

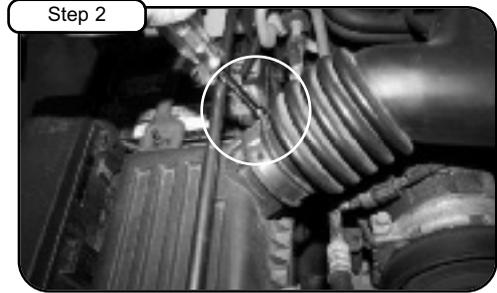


# Intake Kit Installation Instructions: Jeep Wrangler TJ 97-02 L4-2.5L

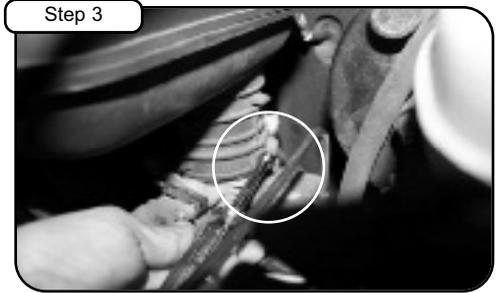
<b>Kit P/N:</b> 51/54/75-11832	<b>Tools Required:</b> 5/16" nut driver 1/4" nut driver Flat head screwdriver 8MM socket or wrench 10mm socket or wrench Ratchet w/extension	<b>Parts List:</b> 1 Air filter ( <i>Pro-5R</i> ™ 24-30018 or <i>Pro Dry 5</i> ™ 21-30018 <i>Pro-GUARD 7</i> ™ 72-30018) 1 Housing (05-00086) 1 Coupler, elbow (05-00395) 1 Coupler, straight (05-00570) 1 Tube, intake wrinkle black (05-01082) 1 3/4" trim seal @ 25.5 "L (05-00007) 4 Washer, flat fender (03-50074)	2 Nut M6 (03-50059) 2 Washer, wavy M6 (03-50058) 2 Screw, hex M6 (03-50057) 2 Clamp, #044 (03-50019) 2 Clamp, #048 (03-50007) 1 Grommet, rubber (03-50076) 2 Mini clamp, #008 (03-50077) 1 5/8" hose @ 7.5L" (05-00069)
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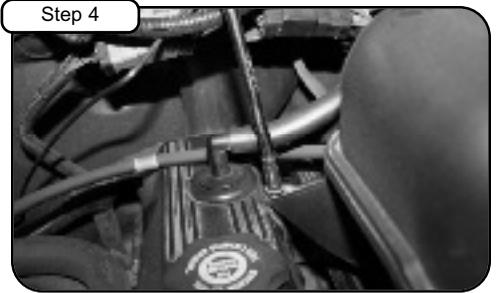
**Step 1**  
**Complete Stock Intake.**  
*Disconnect battery before install.*



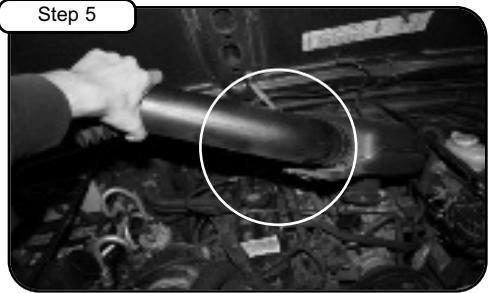
**Step 2**  
Loosen clamp on stock intake using 5/16" nut driver.



**Step 3**  
Loosen clamp on throttle body using 5/16" nut driver.



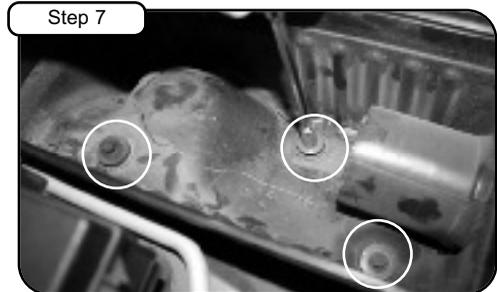
**Step 4**  
Loosen bolts holding in stock intake tube on valve cover using 8mm socket or wrench and remove.



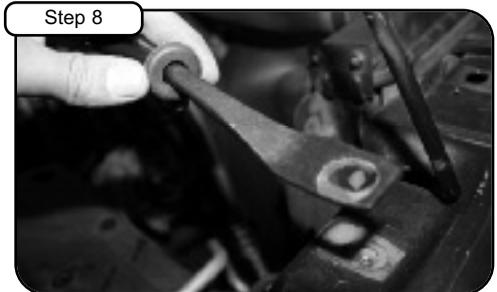
**Step 5**  
Pull crank case line away from stock intake and remove from vehicle.



**Step 6**  
Loosen bolt on core support bracket using 13mm socket or wrench.



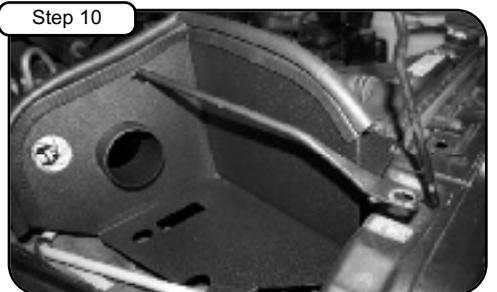
**Step 7**  
Remove upper half of air box. Loosen the 3 bolts on bottom of air box using 8mm socket or wrench and remove.



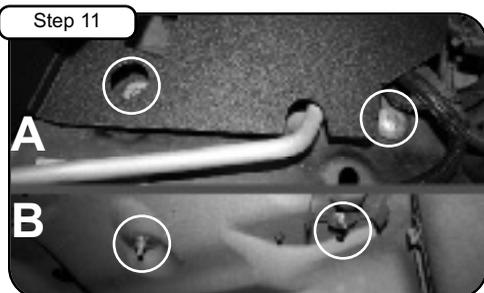
**Step 8**  
Attach grommet provided and install on core support bracket.



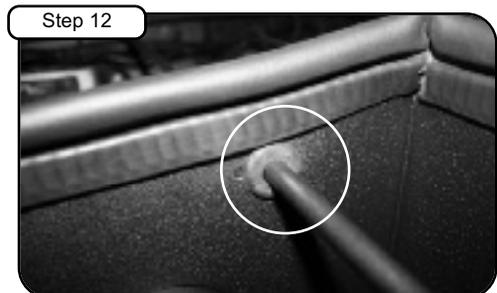
**Step 9**  
Loosen bolt on core support using 10mm wrench. Save bolt for later install.



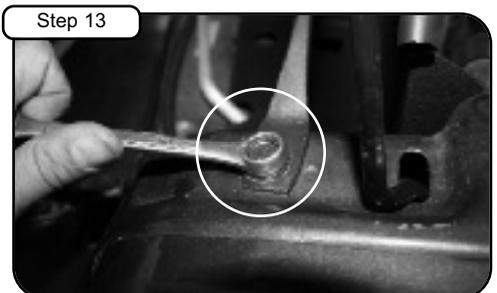
**Step 10**  
Attach trim seal to housing and install. Make sure core support bracket slides through hole on housing.



**Step 11**  
**A)Top view:** Secure housing using hex screws, fender washers, wavy washers and nuts. **B)Bottom view:** Tightening using 10mm socket or wrench.



**Step 12**  
Align grommet from step 8 and position in hole to prevent core support bracket from vibration.



**Step 13**  
Secure core support bracket using 13mm.



**Step 14**  
Secure bracket on housing using screw from step 9 using 10mm wrench.



**Step 15**  
Remove crank case line from engine.



## Intake Kit Installation Instructions: 51/54/75-11832

Step 16



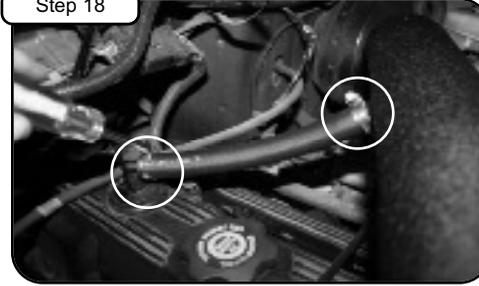
Attach elbow coupling with #048 clamps to housing and position. Do not tighten.

Step 17



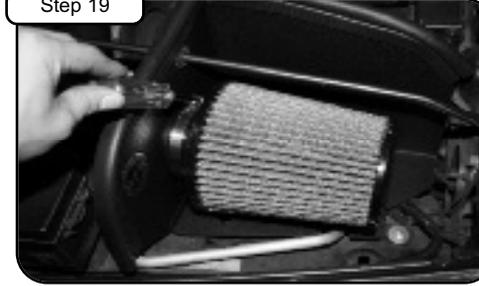
Attach straight coupling with #044 clamps provided on end of intake tube and position to housing and throttle body.

Step 18



Reinstall crankcase line using the supplied 5/8" hose and mini clamps and attach to engine and intake tube. Secure mini clamps using 1/4" nut driver.

Step 19



Install air filter and tighten all clamps using 5/16" nut driver. Reconnect battery terminals.

Step 20



Your installation is now complete. Make sure to check all hoses and tighten any clamps or hardware if necessary. Thank you for choosing aFe power.  
**Place enclosed CARB EO sticker on a clean/smooth surface on or near the intake system.**  
**EO identification label is required in passing a smog check inspection.**