



AMERICAN CAR CRAFT INSTRUCTION

2005-2009 Mustang Chrome Vinyl Door Trim Kit

Part #271008 Patent Pending



PARTS INCLUDED:

- 2-80" x 1/8" of Chrome Molding
- 2-30" x 1/4" of Chrome Molding
- 2-Tubes of Adhesive Promoter
- 1-Test Kit

SPECIAL NOTE:

This door trim kit attaches via 3M Super Attachment tape and is very reliable, however if your doors have been treated with armor all or any silicone based treatments installation will not work until these treatments have been properly removed. PLEASE REFER TO THE SPECIAL PREPARATION INSTRUCTION SHEET ENCLOSED. We can not be responsible for kits not sticking do to improper preparation!

1. Once the areas have been properly cleaned clean the small groove surrounding the door pull area with household rubbing alcohol then apply the adhesive promoter (provided) to the areas and allow it to dry for a few seconds. You have been provided with attachment tape test strips. Use one of these to test the tack. If it seems to stick well then you can proceed with your installation. If you can not get the test tape to stick please refer back to the special preparation instruction sheet and repeat those procedures.
2. Starting at the very bottom peel a portion of the red release liner from the back of the chrome trim and insert the trim directly to the door panels outer part of the ridge (not the inner part) . Peeling the liner as you go, press the trim firmly in place continuously until you reach the start point. You will notice some excess trim, simply snip the excess a little longer and force the two ends into a nice butt seam.

3. Detach the door speaker grille surround from the speaker housing. It should simply pull off. You will notice that there are six areas to the inside of this of this grille surround. These six areas will need to be filed flush so that you create a nice continuous circle to the inside of the surround ring. We have found this easy to accomplish using a common rasp file. These areas are small and they should be able to be files very quickly. SEE EXAMPLE:



4. With the speaker exposed on the door you will notice that there is a beveled edge on the speaker grille itself. This bevel is where the speaker trim is to be mounted. Scrub this area first with household rubbing alcohol to prepare the surface then swipec once with the adhesive promoter provided.
5. Peel a small length of the red release liner from one end of the trim and place the end directly to the bevel making sure that you will create the seam at the bottom of the speaker. Work your way around to the start point and create a nice tight butt seam. After this has been completed simply snap the modified grille surround back in place to lock the trim in position. SEE EXAMPLE:



6. Repeat process for opposite side. Installation Completed!

Thank you and enjoy your purchase!