Double check your work!** Make sure there is no foreign material in the intake path. Make sure all clamps, hoses, bolts, connectors, and screws are tight.  
**Reconnect the negative battery cable!**

**Before!**



**After!**



**Don't Forget Your AIRAID Filter Tune-Up Kit!**

P/N 790-551 Aerosol Spray  
P/N 790-550 Squeeze Spray

